

Service Bulletin

SB Number:	SB 2AV-011	Issue Date: 19/07/2001
Subject:	Change of components of 'UNIT, LSU'	
Model:	KM-1530 / 2030	

When replacing the 'UNIT, LSU', the following parts mentioned in the parts table are needed.
From now on these parts will be packed together with the 'UNIT, LSU'.
As for the stock of old 'UNIT, LSU', the extra necessary parts will be packed at shipment.

Please refer to the **leaflet** on page 2 of this bulletin for more details.

Parts Table (parts needed when replacing the 'UNIT, LSU')

Item No.	Parts No. OLD	Parts No. NEW	Description	Q'ty old-new	Interchangeability
1	2AV13010	2AV69740	SET, UNIT LSU (2AV)	1 / 1	O / O
2	----	2AV05180	• LABEL, LASER	- / 1	- / O
3	----	2AV13010	• UNIT, LSU	- / 1	- / O
4	----	2AV13030	• SPONGE, LASER DIODE	- / 1	- / O
5	----	2AV13040	• FILM, LSU	- / 1	- / O
6	----	2AV13060	• FILM, LSU	- / 1	- / O
7	----	2AV27310	• JUNCTION WIRING, POLYGON	- / 1	- / O
8	----	2AV27320	• JUNCTION WIRING, LASER DIODE	- / 1	- / O

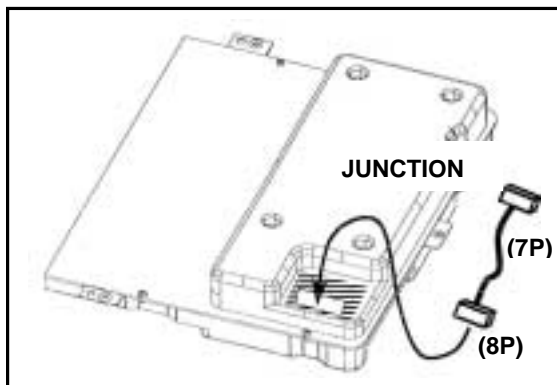
CAUTION

2AV69740 'SET, UNIT LSU (2AV)'

Please follow the steps (1 ~ 5) of this procedure carefully.

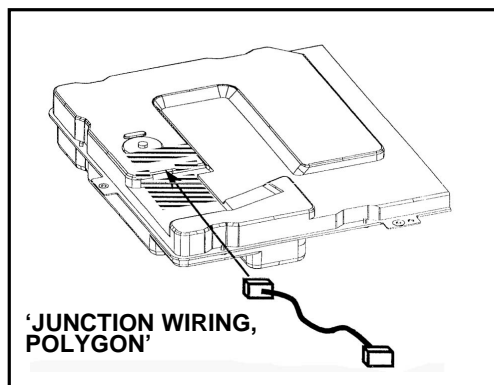
2 x junction wiring, 2 x sponges, a film and a caution label which are included in the package need to be attached. The 2 sponges are to be attached to the LSU in order to close the space that will arise after the connector is connected. Please mind not to work in a dusty area!

1.



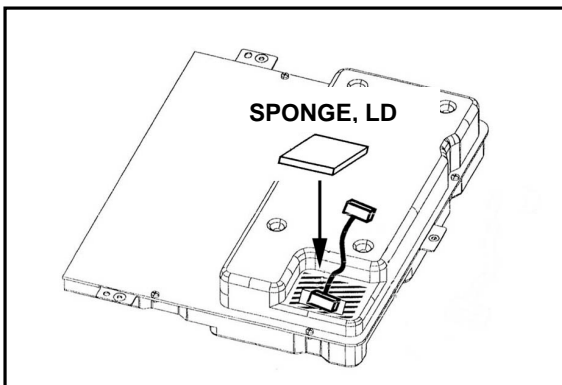
Connect the junction wiring, LD.

4.



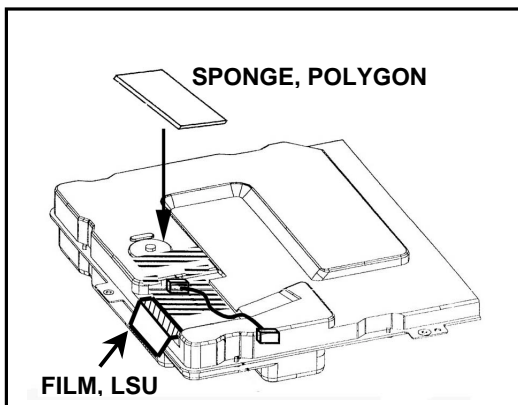
Connect the junction wiring, polygon (5P).

2.



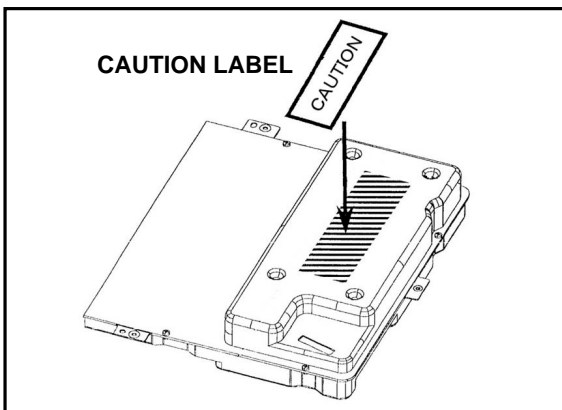
Attach the sponge (60 mm x 45 mm).

5.



Attach the sponge (60 mm x 33 mm).
Attach the film (70 mm x 30 mm)

3.



Attach the caution label.