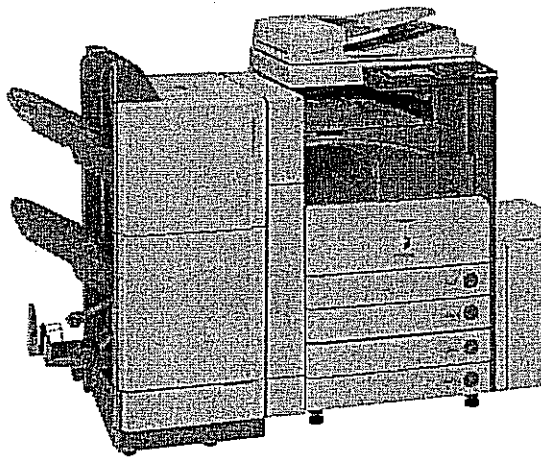


# PARTS CATALOG

**imageRUNNE**  
**2270/2870**  
**3570/4570**



**Canon**

**DU7-3127-000**

SEPT. 2004  
REV. 0



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FA3-8727-000	621 - 8	FB5-9803-000	353 - 3	FB6-3410-000	310 - 21
FA4-1159-000	140 - 22	FB5-9803-000	354 - 28	FB6-3410-000	311 - 21
FA9-2112-000	250 - 6	FB6-1321-000	210 - 1	FB6-3411-000	310 - 22
FA9-2112-000	251 - 6	FB6-1339-000	210 - 47	FB6-3411-000	311 - 22
FA9-2112-000	261 - 1	FB6-2703-040	161 - 38	FB6-3413-000	310 - 23
FA9-2112-000	621 - 28	FB6-2705-000	164 - 22	FB6-3413-000	311 - 23
FA9-3988-000	100 - 1	FB6-3313-000	104 - 2	FB6-3478-000	300 - 1
FB1-6715-000	640 - 1	FB6-3313-000	145 - 1	FB6-3478-000	301 - 1
FB1-8581-000	140 - 23	FB6-3380-000	310 - 1	FB6-3479-000	300 - 2
FB3-2224-000	100 - 23	FB6-3380-000	311 - 1	FB6-3479-000	301 - 2
FB3-2411-000	210 - 37	FB6-3386-000	310 - 2	FB6-3480-000	300 - 3
FB3-3192-020	102 - 1	FB6-3386-000	311 - 2	FB6-3480-000	301 - 3
FB4-2930-000	140 - 40	FB6-3388-000	310 - 3	FB6-3481-000	300 - 4
FB4-2930-000	810 - 29	FB6-3388-000	311 - 3	FB6-3481-000	301 - 4
FB5-4754-000	352 - 7	FB6-3389-000	310 - 4	FB6-3482-000	300 - 5
FB5-4754-000	353 - 1	FB6-3389-000	311 - 4	FB6-3482-000	301 - 5
FB5-4773-000	140 - 41	FB6-3390-000	310 - 5	FB6-3483-000	300 - 6
FB5-4773-000	810 - 30	FB6-3390-000	311 - 5	FB6-3483-000	301 - 6
FB5-4858-000	350 - 7	FB6-3391-000	310 - 6	FB6-3484-000	300 - 7
FB5-4930-000	810 - 39	FB6-3391-000	311 - 6	FB6-3484-000	301 - 7
FB5-4931-000	810 - 1	FB6-3392-000	310 - 7	FB6-3486-000	300 - 8
FB5-5039-000	250 - 12	FB6-3392-000	311 - 7	FB6-3486-000	301 - 8
FB5-5039-000	251 - 11	FB6-3393-000	310 - 8	FB6-3490-000	300 - 9
FB5-5130-000	991 - 4	FB6-3393-000	311 - 8	FB6-3490-000	301 - 9
FB5-5150-000	350 - 15	FB6-3394-000	310 - 9	FB6-3499-000	300 - 30
FB5-5279-000	500 - 2	FB6-3394-000	311 - 9	FB6-3499-000	301 - 12
FB5-9325-000	354 - 1	FB6-3395-000	310 - 10	FB6-3506-000	300 - 10
FB5-9401-000	161 - 23	FB6-3395-000	311 - 10	FB6-3506-000	301 - 10
FB5-9410-000	161 - 1	FB6-3396-010	310 - 11	FB6-3507-000	102 - 2
FB5-9414-000	162 - 14	FB6-3396-010	311 - 11	FB6-3524-000	301 - 30
FB5-9417-000	162 - 16	FB6-3397-000	310 - 12	FB6-4852-000	310 - 24
FB5-9427-000	162 - 21	FB6-3397-000	311 - 12	FB6-4852-000	311 - 24
FB5-9434-000	163 - 1	FB6-3399-000	310 - 14	FB6-5796-000	353 - 4
FB5-9438-000	163 - 4	FB6-3399-000	311 - 14	FB6-5796-000	354 - 29
FB5-9440-000	163 - 6	FB6-3402-000	310 - 15	FC5-0166-000	100 - 32
FB5-9460-009	164 - 28	FB6-3402-000	311 - 15	FC5-0166-000	210 - 7
FB5-9466-000	164 - 10	FB6-3403-000	310 - 16	FC5-0191-000	104 - 6
FB5-9467-020	164 - 11	FB6-3403-000	311 - 16	FC5-0195-000	104 - 7
FB5-9468-020	164 - 12	FB6-3404-000	310 - 17	FC5-0477-000	315 - 3
FB5-9469-020	164 - 13	FB6-3404-000	311 - 17	FC5-0478-000	315 - 4
FB5-9471-009	164 - 15	FB6-3405-000	310 - 18	FC5-0479-000	315 - 5
FB5-9477-000	164 - 20	FB6-3405-000	311 - 18	FC5-0480-000	315 - 6
FB5-9504-000	160 - 5	FB6-3408-000	310 - 20	FC5-0481-000	315 - 7
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FC5-0488-000	140 - 24	FC5-0624-000	301 - 15	FC5-0953-000	100 - 3
FC5-0489-000	140 - 25	FC5-0635-000	300 - 16	FC5-0954-000	100 - 37
FC5-0490-000	140 - 26	FC5-0636-000	300 - 17	FC5-0956-000	100 - 4
FC5-0496-000	140 - 38	FC5-0637-000	301 - 17	FC5-0957-000	100 - 18
FC5-0497-000	315 - 8	FC5-0641-000	102 - 3	FC5-0958-000	102 - 49
FC5-0520-000	315 - 2	FC5-0652-000	140 - 6	FC5-0959-000	103 - 1
FC5-0521-000	140 - 2	FC5-0653-020	140 - 7	FC5-0972-000	140 - 16
FC5-0522-000	140 - 3	FC5-0655-000	810 - 26	FC5-0974-000	353 - 5
FC5-0524-000	140 - 4	FC5-0657-000	140 - 42	FC5-0976-000	354 - 14
FC5-0525-000	140 - 5	FC5-0658-000	140 - 43	FC5-0977-000	354 - 10
FC5-0526-000	315 - 9	FC5-0659-000	140 - 8	FC5-0978-020	351 - 3
FC5-0527-000	315 - 10	FC5-0673-000	101 - 7	FC5-0985-000	352 - 20
FC5-0529-000	140 - 30	FC5-0674-000	140 - 10	FC5-0987-000	352 - 1
FC5-0530-000	315 - 17	FC5-0676-000	140 - 11	FC5-0988-000	352 - 2
FC5-0539-000	102 - 38	FC5-0677-000	140 - 12	FC5-0989-020	352 - 3
FC5-0540-000	102 - 39	FC5-0682-000	140 - 13	FC5-0991-000	352 - 21
FC5-0541-000	315 - 11	FC5-0685-000	140 - 14	FC5-0992-000	351 - 4
FC5-0542-000	140 - 32	FC5-0686-000	101 - 8	FC5-0996-000	353 - 6
FC5-0543-000	140 - 31	FC5-0687-000	101 - 9	FC5-0997-000	353 - 7
FC5-0544-000	315 - 18	FC5-0688-000	101 - 10	FC5-0998-000	353 - 18
FC5-0546-000	315 - 15	FC5-0689-000	101 - 11	FC5-1003-000	354 - 15
FC5-0547-000	102 - 40	FC5-0690-000	140 - 15	FC5-1005-000	354 - 16
FC5-0548-000	141 - 1	FC5-0691-000	140 - 44	FC5-1006-000	354 - 17
FC5-0549-000	141 - 13	FC5-0697-000	810 - 32	FC5-1009-000	354 - 11
FC5-0567-000	102 - 17	FC5-0703-000	140 - 46	FC5-1010-000	354 - 30
FC5-0568-000	102 - 18	FC5-0792-000	210 - 5	FC5-1011-000	354 - 31
FC5-0576-000	100 - 2	FC5-0798-000	350 - 2	FC5-1012-000	354 - 3
FC5-0583-000	300 - 11	FC5-0799-000	350 - 3	FC5-1013-000	352 - 22
FC5-0583-000	301 - 11	FC5-0800-000	350 - 4	FC5-1013-000	354 - 18
FC5-0584-000	301 - 13	FC5-0803-000	100 - 35	FC5-1014-000	354 - 19
FC5-0585-000	300 - 12	FC5-0805-000	353 - 17	FC5-1017-000	353 - 8
FC5-0588-000	145 - 2	FC5-0806-000	350 - 6	FC5-1019-020	351 - 5
FC5-0590-000	145 - 4	FC5-0807-000	100 - 36	FC5-1020-020	354 - 4
FC5-0591-000	300 - 13	FC5-0812-000	100 - 17	FC5-1023-000	354 - 5
FC5-0592-000	145 - 5	FC5-0859-000	351 - 1	FC5-1024-000	354 - 35
FC5-0593-000	145 - 6	FC5-0860-000	100 - 43	FC5-1025-000	352 - 4
FC5-0594-000	145 - 7	FC5-0862-000	354 - 9	FC5-1038-000	352 - 5
FC5-0595-000	310 - 25	FC5-0870-000	352 - 8	FC5-1053-000	353 - 9
FC5-0595-000	311 - 25	FC5-0871-000	353 - 19	FC5-1054-000	354 - 36
FC5-0596-000	104 - 3	FC5-0872-000	354 - 2	FC5-1056-000	130 - 3
FC5-0598-000	300 - 14	FC5-0873-000	353 - 20	FC5-1057-000	130 - 13
FC5-0598-000	301 - 14	FC5-0888-000	351 - 2	FC5-1059-000	130 - 14
FC5-0605-000	301 - 16	FC5-0889-000	100 - 20	FC5-1061-000	130 - 16
FC5-0622-000	300 - 15	FC5-0942-000	100 - 21	FC5-1064-000	130 - 17

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FC5-1066-000	130 - 19	FC5-1262-000	102 - 30	FC5-1447-000	210 - 14
FC5-1067-000	130 - 1	FC5-1265-000	621 - 12	FC5-1473-000	210 - 15
FC5-1093-000	100 - 33	FC5-1268-000	621 - 33	FC5-1492-000	210 - 28
FC5-1094-000	100 - 28	FC5-1269-000	621 - 30	FC5-1499-000	210 - 16
FC5-1100-000	100 - 24	FC5-1274-000	621 - 13	FC5-1506-000	130 - 15
FC5-1101-000	100 - 5	FC5-1277-000	100 - 12	FC5-1516-000	106 - 4
FC5-1103-000	100 - 6	FC5-1278-000	100 - 13	FC5-1517-000	106 - 5
FC5-1104-000	100 - 7	FC5-1280-000	100 - 22	FC5-1518-000	106 - 6
FC5-1106-000	100 - 8	FC5-1282-000	100 - 14	FC5-1527-000	141 - 16
FC5-1108-000	100 - 9	FC5-1307-000	101 - 5	FC5-1535-000	101 - 17
FC5-1109-000	100 - 10	FC5-1341-000	810 - 3	FC5-1535-000	104 - 8
FC5-1111-000	100 - 29	FC5-1343-000	810 - 54	FC5-1536-000	141 - 8
FC5-1113-000	101 - 1	FC5-1345-000	810 - 57	FC5-1539-000	102 - 23
FC5-1114-000	100 - 19	FC5-1346-000	810 - 50	FC5-1540-000	102 - 24
FC5-1115-000	100 - 25	FC5-1348-000	810 - 51	FC5-1541-000	102 - 25
FC5-1117-000	100 - 11	FC5-1351-000	810 - 4	FC5-1545-000	102 - 26
FC5-1118-000	101 - 20	FC5-1353-000	810 - 52	FC5-1546-000	140 - 60
FC5-1120-000	141 - 2	FC5-1354-000	140 - 17	FC5-1552-000	141 - 14
FC5-1124-000	141 - 4	FC5-1356-000	810 - 21	FC5-1558-000	141 - 9
FC5-1125-000	141 - 5	FC5-1358-000	810 - 6	FC5-1559-000	141 - 10
FC5-1126-000	141 - 6	FC5-1360-000	810 - 7	FC5-1560-000	141 - 17
FC5-1127-000	141 - 7	FC5-1367-000	810 - 8	FC5-1562-000	102 - 34
FC5-1130-000	104 - 1	FC5-1368-000	810 - 9	FC5-1564-000	102 - 41
FC5-1131-000	810 - 2	FC5-1382-000	810 - 53	FC5-2804-000	164 - 21
FC5-1146-000	102 - 52	FC5-1383-000	810 - 10	FC5-4264-000	161 - 8
FC5-1152-000	100 - 30	FC5-1384-000	810 - 11	FC5-4273-020	161 - 33
FC5-1168-000	110 - 1	FC5-1400-000	130 - 21	FC5-4274-000	161 - 29
FC5-1201-000	621 - 29	FC5-1407-000	103 - 2	FC5-4278-000	161 - 34
FC5-1205-000	621 - 24	FC5-1413-000	101 - 2	FC5-4279-000	161 - 4
FC5-1206-000	621 - 25	FC5-1420-000	102 - 15	FC5-4280-000	161 - 18
FC5-1208-000	621 - 1	FC5-1422-020	300 - 18	FC5-4281-000	161 - 19
FC5-1209-000	621 - 2	FC5-1422-020	301 - 18	FC5-4285-030	161 - 24
FC5-1210-000	621 - 10	FC5-1423-000	300 - 19	FC5-4286-000	161 - 21
FC5-1211-000	621 - 11	FC5-1423-000	301 - 19	FC5-4287-000	161 - 22
FC5-1214-000	621 - 9	FC5-1424-020	300 - 20	FC5-4289-000	161 - 39
FC5-1215-000	621 - 31	FC5-1424-020	301 - 20	FC5-4291-000	161 - 25
FC5-1217-000	621 - 32	FC5-1425-000	300 - 21	FC5-4292-000	161 - 28
FC5-1218-000	621 - 34	FC5-1425-000	301 - 21	FC5-4293-000	161 - 26
FC5-1221-000	621 - 3	FC5-1426-000	210 - 8	FC5-4295-000	161 - 20
FC5-1239-000	640 - 2	FC5-1427-000	210 - 9	FC5-4302-000	162 - 15
FC5-1243-000	102 - 29	FC5-1439-000	210 - 10	FC5-4305-000	162 - 2
FC5-1246-000	640 - 3	FC5-1442-000	210 - 52	FC5-4306-000	162 - 3
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FC5-4308-000	162 - 6	FC5-5089-000	900 - 10	FC6-2797-000	164 - 34
FC5-4309-000	162 - 20	FC5-5457-000	130 - 21	FC6-2798-000	164 - 37
FC5-4323-000	163 - 2	FC5-5472-000	991 - 1	FC6-2899-000	621 - 39
FC5-4324-000	163 - 3	FC5-5473-000	991 - 2	FC6-2900-000	621 - 37
FC5-4326-000	163 - 5	FC5-5474-000	353 - 10	FC6-2902-000	140 - 18
FC5-4327-000	163 - 7	FC5-6003-000	352 - 24	FC6-2903-000	130 - 21
FC5-4329-000	163 - 8	FC5-6003-000	354 - 12	FC6-2904-000	106 - 2
FC5-4336-000	163 - 9	FC5-6004-000	352 - 27	FC6-2909-000	640 - 5
FC5-4338-000	163 - 26	FC5-6006-000	354 - 6	FC6-2911-000	141 - 3
FC5-4341-000	163 - 24	FC5-6008-000	354 - 20	FC6-2915-000	350 - 13
FC5-4353-000	164 - 23	FC5-6010-000	352 - 9	FC6-2915-000	353 - 2
FC5-4354-000	164 - 8	FC5-6011-000	351 - 6	FC6-2915-000	354 - 27
FC5-4356-000	164 - 24	FC5-6012-000	354 - 32	FC6-2918-000	101 - 18
FC5-4358-000	164 - 17	FC5-6014-000	353 - 21	FC6-2920-000	810 - 13
FC5-4359-000	164 - 18	FC5-6019-000	354 - 21	FC6-2924-000	810 - 14
FC5-4362-000	164 - 32	FC5-6540-000	100 - 15	FC6-2925-000	810 - 15
FC5-4363-000	164 - 25	FC5-6578-000	102 - 47	FC6-2927-000	810 - 16
FC5-4365-000	164 - 65	FC5-6934-000	310 - 19	FC6-2928-000	810 - 45
FC5-4367-000	164 - 59	FC5-6934-000	311 - 19	FC6-2929-000	810 - 17
FC5-4368-000	164 - 48	FC5-7156-000	810 - 33	FC6-2937-000	640 - 6
FC5-4372-020	164 - 64	FC5-7160-000	810 - 12	FC6-2941-000	810 - 22
FC5-4373-000	164 - 61	FC5-7182-000	810 - 56	FC6-2942-000	810 - 5
FC5-4374-000	164 - 62	FC5-7206-000	621 - 37	FC6-2943-000	810 - 23
FC5-4376-000	164 - 26	FC5-7208-000	261 - 4	FC6-4624-000	103 - 9
FC5-4381-000	164 - 27	FC5-7210-000	100 - 38	FC6-4627-000	810 - 49
FC5-4382-000	164 - 33	FC5-7211-000	100 - 38	FC6-4815-000	140 - 9
FC5-4391-000	161 - 43	FC5-7212-000	100 - 38	FC6-4820-000	103 - 8
FC5-4396-000	161 - 44	FC5-7213-000	100 - 38	FC6-4824-000	101 - 21
FC5-4399-000	161 - 27	FC5-7214-000	100 - 38	FC6-4832-000	100 - 38
FC5-4400-000	161 - 3	FC5-7215-000	100 - 38	FC6-4833-000	100 - 38
FC5-4402-000	161 - 41	FC5-7216-000	300 - 31	FC6-4834-000	100 - 38
FC5-4406-000	162 - 19	FC5-7216-000	301 - 31	FC6-4837-000	100 - 38
FC5-4408-000	161 - 42	FC5-7217-000	315 - 19	FC6-4838-000	100 - 38
FC5-4410-000	160 - 7	FC5-7228-000	810 - 50	FC6-4839-000	100 - 38
FC5-4421-000	162 - 7	FC5-7413-000	145 - 12	FC6-5067-000	100 - 41
FC5-4422-000	162 - 8	FC6-2759-000	210 - 2	FC6-5075-000	100 - 40
FC5-4424-000	163 - 10	FC6-2763-000	210 - 35	FC6-5076-000	100 - 40
FC5-4424-000	164 - 73	FC6-2764-000	210 - 38	FC6-5085-000	810 - 20
FC5-4425-000	163 - 11	FC6-2765-000	210 - 3	FC6-5087-000	621 - 36
FC5-4425-000	164 - 74	FC6-2778-000	161 - 10	FC6-7207-000	810 - 5
FC5-4427-000	160 - 1	FC6-2781-000	164 - 5	FF3-4303-000	164 - 39
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FF3-4607-000	161 - 14	FH2-6552-000	100 - 16	FK2-0149-000	810 - 18
FF3-4608-000	161 - 2	FH2-7037-000	130 - 4	FK2-0160-000	101 - 6
FF3-4609-000	162 - 9	FH2-7061-000	104 - 16	FK2-0216-000	161 - 32
FF6-0345-000	350 - 5	FH2-7072-000	992 - 2	FK2-0246-000	130 - 5
FF6-2058-000	310 - 26	FH2-7174-000	210 - 17	FK2-0338-000	105 - 2
FF6-2058-000	311 - 26	FH4-1429-000	931 - IC522	FK2-0339-000	105 - 2
FF6-2059-000	310 - 27	FH4-6145-000	900 - IC1005	FK2-0340-000	105 - 1
FF6-2059-000	311 - 27	FH4-6204-000	930 - IC2	FK2-0341-000	105 - 1
FF6-2064-000	300 - 22	FH4-6204-000	994 - IC10	FK2-0358-000	621 - 14
FF6-2064-000	301 - 22	FH4-6218-000	900 - IC1006	FK2-0358-000	640 - 7
FF6-2363-000	310 - 13	FH4-6300-000	900 - IC1003	FK2-0360-000	140 - 20
FF6-2363-000	311 - 13	FH4-6300-000	930 - IC8	FK2-0361-000	102 - 7
FG3-2302-000	310 - 28	FH4-6302-000	900 - IC1009	FK2-0362-000	251 - 2
FG3-2302-000	311 - 28	FH4-6313-000	931 - IC520	FK2-0365-000	281 - 2
FG3-2826-000	992 - 1	FH5-1021-010	352 - 10	FK2-0367-000	106 - 1
FG3-2834-000	130 - 7	FH5-1028-000	210 - 48	FK2-0368-000	103 - 6
FG3-2835-000	130 - 8	FH5-1108-010	352 - 11	FK2-0379-000	621 - 5
FG3-2836-000	130 - 9	FH5-1128-000	164 - 71	FK2-0384-000	102 - 27
FG3-3125-000	161 - 16	FH5-1129-000	164 - 70	FK2-0385-000	250 - 2
FG3-3152-000	210 - 26	FH5-3550-000	991 - 3	FK2-0404-000	250 - 8
FG3-3153-000	210 - 29	FH6-5005-000	250 - 7	FK2-0404-000	251 - 7
FG3-3153-000	210 - 44	FH6-5075-000	102 - 7	FK2-0405-000	900 - 9
FG3-3158-000	210 - 45	FH6-5076-000	250 - 1	FK2-0407-000	900 - 8
FG3-3178-020	105 - 3	FH6-5076-000	251 - 1	FK2-0408-000	310 - 29
FG3-3187-000	315 - 1	FH6-5128-000	164 - 7	FK2-0408-000	311 - 29
FG3-3188-000	140 - 27	FH7-7312-000	310 - 30	FK2-0643-000	001 - 2
FG3-3189-000	140 - 19	FH7-7312-000	311 - 30	FK2-0646-000	001 - 3
FG3-3294-000	351 - 7	FH7-7569-000	210 - 20	FK2-0695-000	001 - 4
FG3-3295-000	354 - 7	FH7-7625-000	110 - 3	FK2-0696-000	001 - 5
FG3-3297-000	351 - 8	FH7-7626-000	110 - 3	FK2-0920-000	001 - 1
FG3-3299-000	353 - 11	FH7-9334-000	210 - 31	FK2-0921-000	001 - 2
FG3-3301-000	351 - 9	FK2-0015-000	106 - 12	FK2-0923-000	001 - 3
FG3-3303-000	164 - 40	FK2-0140-000	110 - 4	FK2-0930-000	001 - 5
FG3-3757-000	162 - 18	FK2-0146-000	110 - 9	FL2-0101-000	140 - 29
FG3-3758-000	162 - 5	FK2-0148-000	110 - 8	FL2-0106-000	140 - 1
FG3-3765-000	931 -	FK2-0149-000	101 - 16	FL2-0116-000	102 - 21
FG3-3766-000	210 - 46	FK2-0149-000	102 - 44	FL2-0126-000	145 - 3
FG3-3767-000	210 - 39	FK2-0149-000	140 - 28	FL2-0127-000	210 - 21
FG3-3768-000	210 - 34	FK2-0149-000	281 - 1	FL2-0128-000	210 - 22
FG3-3793-000	210 - 39	FK2-0149-000	351 - 10	FL2-0143-000	140 - 45
FG3-3794-000	210 - 39	FK2-0149-000	352 - 6	FL2-0178-000	350 - 8
FG3-3795-000	210 - 34	FK2-0149-000	353 - 12	FL2-0203-000	101 - 19
FG3-3965-000	130 - 11	FK2-0149-000	354 - 22	FL2-0203-000	106 - 14

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FL2-0245-000	102 - 42	FL2-1092-000	130 - 6	FM2-0299-000	810 - 35
FL2-0246-000	141 - 18	FL2-1200-000	352 - 23	FM2-0300-000	810 - 38
FL2-0247-000	141 - 11	FL2-1201-000	353 - 13	FM2-0303-000	101 - 4
FL2-0250-000	141 - 12	FL2-1202-000	353 - 14	FM2-0334-000	460 -
FL2-0251-000	141 - 15	FL2-1203-000	353 - 15	FM2-0338-000	106 - 7
FL2-0267-000	101 - 3	FL2-1205-000	354 - 37	FM2-0339-000	106 - 3
FL2-0279-000	210 - 25	FL2-1206-000	354 - 8	FM2-0342-000	991 -
FL2-0290-000	640 - 10	FL2-1207-000	354 - 23	FM2-0343-000	990 - 2
FL2-0291-000	640 - 8	FL2-1208-000	354 - 13	FM2-0353-000	110 -
FL2-0292-000	640 - 9	FL2-1209-000	354 - 24	FM2-0354-000	110 -
FL2-0295-000	621 - 26	FL2-1210-000	354 - 33	FM2-0355-000	140 - 58
FL2-0298-000	140 - 59	FL2-1212-030	353 - 16	FM2-0356-000	810 -
FL2-0303-000	640 - 22	FL2-1517-000	102 - 8	FM2-0357-000	810 -
FL2-0307-000	621 - 15	FL2-1518-000	102 - 13	FM2-0358-000	810 - 19
FL2-0308-000	621 - 27	FL2-2942-000	210 - 23	FM2-0359-000	810 - 19
FL2-0309-000	621 - 6	FL2-2943-000	210 - 24	FM2-0360-000	130 -
FL2-0313-000	621 - 16	FL2-2944-000	210 - 24	FM2-0361-000	130 -
FL2-0314-000	102 - 50	FL2-2945-000	210 - 24	FM2-0362-000	130 -
FL2-0315-000	100 - 26	FL2-2946-000	210 - 24	FM2-0384-000	110 -
FL2-0322-000	500 - 1	FL2-2952-000	164 - 9	FM2-0387-000	315 -
FL2-0330-000	102 - 48	FL2-2954-000	161 - 6	FM2-0389-000	102 - 14
FL2-0352-000	100 - 39	FL2-2997-000	210 - 18	FM2-0860-000	992 - 8
FL2-0941-000	161 - 12	FL2-2999-000	210 - 4	FM2-1116-000	130 - 20
FL2-0943-000	161 - 35	FL2-3265-000	102 - 45	FM2-1328-000	352 -
FL2-0945-000	161 - 30	FL2-3266-000	261 - 2	FM2-1335-000	354 -
FL2-0946-000	161 - 31	FM2-0111-000	140 - 21	FM2-1340-000	354 - 26
FL2-0947-000	161 - 13	FM2-0131-000	145 -	FM2-1577-000	310 -
FL2-0948-000	163 - 12	FM2-0177-000	350 - 14	FM2-1578-000	311 -
FL2-0949-000	162 - 10	FM2-0241-000	250 -	FM2-1771-000	281 -
FL2-0950-000	162 - 11	FM2-0242-000	281 -	FM2-1772-000	251 -
FL2-0951-000	162 - 1	FM2-0244-000	992 -	FM2-1774-000	810 -
FL2-0952-000	162 - 12	FM2-0245-000	910 -	FM2-1786-000	810 -
FL2-0953-000	163 - 13	FM2-0250-000	140 -	FM2-1787-000	810 -
FL2-0955-000	163 - 14	FM2-0252-000	141 -	FM2-1792-000	810 - 19
FL2-0958-000	164 - 29	FM2-0260-000	910 -	FM2-1793-000	810 - 19
FL2-0959-000	164 - 30	FM2-0261-000	104 - 14	FM2-1794-000	810 - 19
FL2-0960-000	164 - 31	FM2-0276-000	460 -	FM2-2758-000	130 - 10
FL2-0961-000	161 - 7	FM2-0286-000	621 -	FM2-2764-000	105 - 7
FL2-0962-000	164 - 51	FM2-0287-000	640 -	FM2-2767-000	930 - 1
FL2-0963-000	164 - 52	FM2-0289-000	640 - 11	FM2-2768-000	315 - 14
FL2-0964-000	164 - 53	FM2-0290-000	621 - 7	FM2-2769-000	810 - 40
FL2-0965-000	164 - 16	FM2-0292-000	810 -	FM2-2770-000	102 - 16
FL2-0968-000	164 - 58	FM2-0293-000	810 - 19	FM2-2771-000	102 - 22

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FM2-2774-000	930 - 2	FM2-3120-000	990 - 6	FS6-8992-000	100 - 46
FM2-2776-000	103 - 7	FM2-3122-000	992 - 3	FS7-2660-000	161 - 36
FM2-2779-000	930 - 1	FM2-3123-000	992 - 5	FS7-2662-000	161 - 5
FM2-2789-000	992 - 12	FM2-3124-000	992 - 6	FS7-2663-000	163 - 16
FM2-2790-000	992 - 10	FM2-3127-000	992 - 7	FS7-2664-000	164 - 66
FM2-2799-000	900 - 1	FM2-3128-000	992 - 9	FS7-2666-000	164 - 43
FM2-2815-000	105 - 13	FM2-3129-000	990 - 7	FS7-2788-000	104 - 5
FM2-2816-000	281 - 3	FM2-3130-000	990 - 8	FS7-2788-000	145 - 9
FM2-2817-000	107 - 1	FM2-3221-000	994 -	FS7-2797-000	310 - 36
FM2-2818-000	106 - 13	FM2-3226-000	900 - 2	FS7-2797-000	311 - 36
FM2-2819-000	105 - 9	FM2-3265-000	350 - 1	FS7-2798-000	310 - 37
FM2-2820-000	105 - 10	FM2-4471-000	353 -	FS7-2798-000	311 - 37
FM2-2824-000	105 - 8	FS1-1205-000	310 - 32	FS7-2800-000	310 - 38
FM2-2826-000	107 - 2	FS1-1205-000	311 - 32	FS7-2800-000	311 - 38
FM2-2830-000	105 - 11	FS1-1213-000	310 - 33	FS7-2801-000	310 - 39
FM2-2831-000	104 - 9	FS1-1213-000	311 - 33	FS7-2801-000	311 - 39
FM2-2833-000	105 - 11	FS1-1512-000	810 - 55	FS7-2802-000	310 - 40
FM2-2838-000	261 - 3	FS1-9009-020	810 - 27	FS7-2802-000	311 - 40
FM2-2839-000	621 - 35	FS1-9010-020	164 - 63	FS7-2803-000	310 - 41
FM2-2840-000	105 - 12	FS2-1014-000	621 - 17	FS7-2803-000	311 - 41
FM2-2841-000	105 - 12	FS2-9010-000	164 - 60	FS7-2805-000	300 - 24
FM2-2842-000	250 - 3	FS5-1209-000	140 - 33	FS7-2805-000	301 - 24
FM2-2842-000	251 - 3	FS5-1377-000	354 - 25	FS7-2859-000	353 - 24
FM2-2843-000	105 - 4	FS5-1595-000	104 - 4	FS7-2859-000	354 - 34
FM2-2845-000	102 - 51	FS5-1595-000	145 - 8	FS7-5909-000	310 - 42
FM2-2847-000	810 - 43	FS5-1597-000	310 - 34	FS7-5909-000	311 - 42
FM2-2851-000	102 - 9	FS5-1597-000	311 - 34	FS7-5910-000	310 - 43
FM2-2853-000	102 - 53	FS5-1943-000	350 - 9	FS7-5910-000	311 - 43
FM2-2856-000	100 - 44	FS5-1943-000	352 - 25	FS7-8143-020	100 - 48
FM2-2857-000	810 - 44	FS5-1943-000	353 - 22	FU3-0280-000	310 - 44
FM2-2858-000	102 - 46	FS5-1943-000	354 - 38	FU3-0280-000	311 - 44
FM2-2859-000	100 - 47	FS5-1945-000	810 - 36	FU3-0282-000	310 - 45
FM2-2862-000	101 - 14	FS5-1947-000	250 - 4	FU3-0282-000	311 - 45
FM2-2863-000	990 - 5	FS5-1947-000	251 - 4	FU3-0283-000	310 - 46
FM2-2868-000	110 - 2	FS5-6448-000	640 - 12	FU3-0283-000	311 - 46
FM2-2954-000	163 -	FS5-6488-000	353 - 23	FU3-0284-000	310 - 47
FM2-2955-000	163 - 15	FS5-9227-020	210 - 11	FU3-0284-000	311 - 47
FM2-2956-000	163 - 27	FS5-9664-000	104 - 15	FU3-0285-000	106 - 8
FM2-2957-000	163 - 23	FS6-1063-000	310 - 35	FU3-0288-000	310 - 48
FM2-2958-000	163 - 18	FS6-1063-000	311 - 35	FU3-0288-000	311 - 48
FM2-2959-000	164 -	FS6-2790-000	140 - 34	FU3-0289-000	310 - 49
FM2-2961-000	164 - 14	FS6-2791-000	140 - 35	FU3-0289-000	311 - 49
FM2-2964-000	162 -	FS6-8116-000	300 - 23	FU3-0290-000	310 - 50

