



DF-73

PARTS LIST

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845HL120

NOTE

1. Indicate parts number and machine model when placing an order.

eg.	Parts Number	Parts Name	Machine Model	Cycle	Quantity
	5HL09010	HLD-R-FRAME	DF-73	50Hz	1


2. Service calls and freight will be charged separately.

3. Symbols in the "Parts Number" column.

- Parts with "⊙" indicates the spare parts and the parts without "⊙" can not be supplied.
- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.

eg.	Parts Number	Parts Name	Parts Number	Parts Name
	5HL08690	LEV-KU-SOL-ASSY	•5HL09310	LVR-KU-SOL
			•5HL09670	CUSION-FT-WT

4. See the last page of this parts list for the classification of the screws in the illustrations.

5. Items indicated by shaded areas () are supply parts and should be ordered through your Regional Office.

Parts List

DF-73

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FIG. 1 FEED-IN SECTION

5HL

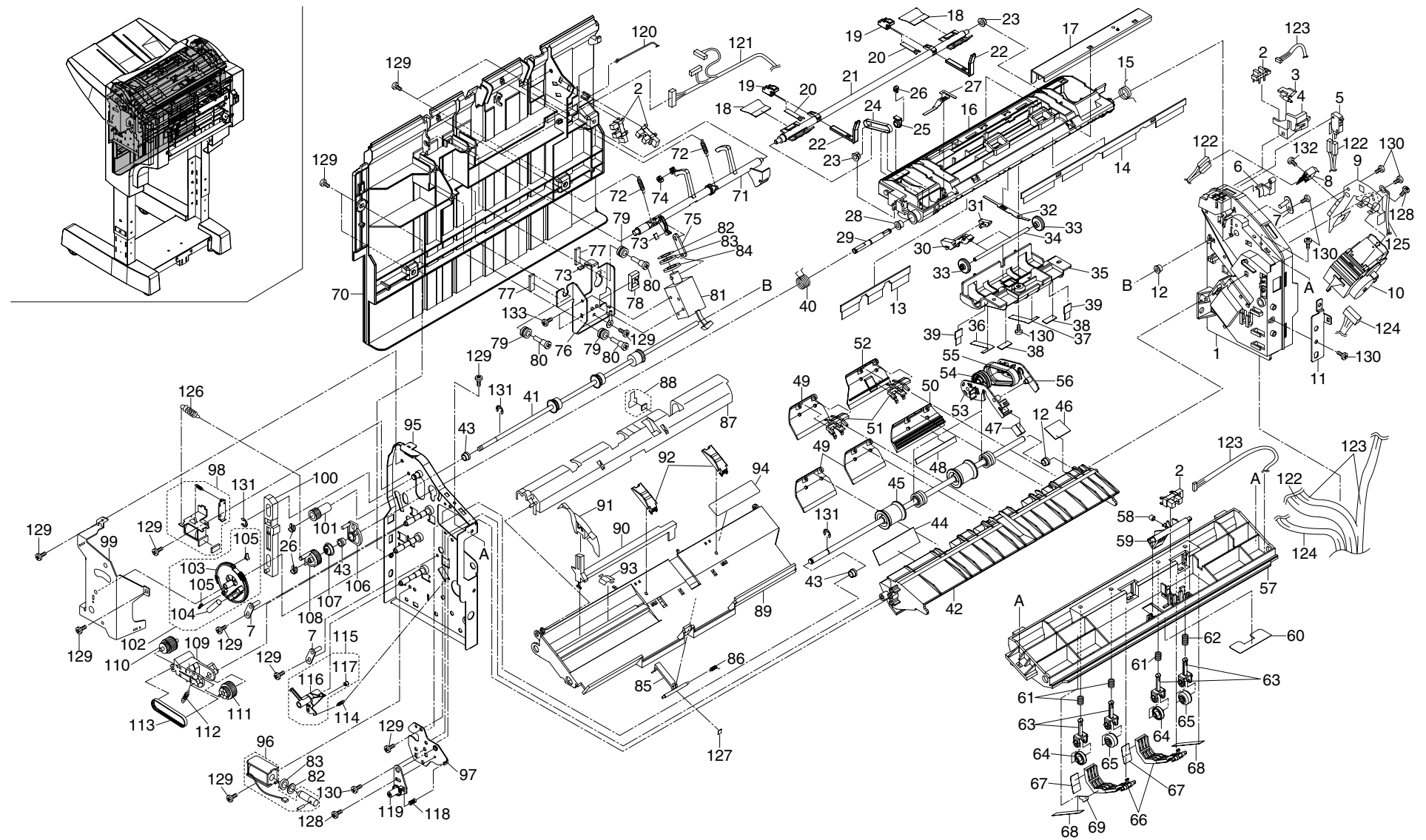


FIG. 1 FEED-IN SECTION

SP	Ref. No	Part.No.	Description	Quality		
				120V	230V	240V
⊙	1	5HL09010	HLD-R-FRAME	1	1	1
	2	5AA09040	TLP1241(C5)	4	4	4
	3	5HL09280	LEV-R-OP-TOP	1	1	1
	4	5HL09300	HLD-OP	1	1	1
	5	5HL07160	V-5F330DN	1	1	1
	6	5HL09180	LEV-R-TH-SW	1	1	1
	7	5HL09060	BUSH-F-8	3	3	3
	8	5HL08670	ST-SW-ASSY	1	1	1
	9	5HL08810	BKT-ST-G	1	1	1
	10	3AW27010	STAPLER	1	1	1
	11	5HL11290	RETAINER,SWITCH BACK UNIT	1	1	1
	12	5HL09020	BUSH 6	2	2	2
	13	5HL09470	BRUSH-TH-OUT	1	1	1
	14	5HL09440	BRUSH-TH-IN	1	1	1
	15	5HL09330	SPG-H-R	1	1	1
	16	5HL09040	GUIDE-TH-BASE	1	1	1
	17	5HL08800	PLT-TH-WT-G	1	1	1
	18	5HL09460	MAILLER-TH-PDL	2	2	2
	19	5HL12250	HLD-PDL-MIR	2	2	2
	20	5HL12240	MLR-PDL	2	2	2
	21	5HL09100	SFT-TH-PDL	1	1	1
	22	5HL09430	PDL-TH	2	2	2
	23	5HL09160	MLT-5-TH-PDL	2	2	2
	24	5HL08520	BELTS2M050040-F	1	1	1
	25	5HL09120	MLT-5-TH	1	1	1
	26	5HL08460	CLIP-4	3	3	3
	27	5HL08770	PLT-TH-EARTH-F	1	1	1
	28	5HL09110	PLY-S2M-14	1	1	1
	29	5HL08850	SFT-TH-KU	1	1	1
	30	5HL09900	LVR-TH-WT	2	2	2
	31	5HL09780	RUB-TH-WT	2	2	2
	32	5HL08780	PLT-TH-EARTH-R	1	1	1
	33	5HL09050	ROL-P-TH	2	2	2
	34	5HL08840	SFT-TH-OUT	1	1	1
	35	5HL09350	GID-TH-LOW	1	1	1
	36	5HL09820	MLR-LOW-B	1	1	1
	37	5HL09810	MLR-LOW-A	1	1	1
	38	5HL09790	RUB-TH-LOW	2	2	2
	39	5HL09480	BRUSH-TH-MID	2	2	2
	40	5HL09320	SPG-H-F	1	1	1

SP	Ref. No	Part.No.	Description	Quality		
				120V	230V	240V
⊙	41	5HL09370	ROL-R-H-OUT	1	1	1
	42	5HL08960	GUIDE-C-CAT	1	1	1
	43	5AA08360	BUSH-6P	3	3	3
	44	5HL09530	MILLER-C2	1	1	1
	45	5HL09640	ROL-R-CAT	1	1	1
	46	5HL09510	MLR-C	1	1	1
	47	5HL08890	WT-CAT	4	4	4
	48	5HL09840	MLR-WT-C-2	1	1	1
	49	5HL09190	WT-C-1	3	3	3
	50	5HL09200	WT-C-2	1	1	1
	51	5HL09920	HLDR-C-WT-R	2	2	2
	52	5HL12260	LVR-C-WT	1	1	1
	53	5HL09630	HLD-C-F	2	2	2
	54	5HL09220	ROL-P-C	2	2	2
	55	5HL09360	CAT-C	2	2	2
	56	5HL09210	HLD-C-R	2	2	2
	57	5HL09620	GID-FT	1	1	1
	58	5HL09670	CUSION-FT-WT	1	1	1
	59	5HL09130	LEV-FT-IN-SEN	1	1	1
	60	5HL09500	MAILLER-IN	1	1	1
	61	5HL09340	SPG-C-NIP	3	3	3
	62	5HL09850	SPG-C-NIP-R	1	1	1
	63	5HL08970	HLD-FT-ROL-P	4	4	4
	64	5HL09250	ROL-P2-FT	2	2	2
	65	5HL09150	ROL-P-FT	2	2	2
	66	5HL09890	LVR-FT-WT	2	2	2
	67	5HL09570	MLR-FT-WT	2	2	2
	68	5HL09830	MLR-TOP-SIDE	2	2	2
	69	5HL09800	MLR-FT-SIDE	1	1	1
	70	5HL11720	PARTITION,EJECT	1	1	1
	71	5HL11710	LVR-YO	1	1	1
	72	5HL09650	SPG-TM-YO-LEV	2	2	2
	73	5HL09520	CUSION-TM-LEV-2	2	2	2
	74	5HL09660	CUSION-TM-YO	1	1	1
	75	5HL09270	ARM-TM-SOL	1	1	1
	76	5HL11520	BKT-SOL-TM	1	1	1
	77	5HL09600	CUSION-KEEP-SOL-S	2	2	2
	78	5HL07510	EDS-1	1	1	1
	79	5HL09540	GM-KEEP-TM	3	3	3
	80	5HL08910	M4X12B-T-D	3	3	3

- Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicates the spare parts.

