

PARTS CATALOG

**Finisher-T1/Saddle Finisher-
T2**

Canon

Feb 21 2005

PREFACE

This Parts Catalog contains listings of parts used

Diagrams are provided with the listings to aid the service technician in identifying clearly, the item to be ordered.

Whenever ordering parts, consult this Parts Catalog for all of the information pertaining to each item. Be sure to include, in the Parts Request, the full item description, the item part number, and the quantity.

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Use of this manual should be strictly supervised to avoid disclosure of confidential information.

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PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO.
4A3-2349-000	Q50 - 97	4A3-1710-000	Q10 - 20	4A3-1792-000	Q51 - 1
4A3-0921-000	Q11 - 28	4A3-1710-000	Q10A - 2	4A3-1794-000	Q50 - 11
4A3-1650-000	Q15 - 1	4A3-1711-000	Q10 - 7	4A3-1795-000	Q10A - 5
4A3-1650-000	Q16 - 1	4A3-1711-000	Q10A - 9	4A3-1796-000	Q51 - 3
4A3-1651-000	Q16 - 37	4A3-1712-000	Q10A - 8	4A3-1798-000	Q10A - 40
4A3-1652-000	Q15 - 40	4A3-1715-000	Q55 - 51	4A3-1875-000	Q51 - 4
4A3-1652-000	Q16 - 38	4A3-1716-000	Q10 - 15	4A3-1877-000	Q01A - 7
4A3-1660-000	Q15 - 12	4A3-1716-000	Q10A - 27	4A3-1909-000	Q55 - 77
4A3-1660-000	Q16 - 8	4A3-1717-000	Q11 - 22	4A3-1910-000	Q55 - 17
4A3-1661-000	Q15 - 2	4A3-1718-000	Q15 - 5	4A3-1913-000	Q55 - 72
4A3-1661-000	Q16 - 2	4A3-1721-000	Q10 - 12	4A3-1915-000	Q10 - 21
4A3-1662-000	Q15 - 13	4A3-1727-000	Q10 - 32	4A3-1915-000	Q10A - 3
4A3-1662-000	Q16 - 9	4A3-1733-000	Q55 - 59	4A3-1917-000	Q10 - 24
4A3-1664-000	Q55 - 31	4A3-1735-000	Q55 - 74	4A3-1917-000	Q10A - 16
4A3-1665-000	Q55 - 52	4A3-1736-000	Q55 - 58	4A3-1918-000	Q10 - 25
4A3-1666-000	Q55 - 68	4A3-1740-000	Q55 - 9	4A3-1918-000	Q10A - 17
4A3-1669-000	Q55 - 71	4A3-1741-000	Q55 - 76	4A3-1919-000	Q55 - 73
4A3-1671-000	Q55 - 55	4A3-1742-000	Q55 - 10	4A3-1925-000	Q15 - 16
4A3-1673-000	Q10 - 30	4A3-1743-000	Q55 - 53	4A3-1925-000	Q16 - 11
4A3-1673-000	Q10A - 42	4A3-1744-000	Q55 - 11	4A3-1926-000	Q15 - 39
4A3-1674-000	Q55 - 34	4A3-1746-000	Q55 - 12	4A3-1927-000	Q55 - 3
4A3-1675-000	Q55 - 1	4A3-1747-000	Q55 - 50	4A3-1928-000	Q55 - 37
4A3-1678-000	Q10 - 5	4A3-1748-000	Q55 - 13	4A3-1950-000	Q58 - 24
4A3-1678-000	Q10A - 7	4A3-1749-000	Q55 - 14	4A3-1953-000	Q11 - 90
4A3-1682-000	Q33 - 1	4A3-1751-000	Q55 - 62	4A3-1955-000	Q11 - 91
4A3-1683-000	Q33 - 2	4A3-1752-000	Q55 - 15	4A3-1956-000	Q10A - 43
4A3-1684-000	Q33 - 3	4A3-1755-000	Q55 - 16	4A3-2085-000	Q01 - 7
4A3-1685-000	Q55 - 2	4A3-1756-000	Q55 - 61	4A3-2085-000	Q01A - 9
4A3-1686-000	Q55 - 19	4A3-1761-000	Q01A - 8	4A3-2086-000	Q15 - 41
4A3-1688-000	Q55 - 4	4A3-1762-000	Q56 - 1	4A3-2086-000	Q16 - 36
4A3-1689-000	Q55 - 5	4A3-1763-000	Q56 - 1	4F3-0333-000	Q55 - 18
4A3-1692-000	Q55 - 30	4A3-1764-000	Q50 - 2	4F3-0337-000	Q55 - 54
4A3-1693-000	Q55 - 6	4A3-1766-000	Q56 - 2	4F3-0342-000	Q10 - 1
4A3-1697-000	Q11 - 11	4A3-1773-000	Q50 - 116	4F3-0342-000	Q10A - 38
4A3-1698-000	Q11 - 29	4A3-1774-000	Q50 - 34	4F3-0343-000	Q15 - 3
4A3-1699-000	Q55 - 41	4A3-1775-000	Q50 - 26	4F3-0343-000	Q16 - 3
4A3-1701-000	Q11 - 50	4A3-1779-000	Q50 - 3	4F3-0344-000	Q16 - 31
4A3-1703-000	Q55 - 7	4A3-1781-000	Q50 - 4	4F3-0345-000	Q15 - 14
4A3-1704-000	Q55 - 40	4A3-1782-000	Q50 - 5	4F3-0352-000	Q50 - 115
4A3-1705-000	Q55 - 8	4A3-1783-000	Q50 - 6	4F3-0353-000	Q50 - 38
4A3-1707-000	Q10 - 6	4A3-1784-000	Q50 - 7	4F3-0354-000	Q50 - 30
4A3-1707-000	Q10A - 29	4A3-1785-000	Q50 - 8	4F3-0370-000	Q10A - 14
4A3-1709-000	Q10 - 19	4A3-1786-000	Q50 - 9	4F3-0372-000	Q50 - 124
4A3-1709-000	Q10A - 1	4A3-1787-000	Q50 - 10	4F3-0374-000	Q51 - 2

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Finisher-T1/Saddle Finisher-T2

PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO
4G1-1487-000	Q90 -	4G3-0675-000	Q58 -	FA2-8244-000	Q58 - 5
4G1-1488-000	Q55 - 69	4G3-0727-000	Q10A - 6	FA4-6702-000	Q53 - 1
4G1-1489-000	Q15 - 25	4G3-0728-000	Q10A - 10	FB1-7214-000	Q59 - 4
4G1-1489-000	Q16 - 20	4G3-0763-000	Q10 - 28	FB2-6416-000	Q54 - 1
4G1-1489-000	Q91 -	4G3-0764-000	Q01 - 8	FB2-7866-000	Q11 - 57
4G1-2266-000	Q55 - 20	4G3-0764-000	Q01A - 10	FB3-7846-000	Q50 - 86
4G1-2267-000	Q55 - 21	4G3-0767-000	Q32 -	FB3-7847-000	Q50 - 87
4G1-2268-000	Q55 - 22	4K1-1102-000	Q15 - 20	FB3-7848-000	Q50 - 88
4G1-2269-000	Q55 - 23	4K1-1102-000	Q16 - 15	FB3-7854-000	Q53 - 2
4G1-2270-000	Q11 - 20	4K1-1103-000	Q50 - 39	FB3-7855-000	Q50 - 83
4G1-2271-000	Q11 - 87	4K1-1103-000	Q56 - 4	FB3-7865-000	Q54 - 5
4G1-2272-000	Q11 - 85	4K1-1104-000	Q57 - 1	FB3-7866-000	Q54 - 6
4G1-2273-000	Q25 - 1	4K1-1105-000	Q55 - 28	FB3-7867-000	Q54 - 7
4G1-2274-000	Q11 - 1	4K1-1106-000	Q11 - 5	FB3-7868-050	Q54 - 8
4G1-2275-000	Q20 - 1	4S1-9002-000	Q58 - 3	FB3-7871-000	Q54 - 9
4G1-2276-000	Q11 - 2	4S3-0164-000	Q15 - 15	FB3-7873-000	Q50 - 96
4G1-2277-000	Q11 - 9	4S3-0164-000	Q16 - 10	FB3-7876-000	Q56 - 5
4G1-2278-000	Q20 - 3	4S3-0165-000	Q15 - 21	FB3-7877-000	Q56 - 6
4G1-2280-000	Q11 - 3	4S3-0165-000	Q16 - 16	FB3-7878-000	Q56 - 7
4G1-2284-000	Q11 - 88	4S3-0166-000	Q15 - 22	FB3-7881-000	Q11 - 58
4G1-2285-000	Q51 - 5	4S3-0166-000	Q16 - 17	FB3-7883-030	Q50 - 46
4G3-0630-000	Q15 -	4S3-0167-000	Q15 - 17	FB3-7885-020	Q50 - 90
4G3-0631-000	Q16 -	4S3-0167-000	Q16 - 12	FB3-7894-000	Q57 - 2
4G3-0635-000	Q16 - 4	4S3-0171-000	Q50 - 42	FB3-7895-000	Q57 - 3
4G3-0637-000	Q10 - 11	4S3-0172-000	Q59 - 1	FB3-7896-000	Q57 - 4
4G3-0638-000	Q10 - 8	4S3-0173-000	Q59 - 2	FB3-7897-000	Q57 - 5
4G3-0639-000	Q10 - 31	4S3-0174-000	Q59 - 3	FB3-7901-030	Q58 - 6
4G3-0640-000	Q11 - 49	4S3-0175-000	Q50 - 77	FB3-7904-020	Q58 - 7
4G3-0641-000	Q33 -	4S3-1025-000	Q11 - 30	FB3-7906-000	Q58 - 8
4G3-0642-000	Q10 - 2	4S3-1025-000	Q25 - 3	FB3-7907-000	Q58 - 9
4G3-0642-000	Q10A - 41	4S3-1025-000	Q30 - 1	FB3-7909-020	Q58 - 10
4G3-0654-000	Q55 -	4S3-1025-000	Q33 - 4	FB3-7910-000	Q58 - 11
4G3-0655-000	Q15 - 4	4S3-1025-000	Q50 - 43	FB3-7911-000	Q50 - 70
4G3-0657-000	Q11 - 53	4S3-1025-000	Q55 - 29	FB3-7912-000	Q50 - 71
4G3-0660-000	Q20 -	4S3-1025-000	Q58 - 4	FB3-7915-020	Q50 - 47
4G3-0661-000	Q25 -	4S3-2108-000	Q55 - 67	FB3-7925-030	Q50 - 48
4G3-0662-000	Q11 - 8	4S3-2109-000	Q55 - 70	FB3-7927-000	Q50 - 49
4G3-0668-000	Q50 - 13	4S3-2110-000	Q55 - 63	FB3-7928-000	Q50 - 50
4G3-0669-000	Q50 - 16	4S3-2111-000	Q33 - 5	FB3-7929-020	Q58 - 12
4G3-0670-000	Q59 -	4S3-2116-000	Q50 - 44	FB3-7931-020	Q50 - 32
4G3-0671-000	Q57 -	4S3-2117-000	Q50 - 45	FB3-7932-000	Q58 - 13
4G3-0672-000	Q55 -	4S3-2118-000	Q51 - 6	FB3-7934-000	Q50 - 51
4G3-0673-000	Q56 -	4S3-5109-000	Q15 - 18	FB3-7943-030	Q50 - 52
4G3-0674-000	Q51 -	4S3-5109-000	Q16 - 13	FB3-7944-030	Q50 - 53

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Finisher-T1/Saddle Finisher-T2

PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO
FB3-7945-000	Q56 - 8	FB5-2715-000	Q50 - 21	FC5-3602-000	Q11 - 66
FB3-7946-020	Q56 - 19	FB5-5932-000	Q53 - 8	FC5-3607-000	Q11 - 67
FB3-7948-020	Q50 - 100	FB5-5933-000	Q53 - 9	FC5-3608-000	Q11 - 68
FB3-7949-020	Q50 - 101	FB5-5937-000	Q50 - 62	FC5-3620-050	Q11 - 59
FB3-7954-000	Q50 - 12	FB5-6790-000	Q54 - 11	FC5-3631-000	Q11 - 83
FB3-7958-030	Q11 - 51	FB6-5031-000	Q56 - 3	FC5-3632-000	Q11 - 84
FB3-7966-000	Q58 - 14	FC1-7432-000	Q58 - 17	FC5-3650-000	Q11 - 42
FB3-7967-000	Q50 - 54	FC5-3358-000	Q40 - 9	FC5-3652-020	Q11 - 32
FB3-7971-000	Q10A - 20	FC5-3359-000	Q40 - 10	FC5-3657-000	Q11 - 60
FB3-7972-000	Q50 - 20	FC5-3442-000	Q31 - 1	FC5-3667-000	Q32 - 2
FB3-7973-000	Q50 - 55	FC5-3444-000	Q31 - 2	FC5-3670-000	Q33 - 6
FB3-7977-000	Q57 - 6	FC5-3451-000	Q30 - 2	FC5-3670-000	Q55 - 57
FB3-7978-000	Q58 - 1	FC5-3453-000	Q30 - 3	FC5-3671-000	Q33 - 7
FB3-7979-000	Q50 - 56	FC5-3454-000	Q30 - 9	FC5-3674-000	Q33 - 8
FB3-7980-000	Q50 - 57	FC5-3455-000	Q11 - 31	FC5-3678-000	Q30 - 10
FB3-7981-000	Q54 - 10	FC5-3455-000	Q30 - 25	FC5-3688-000	Q11 - 44
FB3-7983-020	Q54 - 21	FC5-3455-000	Q32 - 1	FC5-3689-000	Q11 - 61
FB3-7984-000	Q50 - 91	FC5-3457-020	Q30 - 14	FC5-3704-000	Q15 - 23
FB3-7985-000	Q50 - 92	FC5-3458-000	Q30 - 15	FC5-3704-000	Q16 - 18
FB4-8248-000	Q10 - 10	FC5-3498-000	Q40 - 11	FC5-3707-000	Q31 - 5
FB4-8248-020	Q10A - 35	FC5-3513-000	Q20 - 9	FC5-3708-000	Q31 - 6
FB4-8345-000	Q01 - 1	FC5-3514-000	Q20 - 10	FC5-3711-000	Q30 - 16
FB4-8345-000	Q01A - 1	FC5-3515-000	Q15 - 7	FC5-3712-000	Q30 - 17
FB4-9011-020	Q50 - 58	FC5-3515-000	Q16 - 5	FC5-3729-000	Q11 - 33
FB4-9019-020	Q50 - 59	FC5-3516-000	Q15 - 8	FC5-4023-000	Q55 - 32
FB4-9158-000	Q54 - 22	FC5-3516-000	Q16 - 6	FC5-4026-000	Q55 - 25
FB4-9159-000	Q54 - 23	FC5-3531-000	Q10 - 23	FC5-4027-000	Q55 - 26
FB4-9161-000	Q50 - 114	FC5-3531-000	Q10A - 11	FC5-4028-000	Q55 - 33
FB4-9165-020	Q58 - 15	FC5-3544-000	Q20 - 43	FC5-4029-000	Q55 - 66
FB4-9166-000	Q58 - 16	FC5-3545-000	Q20 - 44	FC5-4030-000	Q55 - 35
FB4-9167-000	Q50 - 84	FC5-3546-000	Q20 - 40	FC5-4033-000	Q55 - 36
FB4-9168-000	Q58 - 2	FC5-3548-000	Q20 - 41	FC5-4162-000	Q10 - 4
FB4-9171-020	Q50 - 66	FC5-3551-000	Q20 - 45	FC5-4162-000	Q10A - 39
FB4-9172-020	Q50 - 60	FC5-3553-000	Q20 - 26	FC5-4165-000	Q10 - 3
FB4-9173-020	Q54 - 4	FC5-3554-000	Q20 - 27	FC5-4165-000	Q10A - 31
FB4-9692-000	Q01 - 2	FC5-3556-000	Q20 - 11	FC5-4199-000	Q20 - 7
FB4-9692-000	Q01A - 2	FC5-3558-000	Q20 - 12	FC5-4221-000	Q15 - 24
FB5-2697-000	Q50 - 61	FC5-3563-000	Q20 - 37	FC5-4221-000	Q16 - 19
FB5-2698-000	Q50 - 17	FC5-3564-000	Q20 - 38	FC5-4245-000	Q16 - 32
FB5-2699-000	Q50 - 18	FC5-3566-000	Q20 - 4	FC5-4251-000	Q30 - 11
FB5-2700-030	Q54 - 19	FC5-3567-000	Q20 - 5	FC5-4252-000	Q30 - 12
FB5-2701-030	Q54 - 2	FC5-3572-000	Q20 - 6	FC5-4260-000	Q40 - 1
FB5-2702-030	Q54 - 18	FC5-3574-000	Q31 - 3	FC5-4424-000	Q20 - 28
FB5-2706-000	Q50 - 81	FC5-3575-000	Q31 - 4	FC5-4424-000	Q31 - 7

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Finisher-T1/Saddle Finisher-T2

PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO
FC5-4424-000	Q33 - 9	FC5-5004-000	Q10 - 27	FF5-8683-000	Q50 - 15
FC5-4424-000	Q40 - 12	FC5-5004-000	Q10A - 32	FF5-9844-000	Q55 - 39
FC5-4424-000	Q55 - 75	FC5-5005-000	Q10 - 17	FF6-0415-000	Q53 - 7
FC5-4663-000	Q40 - 2	FC5-5005-000	Q10A - 33	FG3-2893-000	Q11 - 39
FC5-4665-000	Q40 - 3	FC5-5007-000	Q10A - 22	FG3-2894-000	Q40 - 7
FC5-4666-000	Q40 - 4	FC5-5020-000	Q53 - 4	FG3-2896-000	Q33 - 20
FC5-4667-000	Q40 - 5	FC5-5021-000	Q50 - 117	FG3-2900-000	Q40 - 8
FC5-4678-000	Q11 - 4	FC5-5023-000	Q53 - 5	FG3-2904-000	Q10 - 18
FC5-4685-000	Q20 - 15	FC5-5024-000	Q53 - 6	FG3-2904-000	Q10A - 18
FC5-4688-000	Q32 - 15	FC5-5033-000	Q55 - 38	FG3-2908-000	Q55 - 65
FC5-4689-000	Q10 - 14	FC5-5037-000	Q51 - 7	FG3-3100-000	Q11 - 7
FC5-4689-000	Q10A - 12	FC5-5039-000	Q58 - 23	FG3-3106-000	Q50 - 89
FC5-4690-000	Q32 - 3	FC5-5045-000	Q51 - 8	FG3-3616-000	Q50 - 93
FC5-4692-000	Q10 - 16	FC5-5046-000	Q51 - 9	FG3-3617-000	Q50 - 64
FC5-4692-000	Q10A - 13	FC5-5048-000	Q10A - 37	FG3-3618-000	Q50 - 121
FC5-4697-000	Q15 - 9	FC5-5053-000	Q50 - 19	FG3-3619-000	Q56 - 9
FC5-4697-000	Q16 - 7	FC5-5431-000	Q10 - 9	FG3-3620-000	Q57 - 7
FC5-4697-000	Q30 - 18	FC5-5436-000	Q11 - 63	FH4-6284-000	Q90 - IC103
FC5-4699-000	Q33 - 10	FC5-5439-000	Q10 - 13	FH4-6300-000	Q90 - IC102
FC5-4700-000	Q32 - 12	FC5-5439-000	Q10A - 19	FH4-6300-000	Q91 - IC8
FC5-4704-000	Q11 - 35	FC5-5443-000	Q15 - 6	FH5-1034-000	Q25 - 7
FC5-4715-000	Q20 - 29	FC5-5446-000	Q20 - 21	FH5-1036-000	Q11 - 80
FC5-4723-000	Q30 - 4	FC5-5537-000	Q11 - 73	FH5-1037-000	Q40 - 16
FC5-4728-000	Q32 - 4	FC5-5538-000	Q11 - 76	FH5-1039-000	Q20 - 18
FC5-4729-000	Q32 - 13	FC5-5540-000	Q11 - 64	FH5-1040-000	Q20 - 13
FC5-4735-000	Q15 - 36	FC5-5542-000	Q11 - 37	FH5-1042-000	Q50 - 74
FC5-4735-000	Q16 - 33	FC5-5546-000	Q20 - 8	FH5-1043-000	Q55 - 43
FC5-4736-000	Q15 - 37	FC5-5549-000	Q30 - 6	FH5-1068-000	Q59 - 5
FC5-4736-000	Q16 - 34	FC5-5551-000	Q11 - 69	FH6-5089-000	Q50 - 119
FC5-4739-000	Q15 - 38	FC5-5554-000	Q30 - 21	FH6-5090-000	Q50 - 22
FC5-4739-000	Q16 - 35	FC5-5565-000	Q20 - 36	FH6-5101-030	Q11 - 65
FC5-4744-000	Q20 - 30	FC5-5566-020	Q30 - 22	FH7-6377-000	Q15 - 10
FC5-4745-000	Q20 - 31	FC5-5569-000	Q33 - 14	FH7-6379-000	Q11 - 21
FC5-4748-000	Q40 - 6	FC5-5571-000	Q32 - 6	FH7-6379-000	Q55 - 64
FC5-4756-000	Q30 - 19	FC5-6857-000	Q32 - 8	FK2-0149-000	Q59 - 6
FC5-4757-000	Q30 - 20	FC5-6859-000	Q33 - 11	FL2-0767-000	Q31 - 8
FC5-4973-000	Q53 - 3	FC5-6869-000	Q30 - 7	FL2-0771-000	Q11 - 70
FC5-4987-000	Q11 - 62	FC5-6873-020	Q30 - 23	FL2-0796-000	Q32 - 14
FC5-4988-000	Q01 - 4	FC5-6875-000	Q33 - 17	FL2-0799-000	Q32 - 9
FC5-4988-000	Q01A - 3	FC5-6876-000	Q32 - 10	FL2-0804-000	Q20 - 14
FC5-4991-030	Q11 - 54	FF3-4073-009	Q58 - 18	FL2-0805-000	Q20 - 16
FC5-4995-000	Q10A - 30	FF3-4084-010	Q54 - 12	FL2-0806-000	Q20 - 42
FC5-4997-000	Q10A - 15	FF5-5805-040	Q50 - 102	FL2-0807-000	Q11 - 34
FC5-5002-000	Q10A - 21	FF5-8647-050	Q50 - 67	FL2-0808-000	Q11 - 43

