

STAPLER STACKER SS-72

PARTS CATALOG

REVISION 0

Canon

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RY8-3304-000

PREFACE

This Parts Catalog contains listings of parts used in the STAPLER STACKER SS-72. Diagrams are provided with the listings to aid the service technician in clearly identifying the item to be ordered.

Whenever ordering parts, consult this Parts Catalog for all of the information pertaining to each item. Be sure to include in the Parts Request the full item description, the item part number, and the quantity. The parts catalog may be revised if there is significant product modification. For minor product modifications, a Service Information Bulletin will be issued.

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Use of this manual should be strictly supervised to avoid disclosure of confidential information.

LIST OF ORDER AND SERIAL NUMBERS

NAME	REMARKS	ORDER No.	SERIAL No.
STAPLER STACKER SS-72		R77-1039	LJL00001-

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HOW TO USE PARTS LISTS

Assembly Location Diagrams. These diagrams show the locations of major assemblies of the machine. Their names are identified in rectangular boxes. Below each box is the number of the Figure which shows an exploded view of the assembly.

Finding a Parts Number. Refer to the Assembly Location Diagrams and find the Figure Number of the assembly of interest. Turn to the page(s), locate the part on the exploded view, and find its Key Number. Refer to the Parts List on the page facing the exploded view and find the Key Number, Part Number and quantity required for your type of machine.

Note : While looking for a Part Number, pay particular attention to the voltage listed in the SERIAL NUMBER/REMARKS column to ensure that the Part Number selected is for your type of machine. Immediate shipping or action regarding the part depends on using its correct Part Number.

Parts List pages. The Parts List pages contain the following columns and information.

(1) Figure and Key Number column. The first column shows the Figure Number of the illustration corresponding to the Parts List, and the Key Number that identifies the part on the illustration.

(2) Part Number. The second column shows the Part Number for the part. This Number must be used when ordering replacement parts or assemblies described in the description column do not have a Part Number and are not stocked.

Note : The last three digits (suffix) of the Parts Number are called the Revision Number. The Revision Number is changed if the part is modified. Information regarding such changes will be provided by Service Information Bulletins. These Bulletins should be read carefully.

(3) Rank N. Parts marked "N" are service parts, but are not stock items. They are produced on a special-order basis.

(4) Quantity column. The quantity shown in this column is the number of parts used in the Figure. However, the quantity listed for an assembly indicates the number of that assembly per machine. The letters in this column indicate that the quantity of a parts is not specified, allowing the use of the number of parts needed for assembly and that the quantity cannot be mentioned clearly.

(5) Description column. The Description column lists the description that should be used when ordering the part.

(6) Serial Number/Remarks. When there are differences in the specifications of power supply voltage, frequency, etc., the differences are described in words or indicated by one two or three letters in front of the serial number.

(Example)

Serial number ABC00001
 ↑ This is the descriptive indicator.

If a model modified and a part is no longer interchangeable, the serial number of machines for which the part can be used is shown in this column. If there is no indication the part can be used with all models.

Numerical Index. There is a Numerical Index at the end of this catalog; it lists in numerical order every Part Number contained in the Parts Lists. The Numerical Index contains the following columns and information.

(1) Part Number. The first column shows the Part Number.

(2) Figure and Key Number column. The second column lists the Figure and Key Number for each occurrence of the part in the illustrations.

FIGURE TA ASSEMBLY LOCATION DIAGRAM

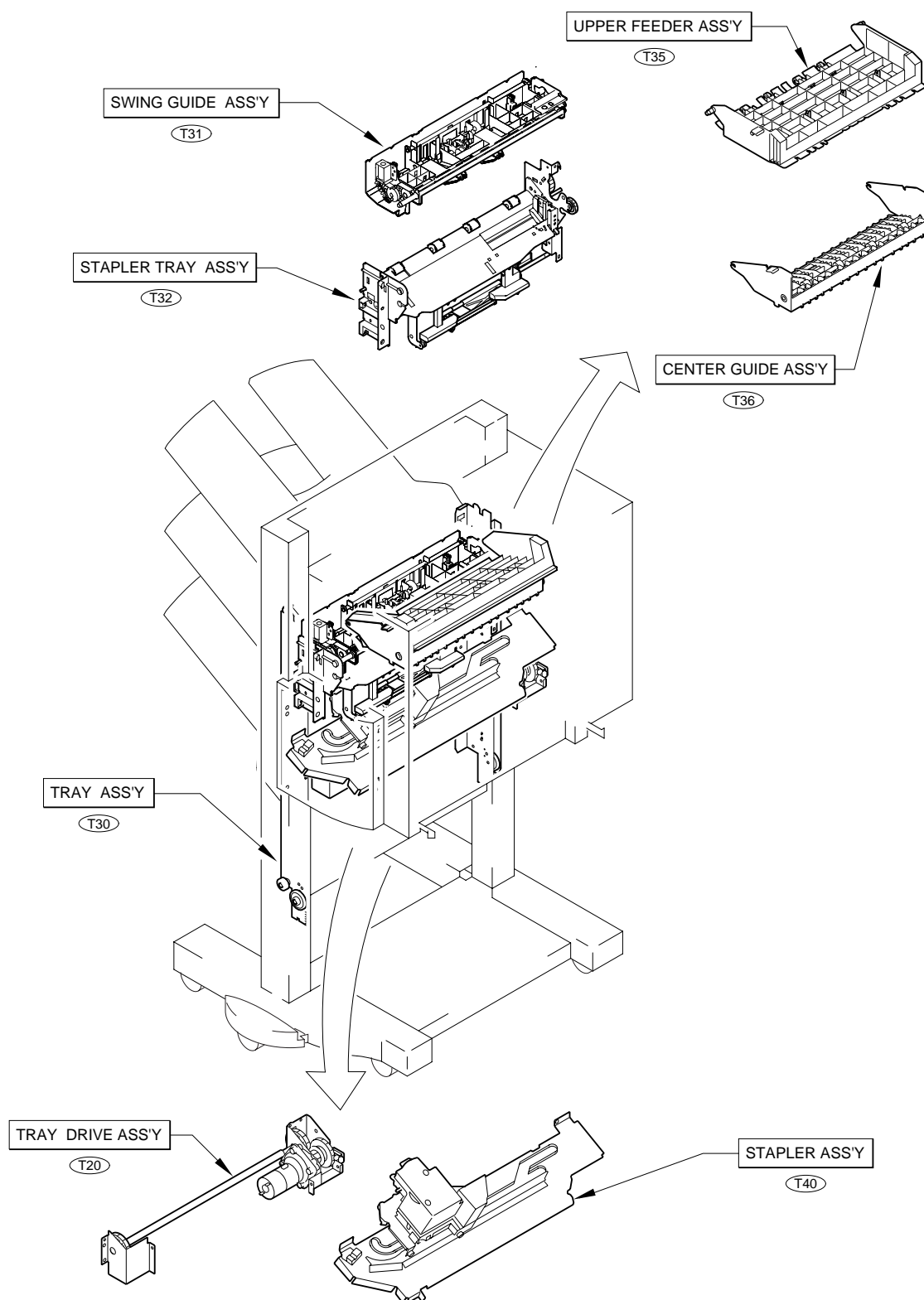


FIGURE T10 EXTERNAL COVERS, PANELS, ETC. (1/2)

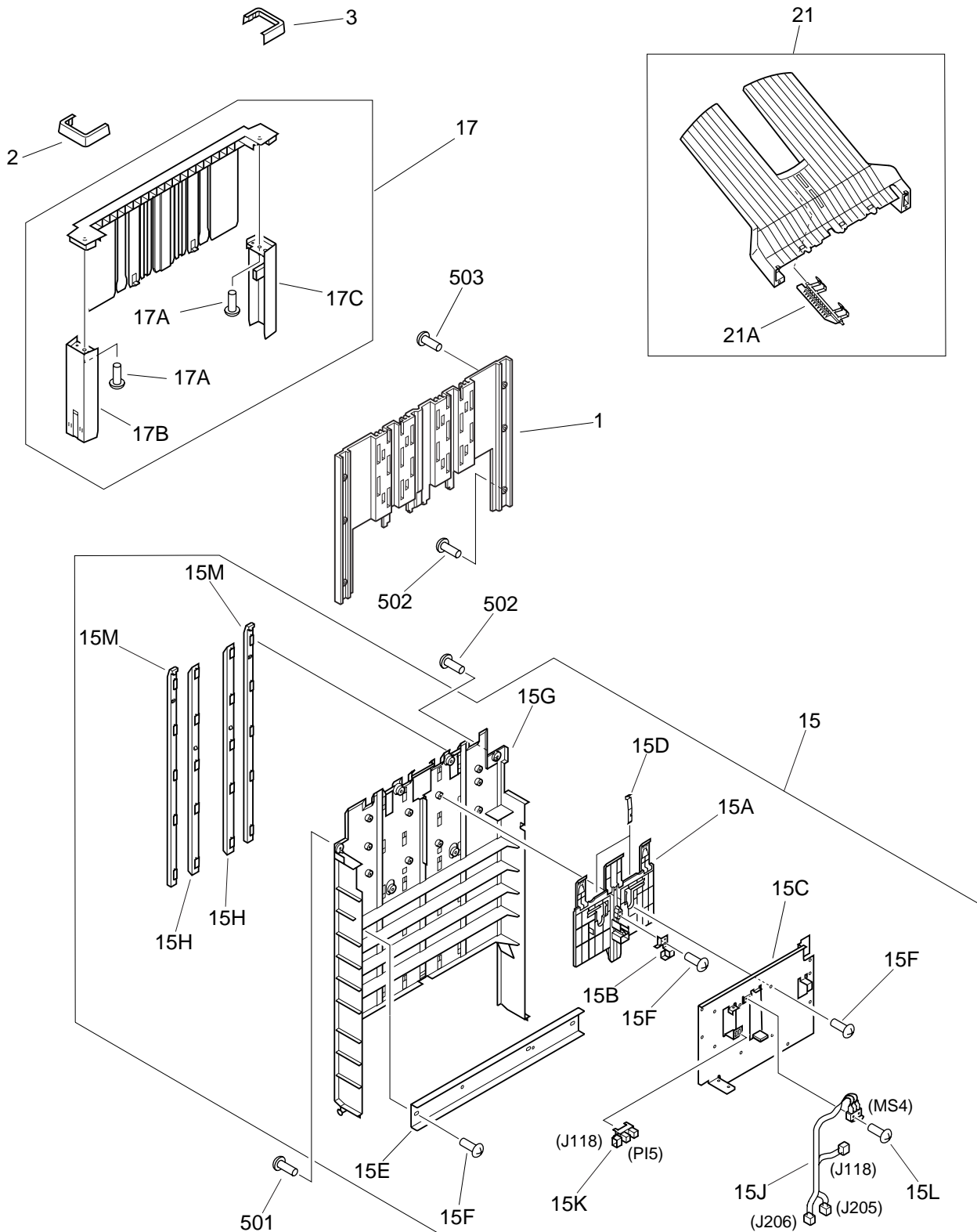


FIGURE T10 EXTERNAL COVERS, PANELS, ETC. (2/2)