FIG. 1 FEED-IN SECTION

5HL

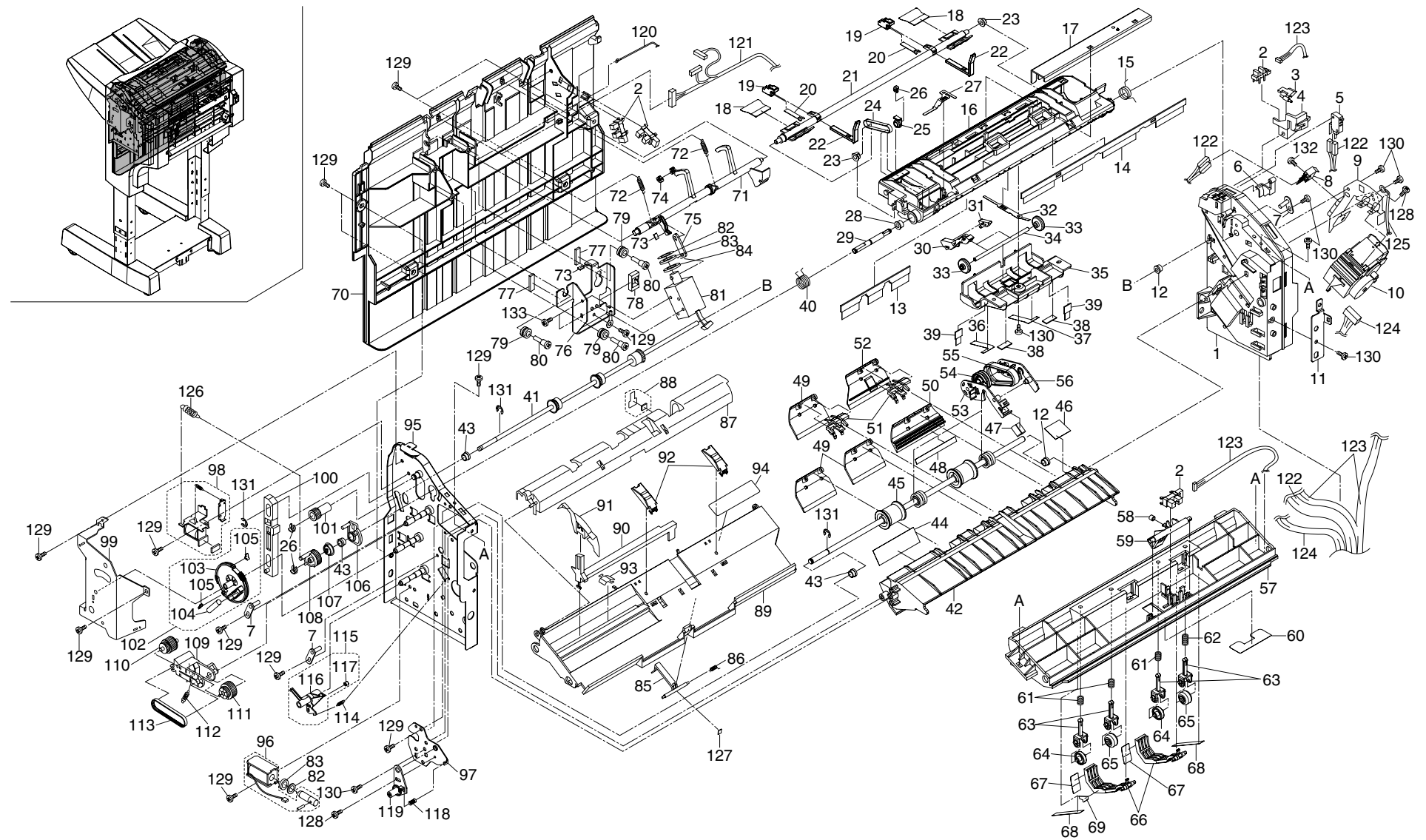


FIG. 1 FEED-IN SECTION

SP	Ref. No	Part.No.	Description	Quality		
				120V	230V	240V
⊙	81	5HL11020	SOL-TDS-KN10SL-32A-K	1	1	1
	82	5HL09870	MLR-PR-U	2	2	2
	83	5HL09860	CUSH-PR-U-1	2	2	2
	84	5HL09550	CUSION-PR-D	1	1	1
	85	5HL08940	LEV-F-OUT	1	1	1
	86	5HL09490	SPG-F-OUT	1	1	1
	87	5HL10450	GID-F-FRAP-M	1	1	1
	88	5HL09560	CUSION-F-TRAY	1	1	1
	89	5HL09690	GID-FS-TRAY	1	1	1
	90	5HL08920	GER-F-RACK	1	1	1
	91	5HL08930	GUIDE-F-SET	1	1	1
	92	5HL09930	PLT-F-TRAY	2	2	2
	93	5HL08750	PLT-F-RACK	1	1	1
	94	5HL12230	MLR-F-TRY-M	1	1	1
	95	5HL08720	FRONT FRAME,LATCH ASSY-G	1	1	1
	96	5HL08730	SOL-TDS-10SL-121 ASS'Y	1	1	1
	97	5HL08790	PLT-C-ROL-G	1	1	1
	98	5HL09700	SOL-TDS-F12G-46	1	1	1
	99	5HL08820	BKT-KU-G	1	1	1
	100	5HL10460	LNK-KU-UD	1	1	1
⊙	101	5HL09080	GER-0.8-18	1	1	1
	102	5HL10440	GER-0.8-85-ASSY	1	1	1
⊙	103	•5HL10470	GER-0.8-85	1	1	1
	104	•5HL08880	WT-KU-DAIGER	1	1	1
⊙	105	•5HL09260	CUSION-KU-GER	2	2	2
	106	5HL09170	BUSH-TH	1	1	1
⊙	107	5HL09380	HLDR-KU-PDL-GER	1	1	1
	108	5HL09000	GER-0.8-32	1	1	1
⊙	109	5HL09070	HLD-KU-GEA-OUT	1	1	1
	110	5HL09030	PLY-GER-KU-L	1	1	1
⊙	111	5HL09090	PLY-GER-KU-R	1	1	1
	112	5HL09400	SPG-KU-GER-OUT	1	1	1
⊙	113	5HL09410	BLT-S2M-140-4	1	1	1
	114	5HL09880	SPG-KU-SOL-SA	1	1	1
⊙	115	5HL08690	LEV-KU-SOL-ASSY	1	1	1
	116	•5HL09310	LVR-KU-SOL	1	1	1
⊙	117	•5HL09670	CUSION-FT-WT	1	1	1
	118	5HL09390	SPG-C-BLT-TEN	1	1	1
⊙	119	5HL09240	HLD-C-BLT-TEN	1	1	1
	120	5HL11170	ASM-EARTH-SV	1	1	1

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
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5HL

SP	Ref. No	Part.No.	Description	Quality		
				120V	230V	240V
	121	5HL11070	ASM-SV-UNIT	1	1	1
	122	5HL11040	ASM-F-SW	1	1	1
	123	5HL11050	ASM-SEN-TOP	1	1	1
	124	5HL11110	ASM-STP	1	1	1
	125	5HL12340	ASM-EARTH-ST	1	1	1
	126	5HL09450	SPG-KU-PDL	1	1	1
	127	5HL09610	CUSION-F-OUT	1	1	1
	128	5HL07040	SCREW WITH SW W M3X6	-	-	-
	129	5HL08480	SCR-M4X7BPSR-3C	-	-	-
	130	5AA08410	SCR4X12,WAVE	-	-	-
	131	37622540	STOP RING E-5	-	-	-
	132	5HL07010	SCREW WITH SW W M2.3X12	-	-	-
	133	5HL07030	SCREW WITH SW W M3X5	-	-	-

