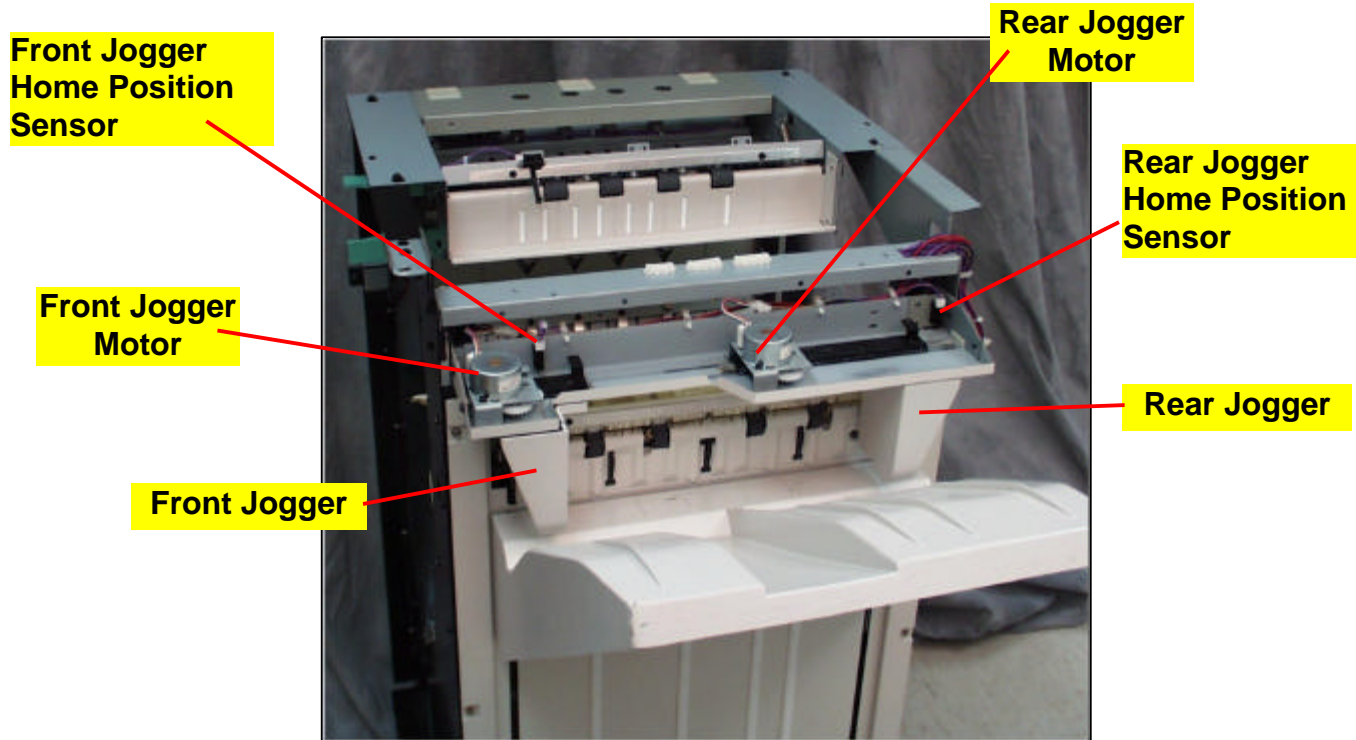


Stapled Set Offsetting - High Capacity Stacker Stapler

Stapled Set Offsetting

If the Stapled Set Offsetting feature is selected, the control logic will switch on the Front and Rear Jogger Motors and the joggers will move to the home position.

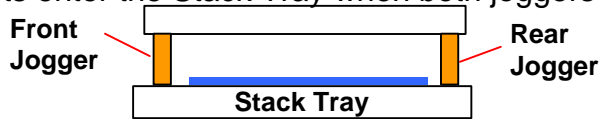


NOTE: The diagrams on the next page show the steps in the offset process.

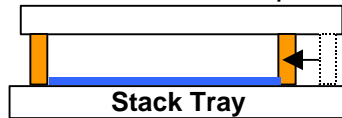
Stapled Set Offsetting - High Capacity Stacker Stapler

Stapled Set Offsetting (continued)

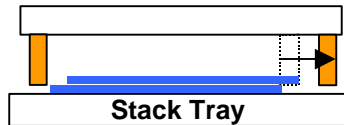
1. Sets enter the Stack Tray when both joggles are in Home Position



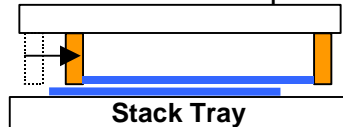
2. Rear Jogger Motor actuates to push the set to the rear tapped position.



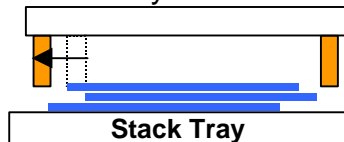
3. Rear Jogger Motor reverses and moves the rear Jogger back to home position. New set enters the tray. Stack Tray Indexes down.



4. Front Jogger Motor actuates to push the top set to the front tapped position.



5. Front Jogger Motor reverses and moves the Front Jogger back to home position. New set enters the tray. Stack Tray Indexes down.



6. Steps 2 to 5 are repeated until the job is completed or the tray reaches it's capacity limit.