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**Model:**  
iR6570  
iR5570

**Ref No.:**  
iR6570-014  
**Date:**  
January, 2006

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**Location:**

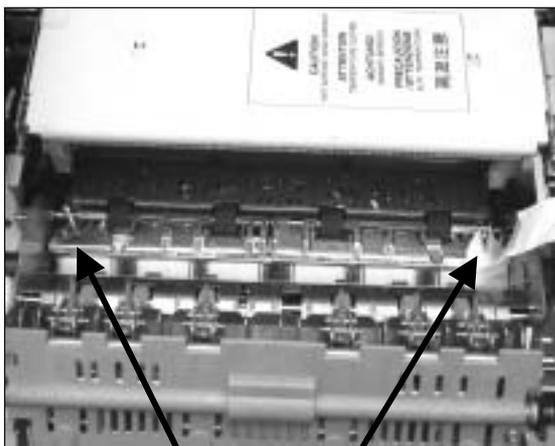
Fixing/ Feeder Frame Assembly, Fixing Assembly

**Subject:**

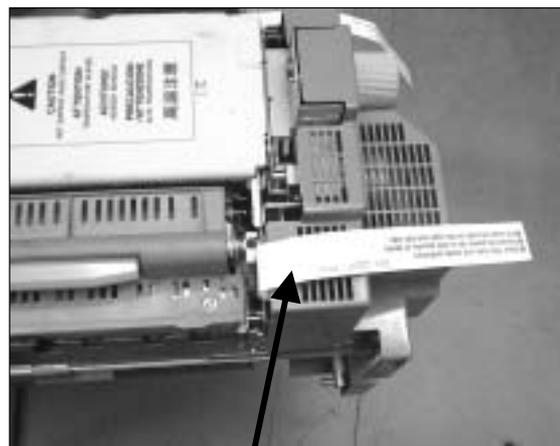
Transport Security is cancelled

**Detail:**

In order to reduce time, we have cancelled the transportation securities of the Fixing Assembly "FM2-3052-000" inside the Fixing/ Feeder Frame Assembly, as shown below.



Screw XB1-2405-009



Tag PA1-2220-000

As you can see, in the above picture, the transportation security (both screws XB1-2405-009 and the tag PA1-2220-000) has been cancelled. Due to this measure, the installation time in the field has shortened. Before implementation, this measure was tested at the Canon Giessen factory for six months and no problems appeared.

**Affected machines:**

iR6570  
CJG01979 and later  
iR5570  
CLG04679 and later