FIG. 2 COVERS & FRAMES

5HL

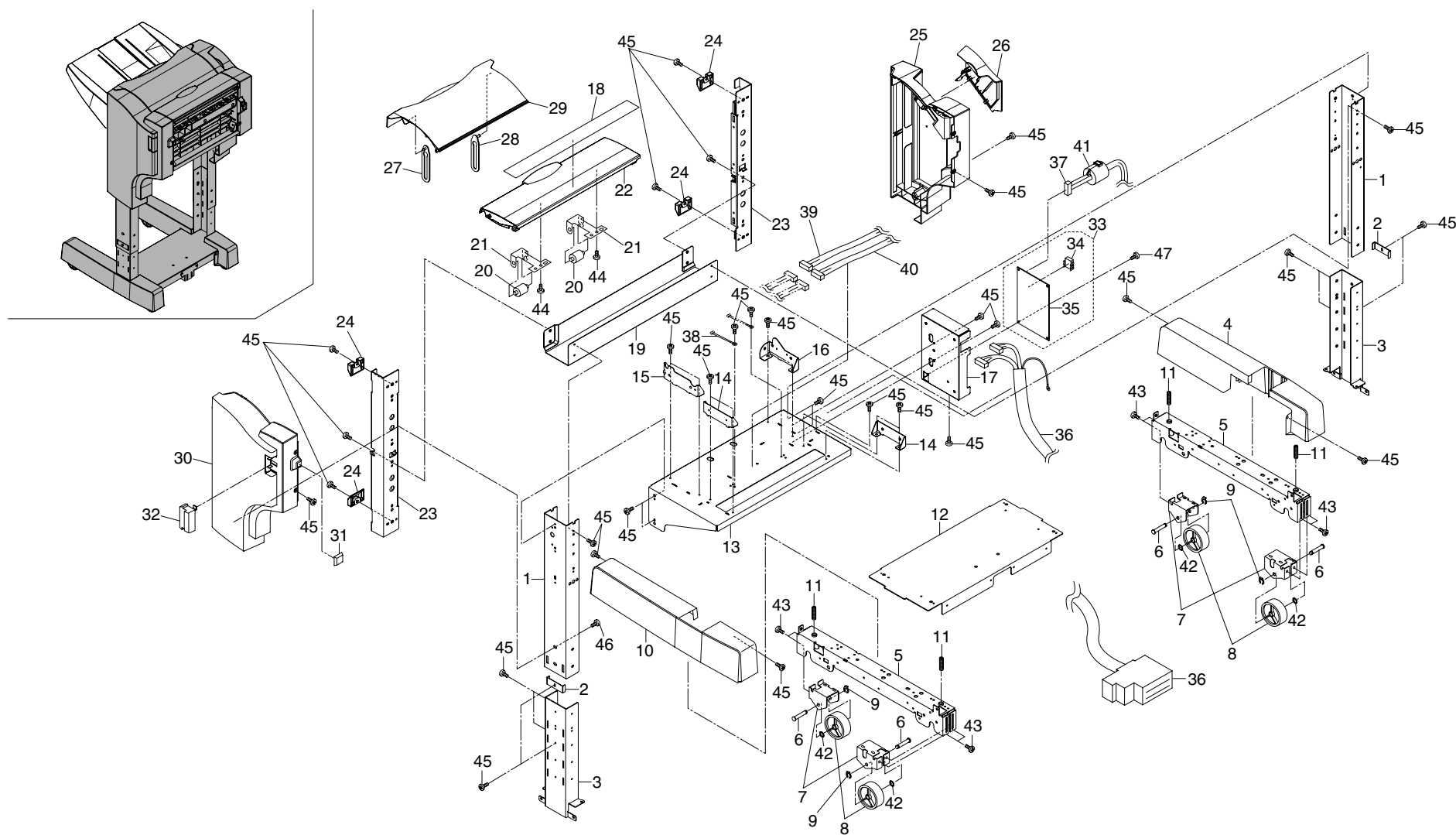


FIG. 2 COVERS & FRAMES

SP	Ref. No	Part.No.	Description	Quality		
				120V	230V	240V
⊙	1	5HL11390	UPPER SUPPORT PLATE,FOOT	2	2	2
	2	5HL11380	ADJUSTING PLATE,FOOT	2	2	2
	3	5HL11400	LOWER SUPPORT PLATE,FOOT	2	2	2
	4	5HL11800	REAR COVER,FOOT	1	1	1
⊙	5	5HL11340	MOUNT,FOOT	2	2	2
	6	5HL10190	SD-STD-ROLL	4	4	4
	7	5HL10180	SD-BKT-ADJ825	4	4	4
	8	5HL10200	SD-ROLL	4	4	4
⊙	9	5HL08360	KL?CLIP 6	4	4	4
	10	5HL11790	FRONT COVER,FOOT	1	1	1
	11	5HL12270	SHC-M8X33	4	4	4
	12	5HL11410	BASE,FOOT	1	1	1
⊙	13	5HL11430	BASE	1	1	1
	14	5HL11370	MOUNT BASE,SWITCH BACK UNIT	2	2	2
	15	5HL11350	FRONT MOUNT BASE,CONVEYING UNIT	1	1	1
	16	5HL11360	REAR MOUNT BASE,CONVEYING UNIT	1	1	1
⊙	17	5HL11510	MOUNT,MAIN PCB	1	1	1
	18	5HL05020	LABLE,JAM REMOVAL	1	1	1
	19	5HL11420	REINFORCEMENT,FOOT	1	1	1
	20	5HL08440	ROLLER-P(READ16W)	2	2	2
⊙	21	5HL11260	MOUNT,SWITCH BACK EJECT PULLEY	2	2	2
	22	5HL11640	COVER,SWITCH BACK UNIT	1	1	1
	23	5HL11500	BKT-RACK	2	2	2
	24	5HL11810	STOP-S-TRY	4	4	4
⊙	25	5HL11780	REAR COVER	1	1	1
	26	5HL11820	COVER,STAPLER	1	1	1
	27	5HL09140	LINK-CV-TOP-F	1	1	1
	28	5HL09230	LINK-CV-TOP-R	1	1	1
⊙	29	5HL11760	UPPER COVER	1	1	1
	30	5HL11770	FRONT COVER	1	1	1
	31	5HL12180	RUB-STOP	1	1	1
	32	5HL11830	FRONT LEVER	1	1	1
⊙	33	5HL10990	PBA-CONT	1	1	1
	34	•5HL11000	ROM-ASSY	1	1	1
	35	•5HL10980	PBA-CONT-SUB	1	1	1
	36	5HL11030	ASM-I/F	1	1	1
⊙	37	5HL11140	ASM-R-SEN	1	1	1
	38	5HL11180	ASM-EARTH-ALM	1	1	1
	39	5HL11090	ASM-PSOL	1	1	1
	40	5HL11100	ASM-LSOL	1	1	1

SP	Ref. No	Part.No.	Description	Quality		
				120V	230V	240V
	41	5HL12350	TFC-16816	1	1	1
	42	5HL08330	RIVET WASHER	4	4	4
	43	5HL07090	SCREW WITH SW W M4X8	-	-	-
	44	5HL07100	SCR-040-100NBB	-	-	-
	45	5HL08480	SCR-M4X7BPSR-3C	-	-	-
	46	5AA08410	SCR4X12,WAVE	-	-	-
	47	5HL07040	SCREW WITH SW W M3X6	-	-	-

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicates the spare parts.

FIG. 3 DRIVING SECTION

5HL

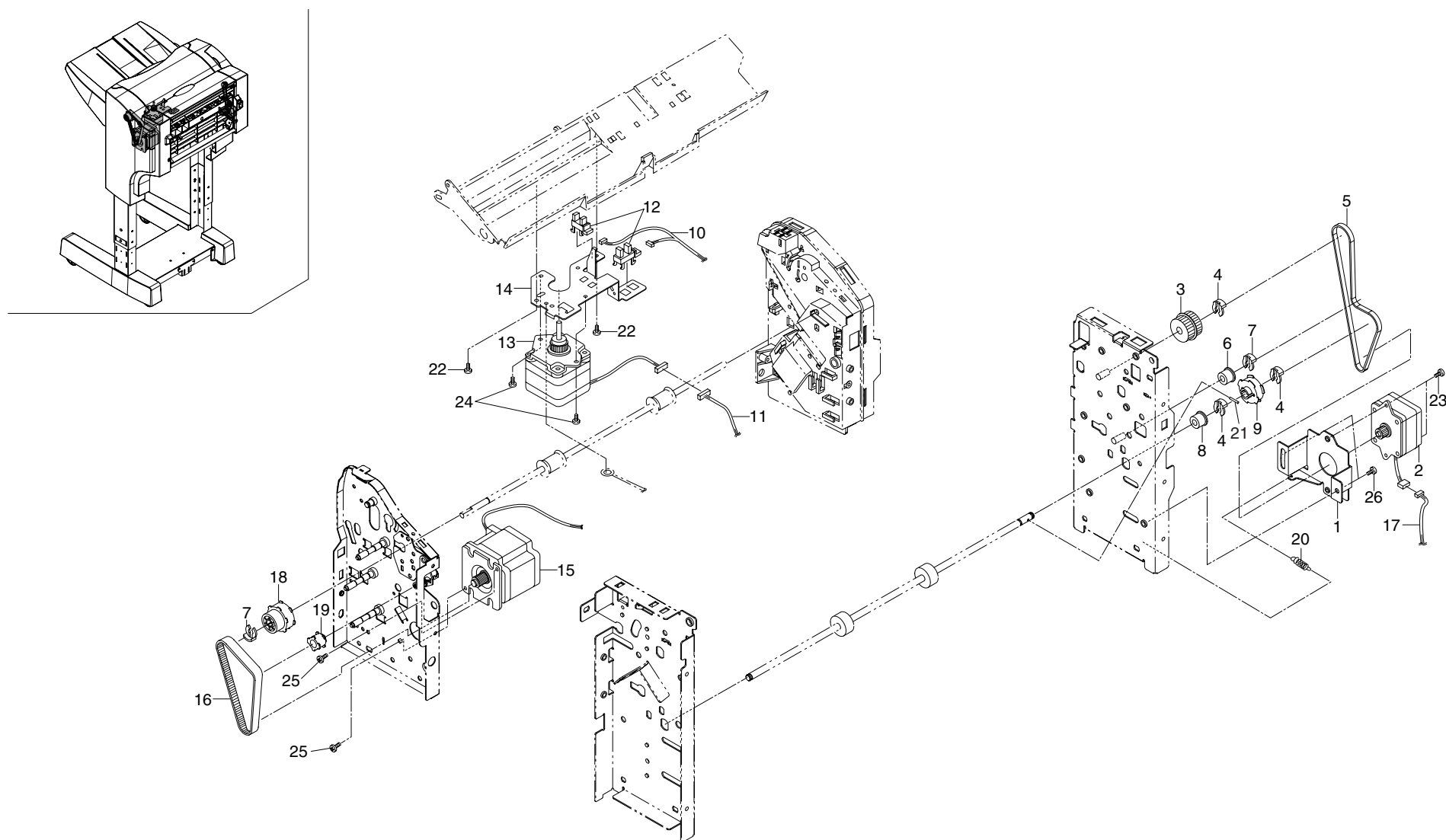


FIG. 3 DRIVING SECTION

5HL

SP	Ref. No	Part.No.	Description	Quality		
				120V	230V	240V
⊙	1	5HL11230	MOUNT, SWITCH BACK MOTOR	1	1	1
	2	5HL10240	MOT-17PM-K018-P9ST	1	1	1
	3	5HL11620	GEAR 20	1	1	1
	4	59606770	CLIP-5	3	3	3
	5	5HL08350	BELTS2M154040	1	1	1
	6	5HL08410	TENSION ROLLER	1	1	1
	7	5HL08460	CLIP-4	2	2	2
	8	5AA08360	BUSH-6P	1	1	1
	9	5HL10030	PLY-S2M-32	1	1	1
	10	5HL11060	ASM-SEN-AHP	1	1	1
	11	5HL11080	ASM-ALM	1	1	1
	12	5AA09040	TLP1241(C5)	2	2	2
	13	5HL10210	MOT-17PU-H212-G2ST	1	1	1
	14	5HL12200	BKT-F-MOT-G	1	1	1
	15	5HL11010	MOT-KH56KM2R009-K	1	1	1
	16	5HL08340	BELTS2M125060	1	1	1
	17	5HL11160	ASM-R-MOT	1	1	1
	18	5HL08980	PLY-GER-C-ROL-R	1	1	1
	19	5HL08990	PLY-S2M-18	1	1	1
	20	5HL11930	SP-RV-MOT	1	1	1
	21	5AA09070	PIN DOWEL 2*12	-	-	-
	22	5AA08410	SCR4X12, WAVE	-	-	-
	23	5HL07040	SCREW WITH SW W M3X6	-	-	-
	24	5HL08470	SCR-M3X6BISR-3C	-	-	-
	25	5HL08480	SCR-M4X7BPSR-3C	-	-	-
	26	5HL12370	SCR-M4-080-R-N	-	-	-

- Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicates the spare parts.