NUMERICAL INDEX

Finisher-T1/Saddle Finisher-T2

PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO
FL2-0809-000	Q11 - 36	FS5-3577-000	Q50 - 107	FS7-2163-000	Q50 - 99
FL2-0811-000	Q33 - 12	FS5-3580-000	Q50 - 27	FS7-2164-000	Q50 - 68
FL2-0812-000	Q11 - 71	FS5-6528-000	Q40 - 18	FS7-2472-000	Q10A - 24
FL2-0813-000	Q11 - 72	FS5-6544-000	Q53 - 10	FU5-0423-000	Q11 - 81
FL2-0817-000	Q32 - 11	FS5-6545-000	Q10A - 23	FU5-0426-000	Q25 - 4
FL2-0818-000	Q30 - 5	FS5-6547-000	Q50 - 75	FU5-0427-000	Q11 - 82
FL2-0819-000	Q30 - 8	FS5-6549-000	Q50 - 28	FU5-0428-000	Q11 - 56
FL2-0821-000	Q11 - 38	FS5-6550-000	Q50 - 31	FU5-0428-000	Q25 - 2
FL2-0822-000	Q33 - 13	FS5-6682-000	Q50 - 33	FU5-0430-000	Q20 - 23
FL2-0824-000	Q33 - 15	FS5-6907-000	Q50 - 85	FU5-0431-000	Q20 - 24
FL2-0832-000	Q55 - 42	FS5-9212-020	Q50 - 36	FU5-0432-000	Q20 - 20
FL2-0835-000	Q50 - 73	FS5-9212-020	Q57 - 10	FU5-0435-000	Q15 - 27
FL2-0841-000	Q10A - 36	FS5-9337-020	Q01 - 3	FU5-0435-000	Q16 - 22
FL2-0846-000	Q54 - 3	FS5-9337-020	Q01A - 5	FU5-0439-000	Q11 - 6
FL2-1622-000	Q33 - 16	FS5-9562-000	Q20 - 19	FU5-0439-000	Q25 - 5
FM2-0665-000	Q40 - 13	FS5-9579-020	Q11 - 77	FU5-0441-000	Q40 - 19
FM2-0721-000	Q40 -	FS6-0814-000	Q56 - 10	FU5-0447-000	Q40 - 25
FM2-0725-000	Q30 -	FS6-0815-000	Q56 - 11	FU5-0452-000	Q11 - 19
FM2-0730-000	Q31 -	FS6-0817-000	Q59 - 8	FU5-0454-000	Q11 - 55
FM2-0747-000	Q10A - 34	FS6-0819-000	Q59 - 9	FU5-0457-000	Q15 - 28
FM2-0756-000	Q53 -	FS6-0820-000	Q57 - 11	FU5-0457-000	Q16 - 23
FM2-1426-000	Q40 - 23	FS6-0821-000	Q57 - 12	FU5-0601-000	Q55 - 44
FM2-1634-000	Q54 -	FS6-0822-000	Q50 - 37	FU5-1099-000	Q30 - 26
FS1-1187-000	Q50 - 112	FS6-0823-000	Q50 - 41	FU5-1169-000	Q15 - 29
FS1-1187-000	Q55 - 60	FS6-0825-000	Q58 - 20	FU5-1169-000	Q16 - 24
FS1-1187-000	Q58 - 19	FS6-0826-000	Q58 - 21	FU5-1169-000	Q50 - 108
FS1-1206-000	Q59 - 7	FS6-0828-000	Q59 - 10	FU5-1173-000	Q59 - 15
FS1-1528-000	Q11 - 92	FS6-0829-000	Q50 - 63	FU5-2290-000	Q25 - 6
FS1-9053-000	Q11 - 13	FS6-0830-000	Q50 - 69	FU5-2291-000	Q30 - 27
FS1-9054-000	Q50 - 23	FS6-0831-000	Q59 - 11	FU5-2293-000	Q20 - 39
FS1-9073-020	Q50 - 103	FS6-0832-000	Q50 - 40	FU5-2294-000	Q11 - 78
FS1-9076-020	Q50 - 104	FS6-0833-000	Q59 - 12	FU5-2297-000	Q11 - 27
FS1-9076-020	Q54 - 13	FS6-1140-000	Q59 - 13	FU5-2297-000	Q33 - 18
FS1-9102-020	Q40 - 17	FS6-2569-000	Q54 - 16	FU5-2298-000	Q11 - 45
FS1-9166-020	Q50 - 82	FS6-2570-000	Q56 - 12	FU5-2313-000	Q15 - 19
FS2-9407-020	Q15 - 26	FS6-2571-000	Q57 - 13	FU5-2313-000	Q16 - 14
FS2-9407-020	Q16 - 21	FS6-2572-000	Q54 - 17	FU5-2315-000	Q15 - 30
FS2-9407-020	Q54 - 14	FS6-2573-000	Q50 - 76	FU5-2315-000	Q16 - 25
FS5-1753-000	Q54 - 15	FS6-2578-000	Q59 - 14	FU5-2317-000	Q30 - 13
FS5-1754-000	Q50 - 105	FS6-2579-000	Q50 - 72	FU5-2335-000	Q50 - 109
FS5-3409-000	Q50 - 24	FS6-2582-000	Q50 - 78	FU5-2336-000	Q53 - 11
FS5-3574-000	Q57 - 8	FS6-4199-000	Q50 - 79	FU5-2337-000	Q53 - 12
FS5-3575-000	Q57 - 9	FS6-4200-000	Q50 - 94	FU5-2338-000	Q11 - 26
FS5-3576-000	Q50 - 106	FS7-2082-000	Q10A - 25	FU5-2395-000	Q11 - 75

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Finisher-T1/Saddle Finisher-T2

PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO.
FU5-2399-000	Q11 - 25	VS1-7188-002	Q50 - 35	XB1-2230-809	Q50 - 507
FU5-2399-000	Q30 - 28	WC4-5128-000	Q50 - 98	XB1-2300-405	Q11 - 505
FU5-2400-000	Q11 - 79	WG8-5509-000	Q11 - 41	XB1-2300-405	Q25 - 503
FU5-2401-000	Q40 - 14	WG8-5509-000	Q30 - 30	XB1-2300-405	Q32 - 501
FU5-3077-000	Q11 - 46	WG8-5509-000	Q40 - 26	XB1-2300-405	Q33 - 501
FU5-3077-000	Q25 - 8	WG8-5593-000	Q10 - 29	XB1-2300-405	Q55 - 502
FU5-3077-000	Q30 - 24	WG8-5593-000	Q10A - 28	XB1-2300-409	Q50 - 501
FU5-3077-000	Q32 - 5	WG8-5593-000	Q15 - 31	XB1-2300-409	Q56 - 501
FU5-3079-000	Q30 - 29	WG8-5593-000	Q16 - 26	XB1-2300-605	Q01 - 501
FU5-3084-000	Q20 - 32	WG8-5593-000	Q20 - 17	XB1-2300-605	Q01A - 502
FU5-3085-000	Q20 - 33	WG8-5593-000	Q50 - 95	XB1-2300-605	Q11 - 506
FU5-3086-000	Q11 - 24	WG8-5593-000	Q51 - 10	XB1-2300-605	Q15 - 504
FU5-3089-000	Q31 - 9	WG8-5593-000	Q55 - 24	XB1-2300-605	Q16 - 503
FU5-4245-000	Q15 - 35	WG8-5593-000	Q56 - 13	XB1-2300-605	Q20 - 501
FU5-6104-000	Q20 - 34	WG8-5593-000	Q57 - 14	XB1-2300-605	Q30 - 503
FU5-6106-000	Q40 - 20	WG8-5593-000	Q58 - 22	XB1-2300-605	Q33 - 502
FU5-6108-000	Q20 - 35	WT2-5056-000	Q40 - 27	XB1-2300-605	Q40 - 501
FU5-7051-030	Q40 - 21	WT2-5565-000	Q10 - 26	XB1-2300-605	Q50 - 502
FU5-9059-000	Q11 - 16	WT2-5565-000	Q10A - 26	XB1-2300-605	Q53 - 501
FU5-9059-000	Q55 - 56	WT2-5565-000	Q11 - 40	XB1-2300-609	Q50 - 506
FU5-9089-000	Q50 - 110	XA9-0732-000	Q11 - 18	XB1-2300-609	Q57 - 501
NPN	Q01 -	XA9-0732-000	Q50 - 14	XB1-2300-609	Q58 - 501
NPN	Q01A -	XA9-0732-000	Q54 - 20	XB1-2300-809	Q50 - 509
NPN	Q10 -	XA9-0732-000	Q56 - 15	XB1-2301-209	Q57 - 502
NPN	Q10A -	XA9-1031-000	Q01 - 6	XB1-2301-405	Q11 - 507
NPN	Q11 -	XA9-1031-000	Q01A - 4	XB1-2301-405	Q15 - 501
NPN	Q50 -	XA9-1031-000	Q11 - 17	XB1-2400-409	Q50 - 510
VS1-7173-006	Q11 - 47	XA9-1031-000	Q15 - 32	XB1-2400-409	Q54 - 501
VS1-7173-012	Q20 - 47	XA9-1031-000	Q16 - 27	XB1-2400-409	Q55 - 506
VS1-7173-015	Q11 - 10	XA9-1031-000	Q55 - 45	XB1-2400-609	Q59 - 501
VS1-7177-002	Q11 - 86	XA9-1386-000	Q01 - 5	XB1-2401-006	Q54 - 502
VS1-7177-002	Q33 - 21	XA9-1386-000	Q01A - 6	XB1-3400-809	Q50 - 511
VS1-7177-002	Q50 - 25	XA9-1386-000	Q10 - 22	XB2-8300-807	Q40 - 504
VS1-7177-003	Q11 - 89	XA9-1386-000	Q10A - 4	XB2-8400-807	Q40 - 502
VS1-7177-003	Q25 - 11	XA9-1386-000	Q11 - 48	XB4-5301-005	Q10A - 502
VS1-7177-003	Q50 - 29	XA9-1386-000	Q15 - 11	XB4-5301-005	Q50 - 512
VS1-7177-003	Q56 - 17	XA9-1386-000	Q16 - 28	XB4-5301-005	Q56 - 502
VS1-7177-003	Q57 - 16	XA9-1386-000	Q20 - 25	XB4-5400-805	Q58 - 502
VS1-7177-004	Q50 - 122	XA9-1386-000	Q33 - 19	XB4-5401-005	Q30 - 504
VS1-7177-004	Q56 - 18	XA9-1386-000	Q40 - 15	XB4-5401-205	Q01A - 501
VS1-7177-005	Q50 - 65	XA9-1386-000	Q53 - 13	XB4-5401-205	Q10 - 501
VS1-7177-006	Q56 - 16	XA9-1386-000	Q55 - 79	XB4-5401-205	Q10A - 501
VS1-7177-012	Q20 - 46	XA9-1386-000	Q59 - 16	XB4-5401-205	Q11 - 503
VS1-7177-012	Q50 - 123	XA9-1563-000	Q11 - 15	XB4-5401-205	Q15 - 502

NUMERICAL INDEX

Finisher-T1/Saddle Finisher-T2

PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO
XB4-5401-205	Q16 - 502	XD9-0136-000	Q31 - 11		
XB4-5401-205	Q20 - 504	XD9-0136-000	Q32 - 7		
XB4-5401-205	Q32 - 502	XD9-0136-000	Q33 - 22		
XB4-5401-205	Q33 - 503	XD9-0136-000	Q50 - 118		
XB4-5401-205	Q55 - 501	XD9-0136-000	Q53 - 14		
XB4-7400-209	Q55 - 503	XD9-0136-000	Q55 - 78		
XB4-7401-209	Q20 - 505	XD9-0136-000	Q56 - 20		
XB4-7401-209	Q51 - 501	XD9-0136-000	Q57 - 17		
XB6-7400-609	Q50 - 504	XD9-0136-000	Q58 - 25		
XB6-7400-609	Q54 - 503	XD9-0137-000	Q15 - 42		
XB6-7400-805	Q11 - 501	XD9-0137-000	Q16 - 39		
XB6-7400-809	Q54 - 504	XD9-0137-000	Q31 - 12		
XD1-1106-216	Q11 - 508	XD9-0137-000	Q40 - 28		
XD1-1106-228	Q25 - 501	XD9-0137-000	Q50 - 120		
XD2-1100-242	Q30 - 505	XD9-0137-000	Q54 - 24		
XD2-1100-242	Q50 - 505	XD9-0137-000	Q59 - 18		
XD2-1100-322	Q11 - 504	XF2-1104-440	Q31 - 10		
XD2-1100-322	Q20 - 502	XF2-1106-240	Q20 - 22		
XD2-1100-322	Q30 - 501	XF2-1109-540	Q40 - 22		
XD2-1100-322	Q40 - 503	XF2-1606-040	Q25 - 9		
XD2-1100-322	Q50 - 513	XF2-1606-160	Q55 - 46		
XD2-1100-322	Q55 - 504	XF2-1607-110	Q15 - 33		
XD2-1100-402	Q20 - 503	XF2-1607-110	Q16 - 29		
XD2-1100-642	Q55 - 27	XF2-1607-860	Q11 - 14		
XD2-3100-152	Q50 - 514	XF2-1608-840	Q11 - 12		
XD3-1300-102	Q50 - 503	XF2-1609-060	Q55 - 47		
XD3-2200-102	Q25 - 502	XF2-1612-240	Q25 - 10		
XD3-2200-102	Q30 - 502	XF2-1612-760	Q55 - 48		
XD3-2200-102	Q31 - 501	XF2-1615-060	Q55 - 49		
XD3-2200-102	Q32 - 503	XF2-1623-040	Q57 - 15		
XD3-2200-102	Q55 - 505	XF2-1808-210	Q15 - 34		
XD3-2200-102	Q59 - 502	XF2-1808-210	Q16 - 30		
XD3-2200-122	Q53 - 502	XF2-3614-340	Q56 - 14		
XD3-2200-142	Q11 - 502	XF2-3804-740	Q50 - 80		
XD3-2200-142	Q33 - 504	XF2-3806-460	Q59 - 17		
XD3-2300-142	Q15 - 503	XF2-3837-340	Q50 - 113		
XD3-2300-142	Q16 - 501	XF9-0748-000	Q11 - 23		
XD3-2300-202	Q50 - 508	XG9-0453-000	Q50 - 111		
XD9-0136-000	Q11 - 52	XG9-0520-000	Q11 - 74		
XD9-0136-000	Q15 - 43	XG9-0520-000	Q25 - 13		
XD9-0136-000	Q16 - 40				
XD9-0136-000	Q20 - 2				
XD9-0136-000	Q25 - 12				
XD9-0136-000	Q30 - 31				

Finisher-T1/Saddle Finisher-T2

F26-6801-000KJZ

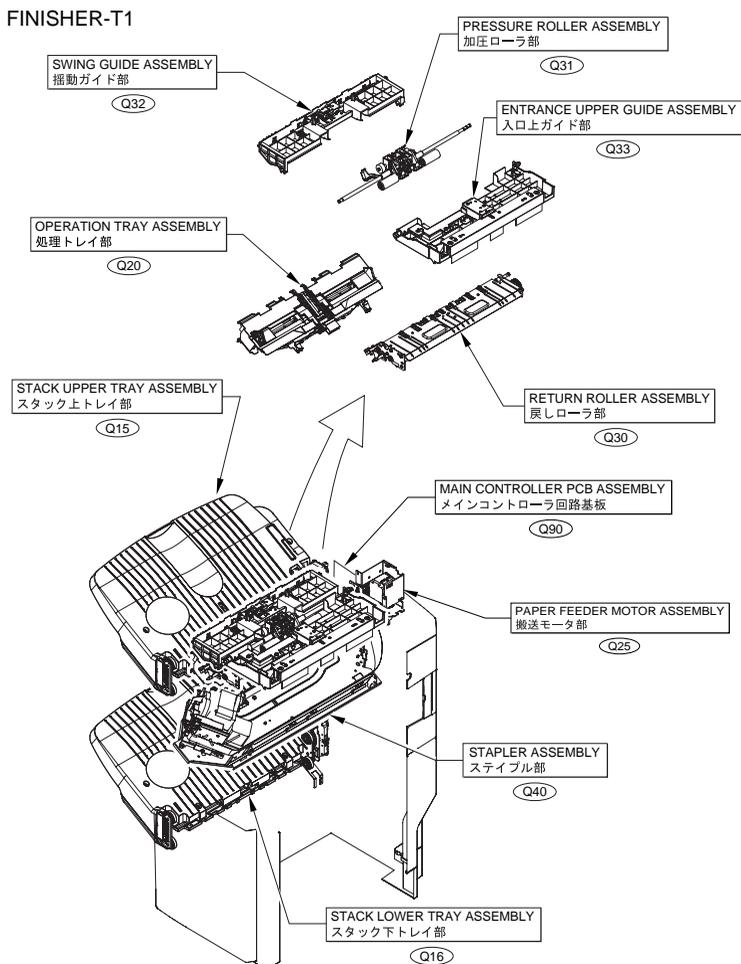
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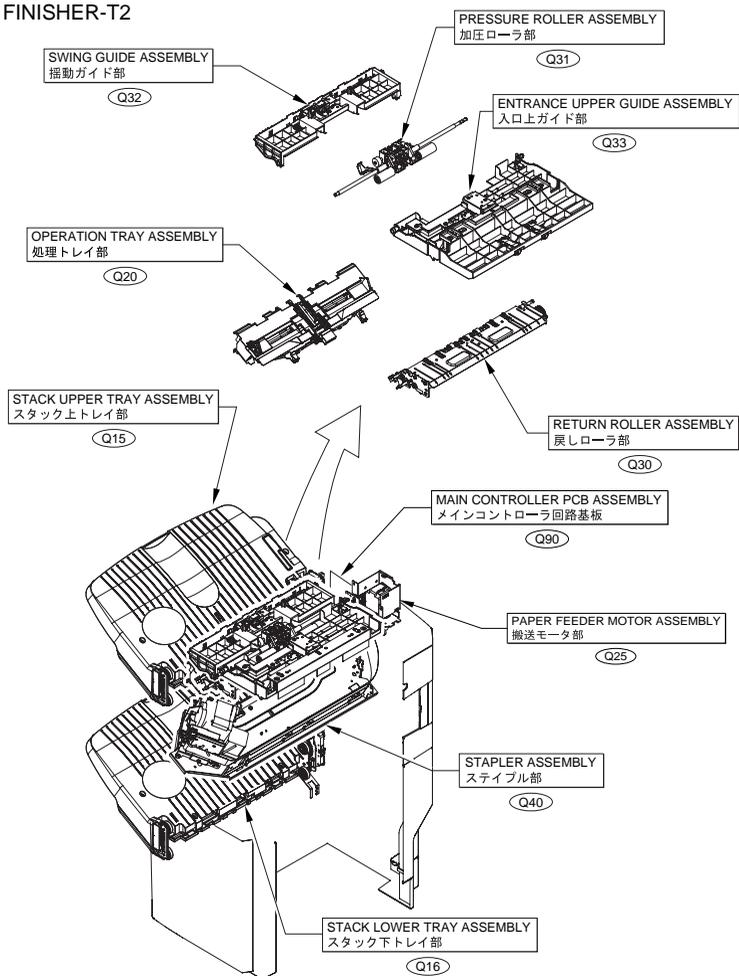
QA	ASSEMBLY LOCATION DIAGRAM	2-1
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Q10A	EXTERNAL COVERS, PANELS, ETC. (SADDLE	2-17
Q11	FINISHER MAIN BODY	2-22
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Q16	STACK LOWER TRAY ASSEMBLY	2-35
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FIGURE QA

