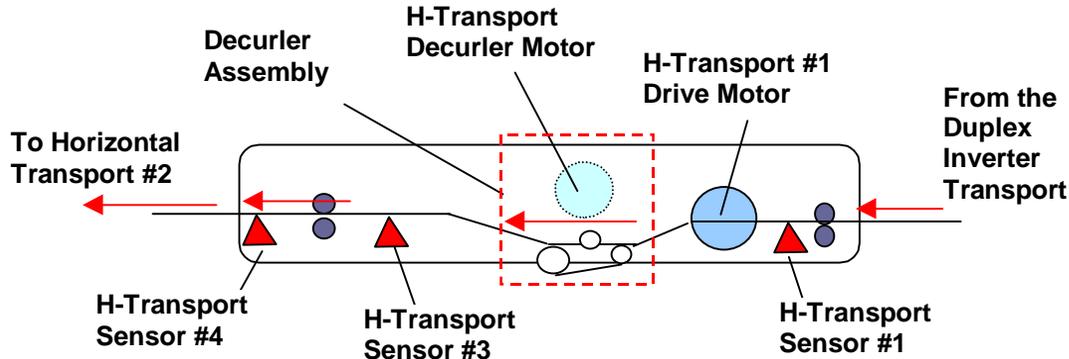


Paper Transportation – IOT Module Transports

Horizontal Transport #1

When the motor in the Duplex Inverter Transport is reversed, the paper moves into the Horizontal Transport #1 (H-Tra#1) at 560 mm/s. The Decurler in the H-Tra#1 removes the paper curl. Drive to the transport is provided by the Horizontal Transport #1 Motor. Three sensors monitor the movement of the paper as it moves along the Transport and provide paper jam and process control information to the machine run control logic. The figure below shows the location of the major components in the Horizontal Transport #1.



Paper Transportation – IOT Module Transports

Horizontal Transport #1 (continued)