FIG. 4 TRAY SECTION

5HL

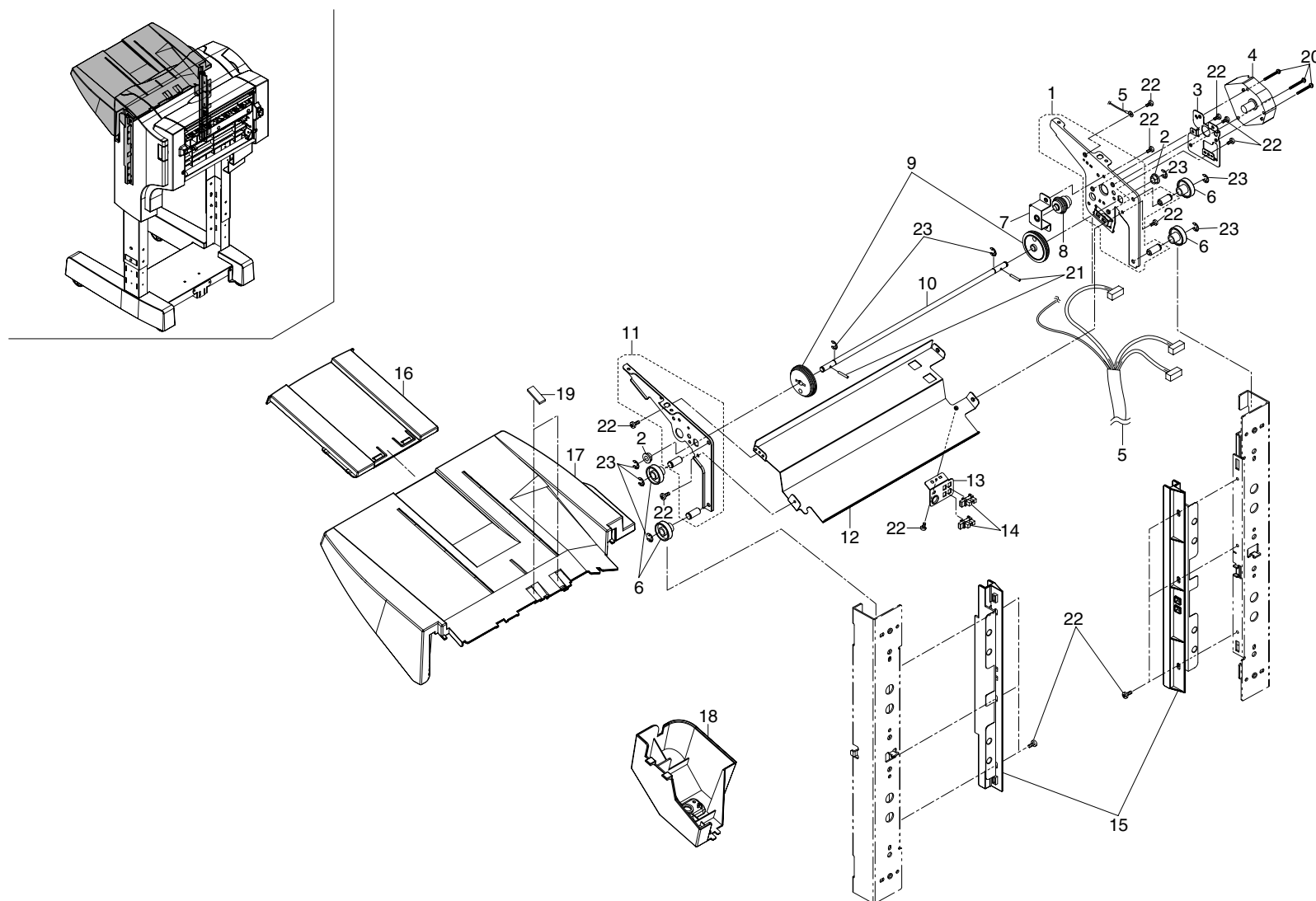


FIG. 4 TRAY SECTION

5HL

SP	Ref. No	Part.No.	Description	Quality		
				120V	230V	240V
⊙	1	5HL10830	K-TRY-FRM-R	1	1	1
	2	5AA08420	BUSH-8P	2	2	2
⊙	3	5HL11450	BKT-MOT-TRY	1	1	1
	4	5HL10220	MOT-DU271	1	1	1
⊙	5	5HL11120	ASM-TR	1	1	1
	6	5HL11730	ROL-GID-TRY	4	4	4
⊙	7	5HL11440	BKT-GER-MOT-TRY	1	1	1
	8	5HL12010	GEAR 16	1	1	1
⊙	9	5HL12000	GEAR 32	2	2	2
	10	5HL11910	SFT-GER-TRY	1	1	1
⊙	11	5HL10810	K-TRY-FRM-F	1	1	1
	12	5HL11490	FRM-C-TRY	1	1	1
⊙	13	5HL11460	BKT-SEN-TRY	1	1	1
	14	5AA09040	TLP1241(C5)	2	2	2
⊙	15	5HL11750	RACK-S-TRY	2	2	2
	16	5HL11680	TRAY,SUB	1	1	1
⊙	17	5HL11670	TRAY,MAIN	1	1	1
	18	5HL11740	COVER,TRAY MOTOR	1	1	1
⊙	19	5HL09420	CUSION-S-TRAY	2	2	2
	20	5HL07050	SCREW WITH SW W M3X30	-	-	-
⊙	21	5HL08320	PARALLEL PIN(3X20)	-	-	-
	22	5HL08480	SCR-M4X7BPSR-3C	-	-	-
⊙	23	5HL08300	ER-070	-	-	-

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- Parts with "⊙" indicates the spare parts.

