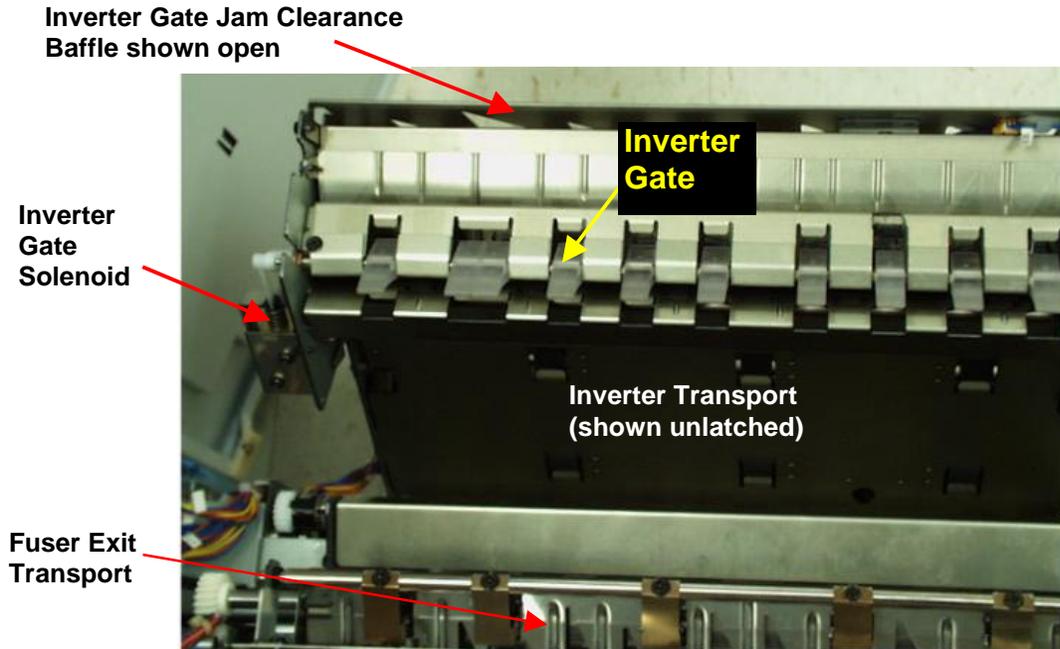


Paper Transportation – IOT Module Transports

Inverter Gate

The Inverter Gate and Inverter Gate Solenoid are part of the Inverter Transport Assembly. They are located at the right side of the IOT Module Transport Drawer. The entire assembly unlatches and pivots out for jam clearance. The baffle on top of the assembly lifts up to allow jam clearance access.



Paper Transportation – IOT Module Transports

Inverter Gate (continued)

When the Inverter Gate solenoid **is** actuated, the gate pivots up and directs the paper down to the Inverter Transport. If the gate is **not** actuated the paper proceeds to the Exit Entrance Transport. The Inverter In Motor provides drive to the rollers that move the paper down into the Inverter Transport. The sensors provide paper jam and control information to the machine run control logic.