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FU3-0291-000	310 - 51	FU5-0628-000	163 - 20	FU5-2104-000	300 - 29
FU3-0291-000	311 - 51	FU5-0629-000	164 - 44	FU5-2104-000	301 - 29
FU3-0292-000	310 - 52	FU5-0630-000	164 - 45	FU5-2105-000	210 - 41
FU3-0292-000	311 - 52	FU5-0633-000	162 - 17	FU5-2364-000	164 - 41
FU3-0293-000	300 - 25	FU5-1006-000	140 - 49	FU5-2611-000	141 - 22
FU3-0293-000	301 - 25	FU5-1026-000	640 - 18	FU5-2652-000	102 - 10
FU3-0294-000	300 - 26	FU5-1028-000	102 - 36	FU5-2653-000	104 - 11
FU3-0294-000	301 - 26	FU5-1029-000	102 - 35	FU5-3016-000	140 - 51
FU3-0347-000	310 - 53	FU5-1030-000	102 - 31	FU5-3018-000	354 - 39
FU3-0347-000	311 - 53	FU5-1031-000	640 - 19	FU5-3019-000	353 - 26
FU3-0349-000	310 - 54	FU5-1168-000	163 - 19	FU5-3020-000	352 - 15
FU3-0349-000	311 - 54	FU5-1169-000	164 - 46	FU5-3020-000	353 - 27
FU3-0350-000	310 - 55	FU5-1170-000	164 - 47	FU5-3021-000	352 - 26
FU3-0350-000	311 - 55	FU5-1171-000	164 - 42	FU5-3021-000	354 - 40
FU3-0352-000	310 - 56	FU5-1172-000	163 - 21	FU5-3022-000	352 - 16
FU3-0352-000	311 - 56	FU5-1172-000	164 - 72	FU5-3030-000	210 - 49
FU5-0006-000	140 - 48	FU5-1173-000	161 - 37	FU5-3146-000	164 - 50
FU5-0054-000	352 - 12	FU5-2030-000	145 - 10	FU5-3147-000	164 - 35
FU5-0061-000	140 - 36	FU5-2032-000	300 - 27	FU5-3148-000	164 - 36
FU5-0062-000	315 - 12	FU5-2033-000	301 - 27	FU5-3149-000	164 - 69
FU5-0063-000	315 - 13	FU5-2034-000	140 - 37	FU5-3150-000	164 - 38
FU5-0076-000	353 - 25	FU5-2035-000	102 - 43	FU5-3178-000	102 - 11
FU5-0077-000	352 - 13	FU5-2037-000	141 - 20	FU5-3179-000	102 - 12
FU5-0078-000	352 - 14	FU5-2038-000	104 - 10	FU5-3180-000	102 - 20
FU5-0087-000	250 - 9	FU5-2044-000	140 - 55	FU5-3328-000	210 - 43
FU5-0087-000	251 - 8	FU5-2045-000	140 - 56	FU5-3333-000	163 - 17
FU5-0095-000	281 - 4	FU5-2057-000	210 - 42	FU5-3336-000	164 - 67
FU5-0096-000	281 - 5	FU5-2063-000	140 - 50	FU5-3337-000	164 - 54
FU5-0097-000	281 - 6	FU5-2064-000	101 - 12	FU5-6014-000	140 - 57
FU5-0098-000	250 - 10	FU5-2066-000	104 - 13	FU5-8001-000	210 - 36
FU5-0098-000	251 - 9	FU5-2067-000	140 - 47	FU5-8003-000	210 - 36
FU5-0101-000	281 - 7	FU5-2068-000	350 - 11	FU5-8005-000	210 - 36
FU5-0108-000	621 - 18	FU5-2073-000	810 - 34	FU5-8007-000	210 - 36
FU5-0109-000	621 - 19	FU5-2074-000	350 - 12	FU5-8011-000	145 - 11
FU5-0110-000	640 - 13	FU5-2076-000	141 - 21	FU5-8021-000	100 - 45
FU5-0111-000	640 - 14	FU5-2079-000	250 - 11	FU5-8550-000	210 - 50
FU5-0112-000	640 - 15	FU5-2079-000	251 - 10	FU5-8551-000	210 - 50
FU5-0113-000	640 - 16	FU5-2089-000	621 - 21	FU5-8552-000	210 - 50
FU5-0114-000	640 - 17	FU5-2090-000	102 - 32	FU5-8553-000	210 - 50
FU5-0115-000	621 - 20	FU5-2096-000	101 - 15	FU5-9006-020	210 - 30
FU5-0126-000	281 - 8	FU5-2097-000	300 - 28	FU5-9139-000	160 - 2
FU5-0127-000	810 - 48	FU5-2097-000	301 - 28	FU5-9140-000	160 - 3
FU5-0128-000	350 - 10	FU5-2102-000	810 - 37	FU6-0019-000	281 - 10

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FU6-0021-000	810 - 48	VS1-7177-004	210 - 54	XA9-1415-000	210 - 32
FU6-0023-000	810 - 24	VS1-7177-006	210 - 55	XA9-1468-000	102 - 5
FU6-0024-000	261 - 5	VT2-5018-000	900 - 4	XB1-2300-306	161 - 504
FU6-0029-000	261 - 6	WA7-3296-000	900 - 5	XB1-2300-306	164 - 506
FU6-0673-000	164 - 55	WE8-5689-000	001 - 6	XB1-2300-405	353 - 501
FU6-2009-000	102 - 28	WE8-5764-000	900 - 7	XB1-2300-405	354 - 502
FU6-2010-000	141 - 19	WG8-5624-000	162 - 13	XB1-2300-407	103 - 4
FU6-2011-000	102 - 33	WG8-5624-000	164 - 56	XB1-2300-409	810 - 501
FU6-2012-000	621 - 38	WG8-5624-000	210 - 19	XB1-2300-605	210 - 504
FU6-2014-000	141 - 23	WM2-5216-000	900 - 3	XB1-2300-607	106 - 501
FU6-2016-000	101 - 22	WT2-5565-000	315 - 16	XB1-2300-607	310 - 501
FU6-2021-000	810 - 47	X71-9310-000	640 - 20	XB1-2300-607	311 - 501
FU6-2236-000	210 - 40	XA9-0265-000	105 - 5	XB1-2300-607	900 - 503
HH2-2830-000	990 - 4	XA9-0465-000	900 - 6	XB1-2301-407	102 - 503
NPN	001 -	XA9-0605-000	100 - 42	XB1-2400-603	110 - 501
NPN	100 -	XA9-0656-000	311 - 60	XB1-2400-606	164 - 505
NPN	101 -	XA9-0702-000	810 - 31	XB1-2400-607	310 - 508
NPN	102 -	XA9-0874-000	160 - 4	XB1-2400-607	311 - 508
NPN	103 -	XA9-0894-000	140 - 39	XB1-2400-807	100 - 502
NPN	104 -	XA9-0894-000	161 - 15	XB1-2401-406	161 - 507
NPN	105 -	XA9-0894-000	164 - 75	XB1-2402-007	110 - 502
NPN	106 -	XA9-0962-000	310 - 60	XB1-2500-603	110 - 505
NPN	107 -	XA9-1164-000	104 - 17	XB1-3300-607	310 - 502
NPN	160 -	XA9-1164-000	250 - 5	XB1-3300-607	311 - 502
NPN	161 -	XA9-1164-000	251 - 5	XB2-8300-607	300 - 501
NPN	210 -	XA9-1164-000	281 - 9	XB2-8300-607	301 - 501
NPN	261 -	XA9-1297-000	141 - 24	XB2-8300-607	900 - 501
NPN	300 -	XA9-1386-000	100 - 34	XB2-8300-805	210 - 501
NPN	301 -	XA9-1386-000	101 - 13	XB3-6300-600	310 - 503
NPN	350 -	XA9-1386-000	102 - 6	XB3-6300-600	311 - 503
NPN	351 -	XA9-1386-000	103 - 3	XB4-5300-607	141 - 501
NPN	500 -	XA9-1386-000	104 - 12	XB4-5300-607	621 - 501
NPN	900 -	XA9-1386-000	105 - 6	XB4-5300-607	640 - 501
NPN	930 -	XA9-1386-000	106 - 11	XB4-5300-607	810 - 502
NPN	990 -	XA9-1386-000	140 - 52	XB4-5300-805	351 - 502
RB1-6539-000	310 - 57	XA9-1386-000	210 - 12	XB4-5300-805	354 - 501
RB1-6539-000	311 - 57	XA9-1386-000	310 - 31	XB4-5300-806	161 - 502
RB1-8945-000	310 - 58	XA9-1386-000	351 - 11	XB4-5300-806	163 - 502
RB1-8945-000	311 - 58	XA9-1386-000	352 - 17	XB4-5300-807	300 - 502
RS1-1087-000	810 - 25	XA9-1386-000	354 - 41	XB4-5300-807	301 - 502
RS5-1446-000	810 - 41	XA9-1386-000	621 - 22	XB4-5301-007	130 - 501
RS5-1567-000	310 - 59	XA9-1386-000	990 - 3	XB4-5400-807	101 - 501
RS5-1567-000	311 - 59	XA9-1386-000	991 - 5	XB4-5400-807	102 - 505

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PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO.
XB4-5400-807	145 - 501	XD2-1100-242	810 - 505	XD3-2200-182	261 - 504
XB4-5400-807	310 - 504	XD2-1100-322	164 - 504	XD3-2300-142	621 - 502
XB4-5400-807	311 - 504	XD2-1100-402	102 - 501	XF2-1604-435	164 - 57
XB4-5400-807	350 - 501	XD2-1100-402	161 - 511	XF2-1605-760	261 - 505
XB4-5400-809	161 - 506	XD2-1100-422	140 - 502	XF2-1605-940	164 - 2
XB4-5400-809	164 - 503	XD2-1100-502	102 - 502	XF2-1606-135	163 - 22
XB4-5401-007	100 - 501	XD2-1100-502	161 - 505	XF2-1607-440	164 - 3
XB4-5401-007	140 - 501	XD2-1100-502	210 - 505	XF2-1607-640	164 - 68
XB4-5401-007	141 - 502	XD2-1100-502	250 - 502	XF2-1607-840	106 - 9
XB4-5401-007	315 - 501	XD2-1100-502	251 - 501	XF2-1608-860	102 - 19
XB4-5401-205	161 - 503	XD2-1100-502	281 - 502	XF2-1609-040	106 - 10
XB4-5401-205	352 - 502	XD2-1100-502	310 - 506	XF2-3616-660	164 - 19
XB4-5401-205	353 - 502	XD2-1100-502	311 - 506	XF2-4104-040	281 - 504
XB4-5401-205	354 - 503	XD2-1100-502	350 - 502	XF2-4104-240	352 - 18
XB4-5401-207	310 - 505	XD2-1100-502	351 - 501	XF2-4107-940	353 - 28
XB4-5401-207	311 - 505	XD2-1100-502	352 - 501	XF2-4108-240	352 - 19
XB4-7300-809	162 - 501	XD2-1100-502	353 - 503	XF2-4109-240	354 - 42
XB6-2300-409	250 - 501	XD2-1100-502	354 - 504	XF2-4112-240	140 - 53
XB6-2300-409	251 - 503	XD2-1100-502	640 - 507	XF2-4606-740	210 - 503
XB6-7300-000	900 - 502	XD2-1100-502	810 - 503	XF9-0727-000	164 - 4
XB6-7300-407	210 - 507	XD2-1100-642	102 - 504	XF9-0743-000	210 - 33
XB6-7300-607	105 - 501	XD2-1100-642	164 - 501	XG9-0111-000	621 - 23
XB6-7300-607	106 - 503	XD2-1100-642	250 - 503	XG9-0387-000	810 - 42
XB6-7300-607	110 - 503	XD2-1100-642	251 - 502	XG9-0507-000	164 - 49
XB6-7300-607	130 - 502	XD2-1100-642	261 - 502	XG9-0520-000	353 - 29
XB6-7300-607	261 - 501	XD2-1100-642	281 - 503	XG9-0521-000	640 - 510
XB6-7300-607	640 - 502	XD2-1100-642	621 - 504	XH9-0125-000	102 - 4
XB6-7300-607	990 - 501	XD2-1100-642	810 - 504	XH9-0126-000	161 - 9
XB6-7300-607	992 - 501	XD2-1200-502	163 - 503	XZ9-0582-000	100 - 27
XB6-7300-609	281 - 501	XD2-2100-502	164 - 502		
XB6-7300-807	300 - 503	XD2-2100-802	640 - 508		
XB6-7300-807	301 - 503	XD3-1200-102	161 - 509		
XB7-2100-405	161 - 508	XD3-1300-162	161 - 510		
XB1-2400-606	161 - 501	XD3-2160-162	140 - 504		
XD1-1104-135	300 - 504	XD3-2200-102	140 - 503		
XD1-1104-135	301 - 504	XD3-2200-102	163 - 501		
XD1-1104-634	640 - 503	XD3-2200-102	164 - 507		
XD1-1106-215	640 - 505	XD3-2200-122	261 - 503		
XD1-1106-219	141 - 503	XD3-2200-122	310 - 507		
XD1-1108-215	102 - 506	XD3-2200-122	311 - 507		
XD1-1108-215	640 - 506	XD3-2200-122	352 - 503		
XD1-1108-218	621 - 503	XD3-2200-122	354 - 505		
XD1-4200-402	110 - 504	XD3-2200-142	640 - 509		
XD1-4200-502	110 - 506	XD3-2200-162	350 - 503		

# **iR2270/2870/3570/4570**

100V	F14-3211-000KGG00001-
100V	F14-3218-000KBR00001-
100V	F14-3221-000KGH00001-
100V	F14-3228-000KBS00001-
120V UL	F14-3231-000KGJ00001-
120V UL	F14-3238-000KBT00001-
230V	F14-3241-000KGM00001-
230V	F14-3248-000KBX00001-
230V CA	F14-3261-000KGN00001-
230V CA	F14-3268-000KBY00001-
230V EUR	F14-3291-000KGL00001-
230V EUR	F14-3298-000KBU00001-
100V	F14-3311-000KFZ00001-
100V	F14-3318-000KBK00001-
100V	F14-3321-000KGB00001-
100V	F14-3328-000KBL00001-
120V UL	F14-3331-000KGC00001-
120V UL	F14-3338-000KBM00001-
230V	F14-3341-000KGE00001-
230V	F14-3348-000KBP00001-
230V CA	F14-3361-000KGF00001-
230V CA	F14-3368-000KBQ00001-
230V EUR	F14-3391-000KGD00001-
230V EUR	F14-3398-000KBN00001-
100V	F14-5411-000KFM00001-
100V	F14-5418-000KAW00001-

100V	F14-5421-000KFN00001-
100V	F14-5428-000KAX00001-
120V UL	F14-5431-000KFP00001-
120V UL	F14-5438-000KAY00001-
230V	F14-5441-000KFR00001-
230V	F14-5448-000KBB00001-
230V CA	F14-5461-000KFS00001-
230V CA	F14-5468-000KBC00001-
230V EUR	F14-5491-000KFQ00001-
230V EUR	F14-5498-000KAZ00001-
100V	F14-6711-000KFT00001-
100V	F14-6718-000KBD00001-
100V	F14-6721-000KFU00001-
100V	F14-6728-000KBE00001-
120V UL	F14-6731-000KFV00001-
120V UL	F14-6738-000KBF00001-
230V	F14-6741-000KFX00001-
230V	F14-6748-000KBH00001-
230V CA	F14-6761-000KFY00001-
230V CA	F14-6768-000KBJ00001-
230V EUR	F14-6791-000KFW00001-
230V EUR	F14-6798-000KBG00001-

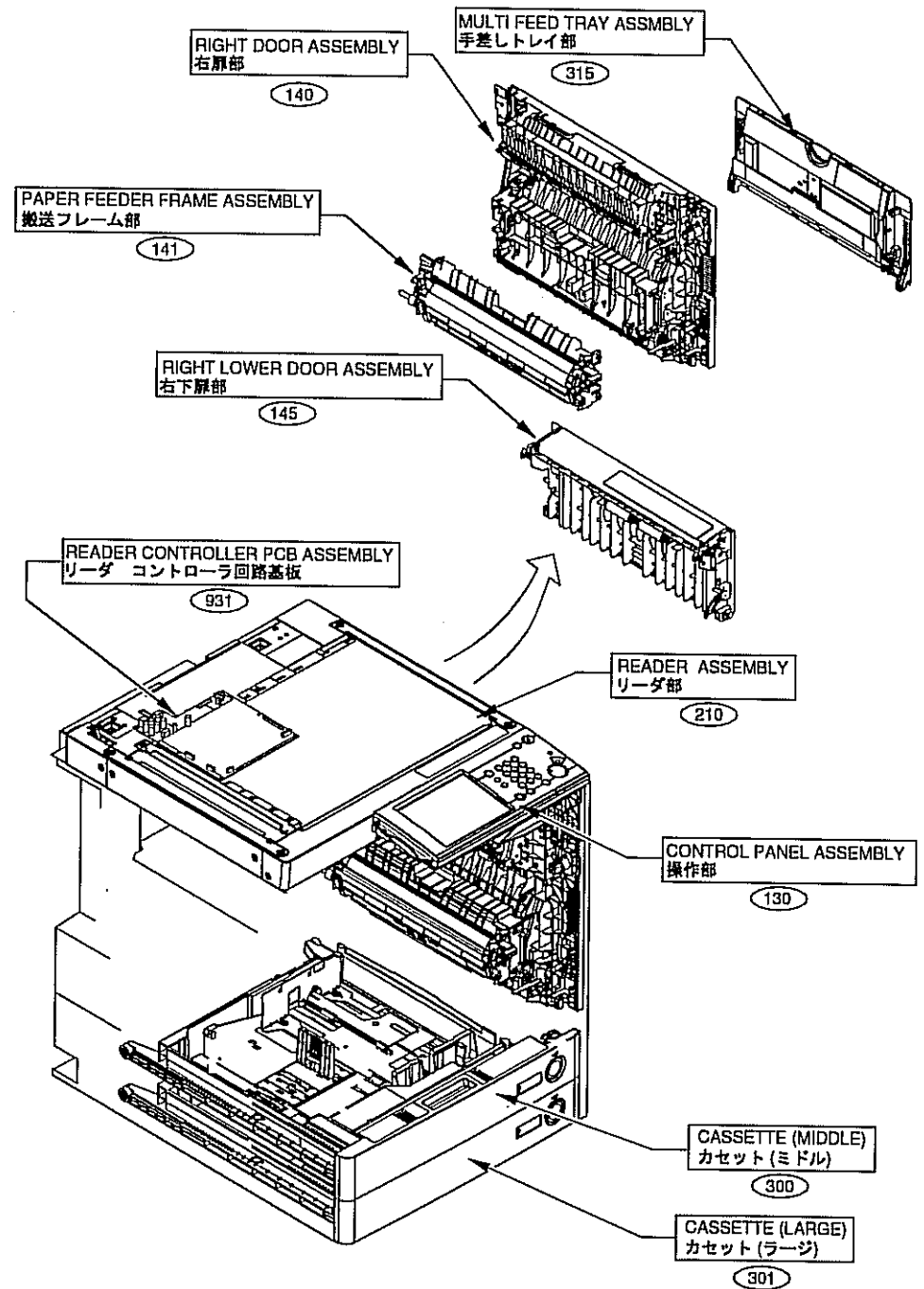


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# FIGURE A

## ASSEMBLY LOCATION DIAGRAM



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FIGURE A  
ASSEMBLY LOCATION DIAGRAM

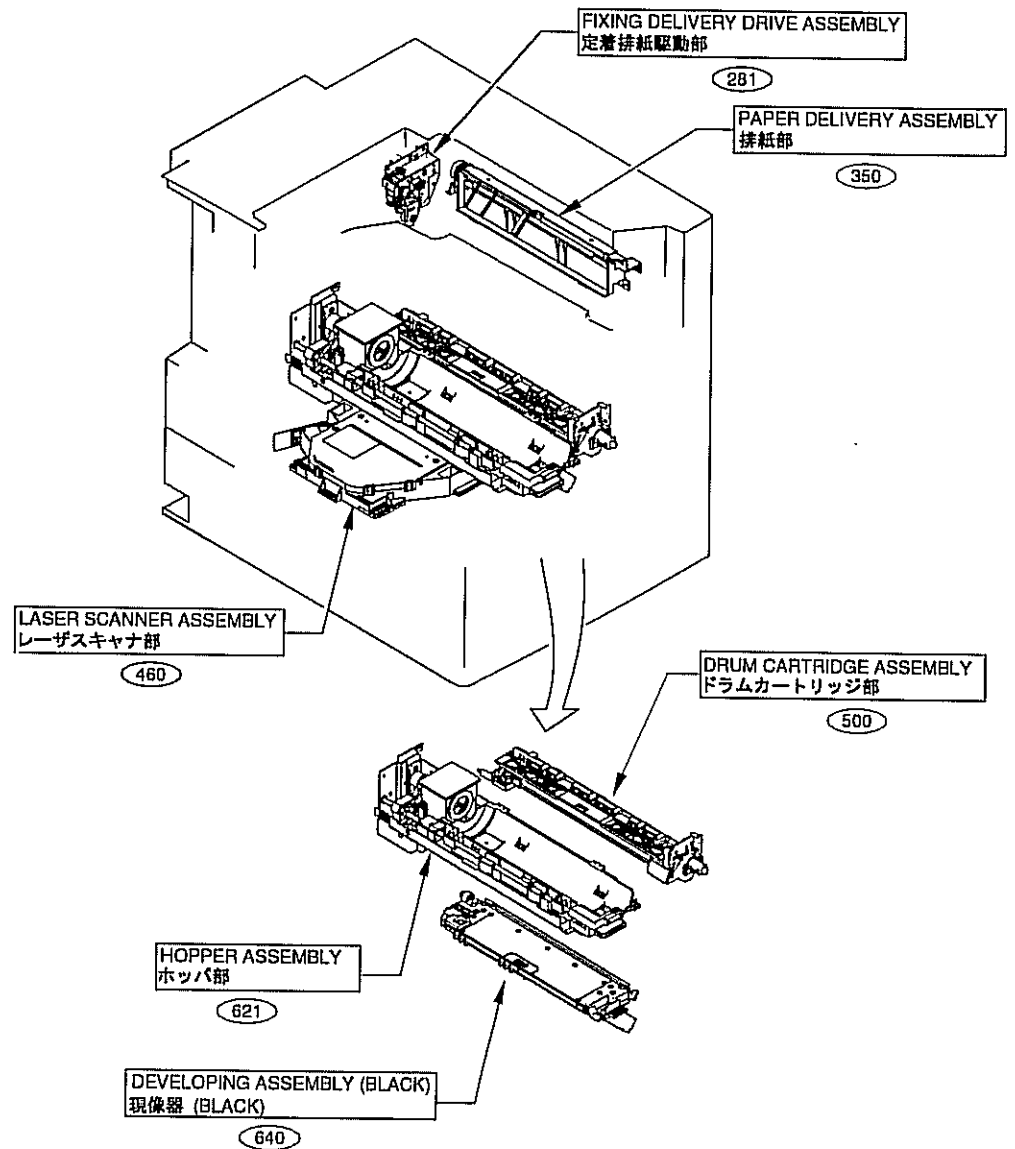


FIGURE A  
ASSEMBLY LOCATION DIAGRAM

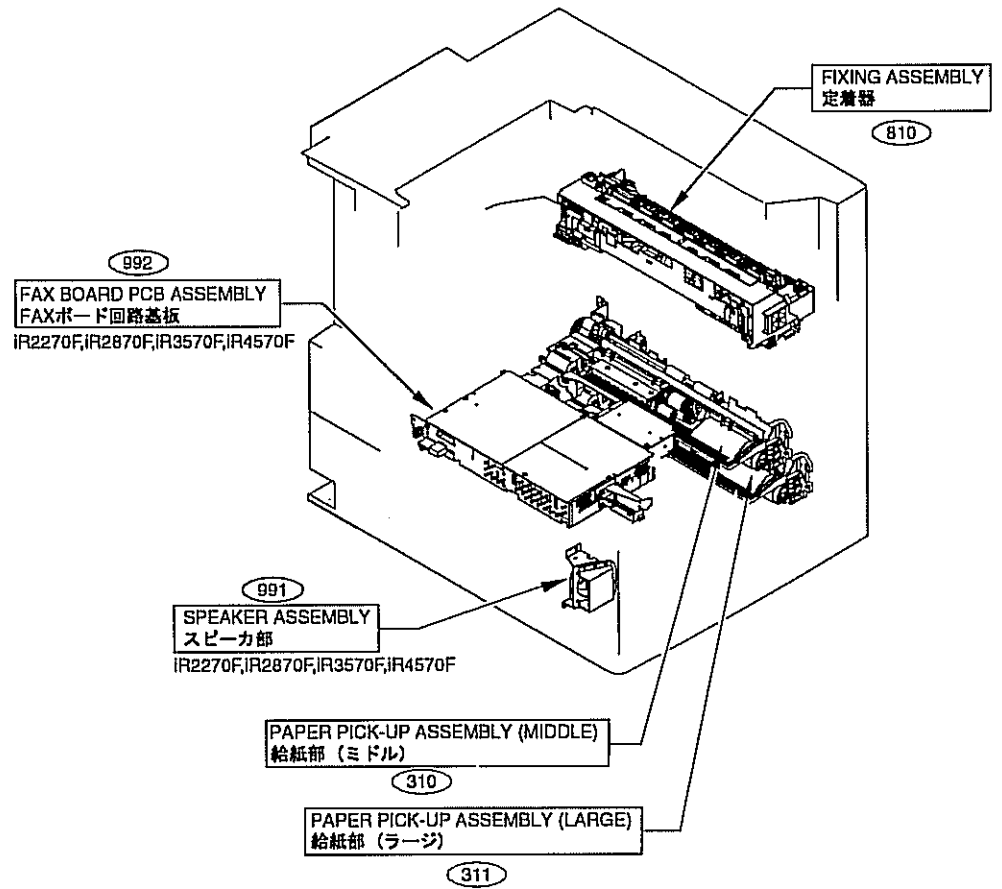
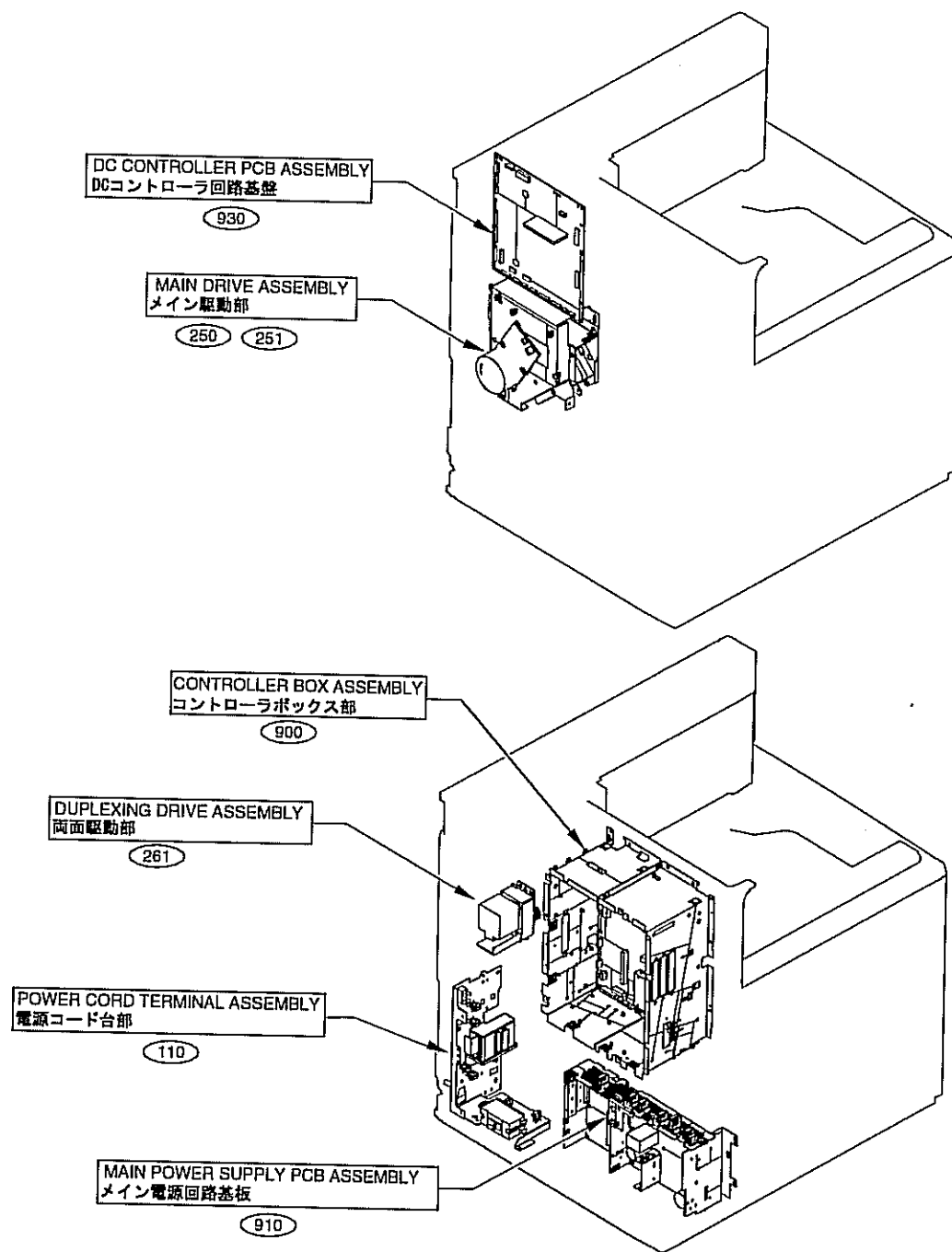
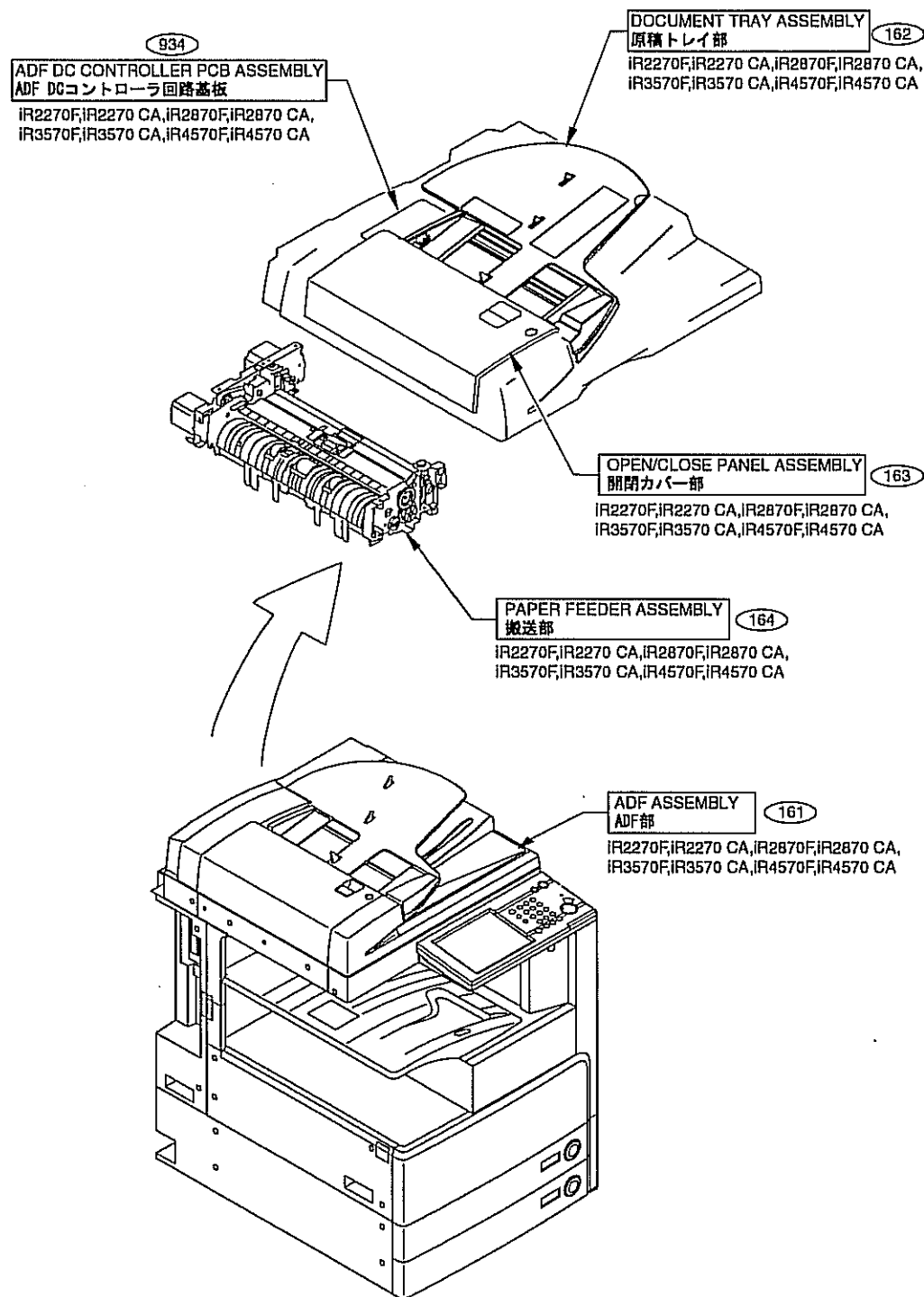