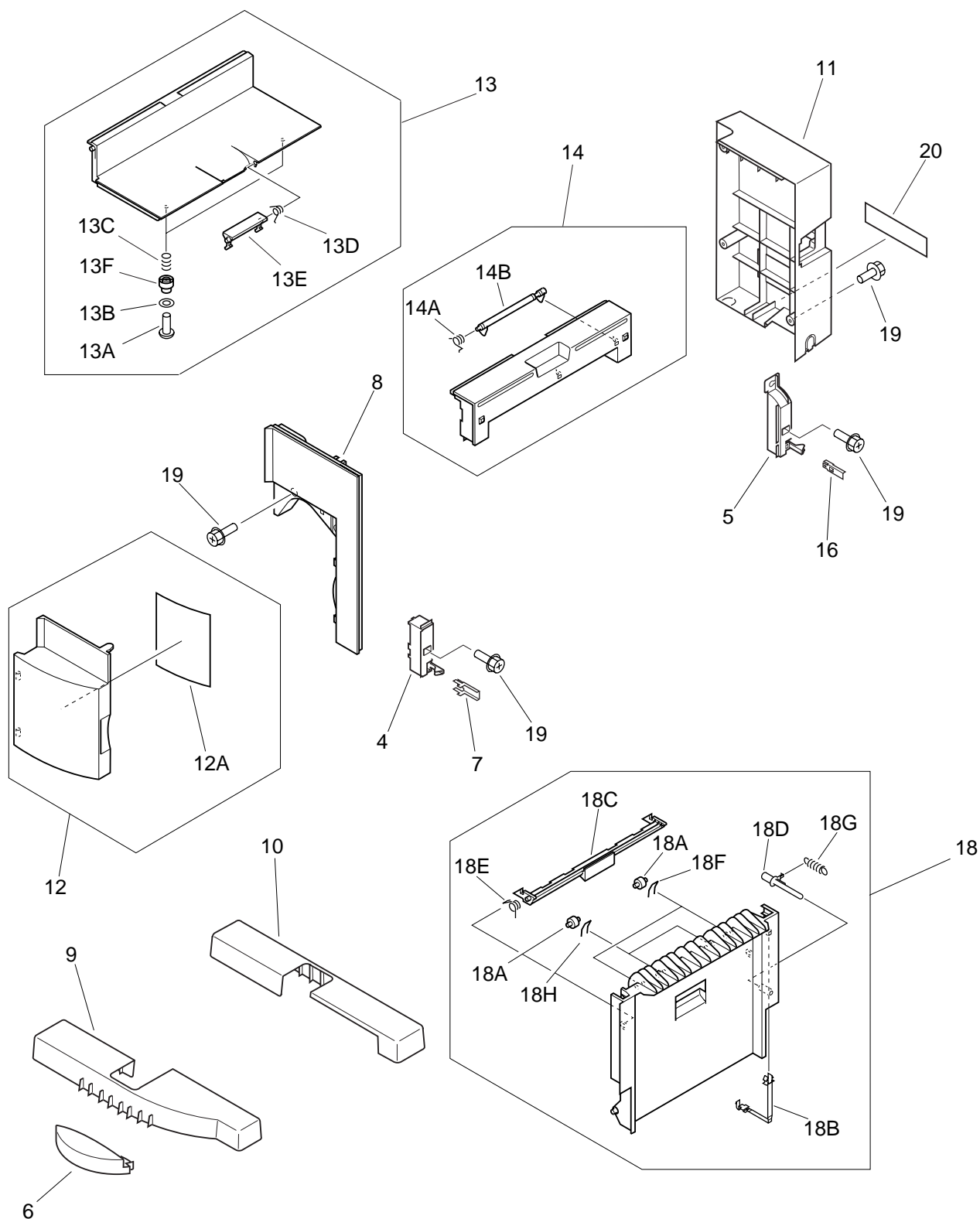


FIGURE & KEY NO.	PART NUMBER	R A N K	Q T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
T10 -	NPN		RF	EXTERNAL COVERS, PANELS, ETC.	
1	FB3-7315-000		1	GUIDE, HURDLE, TOP	
2	FB3-7376-000		1	CAP, COVER, FRONT	
3	FB3-7377-000		1	CAP, COVER, REAR	
4	RB1-8570-000		1	LATCH, FRONT	
5	RB1-8571-000		1	LATCH, REAR	
6	RB2-1621-000		1	COVER, CASTER	
7	RB1-8577-000		1	STOP, LATCH, FRONT	
8	RB1-8615-000		1	COVER, FRONT	
9	RB1-8617-000		1	COVER, LOWER, FRONT	
10	RB1-8618-000		1	COVER, LOWER, REAR	
11	RB2-4820-000		1	COVER, REAR	
12	RF5-2944-000		1	COVER, DOOR	
12A	RS6-8219-000		1	LABEL, "OPERATION"	
13	RG5-2621-000		1	TOP DOOR ASS'Y	
13A	XB4-7300-807		2	SCREW, TAPPING, TRUSS HEAD, M3X8	
13B	FS5-6516-000		2	WASHER	
13C	FS6-2544-000		2	SPRING, COMPRESSION	
13D	FS6-2545-000		1	SPRING, TORSION	
13E	RB1-8574-000		1	LATCH	
13F	RB1-8576-000		2	PIECE, PRESSURE	
14	RG5-2623-000		1	TOP COVER ASS'Y	
14A	RS5-2594-000		1	SPRING, TORSION	
14B	RB1-8567-000		1	ARM, SENSOR	
15	FG5-8170-000		1	LOWER HURDLE GUIDE ASS'Y	
15A	FB3-7335-020		1	SHUTTER, HURDLE	
15B	FB3-7337-000		1	SPRING, LEAF	
15C	FF5-5674-020		1	PLATE, SHUTTER	
15D	FB3-9408-000		2	SPRING, LEAF	
15E	FB3-9401-000		1	PLATE	
15F	XB4-7400-809		15	SCREW, TAPPING, TRUSS HEAD, M4X8	
15G	FB3-7338-030		1	GUIDE, HURDLE, LOWER	
15H	FB4-6828-000		2	PLATE, HURDLE	
15J	FF5-5696-000		1	SENSOR CABLE	MS4, J118, J205, J206
15K	WG8-5309-000		1	PHOTO-DETECTOR, EE-SX1235A-P2	PI5, J118
15L	XB1-2230-809		2	SCREW, MACH., TRUSS HEAD, M2.3X8	
15M	FB4-6827-000		2	PLATE, HURDLE, 2	
16	RB1-8578-000		1	STOP, LATCH, REAR	
17	RG5-2628-000		1	SLIDE GUIDE ASS'Y	
17A	XB4-7400-809		2	SCREW, TAPPING, TRUSS HEAD, M4X8	
17B	RB1-8619-000		1	COVER, SLIDE, FRONT	
17C	RB1-8620-000		1	COVER, SLIDE, REAR	
18	RG5-2622-000		1	RIGHT GUIDE ASS'Y	
18A	FS5-6517-000		4	ROLLER, A	
18B	RB1-2354-000		1	HINGE	
18C	RB1-8561-000		1	LATCH	
18D	RB1-8575-000		1	FLAG, SENSOR	
18E	RS5-2591-000		1	SPRING, TORSION	
18F	RS5-2595-000		2	SPRING, TORSION	
18G	RS5-2596-000		1	SPRING, TENSION	

FIGURE T11 STAPLER TRAY MAIN BODY 1 (1/2)

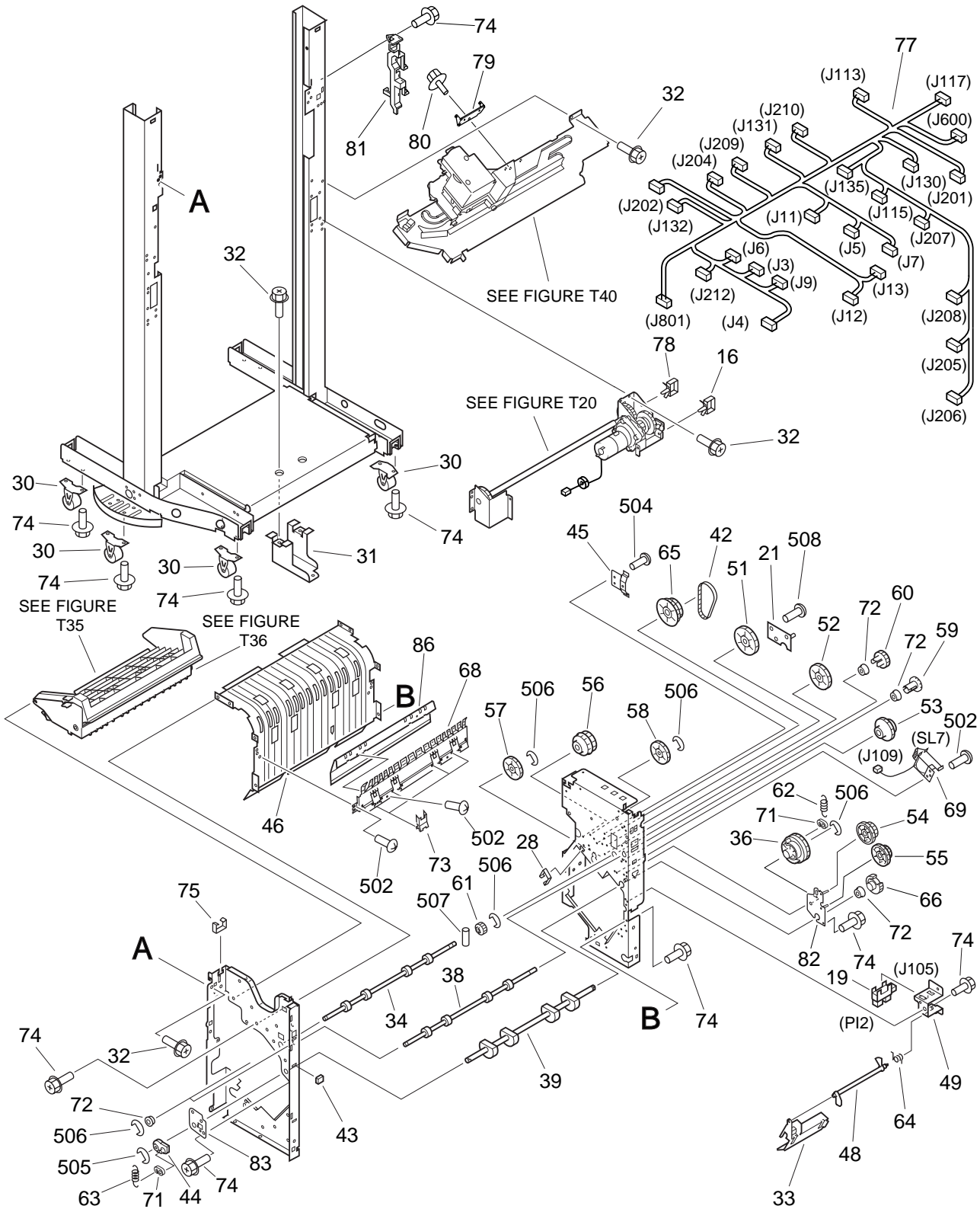


FIGURE T11 STAPLER TRAY MAIN BODY 1 (2/2)

