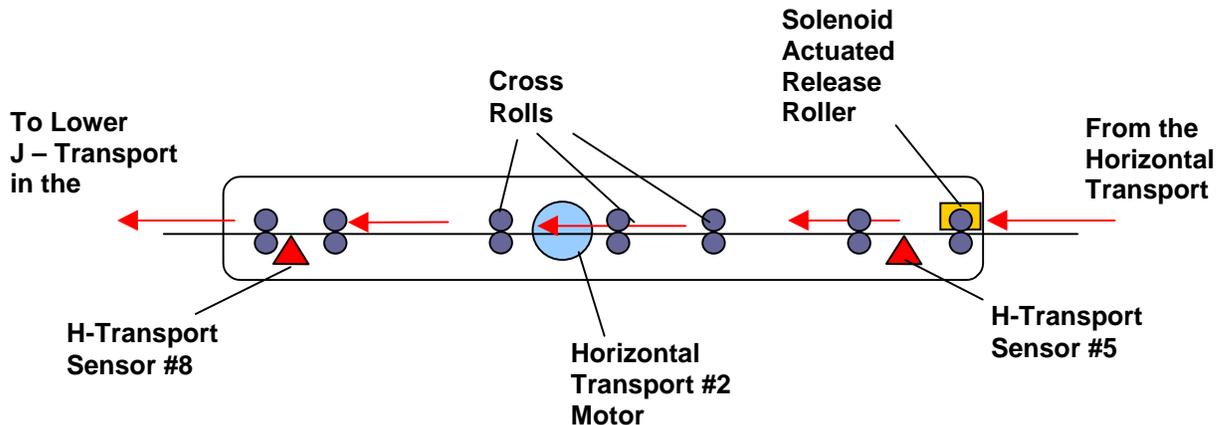


Paper Transportation – IOT Module Transports

Horizontal Transport #2

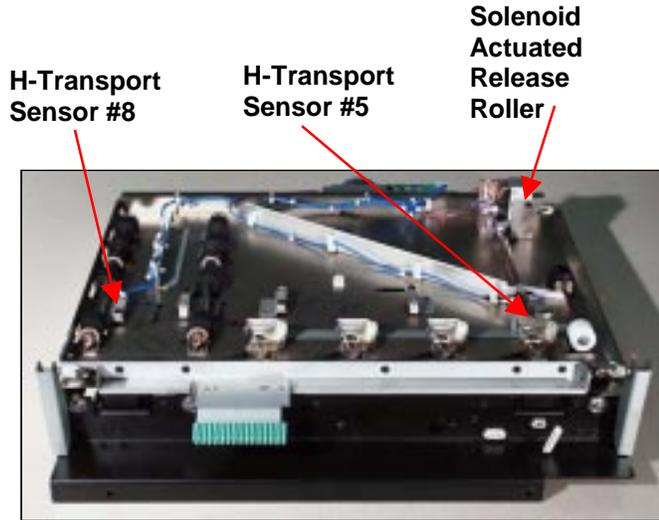
The cross rolls in Horizontal Transport #2 register the paper on the outboard edge of the transport. The paper is then moved into the lower half of the J-Transport in the Paper Transport Module. The lower half of the J-Transport slows the paper down to 450 mm/s. The paper then moves from the J-Transport into the Alignment Transport and then into the IOT Module.

The Horizontal Transport #2 Motor supplies mechanical drive to the transport. The two sensors monitor the movement of the paper as it passes through the Transport, and provide paper jam, and process control information to the machine run control logic.

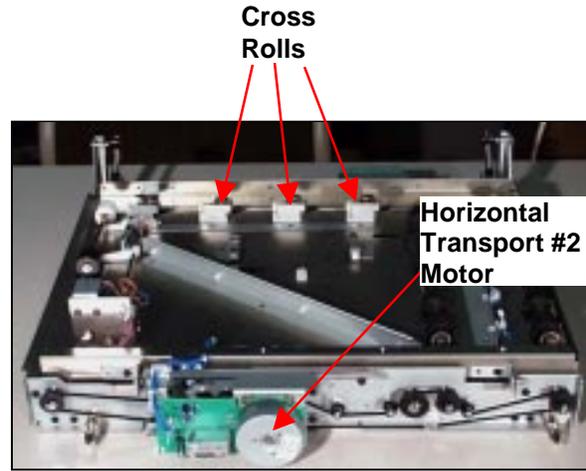


Paper Transportation – IOT Module Transports

Horizontal Transport #2 (continued)



Front View



Rear View