FIGURE A  
ASSEMBLY LOCATION DIAGRAM

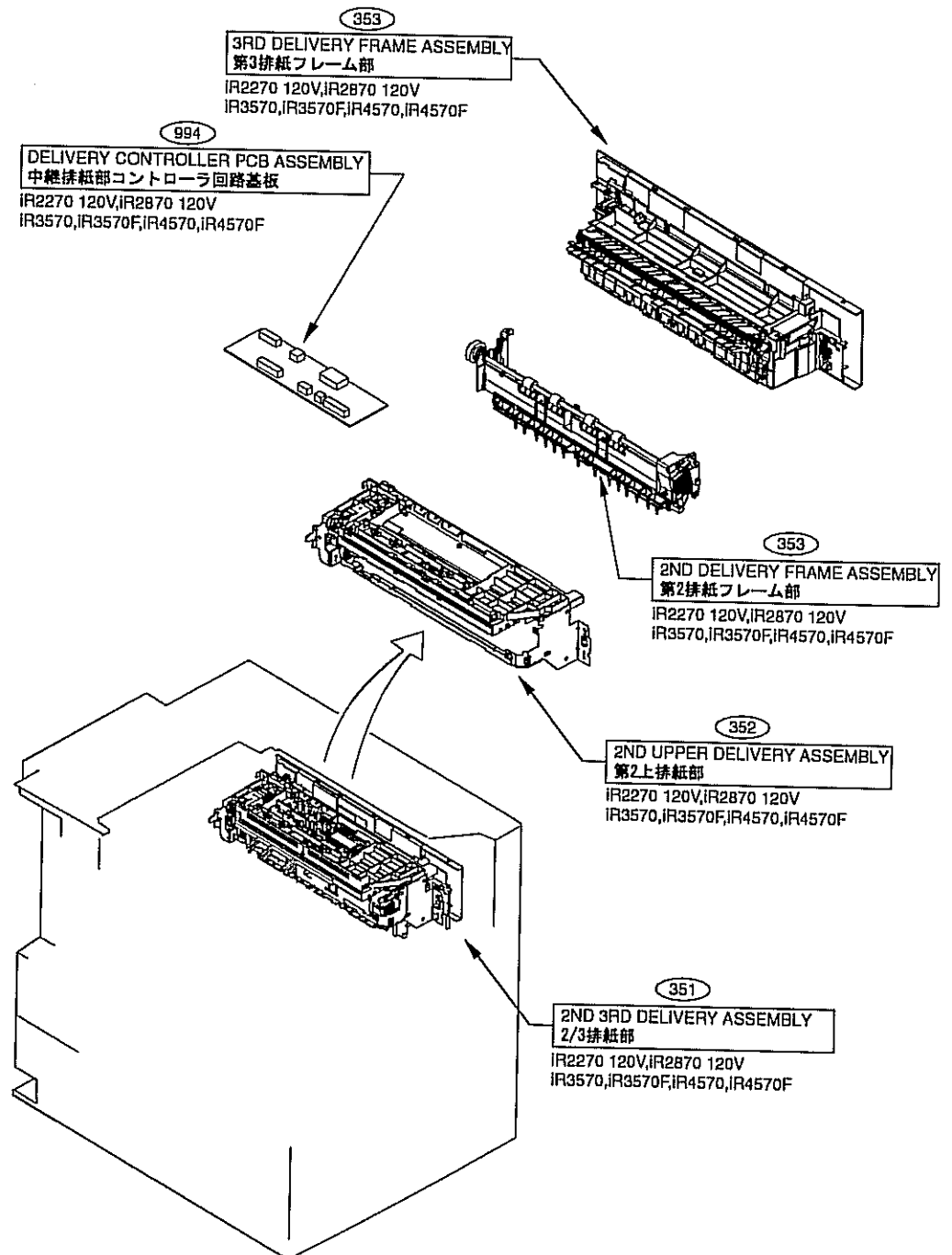


# FIGURE A ASSEMBLY LOCATION DIAGRAM



# FIGURE A

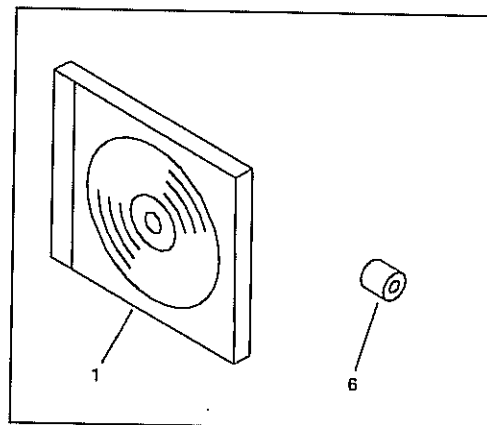
## ASSEMBLY LOCATION DIAGRAM



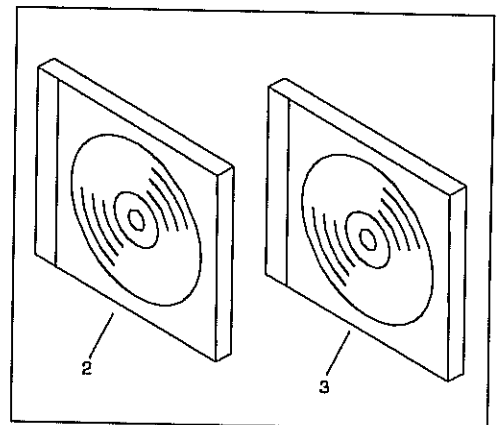




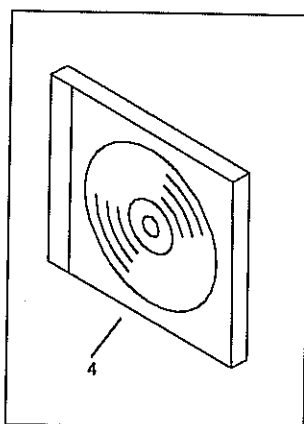
# FIGURE 001 ACCESSORIES



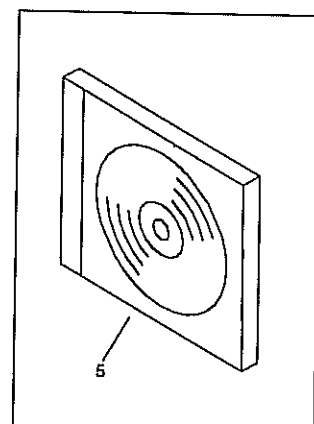
IR2270 100V,IR2270F,IR2870 100V,IR2870F  
IR4570 100V,IR4570F,IR3570 100V,IR3570F



IR2270F,IR2870F,IR4570F,IR3570F



IR2270,IR2270F,IR2870F,IR4570,IR4570F,IR3570,IR3570F



IR2270,IR2870,IR4570,IR3570

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.001	NPN		RF	ACCESSORIES		
1	FK2-0920-000		1	MEAP SOFTWARE CD-ROM	IR2270 100V&IR2270F&IR2870 100V&IR2870F&IR4570 100V&IR4570F&IR3570 100V&IR3570F	
2	FK2-0643-000		1	BDL SOFTWARE CD-ROM	IR2270F&IR2870F&IR4570F&IR3570F	
2	FK2-0921-000		1	BDL SOFTWARE CD-ROM	IR2270F&IR2870F&IR4570F&IR3570F	
3	FK2-0923-000		1	FAX SOFTWARE CD-ROM	IR2270F&IR2870F&IR4570F&IR3570F	
3	FK2-0646-000		1	FAX SOFTWARE CD-ROM	IR2270F&IR2870F&IR4570F&IR3570F	
4	FK2-0695-000		1	MEAP SOFTWARE CD-ROM	IR2270&IR2270F&IR2870F&IR4570&IR4570F&IR3570&IR3570F	
5	FK2-0930-000		1	MEAP SOFTWARE CD-ROM	IR2270&IR2870&IR4570&IR3570	
5	FK2-0696-000		1	MEAP SOFTWARE CD-ROM	IR2270&IR2870&IR4570&IR3570	
6	WE8-5689-000		1	CORE, FERRITE	IR2270&IR2270F&IR2870F&IR2870F&IR4570&IR4570F&IR3570F&IR3570F	

FIGURE 100  
EXTERNAL COVERS, PANELS, ETC.

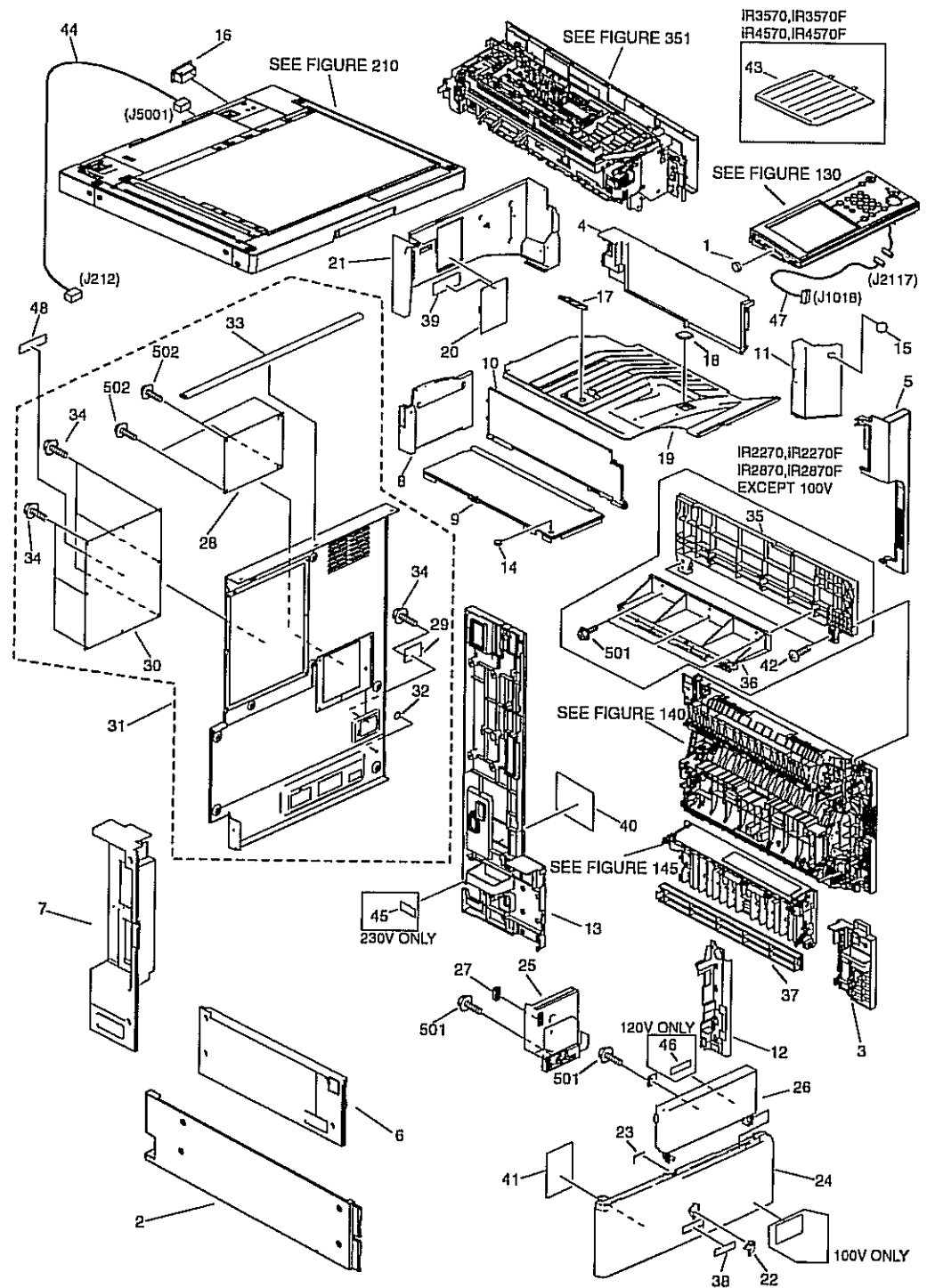


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.100	NPN		RF	EXTERNAL COVERS, PANELS, ETC.		
1	FA9-3988-000		1	RUBBER, COVER		
2	FC5-0576-000		1	PANEL, LEFT		
3	FC5-0953-000		1	PANEL, RIGHT, FRONT LOWER		
4	FC5-0956-000		1	PANEL, INNER, RIGHT MIDDLE		
5	FC5-1101-000		1	PANEL, RIGHT, FRONT		
6	FC5-1103-000		1	PANEL, LEFT, MIDDLE		
7	FC5-1104-000		1	PANEL, LEFT, REAR		
8	FC5-1106-000		1	PANEL, INNER, REAR LOWER		
9	FC5-1108-000		1	PANEL, INNER, LEFT LOWER		
10	FC5-1109-000		1	PANEL, INNER, MIDDLE		
11	FC5-1117-000		1	PANEL, INNER, RIGHT		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
32	FC5-0166-000		1	SEAL, BLANKING		
33	FC5-1093-000		1	SEAL		
34	XA9-1386-000		4	SCREW, RS, M3X8		
35	FC5-0803-000		1	PANEL, RIGHT UPPER	IR2270&IR2270F&IR2870 &IR2870F EXCEPT 100V	
36	FC5-0807-000		1	GUIDE, 1ST DELIVERY FIXING	IR2270&IR2270F&IR2870 &IR2870F EXCEPT 100V	
37	FC5-0954-000		1	PANEL, RIGHT, LOWER		
38	FC6-4832-000		1	PLATE, NAME	IR2270	
38	FC6-4834-000		1	PLATE, NAME	IR2270	
38	FC6-4833-000		1	PLATE, NAME	IR2270F	
38	FC6-4837-000		1	PLATE, NAME	IR2870	
38	FC6-4839-000		1	PLATE, NAME	IR2870	
38	FC6-4838-000		1	PLATE, NAME	IR2870F	
38	FC5-7210-000		1	PLATE, NAME	IR3570	
38	FC5-7212-000		1	PLATE, NAME	IR3570	
38	FC5-7211-000		1	PLATE, NAME	IR3570F	
38	FC5-7213-000		1	PLATE, NAME	IR4570	
38	FC5-7215-000		1	PLATE, NAME	IR4570	
38	FC5-7214-000		1	PLATE, NAME	IR4570F	
39	FL2-0352-000		1	SHEET, PETAINING		
40	FC6-5076-000		1	LABEL, SHUT, DOWN B	IR2270&IR2270F&IR2870 &IR2870F&IR3570&IR3570F &IR4570&IR4570F	
40	FC6-5075-000		1	LABEL, SHUT, DOWN A	IR2270&IR2870&IR3570&IR4570	
41	FC6-5067-000		1	LABEL, TONER BOTTLE CAUTION		
42	XA9-0605-000		2	SCREW, M4X8	IR2270&IR2270F&IR2870 &IR2870F EXCEPT 100V	
43	FC5-0860-000		1	GUIDE, REVERSE BACK END	IR3570&IR3570F&IR4570 &IR4570F	
44	FM2-2856-000		1	CABLE, READER AC	J212,5001	
45	FU5-8021-000		1	LABEL, GROUNDING CAUTION	230V ONLY	
46	FS6-8992-000		1	LABEL, GENUINE	120V ONLY	
47	FM2-2859-000		1	CABLE, CONTROL PANEL		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
48	FS7-8143-020		1	LABEL, COUNTER		
501	XB4-5401-007		5	SCREW, M4X10		
502	XB1-2400-807		4	SCREW, M4X8		

FIGURE 101  
MACHINE FRONT PLATE

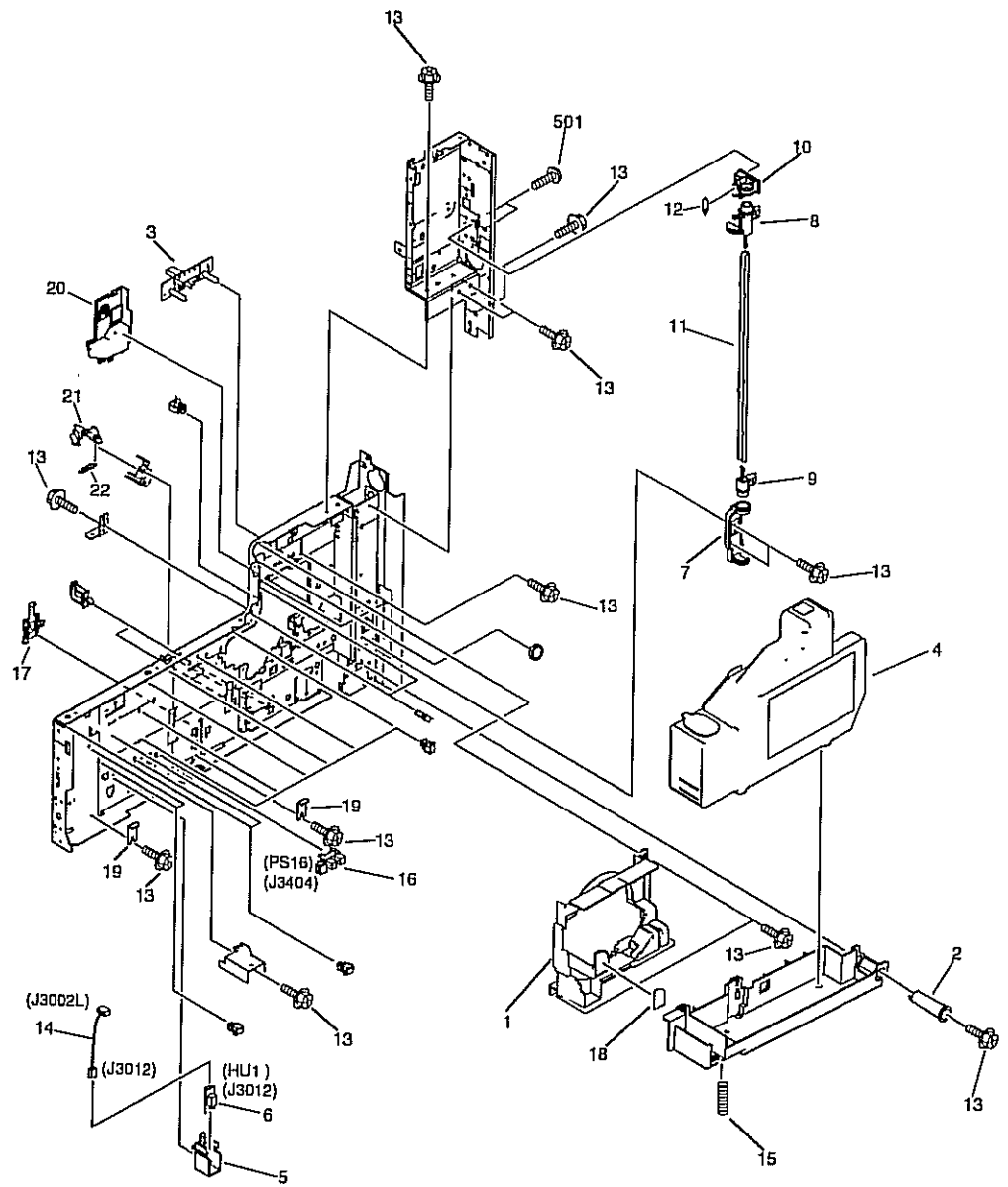




FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.101	NPN		RF	MACHINE FRONT PLATE		
1	FC5-1113-000		1	PANEL, INNER		
2	FC5-1413-000		1	PIN STAY		
3	FL2-0267-000		1	PIN, POSITIONING		
4	FM2-0303-000		1	BOX, WASTE TONER		
5	FC5-1307-000		1	MOUNT, ENVIRONMENT SENSOR		
6	FK2-0160-000		1	ENVIRONMENTAL SENSOR UNIT	HUI J3012	
7	FC5-0673-000		1	SUPPORT, HOOK POSITIONING		
8	FC5-0686-000		1	HOOK, RIGHT DOOR, UPPER		
9	FC5-0687-000		2	HOOK, RIGHT DOOR, LOWER		
10	FC5-0688-000		1	BUSHING		
11	FC5-0689-000		1	SHAFT, HOOK		
12	FU5-2064-000		1	SPRING, TENSION		
13	XA9-1386-000		19	SCREW, RS, M3X8		
14	FM2-2862-000		1	CABLE, ENVIRONMENT HEATER	J3002L,3012	
15	FU5-2096-000		1	SPRING		
16	FK2-0149-000		1	PHOTO-INTERRUPTRE, TLP1253(C6)	PS16 J3404	
17	FC5-1535-000		1	GUIDE, WIRE		
18	FC6-2918-000		1	LABEL, LOCK UNLOCK		
19	FL2-0203-000		2	PIN, POSITIONING		
20	FC5-1118-000		1	COVER, RIGHT IN, SMALL		
21	FC6-4824-000		1	STOPPER, BOX		
22	FU6-2016-000		1	SPRING, STOPPER		
501	XB4-5400-807		2	SCREW, P, M4X8		

FIGURE 102  
INTERNAL COMPONENTS 1

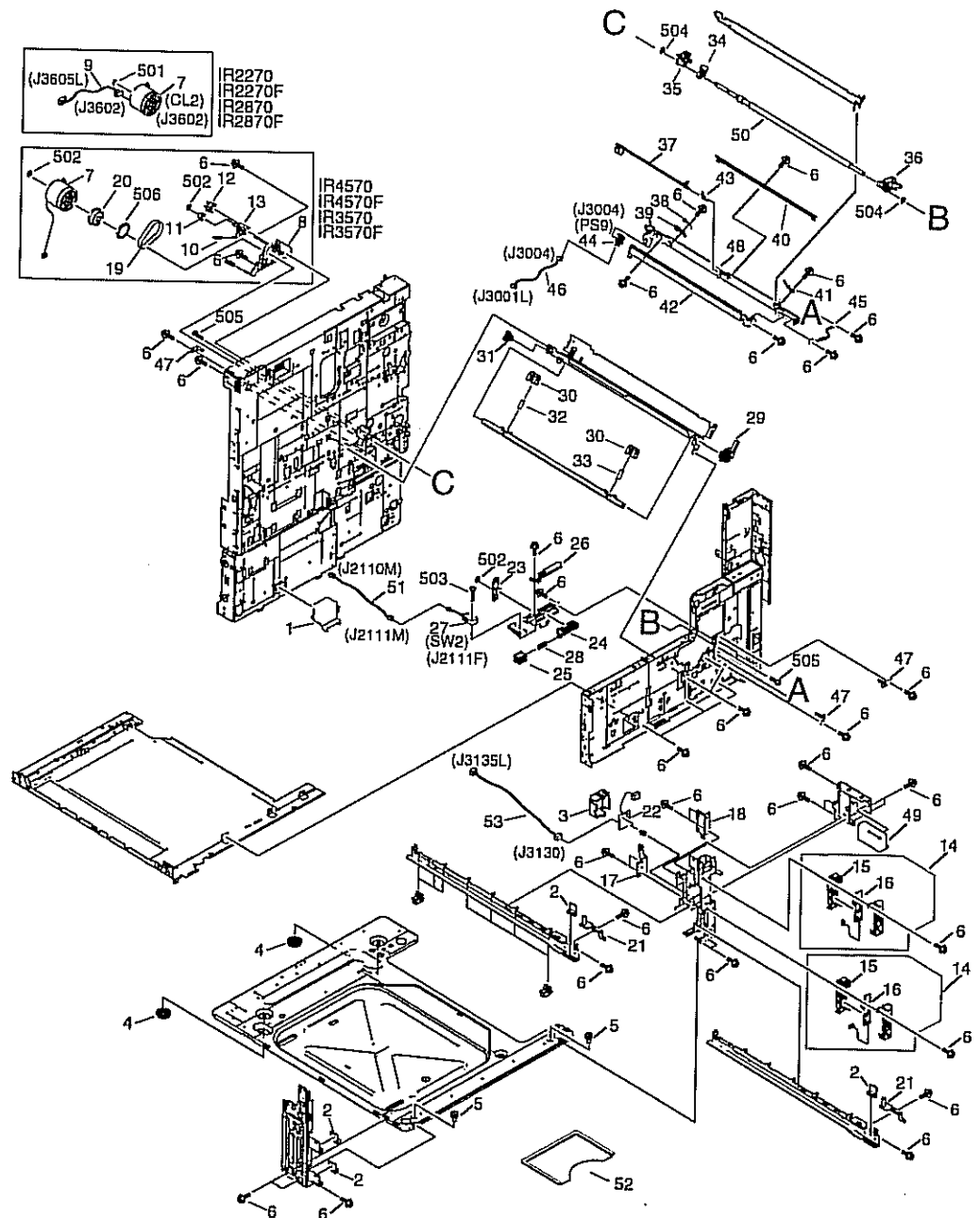


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.102	NPN		RF	INTERNAL COMPONENTS 1		
1	FB3-3192-020		1	COVER, HEATER CONNECTOR		
2	FB6-3507-000		4	BLOCK, SWING		
3	FC5-0641-000		1	COVER, PCB		
4	XH9-0125-000		2	FOOT		
5	XA9-1468-000		2	SCREW, KNURLED, M6X10		
6	XA9-1386-000		40	SCREW,RS,M3X8		
7	FH6-5075-000		1	CLUTCH, ELECTROMAGNETIC	IR2270&IR2270F&IR2870 &IR2870F CL2 J3602	
7	FK2-0361-000		1	CLUTCH,ELECTROMAGNETIC	IR4570&IR4570F&IR3570 &IR3570F	
8	FL2-1517-000		1	SUPPORT, REGIST. CLUTCH	IR4570&IR4570F&IR3570 &IR3570F	
9	FM2-2851-000		1	CABLE, REGISTRATION CLUTCH	IR2270&IR2270F&IR2870 &IR2870F J3602,3605L	
10	FU5-2652-000		1	SPRING	IR4570&IR4570F&IR3570 &IR3570F	
11	FU5-3178-000		1	PULLEY, 20T	IR4570&IR4570F&IR3570 &IR3570F	
12	FU5-3179-000		1	PULLEY, 28T	IR4570&IR4570F&IR3570 &IR3570F	
13	FL2-1518-000		1	SUPPORT, REGIST. TENSION	IR4570&IR4570F&IR3570 &IR3570F	
14	FM2-0389-000		2	CASSETTE SIZE DETECT ASSEMBLY		
15	FC5-1420-000		2	HOLDER, SIZE DETECT		
16	FM2-2770-000		2	SIZE SENSOR PCB ASSEMBLY		
17	FC5-0567-000		1	PLATE, PICK-UP ASS'Y MOUNT, U		
18	FC5-0568-000		1	PLATE, PICK-UP ASS'Y MOUNT, L		
19	XF2-1608-860		1	BELT, TIMING	IR4570&IR4570F&IR3570 &IR3570F	
20	FU5-3180-000		1	PULLEY,36T	IR4570&IR4570F&IR3570 &IR3570F	
21	FL2-0116-000		2	PIN, SIDE REGIST. POSITIONING		
22	FM2-2771-000		1	SIZE DETECT CONNECT PCB ASS'Y		
23	FC5-1539-000		1	PLATE, ACTUATOR		
24	FC5-1540-000		1	SLIDER		
25	FC5-1541-000		1	BLOCK, SWITCH PRESSURE		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
26	FC5-1545-000		1	GUIDE, ACTUATOR	SW2 J2111F	
27	FK2-0384-000		1	SWITCH, MICRO		
28	FU6-2009-000		1	SPRING, LEAF		
29	FC5-1243-000		1	HANDLE, PRESSURE		
30	FC5-1262-000		2	CAM, DEVELOPING PRESSURE		
31	FU5-1030-000		1	BUSHING		
32	FU5-2090-000		1	SPRING		
33	FU6-2011-000		1	SPRING		
34	FC5-1562-000		1	HOLDER, TRANSFER GUIDE, UPPER		
35	FU5-1029-000		1	BUSHING		
36	FU5-1028-000		1	BUSHING		
37	FC5-0484-000		1	FLAG, PRE-REGISTRATION SENSOR		
38	FC5-0539-000		1	SPRING, GROUNDING		
39	FC5-0540-000		1	HOLDER, GROUNDING SPRING		
40	FC5-0547-000		1	GUIDE, PRE-REGISTRATION PAPER	PS9 J3004  J3004,3001L  J2110M,2111M  J3130,3135L	
41	FC5-1564-000		1	SPRING, LEAF		
42	FL2-0245-000		1	SHEET, PAPER DUST RELEASE		
43	FU5-2035-000		1	SPRING, TORSION		
44	FK2-0149-000		1	PHOTO-INTERRUPTER, TLP1253(C6)		
45	FL2-3265-000		1	H.V. RESISTOR UNIT		
46	FM2-2858-000		1	CABLE, PRE-REGISTRATION SENSOR		
47	FC5-6578-000		3	PIN, POSITIONING		
48	FL2-0330-000		1	GUIDE, PRE-REGIST. MAIN BODY		
49	FC5-0958-000		1	GRIP, RIGHT FRONT		
50	FL2-0314-000		1	ROLLER, REGISTRATION HARD		
51	FM2-2845-000		1	CABLE, I.L. SWITCH CONNECT		
52	FC5-1146-000		1	HOLDER, SERVICE BOOK		
53	FM2-2853-000		1	CABLE,CST. SIZE DETECT CONNECT		
501	XD2-1100-402		1	RETAINING RING (E-TYPE)		
502	XD2-1100-502		3	RETAINING RING (E-TYPE)		
503	XB1-2301-407		1	SCREW, MACH.,TRUS HEAD, M3X14		
504	XD2-1100-642		2	RING,E		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
505	XB4-5400-807		4	SCREW,P,M4X8		
506	XD1-1108-215		1	WASHER,COP		

