

**Model:**

LaserBase MF6530  
LaserBase MF6540PL  
LaserBase MF6550  
LaserBase MF6560PL  
LaserBase MF6580PL

**Ref No.:**

MF6500-012  
(F9-T01-M00-10027-01)

**Date:**

November 2006

**Location:**

Internal Component 1, Left Door Assembly

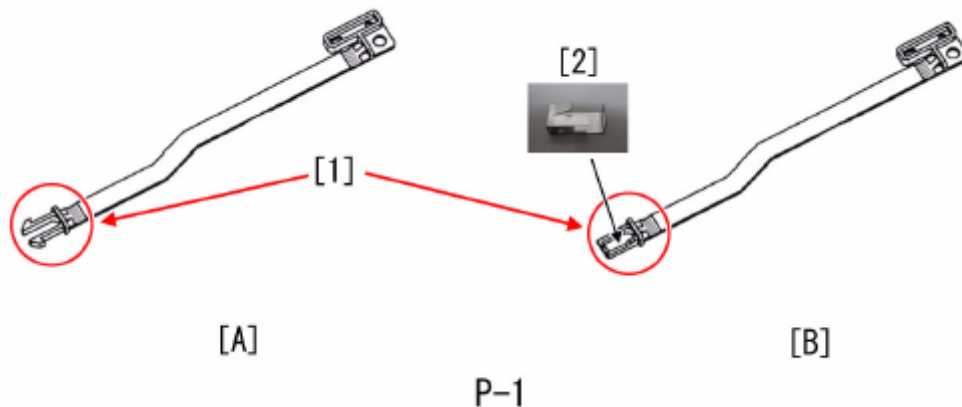
**Subject:**

Improving the retaining force of the left door stopper required in keeping the left door opened

**Detail:**

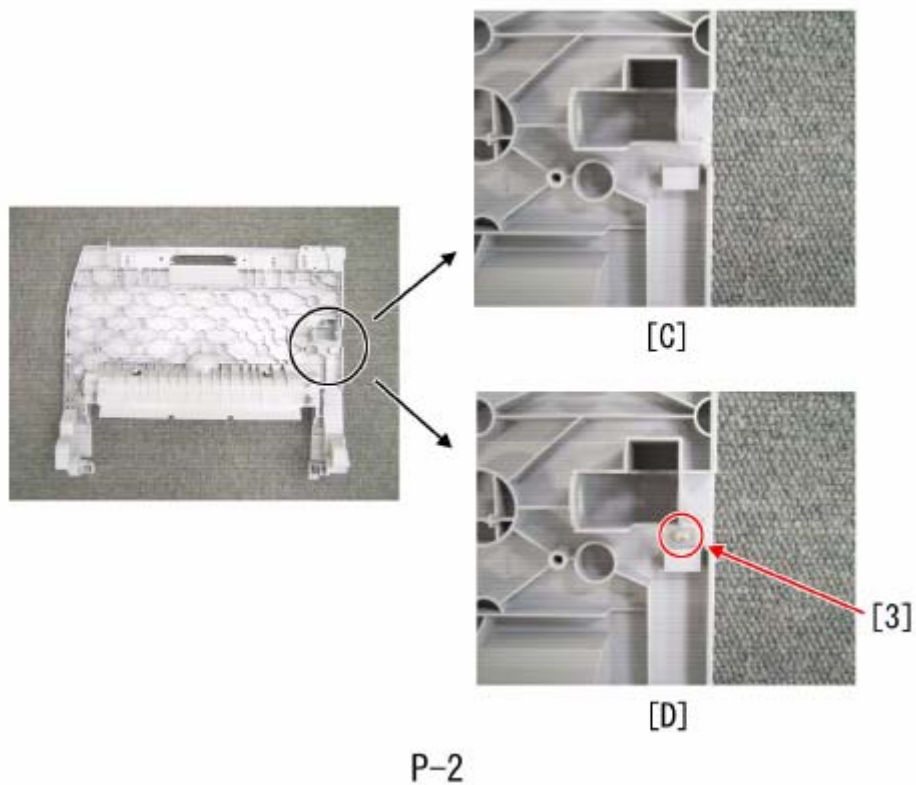
The shape of the left door stopper end [1] and the stopper mounting area of the left door are changed (P-2) to improve the retaining force of the stopper required in keeping the left door opened.

Along with this change, a left door stopper connecting member [2] is required when the new type left door stopper [B] is attached to the machine equipped with the old type left door. Therefore, the left door stopper connecting member is supplied together with the service part left door stopper.



P-1 Left door stopper  
[A] Old type  
[B] New type

[1] Part of the stopper to which a shape change is made  
[2] Left door stopper connecting member



P-2 Left door

[3] Part where a shape change is made (a rib is added)

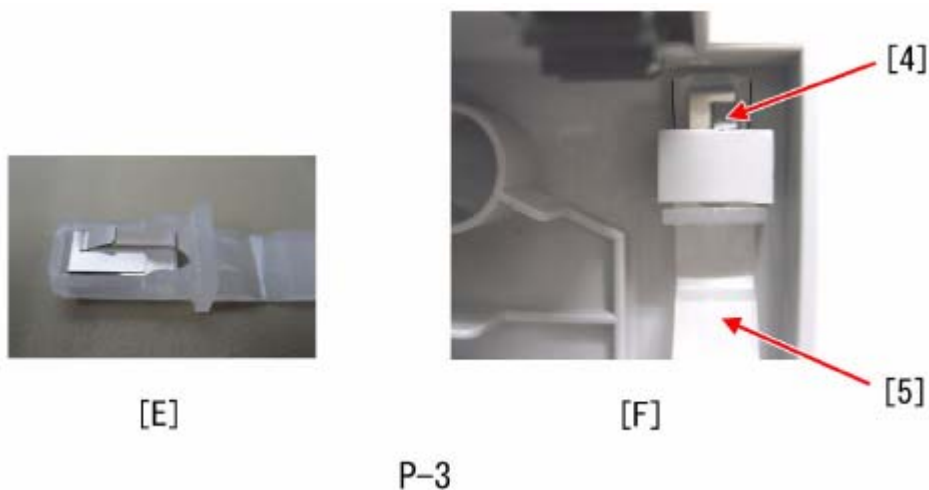
[C] Left door stopper attachment area (old type)

[D] Left door stopper attachment area (new type)

### Service Work:

When attaching the new type left door stopper to the left door, take the following action depending on the type of the left door.

- a. In case the left door is the old type [C]: Attach the left door stopper [F] with the left door stopper connecting member mounted [E].



P-3 Attachment of the left door stopper

[4] Left door stopper connecting member

[5] Left door stopper

- b. In case the left door is the new type [D]: The left door stopper connecting member is not required. Attach only the left door stopper to the left door.

**Service Parts:**

No.		Part No.	Part Name	Q'ty	Stock	Compati- bility	Available from	Fig. No.
1	O	FC6-7467-000	STOPPER, DOOR, LEFT	1 > 0	C	N	In stock	101
	N	FC6-7467-020	STOPPER, DOOR, LEFT	0 > 1	D	Y		

**Affected Machines:**

To be informed as soon as identified.