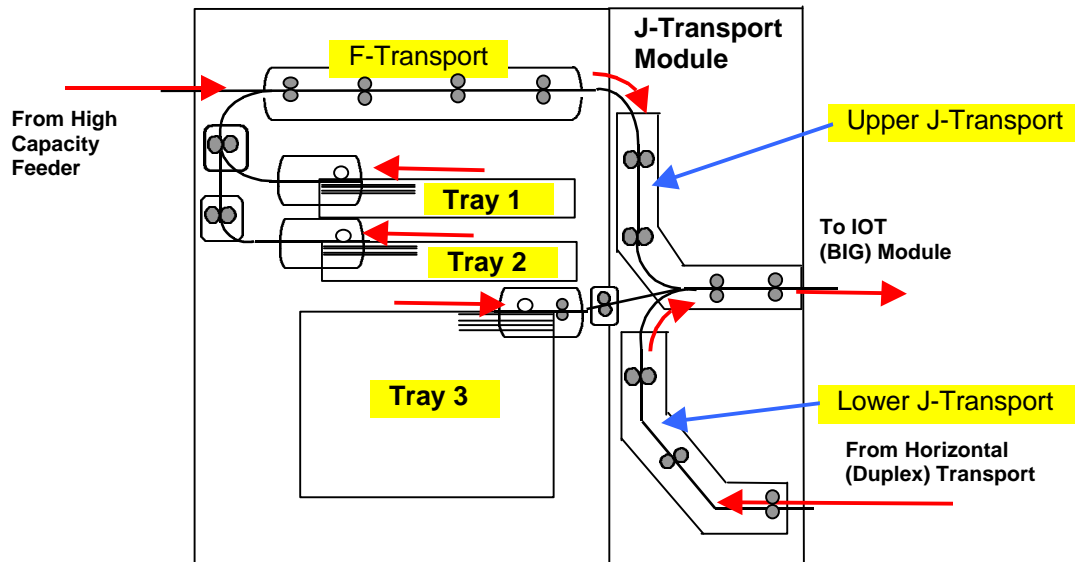


J-Transport – Paper Handling Module

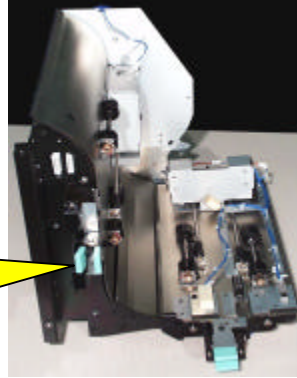
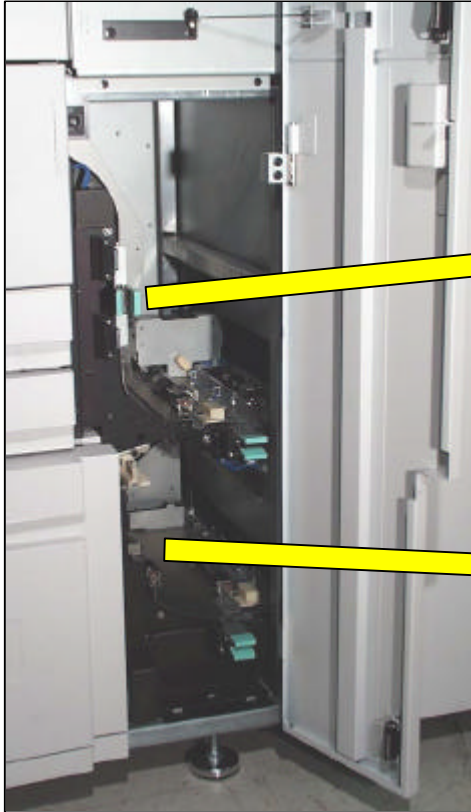
J-Transport Module Overview

The J-Transport Module is physically attached to the Paper Handling Module and moves the paper to the IOT Module. There are two transports in the J-Transport Module, **Upper J-Transport** and **Lower J-Transport**. The Upper J-Transport 1 receives paper from the F-Transport in the Paper Handling Module and moves it to the IOT Module. The Lower J-Transport receives side-one copies from the Horizontal Transport in the IOT Module and moves them back into the IOT Module. The Tray 3 Takeaway Rolls feeds paper directly into J-Transport. The figure below shows the paper flow within the J-Transport Module

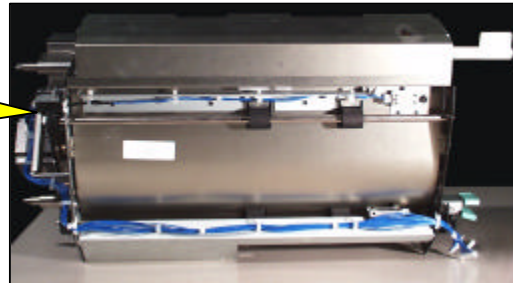


J-Transport – Paper Handling Module

J-Transport Module Overview (continued)



Upper J-Transport



Lower J-Transport