FIGURE 103  
INTERNAL COMPONENTS 2

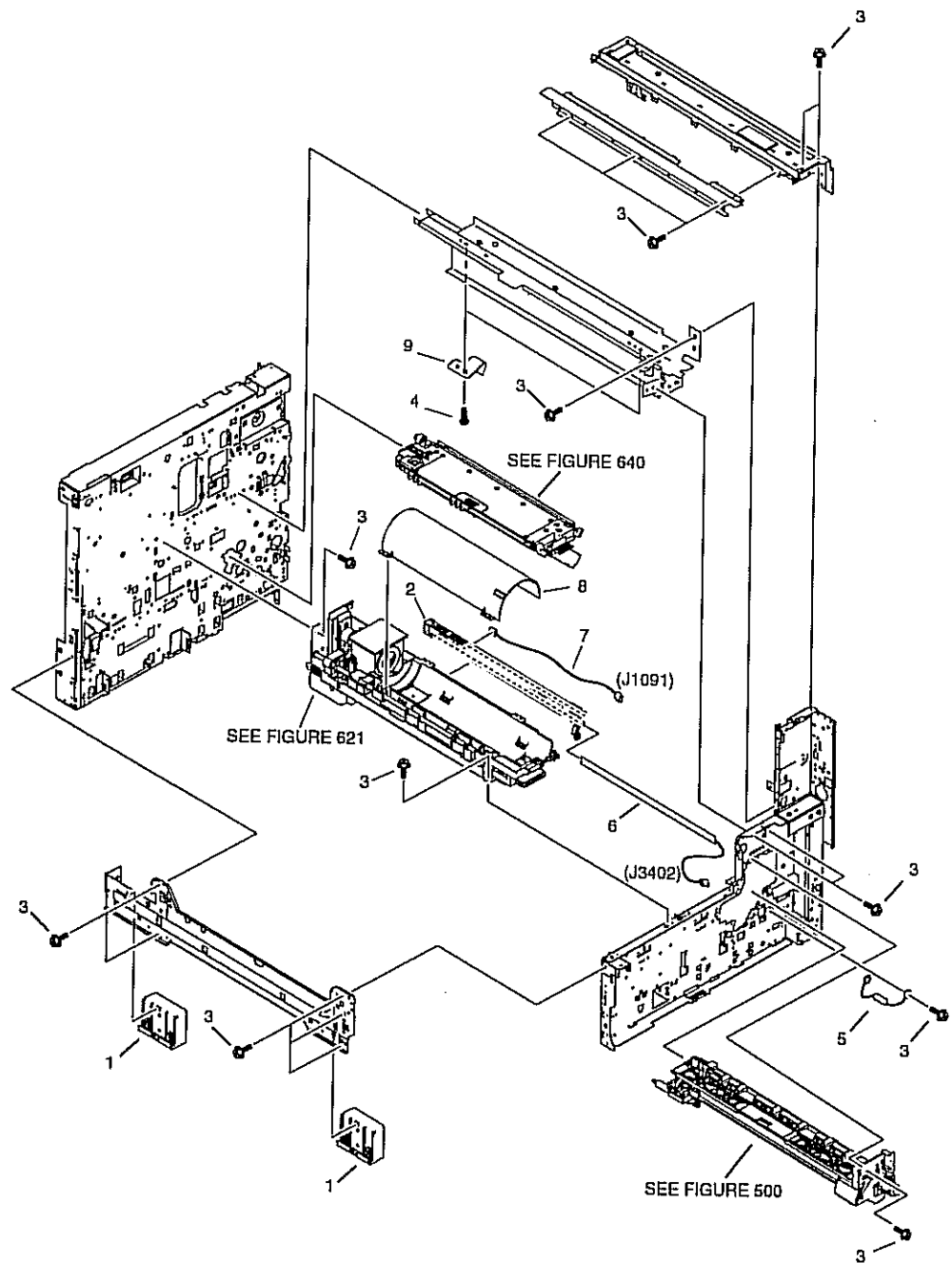


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.103	NPN		RF	INTERNAL COMPONENTS 2		
1	FC5-0959-000		2	GRIP, LEFT		
2	FC5-1407-000		1	HOLDER, PRECONDITIONING		
3	XA9-1386-000		8	SCREW,RS,M3X8		
4	XB1-2300-407		2	SCREW, BH3X4 (S)		
5	FF3-4529-000		1	CABLE, VARISTOR		
6	FK2-0368-000		1	LED ARRAY	J3402	
7	FM2-2776-000		1	BOARD, DRUM THERMISTOR	J1091	
8	FC6-4820-000		1	COVER, BOTTLE		
9	FC6-4624-000		2	SPRING,LEAF		

# FIGURE 104

## INTERNAL COMPONENTS 3

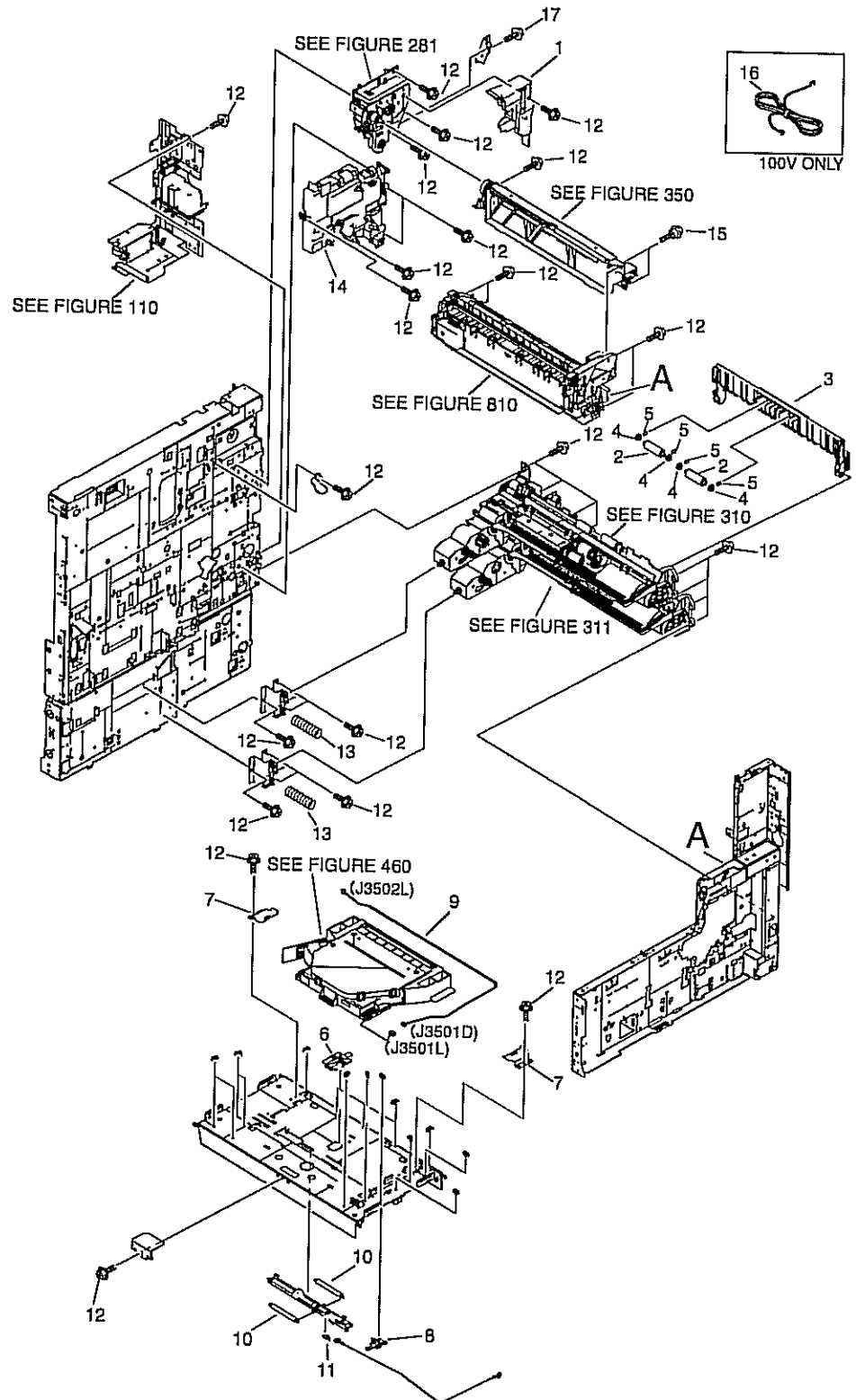




FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.104	NPN		RF	INTERNAL COMPONENTS 3		
1	FC5-1130-000		1	COVER, FIXING CONNECTOR		
2	FB6-3313-000		2	ROLLER, PAPER FEED		
3	FC5-0596-000		1	DOOR, RIGHT LOWER INNER		
4	FS5-1595-000		4	BUSHING, VERTICAL ROLLER		
5	FS7-2788-000		4	SPRING, COMPRESSION		
6	FC5-0191-000		1	GUIDE, POSITIONING		
7	FC5-0195-000		2	SPRING, LEAF		
8	FC5-1535-000		1	GUIDE, WIRE		
9	FM2-2831-000		1	CABLE, BEAM DETECTOR DOCKING	J3501D,3502L	
10	FU5-2038-000		2	SPRING, TORSION		
11	FU5-2653-000		1	SPRING		
12	XA9-1386-000		33	SCREW, RS, M3X8		
13	FU5-2066-000		2	SPRING, COMPRESSION		
14	FM2-0261-000		1	H.V. TRANSFER PCB ASSEMBLY		
15	FS5-9664-000		2	SCREW,RS STEPPED,M3		
16	FH2-7061-000		1	CORD, GROUNDING	100V ONLY	
17	XA9-1164-000		1	SCREW, RS, M3X6.5		

FIGURE 105  
MACHINE REAR PLATE 1

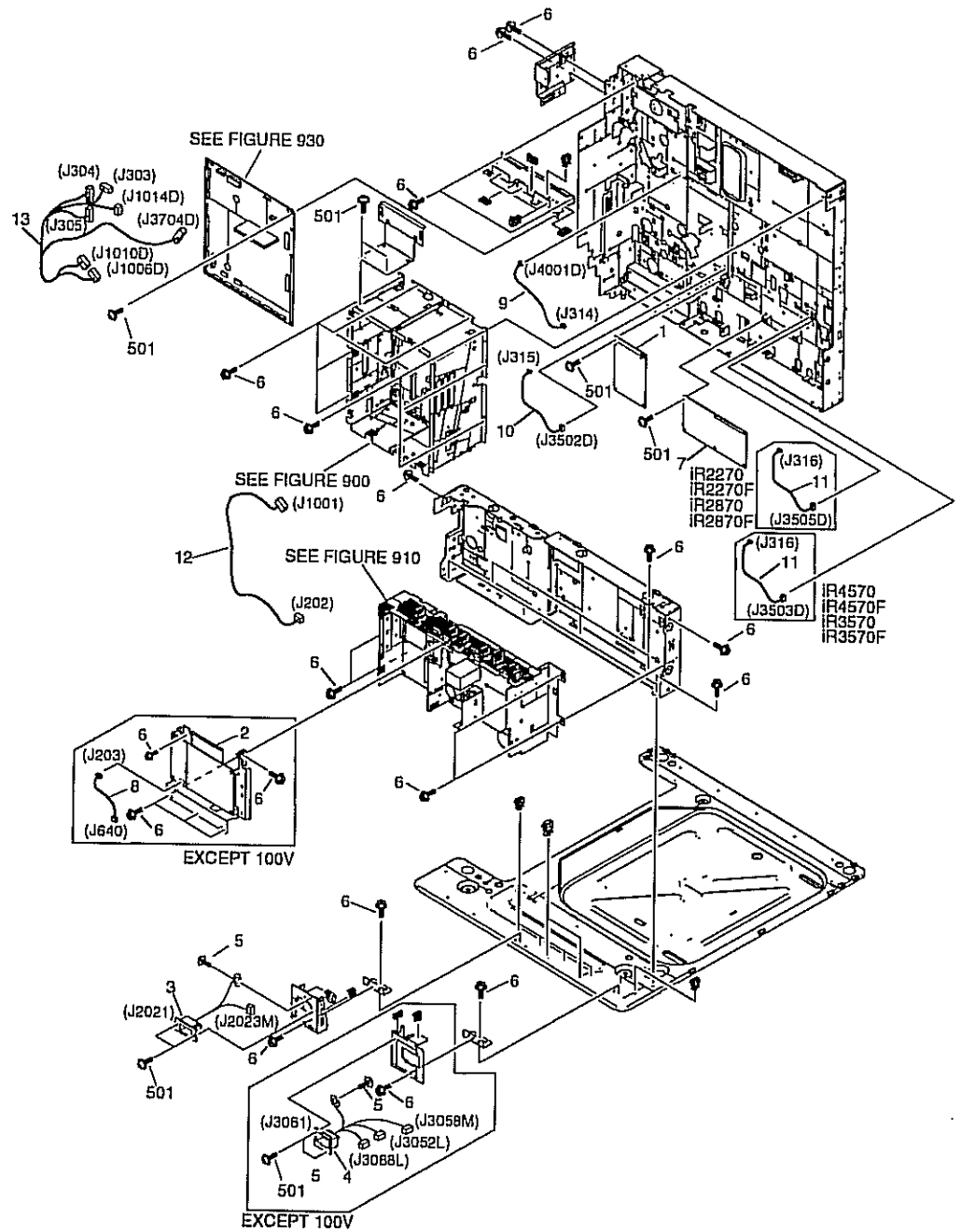


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.105	NPN		RF	MACHINE REAR PLATE 1		
1	FK2-0340-000		1	ALL DAY POWER PCB ASSEMBLY	100V&120V	
1	FK2-0341-000		1	ALL DAY POWER PCB ASSEMBLY	230V	
2	FK2-0338-000		1	ACC POWER SUPPLY UNIT	120V	
2	FK2-0339-000		1	ACC POWER SUPPLY UNIT	230V	
3	FG3-3178-020		1	CABLE, LATTICE	J2021,2023M	
4	FM2-2843-000		1	CABLE, FINISHER LATTICE	EXCEPT 100V J3061,3052L,3088L,3058 M	
5	XA9-0265-000		2	SCREW, W/TOOTHED WASHER, (S)		
6	XA9-1386-000		33	SCREW,RS,M3X8		
7	FM2-2764-000		1	PS CONTROLLER ASSEMBLY		
8	FM2-2824-000		1	CABLE,ACCESSORY POWER SUPPLY	EXCEPT 100V J203,640	
9	FM2-2819-000		1	CABLE, HIGH VOLTAGE CONNECT	J314,4001D	
10	FM2-2820-000		1	CABLE, BEAM DETECTOR DOCKING	J315,3502D	
11	FM2-2833-000		1	CABLE, POLYGON	iR2270&iR2270F&iR2870 &iR2870F J316,3505D	
11	FM2-2830-000		1	CABLE, POLYGON	iR4570&iR4570F&iR3570 &iR3570F J316,3503D	
12	FM2-2841-000		1	CABLE, FIXING AC	iR2270&iR2270F&iR2870 &iR2870F	
12	FM2-2840-000		1	CABLE, FIXING AC	iR4570&iR4570F&iR3570 &iR3570F J202,1001M	
13	FM2-2815-000		1	CABLE, FIXING CONNECT	J303,304,305,1006D,1010 D,1014D,3704D	
501	XB6-7300-607		AR	SCREW, TP, M3X6		

MACHINE REAR PLATE 2

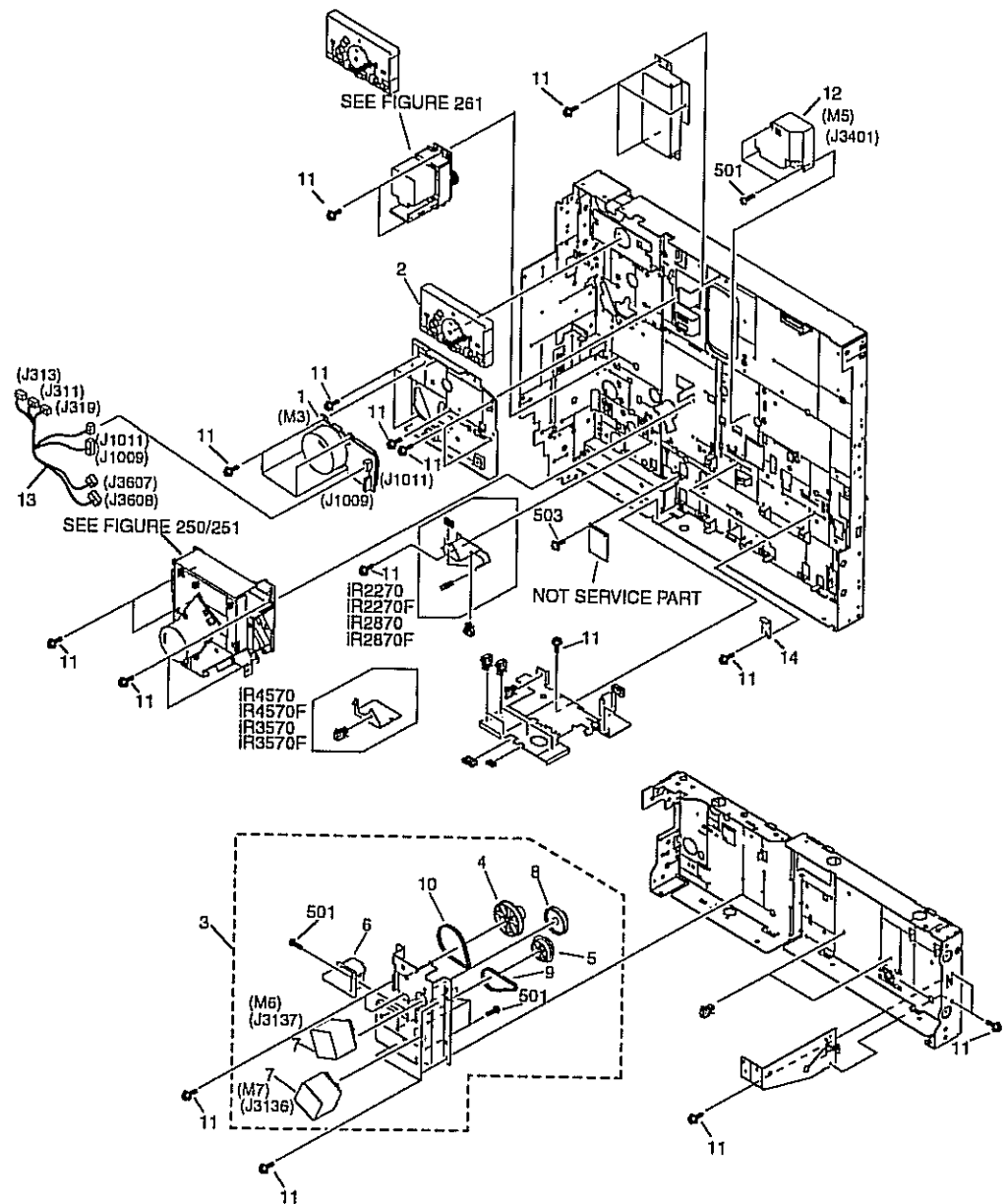


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.106	NPN		RF	MACHINE REAR PLATE 2		
1	FK2-0367-000		1	MOTOR, DC	M3 J1009,1011	
2	FC6-2904-000		0	COVER, DC NETWORK BACK		
3	FM2-0339-000		1	PAPER PICK-UP MOTOR UNIT		
4	FC5-1516-000		1	PULLEY, 80T		
5	FC5-1517-000		1	PULLEY, 50T		
6	FC5-1518-000		1	COVER, PICK-UP MOTOR SUPPORT		
7	FM2-0338-000		2	MOTOR, DC	M6,7 J3136,3137	
8	FU3-0285-000		1	GEAR, 80T/16T		
9	XF2-1607-840		1	BELT, TIMING		
10	XF2-1609-040		1	BELT,TIMING		
11	XA9-1386-000		34	SCREW,RS,M3X8		
12	FK2-0015-000		1	MOTOR, DC24V	M5 J3401	
13	FM2-2818-000		1	CABLE, MOTOR	J311,313,319,1009,1011, 3607,3608	
14	FL2-0203-000		2	PIN, POSITIONING		
501	XB1-2300-607		AR	SCREW, BH3X6(S)		
503	XB6-7300-607		AR	SCREW, TP, M3X6		

FIGURE 107  
MACHINE REAR PLATE 3

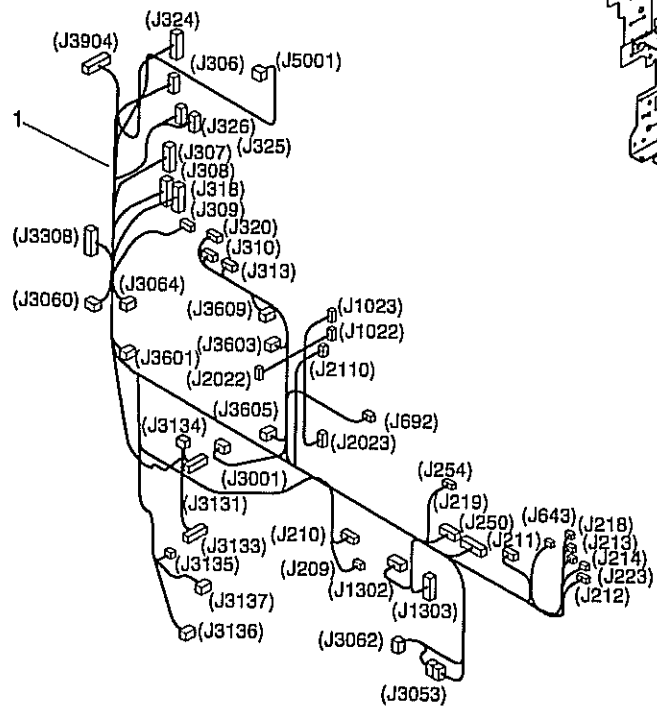
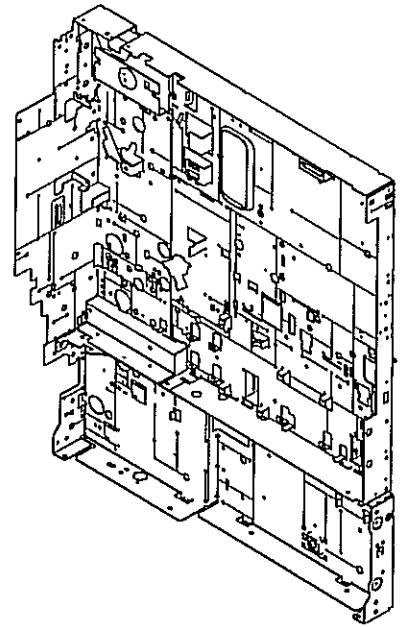
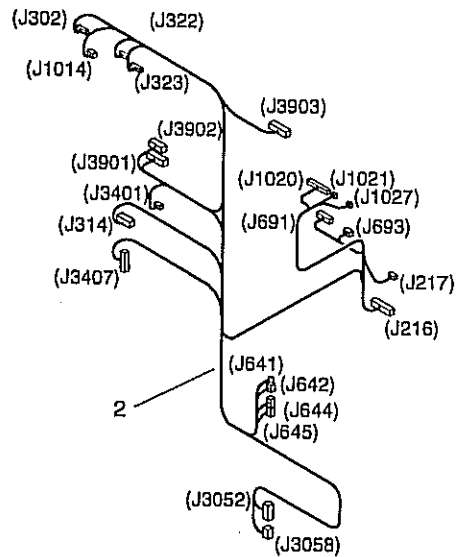


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.107	NPN		RF	MACHINE REAR PLATE 3		
1	FM2-2817-000		1	CABLE, MAIN		
2	FM2-2826-000		1	CABLE, CONTROLLER		

FIGURE 110  
POWER CORD TERMINAL ASSEMBLY

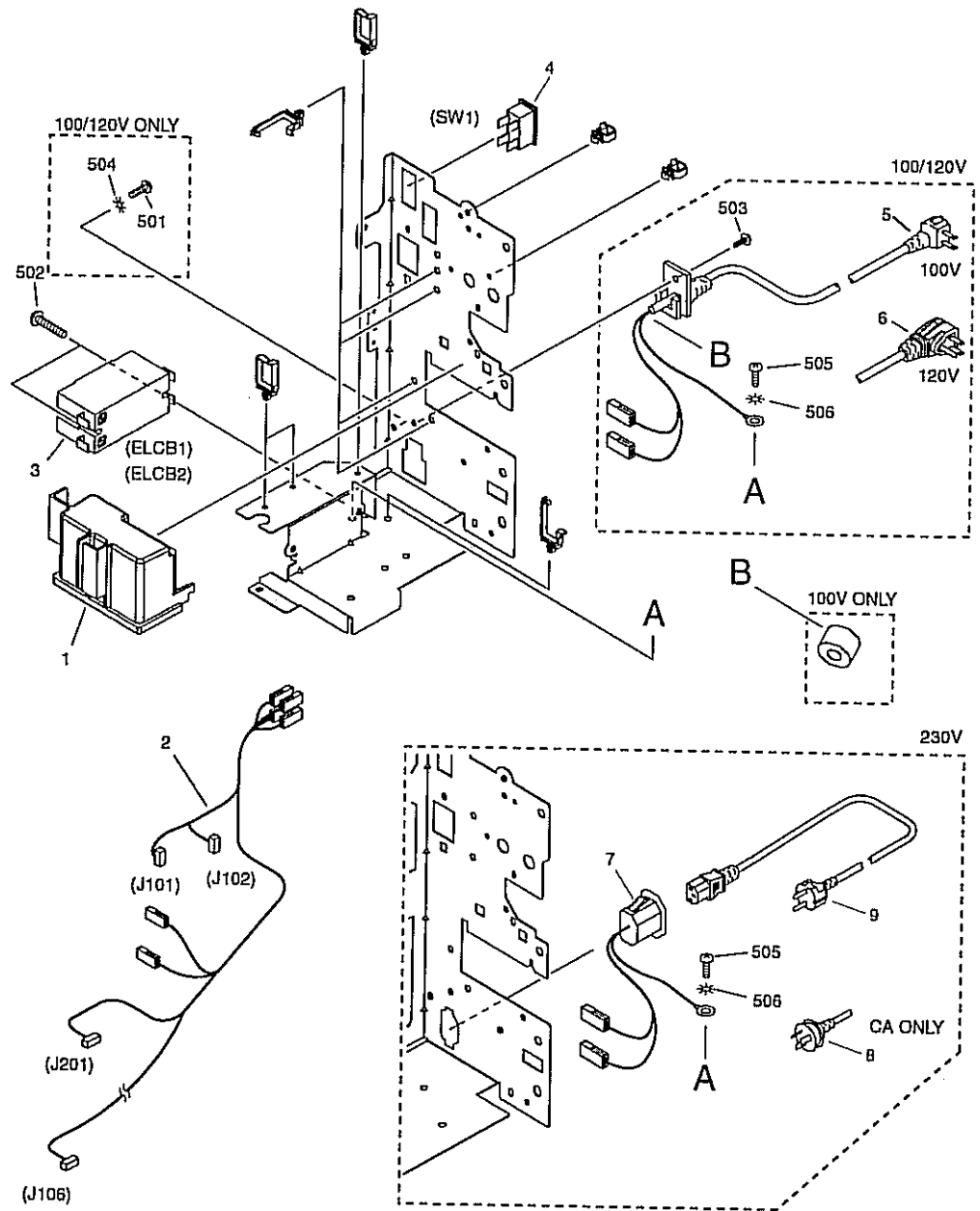




FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.110	FM2-0384-000		1	POWER CORD TERMINAL ASSEMBLY	100V	
Fig.110	FM2-0353-000		1	POWER CORD TERMINAL ASSEMBLY	120V	
Fig.110	FM2-0354-000		1	POWER CORD TERMINAL ASSEMBLY	230V	
1	FC5-1168-000		1	HANDLE, RIGHT REAR		
2	FM2-2868-000		1	CABLE,AC POWER SUPPLY	J101,102,201,106	
3	FH7-7626-000		1	BREAKER,ELECTRIC LEAKAGE	100V&120V	
3	FH7-7625-000		1	BREAKER,ELECTRIC LEAKAGE	230V	
4	FK2-0140-000		1	SWITCH, TOGGLE		
5	FL2-0982-000		1	CORD, POWER SUPPLY	100V	
6	FF3-4526-000		1	CORD, POWER SUPPLY	120V	
7	FF3-4527-000		1	CABLE, SOCKET	230V	
8	FK2-0148-000		1	CORD, POWER SUPPLY	230V CA ONLY	
9	FK2-0146-000		1	CORD, POWER SUPPLY	230V	
501	XB1-2400-603		1	SCREW, MACHINE M4X6 (COP)	100V&120V	
502	XB1-2402-007		2	SCREW, BH4X20 (S)		
503	XB6-7300-607		1	SCREW, TP, M3X6	100V&120V	
504	XD1-4200-402		1	WASHER, TOOTHED LOCK, M4	100V&120V	
505	XB1-2500-603		1	SCREW, MACHINE M5X6 (COP)	120V&230V	
506	XD1-4200-502		1	WASHER, TOOTHED LOCK, M5	120V&230V	

