

Fuser Module - Fuser Charts

Productivity Mode / Temperature Settings

The table below shows the relationship between Fuser Warm-up/Control Temperatures and the Productivity Mode Settings.

Paper Type	Productivity Mode Settings								
	Mode 1 Tools Setting: Heavy Weight			Mode 2 Tools Setting: Light Weight			Mode 3 Tools Setting: Auto		
	Heat Roll Temp	Ext-Ht Roll Temp	Inlet Roll Temp	Heat Roll Temp	Ext-Ht Roll Temp	Inlet Roll Temp	Heat Roll Temp	Ext-Ht Roll Temp	Inlet Roll Temp
64-80gsm	175°C	190°C	120°C	160°C	175°C	120°C	160°C	175°C	120°C
81-105gsm	175°C	190°C	120°C	160°C	175°C	120°C	160°C	175°C	120°C
106-135gsm	175°C	190°C	120°C	160°C	175°C	120°C	175°C	190°C	120°C
136-150gsm	175°C	190°C	120°C	160°C	175°C	120°C	160°C	175°C	120°C
151-220gsm	175°C	190°C	120°C	160°C	175°C	120°C	175°C	190°C	120°C
221-280gsm	175°C	190°C	120°C	160°C	175°C	120°C	160°C	175°C	120°C
Transparency	160°C	175°C	120°C	160°C	175°C	120°C	160°C	175°C	120°C
Standby	175°C	190°C	120°C	160°C	175°C	120°C	175°C	190°C	120°C

NOTE: Productivity Mode Settings are located in, **Tools Mode/ Machine Defaults/ Folder#1.**