FIG. 5 EJECT SECTION

5HL

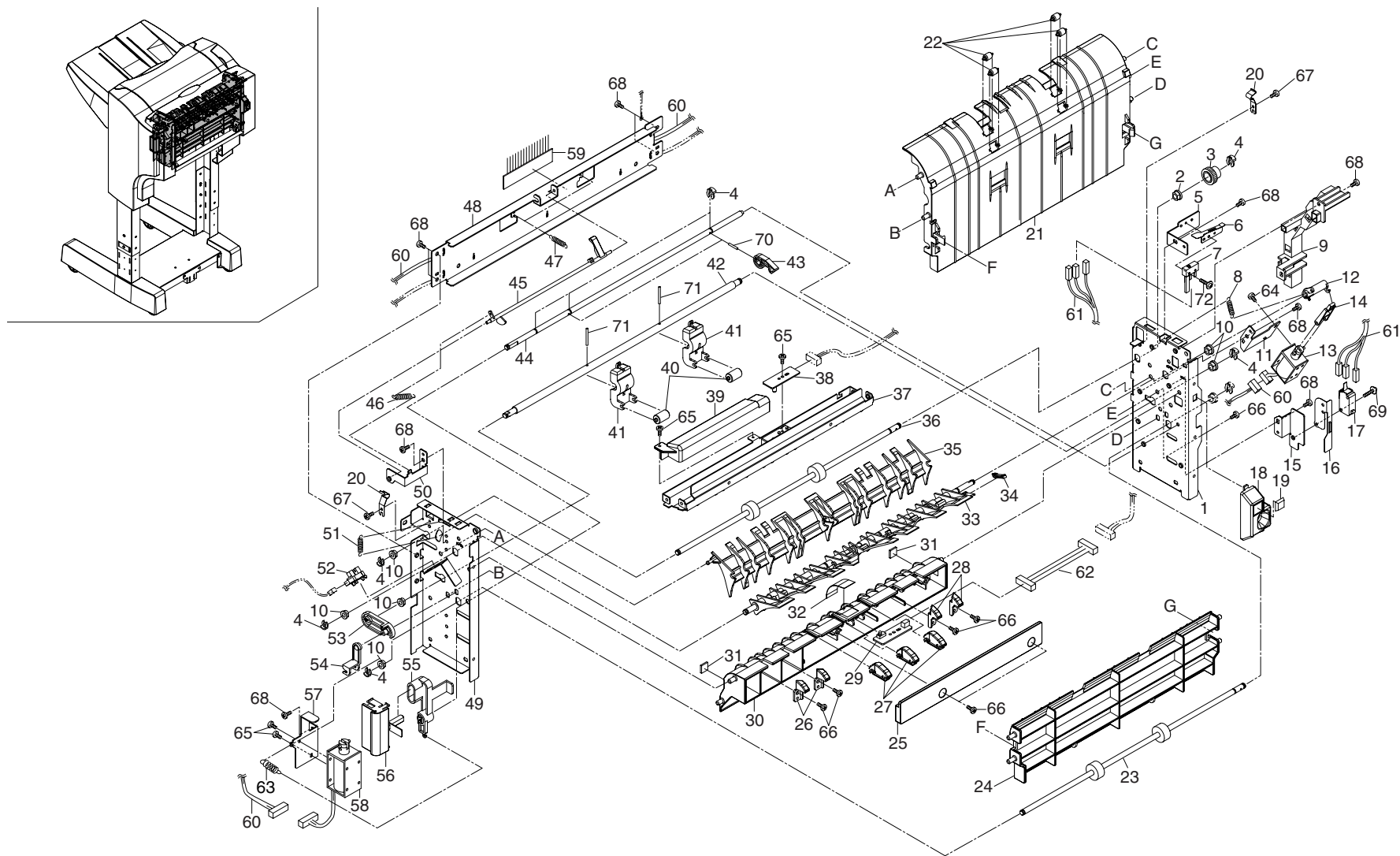


FIG. 5 EJECT SECTION

SP	Ref. No	Part.No.	Description	Quality		
				120V	230V	240V
	1	5HL11200	FRM-R-RV	1	1	1
⊙	2	5HL07110	BUSH-060	1	1	1
⊙	3	5HL11610	GEAR 20,EJECT	1	1	1
⊙	4	59606770	CLIP-5	8	8	8
	5	5HL11320	MOUNT,SWITCH BACK COVER SWITCH	1	1	1
	6	5HL11310	LEVER,SWITCH BACK COVER SWITCH	1	1	1
⊙	7	5HL07130	DE2L-FAAA	1	1	1
	8	5HL11950	SP-RV-FLP-SOL	1	1	1
	9	5HL11860	GUIDE,WIRE	1	1	1
⊙	10	5AA08360	BUSH-6P	6	6	6
	11	5HL11210	MOUNT,FEED SHIFT SOLENOID	1	1	1
	12	5HL11580	LEVER B,FEED SHIFT SOLENOID	1	1	1
⊙	13	5HL09980	SOL-TDS-10SL-134A	1	1	1
	14	5HL11570	LEVER A,FEED SHIFT SOLENOID	1	1	1
	15	5HL11330	MOUNT,SAFETY SWITCH	1	1	1
	16	5HL11300	LEVER,SAFETY SWITCH	1	1	1
⊙	17	5HL07150	V-5F910DN	1	1	1
⊙	18	5HL11850	GUIDE,PIN	1	1	1
⊙	19	5HL12180	RUB-STOP	1	1	1
	20	5AA08330	PLATE SPRING,LOCK	2	2	2
	21	5HL11560	LEFT GUIDE,SWITCH BACK	1	1	1
	22	5HL08420	ROL-REJI-KORO	4	4	4
⊙	23	5HL11980	ROLLER,SWITH BACK	1	1	1
	24	5HL11540	RIGHT GUIDE,SWITCH BACK	1	1	1
	25	5HL11840	COVER,SWITCH BACK SWITCH	1	1	1
	26	5HL10050	GID-RV-IN-RIV-F	2	2	2
	27	5HL10040	GID-RV-IN-RIV	3	3	3
	28	5HL10060	GID-RV-IN-RIV-R	2	2	2
⊙	29	5HL09970	PBA-RCV	1	1	1
	30	5HL11550	GUIDE,SWITCH BACK	1	1	1
	31	5HL08400	STOPPER CUSHION	2	2	2
	32	5HL10090	MLR-RV-SEN	1	1	1
	33	5HL10010	FLP-RV-IN-C66	1	1	1
	34	5HL10080	RUB-RV-FLP-IN	1	1	1
	35	5HL11690	LEFT GUIDE,FEED SHIFT	1	1	1
⊙	36	5HL12190	ROL-RV-UP	1	1	1
	37	5HL11250	STAY,SWITCH BACK	1	1	1
⊙	38	5HL09960	PBA-TRN	1	1	1
	39	5HL11700	RIGHT COVER,SWITCH BACK SENSOR	1	1	1
	40	5HL08510	LOOP PULLEY	2	2	2

- Parts with "." are component parts or sub-assemblies of the assembly appearing immediately above them.
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						5HL
SP	Ref. No	Part.No.	Description	Quality		
				120V	230V	240V
	41	5HL10020	HLDR-RV-KORO	2	2	2
	42	5HL10000	SFT-RV-KORO	1	1	1
	43	5HL11650	LEVER,HOOK	2	2	2
	44	5HL11890	SFT-LOCK-RV	1	1	1
	45	5HL11630	ACTUATOR,SWITCH BACK EJECT SWITCH	1	1	1
	46	5HL11940	SP-RV-LVR-SEN	1	1	1
	47	5HL11960	SP-RV-KORO	2	2	2
	48	5HL11240	LEFT STAY,SWITCH BACK	1	1	1
	49	5HL11190	FRONT FRAME,SWITCH BACK	1	1	1
	50	5HL11270	MOUNT,ACTUATOR	1	1	1
	51	5HL10070	SP-RV-FLP-F	1	1	1
⊙	52	5AA09040	TLP1241(C5)	1	1	1
	53	5HL11590	LEVER A,SWITCH BACK SOLENOID	1	1	1
	54	5HL11600	LEVER B,SWITCH BACK SOLENOID	1	1	1
	55	5HL11660	LEVER,HOOK SOLENOID	1	1	1
	56	5HL11830	FRONT LEVER	1	1	1
	57	5HL11220	MOUNT,SWITCH BACK SOLENOID	1	1	1
⊙	58	5HL09990	SOL-TDS-12E-65A	1	1	1
⊙	59	5HL12320	BRSR-RV	1	1	1
	60	5HL11130	ASM-R-SOL	1	1	1
	61	5HL11150	ASM-R-SW	1	1	1
	62	5HL12360	ASM-R-IN	1	1	1
	63	5HL11970	SP-RV-LOCK	1	1	1
	64	5HL07030	SCREW WITH SW W M3X5	-	-	-
	65	5HL07040	SCREW WITH SW W M3X6	-	-	-
	66	5HL07100	SCR-040-100NBB	-	-	-
	67	5HL08470	SCR-M3X6BISR-3C	-	-	-
	68	5HL08480	SCR-M4X7BPSR-3C	-	-	-
	69	5HL12210	SCREW WITH SW M3X16	-	-	-
	70	5AA09070	PIN DOWEL 2*12	-	-	-
	71	5HL12150	SPRING PIN 2X20	-	-	-
	72	5HL07010	SCREW WITH SW W M2.3X12	-	-	-