FIGURE 130  
CONTROL PANEL ASSEMBLY

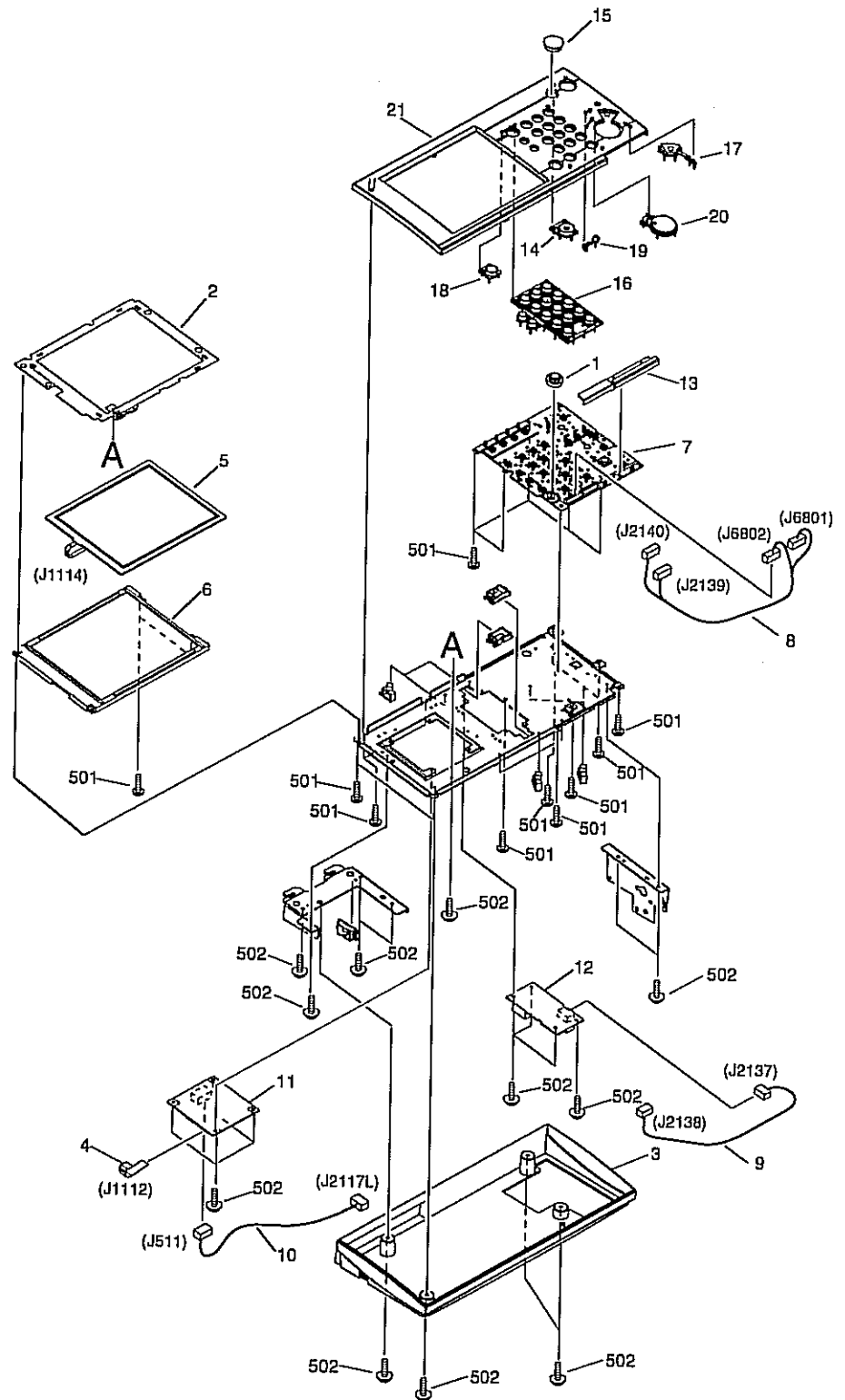
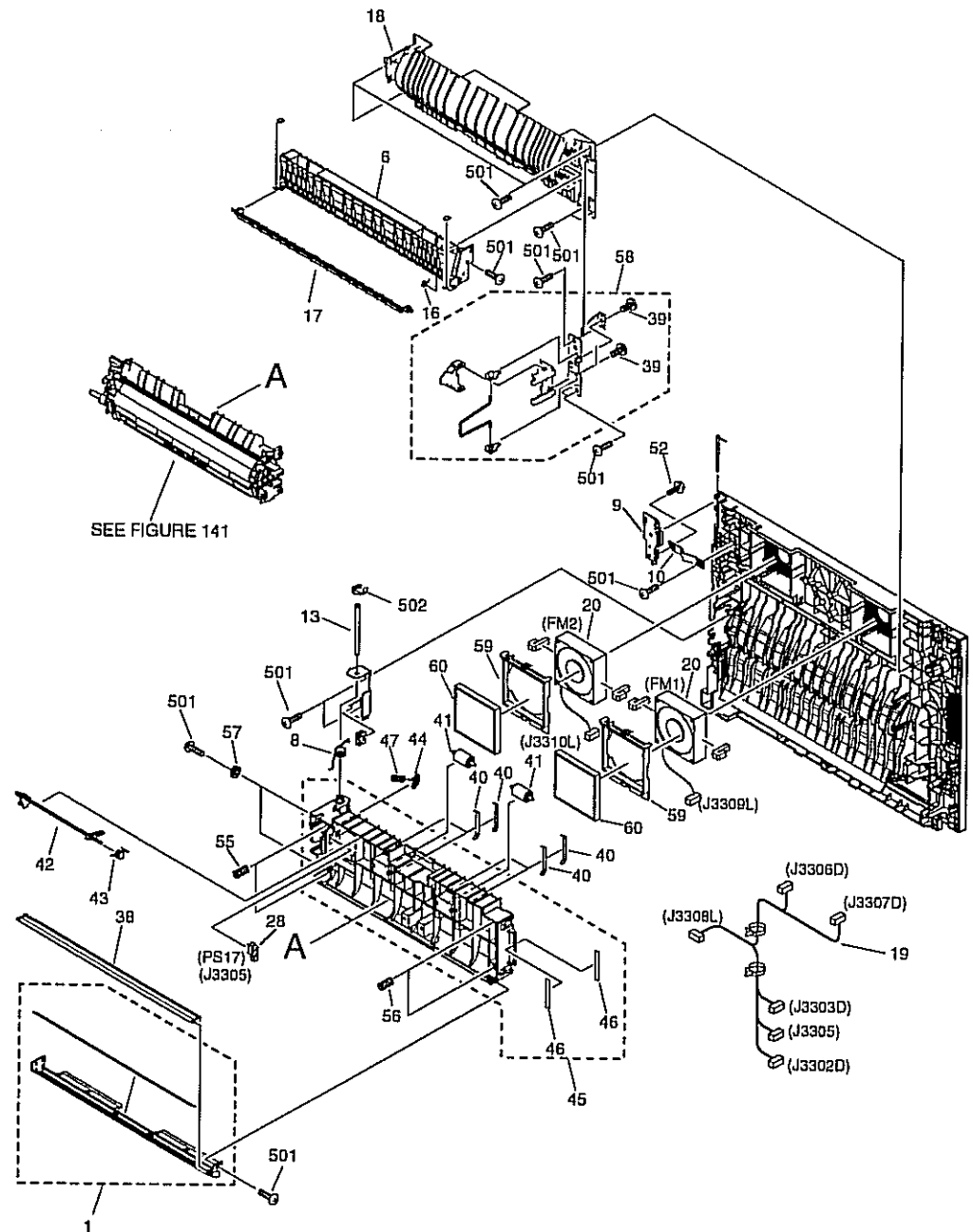


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.130	FM2-0360-000		1	CONTROL PANEL ASSEMBLY	100V	
Fig.130	FM2-0361-000		1	CONTROL PANEL ASSEMBLY	120V	
Fig.130	FM2-0362-000		1	CONTROL PANEL ASSEMBLY	230V	
1	FC5-1067-000		1	KNOB, VOLUME		
2	FC5-4458-000		2	SHEET, LCD ELECTROSTATIC		
3	FC5-1056-000		1	COVER, CONTROL PANEL, LOWER		
4	FH2-7037-000		1	CABLE, FLAT	J1112	
5	FK2-0246-000		1	ANALOG TOUCH PANEL UNIT	J1114	
6	FL2-1092-000		1	LCD CONTROL PANEL UNIT		
7	FG3-2834-000		1	PANEL SWITCH PCB ASSEMBLY		
8	FG3-2835-000		1	CABLE, SWITCH	J2139,2140,6801,6802	
9	FG3-2836-000		1	CABLE, PANEL INVERTER	J2137,2138	
10	FM2-2758-000		1	CABLE, CONTROL PANEL CONNECT	J511,2117L	
11	FG3-3965-000		1	CONTROL PANEL CPU PCB ASSEMBLY		
12	FG6-8939-000		1	C. PANEL INVERTER PCB ASSEMBLY		
13	FC5-1057-000		1	WINDOW, LAMP		
14	FC5-1059-000		1	KEY TOP, POWER SUPPLY		
15	FC5-1506-000		1	CAP, ENERGY SAVE		
16	FC5-1061-000		1	KEY TOP, NUMBERS		
17	FC5-1064-000		1	KEY TOP, STOP		
18	FC5-1065-000		1	KEY TOP, RESET		
19	FC5-1066-000		1	KEY TOP, COUNTER		
20	FM2-1116-000		1	START KEY TOP ASSEMBLY		
21	FC6-2903-000		1	PANEL, CONTROL PANEL	100V	
21	FC5-1400-000		1	PANEL, CONTROL PANEL	120V	
21	FC5-5457-000		1	PANEL, CONTROL PANEL	230V	
501	XB4-5301-007		18	SCREW,P,M3X10		
502	XB6-7300-607		19	SCREW, TP, M3X6		

FIGURE 140  
RIGHT DOOR ASSEMBLY



NOTE : This assembly includes the assemblies shown in Figure 141 and 315.  
注 : このユニットはFigure 141, 315のユニットを含みます。

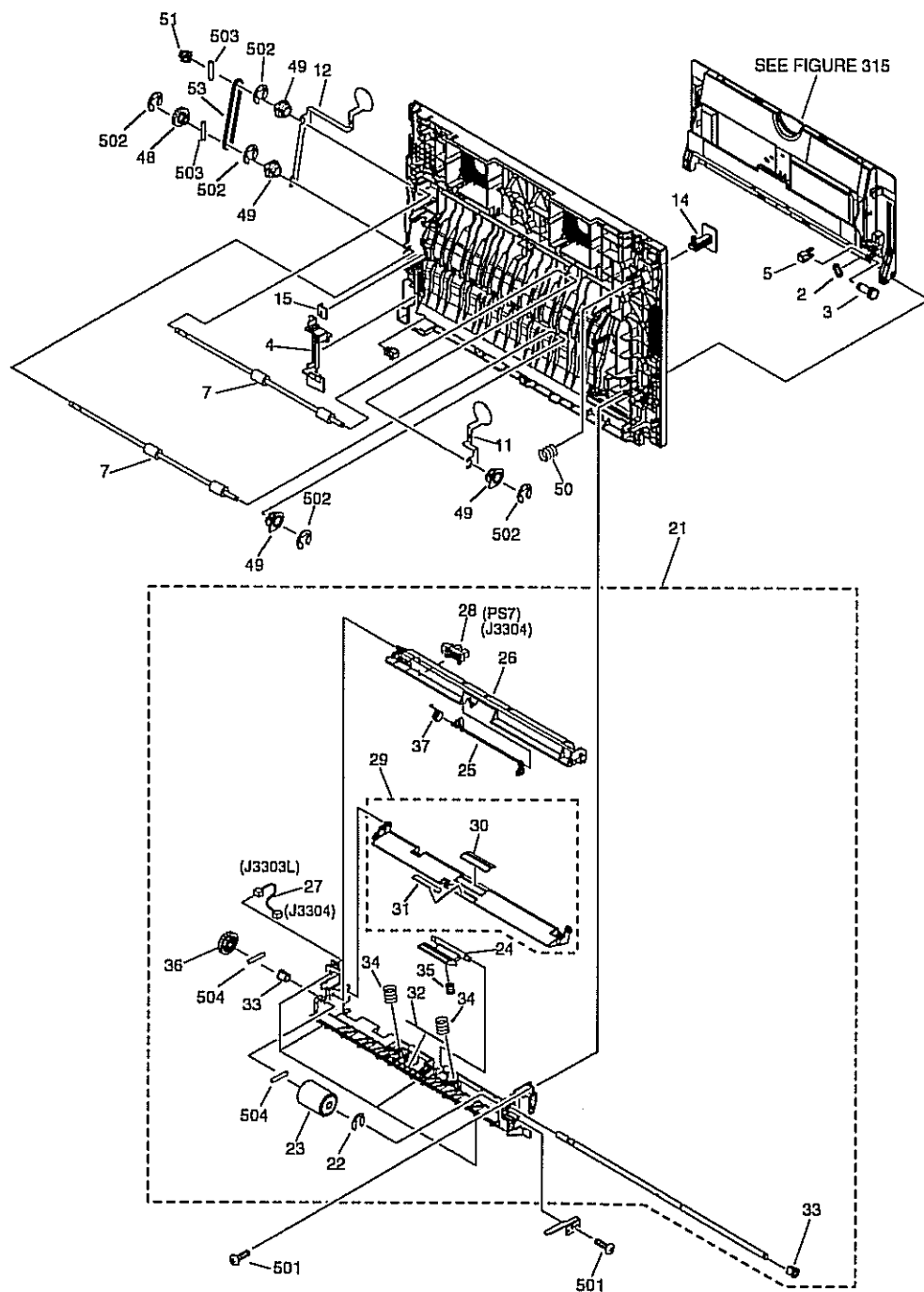


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.140	FM2-0250-000		1	RIGHT DOOR ASSEMBLY	SEE NOTE	
1	FL2-0106-000		1	GUIDE, PRE-REGIST. AUXILIARY		
2	FC5-0521-000		1	LINK, MULTI FEED HAND LEVER		
3	FC5-0522-000		1	PIN, LEVER HINGE		
4	FC5-0524-000		1	COVER, MULTI FEED CONNECTOR		
5	FC5-0525-000		1	RING, RETAINING		
6	FC5-0652-000		1	GUIDE, DUPLEXING FEEDER, 2		
7	FC5-0653-020		2	ROLLER, DUPLEXING FEEDER		
8	FC5-0659-000		1	SPRING, TORSION		
9	FC6-4815-000		1	PLATE, HINGE, UPPER		
10	FC5-0674-000		1	STRAP, RIGHT DOOR		
11	FC5-0676-000		1	PLATE, GROUNDING		
12	FC5-0677-000		1	PLATE, GROUNDING		
13	FC5-0682-000		1	PIN, INNER DOOR HINGE		
14	FC5-0685-000		1	BUTTON, RIGHT DOOR		
15	FC5-0690-000		1	PLATE, SHOCK ABSORBER		
16	FC5-0972-000		1	SPRING, TORSION		
17	FC5-1354-000		1	FLAPPER, FIXING DELIVERY REV.		
18	FC6-2902-000		1	GUIDE, DUPLEXING FEEDER		
19	FG3-3189-000		1	CABLE, RIGHT DOOR UNIT	J3305,3302D,3303D,3306 D,3307D,3308L	
20	FK2-0360-000		2	FAN	FM1,2 J3309L,3310L	
21	FM2-0111-000		1	MULTI FEED FRAME ASSEMBLY		
22	FA4-1159-000		1	RETAINING RING		
23	FB1-8581-000		1	ROLLER		
24	FC5-0488-000		1	PAD, MULTI FEED SEPARATION		
25	FC5-0489-000		1	FLAG, MULTI FEED SENSOR		
26	FC5-0490-000		1	COVER, MULTI FEED ROLLER		
27	FG3-3188-000		1	CABLE, MULTI SENSOR	J3304,3303L	
28	FK2-0149-000		2	PHOTO-INTERRUPTER, TLP1253(C6)	PS7,17 J3304,3305	
29	FL2-0101-000		1	PLATE, MULTI FEED, LIFTER		
30	FC5-0529-000		1	SHEET, SEPARATION		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
31	FC5-0543-000		1	SHEET, SEPARATION		
32	FC5-0542-000		1	SHEET, MULTI FEED OUTLET		
33	FS5-1209-000		2	BUSHING		
34	FS6-2790-000		2	SPRING, COMPRESSION		
35	FS6-2791-000		1	SPRING, COMPRESSION		
36	FU5-0061-000		1	GEAR, 31T		
37	FU5-2034-000		1	SPRING, TORSION		
38	FC5-0496-000		1	GUIDE, PRE-REGIST. AUX., UPPER		
39	XA9-0894-000		3	SCREW,M3X6		
40	FB4-2930-000		8	SPRING, LEAF		
41	FB5-4773-000		2	ROLLER, DUPLEXING		
42	FC5-0657-000		1	FLAG, DUPLEXING FEEDER SENSOR		
43	FC5-0658-000		1	SPRING, TORSION		
44	FC5-0691-000		1	STOPPER, DOOR		
45	FL2-0143-000		1	GUIDE, DUPLEXING INTERNAL		
46	FC5-0703-000		2	LABEL, RIGHT INSIDE DOOR GRIP		
47	FU5-2067-000		1	SPRING, COMPRESSION		
48	FU5-0006-000		1	GEAR, 26T/PULLEY, 24T		
49	FU5-1006-000		4	BUSHING		
50	FU5-2063-000		1	SPRING, COMPRESSION		
51	FU5-3016-000		1	PULLEY, 24T		
52	XA9-1386-000		1	SCREW,RS,M3X8		
53	XF2-4112-240		1	BELT, TIMING, COGGED		
55	FU5-2044-000		2	SPRING, COMPRESSION		
56	FU5-2045-000		2	SPRING, COMPRESSION		
57	FU5-6014-000		2	COLLAR		
58	FM2-0355-000		1	HOOK HOLDER UNIT		
59	FL2-0298-000		2	HOLDER, FILTER		
60	FC5-1546-000		2	FILTER, VOC		
501	XB4-5401-007		20	SCREW, M4X10		
502	XD2-1100-422		5	RETAINING RING (E-TYPE)		
503	XD3-2200-102		2	PIN, PARALLEL		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
504	XD3-2160-162		2	PIN,DOWEL		



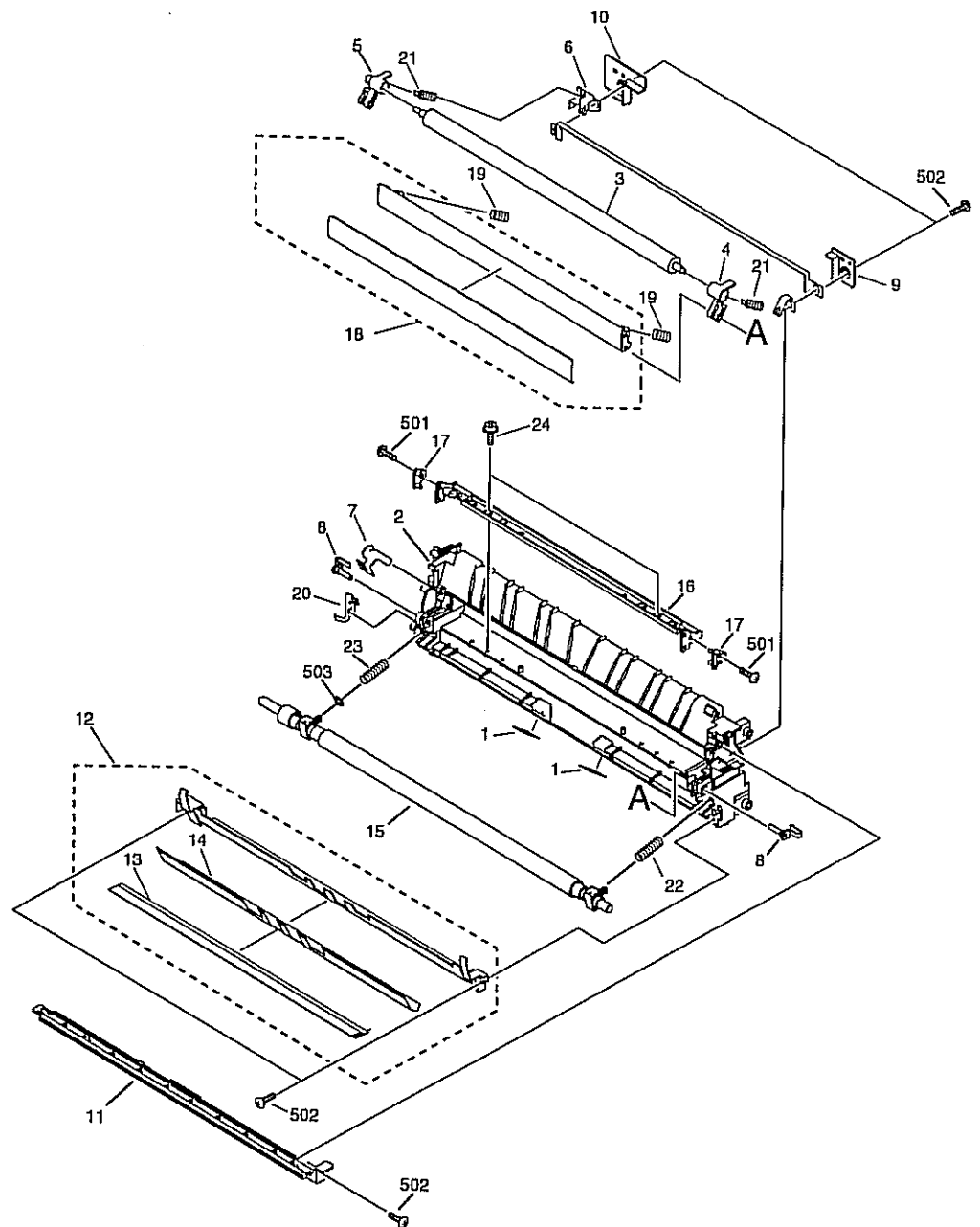
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FIGURE 141  
PAPER FEEDER FRAME ASSEMBLY



NOTE : This assembly is included in the assembly shown in Figure 140.  
注 : このユニットはFigure 140のユニットに含まれます。

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.141	FM2-0252-000		1	PAPER FEEDER FRAME ASSEMBLY	SEE NOTE	
1	FC5-0548-000		2	SHEET, PRE-REGISTRATION		
2	FC5-1120-000		1	FRAME, FEEDER		
3	FC6-2911-000		1	ROLLER, TRANSFER		
4	FC5-1124-000		1	ARM, TRANSFER, FRONT		
5	FC5-1125-000		1	ARM, TRANSFER, REAR		
6	FC5-1126-000		1	PLATE, TRANSFER ELECTRODE, R.		
7	FC5-1127-000		1	PLATE, STATIC CHARGE ELECTRODE		
8	FC5-1536-000		2	PIN, TRANSFER HINGE		
9	FC5-1558-000		1	COVER,ELECTRODE PLATE,FRONT		
10	FC5-1559-000		1	COVER,ELECTRODE PLATE,REAR		
11	FL2-0247-000		1	HOLDER,STATIC CHARGE ELIMI.		
12	FL2-0250-000		1	GUIDE, PRE-REGIST. DOOR SIDE		
13	FC5-0549-000		1	ELIMINATOR, STATIC CHARGE		
14	FC5-1552-000		1	SHEET, PRE-REGIST. DOOR SIDE		
15	FL2-0251-000		1	ROLLER, REGISTRATION SOFT		
16	FC5-1527-000		1	GUIDE, SWING LOWER, LOWER		
17	FC5-1560-000		2	HOLDER, SWING GUIDE, LOWER		
18	FL2-0246-000		1	GUIDE, SWING LOWER, UPPER		
19	FU6-2010-000		2	SPRING		
20	FU5-2037-000		1	PLATE, GROUNDING		
21	FU5-2076-000		2	SPRING		
22	FU5-2611-000		1	SPRING, COMPRESSION		
23	FU6-2014-000		1	SPRING, COMPRESSION		
24	XA9-1297-000		2	SCREW, M3X10		
501	XB4-5300-607		2	SCREW,P,M3X6		
502	XB4-5401-007		5	SCREW, M4X10		
503	XD1-1106-219		1	SHIM, CIRCULAR		

FIGURE 145  
RIGHT LOWER DOOR ASSEMBLY

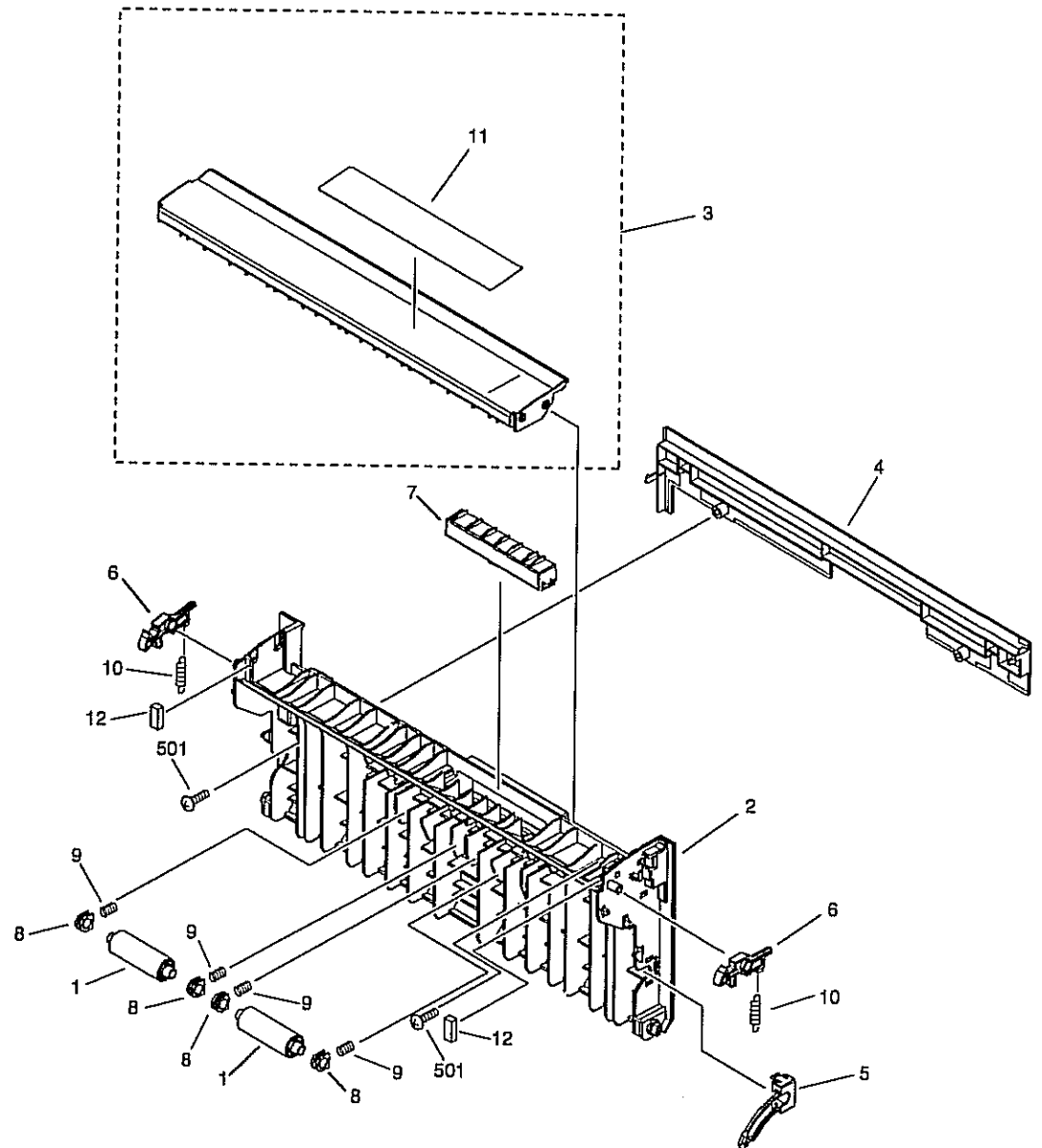


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.145	FM2-0131-000		1	RIGHT LOWER DOOR ASSEMBLY		
1	FB6-3313-000		2	ROLLER, PAPER FEED		
2	FC5-0588-000		1	DOOR, RIGHT LOWER		
3	FL2-0126-000		1	GUIDE, DECK PATH		
4	FC5-0590-000		1	PANEL, BLANKING		
5	FC5-0592-000		1	STOPPER, RIGHT LOWER DOOR		
6	FC5-0593-000		2	HOOK, RIGHT LOWER DOOR		
7	FC5-0594-000		1	GRIP, RIGHT LOWER DOOR		
8	FS5-1595-000		4	BUSHING, VERTICAL ROLLER		
9	FS7-2788-000		4	SPRING, COMPRESSION		
10	FU5-2030-000		2	SPRING, TENSION		
11	FU5-8011-000		1	LABEL, LASER CAUTION		
12	FC5-7413-000		2	SHEET, RIGHT LOWER DOOR		
501	XB4-5400-807		2	SCREW,P,M4X8		

