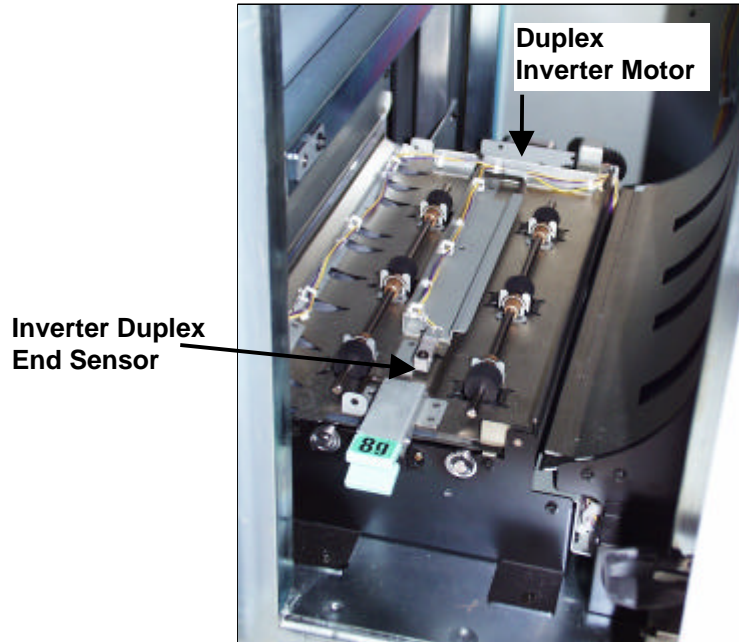


Paper Transportation – IOT Module Transports

Duplex Inverter Transport

The Duplex Inverter Transport is located in the Exit Module. Paper entering the Duplex Inverter Transport is reversed when the trail edge of the paper clears the Inverter Duplex End Sensor and informs the control logic to reverse the Inverter Duplex Motor.



Duplex Inverter Transport (continued)

A second sensor, the Inverter Duplex Path Sensor monitor the movement of the paper leaving the Duplex Inverter Transport and provides paper jam and process control information to the machine run control logic. The figure below shows the location of the Duplex Inverter Transport components.

