

# Service Bulletin

SB Number:	SB 2AV-024	Issue Date: 12/01/2002
Subject:	Change to 'Left Guide, Eject'	
Model:	KM-1530 / 2030, KM-1525 (AD-61 / 62)	

Please be informed that the material of the 'LEFT GUIDE, EJECT' has been changed as follows.

**Reason:** simplify installation of duplex units and reinforce its construction.

## Before change

When installing the duplex unit (AD-61/62), the 'LEFT GUIDE, EJECT' in the KM-1530 / 2030 / 1525 needs to be taken out and replaced with the 'LEFT GUIDE, EJECT' included in the AD-61 / 62 packaging.

## After change

When installing the duplex unit, the 'LEFT GUIDE, EJECT' in the KM-1530 / 2030 / 1525 does not need to be taken out and replaced since the material of the guide has been changed to the new type of material. The GUIDE in the AD-61 / 62 packaging also exists of the new type of material and can be kept as a spare part. (Both the GUIDE in the machine itself and the GUIDE in the AD-61 / 62 packaging consist of the new material type)

**Fig. 1a. / b.: 'LEFT GUIDE, EJECT' in machine**

**BEFORE CHANGE** PC (transparent)

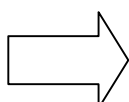


**AFTER CHANGE** PET-glass 30% (black)



**Fig. 2a. / b. 'LEFT GUIDE, EJECT' packaging of AD-61 / 62**

**BEFORE CHANGE** PC + Fluorine coating (blackish transparent)



**AFTER CHANGE** PET-glass 30% (black)



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## Parts Table

No.	Part No. OLD	Part No. NEW	Description	Q'ty old-new		Interchange- ability	
1	2AV20220	2AV20221	LEFT GUIDE, EJECT	1	1	X	O

## Affected Machine Serial Numbers:

- KM-1530:** When there is no longer stock of old parts  
(You will not be informed about detailed affected machine serial numbers.)
- KM-2030:** From production of October, 2001 and later
- KM-1525:** When there is no longer stock of old parts  
(You will not be informed about detailed affected machine serial numbers.)
- AD-61/62:** From the production of August, 2001 and later  
(You will not be informed about detailed affected machine serial numbers.)