FIGURE 160 (Japan and Australia Model only)  
DADF MOUNTING HARDWARE

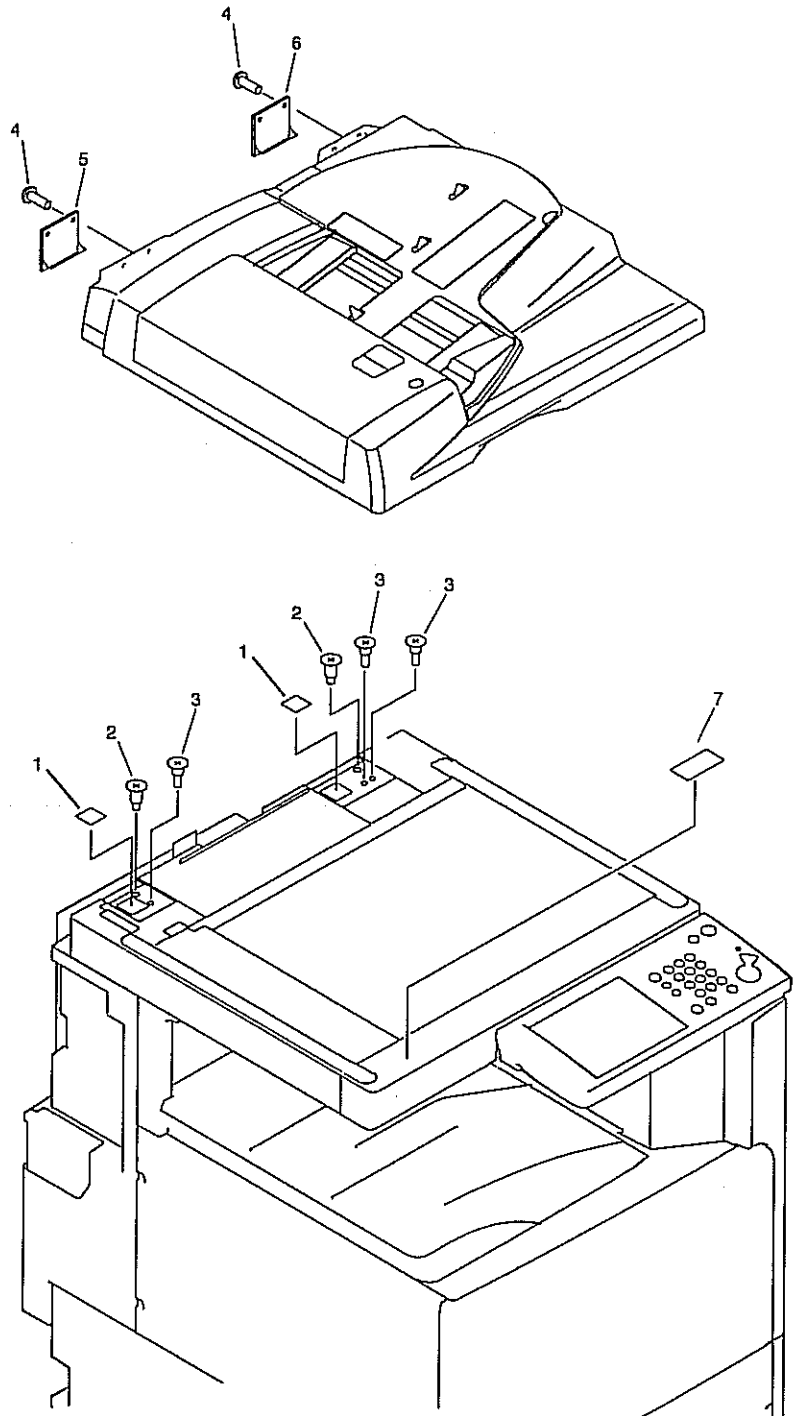
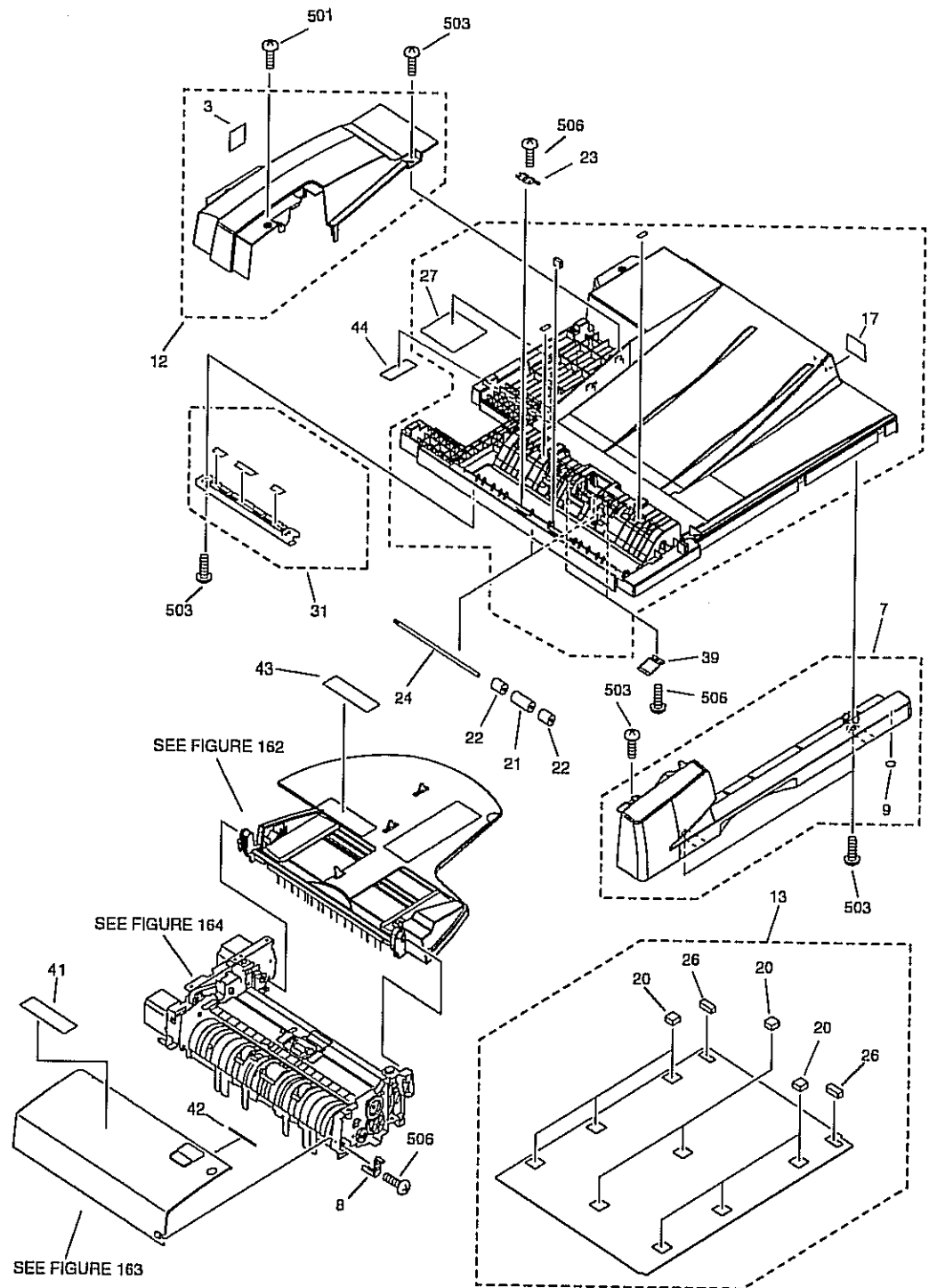


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.160	NPN		1	DADF MOUNTING HARDWARE	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	
1	FC5-4427-000		2	SHEET, BLANKING	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	
2	FU5-9139-000		2	SCREW, STEPPED, 5X6	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	
3	FU5-9140-000		3	SCREW, STEPPED, M4X10	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	
4	XA9-0874-000		4	SCREW, M3X8	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	
5	FB5-9504-000		1	SHEET, HINGE GUIDE, LEFT	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	
6	FB5-9505-000		1	SHEET, HINGE GUIDE, RIGHT	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	
7	FC5-4410-000		1	LABEL, CLEANING	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	

FIGURE 161 (Japan and Australia Model only)  
DADF ASSEMBLY





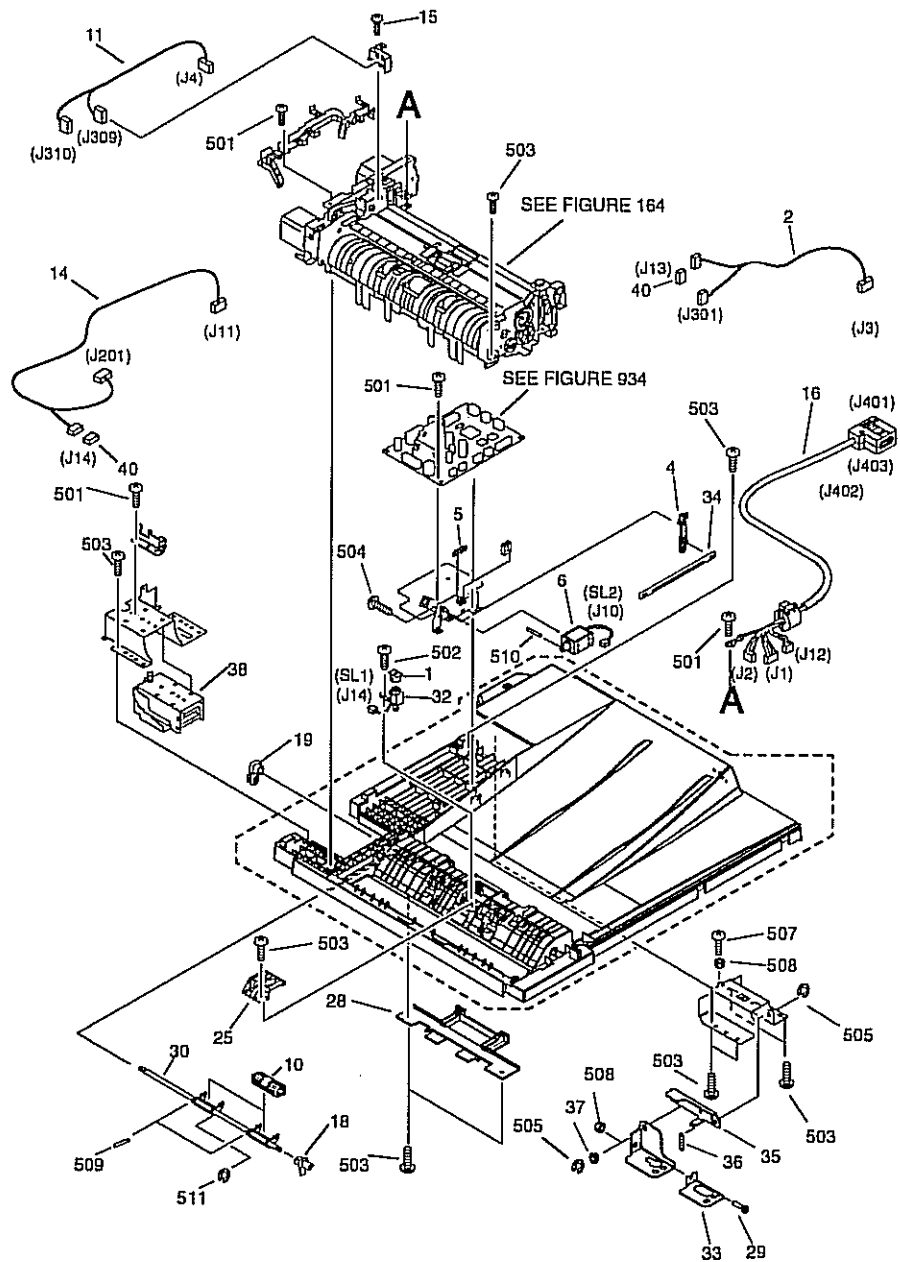


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.161	NPN		1	DADF ASSEMBLY	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
1	FB5-9410-000		1	STAMPER	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
2	FF3-4608-000		1	CABLE, JOINT	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA P12,3,4 J3,13,302,303,304	
3	FC5-4400-000		1	LABEL, HINGE CAUTION	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
4	FC5-4279-000		1	LEVER, SOLENOID	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
5	FS7-2662-000		1	SPRING, TENSION	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
6	FL2-2954-000		1	SOLENOID	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA SL2 J10	
7	FL2-0961-000		1	PANEL, FRONT	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
8	FC5-4264-000		1	SHAFT, OPEN/CLOSE	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
9	XH9-0126-000		1	SHEET, CLEAR DAMPER	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
10	FC6-2778-000		2	ROLLER, DELIVERY REVERSE	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
11	FF3-4306-000		1	CABLE, COVER/CLOSE SENSOR	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA P19,10 J4,309,310	

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
12	FL2-0941-000		1	PANEL, REAR	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870 CA&IR3570CA&IR4570 CA	
13	FL2-0947-000		1	PANEL, COPYBOARD	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870 CA&IR3570CA&IR4570 CA	
14	FF3-4607-000		1	CABLE, SOLENOID LED	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870 CA&IR3570CA&IR4570 CA SL2 J11,14,201	
15	XA9-0894-000		1	SCREW,M3X6	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870 CA&IR3570CA&IR4570 CA	
16	FG3-3125-000		1	CABLE, INTERFACE	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870 CA&IR3570CA&IR4570 CA J1,2,12,401,402,403	
17	FC5-4428-000		1	SHEET, BLANKING	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870 CA&IR3570CA&IR4570 CA	
18	FC5-4280-000		1	BUSHING	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870 CA&IR3570CA&IR4570 CA	
19	FC5-4281-000		1	BUSHING	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870 CA&IR3570CA&IR4570 CA	
20	FC5-4295-000		8	SHEET, COPYBOARD COVER, LARGE	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870 CA&IR3570CA&IR4570 CA	
21	FC5-4286-000		2	ROLLER, PAPER FEED, 1	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870 CA&IR3570CA&IR4570 CA	
22	FC5-4287-000		4	ROLLER, PAPER FEED, 2	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870 CA&IR3570CA&IR4570 CA	
23	FB5-9401-000		2	SPRING, LEAF	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870 CA&IR3570CA&IR4570 CA	

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
24	FC5-4285-030		2	SHAFT, PAPER FEED ROLLER	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
25	FC5-4291-000		1	GUIDE, STAMP	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
26	FC5-4293-000		2	SPONGE, COPYBOARD PANEL	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
27	FC5-4399-000		1	LABEL, HINGE CAUTION	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
28	FC5-4292-000		1	GUIDE, PAPER FEED ROLLER, 2	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
29	FC5-4274-000		1	SCREW, ADJUSTMENT, M4	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
30	FL2-0945-000		1	SHAFT, DELIVERY REVERSE ROLLER	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
31	FL2-0946-000		1	GUIDE, PAPER FEED ROLLER, 1	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
32	FK2-0216-000		1	SOLENOID	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA SL1 J14	
33	FC5-4273-020		1	PLATE, RIGHT HINGE ADJUSTMENT	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
34	FC5-4278-000		1	LINK, SOLENOID	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
35	FL2-0943-000		1	ARM, RIGHT HINGE	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
36	FS7-2660-000		1	SPRING, TENSION	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	
37	FU5-1173-000		1	BUSHING	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	
38	FB6-2703-040		1	LEFT HINGE UNIT	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	
39	FC5-4289-000		2	SPRING, LEAF	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	
40	VS1-7177-002		2	CONNECTOR, SNAP TIGHY, BK	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	
41	FC5-4402-000		1	LABEL, DOCUMENT PROHIBITION	AB SIZE IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	
42	FC5-4408-000		1	LABEL, DOCUMENT SIZE	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	
43	FC5-4391-000		1	LABEL, DOCUMENT SIZE	AB SIZE IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	
44	FC5-4396-000		1	LABEL, HINGE CAUTION	AB SIZE IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	
501	XBI-2400-606		5	SCREW, MACH, TRUSS HEAD, M4X6	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	
502	XB4-5300-806		1	SCREW, P, M3X8	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	
503	XB4-5401-205		11	SCREW, P, M4X12	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
504	XB1-2300-306		2	SCREW,MACH.,TRUSS HEAD,M3X3	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870 CA&IR3570CA&IR4570 CA	
505	XD2-1100-502		2	RETAINING RING (E-TYPE)	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870 CA&IR3570CA&IR4570 CA	
506	XB4-5400-809		4	SCREW,P,M4X8	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870 CA&IR3570CA&IR4570 CA	
507	XB1-2401-406		2	BINDING HEAD MACHINE SCREW	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870 CA&IR3570CA&IR4570 CA	
508	XB7-2100-405		2	NUT, HEX M4	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870 CA&IR3570CA&IR4570 CA	
509	XD3-1200-102		2	SPRING PIN	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870 CA&IR3570CA&IR4570 CA	
510	XD3-1300-162		1	PIN,SPRING	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870 CA&IR3570CA&IR4570 CA	
511	XD2-1100-402		1	RETAINING RING (E-TYPE)	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870 CA&IR3570CA&IR4570 CA	



FIGURE 162 (Japan and Australia Model only)  
DOCUMENT TRAY ASSEMBLY

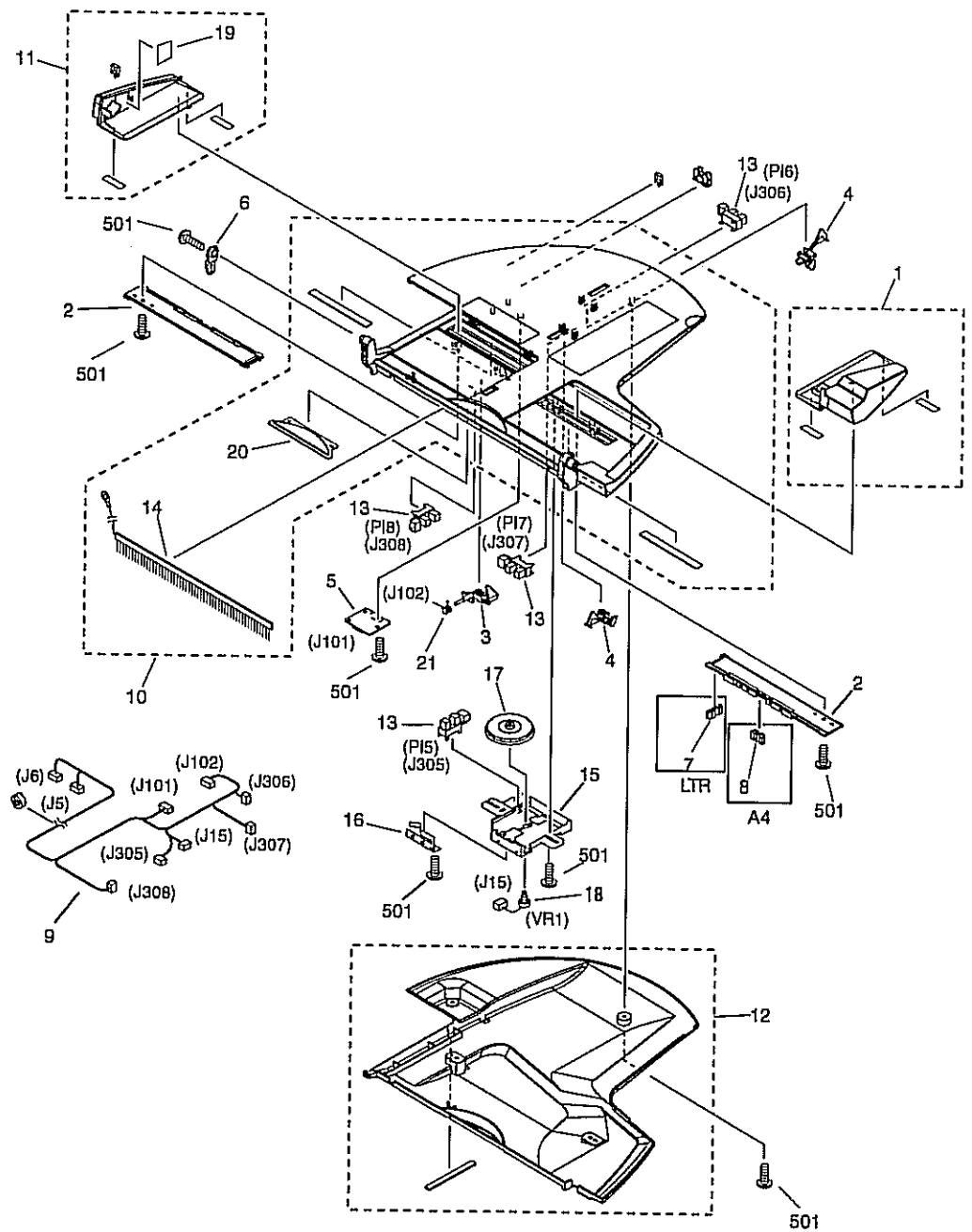




FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.162	FM2-2964-000		1	DOCUMENT TRAY ASSEMBLY	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	
1	FL2-0951-000		1	GUIDE, DOCUMENT, FRONT	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	
2	FC5-4305-000		2	RACK, DOCUMENT SIDE GUIDE	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	
3	FC5-4306-000		1	FLAG, CYCLE END	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	
4	FC5-4307-000		2	FLAG, DOCUMENT LENGTH SENSOR	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	
5	FG3-3758-000		1	CONNECTING PCB UNIT	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA J101,102	
6	FC5-4308-000		1	HOLDER, DOCUMENT TRAY	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	
7	FC5-4421-000		1	RACK	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA LTR	
8	FC5-4422-000		1	RACK	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA A4	
9	FF3-4609-000		1	CABLE, DOCUMENT TRAY	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA PI5,6,7,8 VR1 J5,6,101,102,305,306,307,308,15	
10	FL2-0949-000		1	TRAY, DOCUMENT, UPPER	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	
11	FL2-0950-000		1	GUIDE, DOCUMENT, REAR	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
12	FL2-0952-000		1	GUIDE, DOCUMENT TRAY, LOWER	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
13	WG8-5624-000		4	IC, PHOTO INTERRUPTER	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA P15,16,17,18 J305,306,307,308	
14	FB5-9414-000		1	ELIMINATOR, STATIC CHARGE	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
15	FC5-4302-000		1	HOLDER, VOLUME	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
16	FB5-9417-000		1	SPRING, LEAF	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
17	FU5-0633-000		1	GEAR, 62T	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
18	FG3-3757-000		1	VARIABLE RESISTOR UNIT	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA VR1 J15	
19	FC5-4406-000		1	LABEL, DOCUMENT HEIGHT LIMIT	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
20	FC5-4309-000		1	WINDOW, DOCUMENT TRAY	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
21	FB5-9427-000		1	SPRING, TORSION	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
501	XB4-7300-809		AR	SCREW,TAP,BINDING HEAD,M3X8	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	



FIGURE 163 (Japan and Australia Model only)  
OPEN/CLOSE PANEL ASSEMBLY

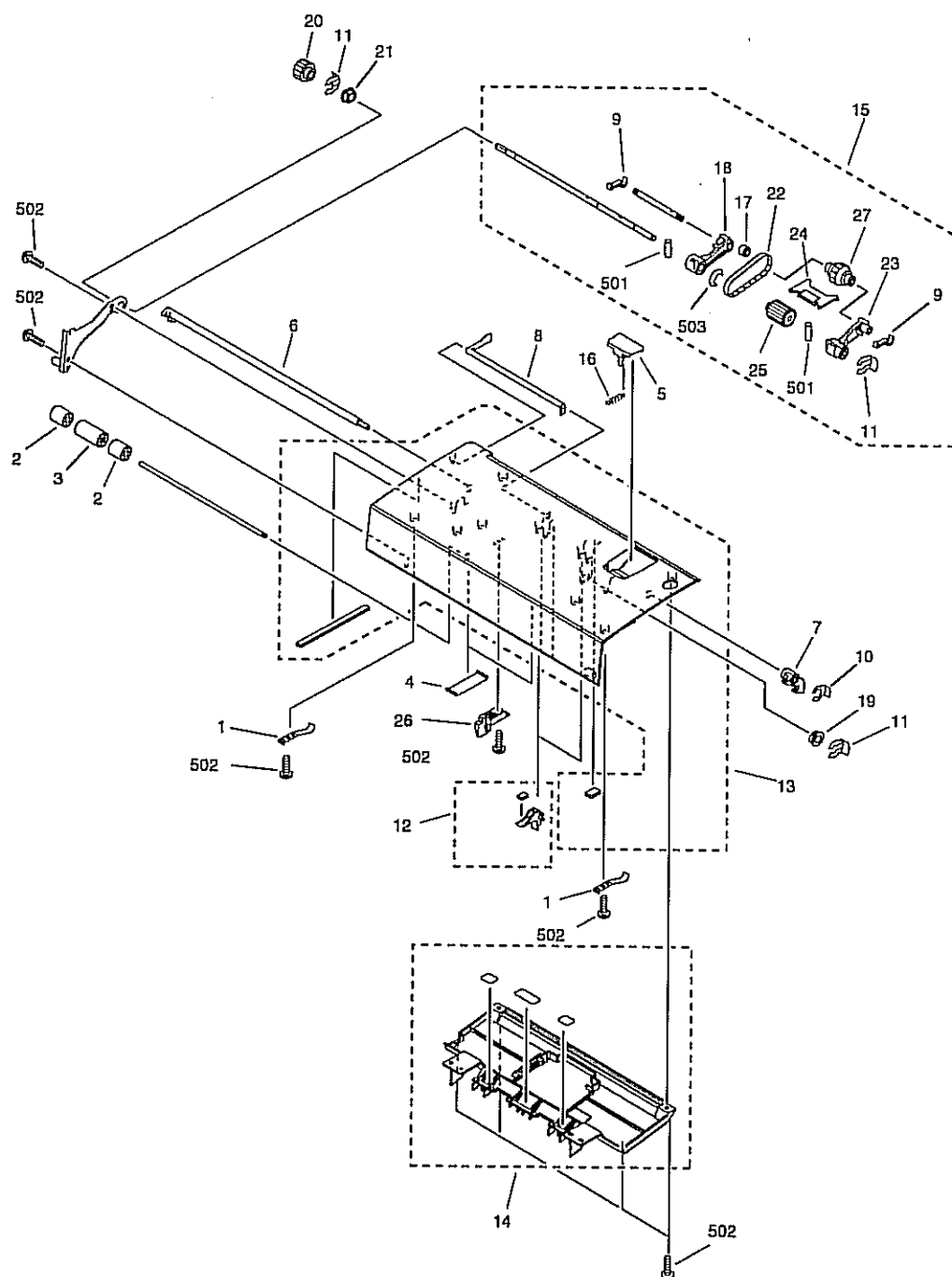
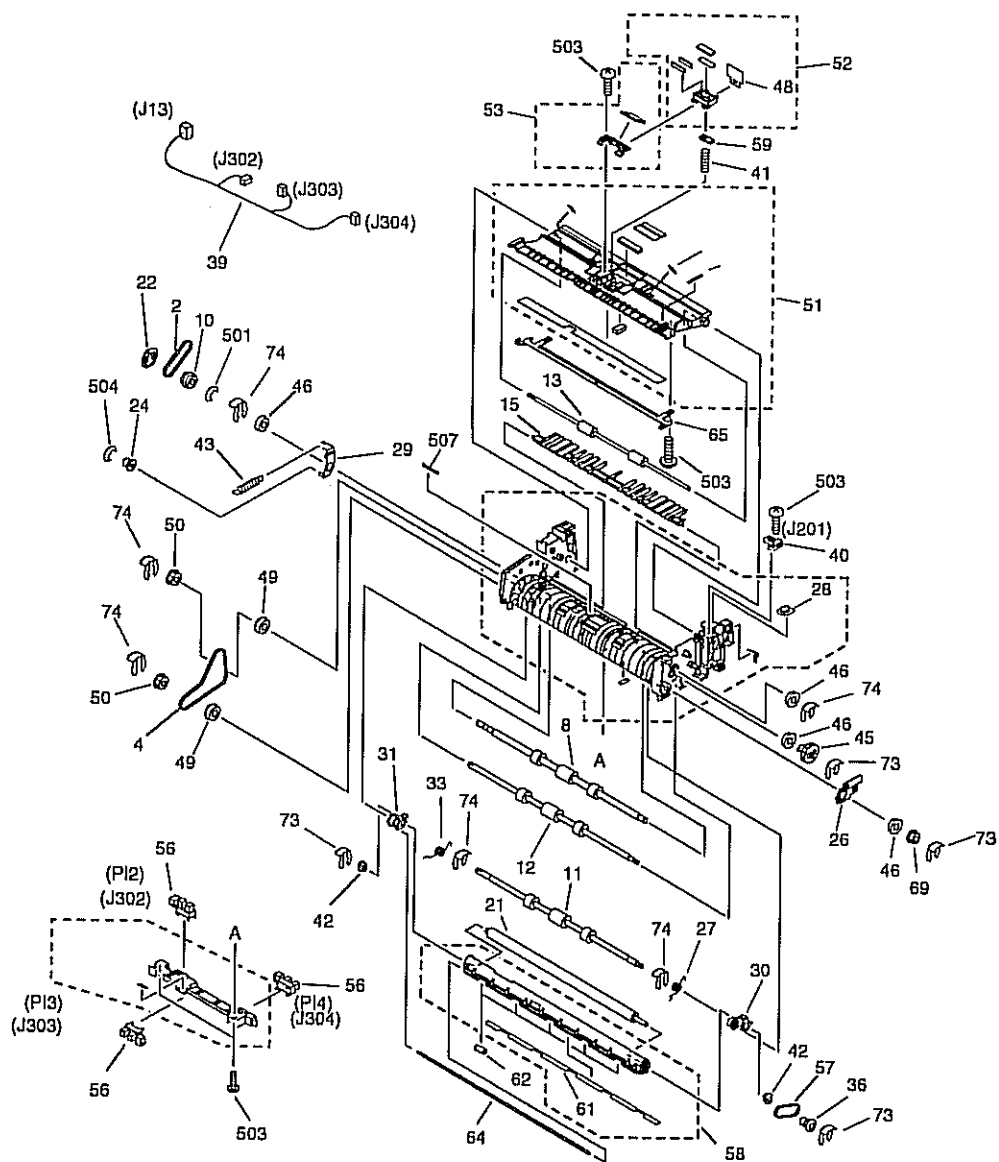


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.163	FM2-2954-000		1	OPEN/CLOSE PANEL ASSEMBLY	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	
1	FB5-9434-000		2	SPRING, LEAF	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	
2	FC5-4323-000		2	ROLLER, REGISTRATION, 1	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	
3	FC5-4324-000		1	ROLLER, REGISTRATION, 2	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	
4	FB5-9438-000		2	SPRING, LEAF	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	
5	FC5-4326-000		1	LEVER, OPEN/CLOSE	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	
6	FB5-9440-000		1	SHAFT, LATCH	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	
7	FC5-4327-000		1	LEVER, LATCH	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	
8	FC5-4329-000		1	FLAG, DOCUMENT SENSOR	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	
9	FC5-4336-000		2	LEVER, STOP	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	
10	FC5-4424-000		1	CLIP	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	
11	FC5-4425-000		3	CLIP	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
12	FL2-0948-000		2	SHUTTER	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
13	FL2-0953-000		1	PANEL, OPEN/CLOSE	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
14	FL2-0955-000		1	GUIDE, OPEN/CLOSE	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
15	FM2-2955-000		1	SEPARATION ROLLER ASSEMBLY	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
16	FS7-2663-000		1	SPRING, TENSION	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
17	FU5-3333-000		1	PULLEY	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
18	FM2-2958-000		1	PICK-UP ARM UNIT, REAR	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
19	FU5-1168-000		1	BUSHING	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
20	FU5-0628-000		1	GEAR, 18T	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
21	FU5-1172-000		1	BUSHING	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
22	XF2-1606-135		1	BELT, TIMING	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
23	FM2-2957-000		1	PICK-UP ARM UNIT, FRONT	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
24	FC5-4341-000		1	GUIDE, SEPARATION ROLLER	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870 CA&IR3570CA&IR4570 CA	
25	FC6-2784-000		1	ROLLER, PAPER SEPARATION	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870 CA&IR3570CA&IR4570 CA	
26	FC5-4338-000		1	COVER, REGISTRATION ADJUSTMENT	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870 CA&IR3570CA&IR4570 CA	
27	FM2-2956-000		1	PICK-UP ROLLER ASSEMBLY	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870 CA&IR3570CA&IR4570 CA	
501	XD3-2200-102		2	PIN, PARALLEL	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870 CA&IR3570CA&IR4570 CA	
502	XB4-5300-806		9	SCREW,TAPPING, TRUSS HEAD M3X8	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870 CA&IR3570CA&IR4570 CA	
503	XD2-1200-502		1	RETAINING RING(E-TRPE)	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870 CA&IR3570CA&IR4570 CA	

FIGURE 164 (Japan and Australia Model only)  
PAPER FEEDER ASSEMBLY





1. *Adiantum*



FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.164	FM2-2959-000		1	PAPER FEEDER ASSEMBLY	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
1	FC6-2785-000		1	GEAR, 17T	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
2	XF2-1605-940		1	BELT, TIMING	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
3	XF2-1607-440		1	BELT, TIMING	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
4	XF9-0727-000		1	BELT, TIMING	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
5	FC6-2781-000		1	PULLEY, 28T	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
6	FC6-2791-000		2	TENSIONER	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
7	FH6-5128-000		1	CLUTCH	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
8	FC5-4354-000		1	ROLLER, REGISTRATION	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
9	FL2-2952-000		1	CLUTCH	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
10	FB5-9466-000		1	PULLEY, ONE-WAY	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
11	FB5-9467-020		1	ROLLER, PAPER FEEDER, 1	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
12	FB5-9468-020		1	ROLLER, PAPER FEEDER, 2	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870 CA&IR3570CA&IR4570 CA	
13	FB5-9469-020		1	ROLLER, PAPER DELIVERY	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870 CA&IR3570CA&IR4570 CA	
14	FM2-2961-000		1	ESTRANGEMENT CLT ASSEMBLY	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870 CA&IR3570CA&IR4570 CA	
15	FB5-9471-009		1	DEFLECTOR, PAPER	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870 CA&IR3570CA&IR4570 CA	
16	FL2-0965-000		1	FLAG, REGISTRATION SENSOR	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870 CA&IR3570CA&IR4570 CA	
17	FC5-4358-000		1	FLAG, READ SENSOR	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870 CA&IR3570CA&IR4570 CA	
18	FC5-4359-000		1	FLAG, PAPER DELIVERY SENSOR	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870 CA&IR3570CA&IR4570 CA	
19	XF2-3616-660		1	BELT	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870 CA&IR3570CA&IR4570 CA	
20	FB5-9477-000		3	SPRING, TORSION	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870 CA&IR3570CA&IR4570 CA	
21	FC5-2804-000		1	ROLLER, PLATEN	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870 CA&IR3570CA&IR4570 CA	
22	FB6-2705-000		1	RING,E,FRANGE	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870 CA&IR3570CA&IR4570 CA	
23	FC5-4353-000		1	FLANGE, BELT	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870 CA&IR3570CA&IR4570 CA	