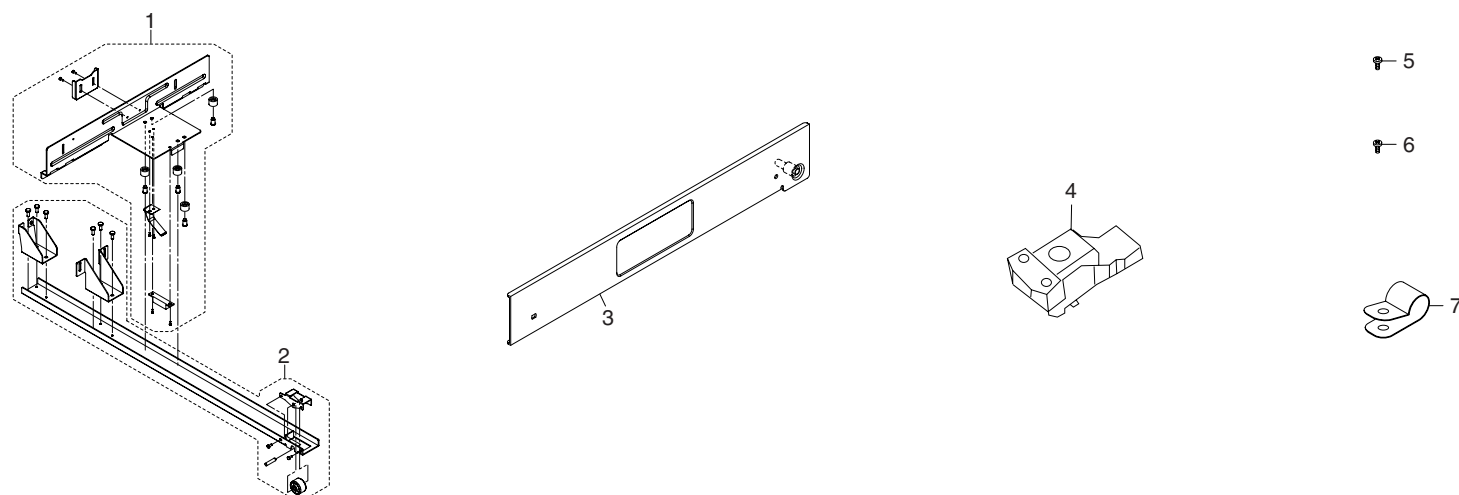


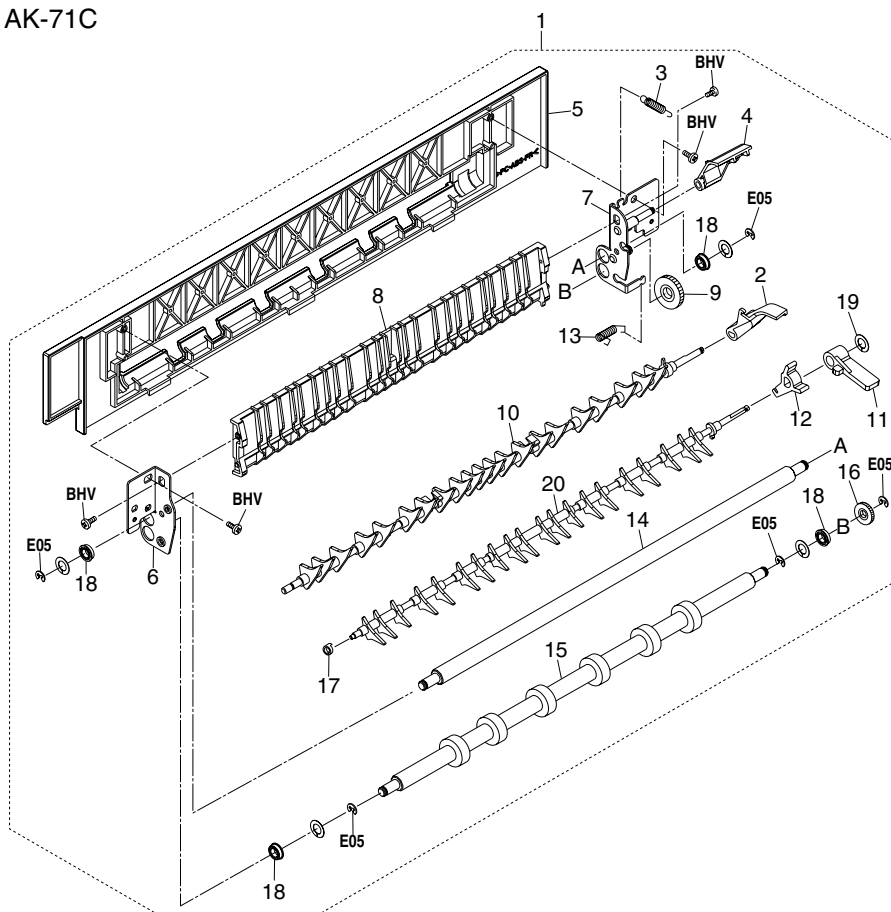
FIG. 6 ACCESSORIES

5HL

SP	Ref. No	Part.No.	Description	Quality		
				120V	230V	240V
	1	5HL10250	ASSY-KM-TK-GU-31	1	1	1
	2	5HL10300	ASY-RAIL-31	1	1	1
	3	5HL10910	RETAINER,FINISHER	1	1	1
	4	59982040	SET STAPLE CARTRIDGE N (40 sets)	1	1	1
	5	5AA09010	BIND,M4*6	4	4	4
	6	5HL12220	SCR-040-100NBI	4	4	4
	7	5HL12330	EMT-5N	1	1	1

- Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicates the spare parts.

AK-71C



AK-71P

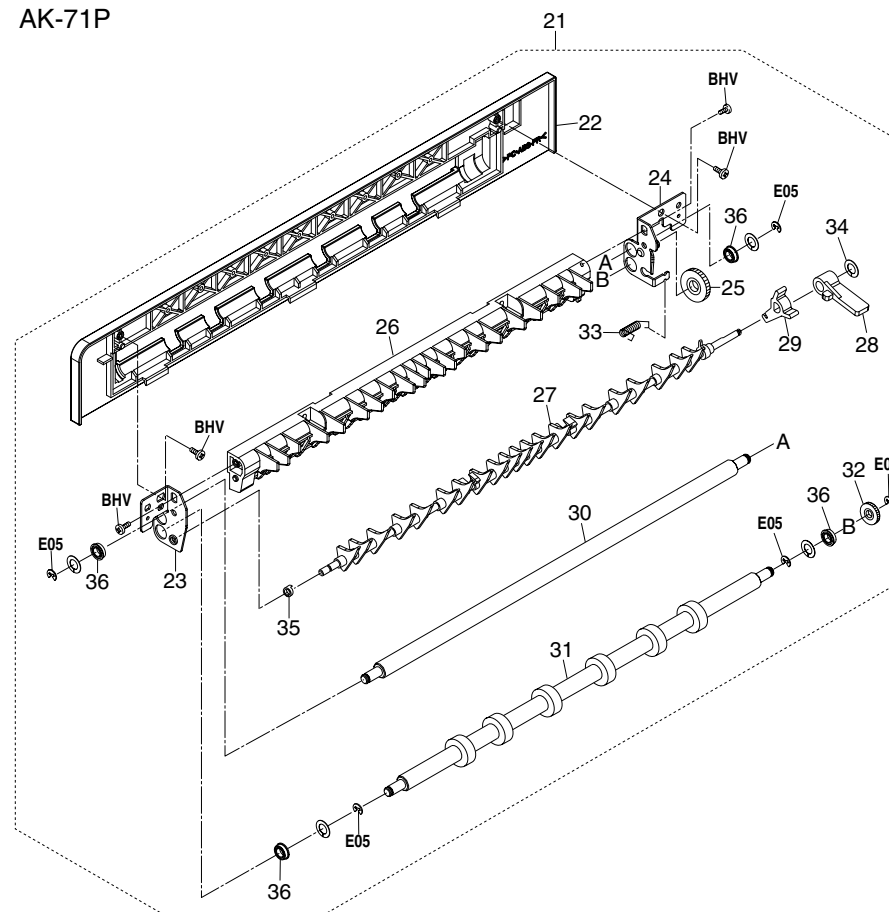


FIG. 7 OPTION

SP	Ref. No	Part.No.	Description	Quality		
				120V	230V	240V
○	1	3CG82050	AK-71C(DECURLER)	1	1	1
	2	•2BJ21021	LEVER GUIDE CHANGE U	1	1	1
○	3	•2BJ21030	SPRING CHANGE UP	1	1	1
	4	•2BJ21040	LEVER CHANGE UP B	1	1	1
○	5	•2BJ60010	COVER FINISHER EJECT	1	1	1
	6	•2BJ60020	FRONT FRAME DECURL C	1	1	1
○	7	•2BJ60030	REAR FRAME DECURL C	1	1	1
	8	•2BJ60040	GUIDE FINISHER EJECT	1	1	1
○	9	•2BL60040	GEAR 20 FEED SHIFT	1	1	1
	10	•2BL60061	GUIDE DU FEED SHIFT	1	1	1
○	11	•2BL60070	LEVER CHANGE DU	1	1	1
	12	•2BL60081	LEVER CHANGE DU B	1	1	1
○	13	•2BL60140	SPRING DU CHANGE	1	1	1
	14	•2BL60100	ROLLER FINISHER UP	1	1	1
○	15	•2BL60120	LOWER ROLLER EXIT	1	1	1
	16	•2BL60130	GEAR 13	1	1	1
○	17	•65016080	STOP RING E3	1	1	1
	18	•68822330	BEARING,DRIVE	4	4	4
○	19	•2BL60150	CUT WASHER 3	1	1	1
	20	•2BJ21010	GUIDE CHANGE UP	1	1	1
○	21	3CG82060	AK-71P(DECURLER)	1	1	1
	22	•2BL60010	COVER FINISHER EXIT	1	1	1
○	23	•2BL60020	FRONT FRAME DECURL P	1	1	1
	24	•2BL60030	REAR FRAME DECURL P	1	1	1
○	25	•2BL60040	GEAR 20 FEED SHIFT	1	1	1
	26	•2BL60051	GUIDE FINISHER EXIT	1	1	1
○	27	•2BL60061	GUIDE DU FEED SHIFT	1	1	1
	28	•2BL60070	LEVER CHANGE DU	1	1	1
○	29	•2BL60081	LEVER CHANGE DU B	1	1	1
	30	•2BL60100	ROLLER FINISHER UP	1	1	1
○	31	•2BL60120	LOWER ROLLER EXIT	1	1	1
	32	•2BL60130	GEAR 13	1	1	1
○	33	•2BL60140	SPRING DU CHANGE	1	1	1
	34	•2BL60150	CUT WASHER 3	1	1	1
○	35	•65016080	STOP RING E3	1	1	1
	36	•68822330	BEARING,DRIVE	4	4	4

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "○" indicates the spare parts.

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SP	Part.No.	Description	Quality			Fig.No.
			120V	230V	240V	
○	2BJ21010	GUIDE CHANGE UP	1	1	1	7
	2BJ21021	LEVER GUIDE CHANGE U	1	1	1	7
○	2BJ21030	SPRING CHANGE UP	1	1	1	7
	2BJ21040	LEVER CHANGE UP B	1	1	1	7
○	2BJ60010	COVER FINISHER EJECT	1	1	1	7
	2BJ60020	FRONT FRAME DECURL C	1	1	1	7
○	2BJ60030	REAR FRAME DECURL C	1	1	1	7
	2BJ60040	GUIDE FINISHER EJECT	1	1	1	7
○	2BL60010	COVER FINISHER EXIT	1	1	1	7
	2BL60020	FRONT FRAME DECURL P	1	1	1	7
○	2BL60030	REAR FRAME DECURL P	1	1	1	7
	2BL60040	GEAR 20 FEED SHIFT	2	2	2	7
○	2BL60051	GUIDE FINISHER EXIT	1	1	1	7
	2BL60061	GUIDE DU FEED SHIFT	2	2	2	7
○	2BL60070	LEVER CHANGE DU	2	2	2	7
	2BL60081	LEVER CHANGE DU B	2	2	2	7
○	2BL60100	ROLLER FINISHER UP	2	2	2	7
	2BL60120	LOWER ROLLER EXIT	2	2	2	7
○	2BL60130	GEAR 13	2	2	2	7
	2BL60140	SPRING DU CHANGE	2	2	2	7
○	2BL60150	CUT WASHER 3	2	2	2	7
	3AW27010	STAPLER	1	1	1	1
○	3CG82050	AK-71C(DECURLER)	1	1	1	7
	3CG82060	AK-71P(DECURLER)	1	1	1	7
○	37622540	STOP RING E-5	-	-	-	1
	5AA08330	PLATE SPRING,LOCK	2	2	2	5
○	5AA08360	BUSH-6P	10	10	10	1,3,5
	5AA08410	SCR4X12,WAVE	-	-	-	1,2,3
○	5AA08420	BUSH-8P	2	2	2	4
	5AA09010	BIND,M4*6	4	4	4	6
○	5AA09040	TLP1241(C5)	9	9	9	1,3,4,5
	5AA09070	PIN DOWEL 2*12	-	-	-	3,5
○	5HL05020	LABLE,JAM REMOVED	1	1	1	2
	5HL07010	SCREW WITH SW W M2.3X12	-	-	-	1,5
○	5HL07030	SCREW WITH SW W M3X5	-	-	-	1,5
	5HL07040	SCREW WITH SW W M3X6	-	-	-	1,2,3,5
○	5HL07050	SCREW WITH SW W M3X30	-	-	-	4
	5HL07090	SCREW WITH SW W M4X8	-	-	-	2
○	5HL07100	SCR-040-100NBB	-	-	-	2,5
	5HL07110	BUSH-060	1	1	1	5

• Parts with "○" indicates the spare parts.

