

## How to Adjust the Amount of Arching (MF6500)

1. Make the following key selections in sequence and enter Service Mode: \* > 2 > 8 > \*.

#SSSW
-------

2. Press "+" six time, and then press "OK".

#SCAN SW
----------

3. Press "+" once, and then press "OK".

#SCAN NUMERIC	
001	0

4. Make the following key selections in sequence: # > 1 > 0 > 0.

#SCAN NUMERIC	
100	110

5. Make the following key selections in sequence: 1 > 4 > 0.

#SCAN NUMERIC	
100	140

6. Press "OK".

#SCAN NUMERIC	
101	0

7. Press "Stop" to go out of service mode.