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
24	FC5-4356-000		1	PULLEY, TENSIONER	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
25	FC5-4363-000		1	GUIDE, PLATEN ROLLER, RIGHT	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
26	FC5-4376-000		1	GUIDE, PLATEN	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
27	FC5-4381-000		1	SPRING, TORSION	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
28	FB5-9460-009		1	WINDOW, LED	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
29	FL2-0958-000		1	PLATE, TENSIONER	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
30	FL2-0959-000		1	ARM, SWING BUSHING, FRONT	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
31	FL2-0960-000		1	ARM, SWING BUSHING, REAR	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
32	FC5-4362-000		1	GUIDE, PLATEN ROLLER, LEFT	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
33	FC5-4382-000		1	SPRING, TORSION	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
34	FC6-2797-000		1	FLANGE	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
35	FU5-3147-000		1	PULLEY, 28T	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
36	FU5-3148-000		1	PULLEY, 18T	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	
37	FC6-2798-000		1	KNOB, JAM CLEARING	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	
38	FU5-3150-000		1	PULLEY, 56T/29T/21T	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	
39	FF3-4303-000		1	CABLE, PATH SENSOR	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA J13,302,303,304	
40	FG3-3303-000		1	LED PCB UNIT	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA J201	
41	FU5-2364-000		1	SPRING, COMPRESSION	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	
42	FU5-1171-000		2	BUSHING	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	
43	FS7-2666-000		1	SPRING, TENSION	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	
44	FU5-0629-000		1	GEAR, 19T	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	
45	FU5-0630-000		1	GEAR, 30T	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	
46	FU5-1169-000		4	BUSHING	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	
47	FU5-1170-000		2	BUSHING	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
48	FC5-4368-000		1	PAD, PAPER SEPARATION	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870 CA&IR3570CA&IR4570 CA	
49	XG9-0507-000		2	BEARING, BALL, MF128ZZ	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870 CA&IR3570CA&IR4570 CA	
50	FU5-3146-000		2	PULLEY, 27T	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870 CA&IR3570CA&IR4570 CA	
51	FL2-0962-000		1	GUIDE, PAPER SEPARATION	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870 CA&IR3570CA&IR4570 CA	
52	FL2-0963-000		1	HOLDER, SEPARATION PAD,1	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870 CA&IR3570CA&IR4570 CA	
53	FL2-0964-000		1	HOLDER, SEPARATION PAD, 2	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870 CA&IR3570CA&IR4570 CA	
54	FU5-3337-000		1	PULLEY, 28T,GEAR, 15T	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870 CA&IR3570CA&IR4570 CA	
55	FU6-0673-000		1	GEAR, 54T/39T	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870 CA&IR3570CA&IR4570 CA	
56	WG8-5624-000		4	IC, PHOTO INTERRUPTER	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870 CA&IR3570CA&IR4570 CA PI2,3,4 J302,303,304	
57	XF2-1604-435		1	BELT, TIMING	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870 CA&IR3570CA&IR4570 CA	
58	FL2-0968-000		1	HOLDER, GUIDE ROLLER	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870 CA&IR3570CA&IR4570 CA	
59	FC5-4367-000		1	MOUNT, SPRING, PAD	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870 CA&IR3570CA&IR4570 CA	

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
60	FS2-9010-000		1	BELT, TIMING	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	
61	FC5-4373-000		1	SHEET, PAPER FEED	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	
62	FC5-4374-000		5	ROLLER, GUIDE	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	
63	FS1-9010-020		2	SCREW, STEPPED, M3	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	
64	FC5-4372-020		1	SHAFT, GUIDE ROLLER	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	
65	FC5-4365-000		1	PLATE, SEPARATION GUIDE	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	
66	FS7-2664-000		2	SPRING, TENSION	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	
67	FU5-3336-000		1	PULLEY, 36T/28T	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	
68	XF2-1607-640		1	BELT, TIMING	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	
69	FU5-3149-000		1	PULLEY, 23T	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA	
70	FH5-1129-000		1	MOTOR, STEPPING, DC	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA M2 J8	
71	FH5-1128-000		1	MOTOR, STEPPING, DC	IR2270F&IR2870F&IR4570F&IR3570F&IR2270CA&IR2870CA&IR3570CA&IR4570CA M1 J7	

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
72	FU5-1172-000		4	BUSHING	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
73	FC5-4424-000		4	CLIP	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
74	FC5-4425-000		8	CLIP	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
75	XA9-0894-000		1	SCREW,M3X6	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
501	XD2-1100-642		3	RING,E	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
502	XD2-2100-502		1	GRIP RING	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
503	XB4-5400-809		4	SCREW, TAP, BINDING HEAD, M3X8	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
504	XD2-1100-322		4	RETAINING RING (E-TYPE)	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
505	XB1-2400-606		6	SCREW, MACHINE MX6	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
506	XB1-2300-306		2	SCREW,MACH.,TRUSS HEAD,M3X3	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	
507	XD3-2200-102		1	PIN, PARALLEL	IR2270F&IR2870F&IR457 0F&IR3570F&IR2270 CA&IR2870 CA&IR3570 CA&IR4570 CA	



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# FIGURE 210

## READER ASSEMBLY

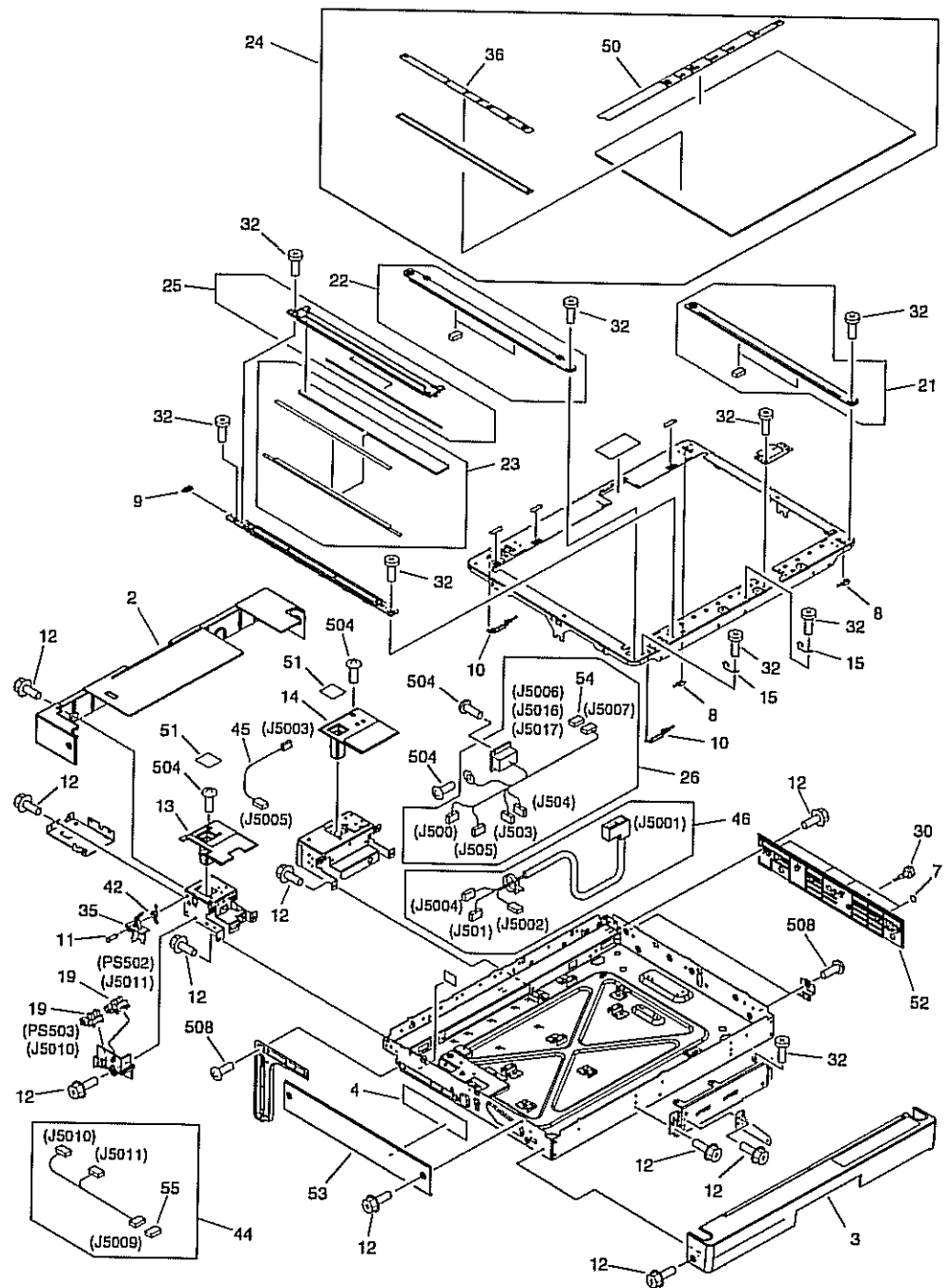






FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
30	FU5-9006-020		1	SCREW, FIXED, M4		
31	FH7-9334-000		1	CORE, FERRITE		
32	XA9-1415-000		15	SCREW, FLAT HEAD, M4		
33	XF9-0743-000		1	BELT, TIMING		
34	FG3-3795-000		1	CABLE, SIZE DETECT	A SIZE	
34	FG3-3768-000		1	CABLE, SIZE DETECT	AB SIZE&A INCH SIZE&AB INCH SIZE	
35	FC6-2763-000		1	FLAG, SENSOR		
36	FU5-8003-000		1	PLATE, WIDTH INDEX	A INCH SIZE	
36	FU5-8005-000		1	PLATE, WIDTH INDEX	A SIZE	
36	FU5-8007-000		1	PLATE, WIDTH INDEX	AB INCH SIZE	
36	FU5-8001-000		1	PLATE, WIDTH INDEX	AB SIZE	
37	FB3-2411-000		2	PIN, SLIDE		
38	FC6-2764-000		1	HOLDER, SIZE DETECT		
39	FG3-3793-000		1	CABLE, MAIN SIZE DETECT	A INCH SIZE	
39	FG3-3794-000		1	CABLE, MAIN SIZE DETECT	A SIZE	
39	FG3-3767-000		1	CABLE, MAIN SIZE DETECT	AB SIZE&AB INCH SIZE	
40	FU6-2236-000		2	SPRING, OMPRESSION		
41	FU5-2105-000		1	SPRING, TENSION		
42	FU5-2057-000		1	SPRING, TORSION		
43	FU5-3328-000		2	PULLEY,FOLLOWER		
44	FG3-3153-000		1	CABLE, HOME POSITION SENSOR		
45	FG3-3158-000		1	CABLE, HEATER CONNECTING		
46	FG3-3766-000		1	CABLE, POWER SUPPLY		
47	FB6-1339-000		1	FLANGE		
48	FH5-1028-000		1	MOTOR, STEPPING, DC		
49	FU5-3030-000		1	PULLEY, 24T/41T		
50	FU5-8551-000		1	PLATE, LENGTH INDEX	A INCH SIZE	
50	FU5-8552-000		1	PLATE, LENGTH INDEX	A SIZE	
50	FU5-8553-000		1	PLATE, LENGTH INDEX	AB INCH SIZE	
50	FU5-8550-000		1	PLATE, LENGTH INDEX	AB SIZE	
51	FC5-4427-000		1	SEAT, BLANKING		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
52	FC5-1442-000		1	PANEL, READER, RIGHT		
53	FC5-1443-000		1	PANEL, READER, LEFT		
54	VS1-7177-004		1	CONNECTOR, SNAP TIGHT, BK		
55	VS1-7177-006		1	CONNECTOR, SNAP TIGHT, BK		
501	XB2-8300-805		1	SCREW, MACH, PAN HEAD, M3X8		
503	XF2-4606-740		1	BELT, TIMING, COGGED		
504	XB1-2300-605		3	SCREW, MACHINE M3X6		
505	XD2-1100-502		4	RETAINING RING (E-TYPE)		
507	XB6-7300-407		4	SCREW, TP, M3X4		



FIGURE 250  
MAIN DRIVE ASSEMBLY

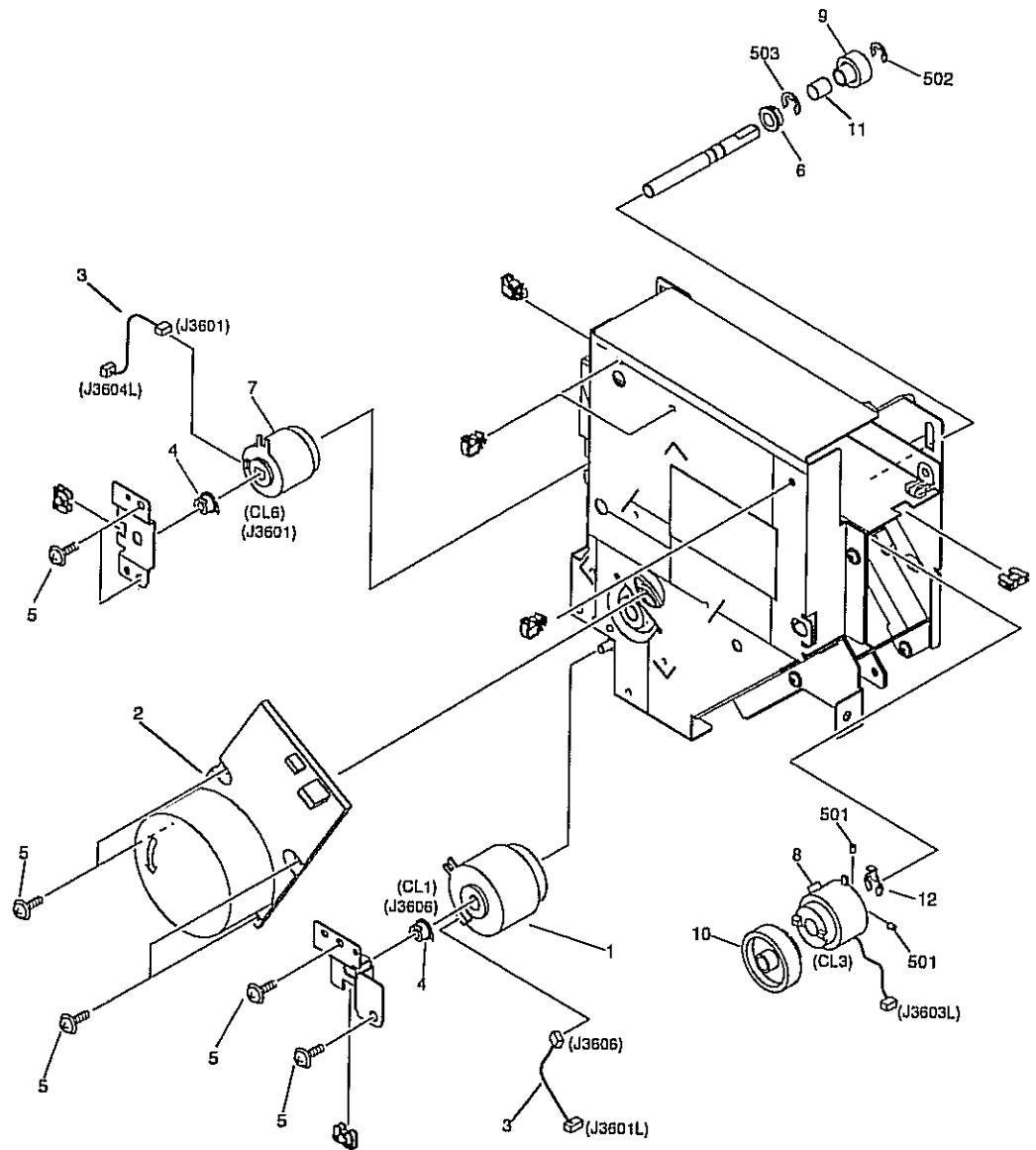




FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.250	FM2-0241-000		1	MAIN DRIVE ASSEMBLY		
1	FH6-5076-000		1	CLUTCH, ELECTRO MAGNETIC	CL1 J3606	
2	FK2-0385-000		1	MOTOR, DC		
3	FM2-2842-000		2	CABLE, CLUTCH	J3606,3601L,3601,3604L	
4	FS5-1947-000		2	BUSHING		
5	XA9-1164-000		8	SCREW, RS, M3X6.5		
6	FA9-2112-000		1	BUSHING, PL		
7	FH6-5005-000		1	CLUTCH, ELECTRO MAGNETIC	CL6 J3601	
8	FK2-0404-000		1	CLUTCH, ELECTRO MAGNETIC	CL3 J3603L	
9	FU5-0087-000		1	GEAR, 20T		
10	FU5-0098-000		1	GEAR, 43T		
11	FU5-2079-000		1	SPRING		
12	FB5-5039-000		1	RING, E		
501	XB6-2300-409		2	SETSCREW, M3X4		
502	XD2-1100-502		1	RETAINING RING(E-TYPE)		
503	XD2-1100-642		1	RING, E		

FIGURE 251  
MAIN DRIVE ASSEMBLY

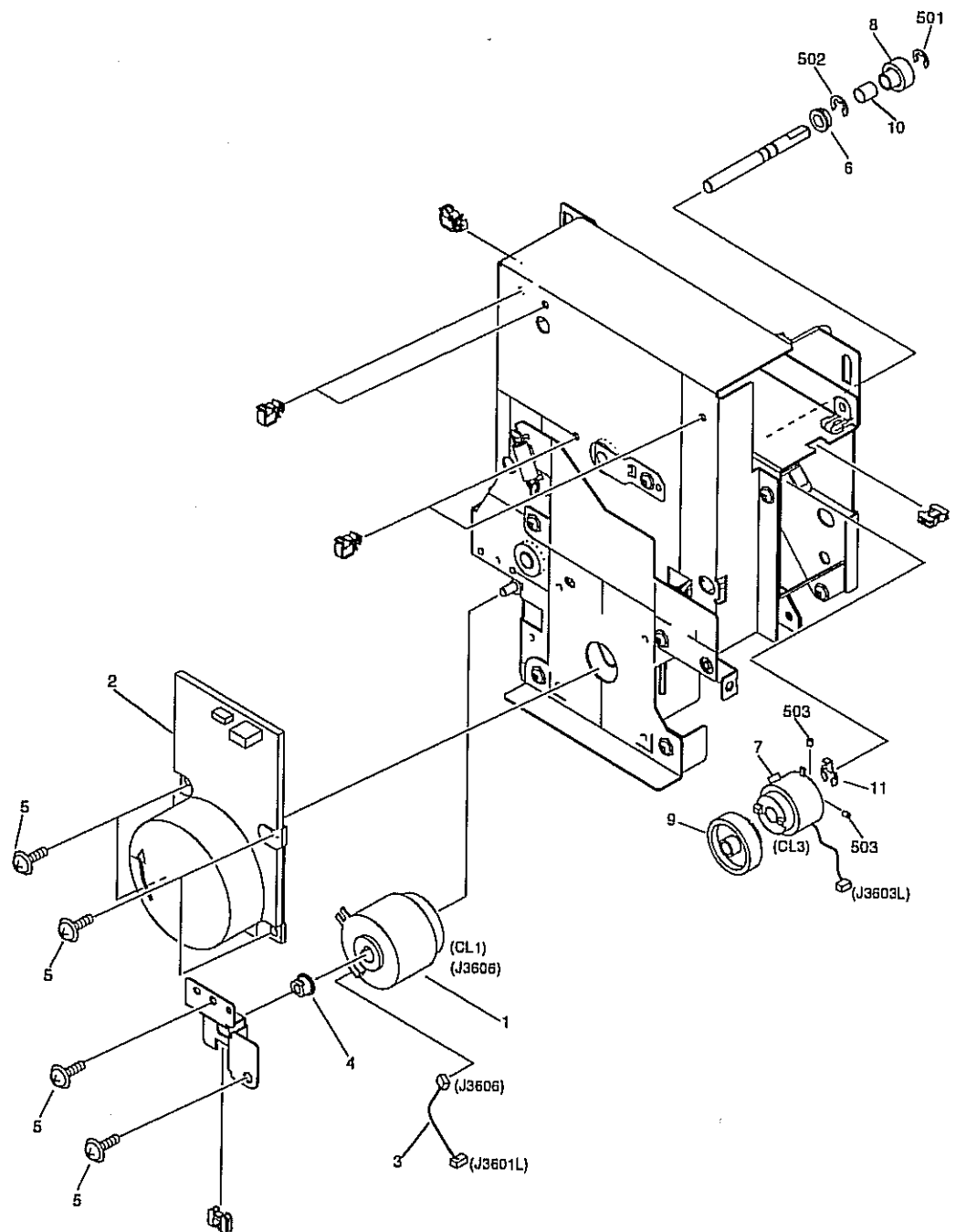


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.251	FM2-1772-000		1	MAIN DRIVE ASSEMBLY		
1	FH6-5076-000		1	CLUTCH, ELECTRO MAGNETIC	CL1 J3606	
2	FK2-0362-000		1	MOTOR, DC		
3	FM2-2842-000		1	CABLE, CLUTCH	J3606,3601L	
4	FS5-1947-000		1	BUSHING		
5	XA9-1164-000		6	SCREW, RS, M3X6.5		
6	FA9-2112-000		1	BUSHING, PL		
7	FK2-0404-000		1	CLUTCH, ELECTRO MAGNETIC	CL3 3603L	
8	FU5-0087-000		1	GEAR, 20T		
9	FU5-0098-000		1	GEAR, 43T		
10	FU5-2079-000		1	SPRING		
11	FB5-5039-000		1	RING, E		
501	XD2-1100-502		1	RETAINING RING(E-TYPE)		
502	XD2-1100-642		1	RING, E		
503	XB6-2300-409		2	SETSCREW, M3X4		

FIGURE 261  
FIXING PAPER DELIVERY, DRIVE ASS'Y

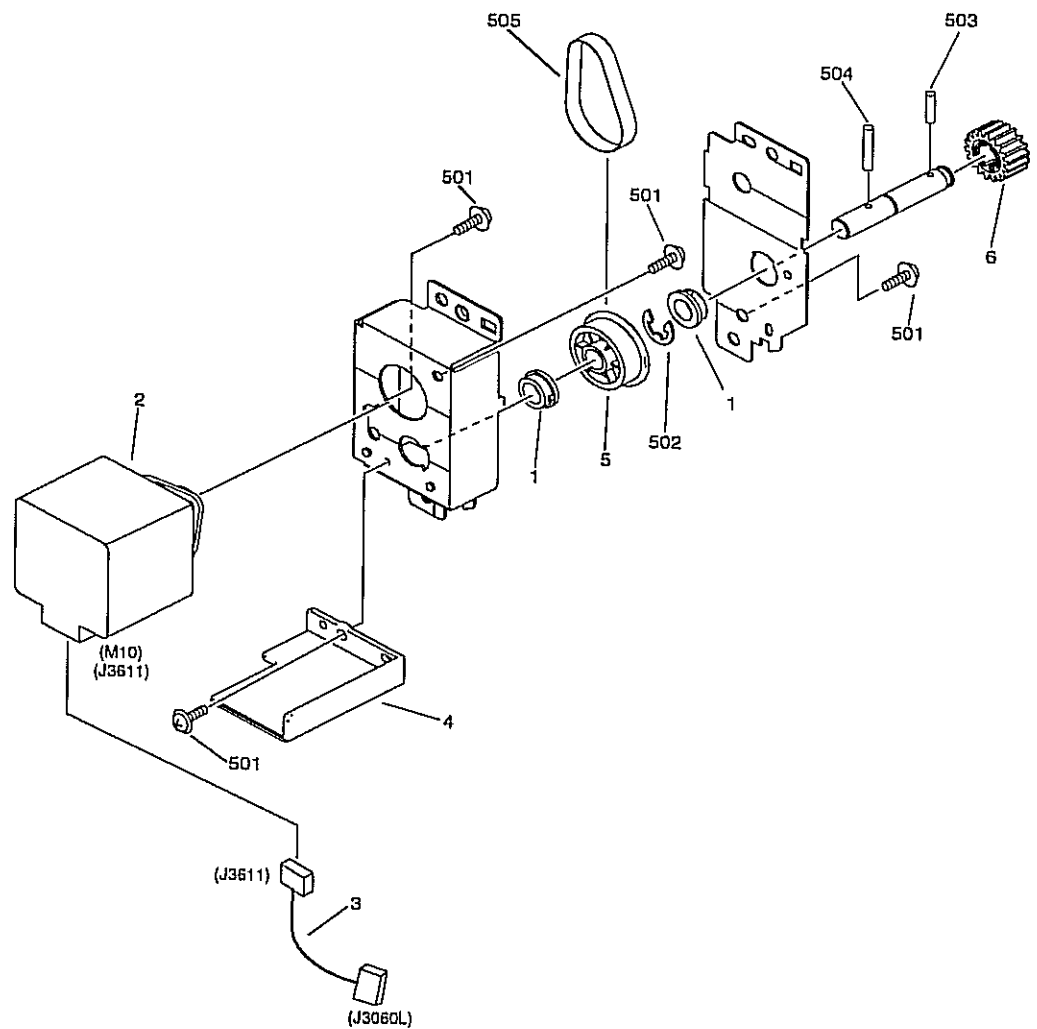


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.261	NPN		RF	FIXINGPAPERDELIVERY,DRIVEASS'Y		
1	FA9-2112-000		2	BUSHING, PL	IR4570&IR4570F&IR3570 &IR3570F	
2	FL2-3266-000		1	MOTOR, STEPPING, DC	IR4570&IR4570F&IR3570 &IR3570F M10 J3611	
3	FM2-2838-000		1	CABLE, DUPLEXING MOTOR	IR4570&IR4570F&IR3570 &IR3570F J3060L,3611	
4	FC5-7208-000		1	COVER, DUPLEX CONNECTOR	IR4570&IR4570F&IR3570 &IR3570F	
5	FU6-0024-000		1	PULLEY, 40T	IR4570&IR4570F&IR3570 &IR3570F	
6	FU6-0029-000		1	GEAR, 18T	IR4570&IR4570F&IR3570 &IR3570F	
501	XB6-7300-607		4	SCREW, TP, M3X6	IR4570&IR4570F&IR3570 &IR3570F	
502	XD2-1100-642		1	RING,E	IR4570&IR4570F&IR3570 &IR3570F	
503	XD3-2200-122		1	PIN, DOWEL	IR4570&IR4570F&IR3570 &IR3570F	
504	XD3-2200-182		1	PIN, DOWEL	IR4570&IR4570F&IR3570 &IR3570F	
505	XF2-1605-760		1	BELT, TIMING	IR4570&IR4570F&IR3570 &IR3570F	

FIGURE 281  
FIXING DELIVERY DRIVE ASSEMBLY

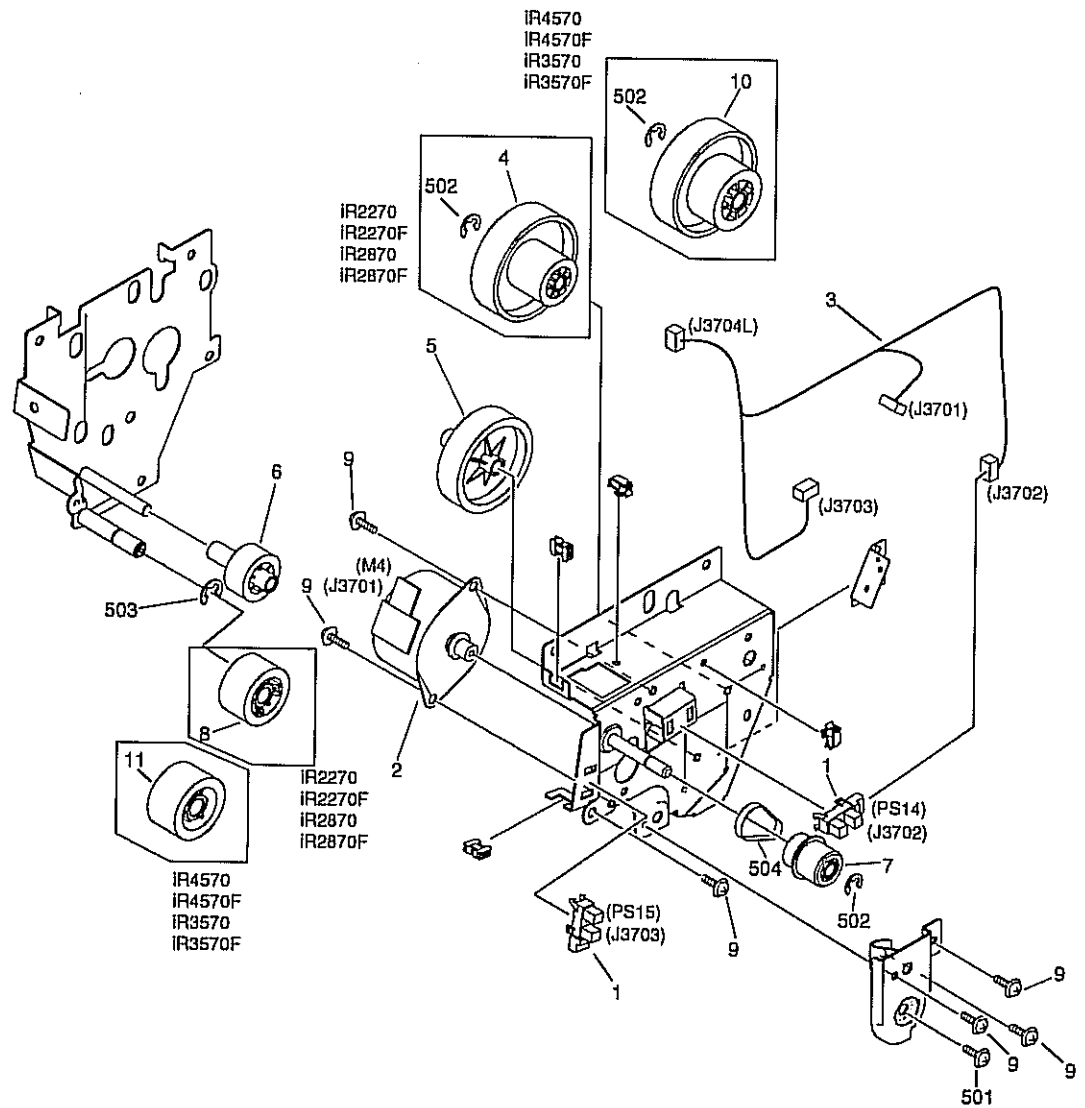


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.281	FM2-0242-000		1	FIXING DELIVERY DRIVE ASSEMBLY	IR2270&IR2270F&IR2870 &IR2870F	
Fig.281	FM2-1771-000		1	FIXING DELIVERY DRIVE ASSEMBLY	IR4570&IR4570F&IR3570 &IR3570F	
1	FK2-0149-000		2	PHOTO-INTERRUPTER, TLP1253(C6)	PS14 J3702,PS15 J3703	
2	FK2-0365-000		1	MOTOR, STEPPING, DC	M4 J3701	
3	FM2-2816-000		1	CABLE, FIXING DRIVE	J3701,3702,3703,3704L	
4	FU5-0095-000		1	GEAR, 17T/103T	IR2270&IR2270F&IR2870 &IR2870F	
5	FU5-0096-000		1	GEAR, 36T		
6	FU5-0097-000		1	GEAR, 17T		
7	FU5-0101-000		1	GEAR, 20T/PULLEY 28T		
8	FU5-0126-000		1	GEAR, 21T	IR2270&IR2270F&IR2870 &IR2870F	
9	XA9-1164-000		6	SCREW,RS,M3X6.5		
10	FU6-0019-000		1	GEAR, 24T/103T	IR4570&IR4570F&IR3570 &IR3570F	
11	FU6-0020-000		1	GEAR, 24T	IR4570&IR4570F&IR3570 &IR3570F	
501	XB6-7300-609		1	SCREW, MACH,PAN HEAD, M3X8		
502	XD2-1100-502		2	RETAINING RING(E-TYPE)		
503	XD2-1100-642		1	RING,E		
504	XF2-4104-040		1	BELT, TIMING		