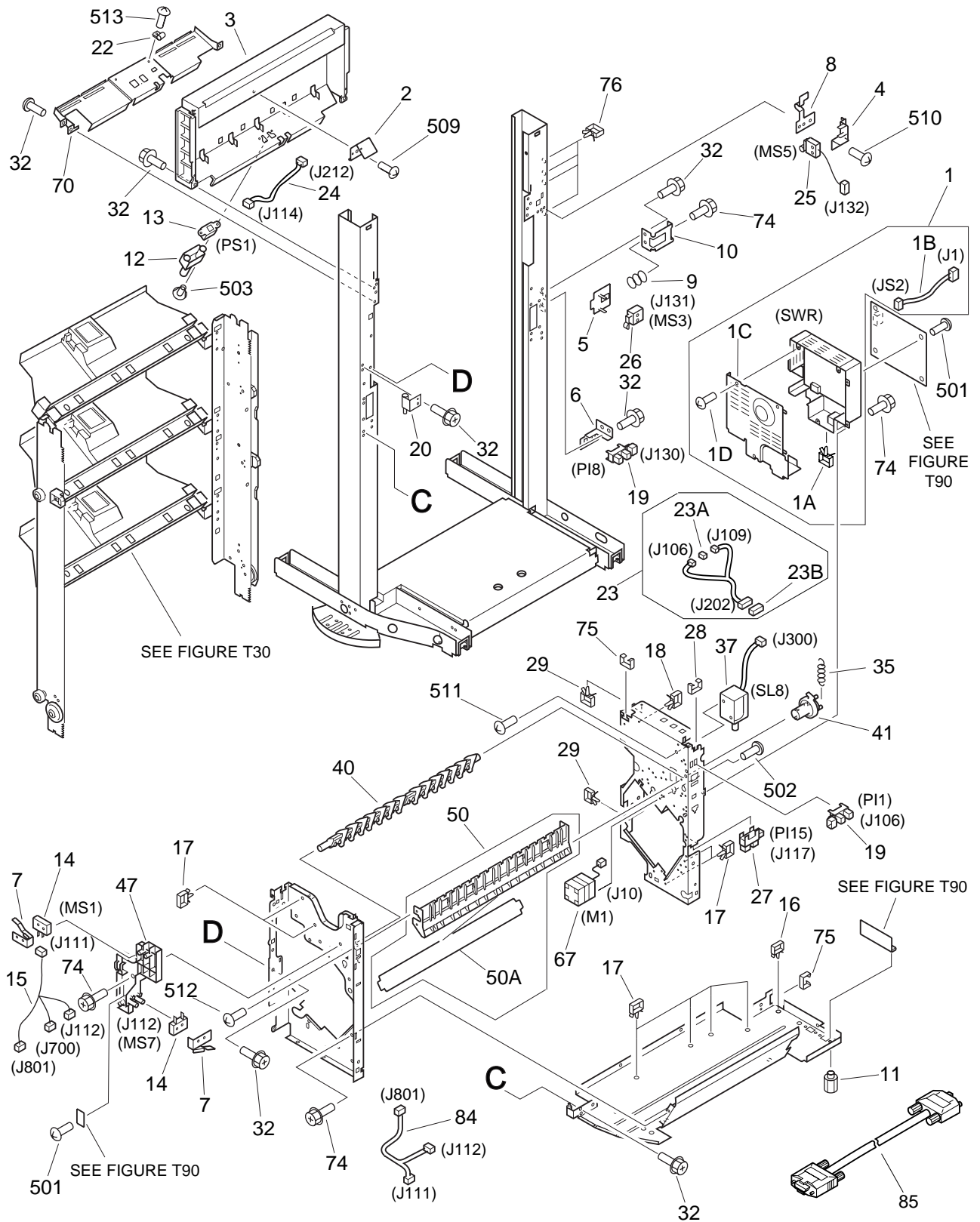


FIGURE & KEY NO.	PART NUMBER	R A N K	Q T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
T11 -	NPN		RF	STAPLER TRAY MAIN BODY 1	
1	RG5-4822-000	1	1	POWER SUPPLY ASS'Y	SWR, JS1, JS2
1A	WT2-5018-000	1	1	CLIP, CABLE	
1B	RF5-2937-000	1	1	CABLE, POWER	J1, JS2
1C	4A1-2100-000	1	1	COVER, POWER SUPPLY ASS'Y	
1D	XB1-2300-609	7	7	SCREW,MACH.,TRUSS HEAD,M3X6	
2	FS6-2567-000	1	1	SPRING, LEAF	
3	FB3-7317-000	1	1	MOUNT, SLIDE	
4	FB3-7345-000	1	1	HOLDER, SENSOR	
5	FB3-7350-000	1	1	HOLDER	
6	FB3-7351-000	1	1	MOUNT, SENSOR	
7	FB3-7410-000	2	2	SPRING, LEAF	
8	FS6-2563-000	1	1	SPRING, LEAF	
9	FS6-2564-000	1	1	SPRING, COMPRESSION	
10	FB3-7353-000	1	1	BRACKET	
11	WT2-5391-000	4	4	SCREW, HEX	
12	FB3-7339-000	1	1	DUCT, SENSOR	
13	FH7-7418-000	1	1	SENSOR	PS1, J114
14	WC4-5128-000	2	2	MICROSWITCH	MS1, MS7, J111, J112
15	RF5-1859-000	1	1	CABLE, SWITCH	J111, J112, J700, J801
16	WT2-5018-000	8	8	CLIP, CABLE	
17	WT2-0317-000	4	4	CLIP, CABLE	
18	WT2-0434-000	3	3	CLIP	
19	WG8-5309-000	3	3	PHOTO-DETECTOR,EE-SX1235A-P2	PI1, PI2, PI8, J105, J106, J130
20	RB1-8610-000	1	1	HINGE, DOOR	
21	RF5-1858-000	1	1	PLATE, SHAFT	
22	WT2-5602-000	2	2	CLIP, CABLE	
23	RF5-1865-000	1	1	CABLE, SENSOR	J106, J109, J202
23A	VS1-5057-002	1	1	CONNECTOR, 2P	J109
23B	VS1-5057-005	1	1	CONNECTOR, SNAP TIGHT	J202
24	RF5-2946-000	1	1	SENSOR, CABLE	J114, J212
25	FF5-5686-000	1	1	MICROSWITCH	MS5, J132
26	WC4-5130-000	1	1	MICROSWITCH	MS3, J131
27	WG8-5309-000	1	1	PHOTO-DETECTOR,EE-SX1235A-P2	PI15, J117
28	WT2-5056-000	2	2	CLIP, CORD	
29	WT2-5088-000	2	2	CLIP, CABLE	
30	RB2-1624-000	5	5	CASTER	
31	RB1-8612-000	1	1	MOUNT, RAIL	
32	XA9-0732-000	31	31	SCREW, RS, M4X8	
33	FB3-7398-000	1	1	GUIDE, CABLE	
34	FB3-7438-000	1	1	SHAFT, ROLLER, PAPER FEED	
35	FS6-2549-000	1	1	SPRING, TENSION	
36	RS6-0595-000	1	1	GEAR, 45T/55T	
37	FF5-5663-000	1	1	SOLENOID	SL8, J300
38	RB1-8551-000	1	1	SHAFT, ROLLER, 1	
39	RB2-4263-000	1	1	REVERSING ROLLER	
40	RB1-8554-000	1	1	DEFLECTOR	
41	RB1-8555-000	1	1	ARM, DEFLECTOR	
42	RB1-8563-000	1	1	BELT, TIMING	
43	RB1-8564-000	1	1	HOOK	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
T11 -	44		1	ARM, REVERSE	
	45		1	PLATE, GROUNDING	
	46		1	GUIDE, CENTER	
	47		1	COVER, SWITCH	
	48		1	FLAG, SENSOR	
	49		1	MOUNT, SENSOR	
	50		1	GUIDE, PAPER FEED	
	50A		1	SHEET	
	51		1	GEAR, 20T/42T	
	52		1	GEAR, 20T/36T	
	53		1	GEAR, 15T/27T	
	54		1	GEAR, 23T/26T	
	55		1	GEAR, 20T/41T	
	56		1	GEAR, 18T/24T	
	57		1	GEAR, 26T	
	58		1	GEAR, 28T	
	59		1	GEAR, 22T	
	60		1	GEAR, 18T	
	61		1	GEAR, 20T	
	62		1	SPRING, TENSION	
	63		1	SPRING, TENSION	
	64		1	SPRING, TORSION	
	65		1	GEAR, 27T/PULLEY, 48T	
	66		1	GEAR, 26T	
	67		1	MOTOR, STEPPING, DC24V	M1, J10
	68		1	GUIDE, REVERSE	
	69		1	SOLENOID	SL7, J109
	70		1	PLATE, SHIELD	
	71		2	COLLAR, SPRING	
	72		5	BUSHING	
	73		4	COVER, SPRING	
	74		21	SCREW, RS, M4X8	
	75		3	CLAMP, CORD	
	76		5	CLIP, CABLE	
	77		1	DC CABLE	
	78		1	CLIP, CABLE	
	79		1	BRACKET, STAPLE	
	80		3	SCREW, RS, M3X6	
	81		1	GUIDE, CABLE, B	
	82		1	PLATE, FEEDING	
	83		1	PLATE, REVERSE	
	84		1	SWITCH CABLE	J111, J112, J801
	85		1	CABLE, INTERFACE	
	86		1	PLATE, REVERSE GUIDE	
	501		8	SCREW, MACH., TRUSS HEAD, M3X6	
	502		4	SCREW, MACH., TRUSS HEAD, M3X6	
	503		2	SCREW, MACH., TRUSS HEAD, M3X25	
	504		2	SCREW, TAPPING, TRUSS HEAD, M4X6	
	505		1	RING, E	
	506		6	RING, E	