ASSEMBLY LOCATION DIAGRAM



FINISHER-T2



SADDLE FINISHER-T2

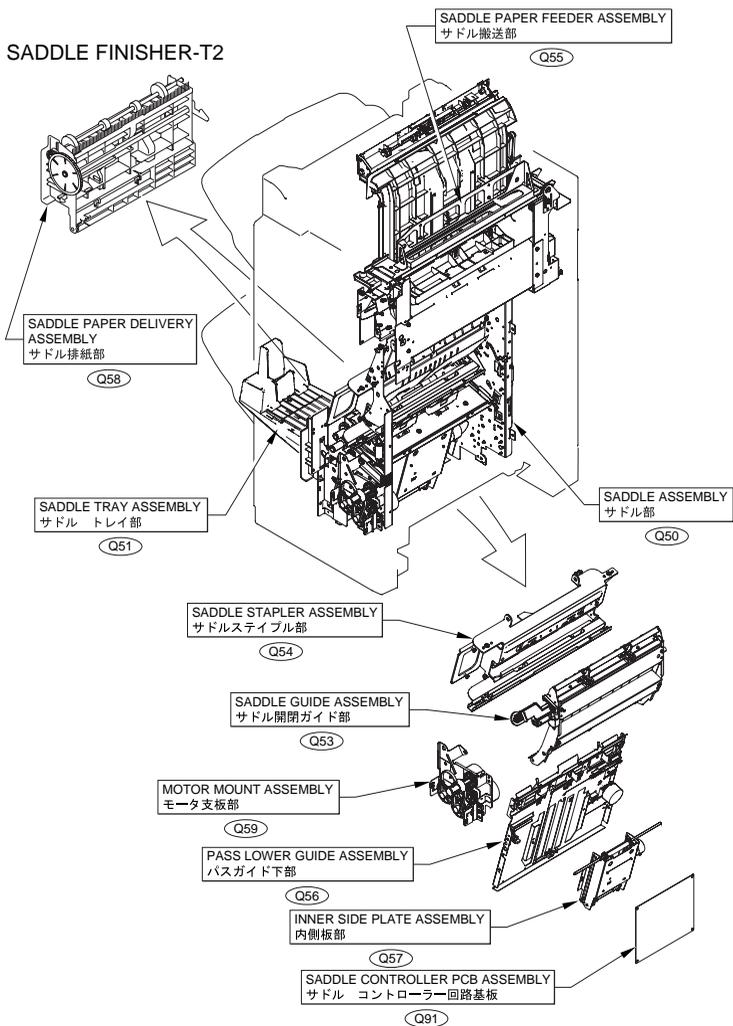


FIGURE Q01 ATTACHMENT PARTS (FINISHER-T1)

FINISHER-T1 with PUNCHER UNIT-L1/M1/N1/P1
for IR 5570/5570N/6570/6570N

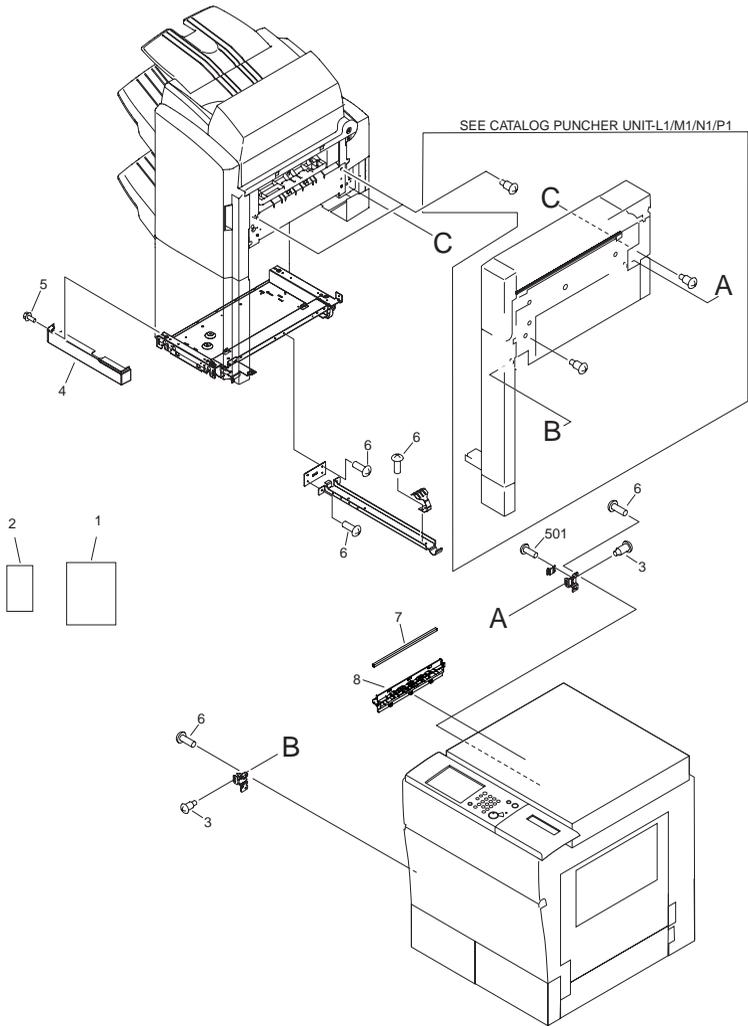
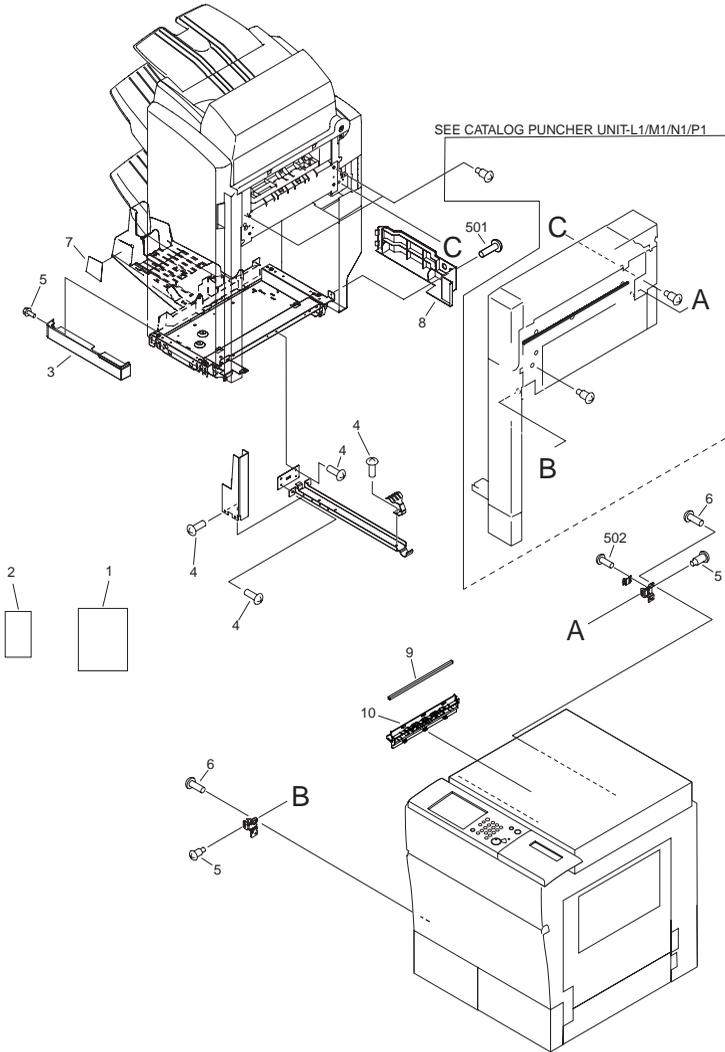


FIGURE & KEY NO.	PARTS NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER/REMARKS	SVC
Fig.Q01	NPN		RF	ATTACHMENT PARTS	FINISHER-T1	
1	FB4-8345-000		1	LABEL		
2	FB4-9692-000		1	LABEL, TRAY SETTING		
3	FS5-9337-020		2	SCREW, STEPPED, M4X6		
4	FC5-4988-000		1	PANEL, CASTER, FRONT		
5	XA9-1386-000		1	SCREW, RS, M3X8		
6	XA9-1031-000		9	SCREW, MACH., TRUSS HEAD, M4X8		
7	4A3-2085-000		1	SPACER		
8	4G3-0764-000		1	GUIDE, DELIVERY		
501	XB1-2300-605		AR	SCREW, MACH., TRUSS HEAD M3XM6		

FIGURE Q01A

ATTACHMENT PARTS (SADDLE FINISHER-T2)

SADDLE FINISHER-T2 with PUNCHER UNIT-L1/M1/N1/P1
for IR 5570/5570N/6570/6570N



SADDLE FINISHER-T2 for IR 5570/5570N/6570/6570N

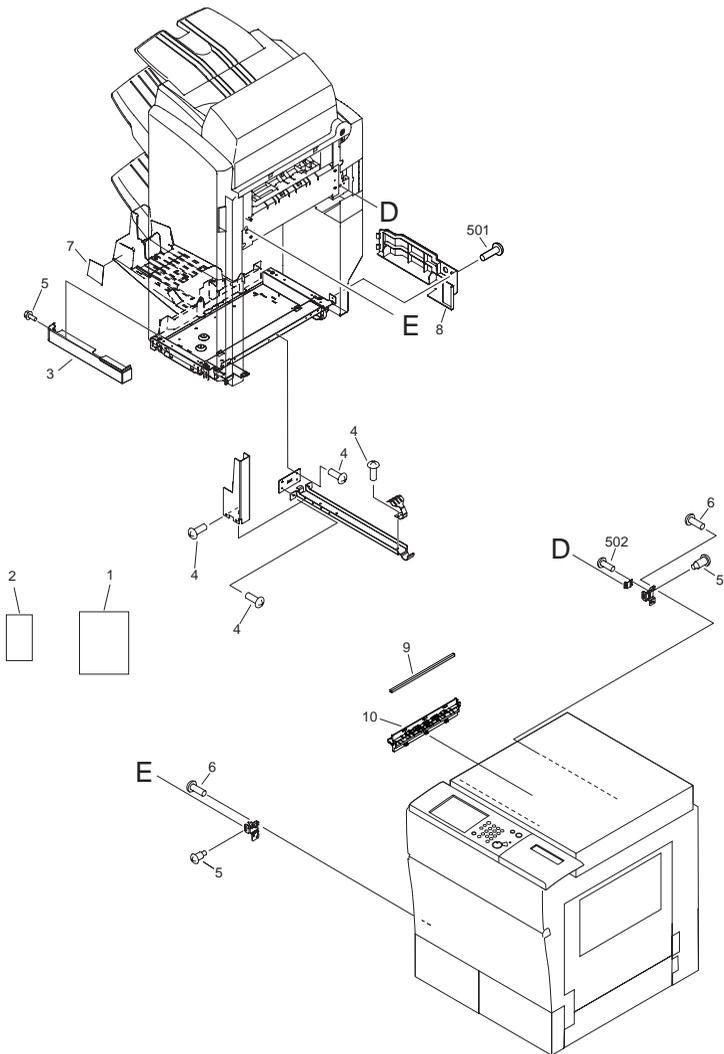


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Q01A	NPN		RF	ATTACHMENT PARTS	FINISHER-T2	
1	FB4-8345-000		1	LABEL		
2	FB4-9692-000		1	LABEL, TRAY SETTING		
3	FC5-4988-000		1	PANEL, CASTER, FRONT		
4	XA9-1031-000		3	SCREW, MACH. TRUSS HEAD, M4X6		
5	FS5-9337-020		2	SCREW, STEPPED M4 X 6		
6	XA9-1386-000		AR	SCREW,RS,M3X8		
7	4A3-1877-000		1	LABEL		
8	4A3-1761-000		1	PANEL, CASTER, REAR		
9	4A3-2085-000		1	SPACER		
10	4G3-0764-000		1	GUIDE, DELIVERY		
501	XB4-5401-205		AR	SCREW,P,M4X12		
502	XB1-2300-605		AR	SCREW, MACH. TRUSS HEAD, M3X6		

FIGURE Q10

EXTERNAL COVERS, PANELS, ETC (FINISHER-T1)

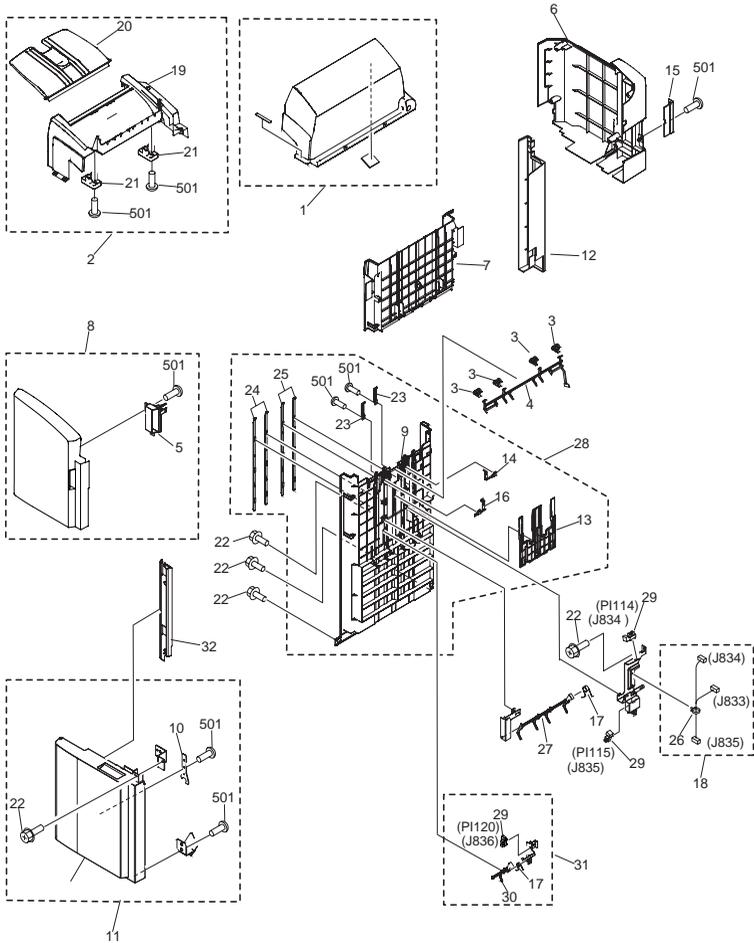


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Q10	NPN		RF	EXTERNAL COVER, PANELS, ETC	FINISHER-T1	
1	4F3-0342-000		1	UPPER COVER ASSEMBLY		
2	4G3-0642-000		1	UPPER LEFT PANEL ASSEMBLY		
3	FC5-4165-000		4	HOLDER, PAPER FACE SENSING,U.		
4	FC5-4162-000		1	FLAG, PAPER FACE SENSING,U.		
5	4A3-1678-000		1	GRIP, DOOR		
6	4A3-1707-000		1	COVER_REAR		
7	4A3-1711-000		1	PANEL, HEIGHT, UPPER		
8	4G3-0638-000		1	DOOR, FRONT, UPPER		
9	FC5-5431-000		1	PANEL, HEIGHT, LOWER		
10	FB4-8248-000		1	SPANNER, ADJUSTING		
11	4G3-0637-000		1	DOOR, FRONT, LOWER		
12	4A3-1721-000		1	PANEL, REAR FOOT		
13	FC5-5439-000		1	SHUTTER, GUIDE		
14	FC5-4689-000		1	SPRING, GROUNDING		
15	4A3-1716-000		1	COVER, PUNCH WINDOW		
16	FC5-4692-000		1	SPRING, GROUNDING		
17	FC5-5005-000		2	SPRING, TORSION		
18	FG3-2904-000		1	CABLE, SHUTTER UNIT	J833,834,835	
19	4A3-1709-000		1	COVER, TRAY		
20	4A3-1710-000		1	TRAY, SUB		
21	4A3-1915-000		2	MOUNT, SUB TRAY		
22	XA9-1386-000		4	SCREW, RS, M3X8		
23	FC5-3531-000		2	PLATE, STATIC CHARGE		
24	4A3-1917-000		2	RIB, STACK, FRONT		
25	4A3-1918-000		2	RIB, STACK, REAR		
26	WT2-5565-000		1	CLAMP, CABLE		
27	FC5-5004-000		1	FLAG, PAPER SENSING SENSOR		
28	4G3-0763-000		1	LOWER HEIGHT GUIDE ASSEMBLY		
29	WG8-5593-000		3	PHOTO-INTERRUPTER TLP1242	PI114,115,120 J834,835,836	
30	4A3-1673-000		1	LEVER, PAPER SENSOR		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
31	4G3-0639-000		1	SENSOR, DOCUMENT		
32	4A3-1727-000		1	COVER, INNER, LOWER		
501	XB4-5401-205		AR	SCREW,P,M4X12		

FIGURE Q10A

EXTERNAL COVERS, PANELS, ETC. (SADDLE FINISHER-T2)

