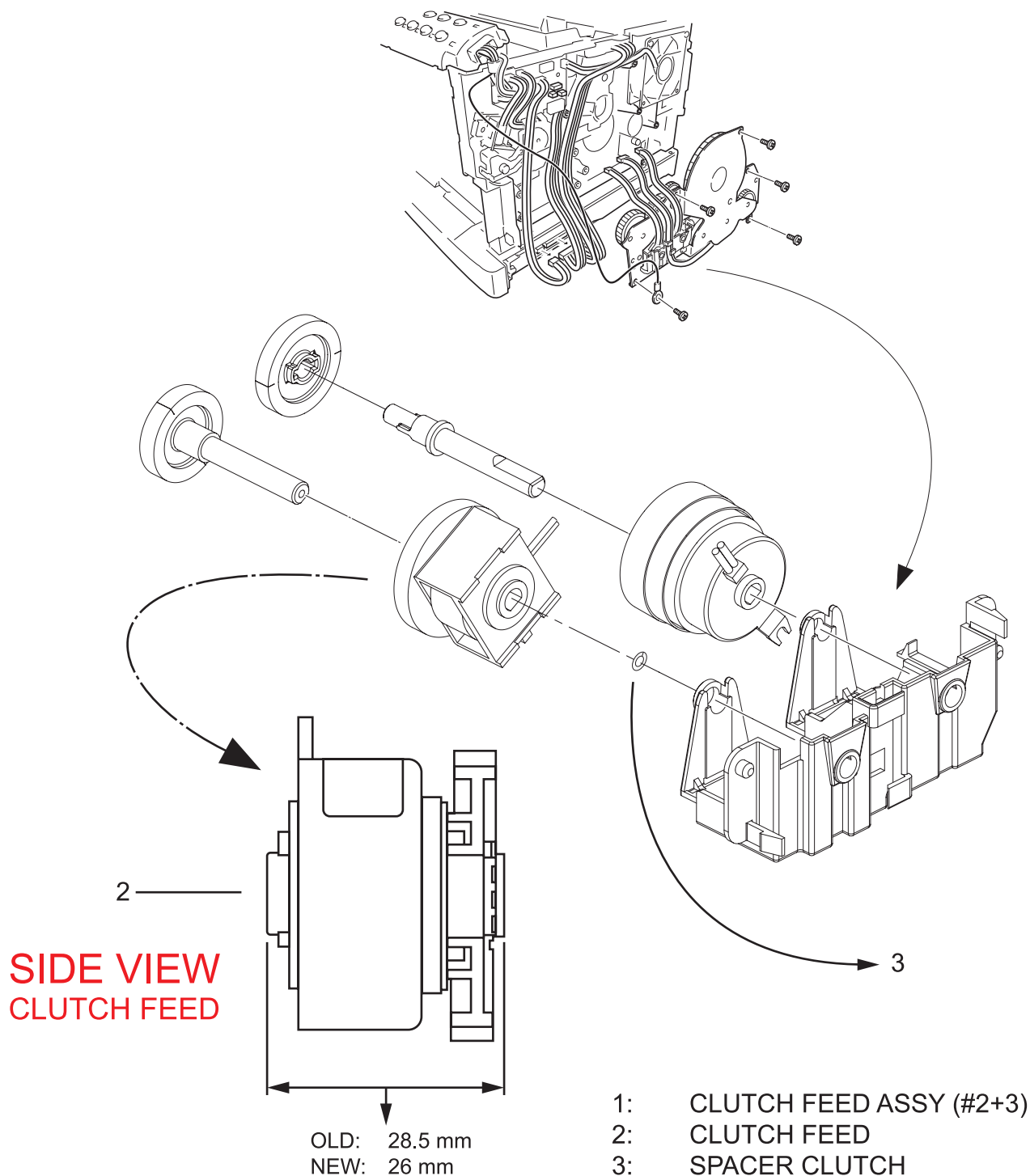


SB Number:	SB 2FP-007	Creation Date: 18/08/2005
Subject:	Changing Clutch Feed due to change of supplier	
Model:	FS-1920, FS-3820N, FS-3830N	

Because of the change in supplier of CLUTCH FEED (No.2), the following changes will be necessary.

Contents of changes:

- (1) In changing the supplier of CLUTCH FEED, the dimension of the CLUTCH FEED has decreased by 2.5mm.
- (2) Because of this change a SPACER CLUTCH (No.3, Thickness: 2.5mm) is added to fill this gap.



No.	Old Parts No.	New Parts No.	Description	Q'ty		Interchange ability		SP	Remarks
				Old	New				
1	5FYYAGAANO1+01 2FP22190	302FP80120 2FP80120	CLUTCH FEED ASSY	1	1	O	X	O	
2	-----	302FP44030 2FP44030	CLUTCH FEED	-	1	-	X	O	
3	-	302FP31150 2FP31150	SPACER CLUTCH	-	1	-	X	O	

Field Measure:

No particular problems are expected. However, when installing a new CLUTCH FEED (No.2) to a machine Produced before the current production, please add SPACER CLUTCH (No.3) at the same time. The CLUTCH FEED and SPACER CLUTCH are supplied as a set (CLUTCH FEED ASSY, No.1) for field service.

Use the new parts set of CLUTCH FEED and SPACER CLUTCH for replacement of the old parts. Additionally, the parts can be supplied individually.