FIGURE T12 STAPLER TRAY MAIN BODY 2

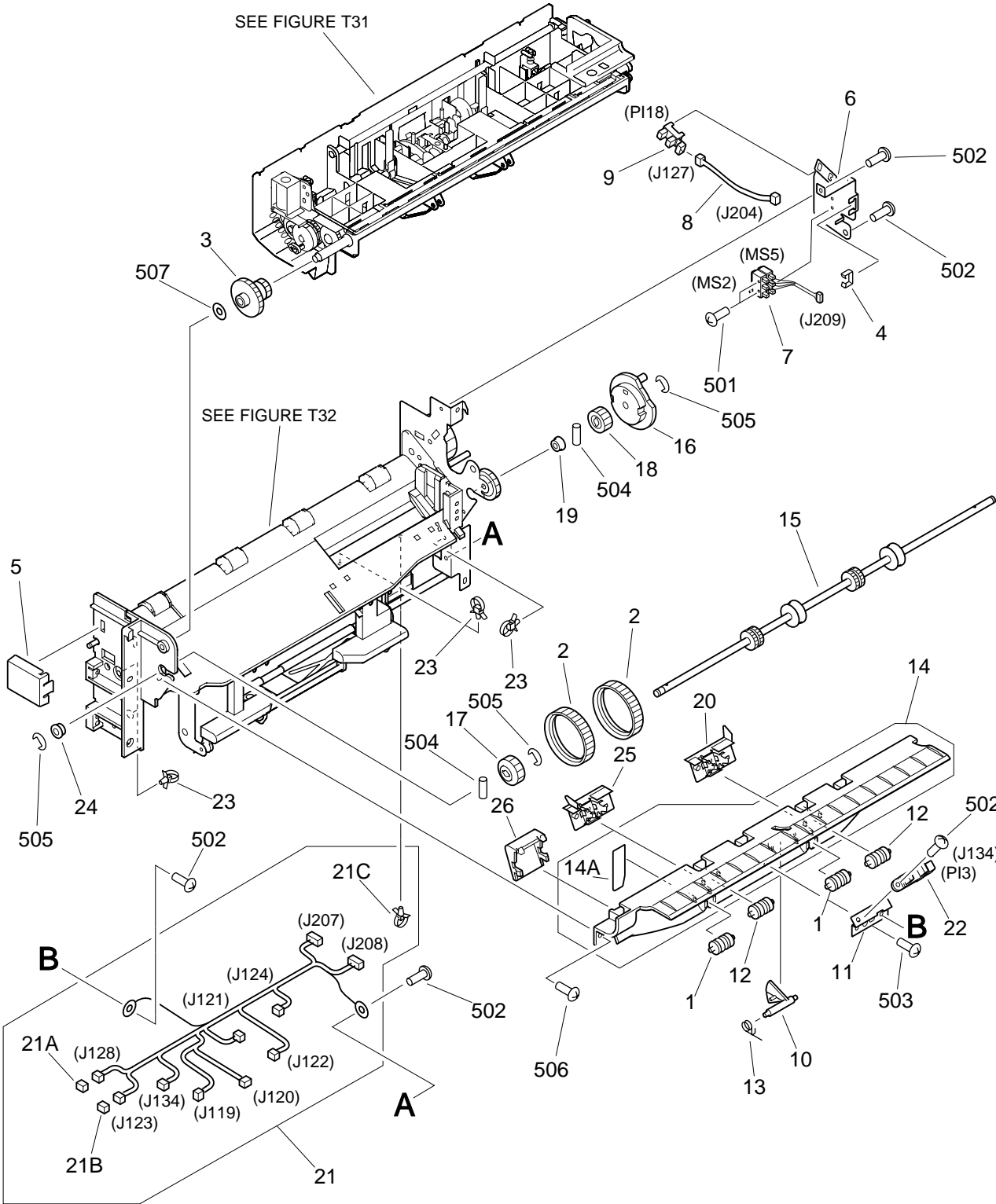


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
T12 -	NPN		RF	STAPLER TRAY MAIN BODY 2	
1	FB3-7293-000		2	ROLLER	
2	FB3-7296-000		2	BELT	
3	FS5-3544-000		1	GEAR, 15T/32T	
4	WT2-5035-000		1	CLAMP, CABLE	
5	FB3-7257-000		1	COVER, CABLE	
6	FB4-5383-000		1	PLATE, SWING	
7	FF5-5698-000		1	CABLE, SENSOR	MS2, MS5, J209
8	FF5-5684-000		1	CABLE, SENSOR	J127, J204
9	WG8-5309-000		1	PHOTO-DETECTOR,EE-SX1235A-P2	PI18, J127
10	FB3-7291-000		1	FLAG, SENSOR	
11	FB3-7292-000		1	MOUNT, SENSOR	
12	FB3-7293-000		2	ROLLER	
13	FS6-2543-000		1	SPRING, TORSION	
14	RF5-2939-000		1	GUIDE, STAPLE	
14A	RB1-8546-000		1	SHEET	
15	RB2-4267-000		1	ROLLER, DELIVERY	
16	FB3-7298-000		1	CAM, SHUTTER	
17	FS5-3545-000		1	GEAR, 22T	
18	FS5-3547-000		1	GEAR, 18T	
19	FS5-1805-000		1	BUSHING	
20	FB4-0661-000		1	GUIDE, BELT	
21	FG5-8183-000		1	CABLE, SWING UNIT	J119-J124, J128, J134, J207, J208
21A	VS1-5057-002		1	CONNECTOR, 2P	J128
21B	VS1-5057-003		1	CONNECTOR, 3P	J123
21C	WT2-5178-000		1	CLAMP, CABLE	
22	FH7-7419-000		1	IC, GP1A75E, PHOTO-INTERRUPTER	PI3, J134
23	WT2-5357-000		4	CLIP, CABLE	
24	FS1-1187-000		1	BUSHING	
25	RB2-4268-000		1	GUIDE, BELT	
26	RB2-4282-000		1	GUIDE, FRONT	
501	XB1-1231-405		2	SCREW,MACH.,TRUSS HEAD M2.3X14	
502	XB1-2300-409		6	SCREW,MACH.,TRUSS HEAD,M3X4	
503	XB4-7400-809		1	SCREW,TAPPING,TRUSS HEAD,M4X8	
504	XD3-2200-082		2	PIN, DOWEL	
505	XD2-1100-502		3	RING, E	
506	XB4-7401-009		2	SCREW,TAPPING,PAN HEAD,M4X10	
507	XD1-1106-212		1	SHIM	