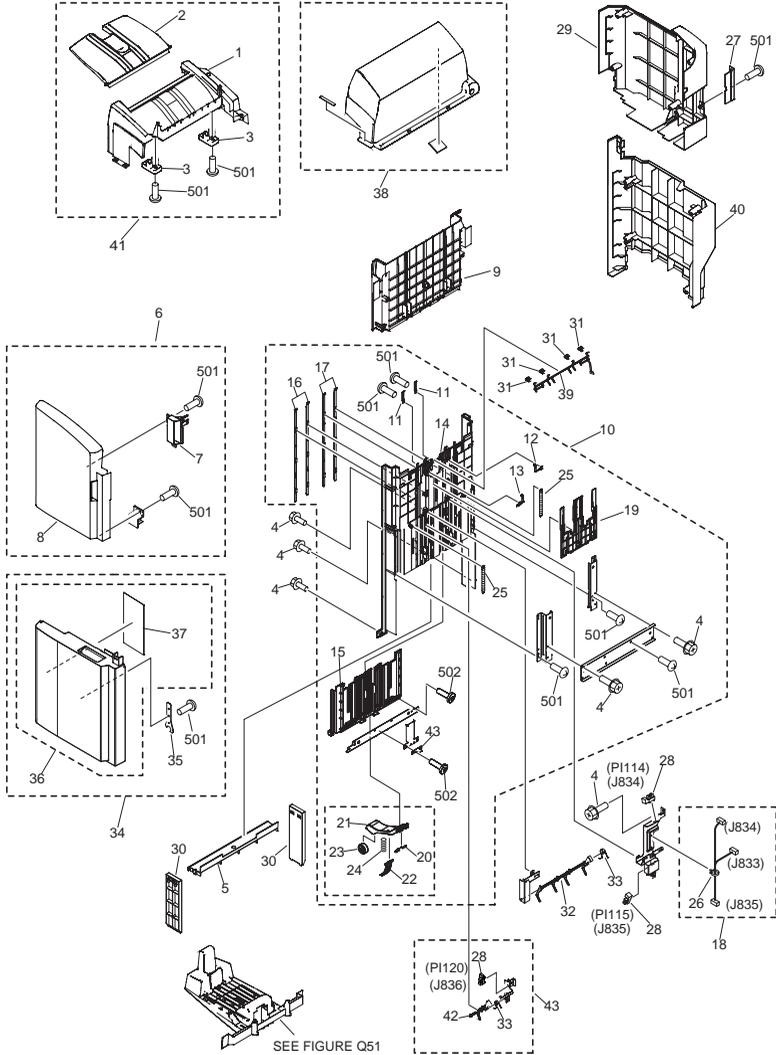
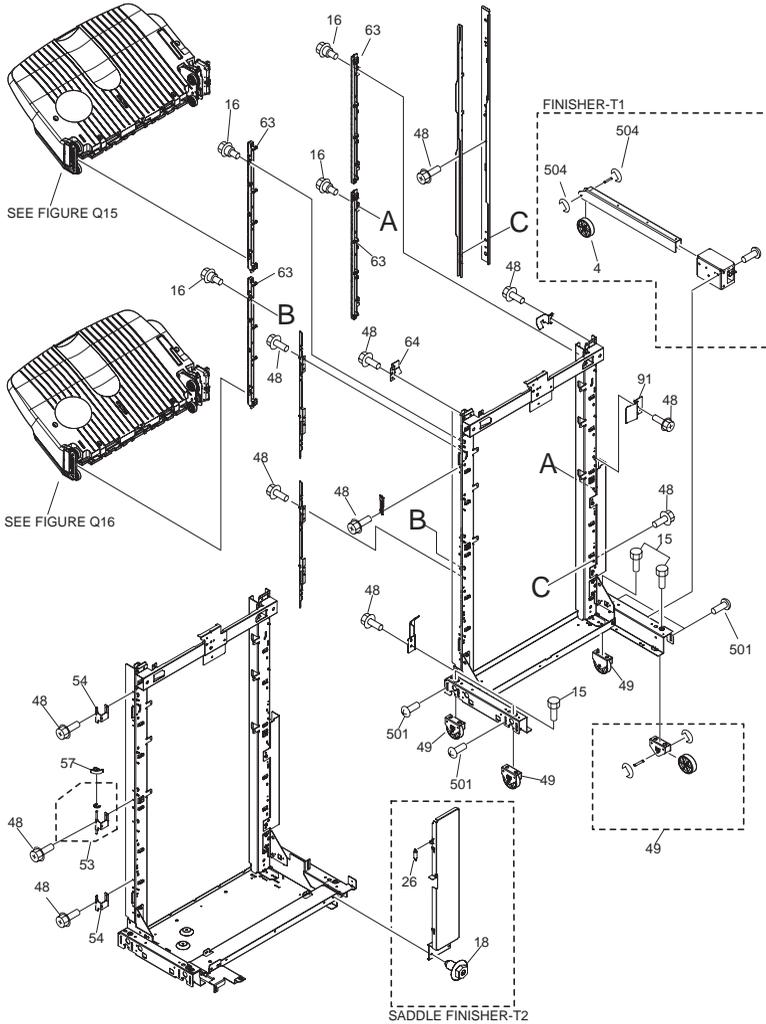


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Q10A	NPN		RF	EXTERNAL COVERS, PANELS,ETC.	FINISHER-T2	
1	4A3-1709-000		1	COVER, TRAY		
2	4A3-1710-000		1	TRAY, SUB		
3	4A3-1915-000		2	MOUNT, SUB TRAY		
4	XA9-1386-000		6	SCREW,RS,M3X8		
5	4A3-1795-000		1	LOWER LEFT COVER		
6	4G3-0727-000		1	DOOR, FRONT, UPPER		
7	4A3-1678-000		1	GRIP, DOOR		
8	4A3-1712-000		1	DOOR, FRONT, UPPER		
9	4A3-1711-000		1	PANEL, HEIGHT, UPPER		
10	4G3-0728-000		1	MIDDLE HEIGHT GUIDE ASSEMBLY		
11	FC5-3531-000		2	PLATE, STATIC CHARGE		
12	FC5-4689-000		1	SPRING, GROUNDING		
13	FC5-4692-000		1	SPRING, GROUNDING		
14	4F3-0370-000		1	PANEL, HEIGHT ,MIDDLE		
15	FC5-4997-000		1	GUIDE, SLIDE STACK WALL, LOWER		
16	4A3-1917-000		2	RIB STACK FRONT		
17	4A3-1918-000		2	RIB, STACK, REAR		
18	FG3-2904-000		1	CABLE, SHUTTER UNIT	J833,834,835	
19	FC5-5439-000		1	SHUTTER, GUIDE		
20	FB3-7971-000		1	SPRING, TENSION		
21	FC5-5002-000		1	ARM, DELIVERY RETAINER, 1		
22	FC5-5007-000		1	ARM, DELIVERY RETAINER, 2		
23	FS5-6545-000		1	ROLLER		
24	FS7-2472-000		1	SPRING, COMPRESSION		
25	FS7-2082-000		2	SPRING, TENSION		
26	WT2-5565-000		1	CLAMP, CABLE		
27	4A3-1716-000		1	COVER, PUNCH WINDOW		
28	WG8-5593-000		3	PHOTO-INTERRUPTER TLP1242	PI114,115,120 J834,835,836	
29	4A3-1707-000		1	PANEL, REAR		
30	FC5-4995-000		2	COVER, SADDLE DELIVERY, INNER		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
31	FC5-4165-000		4	HOLDER, PAPER FACE SENSING, U.		
32	FC5-5004-000		1	FLAG, PAPER SENSING SENSOR		
33	FC5-5005-000		2	SPRING, TORSION		
34	FM2-0747-000		1	DOOR, FRONT, LOWER		
35	FB4-8248-020		1	SPANNER, ADJUSTING		
36	FL2-0841-000		1	DOOR, FRONT, LOWER		
37	FC5-5048-000		1	LABEL, SADDLE NEEDLE EXCHANGE		
38	4F3-0342-000		1	UPPER COVER ASSEMBLY		
39	FC5-4162-000		1	FLAG, PAPER FACE SENSING, U.		
40	4A3-1798-000		1	PANEL, REAR, LOWER		
41	4G3-0642-000		1	UPPER LEFT PANEL ASSEMBLY		
42	4A3-1673-000		1	LEVER, PAPER SENSOR		
43	4A3-1956-000		1	PLATE, NOISE		
501	XB4-5401-205		AR	SCREW,P,M4X12		
502	XB4-5301-005		AR	SCREW,P,M3X10		

FIGURE Q11 FINISHER MAIN BODY



SADDLE FINISHER-T2

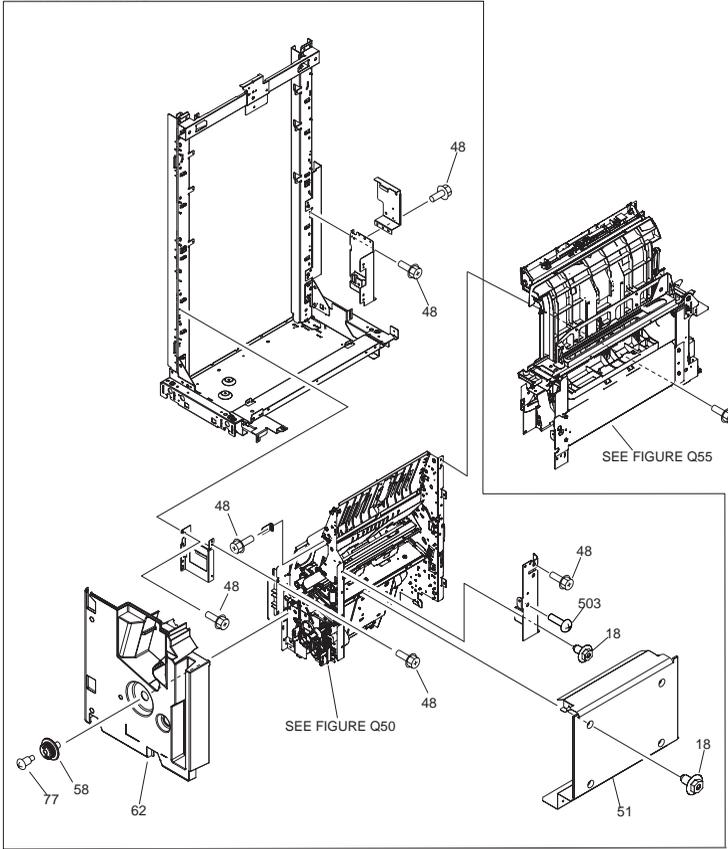


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Q11	NPN		RF	FINISHER MAIN BODY		
1	4G1-2274-000		1	CABLE, ALIGNING PLATE MOTOR, 1	J722,732,841,871	
2	4G1-2276-000		1	CABLE, SENSOR, 1	J721,830,851	
3	4G1-2280-000		1	CABLE, SHUTTER CLUTCH	J831-833,836	
4	FC5-4678-000		1	ROLLER, CASTER	FINISHER-T1	
5	4K1-1106-000		1	MOTOR, STEPPING	M102 J820	
6	FU5-0439-000		1	PULLEY, 20T/GEAR, 30T		
7	FG3-3100-000		1	CABLE, INTERFACE	J701,702,725,1017	
8	4G3-0662-000		1	CABLE, INTERFACE	J701,702,725,1017	
9	4G1-2277-000		1	CABLE, SENSOR, 2	J830-832,836	
10	VS1-7173-015		1	CONNECTOR, SNAP TIGHT, W	J830	
11	4A3-1697-000		1	SPRING, LEAF		
12	XF2-1608-840		1	BELT, TIMING		
13	FS1-9053-000		2	SCREW, STEPPED, M4		
14	XF2-1607-860		1	BELT, TIMING, COGGED		
15	XA9-1563-000		4	SCREW, ADJUSTING		
16	FU5-9059-000		8	SCREW, RS STEPPED, M3		
17	XA9-1031-000		6	SCREW,MACH.,TRUSS HEAD,M4X8		
18	XA9-0732-000		10	SCREW,RS,M4X8		
19	FU5-0452-000		1	GEAR, 20T		
20	4G1-2270-000		1	CABLE, FEED DRIVE		
21	FH7-6379-000		2	MICROSWITCH	MSW102,104 J809,810	
22	4A3-1717-000		1	COVER, SOLENOID CABLE		
23	XF9-0748-000		1	BELT, TIMING, COGGED		
24	FU5-3086-000		2	PULLEY, 20T		
25	FU5-2399-000		1	GEAR, 29T		
26	FU5-2338-000		1	SPRING, TENSION	FINISHER-T2	
27	FU5-2297-000		1	SPRING, TENSION		
28	4A3-0921-000		1	SCREW		
29	4A3-1698-000		1	ARM, SOLENOID		
30	4S3-1025-000		10	BUSHING		
31	FC5-3455-000		1	FLANGE		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
32	FC5-3652-020		1	ROLLER, INLET		
33	FC5-3729-000		1	GUIDE, INLET LOWER		
34	FL2-0807-000		1	ARM, BUFFER STOPPER		
35	FC5-4704-000		2	SHEET, BUFFER STOPPER		
36	FL2-0809-000		1	CROSSMEMBER, ENTRANCE GUIDE		
37	FC5-5542-000		2	SHEET, ENTRANCE GUIDE		
38	FL2-0821-000		1	SOLENOID	SL104 J812	
39	FG3-2893-000		1	CABLE, ENTRANCE SENSOR		
40	WT2-5565-000		4	CLAMP, CABLE		
41	WG8-5509-000		3	PHOTO-INTERRUPTER	PI103,105,113 J801,803,832	
42	FC5-3650-000		1	HOLDER, ENTRANCE SENSOR LEVER		
43	FL2-0808-000		1	LEVER, ENTRANCE SENSOR		
44	FC5-3688-000		1	DAMPER, ENTRANCE SENSOR ARM		
45	FU5-2298-000		1	SPRING, TORSION		
46	FU5-3077-000		1	PULLEY, 20T		
47	VS1-7173-006		1	CONNECTOR, SNAP TIGHT, 6P, W	J833	
48	XA9-1386-000		82	SCREW,RS,M3X8		
49	4G3-0640-000		4	CASTER UNIT		
50	4A3-1701-000		1	COVER, INNER, UPPER		
51	FB3-7958-030		1	COVER, RIGHT	FINISHER-T2	
52	XD9-0136-000		28	RING, E		
53	4G3-0657-000		1	HINGE, FRONT DOOR, 2		
54	FC5-4991-030		2	HINGE, FRONT DOOR, 1		
55	FU5-0454-000		1	GEAR, 40T		
56	FU5-0428-000		2	GEAR, 30T		
57	FB2-7866-000		1	STOP, HINGE		
58	FB3-7881-000		1	KNOB	FINISHER-T2	
59	FC5-3620-050		1	ROLLER, LOWER		
60	FC5-3657-000		1	LIMITER, TORQUE		
61	FC5-3689-000		1	PIN, SNAP		
62	FC5-4987-000		1	COVER, INNER, LOWER	FINISHER-T2	

FIGURE & KEY NO.	PARTS NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER/REMARKS	SVC
63	FC5-5436-000		4	RACK, RAIL		
64	FC5-5540-000		1	PLATE, TRAY STOPPER		
65	FH6-5101-030		2	CLUTCH, ELECTROMAGNETIC	CL101,102 J716,811	
66	FC5-3602-000		1	ARM, BUFFER PRESSURE, FRONT		
67	FC5-3607-000		1	RACK, SWING PRESSURE		
68	FC5-3608-000		1	ARM, 1 PAPER DELIVERY PRESSURE		
69	FC5-5551-000		1	SPRING, GROUNDING		
70	FL2-0771-000		1	GUIDE, SWING PRESSURE		
71	FL2-0812-000		1	SOLENOID UNIT	SL103 J813	
72	FL2-0813-000		1	SOLENOID UNIT	SL102 J814	
73	FC5-5537-000		1	LEVER, SWITCH, FRONT		
74	XG9-0520-000		2	BEARING, BALL, MF106ZZS		
75	FU5-2395-000		2	SPRING, TENSION		
76	FC5-5538-000		1	LEVER, SWITCH, REAR		
77	FS5-9579-020		1	SCREW, STEPPED, M3	FINISHER-T2	
78	FU5-2294-000		1	SPRING, COMPRESSION		
79	FU5-2400-000		1	SPRING, TENSION		
80	FH5-1036-000		1	MOTOR, STEPPING, DC24V	M106 J819	
81	FU5-0423-000		2	GEAR, 40T		
82	FU5-0427-000		1	GEAR, 20T		
83	FC5-3631-000		1	GUIDE, SHUTTER DRIVE		
84	FC5-3632-000		1	LEVER, SHUTTER DRIVE		
85	4G1-2272-000		1	CABLE, FEED SOLENOID	J713,812-815	
86	VS1-7177-002		5	CONNECTOR, SNAP TIGHT, BK	J135,812-815	
87	4G1-2271-000		1	CABLE, FEED SENSOR	J731,801,807	
88	4G1-2284-000		1	CABLE, SADDLE CONTROLLER	FINISHER-T2 J133,135,138,703	
89	VS1-7177-003		1	CONNECTOR, SNAP TIGHT, BK	J133	
90	4A3-1953-000		1	PLATE, NOISE		
91	4A3-1955-000		1	PLATE, NOISE		
92	FS1-1528-000		1	BUSHING		
501	XB6-7400-805		AR	SCREW, TP, M4X8		

FIGURE & KEY NO.	PARTS NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER/REMARKS	SVC
502	XD3-2200-142		AR	PIN, PARALLEL		
503	XB4-5401-205		AR	SCREW,P,M4X12		
504	XD2-1100-322		AR	RETAINING RING (E-TYPE)		
505	XB1-2300-405		AR	SCREW, MACH. BH, M3X4		
506	XB1-2300-605		AR	SCREW, MACHINE M3X6		
507	XB1-2301-405		AR	SCREW,MACH.,TRUSS HEAD,M3X14		
508	XD1-1106-216		AR	SHIM		

FIGURE Q15 STACK UPPER TRAY ASSEMBLY

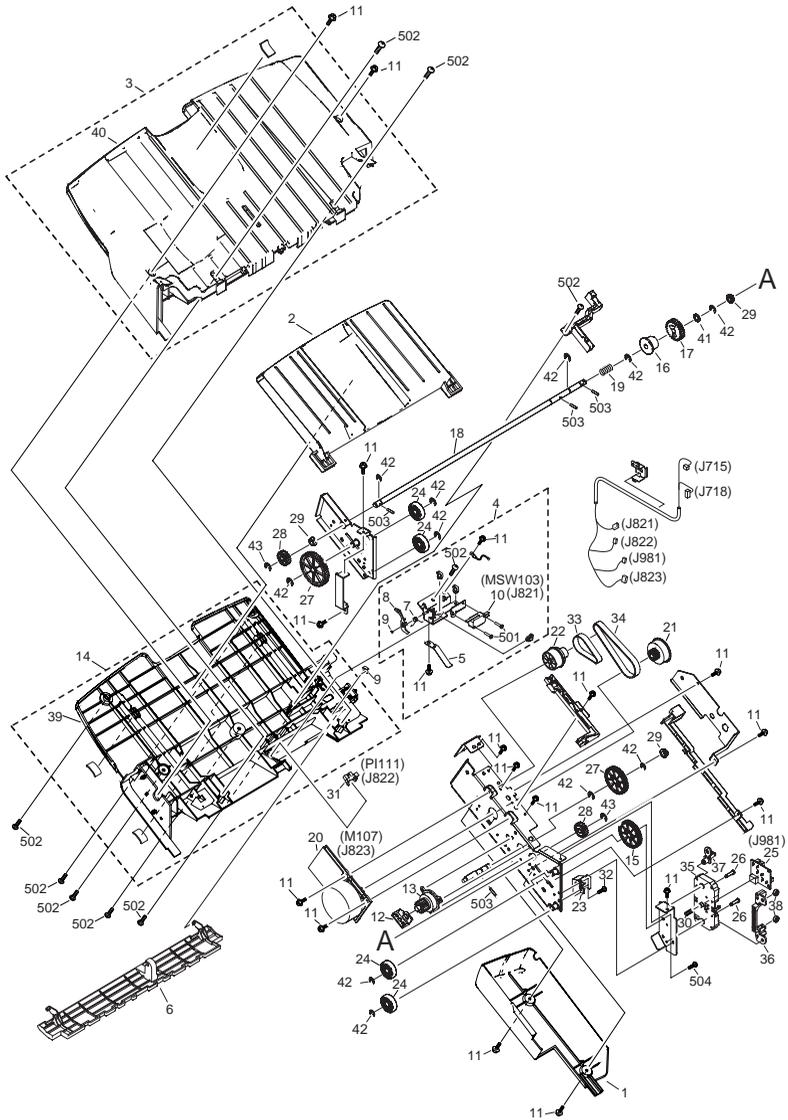


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Q15	4G3-0630-000		RF	STACK UPPER TRAY ASSEMBLY		
1	4A3-1650-000		1	COVER, TRAY MOTOR		
2	4A3-1661-000		1	TRAY, SLIDE		
3	4F3-0343-000		1	COVER, TRAY, UPPER		
4	4G3-0655-000		1	PAPER DETECT SENSOR UNIT		
5	4A3-1718-000		1	SPRING, LEAF		
6	FC5-5443-000		1	COVER, SAFETY, LOWER		
7	FC5-3515-000		1	SPRING, TORSION		
8	FC5-3516-000		1	ARM, PAPER SENSOR		
9	FC5-4697-000		2	RING, RETAINING		
10	FH7-6377-000		1	MICROSWITCH	MSW103 J821	
11	XA9-1386-000		22	SCREW,RS,M3X8		
12	4A3-1660-000		1	PLATE, TORQUE LIMITER		
13	4A3-1662-000		1	LIMITER, TORQUE		
14	4F3-0345-000		1	COVER, TRAY, LOWER		
15	4S3-0164-000		1	GEAR, 44T		
16	4A3-1925-000		1	RATCHET		
17	4S3-0167-000		1	GEAR, 26T		
18	4S3-5109-000		1	SHAFT_26T GEAR		
19	FU5-2313-000		1	SPRING, COMPRESSION		
20	4K1-1102-000		1	MOTOR, DC	M107 J823	
21	4S3-0165-000		1	GEAR, 16T/PULLEY, 40T		
22	4S3-0166-000		1	PULLEY, 18T/50T		
23	FC5-3704-000		1	BLOCK, TRAY LIMITER		
24	FC5-4221-000		4	ROLLER, TRAY GUIDE		
25	4G1-1489-000		1	AREA SENSOR PCB ASSEMBLY	J981	
26	FS2-9407-020		2	SCREW, STEPPED, M3X13.6		
27	FU5-0435-000		2	GEAR, 44T		
28	FU5-0457-000		2	GEAR, 17T		
29	FU5-1169-000		3	BUSHING		
30	FU5-2315-000		1	SPRING, COMPRESSION		
31	WG8-5593-000		1	PHOTO INTERRUPTER TLP1242	PI111 J822	

