

SB Number:	SB 2C9-009	Creation Date: 18/08/2004
Subject:	Crack in boss for 'GUIDE DU'	
Model:	KM-1620	

Phenomenon & Cause

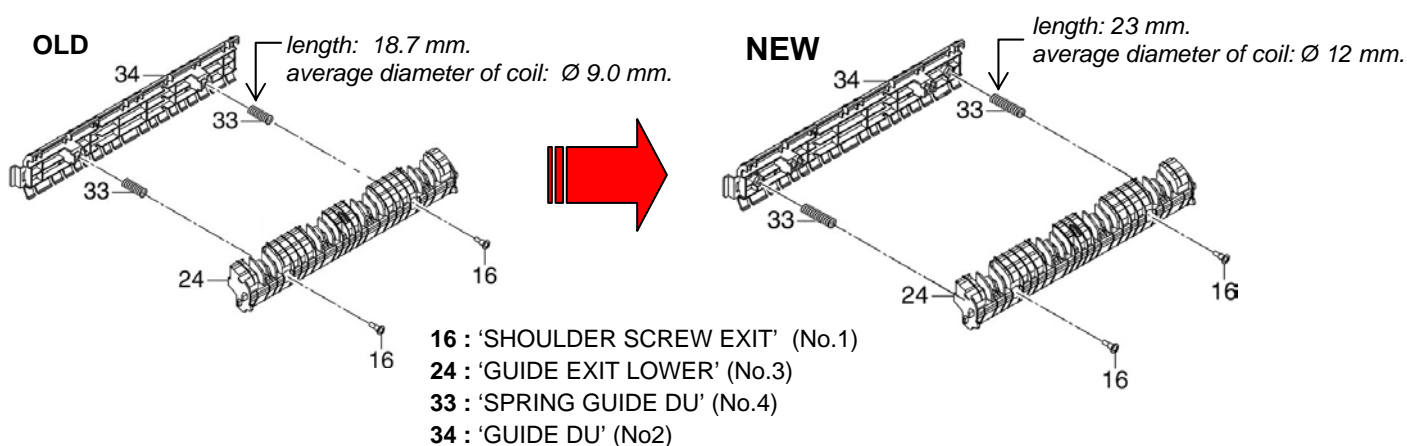
Due to possible uneven part dimensions and the fastening condition of screws, the boss for 'GUIDE DU' (No.2) may crack when fastening the 'SHOULDER SCREW EXIT' (No.1).
In order to reinforce this area, the following changes have been implemented.

CONTENTS OF CHANGES

- 1) Ribs have been added around the boss for 'GUIDE DU'.
- 2) In compliance with change 1. the attachment position of 'SPRING GUIDE DU' (No.4) that is fixed to the boss parts has been changed.
- 3) By changing the attachment position of the spring, the length and the diameter of the spring has been changed.
- 4) The inside diameter of the boss has been widened. (OLD: Ø 3.4mm → NEW: Ø 3.5 mm)
- 5) The bottom of the screw might get stuck in the boss when fastening the screws. Therefore the diameter of the screw bottom has been enlarged (see page 2.).
- 6) In compliance with change 5. the dimension of the screw hole on 'GUIDE EXIT LOWER' has been changed.

Field Measure

If the involved parts need replacing, please replace No.1 to No.4 at the same time.

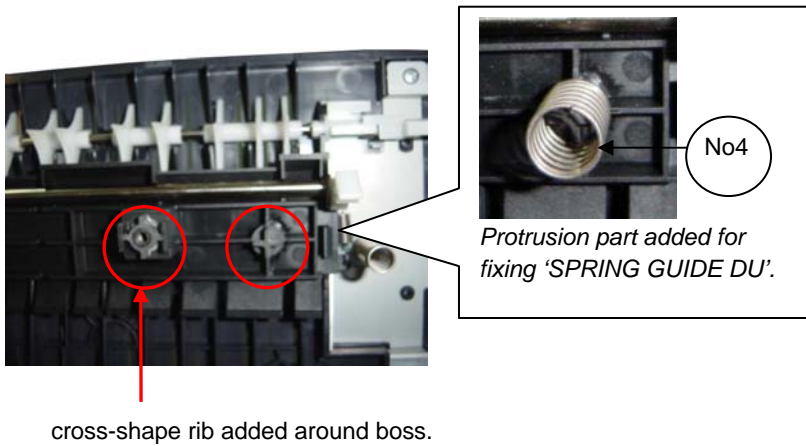


No.	Part No. OLD	Part No. NEW	Description	Q'ty old-new		Interchange ability	
1	2C912400	2C921400	SHOULDER SCREW EXIT	2	2	X	X
2	2C921230	2C921231	GUIDE DU	1	1	X	X
3	2C921090	2C921091	GUIDE EXIT LOWER	1	1	X	X
4	2C921220	2C921221	SPRING GUIDE DU	2	2	X	X

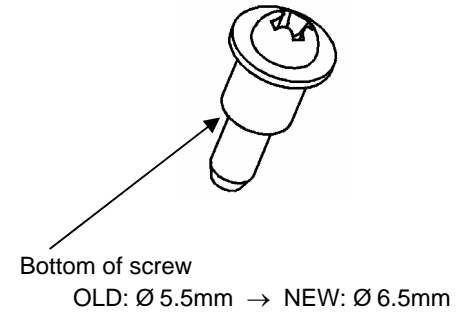
Affected Machine Serial Numbers:

KM-1620: production of December, 2003 and later

Rear side of machine NEW 'GUIDE DU' (No.2)



SHOULDER SCREW EXIT (No.1)



GUIDE EXIT LOWER (No.3)