FIGURE T20 TRAY DRIVE ASS'Y

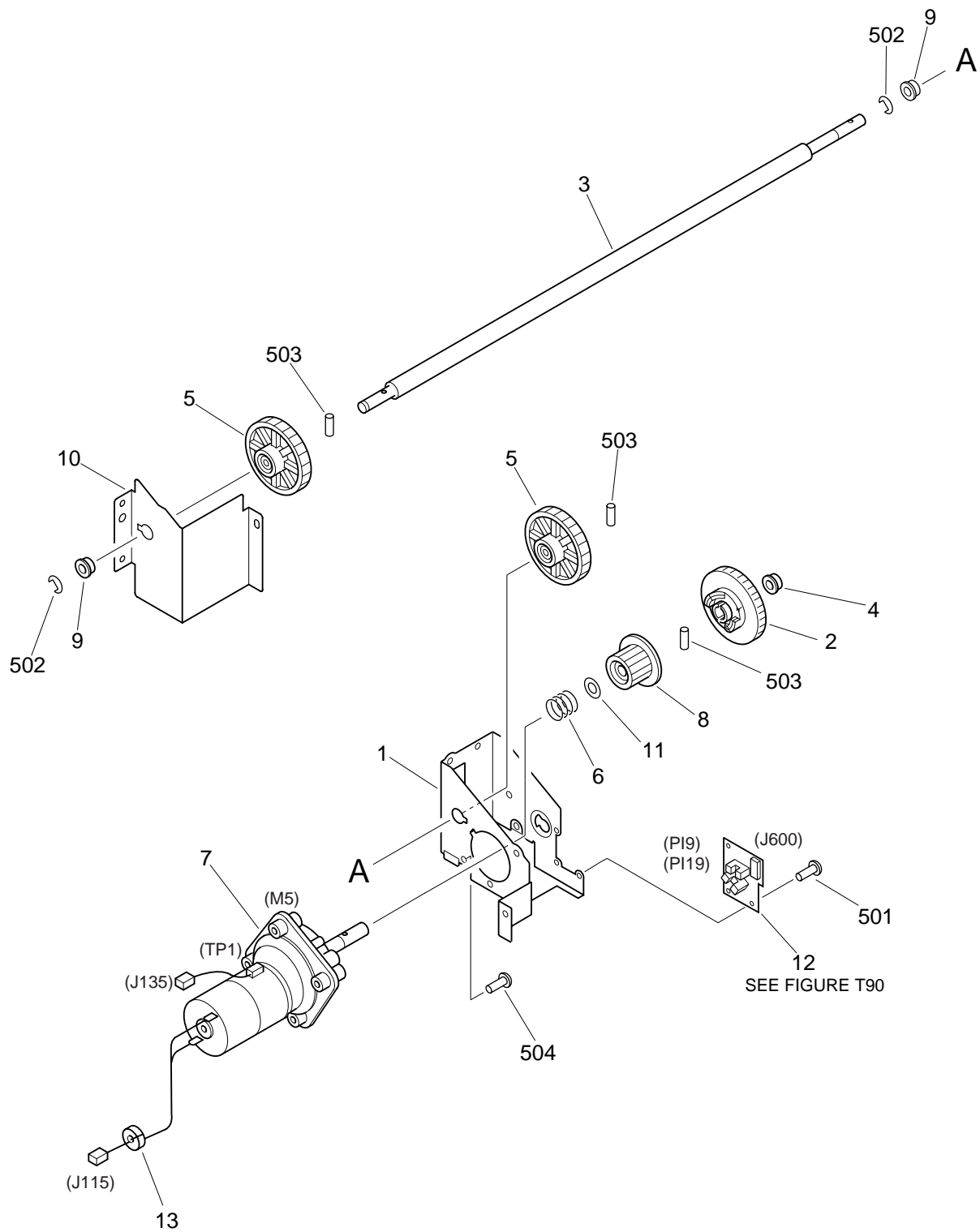


FIGURE T30 TRAY ASS'Y

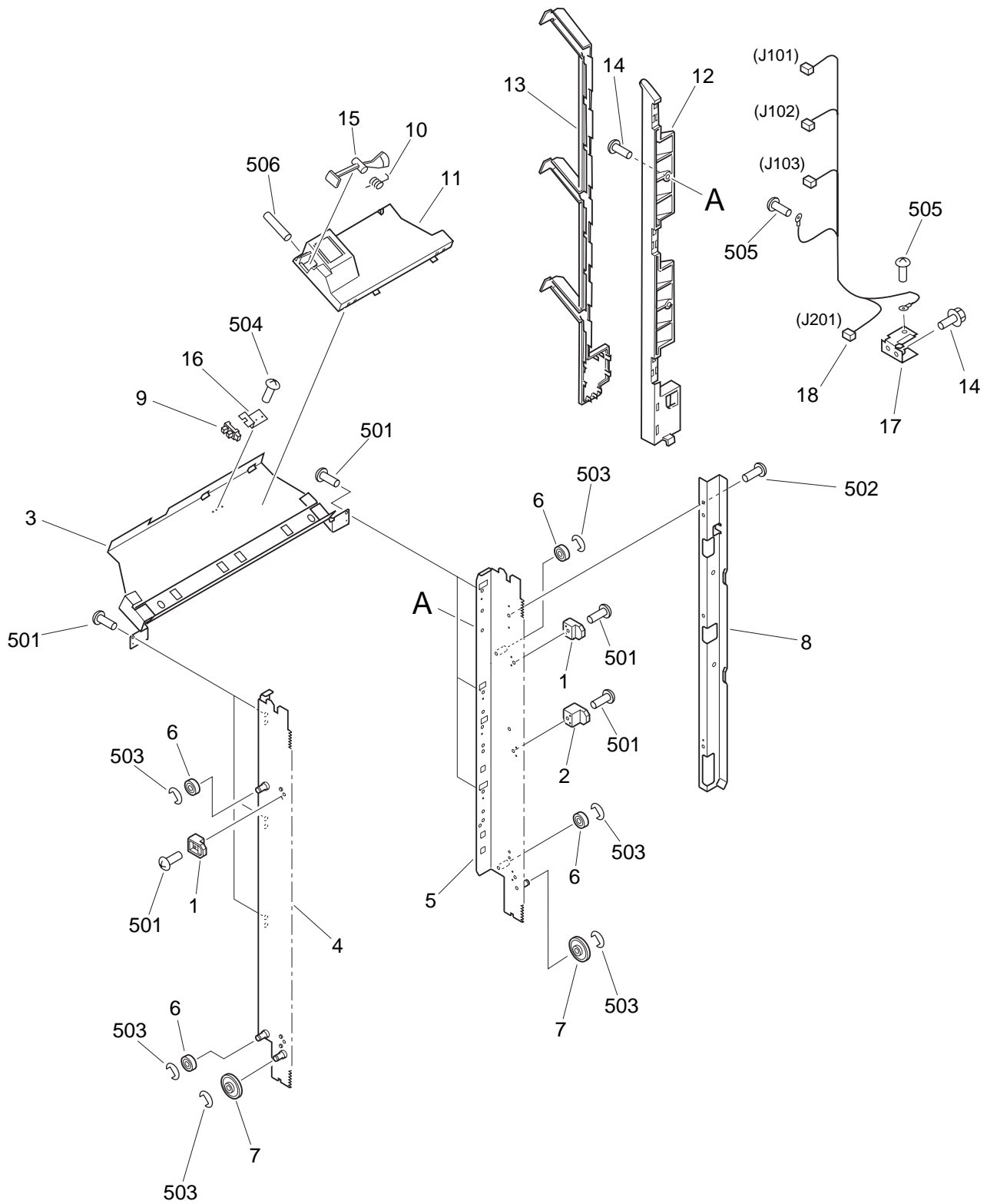


FIGURE T31 SWING GUIDE ASS'Y

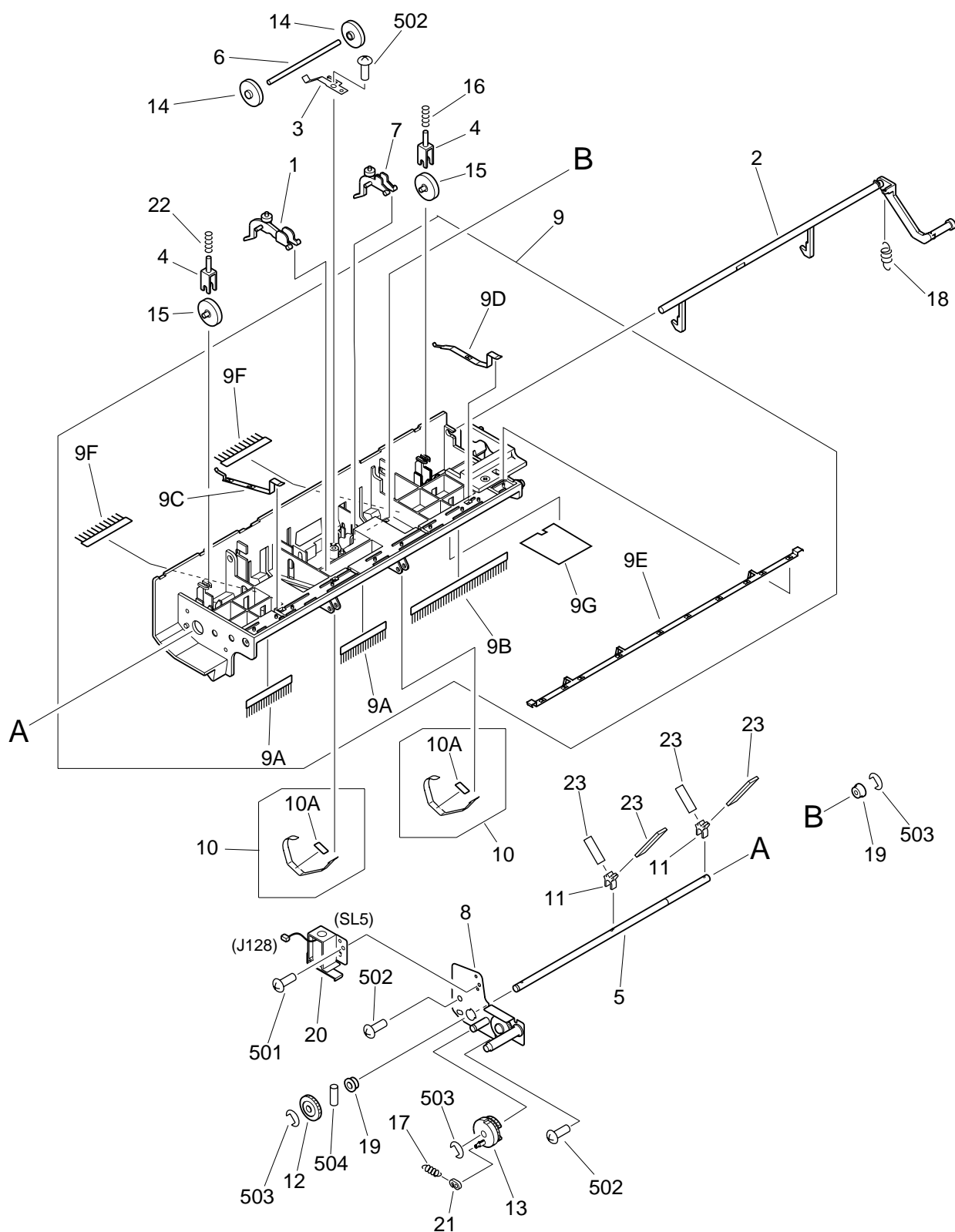


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
T31 -	RG5-4830-000		1	SWING GUIDE ASS'Y	
1	FF5-5670-000		1	ARM, STOP, FRONT	
2	FB3-7283-000		1	LEVER, SWING	
3	FB3-7284-000		1	SPRING, RETAINER	
4	FB3-7287-000		2	HOLDER, ROLLER	
5	FB3-7288-000		1	SHAFT	
6	FB3-7289-000		1	SHAFT, ROLLER	
7	FF5-5671-000		1	ARM, STOP, REAR	
8	FF5-5654-000		1	PLATE, DRIVE	
9	RF5-2948-000		1	GUIDE, SWING	
9A	FB3-7279-000		2	ELIMINATOR, STATIC CHARGE, A	
9B	FB3-7280-000		1	ELIMINATOR, STATIC CHARGE, B	
9C	FB3-7281-000		1	PLATE, GROUNDING	
9D	FB3-7282-000		1	PLATE, GROUNDING	
9E	FB3-7286-000		1	PLATE, GROUNDING	
9F	FB3-7359-000		2	ELIMINATOR, STATIC CHARGE, C	
9G	RB2-4290-000		1	SHEET, SWING GUIDE	
10	FF5-7555-000		2	PLATE	
10A	FB3-7285-000		1	DAMPER, SHUTTER	
11	FB4-6826-000		2	SHAFT	
12	FS5-3541-000		1	GEAR, 21T	
13	FS5-3542-000		1	GEAR, 21T	
14	FS5-6514-020		2	ROLLER	
15	FS5-6515-000		2	ROLLER	
16	FS6-2541-000		1	SPRING, COMPRESSION	
17	FS6-2542-000		1	SPRING, TENSION	
18	FS6-2562-000		1	SPRING, TENSION	
19	FS5-1805-000		2	BUSHING	
20	FH7-5707-000		1	SOLENOID	SL5, J128
21	RB1-2190-000		1	COLLAR, SPRING	
22	FS6-2648-000		1	SPRING, COMPRESSION	
23	FB3-7275-000		4	PADDLE	
501	XB1-2300-409		1	SCREW,MACH.,TRUSS HEAD,M3X4	
502	XB4-7400-809		3	SCREW,TAPPING,TRUSS HEAD,M4X8	
503	XD2-1100-502		3	RING, E	
504	XD3-2200-082		1	PIN, DOWEL	

FIGURE T32 STAPLER TRAY ASS'Y (1/2)

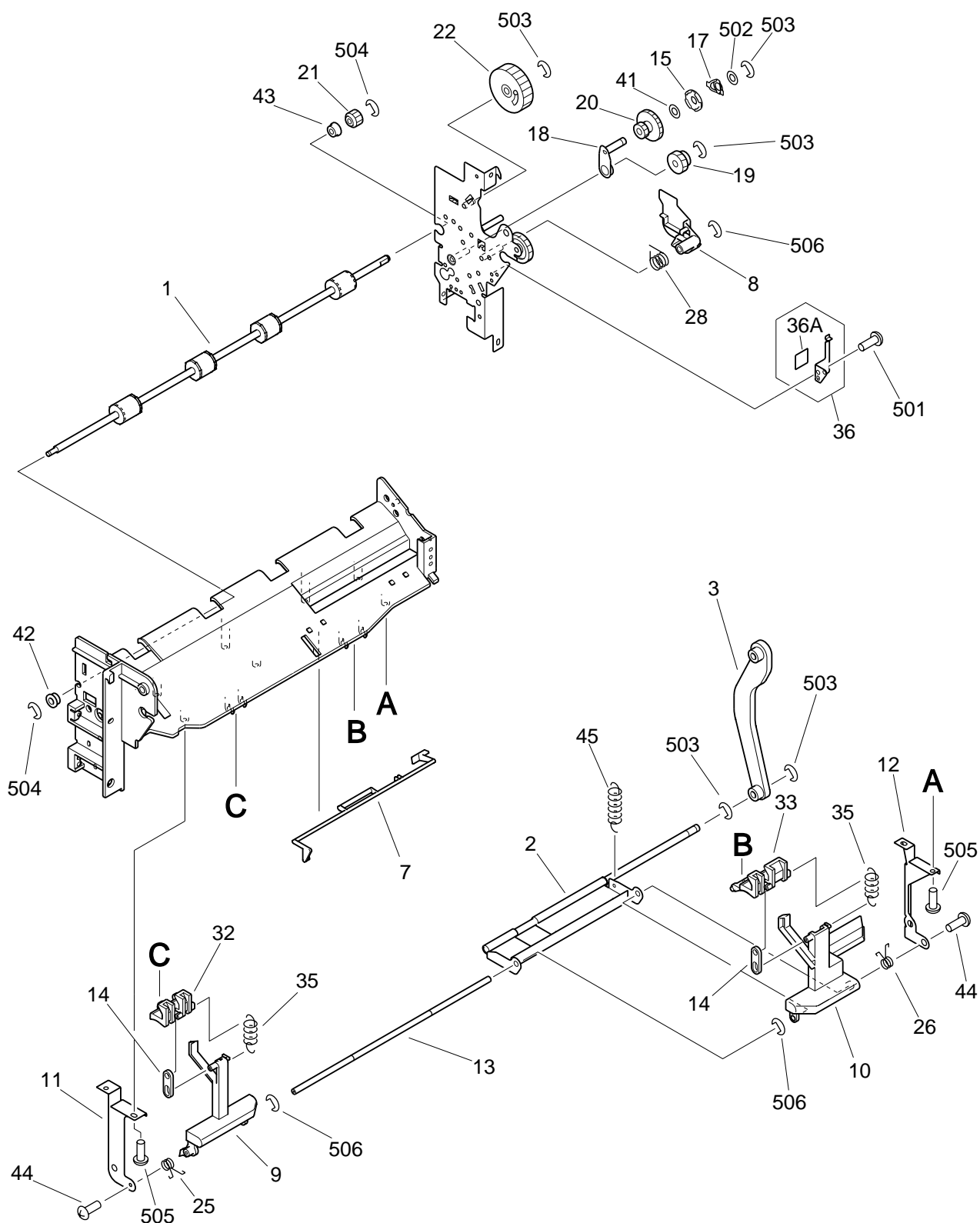


FIGURE T32 STAPLER TRAY ASS'Y (2/2)