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
32	XA9-1031-000		1	SCREW, MACH. TRUSS HEAD, M4X6		
33	XF2-1607-110		1	BELT, TIMING		
34	XF2-1808-210		1	BELT, TIMING		
35	FU5-4245-000		1	HOLDER, AREA SENSOR		
36	FC5-4735-000		1	HOLDER, AREA SENSOR ROLLER, 1		
37	FC5-4736-000		1	HOLDER, AREA SENSOR ROLLER, 2		
38	FC5-4739-000		3	ROLLER, AERA SENSOR		
39	4A3-1926-000		1	COVER, TRAY, LOWER		
40	4A3-1652-000		1	COVER, TRAY UPPER		
41	4A3-2086-000		1	WASHER		
42	XD9-0137-000		13	RING, E		
43	XD9-0136-000		2	RING, E		
501	XB1-2301-405		AR	SCREW,MACH.,TRUSS HEAD,M3X14		
502	XB4-5401-205		AR	SCREW,P,M4X12		
503	XD3-2300-142		AR	PIN, DOWEL		
504	XB1-2300-605		AR	SCREW, MACHINE M3X6		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Q16	4G3-0631-000		RF	STACK LOWER TRAY ASSEMBLY		
1	4A3-1650-000		1	COVER, TRAY MOTOR		
2	4A3-1661-000		1	TRAY, SLIDE		
3	4F3-0343-000		1	COVER, TRAY, UPPER		
4	4G3-0635-000		1	PAPER DETECT SENSOR UNIT		
5	FC5-3515-000		1	SPRING, TORSION		
6	FC5-3516-000		1	ARM, PAPER SENSOR		
7	FC5-4697-000		1	RING, RETAINING		
8	4A3-1660-000		1	PLATE, TORQUE LIMITER		
9	4A3-1662-000		1	LIMITER, TORQUE		
10	4S3-0164-000		1	GEAR, 44T		
11	4A3-1925-000		1	RATCHET		
12	4S3-0167-000		1	GEAR, 26T		
13	4S3-5109-000		1	SHAFT, 26T GEAR		
14	FU5-2313-000		1	SPRING, COMPRESSION		
15	4K1-1102-000		1	MOTOR, DC	M108 J824	
16	4S3-0165-000		1	GEAR, 16T/PULLEY, 40T		
17	4S3-0166-000		1	PULLEY, 18T/50T		
18	FC5-3704-000		1	BLOCK, TRAY LIMITER		
19	FC5-4221-000		4	ROLLER, TRAY GUIDE		
20	4G1-1489-000		1	AREA SENSOR PCB ASSEMBLY	J981	
21	FS2-9407-020		2	SCREW, STEPPED, M3X13.6		
22	FU5-0435-000		2	GEAR, 44T		
23	FU5-0457-000		2	GEAR, 17T		
24	FU5-1169-000		3	BUSHING		
25	FU5-2315-000		1	SPRING, COMPRESSION		
26	WG8-5593-000		1	PHOTO INTERRUPTER TLP1242	P1112 J825	
27	XA9-1031-000		1	SCREW, MACH. TRUSS HEAD, M4X6		
28	XA9-1386-000		21	SCREW,RS,M3X8		
29	XF2-1607-110		1	BELT, TIMING		
30	XF2-1808-210		1	BELT, TIMING		
31	4F3-0344-000		1	COVER, TRAY, LOWER		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
32	FC5-4245-000		1	HOLDER, AREA SENSOR		
33	FC5-4735-000		1	HOLDER, AREA SENSOR ROLLER, 1		
34	FC5-4736-000		1	HOLDER, AREA SENSOR ROLLER, 2		
35	FC5-4739-000		3	ROLLER, AREA SENSOR		
36	4A3-2086-000		1	WASHER		
37	4A3-1651-000		1	COVER, TRAY, LOWER		
38	4A3-1652-000		1	COVER, TRAY, UPPER		
39	XD9-0137-000		13	RING,E		
40	XD9-0136-000		2	RING,E		
501	XD3-2300-142		AR	PIN, DOWEL		
502	XB4-5401-205		AR	SCREW,P,M4X12		
503	XB1-2300-605		AR	SCREW, MACHINE M3X6		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Q20	4G3-0660-000		1	OPERATION TRAY ASSEMBLY		
1	4G1-2275-000		1	CABLE, ALIGNING PLATE MOTOR, 2	J841-844	
2	XD9-0136-000		2	RETAINING RING (E-TYPE)		
3	4G1-2278-000		1	CABLE, SENSOR, 3	J837-840,851	
4	FC5-3566-000		1	GUIDE, OPERATION TRAY, FRONT		
5	FC5-3567-000		1	GUIDE, OPERATION TRAY, REAR		
6	FC5-3572-000		1	GUIDE, OPERATION TRAY ADJ., R.		
7	FC5-4199-000		1	PLATE, TRAY SUPPORT, CENTER		
8	FC5-5546-000		1	COVER, OPERATION TRAY		
9	FC5-3513-000		1	PLATE, GROUNDING, FRONT		
10	FC5-3514-000		1	PLATE, GROUNDING, REAR		
11	FC5-3556-000		1	RACK, ADJUSTMENT, FRONT		
12	FC5-3558-000		1	RACK, ADJUSTMENT, REAR		
13	FH5-1040-000		2	MOTOR, STEPPING, DC21.6V	M103,104 J842,843	
14	FL2-0804-000		1	BIN, OPERATION TRAY, FRONT		
15	FC5-4685-000		2	SHEET, OPERATION TRAY BIN		
16	FL2-0805-000		1	BIN, OPERATION TRAY, REAR		
17	WG8-5593-000		4	PHOTO INTERRUPTER TLP1242	PI106,107,108,109 J838,839,837,840	
18	FH5-1039-000		1	MOTOR, STEPPING, DC	M109 J844	
19	FS5-9562-000		2	SCREW,STEPPED,M3X1.4		
20	FU5-0432-000		1	PULLEY, 18T/GEAR, 30T		
21	FC5-5446-000		1	WEIGHT, SENSOR FLAG		
22	XF2-1106-240		1	BELT, TIMING		
23	FU5-0430-000		2	GEAR, 40T		
24	FU5-0431-000		3	GEAR, 16T		
25	XA9-1386-000		4	SCREW,RS,M3X8		
26	FC5-3553-000		1	BELT, TIMING, COGGED		
27	FC5-3554-000		1	PLATE, BACK END ASSIST		
28	FC5-4424-000		2	CLIP		
29	FC5-4715-000		1	BUTTON, BACK END ASSIST		
30	FC5-4744-000		1	LINK, BACK END ASSIST SENSOR		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
31	FC5-4745-000		1	SPRING, TORSION		
32	FU5-3084-000		1	PULLEY, 18T		
33	FU5-3085-000		1	PULLEY, 18T/GEAR, 18T		
34	FU5-6104-000		3	FLANGE, BACK END ASSIST		
35	FU5-6108-000		1	FLANGE, LINK		
36	FC5-5565-000		1	PLATE, GROUNDING		
37	FC5-3563-000		1	GUIDE, TRAY ADJUSTER, FRONT 1		
38	FC5-3564-000		1	GUIDE, TRAY ADJUSTER, FRONT 2		
39	FU5-2293-000		3	SPRING, COMPRESSION		
40	FC5-3546-000		1	SPRING, TORSION		
41	FC5-3548-000		1	LEVER, ASSIST SENSOR		
42	FL2-0806-000		1	TRAY, OPERATION		
43	FC5-3544-000		1	SHEET, OPERATION TRAY, FRONT		
44	FC5-3545-000		1	SHEET, OPERATION TRAY, REAR		
45	FC5-3551-000		1	LEVER, OPE. TRAY PAPER SENSOR		
46	VS1-7177-012		1	CONNECTOR, SNAP TIGHT, BK		
47	VS1-7173-012		1	CONNECTOR, SNAP TIGHT, 12P, W		
501	XB1-2300-605		AR	SCREW, MACHINE M3X6		
502	XD2-1100-322		AR	RETAINING RING (E-TYPE)		
503	XD2-1100-402		AR	RETAINING RING (E-TYPE)		
504	XB4-5401-205		AR	SCREW,P,M4X12		
505	XB4-7401-209		AR	SCREW, BINDING HEAD, SELF-TPG		

FIGURE Q25 PAPER FEEDER MOTOR ASSEMBLY

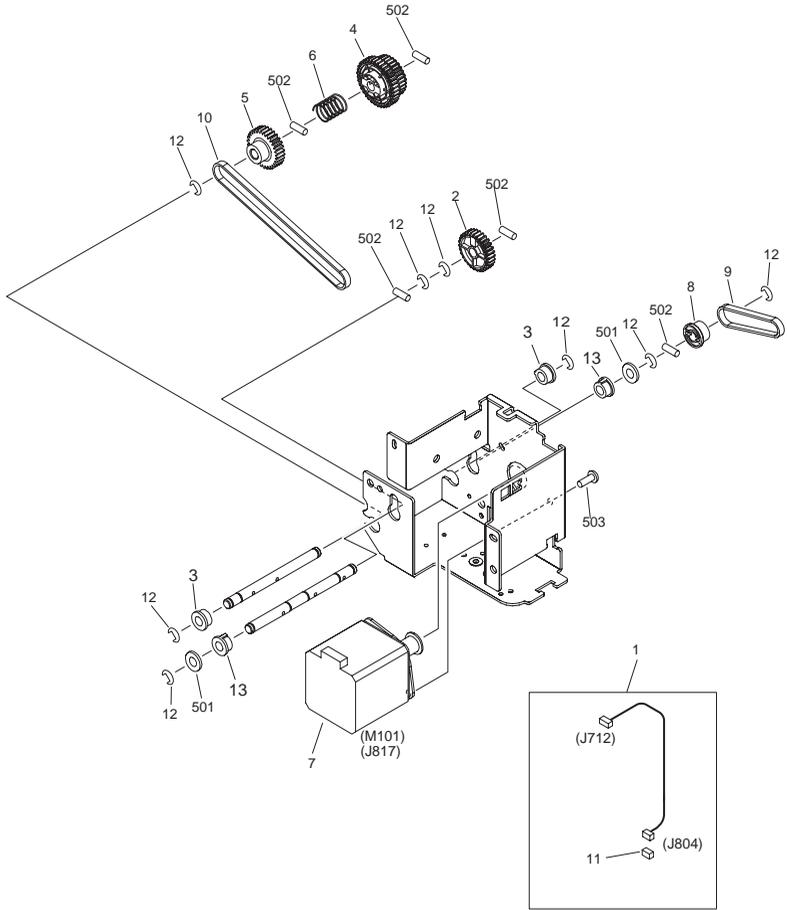


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Q25	4G3-0661-000		1	FEEDER MOTOR ASSEMBLY		
1	4G1-2273-000		1	CABLE, GEAR CHANGE	J712,J804	
2	FU5-0428-000		1	GEAR, 30T		
3	4S3-1025-000		2	BUSHING		
4	FU5-0426-000		1	GEAR, 30T/37T		
5	FU5-0439-000		1	PULLEY, 20T/GEAR, 30T		
6	FU5-2290-000		1	SPRING, COMPRESSION		
7	FH5-1034-000		1	MOTOR, STEPPING, DC24V	M101 J817	
8	FU5-3077-000		1	PULLEY, 20T		
9	XF2-1606-040		1	BELT, TIMING		
10	XF2-1612-240		1	BELT, TIMING		
11	VS1-7177-003		1	CONNECTOR, SNAP TIGHT, BK	J804	
12	XD9-0136-000		7	RETAINING RING (E-TYPE)		
13	XG9-0520-000		2	BEARING, BALL		
501	XD1-1106-228		2	WASHER		
502	XD3-2200-102		AR	PIN, PARALLEL		
503	XB1-2300-405		AR	SCREW, MACH. BH, M3X4		

FIGURE Q30 RETURN ROLLER ASSEMBLY

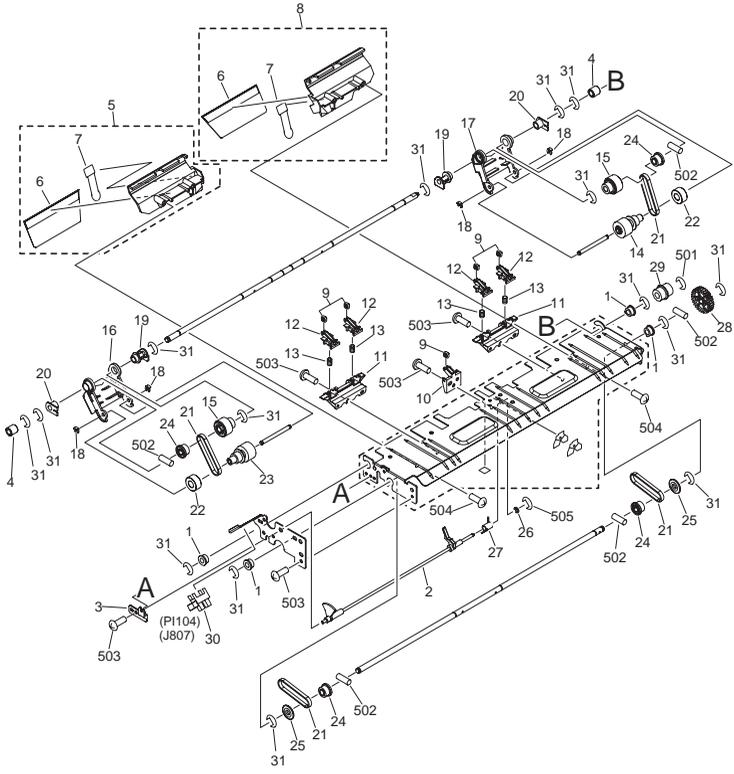


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Q30	FM2-0725-000		1	RETURN ROLLER ASSEMBLY		
1	4S3-1025-000		4	BUSHING		
2	FC5-3451-000		1	LEVER, PATH SENSOR		
3	FC5-3453-000		1	HOLDER, PATH SENSOR		
4	FC5-4723-000		2	COLLAR, SWING		
5	FL2-0818-000		1	GUIDE, RETURN, FRONT		
6	FC5-5549-000		2	SHEET, RETURN GUIDE, FRONT		
7	FC5-6869-000		2	SHEET, RETURN GUIDE, MIDDLE		
8	FL2-0819-000		1	GUIDE, RETURN, REAR		
9	FC5-3454-000		5	ROLLER, GUIDE		
10	FC5-3678-000		1	HOLDER, GUIDE ROLLER		
11	FC5-4251-000		1	HOLDER, GUIDE ROLLER BASE		
12	FC5-4252-000		4	HOLDER, GUIDE ROLLER		
13	FU5-2317-000		4	SPRING, COMPRESSION		
14	FC5-3457-020		1	ROLLER, RETURN, REAR		
15	FC5-3458-000		2	ROLLER, 1 PAPER DELIVERY		
16	FC5-3711-000		1	ARM, RETURN, FRONT		
17	FC5-3712-000		1	ARM, RETURN, REAR		
18	FC5-4697-000		4	RING, RETAINING		
19	FC5-4756-000		2	BUSHING		
20	FC5-4757-000		2	BUSHING		
21	FC5-5554-000		4	BELT, TIMING, COGGED		
22	FC5-5566-020		2	WEIGHT, RETURN ROLLER		
23	FC5-6873-020		1	ROLLER, RETURN, FRONT		
24	FU5-3077-000		4	PULLEY, 20T		
25	FC5-3455-000		2	FLANGE		
26	FU5-1099-000		1	BUSHING		
27	FU5-2291-000		1	SPRING, TORSION		
28	FU5-2399-000		1	GEAR, 29T		
29	FU5-3079-000		1	PULLEY, 20T/20T		
30	WG8-5509-000		1	PHOTO INTERRUPTER SG-2481	PI104 J807	
31	XD9-0136-000		15	RING, E		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
501	XD2-1100-322		1	RETAINING RING (E-TYPE)		
502	XD3-2200-102		5	PIN, PARALLEL		
503	XB1-2300-605		6	SCREW, MACHINE M3X6		
504	XB4-5401-005		4	SCREW, P, M4X10		
505	XD2-1100-242		1	WASHER, RETAINING		

