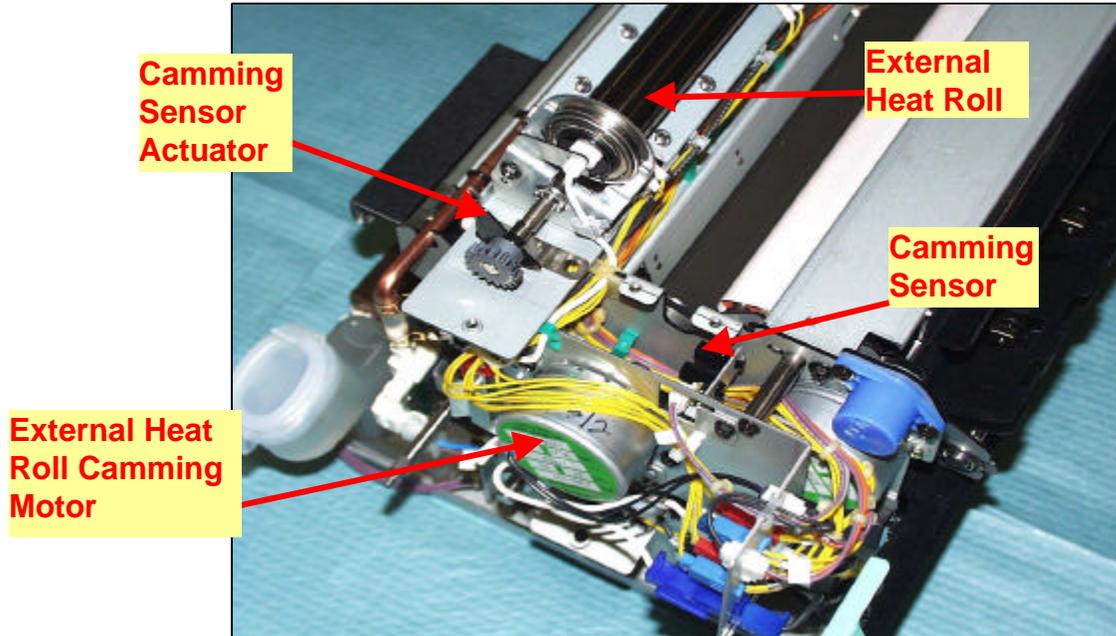


## Fuser - IOT Module

### External Heat Roll Camming

The External Heat Roll Camming Motor actuates and drives the camming mechanism which moves the External Heat Roll against the Fuser Roll. When the External Heat Roll is in position, an actuator attached to the camming mechanism blocks the Camming Sensor and informs the control logic. While the External Heat Roll is cammed in, it rides on the surface of the Fuser Roll. At the end of print, the camming motor actuates to uncam the External Heat Roll.



**NOTE:** External Heat Roll shown lifted out of position