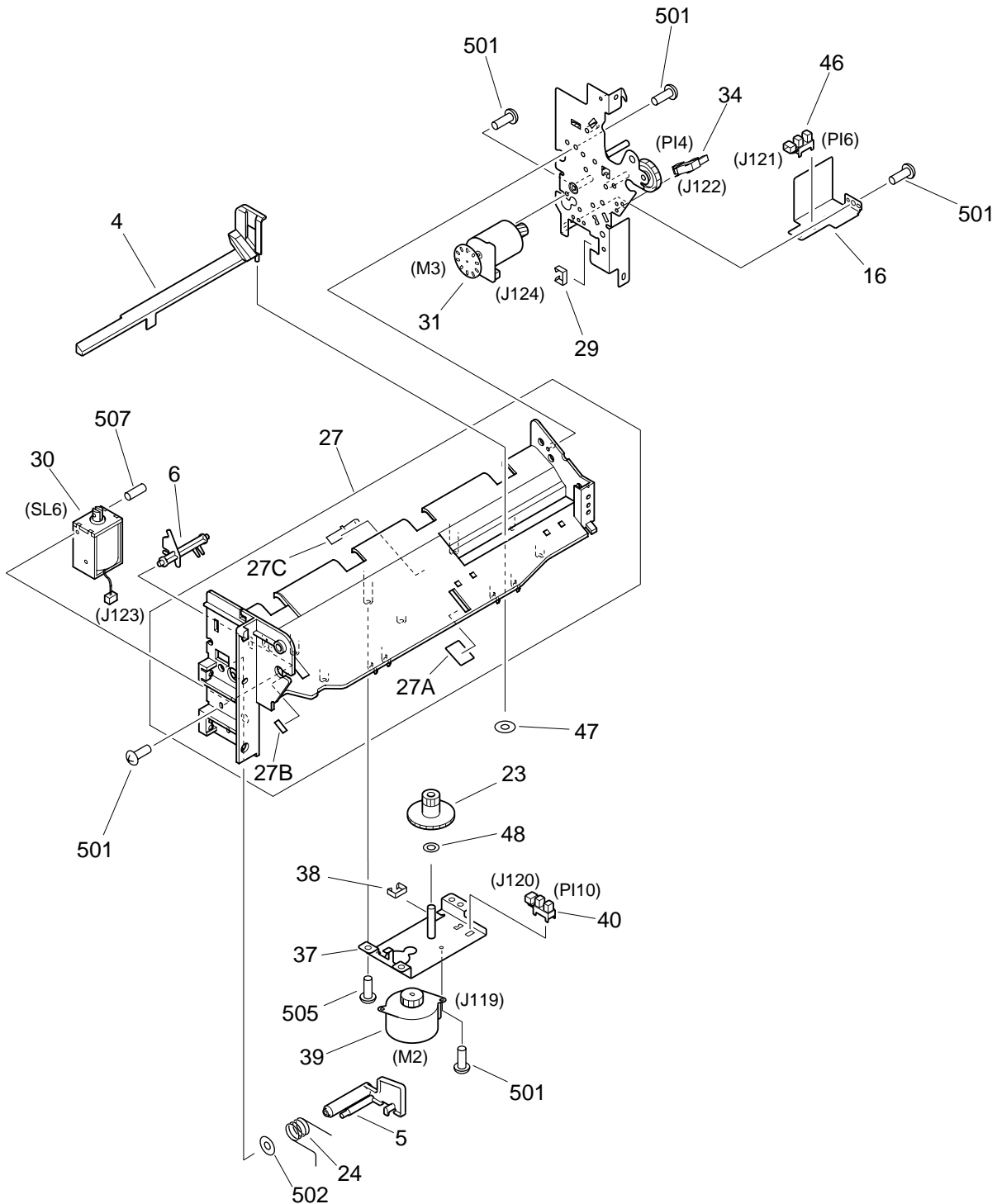


FIGURE & KEY NO.	PART NUMBER	R A N K	Q T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
T32 -	RG5-4833-000		1	STAPLER TRAY ASS'Y	
1	FB3-7246-020		1	SHAFT, DELIVERY, ROLLER	
2	FB3-7248-000		1	LINK, SHUTTER, A	
3	FB3-7249-000		1	LINK, SHUTTER, B	
4	FB4-6660-000		1	PLATE	
5	FB3-7251-000		1	SHUTTER	
6	FB3-7252-000		1	LEVER, SHUTTER	
7	FB3-7255-000		1	LEVER, SENSOR	
8	FB3-7256-000		1	PLATE, GEAR	
9	FB3-7262-000		1	LEVER, STOP, FRONT	
10	FB3-7263-000		1	LEVER, STOP, REAR	
11	FB3-7264-000		1	PLATE, SUPPORT, FRONT	
12	FB3-7265-000		1	PLATE, SUPPORT, REAR	
13	FB3-7267-000		1	CROSSBAR, STOP	
14	FB3-7269-000		2	LINK	
15	FB3-7299-000		1	WASHER	
16	FB3-7331-000		1	MOUNT, SENSOR	
17	FB3-7332-000		1	SPRING, LEAF	
18	FF5-5653-000		1	LEVER, SWING	
19	FS5-3534-000		1	GEAR, 15T/23T	
20	FS5-3535-000		1	GEAR, 15T/34T	
21	FS5-3536-000		1	GEAR, 15T	
22	FS5-3538-000		1	GEAR, 50T	
23	FS5-3548-000		1	GEAR, 12T/36T	
24	FS6-2650-000		1	SPRING, TORSION	
25	FS6-2565-000		1	SPRING, TORSION	
26	FS6-2566-000		1	SPRING, TORSION	
27	RF5-1856-000		1	TRAY, STAPLER	
27A	RB1-8589-000		1	SEAL	
27B	FB3-9404-000		1	SHEET	
27C	FB3-9407-000		1	SPRING, LEAF	
28	FS6-2539-000		1	SPRING, TORSION	
29	WT2-0136-000		1	CLAMP, CORD	
30	FH7-5708-000		1	SOLENOID	SL6, J123
31	FH6-1340-000		1	MOTOR, STEPPING, DC 1.9W	M3, J124
32	RB1-8586-000		1	STOP, FRONT	
33	RB1-8587-000		1	STOP, REAR	
34	WG8-5309-000		1	PHOTO-DETECTOR,EE-SX1235A-P2	PI4, J122
35	FS6-2646-000		2	SPRING, TENSION	
36	FF5-5659-000		1	SPRING, LEAF	
36A	FB3-7259-000		1	RUBBER	
37	FF5-5655-000		1	MOUNT, MOTOR	
38	WT2-5035-000		1	CLAMP, CABLE	
39	FH6-1342-000		1	MOTER, STEPPING, DC 3.2W	M2, J119
40	WG8-5309-000		1	PHOTO-DETECTOR,EE-SX1235A-P2	PI10, J120
41	FB3-7360-000		1	RING, RETAINING	
42	FS1-1376-000		1	BUSHING	
43	FS5-1805-000		1	BUSHING	
44	FA9-1526-000		2	SCREW, M3	
45	FS6-2647-000		1	SPRING, TENSION	

FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
T32 - 46	FH7-7394-000		1	IC, TLP1261, PHOTO-INTERRUPTER	PI6, J121
47	FS5-6526-000		1	WASHER	
48	FB3-9403-000		1	SPACER	
501	XB1-2300-409		12	SCREW,MACH.,TRUSS HEAD,M3X4	
502	XD1-1106-225		1	SHIM	
503	XD2-1100-502		5	RING, E	
504	XD2-1100-322		2	RING, E	
505	XB4-7400-809		7	SCREW,TAPPING,TRUSS HEAD,M4X8	
506	XD2-1100-372		3	RING, E	
507	XD3-1300-082		1	PIN, SPRING	

FIGURE T35 UPPER FEEDER ASS'Y

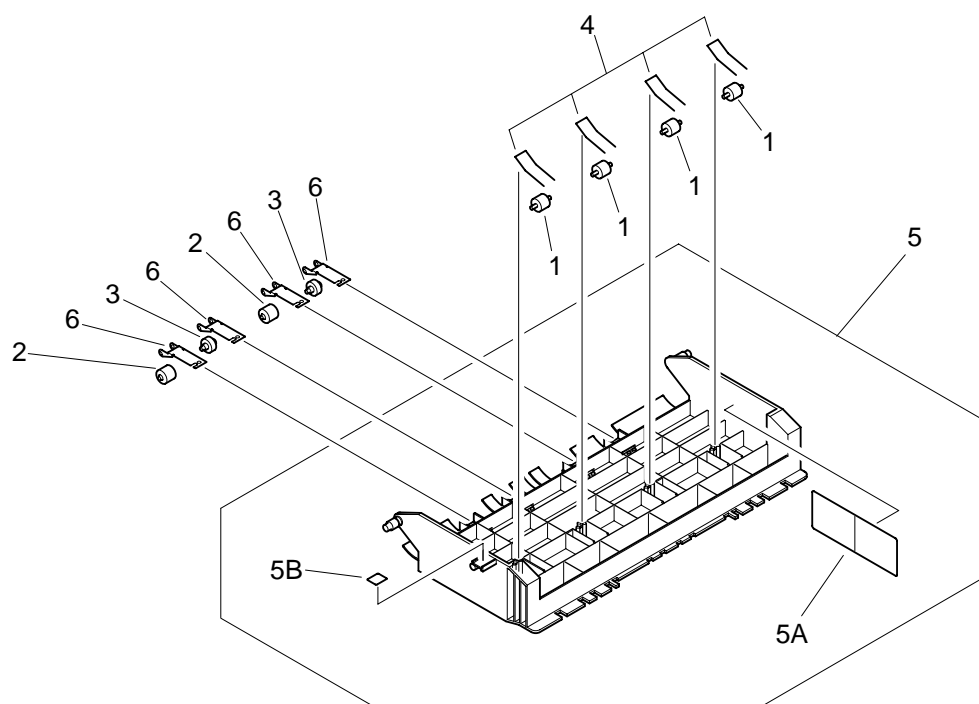


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
T35 -	RG5-2625-000		1	UPPER FEEDER ASS'Y	
1	FS5-6517-000		4	ROLLER, A	
2	FS5-6518-000		2	ROLLER, B	
3	FS5-6519-000		2	ROLLER, C	
4	FS6-2548-000		4	SPRING, TORSION	
5	RF5-1852-000		1	GUIDE, UPPER	
5A	RS5-8855-000		1	LABEL, OPERATION	
5B	RS5-8856-000		1	LABEL, 1	
6	RB1-8557-000		4	SPRING, ROLLER HOLDER	

FIGURE T36 CENTER GUIDE ASS'Y

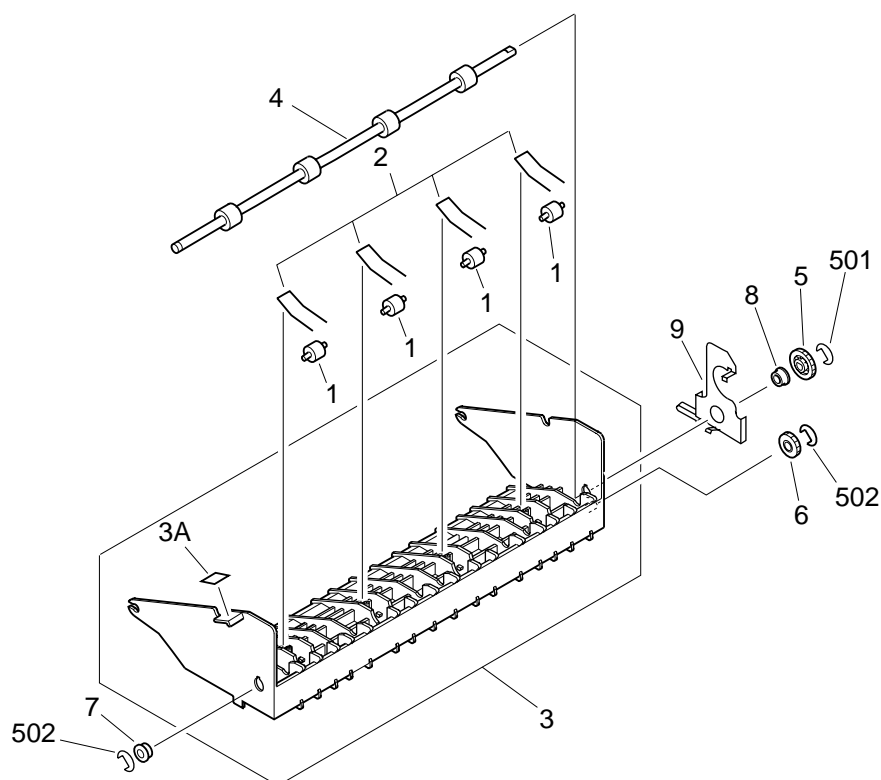


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
T36 -	RG5-3425-000		1	CENTER GUIDE ASS'Y	
1	FS5-6517-000		4	ROLLER, A	
2	FS6-2548-000		4	SPRING, TORSION	
3	RF5-1853-000		1	GUIDE, CENTER	
3A	RS5-8857-000		1	LABEL, 2	
4	RB1-8559-000		1	SHAFT, STAPLER ROLLER	
5	RS5-0998-000		1	GEAR, 20T	
6	RS6-0001-000		1	GEAR, 16T	
7	FS1-1187-000		1	BUSHING	
8	FS1-1213-000		1	BUSHING	
9	RB2-3650-000		1	PLATE, GROUNDING	
501	XD2-1100-402		1	RING, E	
502	XD2-1100-502		2	RING, E	