FIGURE Q31 PRESSURE ROLLER ASSEMBLY

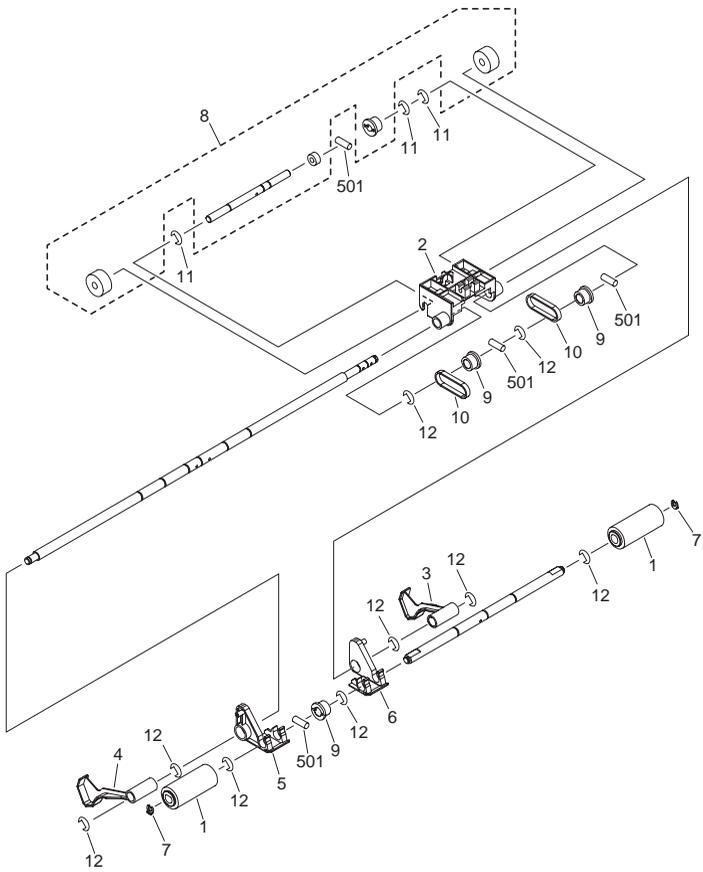


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Q31	FM2-0730-000		1	PRESSURE ROLLER ASSEMBLY		
1	FC5-3442-000		2	ROLLER, BUFFER		
2	FC5-3444-000		1	HOLDER, 1ST PRESSURE ROLLER		
3	FC5-3574-000		1	LEVER, BACK END DOWN, REAR		
4	FC5-3575-000		1	LEVER, BACK END DOWN, FRONT		
5	FC5-3707-000		1	HOLDER, BUFFER ROLLER, FRONT		
6	FC5-3708-000		6	HOLDER, BUFFER ROLLER, REAR		
7	FC5-4424-000		2	CLIP		
8	FL2-0767-000		1	ROLLER, 1ST DELIVERY PRESSURE		
9	FU5-3089-000		2	PULLEY, 20T		
10	XF2-1104-440		2	BELT, TIMING		
11	XD9-0136-000		3	RING, E		
12	XD9-0137-000		9	RING, E		
501	XD3-2200-102		4	PIN, PARALLEL		

FIGURE Q32 SWING GUIDE ASSEMBLY

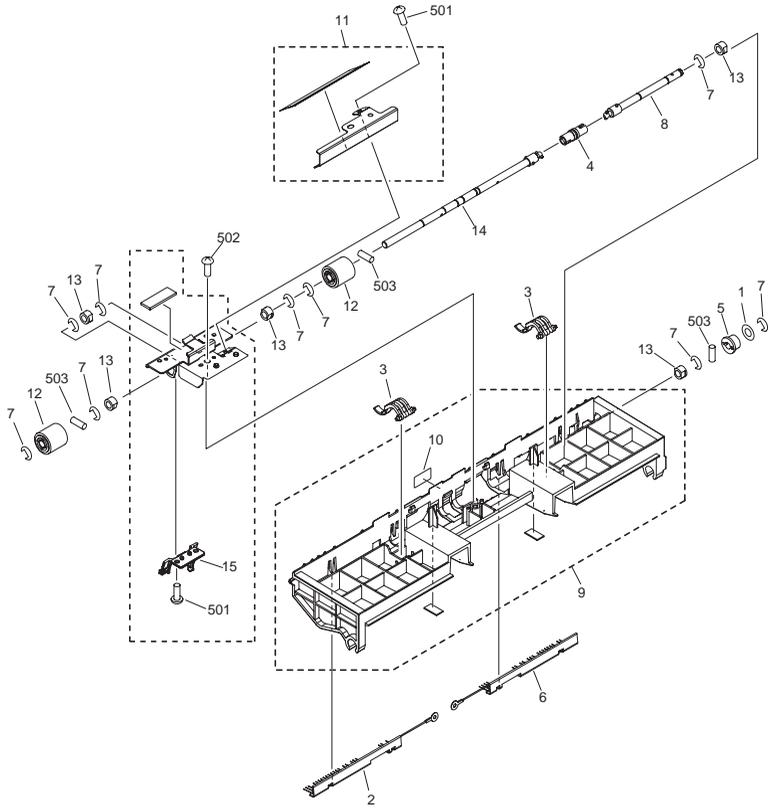


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Q32	4G3-0767-000		1	SWING GUIDE ASSEMBLY		
1	FC5-3455-000		1	FLANGE		
2	FC5-3667-000		1	ELIMINATOR, STATIC-CHARGE		
3	FC5-4690-000		2	ARM, SWING		
4	FC5-4728-000		1	COUPLING		
5	FU5-3077-000		1	PULLEY, 20T		
6	FC5-5571-000		1	ELIMINATOR, STATIC-CHARGE		
7	XD9-0136-000		9	RING, E		
8	FC5-6857-000		1	SPRING, TORSION		
9	FL2-0799-000		1	GUIDE, SWING		
10	FC5-6876-000		1	LABEL, SWING JAM CLEARING		
11	FL2-0817-000		1	ELIMINATOR, STATIC-CHARGE		
12	FC5-4700-000		2	ROLLER, SWING		
13	FC5-4729-000		5	BUSHING		
14	FL2-0796-000		1	SHAFT, SWING COUPLING, FRONT		
15	FC5-4688-000		1	PLATE, SWING PRESS		
501	XB1-2300-405		3	SCREW, MACH. BH, M3X4		
502	XB4-5401-205		1	SCREW,P,M4X12		
503	XD3-2200-102		3	PIN, PARALLEL		

FIGURE Q33

ADF ACCESSORY

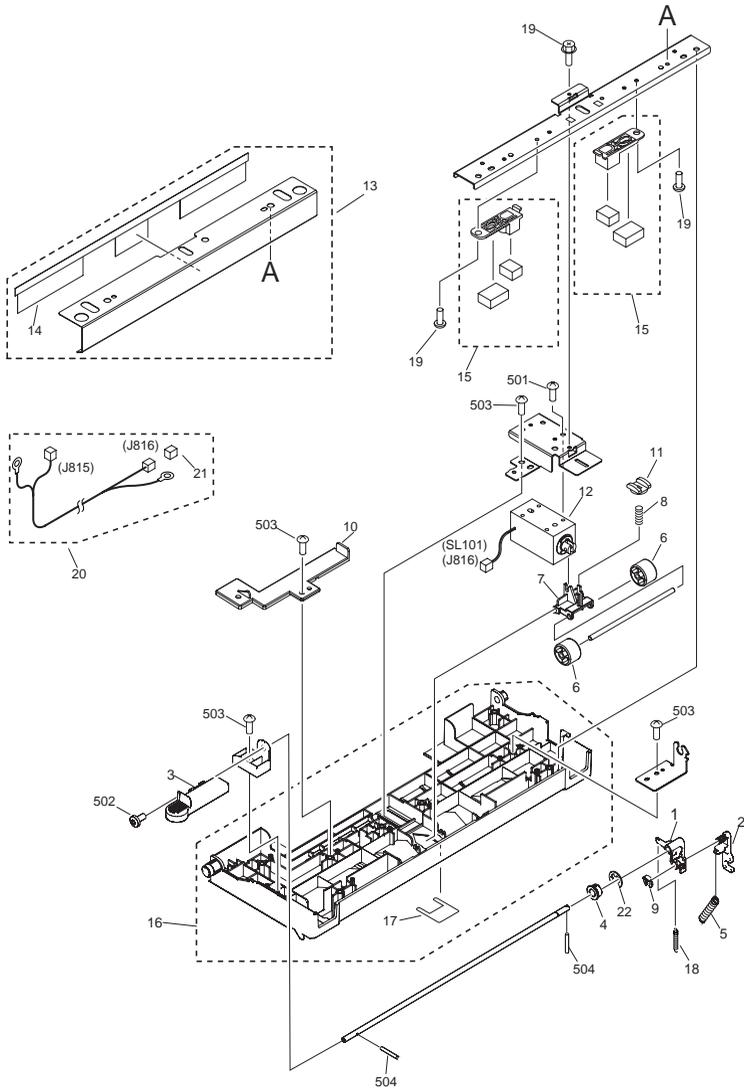


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Q33	4G3-0641-000		1	ENTRANCE UPPER GUIDE ASSEMBLY		
1	4A3-1682-000		1	ARM, UPPER GUIDE, 2		
2	4A3-1683-000		1	ARM, UPPER GUIDE, 1		
3	4A3-1684-000		1	KNOB_LATCH		
4	4S3-1025-000		1	BUSHING		
5	4S3-2111-000		1	SPRING, UPPER GUIDE		
6	FC5-3670-000		2	ROLLER, INLET		
7	FC5-3671-000		1	LEVER, ENT.ROLLER ESTRANGE		
8	FC5-3674-000		1	SPRING, COMPRESSION		
9	FC5-4424-000		1	CLIP		
10	FC5-4699-000		1	COVER, HARNESS		
11	FC5-6859-000		1	COVER, ENTRANCE ROLLER SPRING		
12	FL2-0811-000		1	SOLENOID UNIT	SL101 J816	
13	FL2-0822-000		1	ELIMINATOR, STATIC CHARGE		
14	FC5-5569-000		1	ELIMINATOR, STATIC CHARGE		
15	FL2-0824-000		2	DAMPER,ENTRANCE ROLLER		
16	FL2-1622-000		1	GUIDE, ENTRANCE.UPPER		
17	FC5-6875-000		1	SHEET, ENTRANCE GUIDE		
18	FU5-2297-000		1	SPRING, TENSION		
19	XA9-1386-000		6	SCREW,RS,M3X8		
20	FG3-2896-000		1	CABLE,INLET SOLENOIDE	J815,816	
21	VS1-7177-002		1	CONNECTOR, SNAP TIGHT, BK	J816	
22	XD9-0136-000		1	RING, E		
501	XB1-2300-405		2	SCREW, MACH. BH, M3X4		
502	XB1-2300-605		1	SCREW, MACHINE M3X6		
503	XB4-5401-205		8	SCREW, P, M4X12		
504	XD3-2200-142		2	PIN, PARALLEL		

FIGURE Q40 STAPLE ASSEMBLY

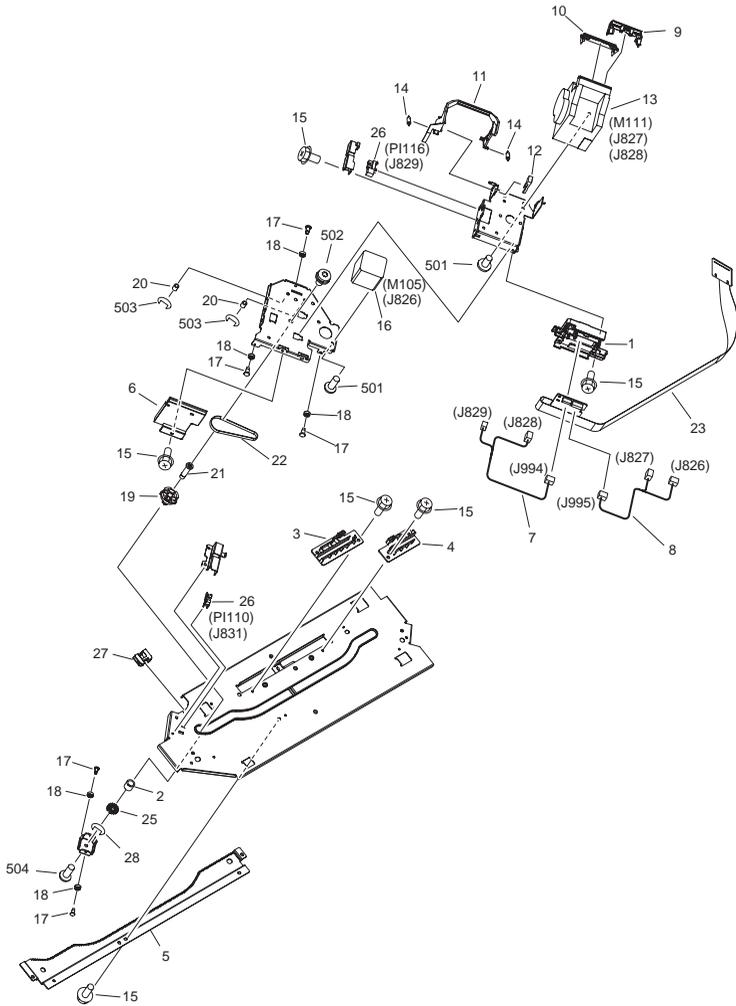


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Q40	FM2-0721-000		1	STAPLE ASSEMBLY		
1	FC5-4260-000		1	HOLDER, PCB		
2	FC5-4663-000		1	ROLLER, RAIL		
3	FC5-4665-000		1	RAIL, CAM, FRONT		
4	FC5-4666-000		4	RAIL, CAM, REAR		
5	FC5-4667-000		1	PLATE, RACK		
6	FC5-4748-000		1	COVER, PCB		
7	FG3-2894-000		1	CABLE, STAPLE SENSOR	J828,829,994	
8	FG3-2900-000		1	CABLE, STAPLE MOTOR	J826,827,995	
9	FC5-3358-000		1	GUIDE, CLINCH, UPPER		
10	FC5-3359-000		1	GUIDE, CLINCH, LOWER		
11	FC5-3498-000		1	FLAG, BIN SENSOR		
12	FC5-4424-000		1	CLIP		
13	FM2-0665-000		1	STAPLE UNIT	M111 J827,828	
14	FU5-2401-000		2	SPRING, TENSION		
15	XA9-1386-000		10	SCREW,RS,M3X8		
16	FH5-1037-000		1	MOTOR, STEPPING, DC24V	M105 J826	
17	FS1-9102-020		3	SCREW, STEPPED, M3		
18	FS5-6528-000		3	ROLLER		
19	FU5-0441-000		1	PULLEY, 44T		
20	FU5-6106-000		4	ROLLER, LINEAR GUIDE		
21	FU5-7051-030		1	SHAFT, DRIVE		
22	XF2-1109-540		1	BELT, TIMING		
23	FM2-1426-000		1	CABLE, STAPLE CONNECTING ASS'Y		
25	FU5-0447-000		1	GEAR, 17T		
26	WG8-5509-000		2	PHOTO INTERRUPTER SG-2481	P1110,116 J831,829	
27	WT2-5056-000		1	CLIP, CORD		
28	XD9-0137-000		1	RING,E		
501	XB1-2300-605		4	SCREW, MACHINE M3X6		
502	XB2-8400-807		1	SCREW,W/WASHER,M4X8		
503	XD2-1100-322		2	RETAINING RING (E-TYPE)		
504	XB2-8300-807		1	SCREW, M3X8		

