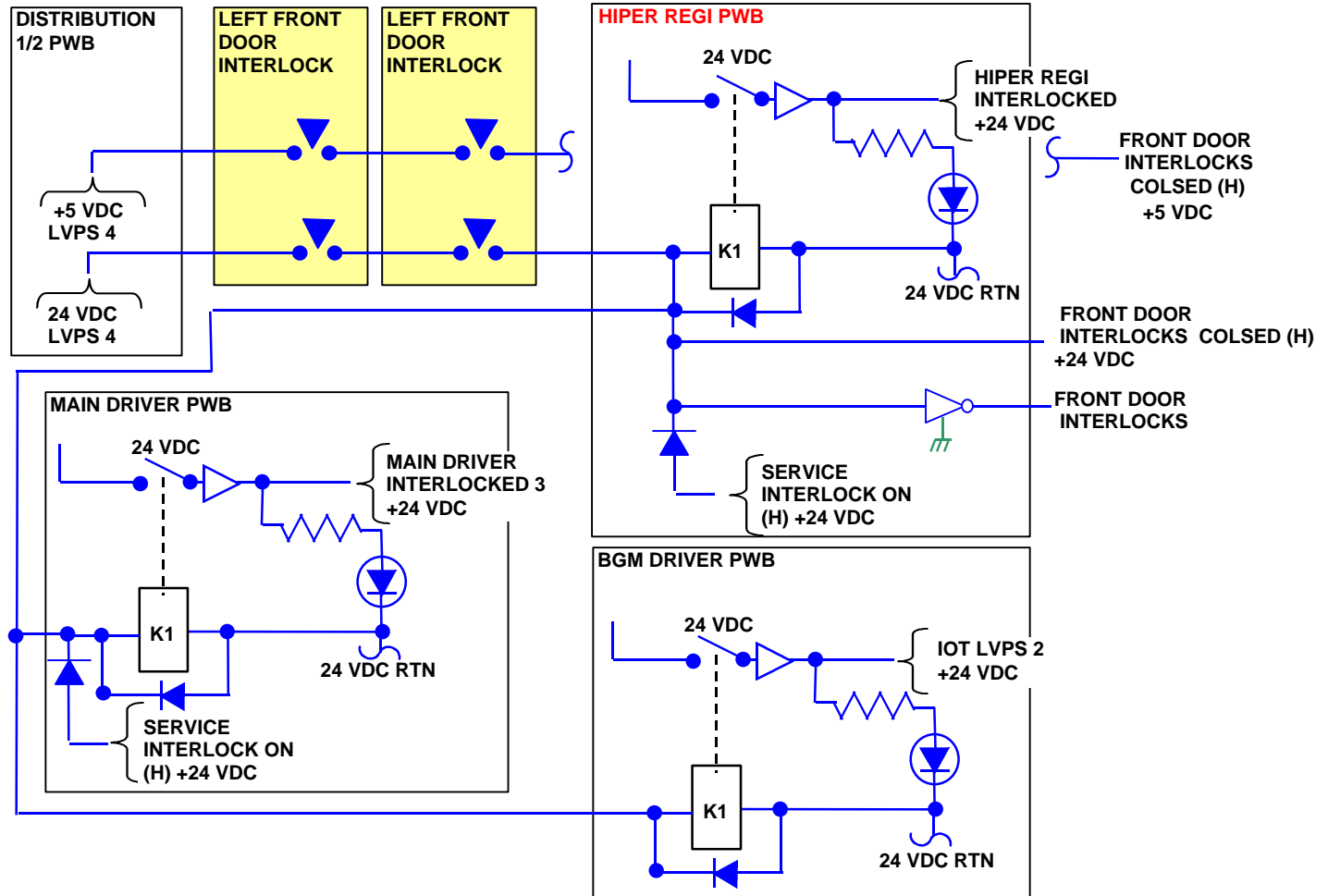


# Power Distribution - Machine Power

## Interlock Switching - IOT Door Interlocks (5 & 24 VDC)



## Power Distribution - Machine Power

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### Interlock Switching - Front Door Interlocks

There are two Front Door Interlocks, one for the left door and one for the right door. When either of the Front Doors are open the interlock removes +24 VDC to the Hiper Regie PWB and the Distribution 1/2 PWB.