FIGURE T40 STAPLER ASS'Y

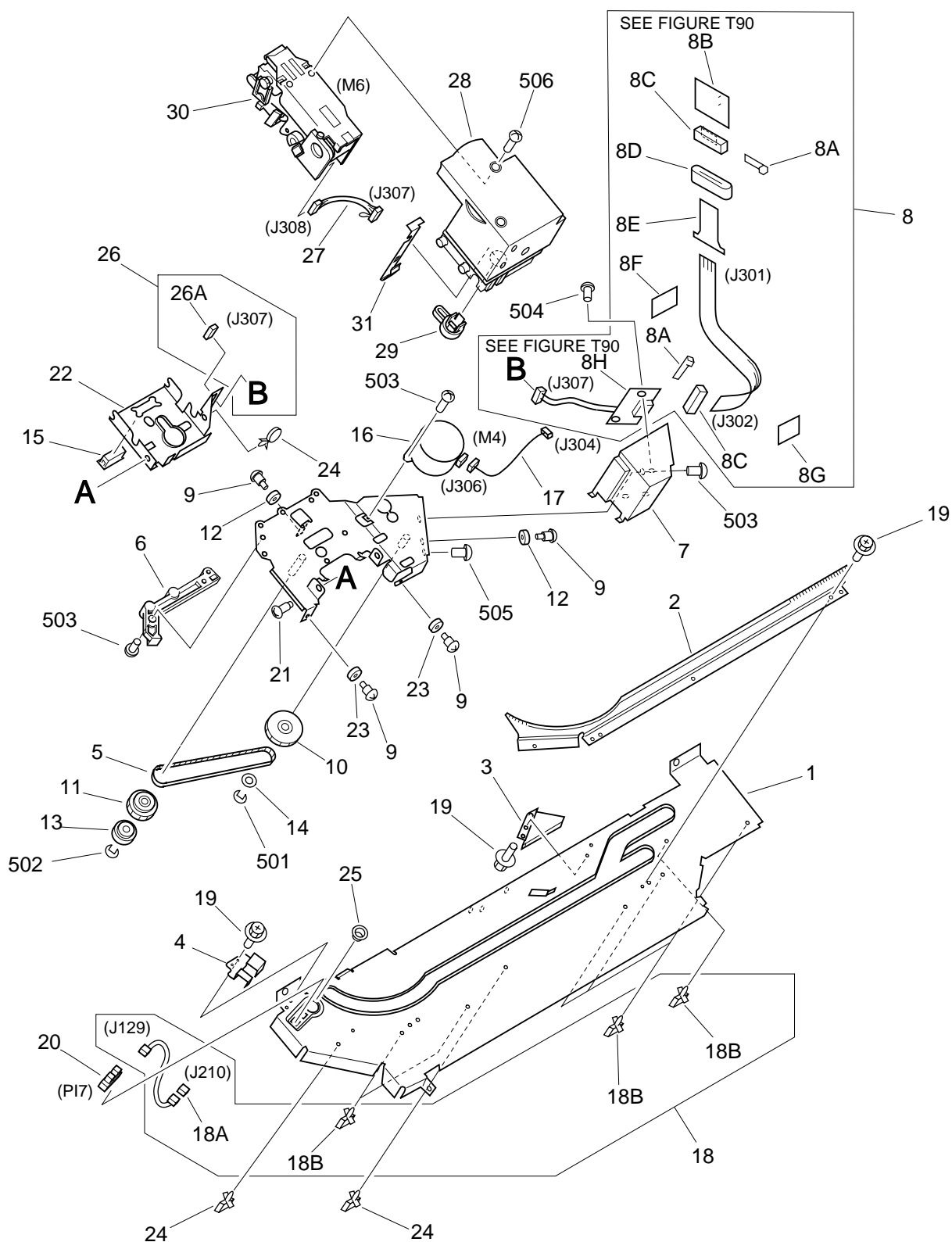


FIGURE & KEY NO.	PART NUMBER	R A N K	Q' T Y	DESCRIPTION	SERIAL NUMBER / REMARKS
T40 -	RG5-2914-000		1	STAPLER ASS'Y	
1	FB3-7371-000		1	GUIDE, STAPLER	
2	FB3-7372-000		1	PLATE, RACK	
3	FB3-7373-000		1	PLATE, GUIDE	
4	FB3-7374-000		1	COVER, SENSOR	
5	FB3-7380-000		1	BELT, TIMING	
6	FB3-7382-000		1	CAM, STOP	
7	FB3-7389-000		1	COVER, PCB	
8	RG5-3422-000		1	STAPLER CABLE	J301, J302
8A	WT2-0307-000		2	TIE, CABLE	
8B	FG5-8185-000		1	CONNECTOR PCB ASS'Y	SEE FIGURE T90
8C	WT2-5454-000		2	MOUNT, CABLE, FLAT	
8D	WE8-5471-000		1	FERRITE CORE	
8E	RB2-2382-000		1	STOPPER	
8F	RB2-2381-000		1	SHEET, B	
8G	RB2-2380-000		1	SHEET, A	
8H	RG5-2632-000		1	CONNECTOR PCB ASS'Y	SEE FIGURE T90
9	FS1-9102-000		4	SCREW, STEPPED, M3	
10	FS5-3551-000		1	GEAR, 44T/PULLEY, 16T	
11	FS5-3552-000		1	GEAR, 16T/PULLEY, 40T	
12	FS5-6523-000		2	ROLLER	
13	FS5-6524-000		1	ROLLER	
14	FS5-6525-000		1	FLANGE, PULLEY	
15	FB3-7381-000		1	CATCH, MAGNET	
16	FH6-1343-000		1	MOTOR, STEPPING, DC 4.5W	M4, J306
17	FF5-5687-000		1	CABLE, STAPLER	J304, J306
18	FF5-5688-000		1	CABLE, STAPLER	J129, J210
18A	VS1-5051-003		1	CONNECTOR, 3P	J210
18B	WT2-5169-000		6	CLAMP, CABLE	
19	XA9-0626-000		6	SCREW, RS, M3X6	
20	WG8-5309-000		1	PHOTO-DETECTOR,EE-SX1235A-P2	PI7, J129
21	FS1-9009-000		2	TWO-STEP SCREW, M3	
22	RB1-8583-000		1	MOUNT, STAPLER	
23	FS5-6528-000		2	ROLLER	
24	WT2-0308-000		2	CLAMP, CABLE	
25	WT2-5472-000		1	GROMMET, CORD	
26	RF5-1862-000		1	CABLE, STAPLER, 1	J303, J307
26A	VS1-5057-009		1	CONNECTOR, 9P	J307
27	RF5-1863-000		1	CABLE, STAPLER, 2	J307, J308
28	RB1-8582-000		1	COVER, STAPLER	
29	RB1-8584-000		1	LEVER, LOCK	
30	RB1-8585-000		1	STAPLER	M6, J308
31	RB1-8588-000		1	PLATE, GROUNDING	
501	XD2-1100-502		1	RING, E	
502	XD2-1100-642		1	RING, E	
503	XB1-2300-609		5	SCREW,MACH.,TRUSS HEAD,M3X6	
504	XB4-7300-809		2	SCREW,TAPPING,TRUSS HEAD,M3X8	
505	XB1-2300-409		1	SCREW,MACH.,TRUSS HEAD,M3X4	
506	XB1-2400-607		2	SCREW,MACH.,TRUSS HEAD,M4X6	

FIGURE T90 PCB ASS'Y LOCATION DIAGRAM

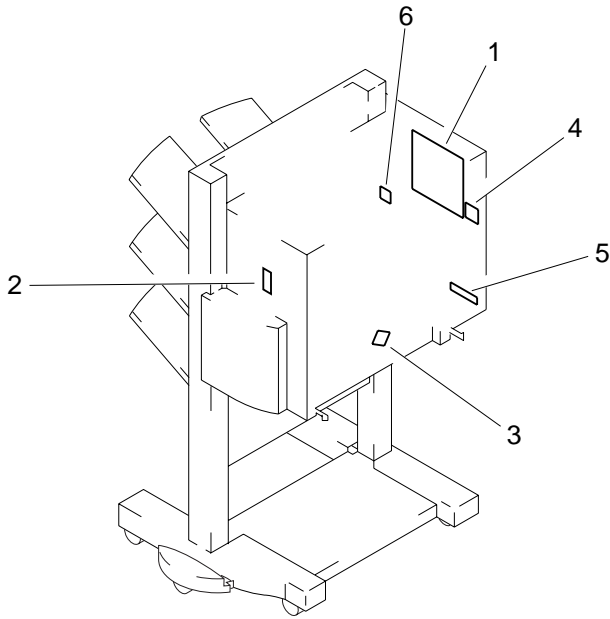


FIGURE & KEY NO.	PART NUMBER	RANK	QTY	DESCRIPTION	SERIAL NUMBER / REMARKS
T90 -	NPN		RF	PCB ASS'Y LOCATION DIAGRAM	
1	RG5-4824-000		1	S. STACKER DRIVER PCB ASS'Y	
2	RG5-2634-000		1	SWITCH PCB ASS'Y	
3	RG5-2632-000		1	CONNECTOR PCB ASS'Y	J302-J305
4	FG5-8185-000		1	CONNECTOR PCB ASS'Y	J8, J301
5	RG5-2635-000		1	INTERFACE PCB ASS'Y	
6	RG5-4825-000		1	SENSOR PCB ASS'Y	