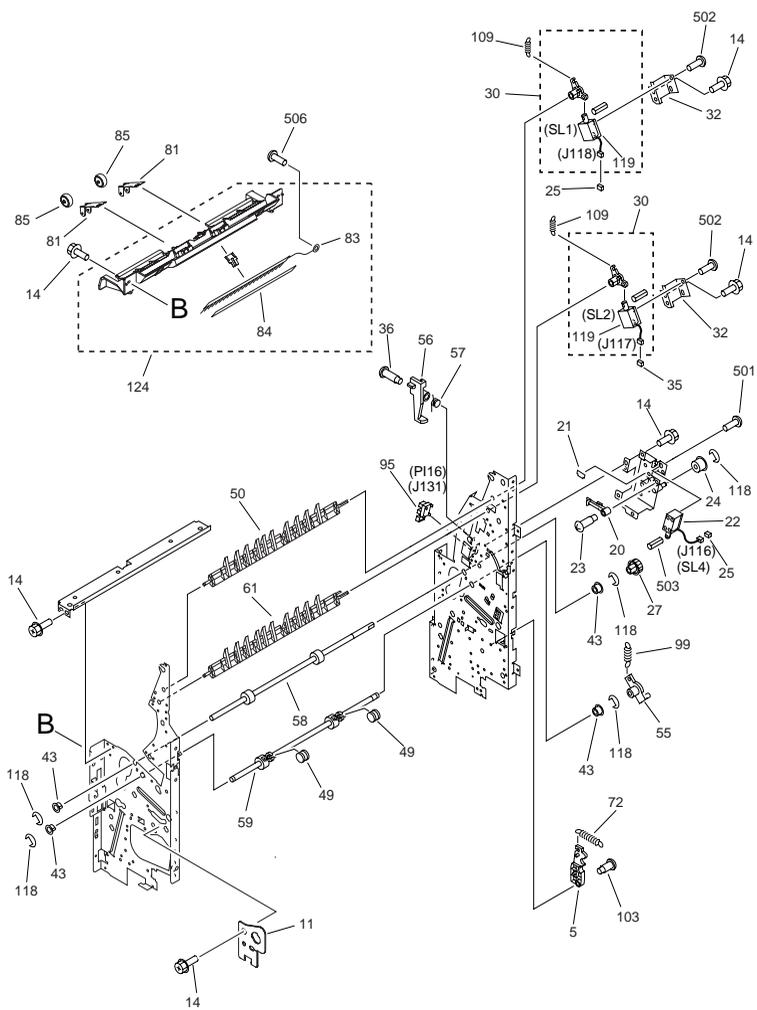


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Q50	NPN		RF	SADDLE ASSEMBLY	FINISHER-T2	
1	4A3-1763-000		1	ARM, ADJUSTMENT, FRONT		
2	4A3-1764-000		1	ARM, ADJUSTMENT, REAR		
3	4A3-1779-000		1	PLATE		
4	4A3-1781-000		2	PLATE		
5	4A3-1782-000		1	LEVER, STOPPER		
6	4A3-1783-000		2	ROLLER, FOLDING		
7	4A3-1784-000		1	PLATE, PRESSURE, FRONT		
8	4A3-1785-000		1	PLATE, PRESSURE, REAR		
9	4A3-1786-000		1	MOUNT, SPRING, FRONT		
10	4A3-1787-000		1	MOUNT, SPRING, REAR		
11	4A3-1794-000		1	MOUNT, BUSHING		
12	FB3-7954-000		1	SHEET, ROLLER GUIDE		
13	4G3-0668-000		1	PRESSURE PLATE UNIT		
14	XA9-0732-000		29	SCREW,RS,M4X8		
15	FF5-8683-000		1	STATIC CHARGE ELIMINATOR		
16	4G3-0669-000		1	GUIDE, SADDLE, UPPER		
17	FB5-2698-000		1	SHEET, UPPER GUIDE, 1		
18	FB5-2699-000		1	SHEET, UPPER GUIDE, 2		
19	FC5-5053-000		1	SHEET, SADDLE GUIDE, UPPER		
20	FB3-7972-000		1	LINK, ROLLER, 1		
21	FB5-2715-000		1	SHEET		
22	FH6-5090-000		1	SOLENOID	SL4 J116	
23	FS1-9054-000		1	SCREW, STEPPED		
24	FS5-3409-000		1	PULLEY, GUIDE		
25	VS1-7177-002		2	CONNECTOR, SNAP TIGHT, BK		
26	4A3-1775-000		1	PLATE, HOLDER, 2		
27	FS5-3580-000		1	PULLEY, 24T		
28	FS5-6549-000		1	ROLLER		
29	VS1-7177-003		1	CONNECTOR, SNAP TIGHT, BK	J303	
30	4F3-0354-000		2	SOLENOID UNIT		
31	FS5-6550-000		1	FLANGE		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
32	FB3-7931-020		2	MOUNT, SOLENOID		
33	FS5-6682-000		2	FLANGE		
34	4A3-1774-000		1	SPACER, HOLDER		
35	VS1-7188-002		1	CONNECTOR, SNAP TIGHT		
36	FS5-9212-020		1	SCREW, STEPPED, M3		
37	FS6-0822-000		1	GEAR, 16T/33T		
38	4F3-0353-000		1	GUIDE, SADDLE, UPPER		
39	4K1-1103-000		1	MOTOR, STEPPING		
40	FS6-0832-000		1	GEAR, 22T/48T		
41	FS6-0823-000		1	GEAR, 16T		
42	4S3-0171-000		1	GEAR		
43	4S3-1025-000		6	BUSHING		
44	4S3-2116-000		2	SPRING, PRESSURE, 1		
45	4S3-2117-000		2	SPRING, PRESSURE, 2		
46	FB3-7883-030		2	PLATE, COVER		
47	FB3-7915-020		1	ROLLER, INLET		
48	FB3-7925-030		1	FLAG, ROLLER		
49	FB3-7927-000		2	ROLLER, BACK-UP		
50	FB3-7928-000		1	DEFLECTOR		
51	FB3-7934-000		1	RACK, REAR		
52	FB3-7943-030		1	GUIDE, SIDE, FRONT		
53	FB3-7944-030		1	GUIDE, SIDE, REAR		
54	FB3-7967-000		1	RACK, FRONT		
55	FB3-7973-000		1	HOLDER, ROLLER, 2		
56	FB3-7979-000		1	FLAG, SENSOR		
57	FB3-7980-000		1	SPRING, TORSION		
58	FB4-9011-020		1	ROLLER, HOLDING		
59	FB4-9019-020		1	SHAFT, CAM		
60	FB4-9172-020		1	PLATE, SUPPORT		
61	FB5-2697-000		1	FLAPPER		
62	FB5-5937-000		1	FLAG, SENSOR		
63	FS6-0829-000		1	GEAR, 16T/56T		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
64	FG3-3617-000		1	CABLE, COVER SENSOR	J103,111,303,305	
65	VS1-7177-005		1	CONNECTOR, SNAP TIGHT, BK		
66	FB4-9171-020		2	HOLDER, DOOR SWITCH		
67	FF5-8647-050		1	HOLDER, ROLLER		
68	FS7-2164-000		1	SPRING, TENSION		
69	FS6-0830-000		1	GEAR, 16T		
70	FB3-7911-000		1	SHAFT, ROLLER		
71	FB3-7912-000		2	ROLLER, WOODRUFF		
72	FS6-2579-000		1	SPRING, TENSION		
73	FL2-0835-000		1	SHAFT, OPEN/CLOSE		
74	FH5-1042-000		1	MOTOR, STEPPING, DC21.6V		
75	FS5-6547-000		1	FLANGE		
76	FS6-2573-000		1	SPRING, TENSION		
77	4S3-0175-000		1	PULLEY, 28T/34T		
78	FS6-2582-000		2	SPRING, TENSION		
79	FS6-4199-000		1	SHAFT, ROLLER		
80	XF2-3804-740		1	BELT,TIMING		
81	FB5-2706-000		2	SPRING, LEAF		
82	FS1-9166-020		3	SCREW, STEPPED, M3		
83	FB3-7855-000		1	ELIMINATOR, STATIC CHARGE		
84	FB4-9167-000		1	SHEET		
85	FS5-6907-000		2	ROLLER, PAPER DELIVERY		
86	FB3-7846-000		3	FLAG, SENSOR		
87	FB3-7847-000		1	MOUNT, SENSOR		
88	FB3-7848-000		3	SPRING, TORSION		
89	FG3-3106-000		1	PAPER SENSOR PCB ASSEMBLY		
90	FB3-7885-020		1	MOUNT, SENSOR		
91	FB3-7984-000		1	FLAG, SENSOR		
92	FB3-7985-000		1	SPRING, TORSION		
93	FG3-3616-000		1	CABLE, SENSOR	J132	
94	FS6-4200-000		1	SHAFT		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/REMARKS	S V C
95	WG8-5593-000		8	PHOTO INTERRUPTER TLP1242	PI7,PI9,PI14,PI3,PI13,PI12,PI15,PI21 J134,J124,J128,J111,J127,J126,J129,J130	
96	FB3-7873-000		1	MOUNT, SWITCH		
97	4A1-2349-000		1	SHAFT,DOOR		
98	WC4-5128-000		1	MICROSWITCH	MSW3 J111	
99	FS7-2163-000		1	SPRING, TENSION		
100	FB3-7948-020		1	MOUNT, SENSOR		
101	FB3-7949-020		1	PLATE, SLIDE RAIL		
102	FF5-5805-040		1	PLATE, TENSION		
103	FS1-9073-020		1	SCREW,STEPPED,M4		
104	FS1-9076-020		2	SCREW, STEPPED, M4		
105	FS5-1754-000		4	BUSHING		
106	FS5-3576-000		1	PULLEY, 30T		
107	FS5-3577-000		1	PULLEY, 39T		
108	FU5-1169-000		6	BUSHING		
109	FU5-2335-000		2	SPRING, TENSION		
110	FU5-9089-000		3	SCREW,STEPPED,M3		
111	XG9-0453-000		4	BEARING, BALL, 6902ZZNR, NSK		
112	FS1-1187-000		3	BUSHING		
113	XF2-3837-340		1	BELT,TIMING		
114	FB4-9161-000		1	SHEET, GUIDE		
115	4F3-0352-000		1	GUIDE, ROLLER		
116	4A3-1773-000		1	PLATE		
117	FC5-5021-000		1	CLAW, LATCH, RIGHT		
118	XD9-0136-000		12	RETAINING RING (E-TYPE)		
119	FH6-5089-000		2	SOLENOID	SL1,SL2 J118,J117	
120	XD9-0137-000		13	RING, E		
121	FG3-3618-000		1	CABLE, PAPER SENSOR PCB		
122	VS1-7177-004		1	CONNECTOR, SNAP TIGHT, BK	J308	
123	VS1-7177-012		1	CONNECTOR, SNAP TIGHT, BK	J138	
124	4F3-0372-000		1	GUIDE, DELIVERY, UPPER		

FIGURE & KEY NO.	PARTS NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER/REMARKS	SVC
501	XB1-2300-409		3	SCREW, MACHINE M3X4		
502	XB1-2300-605		AR	SCREW, MACH., TRUSS HEAD, M3X6		
503	XD3-1300-102		1	PIN, SPRING		
504	XB6-7400-609		1	SCREW, MACHINE M4X6		
505	XD2-1100-242		1	WASHER, RETAINING		
506	XB1-2300-609		2	SCREW, MACHINE M3X6		
507	XB1-2230-809		1	SCREW, MACH, TRUSS HEAD, M2.3X8		
508	XD3-2300-202		2	PIN, PARALLEL		
509	XB1-2300-809		8	SCREW, MACHINE M3X8		
510	XB1-2400-409		1			
511	XB1-3400-809		2	SCREW, MACHINE M4X8		
512	XB4-5301-005		2	SCREW, P, M3X10		
513	XD2-1100-322		5	RETAINING RING (E-TYPE)		
514	XD2-3100-152		4	RETAINING RING (C-TYPE)		

FIGURE Q51 SADDLE TRAY ASSEMBLY (SADDLE FINISHER-T2)

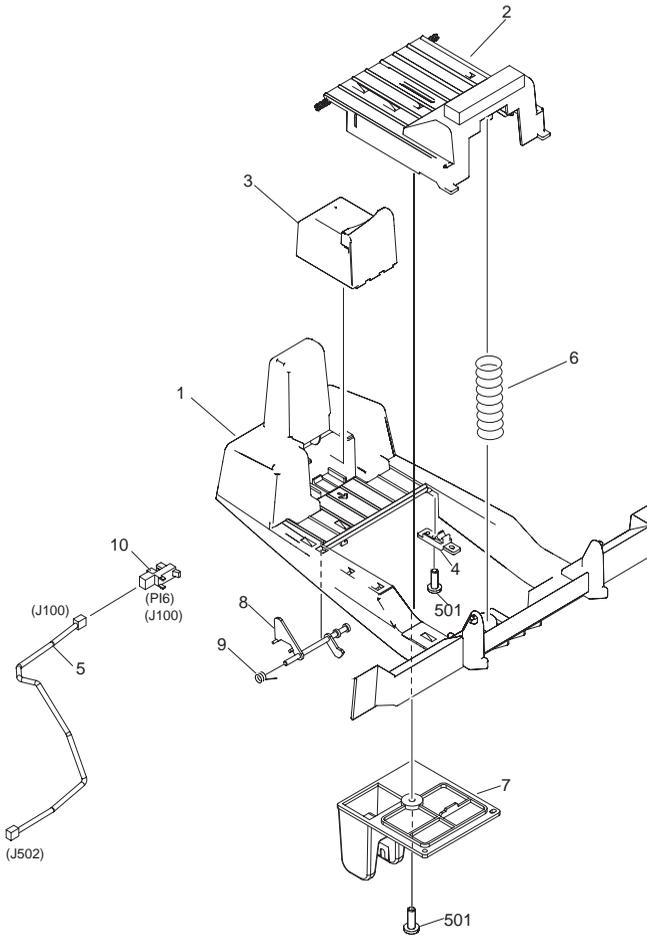
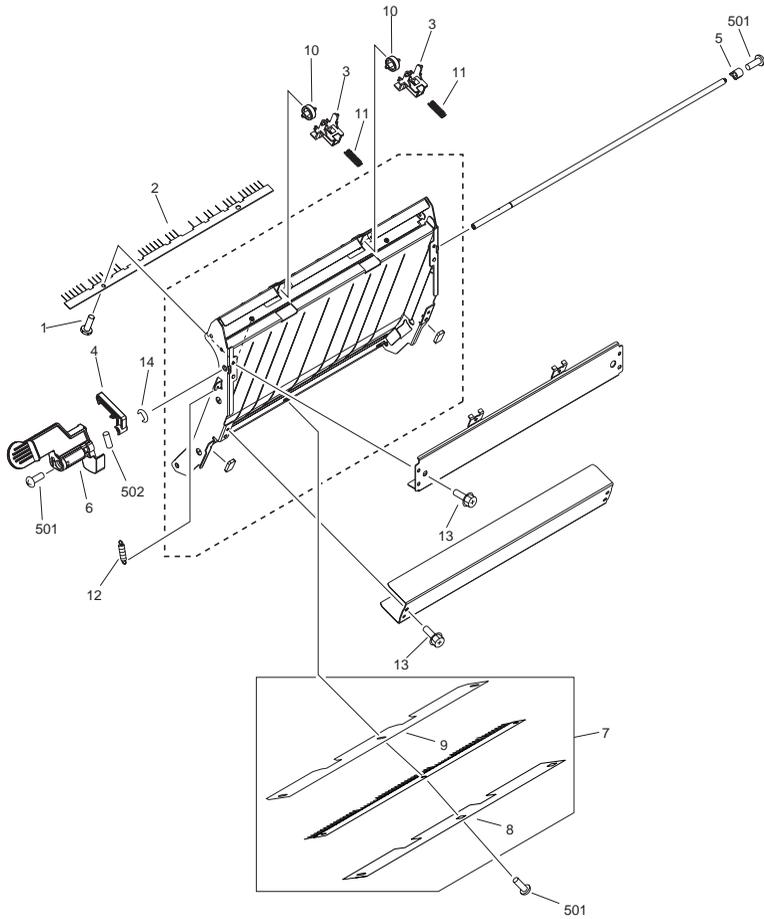


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Q51	4G3-0674-000		1	SADDLE TRAY ASSEMBLY		
1	4A3-1792-000		1	TRAY, PAPER DELIVERY		
2	4F3-0374-000		1	TRAY, PAPER DELIVERY, 2		
3	4A3-1796-000		1	TRAY, SLIDE		
4	4A3-1875-000		1	MOUNT, TRAY		
5	4G1-2285-000		1	CABLE, SENSOR	J100,502	
6	4S3-2118-000		1	SPRING		
7	FC5-5037-000		1	COVER, TRAY SENSOR		
8	FC5-5045-000		1	LEVER, TRAY SENSOR, 2		
9	FC5-5046-000		1	SPRING, TORSION		
10	WG8-5593-000		1	PHOTO INTERRUPTER TLP1242	PI6 J100	
501	XB4-7401-209		AR	SCREW, BINDING HEAD, SELF-TPG		

FIGURE Q53 SADDLE GUIDE ASSEMBLY (SADDLE FINISHER-T2)



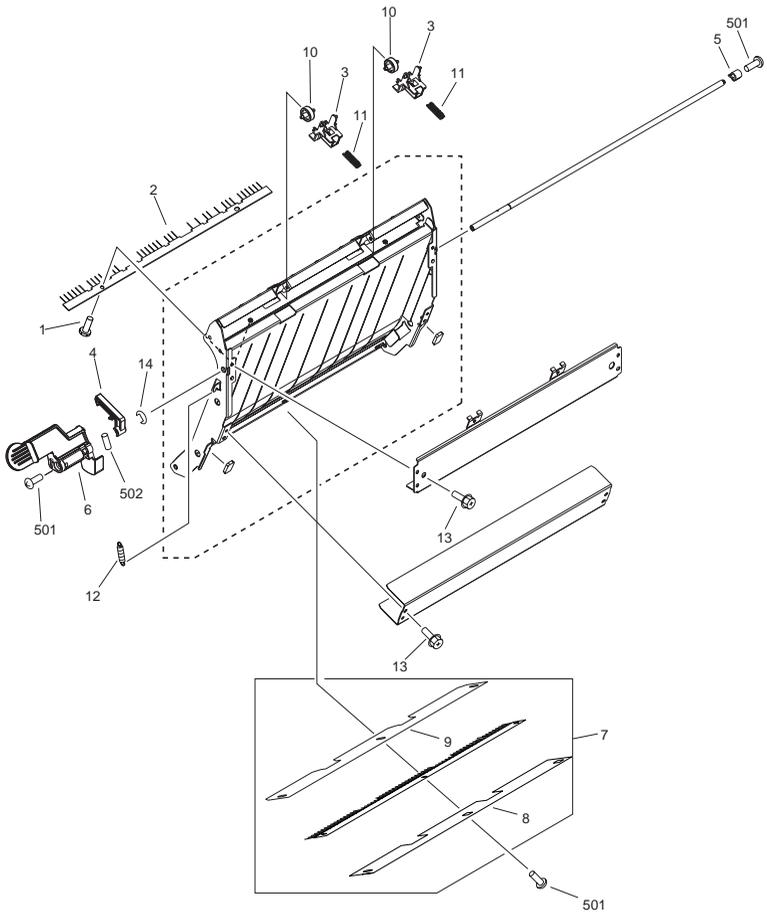


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Q53	FM2-0756-000		1	SADDLE GUIDE ASSEMBLY	FINISHER-T2	
1	FA4-6702-000		2	SCREW, HEXAGON		
2	FB3-7854-000		1	ELIMINATOR, STATIC CHARGE		
3	FC5-4973-000		2	HOLDER, ROLLER		
4	FC5-5020-000		1	CLAW, LATCH		
5	FC5-5023-000		1	LEVER, LATCH RELEASE		
6	FC5-5024-000		1	KNOB, LATCH		
7	FF6-0415-000		1	ELIMINATOR, STATIC CHARGE		
8	FB5-5932-000		1	SHEET, GUIDE		
9	FB5-5933-000		1	SHEET, GUIDE		
10	FS5-6544-000		2	ROLLER, INLET		
11	FU5-2336-000		2	SPRING, COMPRESSION		
12	FU5-2337-000		1	SPRING, TENSION		
13	XA9-1386-000		4	SCREW,RS,M3X8		
14	XD9-0136-000		1	RING, E		
501	XB1-2300-605		5	SCREW, MACHINE M3X6		
502	XD3-2200-122		1			

FIGURE Q54

SADDLE STAPLER ASSEMBLY (SADDLE FINISHER-T2)

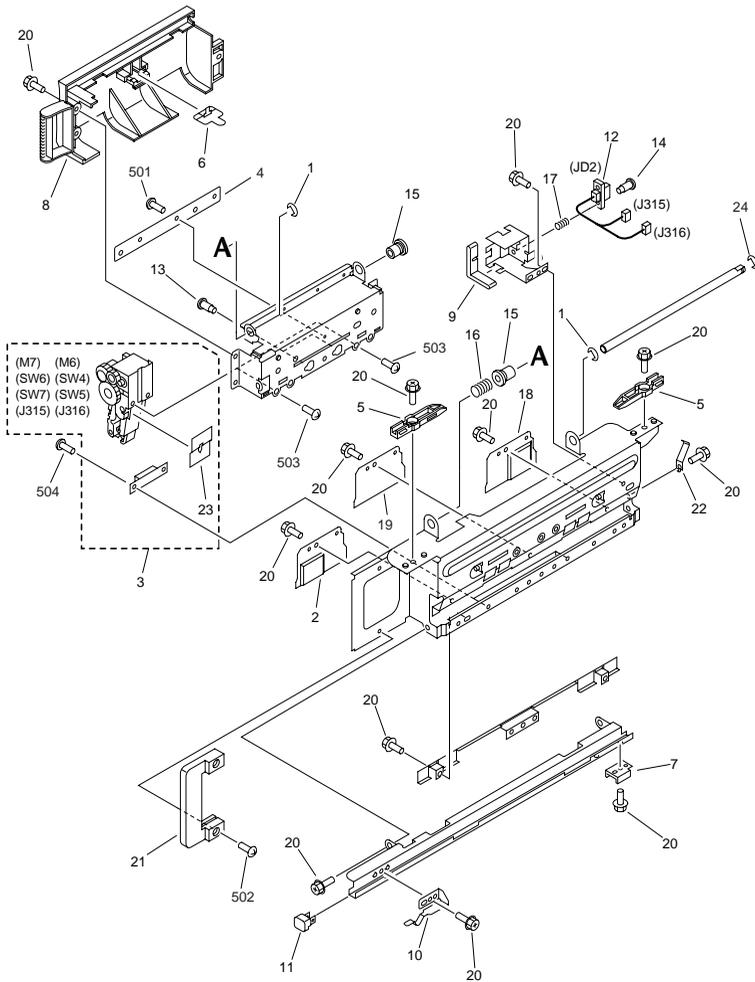


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Q54	FM2-1634-000		1	SADDLE STAPLER ASSEMBLY	FINISHER-T2	
1	FB2-6416-000		2	WASHER, RESIN		
2	FB5-2701-030		1	GUIDE, STAPLER, 2		
3	FL2-0846-000		2	STAPLER UNIT	M6,M7 SW4,SW5,SW6,SW7 J316,J315	
4	FB4-9173-020		1	SPACER, STAPLER		
5	FB3-7865-000		2	SLIDER, UPPER		
6	FB3-7866-000		1	POSITIONING TOOL, STAPLER		
7	FB3-7867-000		1	SLIDER, LOWER		
8	FB3-7868-050		1	COVER, STAPLER		
9	FB3-7871-000		1	COVER		
10	FB3-7981-000		1	SPRING, LEAF		
11	FB5-6790-000		1	COVER, STAPLER		
12	FF3-4084-010		1	CABLE, STAPLER	JD2,J315,316	
13	FS1-9076-020		2	SCREW, STEPPED, M4		
14	FS2-9407-020		2	SCREW, STEPPED, M3X13.6		
15	FS5-1753-000		2	BUSHING		
16	FS6-2569-000		1	SPRING, COMPRESSION		
17	FS6-2572-000		2	SPRING, COMPRESSION		
18	FB5-2702-030		1	GUIDE, STAPLER, 3		
19	FB5-2700-030		1	GUIDE, STAPLER, 1		
20	XA9-0732-000		16	SCREW,RS,M4		
21	FB3-7983-020		1	GRIP		
22	FB4-9158-000		1	SPRING, LEAF		
23	FB4-9159-000		1	SHEET, STAPLER		
24	XD9-0137-000		1	RING,E		
501	XB1-2400-409		1			
502	XB1-2401-006		2	SCREW, MACHINE M4X10		
503	XB6-7400-609		7	SCREW, MACHINE M4X6		
504	XB6-7400-809		4	SCREW, MACHINE M4X8		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Q55	4G3-0654-000		1	FEEDER ASSEMBLY	FINISHER-T1	
Fig.Q55	4G3-0672-000		1	SADDLE PAPER FEEDER ASSEMBLY	FINISHER-T2	
1	4A3-1675-000		1	ROLLER, INLET		
2	4A3-1685-000		1	ROLLER, FEED, S		
3	4A3-1927-000		1	ROLLER, FEED		
4	4A3-1688-000		1	GUIDE, RIGHT		
5	4A3-1689-000		1	ELIMINATOR, STATIC CHARGE		
6	4A3-1693-000		1	COVER, MOTOR		
7	4A3-1703-000		1	LEVER, PASS SENSOR		
8	4A3-1705-000		1	ROLLER, DELIVERY		
9	4A3-1740-000		1	SPRING, PASS SENSOR		
10	4A3-1742-000		1	PULLEY		
11	4A3-1744-000		2	BUSHING, FLAPPER		
12	4A3-1746-000		1	PULLEY		
13	4A3-1748-000		1	FLAG, SENSOR		
14	4A3-1749-000		4	ROLLER, DELIVERY, S		
15	4A3-1752-000		1	SPRING, LEAF		
16	4A3-1755-000		1	LEVER, PAPER FULL SENSOR, R		
17	4A3-1910-000		1	SPRING, LEAF		
18	4F3-0333-000		2	FLAPPER	FINISHER-T2	
19	4A3-1686-000		1	GUIDE, CABLE		
20	4G1-2266-000		1	CABLE, SENSOR, 1	J806,861,887,895	
21	4G1-2267-000		1	CABLE, SENSOR, 2	J895,896,897	
22	4G1-2268-000		1	CABLE, SOLENOID	J889,893	
23	4G1-2269-000		1	CABLE, COVER SWITCH	J707,808	
24	WG8-5593-000		5	PHOTO INTERRUPTER TLP1242	PL22,118,119,121 J137,861,896,897	
25	FC5-4026-000		1	GUIDE, SADDLE PAPER FEEDER		
26	FC5-4027-000		1	GUIDE, SADDLE LEFT UPPER	FINISHER-T2	
27	XD2-1100-642		2	RING,E		
28	4K1-1105-000		1	MOTOR, STEPPING	M112 L894	
29	4S3-1025-000		5	BUSHING		