5HL

SP	Part.No.	Description	Quality			Fig.No.
			120V	230V	240V	
○	5HL07130	DE2L-FAAA	1	1	1	5
	5HL07150	V-5F910DN	1	1	1	5
○	5HL07160	V-5F330DN	1	1	1	1
	5HL07510	EDS-1	1	1	1	1
○	5HL08300	ER-070	-	-	-	4
	5HL08320	PARALLEL PIN(3X20)	-	-	-	4
○	5HL08330	RIVET WASHER	4	4	4	2
	5HL08340	BELTS2M125060	1	1	1	3
○	5HL08350	BELTS2M154040	1	1	1	3
	5HL08360	KL7CLIP 6	4	4	4	2
○	5HL08400	STOPPER CUSHION	2	2	2	5
	5HL08410	TENSION ROLLER	1	1	1	3
○	5HL08420	ROL-REJI-KORO	4	4	4	5
	5HL08440	ROLLER-P(READ16W)	2	2	2	2
○	5HL08460	CLIP-4	5	5	5	1,3
	5HL08470	SCR-M3X6BISR-3C	-	-	-	3,5
○	5HL08480	SCR-M4X7BPSR-3C	-	-	-	1,2,3,4,5
	5HL08510	LOOP PULLEY	2	2	2	5
○	5HL08520	BELTS2M050040-F	1	1	1	1
	5HL08670	ST-SW-ASSY	1	1	1	1
○	5HL08690	LEV-KU-SOL-ASSY	1	1	1	1
	5HL08720	FRONT FRAME,LATCH ASSY-G	1	1	1	1
○	5HL08730	SOL-TDS-10SL-121 ASS'Y	1	1	1	1
	5HL08750	PLT-F-RACK	1	1	1	1
○	5HL08770	PLT-TH-EARTH-F	1	1	1	1
	5HL08780	PLT-TH-EARTH-R	1	1	1	1
○	5HL08790	PLT-C-ROL-G	1	1	1	1
	5HL08800	PLT-TH-WT-G	1	1	1	1
○	5HL08810	BKT-ST-G	1	1	1	1
	5HL08820	BKT-KU-G	1	1	1	1
○	5HL08840	SFT-TH-OUT	1	1	1	1
	5HL08850	SFT-TH-KU	1	1	1	1
○	5HL08880	WT-KU-DAIGER	1	1	1	1
	5HL08890	WT-CAT	4	4	4	1
○	5HL08910	M4X12B-T-D	3	3	3	1
	5HL08920	GER-F-RACK	1	1	1	1
○	5HL08930	GUIDE-F-SET	1	1	1	1
	5HL08940	LEV-F-OUT	1	1	1	1
○	5HL08960	GUIDE-C-CAT	1	1	1	1
	5HL08970	HLD-FT-ROL-P	4	4	4	1

5HL

SP	Part.No.	Description	Quality			Fig.No.
			120V	230V	240V	
⊙	5HL08980	PLY-GER-C-ROL-R	1	1	1	3
⊙	5HL08990	PLY-S2M-18	1	1	1	3
⊙	5HL09000	GER-0.8-32	1	1	1	1
	5HL09010	HLD-R-FRAME	1	1	1	1
⊙	5HL09020	BUSH 6	2	2	2	1
⊙	5HL09030	PLY-GER-KU-L	1	1	1	1
	5HL09040	GUIDE-TH-BASE	1	1	1	1
	5HL09050	ROL-P-TH	2	2	2	1
	5HL09060	BUSH-F-8	3	3	3	1
	5HL09070	HLD-KU-GEA-OUT	1	1	1	1
⊙	5HL09080	GER-0.8-18	1	1	1	1
⊙	5HL09090	PLY-GER-KU-R	1	1	1	1
	5HL09100	SFT-TH-PDL	1	1	1	1
	5HL09110	PLY-S2M-14	1	1	1	1
	5HL09120	MLT-5-TH	1	1	1	1
	5HL09130	LEV-FT-IN-SEN	1	1	1	1
	5HL09140	LINK-CV-TOP-F	1	1	1	2
	5HL09150	ROL-P-FT	2	2	2	1
⊙	5HL09160	MLT-5-TH-PDL	2	2	2	1
	5HL09170	BUSH-TH	1	1	1	1
	5HL09180	LEV-R-TH-SW	1	1	1	1
	5HL09190	WT-C-1	3	3	3	1
	5HL09200	WT-C-2	1	1	1	1
	5HL09210	HLD-C-R	2	2	2	1
	5HL09220	ROL-P-C	2	2	2	1
	5HL09230	LINK-CV-TOP-R	1	1	1	2
	5HL09240	HLD-C-BLT-TEN	1	1	1	1
	5HL09250	ROL-P2-FT	2	2	2	1
	5HL09260	CUSION-KU-GER	2	2	2	1
	5HL09270	ARM-TM-SOL	1	1	1	1
	5HL09280	LEV-R-OP-TOP	1	1	1	1
	5HL09300	HLD-OP	1	1	1	1
	5HL09310	LVR-KU-SOL	1	1	1	1
	5HL09320	SPG-H-F	1	1	1	1
	5HL09330	SPG-H-R	1	1	1	1
	5HL09340	SPG-C-NIP	3	3	3	1
	5HL09350	GID-TH-LOW	1	1	1	1
⊙	5HL09360	CAT-C	2	2	2	1
⊙	5HL09370	ROL-R-H-OUT	1	1	1	1
	5HL09380	HLDR-KU-PDL-GER	1	1	1	1

• Parts with "⊙" indicates the spare parts.

SP	Part.No.	Description	Quality			Fig.No.
			120V	230V	240V	
	5HL09390	SPG-C-BLT-TEN	1	1	1	1
	5HL09400	SPG-KU-GER-OUT	1	1	1	1
⊙	5HL09410	BLT-S2M-140-4	1	1	1	1
	5HL09420	CUSION-S-TRAY	2	2	2	4
	5HL09430	PDL-TH	2	2	2	1
⊙	5HL09440	BRUSH-TH-IN	1	1	1	1
	5HL09450	SPG-KU-PDL	1	1	1	1
	5HL09460	MAILLER-TH-PDL	2	2	2	1
⊙	5HL09470	BRUSH-TH-OUT	1	1	1	1
	5HL09480	BRUSH-TH-MID	2	2	2	1
	5HL09490	SPG-F-OUT	1	1	1	1
	5HL09500	MAILLER-IN	1	1	1	1
	5HL09510	MLR-C	1	1	1	1
	5HL09520	CUSION-TM-LEV-2	2	2	2	1
	5HL09530	MILLER-C2	1	1	1	1
	5HL09540	GM-KEEP-TM	3	3	3	1
	5HL09550	CUSION-PR-D	1	1	1	1
	5HL09560	CUSION-F-TRAY	1	1	1	1
	5HL09570	MLR-FT-WT	2	2	2	1
	5HL09600	CUSION-KEEP-SOL-S	2	2	2	1
	5HL09610	CUSION-F-OUT	1	1	1	1
	5HL09620	GID-FT	1	1	1	1
⊙	5HL09630	HLD-C-F	2	2	2	1
	5HL09640	ROL-R-CAT	1	1	1	1
	5HL09650	SPG-TM-YO-LEV	2	2	2	1
	5HL09660	CUSION-TM-YO	1	1	1	1
	5HL09670	CUSION-FT-WT	2	2	2	1
	5HL09690	GID-FS-TRAY	1	1	1	1
⊙	5HL09700	SOL-TDS-F12G-46	1	1	1	1
	5HL09780	RUB-TH-WT	2	2	2	1
	5HL09790	RUB-TH-LOW	2	2	2	1
	5HL09800	MLR-FT-SIDE	1	1	1	1
	5HL09810	MLR-LOW-A	1	1	1	1
	5HL09820	MLR-LOW-B	1	1	1	1
	5HL09830	MLR-TOP-SIDE	2	2	2	1
	5HL09840	MLR-WT-C-2	1	1	1	1
	5HL09850	SPG-C-NIP-R	1	1	1	1
	5HL09860	CUSH-PR-U-1	2	2	2	1
	5HL09870	MLR-PR-U	2	2	2	1
	5HL09880	SPG-KU-SOL-SA	1	1	1	1