TB NUMERICAL INDEX

PART NUMBER	FIGURE & KEY NO.	PART NUMBER	FIGURE & KEY NO.	PART NUMBER	FIGURE & KEY NO.
4A1-2003-000	T20 - 10	FF5-5653-000	T32 - 18	FS6-2646-000	T32 - 35
4A1-2004-000	T20 - 5	FF5-5654-000	T31 - 8	FS6-2647-000	T32 - 45
4A1-2005-000	T20 - 3	FF5-5655-000	T32 - 37	FS6-2648-000	T31 - 22
4A1-2100-000	T11 - 1C	FF5-5659-000	T32 - 36	FS6-2650-000	T32 - 24
FA9-1526-000	T32 - 44	FF5-5660-000	T30 - 4	RB1-2190-000	T11 - 71
FB3-7246-020	T32 - 1	FF5-5661-000	T30 - 5		T31 - 21
FB3-7248-000	T32 - 2	FF5-5663-000	T11 - 37	RB1-2354-000	T10 - 18B
FB3-7249-000	T32 - 3	FF5-5670-000	T31 - 1	RB1-8546-000	T12 - 14A
FB3-7251-000	T32 - 5	FF5-5671-000	T31 - 7	RB1-8551-000	T11 - 38
FB3-7252-000	T32 - 6	FF5-5674-020	T10 - 15C	RB1-8554-000	T11 - 40
FB3-7255-000	T32 - 7	FF5-5684-000	T12 - 8	RB1-8555-000	T11 - 41
FB3-7256-000	T32 - 8	FF5-5686-000	T11 - 25	RB1-8557-000	T35 - 6
FB3-7257-000	T12 - 5	FF5-5687-000	T40 - 17	RB1-8559-000	T36 - 4
FB3-7259-000	T32 - 36A	FF5-5688-000	T40 - 18	RB1-8561-000	T10 - 18C
FB3-7262-000	T32 - 9	FF5-5696-000	T10 - 15J	RB1-8563-000	T11 - 42
FB3-7263-000	T32 - 10	FF5-5698-000	T12 - 7	RB1-8564-000	T11 - 43
FB3-7264-000	T32 - 11	FF5-7555-000	T31 - 10	RB1-8565-000	T11 - 44
FB3-7265-000	T32 - 12	FG5-8170-000	T10 - 15	RB1-8567-000	T10 - 14B
FB3-7267-000	T32 - 13	FG5-8183-000	T12 - 21	RB1-8570-000	T10 - 4
FB3-7269-000	T32 - 14	FG5-8185-000	T40 - 8B	RB1-8571-000	T10 - 5
FB3-7275-000	T31 - 23		T90 - 4	RB1-8574-000	T10 - 13E
FB3-7279-000	T31 - 9A	FH6-1340-000	T32 - 31	RB1-8575-000	T10 - 18D
FB3-7280-000	T31 - 9B	FH6-1342-000	T32 - 39	RB1-8576-000	T10 - 13F
FB3-7281-000	T31 - 9C	FH6-1343-000	T40 - 16	RB1-8577-000	T10 - 7
FB3-7282-000	T31 - 9D	FH7-1411-000	T20 - 7	RB1-8578-000	T10 - 16
FB3-7283-000	T31 - 2	FH7-5707-000	T11 - 69	RB1-8582-000	T40 - 28
FB3-7284-000	T31 - 3		T31 - 20	RB1-8583-000	T40 - 22
FB3-7285-000	T31 - 10A	FH7-5708-000	T32 - 30	RB1-8584-000	T40 - 29
FB3-7286-000	T31 - 9E	FH7-7394-000	T32 - 46	RB1-8585-000	T40 - 30
FB3-7287-000	T31 - 4	FH7-7418-000	T11 - 13	RB1-8586-000	T32 - 32
FB3-7288-000	T31 - 5	FH7-7419-000	T12 - 22	RB1-8587-000	T32 - 33
FB3-7289-000	T31 - 6	FS1-1187-000	T12 - 24	RB1-8588-000	T40 - 31
FB3-7291-000	T12 - 10		T36 - 7	RB1-8589-000	T32 - 27A
FB3-7292-000	T12 - 11	FS1-1189-000	T20 - 9	RB1-8603-000	T11 - 46
FB3-7293-000	T12 - 1	FS1-1213-000	T11 - 72	RB1-8610-000	T11 - 20
	T12 - 12		T36 - 8	RB1-8611-000	T30 - 8
FB3-7296-000	T12 - 2	FS1-1273-000	T20 - 4	RB1-8612-000	T11 - 31
FB3-7298-000	T12 - 16	FS1-1376-000	T32 - 42	RB1-8615-000	T10 - 8
FB3-7299-000	T32 - 15	FS1-9009-000	T40 - 21	RB1-8616-000	T11 - 47
FB3-7302-000	T30 - 1	FS1-9102-000	T40 - 9	RB1-8617-000	T10 - 9
FB3-7303-000	T30 - 2	FS5-1805-000	T12 - 19	RB1-8618-000	T10 - 10
FB3-7315-000	T10 - 1		T31 - 19	RB1-8619-000	T10 - 17B
FB3-7317-000	T11 - 3		T32 - 43	RB1-8620-000	T10 - 17C
FB3-7331-000	T32 - 16	FS5-3534-000	T32 - 19	RB1-8622-000	T11 - 48
FB3-7332-000	T32 - 17	FS5-3535-000	T32 - 20	RB1-8623-000	T11 - 49
FB3-7335-020	T10 - 15A	FS5-3536-000	T32 - 21	RB1-8625-000	T11 - 73
FB3-7337-000	T10 - 15B	FS5-3538-000	T32 - 22	RB2-1621-000	T10 - 6
FB3-7338-030	T10 - 15G	FS5-3541-000	T31 - 12	RB2-1624-000	T11 - 30
FB3-7339-000	T11 - 12	FS5-3542-000	T31 - 13	RB2-2380-000	T40 - 8G
FB3-7342-000	T20 - 8	FS5-3544-000	T12 - 3	RB2-2381-000	T40 - 8F
FB3-7344-000	T30 - 6	FS5-3545-000	T12 - 17	RB2-2382-000	T40 - 8E
FB3-7345-000	T11 - 4	FS5-3547-000	T12 - 18	RB2-3650-000	T36 - 9
FB3-7350-000	T11 - 5	FS5-3548-000	T32 - 23	RB2-4263-000	T11 - 39
FB3-7351-000	T11 - 6	FS5-3551-000	T40 - 10	RB2-4265-000	T11 - 83
FB3-7353-000	T11 - 10	FS5-3552-000	T40 - 11	RB2-4267-000	T12 - 15
FB3-7359-000	T31 - 9F	FS5-6514-020	T31 - 14	RB2-4268-000	T12 - 25
FB3-7360-000	T32 - 41	FS5-6515-000	T31 - 15	RB2-4272-000	T30 - 3
FB3-7365-000	T30 - 7	FS5-6516-000	T10 - 13B	RB2-4273-000	T10 - 21A
FB3-7371-000	T40 - 1	FS5-6517-000	T10 - 18A	RB2-4274-000	T30 - 11
FB3-7372-000	T40 - 2		T35 - 1	RB2-4275-000	T30 - 12
FB3-7373-000	T40 - 3		T36 - 1	RB2-4276-000	T30 - 13
FB3-7374-000	T40 - 4	FS5-6518-000	T35 - 2	RB2-4277-000	T30 - 17
FB3-7375-000	T11 - 79	FS5-6519-000	T35 - 3	RB2-4278-000	T30 - 15
FB3-7376-000	T10 - 2	FS5-6523-000	T40 - 12	RB2-4279-000	T20 - 2
FB3-7377-000	T10 - 3	FS5-6524-000	T40 - 13	RB2-4281-000	T30 - 16
FB3-7380-000	T40 - 5	FS5-6525-000	T40 - 14	RB2-4282-000	T12 - 26
FB3-7381-000	T40 - 15	FS5-6526-000	T32 - 47	RB2-4283-000	T11 - 70
FB3-7382-000	T40 - 6	FS5-6527-000	T20 - 11	RB2-4284-000	T11 - 50A
FB3-7389-000	T40 - 7	FS5-6528-000	T40 - 23	RB2-4289-000	T11 - 86
FB3-7398-000	T11 - 33	FS6-2539-000	T32 - 28	RB2-4290-000	T31 - 9G
FB3-7410-000	T11 - 7	FS6-2541-000	T31 - 16	RB2-4820-000	T10 - 11
FB3-7438-000	T11 - 34	FS6-2542-000	T31 - 17	RF5-1848-000	T11 - 45
FB3-9401-000	T10 - 15E	FS6-2543-000	T12 - 13	RF5-1852-000	T35 - 5
FB3-9403-000	T32 - 48	FS6-2544-000	T10 - 13C	RF5-1853-000	T36 - 3
FB3-9404-000	T32 - 27B	FS6-2545-000	T10 - 13D	RF5-1856-000	T32 - 27
FB3-9407-000	T32 - 27C	FS6-2548-000	T35 - 4	RF5-1858-000	T11 - 21
FB3-9408-000	T10 - 15D		T36 - 2	RF5-1859-000	T11 - 15
FB4-0653-000	T20 - 1	FS6-2549-000	T11 - 35		T11 - 15
FB4-0660-000	T11 - 81	FS6-2561-000	T20 - 6	RF5-1862-000	T40 - 26
FB4-0661-000	T12 - 20	FS6-2562-000	T31 - 18	RF5-1863-000	T40 - 27
FB4-5383-000	T12 - 6	FS6-2563-000	T11 - 8	RF5-1865-000	T11 - 23
FB4-6660-000	T32 - 4	FS6-2564-000	T11 - 9	RF5-2936-000	T11 - 84
FB4-6826-000	T31 - 11	FS6-2565-000	T32 - 25	RF5-2937-000	T11 - 1B
FB4-6827-000	T10 - 15M	FS6-2566-000	T32 - 26	RF5-2939-000	T12 - 14
FB4-6828-000	T10 - 15H	FS6-2567-000	T11 - 2	RF5-2941-000	T11 - 82

PART NUMBER	FIGURE & KEY NO.	PART NUMBER	FIGURE & KEY NO.	PART NUMBER	FIGURE & KEY NO.
RF5-2942-000	T11 - 68	WT2-5018-000	T11 - 16		
RF5-2943-000	T11 - 50	WT2-5035-000	T12 - 4		
RF5-2944-000	T10 - 12		T32 - 38		
RF5-2946-000	T11 - 24	WT2-5056-000	T11 - 28		
RF5-2948-000	T31 - 9	WT2-5064-000	T11 - 76		
RG5-2621-000	T10 - 13		T11 - 78		
RG5-2622-000	T10 - 18	WT2-5088-000	T11 - 29		
RG5-2623-000	T10 - 14	WT2-5169-000	T40 - 18B		
RG5-2625-000	T35 -	WT2-5178-000	T12 - 21C		
RG5-2628-000	T10 - 17	WT2-5357-000	T12 - 23		
RG5-2630-000	T11 - 77	WT2-5391-000	T11 - 11		
RG5-2632-000	T40 - 8H	WT2-5454-000	T40 - 8C		
	T90 - 3	WT2-5472-000	T40 - 25		
RG5-2634-000	T90 - 2	WT2-5602-000	T11 - 22		
RG5-2635-000	T90 - 5	XA9-0626-000	T11 - 80		
RG5-2914-000	T40 -		T40 - 19		
RG5-3422-000	T40 - 8	XA9-0732-000	T10 - 19		
RG5-3425-000	T36 -		T11 - 32		
RG5-4822-000	T11 - 1		T11 - 74		
RG5-4824-000	T90 - 1	XA9-0863-000	T30 - 14		
RG5-4825-000	T20 - 12	XB1-1231-405	T12 - 501		
	T90 - 6	XB1-2230-809	T10 - 15L		
RG5-4828-000	T20 -	XB1-2300-407	T11 - 511		
RG5-4829-000	T30 -	XB1-2300-409	T11 - 510		
RG5-4830-000	T31 -		T12 - 502		
RG5-4833-000	T32 -		T20 - 501		
RG5-4837-000	T10 - 21		T31 - 501		
RG5-4839-000	T30 - 18		T32 - 501		
RH2-5310-000	T11 - 85		T40 - 505		
RH7-1314-000	T11 - 67	XB1-2300-607	T11 - 502		
RS5-0988-000	T11 - 51	XB1-2300-609	T11 - 501		
RS5-0989-000	T11 - 52		T11 - 1D		
RS5-0993-000	T11 - 56		T30 - 504		
RS5-0994-000	T11 - 57		T40 - 503		
RS5-0995-000	T11 - 58	XB1-2300-806	T10 - 502		
RS5-0996-000	T11 - 59	XB1-2300-809	T11 - 508		
RS5-0997-000	T11 - 60	XB1-2400-409	T30 - 505		
RS5-0998-000	T36 - 5	XB1-2400-607	T40 - 506		
RS5-0999-000	T11 - 61	XB1-2400-609	T30 - 501		
RS5-2591-000	T10 - 18E	XB1-7401-207	T10 - 501		
RS5-2592-000	T11 - 62		T11 - 509		
RS5-2593-000	T11 - 63	XB2-5300-607	T11 - 513		
RS5-2594-000	T10 - 14A	XB4-2300-409	T30 - 502		
RS5-2595-000	T10 - 18F	XB4-7300-807	T10 - 13A		
RS5-2596-000	T10 - 18G	XB4-7300-809	T20 - 504		
RS5-2597-000	T11 - 64		T40 - 504		
RS5-2598-000	T10 - 18H	XB4-7302-505	T11 - 503		
RS5-3113-000	T11 - 65	XB4-7400-607	T11 - 504		
RS5-8855-000	T35 - 5A	XB4-7400-809	T10 - 15F		
RS5-8856-000	T35 - 5B		T10 - 17A		
RS5-8857-000	T36 - 3A		T12 - 503		
RS5-8858-000	T10 - 20		T31 - 502		
RS6-0001-000	T36 - 6		T32 - 505		
RS6-0595-000	T11 - 36	XB4-7401-007	T11 - 512		
RS6-0596-000	T11 - 66	XB4-7401-009	T12 - 506		
RS6-0597-000	T11 - 55	XB6-7300-806	T10 - 503		
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