FIGURE & KEY NO.	PARTS NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER/REMARKS	SVC
30	4A3-1692-000		2	PLATE, SOLENOID		
31	4A3-1664-000		1	SUPPORT, COVER SENSOR		
32	FC5-4023-000		1	GUIDE, SADDLE INLET LOWER		
33	FC5-4028-000		1	GUIDE, SADDLE RIGHT UPPER	FINISHER-T2	
34	4A3-1674-000		1	LEVER, SHAFT		
35	FC5-4030-000		1	SPRING, TORSION	FINISHER-T2	
36	FC5-4033-000		1	HANDLE, OPEN/CLOSE GUIDE	FINISHER-T2	
37	4A3-1928-000		1	COVER, SENSOR		
38	FC5-5033-000		1	SIDE PLATE, SADDLE FEED, R.	FINISHER-T2	
39	FF5-9844-000		1	PLATE, FEED SENSOR SUPPORT	FINISHER-T2	
40	4A3-1704-000		1	SWITCH, LEVER		
41	4A3-1699-000		1	LABEL, JAM CLEARING		
42	FL2-0832-000		2	GUIDE, SADDLE RIGHT UPPER PIN	FINISHER-T2	
43	FH5-1043-000		1	MOTOR, STEPPING, DC24V	M113 J891	
44	FU5-0601-000		7	PULLEY, 25T		
45	XA9-1031-000		15	SCREW, MACH. TRUSS HEAD, M4X6		
46	XF2-1606-160		1	BELT, TIMING		
47	XF2-1609-060		1	BELT, TIMING		
48	XF2-1612-760		2	BELT, TIMING		
49	XF2-1615-060		1	BELT, TIMING		
50	4A3-1747-000		1	FLAG, SENSOR PLATE		
51	4A3-1715-000		1	INNER, UPPER GUIDE		
52	4A3-1665-000		1	HINGE, PLATA HOLD 1		
53	4A3-1743-000		1	HINGE, SHAFT		
54	4F3-0337-000		2	SOLENOID	FINISHER-T2 SL5,105 J135L,893D	
55	4A3-1671-000		1	GUIDE, FEED, LEFT		
56	FU5-9059-000		4	SCREW, RS STEPPED M3		
57	FC5-3670-000		6	ROLLER, ENTRANCE		
58	4A3-1736-000		4	SHAFT, ROLLER		
59	4A3-1733-000		1	CROSSMEMBER, SIDE		
60	FS1-1187-000		2	BUSHING		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
61	4A3-1756-000		1	GUIDE, UPPER		
62	4A3-1751-000		2	SHAFT, PAPER DELIVERY ROLLER		
63	4S3-2110-000		6	PIN		
64	FH7-6379-000		1	MICROSWITCH	MSW101 J808	
65	FG3-2908-000		1	CABLE, INLET	FINISHER-T2 J136,137	
66	FC5-4029-000		1	SPRING, TORSION	FINISHER-T2	
67	4S3-2108-000		1	SPRING, FLAPPER, UPPER		
68	4A3-1666-000		1	PLATE, BASE	FINISHER-T1	
69	4G1-1488-000		1	DRIVER PCB ASSEMBLY		
70	4S3-2109-000		1	SPRING, FLAPPER, LOWER	FINISHER-T2	
71	4A3-1669-000		1	GUIDE, FEED UPPER		
72	4A3-1913-000		1	SPRING		
73	4A3-1919-000		1	COVER FULL SENSOR		
74	4A3-1735-000		1	SPRING		
75	FC5-4424-000		2	CLIP		
76	4A3-1741-000		1	HINGE, TORQUE		
77	4A3-1909-000		1	PLATE, GROUNDING		
78	XD9-0136-000		15	RING,E		
79	XA9-1386-000		12	SCREW, RS M3X8		
501	XB4-5401-205		AR	SCREW,P,M4X12		
502	XB1-2300-405		AR	SCREW, MACH. BH, M3X4		
503	XB4-7400-209		AR	SCREW,TAPPING,TRUSS HEAD,M4X2		
504	XD2-1100-322		AR	RING,E		
505	XD3-2200-102		AR	PIN, PARALLEL		
506	XB1-2400-409		1			

FIGURE Q56 PASS LOWER GUIDE ASSEMBLY (SADDLE FINISHER- T2)

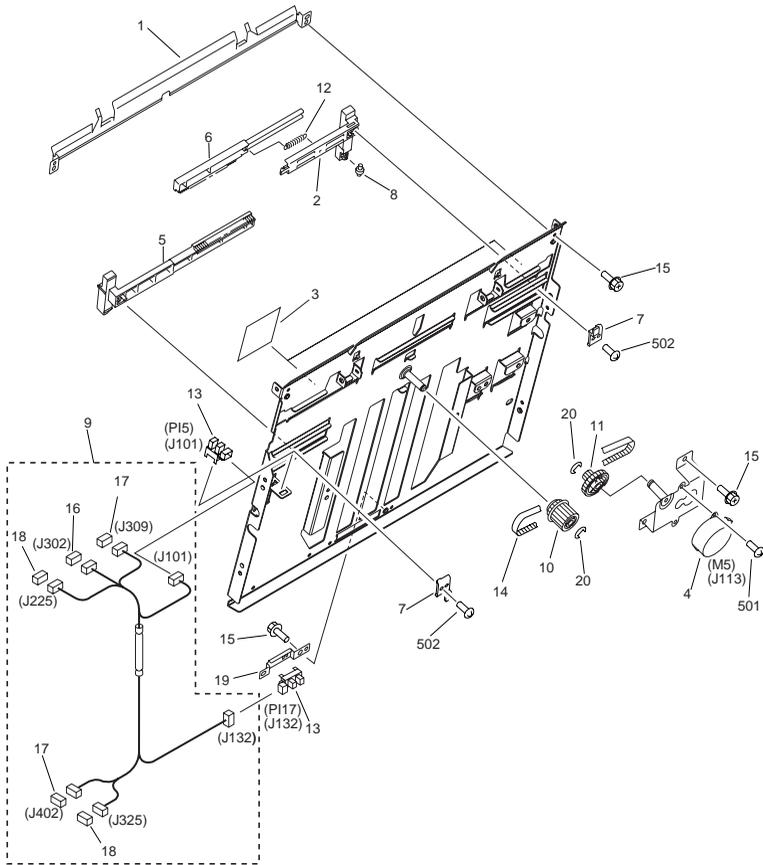


FIGURE & KEY NO.	PARTS NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER/REMARKS	SVC
Fig.Q56	4G3-0673-000		1	PASS LOWER GUIDE ASSEMBLY	FINISHER-T2	
1	4A3-1762-000		1	GUIDE, ROLLER		
2	4A3-1766-000		1	PLATE, RACK, REAR		
3	FB6-5031-000		2	SHEET, SADDLE		
4	4K1-1103-000		1	MOTOR, STEPPING	M5 J113	
5	FB3-7876-000		1	PLATE, RACK, FRONT		
6	FB3-7877-000		1	PLATE, RACK, REAR		
7	FB3-7878-000		2	BLOCK		
8	FB3-7945-000		1	ROLLER		
9	FG3-3619-000		1	CABLE, CONNECTOR	J101,132,225,302,309,325,402	
10	FS6-0814-000		1	PULLEY, 32T/GEAR, 16T		
11	FS6-0815-000		1	PULLEY, 16T/GEAR, 32T		
12	FS6-2570-000		1	SPRING, TENSION		
13	WG8-5593-000		2	PHOTO INTERRUPTER TLP1242	PI5,17 J101,132	
14	XF2-3614-340		1	BELT,TIMING		
15	XA9-0732-000		5	SCREW,RS,M4		
16	VS1-7177-006		1	CONNECTOR, SNAP TIGHT, BK	J302	
17	VS1-7177-003		2	CONNECTOR, SNAP TIGHT, BK	J309,402	
18	VS1-7177-004		2	CONNECTOR, SNAP TIGHT, BK	J225,325	
19	FB3-7946-020		1	MOUNT, SENSOR		
20	XD9-0136-000		2	RING, E		
501	XB1-2300-409		2	SCREW, MACHINE M3X4		
502	XB4-5301-005		2	SCREW,P,M3X10		

FIGURE Q57 INNER SIDE PLATE ASSEMBLY (SADDLE FINISHER- T2)

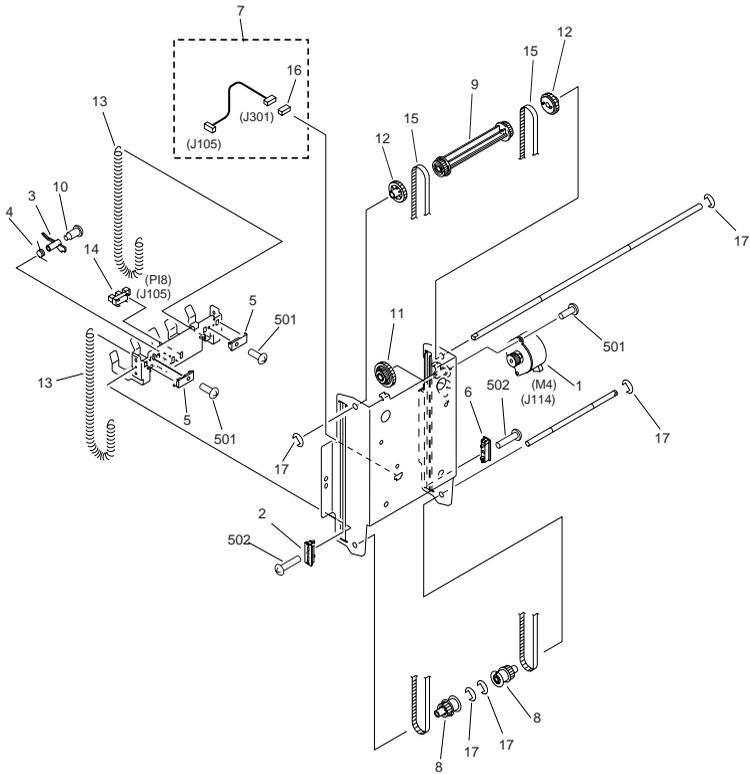


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Q57	4G3-0671-000		1	INNER SIDE PLATE ASSEMBLY	FINISHER-T2	
1	4K1-1104-000		1	MOTOR, STEPPING	M4 J114	
2	FB3-7894-000		1	GUIDE, 1		
3	FB3-7895-000		1	FLAG, SENSOR		
4	FB3-7896-000		1	SPRING, TORSION		
5	FB3-7897-000		2	HOLDER, BELT		
6	FB3-7977-000		1	GUIDE, 2		
7	FG3-3620-000		1	CABLE, HOME POSITION SENSOR	J105,301	
8	FS5-3574-000		2	PULLEY, 30T		
9	FS5-3575-000		1	PULLEY, 30T		
10	FS5-9212-020		1	SCREW, STEPPED, M3		
11	FS6-0820-000		1	GEAR, 15T/30T		
12	FS6-0821-000		2	GEAR, 30T		
13	FS6-2571-000		2	SPRING, TENSION		
14	WG8-5593-000		1	PHOTO INTERRUPTER TLP1242	P18 J105	
15	XF2-1623-040		2	TIMING, BELT		
16	VS1-7177-003		1	CONNECTOR, SNAP TIGHT, BK	J105,301	
17	XD9-0136-000		5	RING, E		
501	XB1-2300-609		4	SCREW, MACHINE M3X6		
502	XB1-2301-209		2	SCREW, MACHINE M3X12		

FIGURE Q58

SADDLE PAPER DELIVERY ASSEMBLY (SADDLE FINISHER-T2)

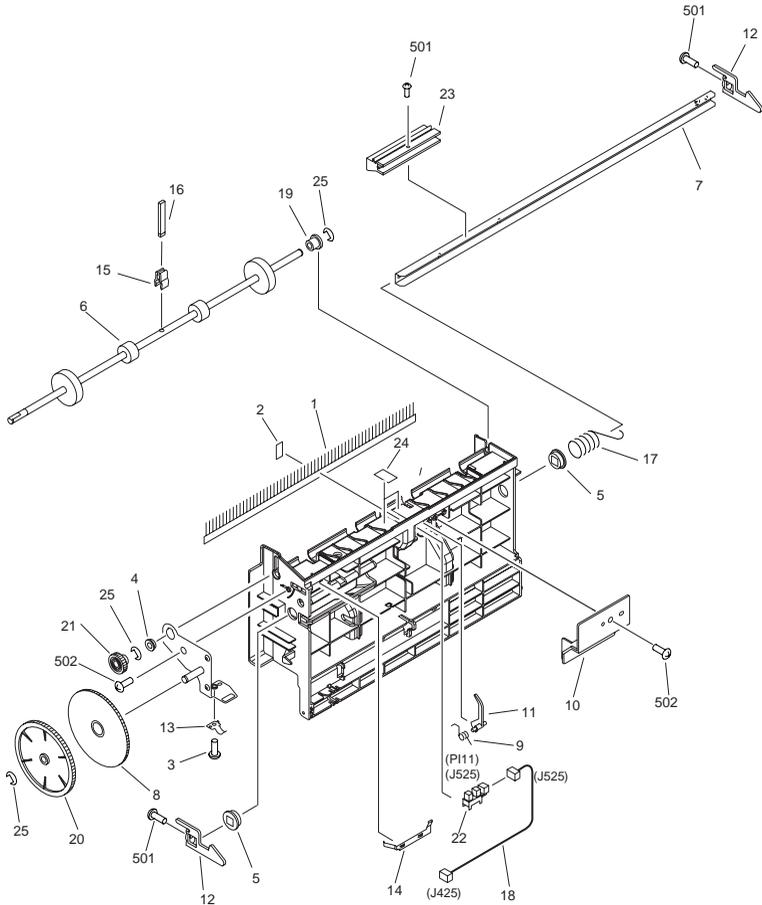


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Q58	4G3-0675-000		1	SADDLE PAPER DELIVERY ASSEMBLY	FINISHER-T2	
1	FB3-7978-000		1	STATIC CHARGE ELIMINATOR		
2	FB4-9168-000		1	SHEET		
3	4S1-9002-000		1	SCREW,P,M4X6		
4	4S3-1025-000		1	BUSHING		
5	FA2-8244-000		2	BUSHING, POM		
6	FB3-7901-030		1	ROLLER, DELIVERY		
7	FB3-7904-020		1	SHAFT		
8	FB3-7906-000		1	ROLLER, IDLER		
9	FB3-7907-000		1	SPRING, TORSION		
10	FB3-7909-020		1	COVER, SENSOR		
11	FB3-7910-000		1	FLAG, SENSOR		
12	FB3-7929-020		2	CLAW		
13	FB3-7932-000		1	PLATE, GROUNDING		
14	FB3-7966-000		1	PLATE		
15	FB4-9165-020		1	MOUNT, PADDLE		
16	FB4-9166-000		1	PADDLE		
17	FC1-7432-000		1	SPRING, TORSION		
18	FF3-4073-009		1	CABLE, SENSOR	J425,525	
19	FS1-1187-000		1	BUSHING		
20	FS6-0825-000		1	GEAR, 71T		
21	FS6-0826-000		1	GEAR, 17T		
22	WG8-5593-000		1	PHOTO INTERRUPTER TLP1242	P111 J525	
23	FC5-5039-000		1	HANDLE		
24	4A3-1950-000		2	SHEET, SADDLE, 2		
25	XD9-0136-000		3	RING, E		
501	XB1-2300-609		3	SCREW, MACHINE M3X6		
502	XB4-5400-805		2	SCREW,P,M4X8		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Q59	4G3-0670-000		1	MOTOR MOUNT ASSEMBLY	FINISHER-T2	
1	4S3-0172-000		1	GEAR, 42T		
2	4S3-0173-000		1	PULLEY, 40T/GEAR, 25T		
3	4S3-0174-000		2	GEAR, 42T/45T		
4	FB1-7214-000		1	KNOB		
5	FH5-1068-000		2	MOTOR, DC24V	M2 J112	
6	FK2-0149-000		2	PHOTO-INTERRUPTER, TLP1253(C6)	P11,4 J107,102	
7	FS1-1206-000		1	BUSHING		
8	FS6-0817-000		1	GEAR, 16T		
9	FS6-0819-000		1	PULLEY, 44T/GEAR, 24T		
10	FS6-0828-000		1	GEAR, 16T/60T		
11	FS6-0831-000		1	GEAR, 60T		
12	FS6-0833-000		1	GEAR, 16T		
13	FS6-1140-000		1	BUSHING		
14	FS6-2578-000		1	SPRING, COMPRESSION		
15	FU5-1173-000		1	BUSHING		
16	XA9-1386-000		4	SCREW,RS,M3X8		
17	XF2-3806-460		2	BELT,TIMING		
18	XD9-0137-000		4	RING,E		
501	XB1-2400-609		4	SCREW,NACH.,TRUSS HEAD,M4X6		
502	XD3-2200-102		4	PIN, PARALLEL		

FIGURE Q90

MAIN CONTROLLER PCB ASSEMBLY

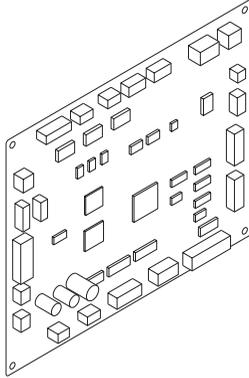


FIGURE & KEY NO.	PARTS NUMBER	RANK	QTY	DESCRIPTION	SERIAL NUMBER/REMARKS	SVC
Fig.Q90	4G1-1487-000		1	MAIN CONTROLLER PCB ASSEMBLY		
IC102	FH4-6300-000		1	IC, M38871M2-010GP, MCU		
IC103	FH4-6284-000		1	IC, UPD65882GC-015-8EU-A, ASIC		

FIGURE Q91

SADDLE CONTROLLER ASSEMBLY (SADDLE FINISHER-T2)

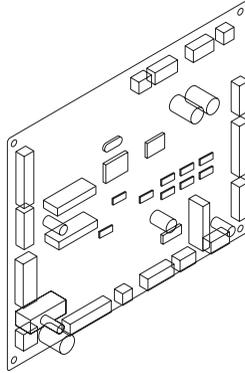


FIGURE & KEY NO.	PARTS NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER/REMARKS	SVC
Fig.Q91	4G1-1489-000		1	SADDLE CONTROLLER PCB ASSEMB	FINISHER-T 2	
IC8	FH4-6300-000		1	IC, M38871M2-010GP, MCU		

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OFFICE IMAGING PRODUCTS QUALITY ASSURANCE CENTER
CANON INC.

Canon