5HL

SP	Part.No.	Description	Quality			Fig.No.
			120V	230V	240V	
	5HL09890	LVR-FT-WT	2	2	2	1
	5HL09900	LVR-TH-WT	2	2	2	1
	5HL09920	HLDR-C-WT-R	2	2	2	1
	5HL09930	PLT-F-TRAY	2	2	2	1
⊙	5HL09960	PBA-TRN	1	1	1	5
⊙	5HL09970	PBA-RCV	1	1	1	5
⊙	5HL09980	SOL-TDS-10SL-134A	1	1	1	5
⊙	5HL09990	SOL-TDS-12E-65A	1	1	1	5
	5HL10000	SFT-RV-KORO	1	1	1	5
	5HL10010	FLP-RV-IN-C66	1	1	1	5
	5HL10020	HLDR-RV-KORO	2	2	2	5
⊙	5HL10030	PLY-S2M-32	1	1	1	3
	5HL10040	GID-RV-IN-RIV	3	3	3	5
	5HL10050	GID-RV-IN-RIV-F	2	2	2	5
	5HL10060	GID-RV-IN-RIV-R	2	2	2	5
	5HL10070	SP-RV-FLP-F	1	1	1	5
	5HL10080	RUB-RV-FLP-IN	1	1	1	5
	5HL10090	MLR-RV-SEN	1	1	1	5
	5HL10180	SD-BKT-ADJ825	4	4	4	2
	5HL10190	SD-STD-ROLL	4	4	4	2
	5HL10200	SD-ROLL	4	4	4	2
⊙	5HL10210	MOT-17PU-H212-G2ST	1	1	1	3
⊙	5HL10220	MOT-DU271	1	1	1	4
⊙	5HL10240	MOT-17PM-K018-P9ST	1	1	1	3
	5HL10250	ASSY-KM-TK-GU-31	1	1	1	6
	5HL10300	ASY-RAIL-31	1	1	1	6
	5HL10440	GER-0.8-85-ASSY	1	1	1	1
	5HL10450	GID-F-FRAP-M	1	1	1	1
	5HL10460	LNK-KU-UD	1	1	1	1
⊙	5HL10470	GER-0.8-85	1	1	1	1
	5HL10810	K-TRY-FRM-F	1	1	1	4
	5HL10830	K-TRY-FRM-R	1	1	1	4
	5HL10910	RETAINER,FINISHER	1	1	1	6
⊙	5HL10980	PBA-CONT-SUB	1	1	1	2
⊙	5HL10990	PBA-CONT	1	1	1	2
⊙	5HL11000	ROM-ASSY	1	1	1	2
⊙	5HL11010	MOT-KH56KM2R009-K	1	1	1	3
⊙	5HL11020	SOL-TDS-KN10SL-32A-K	1	1	1	1
	5HL11030	ASM-I/F	1	1	1	2
	5HL11040	ASM-F-SW	1	1	1	1

• Parts with "⊙" indicates the spare parts.

SP	Part.No.	Description	Quality			Fig.No.
			120V	230V	240V	
	5HL11050	ASM-SEN-TOP	1	1	1	1
	5HL11060	ASM-SEN-AHP	1	1	1	3
	5HL11070	ASM-SV-UNIT	1	1	1	1
	5HL11080	ASM-ALM	1	1	1	3
	5HL11090	ASM-PSOL	1	1	1	2
	5HL11100	ASM-LSOL	1	1	1	2
	5HL11110	ASM-STP	1	1	1	1
	5HL11120	ASM-TR	1	1	1	4
	5HL11130	ASM-R-SOL	1	1	1	5
	5HL11140	ASM-R-SEN	1	1	1	2
	5HL11150	ASM-R-SW	1	1	1	5
	5HL11160	ASM-R-MOT	1	1	1	3
	5HL11170	ASM-EARTH-SV	1	1	1	1
	5HL11180	ASM-EARTH-ALM	1	1	1	2
	5HL11190	FRONT FRAME, SWITCH BACK	1	1	1	5
	5HL11200	FRM-R-RV	1	1	1	5
	5HL11210	MOUNT, FEED SHIFT SOLENOID	1	1	1	5
	5HL11220	MOUNT, SWITCH BACK SOLENOID	1	1	1	5
	5HL11230	MOUNT, SWITCH BACK MOTOR	1	1	1	3
	5HL11240	LEFT STAY, SWITCH BACK	1	1	1	5
	5HL11250	STAY, SWITCH BACK	1	1	1	5
	5HL11260	MOUNT, SWITCH BACK EJECT PULLEY	2	2	2	2
	5HL11270	MOUNT, ACTUATOR	1	1	1	5
	5HL11290	RETAINER, SWITCH BACK UNIT	1	1	1	1
	5HL11300	LEVER, SAFETY SWITCH	1	1	1	5
	5HL11310	LEVER, SWITCH BACK COVER SWITCH	1	1	1	5
	5HL11320	MOUNT, SWITCH BACK COVER SWITCH	1	1	1	5
	5HL11330	MOUNT, SAFETY SWITCH	1	1	1	5
	5HL11340	MOUNT, FOOT	2	2	2	2
	5HL11350	FRONT MOUNT BASE, CONVEYING UNIT	1	1	1	2
	5HL11360	REAR MOUNT BASE, CONVEYING UNIT	1	1	1	2
	5HL11370	MOUNT BASE, SWITCH BACK UNIT	2	2	2	2
	5HL11380	ADJUSTING PLATE, FOOT	2	2	2	2
	5HL11390	UPPER SUPPORT PLATE, FOOT	2	2	2	2
	5HL11400	LOWER SUPPORT PLATE, FOOT	2	2	2	2
	5HL11410	BASE, FOOT	1	1	1	2
	5HL11420	REINFORCEMENT, FOOT	1	1	1	2
	5HL11430	BASE	1	1	1	2
	5HL11440	BKT-GER-MOT-TRY	1	1	1	4
	5HL11450	BKT-MOT-TRY	1	1	1	4

5HL

SP	Part.No.	Description	Quality			Fig.No.
			120V	230V	240V	
	5HL11460	BKT-SEN-TRY	1	1	1	4
	5HL11490	FRM-C-TRY	1	1	1	4
	5HL11500	BKT-RACK	2	2	2	2
	5HL11510	MOUNT,MAIN PCB	1	1	1	2
	5HL11520	BKT-SOL-TM	1	1	1	1
	5HL11540	RIGHT GUIDE,SWITCH BACK	1	1	1	5
	5HL11550	GUIDE,SWITCH BACK	1	1	1	5
	5HL11560	LEFT GUIDE,SWITCH BACK	1	1	1	5
	5HL11570	LEVER A,FEED SHIFT SOLENOID	1	1	1	5
	5HL11580	LEVER B,FEED SHIFT SOLENOID	1	1	1	5
	5HL11590	LEVER A,SWITCH BACK SOLENOID	1	1	1	5
	5HL11600	LEVER B,SWITCH BACK SOLENOID	1	1	1	5
⊙	5HL11610	GEAR 20,EJECT	1	1	1	5
⊙	5HL11620	GEAR 20	1	1	1	3
	5HL11630	ACTUATOR,SWITCH BACK EJECT SWITCH	1	1	1	5
⊙	5HL11640	COVER,SWITCH BACK UNIT	1	1	1	2
	5HL11650	LEVER,HOOK	2	2	2	5
	5HL11660	LEVER,HOOK SOLENOID	1	1	1	5
⊙	5HL11670	TRAY,MAIN	1	1	1	4
⊙	5HL11680	TRAY,SUB	1	1	1	4
	5HL11690	LEFT GUIDE,FEED SHIFT	1	1	1	5
	5HL11700	RIGHT COVER,SWITCH BACK SENSOR	1	1	1	5
	5HL11710	LVR-YO	1	1	1	1
	5HL11720	PARTITION,EJECT	1	1	1	1
	5HL11730	ROL-GID-TRY	4	4	4	4
⊙	5HL11740	COVER,TRAY MOTOR	1	1	1	4
	5HL11750	RACK-S-TRY	2	2	2	4
⊙	5HL11760	UPPER COVER	1	1	1	2
⊙	5HL11770	FRONT COVER	1	1	1	2
⊙	5HL11780	REAR COVER	1	1	1	2
⊙	5HL11790	FRONT COVER,FOOT	1	1	1	2
⊙	5HL11800	REAR COVER,FOOT	1	1	1	2
	5HL11810	STOP-S-TRY	4	4	4	2
⊙	5HL11820	COVER,STAPLER	1	1	1	2
⊙	5HL11830	FRONT LEVER	2	2	2	2,5
	5HL11840	COVER,SWITCH BACK SWITCH	1	1	1	5
⊙	5HL11850	GUIDE,PIN	1	1	1	5
	5HL11860	GUIDE,WIRE	1	1	1	5
	5HL11890	SFT-LOCK-RV	1	1	1	5
	5HL11910	SFT-GER-TRY	1	1	1	4

SP	Part.No.	Description	Quality			Fig.No.
			120V	230V	240V	
	5HL11930	SP-RV-MOT	1	1	1	5
	5HL11940	SP-RV-LVR-SEN	1	1	1	5
	5HL11950	SP-RV-FLP-SOL	1	1	1	5
	5HL11960	SP-RV-KORO	2	2	2	5
	5HL11970	SP-RV-LOCK	1	1	1	5
⊙	5HL11980	ROLLER,SWITH BACK	1	1	1	5
	5HL12000	GEAR 32	2	2	2	4
	5HL12010	GEAR 16	1	1	1	4
	5HL12150	SPRING PIN 2X20	-	-	-	5
⊙	5HL12180	RUB-STOP	2	2	2	2,5
⊙	5HL12190	ROL-RV-UP	1	1	1	5
	5HL12200	BKT-F-MOT-G	1	1	1	3
	5HL12210	SCREW WITH SW M3X16	-	-	-	5
	5HL12220	SCR-040-100NBI	4	4	4	6
	5HL12230	MLR-F-TRY-M	1	1	1	1
	5HL12240	MLR-PDL	2	2	2	1
	5HL12250	HLD-PDL-MIR	2	2	2	1
	5HL12260	LVR-C-WT	1	1	1	1
	5HL12270	SHC-M8X33	4	4	4	2
⊙	5HL12320	BRSH-RV	1	1	1	5
	5HL12330	EMT-5N	1	1	1	6
	5HL12340	ASM-EARTH-ST	1	1	1	1
	5HL12350	TFC-16816	1	1	1	2
	5HL12360	ASM-R-IN	1	1	1	5
	5HL12370	SCR-M4-080-R-N	-	-	-	3
⊙	59606770	CLIP-5	11	11	11	3,5
	59982040	SET STAPLE CARTRIDGE N (40 sets)	1	1	1	6
⊙	65016080	STOP RING E3	2	2	2	7
⊙	68822330	BEARING,DRIVE	8	8	8	7

• Parts with "⊙" indicates the spare parts.

CLASSIFICATION OF THE SCREWS IN ILLUSTRATION

<u>REF.</u>	<u>ITEM #</u>	<u>DESCRIPTION</u>
BHV	B3313060	+BINDING TAP-TIGHT P BRONZE SCREW M3X06
E05	D1000500	STOP RING (E-5)

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