



MOT #	Description	Motor Speed
N/A	2 <sup>nd</sup> BTR Stepper Motor	Process Speed 263.849 mm/ (Matches IBT Belt Speed)
M10	Alignment Motor	450 mm/s
M11	Registration Motor	Variable Speed Motor
M12	Vacuum Motor 1	Variable Speed Motor
M13	Vacuum Motor 2	Variable Speed Motor
M14	Fuser Roll Motor	Variable Speed Motor
M15	Inverter In Motor	450 mm/s
M16	Inverter Motor	450/560 mm/s
M21	H –Transport Motor 1	560 mm/s
M22	H –Transport Motor 2	560 mm/s