FIGURE 300  
CASSETTE(MIDDLE)

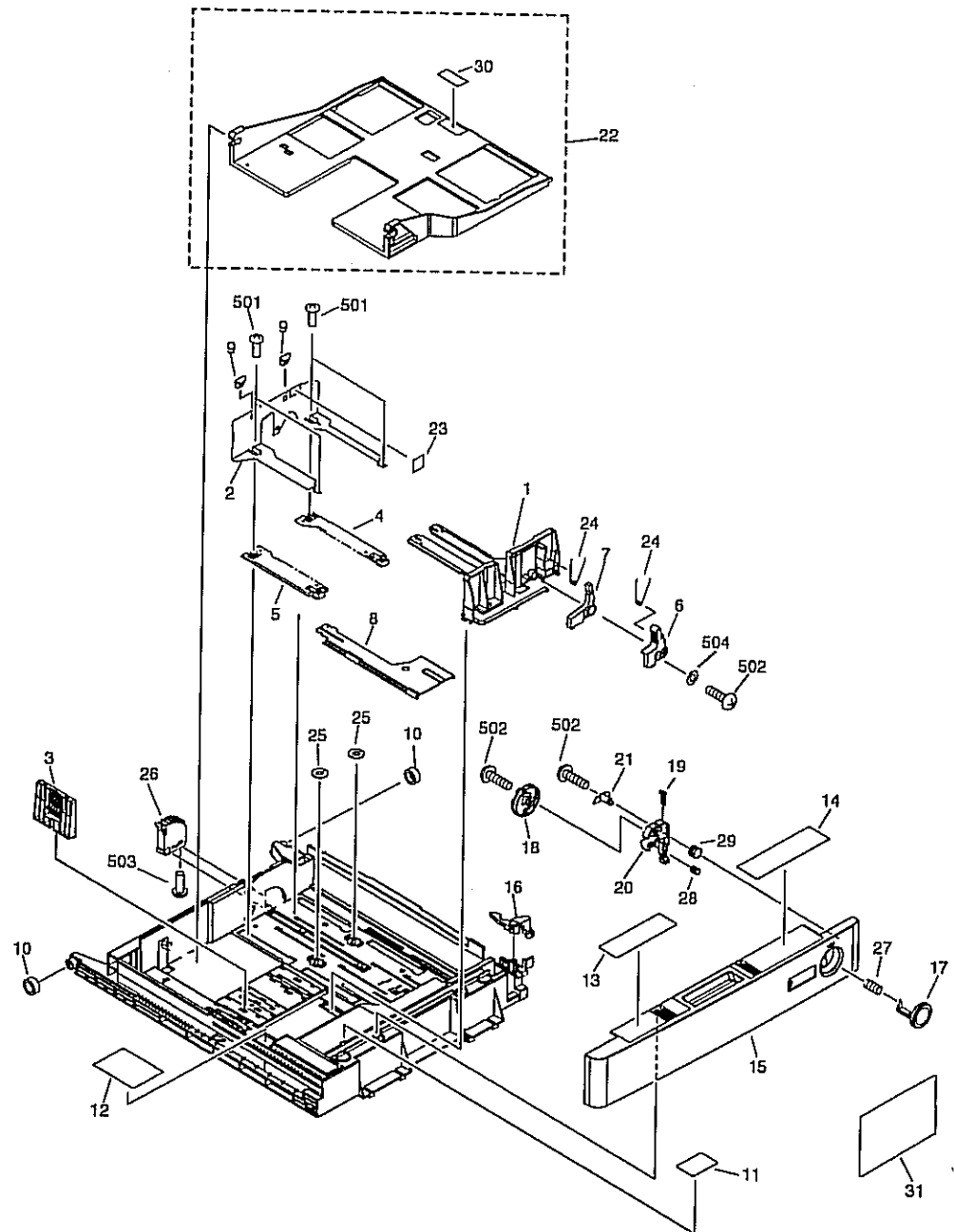




FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.300	NPN		RF	CASSETTE	MIDDLE	
1	FB6-3478-000		1	PLATE, SIDE GUIDE, FRONT		
2	FB6-3479-000		1	PLATE, SIDE GUIDE, REAR		
3	FB6-3480-000		1	PLATE, END GUIDE		
4	FB6-3481-000		1	RACK, 1		
5	FB6-3482-000		1	RACK, 2		
6	FB6-3483-000		1	KNOB, SIDE GUIDE PLATE, 1		
7	FB6-3484-000		1	KNOB, SIDE GUIDE PLATE, 2		
8	FB6-3486-000		1	PLATE, LIFTER		
9	FB6-3490-000		2	CLAW, SIDE PLATE GUIDE		
10	FB6-3506-000		2	COLLAR, CASSETTE SWING		
11	FC5-0583-000		1	LABEL, PAPER SET		
12	FC5-0585-000		1	LABEL, PAPER SET CAUTION		
13	FC5-0591-000		1	LABEL, SIZE CHANGE		
14	FC5-0598-000		1	LABEL, DIAL SET		
15	FC5-0622-000		1	PANEL, CASSETTE FRONT		
16	FC5-0635-000		1	ARM, LOCK		
17	FC5-0636-000		1	BUTTON, PUSH		
18	FC5-1422-020		1	DIAL, SIZE DETECT		
19	FC5-1423-000		1	SLIDER, CONVERT		
20	FC5-1424-020		1	HOLDER, DIAL		
21	FC5-1425-000		1	PIN, FLOAT GUIDE		
22	FF6-2064-000		1	PLATE, PAPER LIFTING		
23	FS6-8116-000		1	LABEL, 'PAPER HEIGHT'		
24	FS7-2805-000		2	SPRING, TORSION		
25	FU3-0293-000		2	GEAR, 16T		
26	FU3-0294-000		1	GEAR, 7T		
27	FU5-2032-000		1	SPRING, COMPRESSION		
28	FU5-2097-000		1	SPRING, COMPRESSION		
29	FU5-2104-000		1	SPRING, COMPRESSION		
30	FB6-3499-000		1	SHEET, SEPARATION		
31	FC5-7216-000		1	LABEL, CASSETTE SIZE, DIAL		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
501	XB2-8300-607		4	SCREW, M3X6, S		
502	XB4-5300-807		3	SCREW, P, M3X8		
503	XB6-7300-807		1	SCREW, TP, M3X8		
504	XD1-1104-135		1	WASHER, COP		



FIGURE 301  
CASSETTE (LARGE)

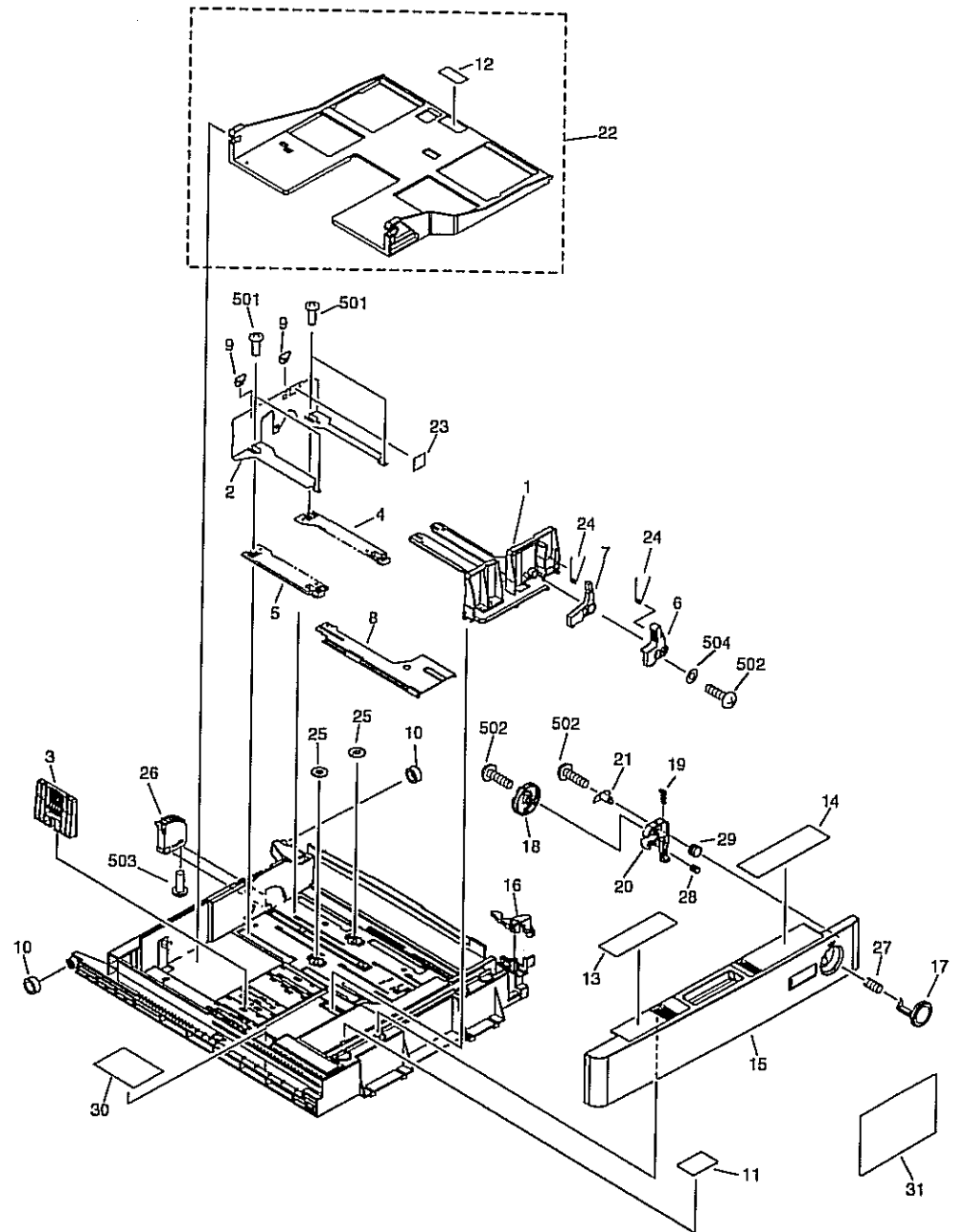


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.301	NPN		RF	CASSETTE	LARGE	
1	FB6-3478-000		1	PLATE, SIDE GUIDE, FRONT		
2	FB6-3479-000		1	PLATE, SIDE GUIDE, REAR		
3	FB6-3480-000		1	PLATE, END GUIDE		
4	FB6-3481-000		1	RACK, 1		
5	FB6-3482-000		1	RACK, 2		
6	FB6-3483-000		1	KNOB, SIDE GUIDE PLATE, 1		
7	FB6-3484-000		1	KNOB, SIDE GUIDE PLATE, 2		
8	FB6-3486-000		1	PLATE, LIFTER		
9	FB6-3490-000		2	CLAW, SIDE PLATE GUIDE		
10	FB6-3506-000		2	COLLAR, CASSETTE SWING		
11	FC5-0583-000		1	LABEL, PAPER SET		
12	FB6-3499-000		1	SHEET, SEPARATION		
13	FC5-0584-000		1	LABEL, SIZE CHANGE		
14	FC5-0598-000		1	LABEL, DIAL SET		
15	FC5-0624-000		1	PANEL, CASSETTE FRONT		
16	FC5-0605-000		1	ARM, LOCK		
17	FC5-0637-000		1	BUTTON, PUSH		
18	FC5-1422-020		1	DIAL, SIZE DETECT		
19	FC5-1423-000		1	SLIDER, CONVERT		
20	FC5-1424-020		1	HOLDER, DIAL		
21	FC5-1425-000		1	PIN, FLOAT GUIDE		
22	FF6-2064-000		1	PLATE, PAPER LIFTING		
23	FS6-8116-000		1	LABEL, 'PAPER HEIGHT'		
24	FS7-2805-000		2	SPRING, TORSION		
25	FU3-0293-000		2	GEAR, 16T		
26	FU3-0294-000		1	GEAR, 7T		
27	FU5-2033-000		1	SPRING, COMPRESSION		
28	FU5-2097-000		1	SPRING, COMPRESSION		
29	FU5-2104-000		1	SPRING, COMPRESSION		
30	FB6-3524-000		1	LABEL, PAPER SIZE SELECT		
31	FC5-7216-000		1	LABEL, CASSETTE SIZE, DIAL		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
501	XB2-8300-607		4	SCREW, M3X6, S		
502	XB4-5300-807		3	SCREW, P, M3X8		
503	XB6-7300-807		1	SCREW, TP, M3X8		
504	XD1-1104-135		1	WASHER,COP		

3

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5

6

FIGURE 310  
PAPER PICK-UP ASSEMBLY (MIDDLE)

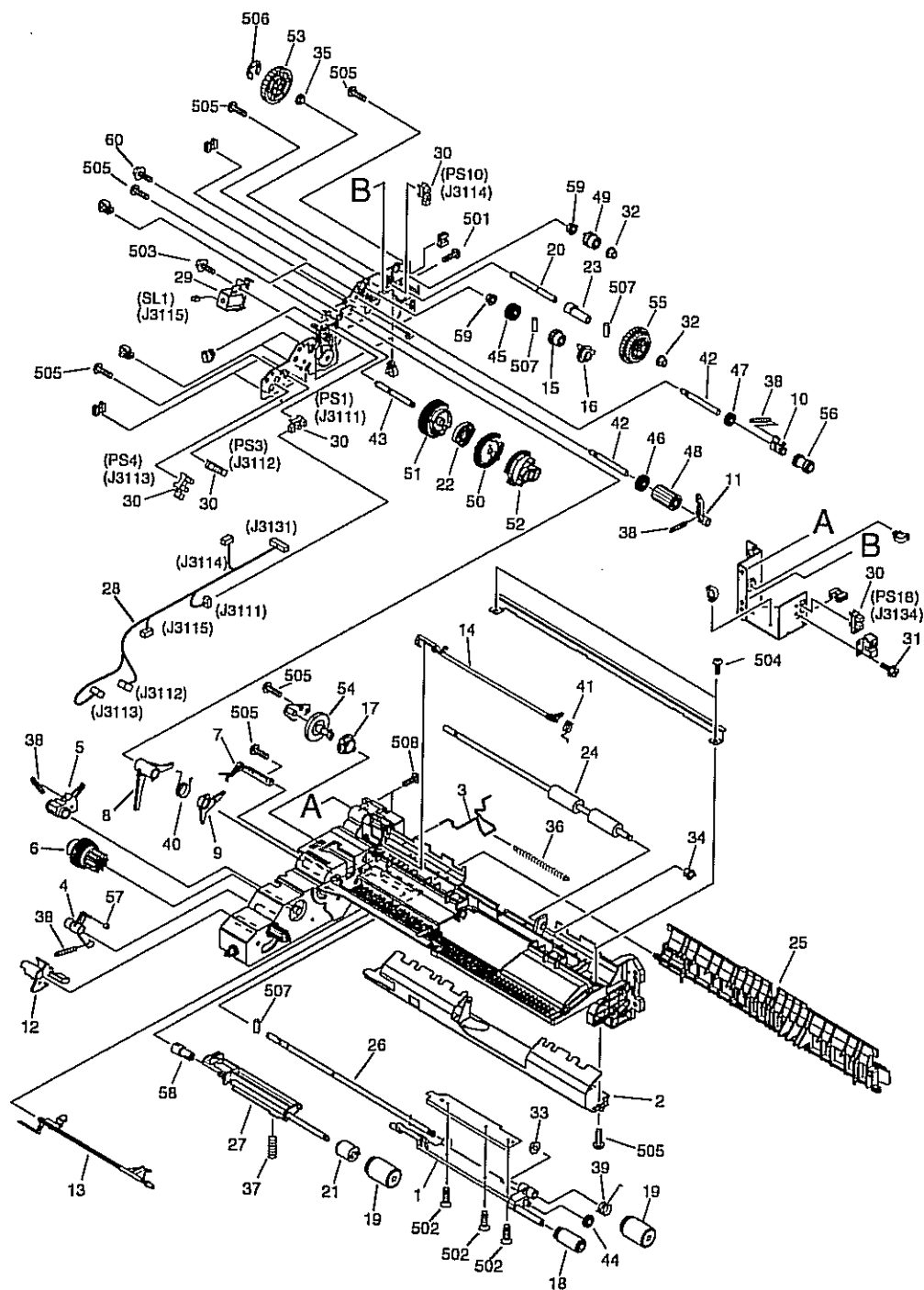




FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.310	FM2-1577-000		1	PAPER PICK-UP ASSEMBLY	MIDDLE	
1	FB6-3380-000		1	HOLDER, PAPER PICK-UP ROLLER		
2	FB6-3386-000		1	GUIDE, RETARD		
3	FB6-3388-000		1	ROD, SEPARATION ROLLER RELEASE		
4	FB6-3389-000		1	CLAW, PICK-UP		
5	FB6-3390-000		1	CLAW, PAPER PICK-UP		
6	FB6-3391-000		1	GEAR, RATCHET		
7	FB6-3392-000		1	SPRING, LEAF		
8	FB6-3393-000		1	ARM, PICK-UP		
9	FB6-3394-000		1	ARM, LIFTING		
10	FB6-3395-000		1	ARM, PAPER FEED SHAFT		
11	FB6-3396-010		1	LOCK, PICK-UP		
12	FB6-3397-000		1	FLAG, PAPER SENSOR		
13	FF6-2363-000		1	FLAG, PAPER DETECT SENSOR		
14	FB6-3399-000		1	FLAG, REGISTRATION SENSOR		
15	FB6-3402-000		1	GEAR, RATCHET		
16	FB6-3403-000		1	COUPLING, FEED SHAFT STOP		
17	FB6-3404-000		1	COUPLING, SEPARATION SHAFT		
18	FB6-3405-000		1	ROLLER, PAPER PICK-UP		
19	FC5-6934-000		2	ROLLER, FEED/SEPARATION		
20	FB6-3408-000		1	SHAFT, PAPER PICK-UP DRIVE		
21	FB6-3410-000		1	LIMITER, TORQUE		
22	FB6-3411-000		1	CAM, LOCK		
23	FB6-3413-000		1	COLLAR, PAPER PICK-UP SHAFT		
24	FB6-4852-000		1	ROLLER, VERTICAL PATH		
25	FC5-0595-000		1	GUIDE, VERTICAL PATH		
26	FF6-2058-000		1	SHAFT, PAPER FEED ROLLER		
27	FF6-2059-000		1	HOLDER, SEPARATION ROLLER		
28	FG3-2302-000		1	CABLE, PAPER PICK-UP	J3111,3112,3113,3114,3115,3131	
29	FK2-0408-000		1	SOLENOID	SL1 J3115	

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
30	FH7-7312-000		5	IC, EE-SX4235A-P2,	PS1,3,4,10,18 J3111,3112,3113,3114,31 34	
31	XA9-1386-000		1	SCREW,RS,M3X8		
32	FS1-1205-000		2	BUSHING		
33	FS1-1213-000		1	BUSHING		
34	FS5-1597-000		1	BUSHING		
35	FS6-1063-000		1	BUSHING		
36	FS7-2797-000		1	SPRING, TENSION		
37	FS7-2798-000		1	SPRING, COMPRESSION		
38	FS7-2800-000		4	SPRING, TENSION		
39	FS7-2801-000		1	SPRING, TORSION		
40	FS7-2802-000		1	SPRING, TORSION		
41	FS7-2803-000		1	SPRING, TORSION		
42	FS7-5909-000		2	SHAFT, IDLER, 2		
43	FS7-5910-000		1	SHAFT, IDLER, 3		
44	FU3-0280-000		1	GEAR, 15T		
45	FU3-0282-000		1	GEAR, 21T		
46	FU3-0283-000		1	GEAR, 21T		
47	FU3-0284-000		1	GEAR, 16T		
48	FU3-0288-000		1	GEAR, 21T		
49	FU3-0289-000		1	GEAR, 14T		
50	FU3-0290-000		1	GEAR, 46T		
51	FU3-0291-000		1	GEAR, 51T		
52	FU3-0292-000		1	GEAR, 42T		
53	FU3-0347-000		1	GEAR, 41T		
54	FU3-0349-000		1	GEAR, 41T		
55	FU3-0350-000		1	GEAR, 41T/41T		
56	FU3-0352-000		1	GEAR, 16T/16T		
57	RB1-6539-000		1	DAMPER		
58	RB1-8945-000		1	JOINT		
59	RS5-1567-000		2	BUSHING		
60	XA9-0962-000		1	SCREW, RS, M3X10		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
501	XB1-2300-607		1	SCREW, BH3X6(S)		
502	XB1-3300-607		3	SCREW, FTH3X6		
503	XB3-6300-600		2	SCREW,RS,M3X6		
504	XB4-5400-807		2	SCREW,P,M4X8		
505	XB4-5401-207		7	SCREW,P,M4X12		
506	XD2-1100-502		1	RETAINING RING (E-TYPE)		
507	XD3-2200-122		3	PIN, DOWEL		
508	XB1-2400-607		2	SCREW, CROSS-RECESS, FCH		

## PAPER PICK-UP ASSEMBLY (LARGE)

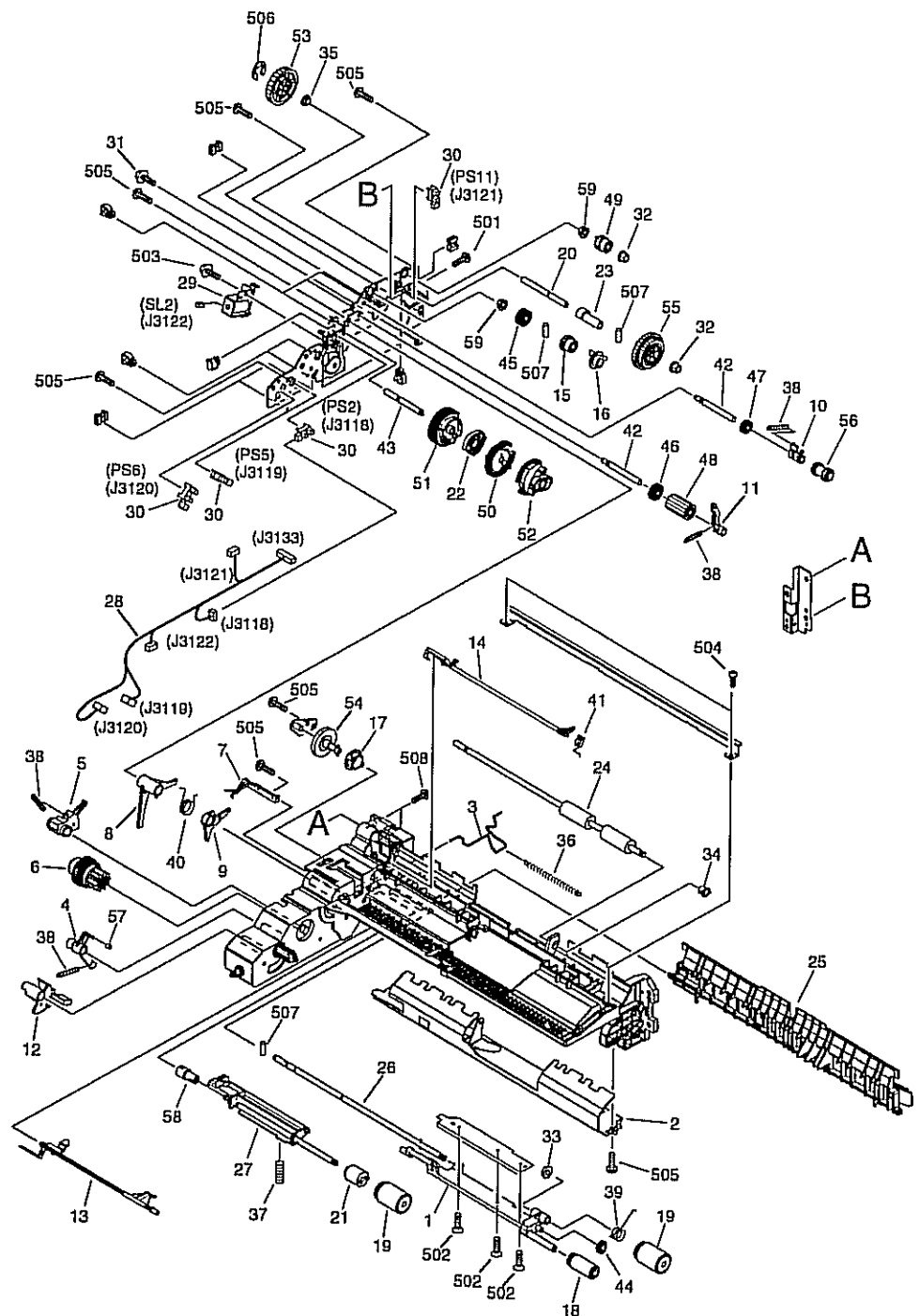
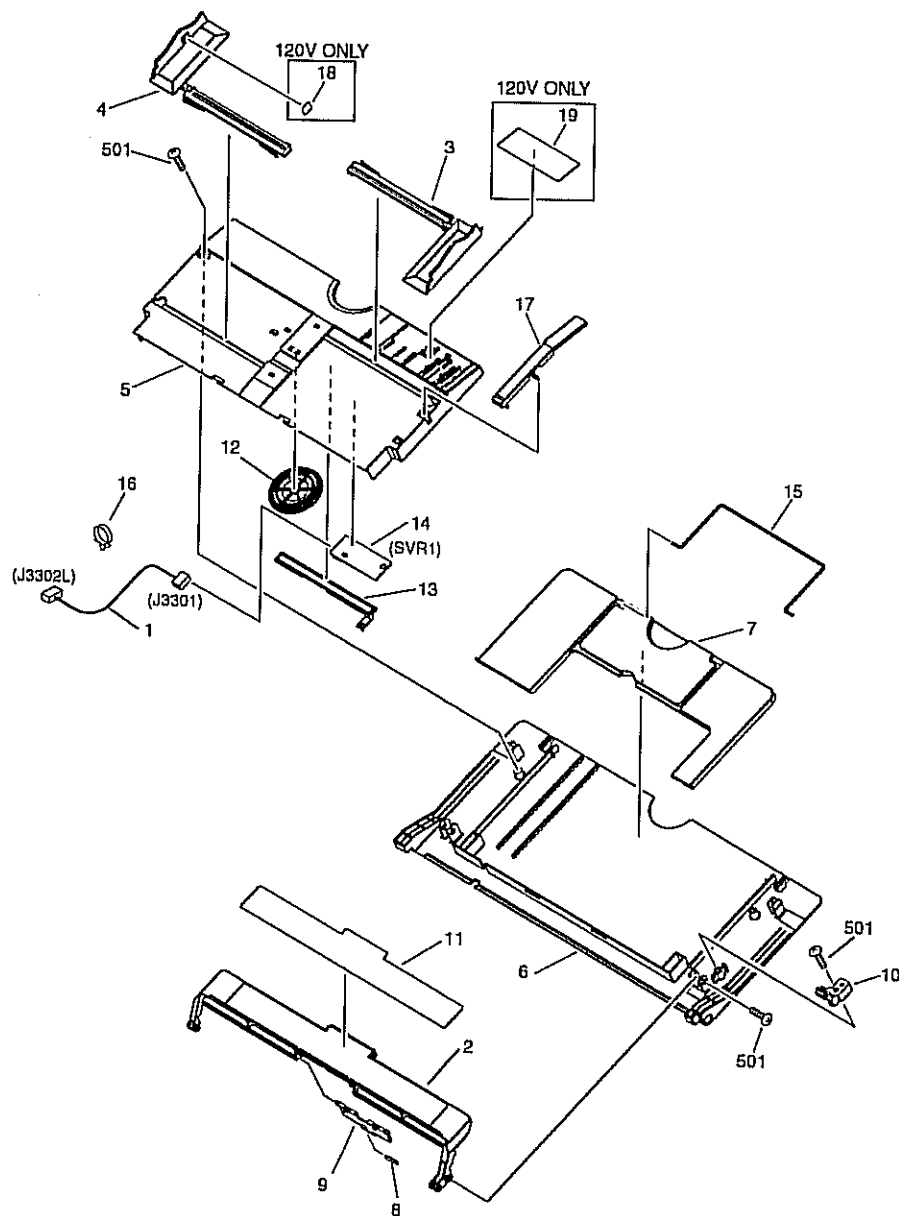


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.311	FM2-1578-000		1	PAPER PICK-UP ASSEMBLY	LARGE	
1	FB6-3380-000		1	HOLDER, PAPER PICK-UP ROLLER		
2	FB6-3386-000		1	GUIDE, RETARD		
3	FB6-3388-000		1	ROD, SEPARATION ROLLER RELEASE		
4	FB6-3389-000		1	CLAW, PICK-UP		
5	FB6-3390-000		1	CLAW, PAPER PICK-UP		
6	FB6-3391-000		1	GEAR, RATCHET		
7	FB6-3392-000		1	SPRING, LEAF		
8	FB6-3393-000		1	ARM, PICK-UP		
9	FB6-3394-000		1	ARM, LIFTING		
10	FB6-3395-000		1	ARM, PAPER FEED SHAFT		
11	FB6-3396-010		1	LOCK, PICK-UP		
12	FB6-3397-000		1	FLAG, PAPER SENSOR		
13	FF6-2363-000		1	FLAG, PAPER DETECT SENSOR		
14	FB6-3399-000		1	FLAG, REGISTRATION SENSOR		
15	FB6-3402-000		1	GEAR, RATCHET		
16	FB6-3403-000		1	COUPLING, FEED SHAFT STOP		
17	FB6-3404-000		1	COUPLING, SEPARATION SHAFT		
18	FB6-3405-000		1	ROLLER, PAPER PICK-UP		
19	FC5-6934-000		2	ROLLER, FEED/SEPARATION		
20	FB6-3408-000		1	SHAFT, PAPER PICK-UP DRIVE		
21	FB6-3410-000		1	LIMITER, TORQUE		
22	FB6-3411-000		1	CAM, LOCK		
23	FB6-3413-000		1	COLLAR, PAPER PICK-UP SHAFT		
24	FB6-4852-000		1	ROLLER, VERTICAL PATH		
25	FC5-0595-000		1	GUIDE, VERTICAL PATH		
26	FF6-2058-000		1	SHAFT, PAPER FEED ROLLER		
27	FF6-2059-000		1	HOLDER, SEPARATION ROLLER		
28	FG3-2302-000		1	CABLE, PAPER PICK-UP	J3118,3119,3120,3121,3122,3133	
29	FK2-0408-000		1	SOLENOID	SL2 J3122	
30	FH7-7312-000		4	IC, EE-SX4235A-P2,	PS2,5,6,11 J3118,3119,3120,3121	

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
32	FS1-1205-000		2	BUSHING		
33	FS1-1213-000		1	BUSHING		
34	FS5-1597-000		1	BUSHING		
35	FS6-1063-000		1	BUSHING		
36	FS7-2797-000		1	SPRING, TENSION		
37	FS7-2798-000		1	SPRING, COMPRESSION		
38	FS7-2800-000		4	SPRING, TENSION		
39	FS7-2801-000		1	SPRING, TORSION		
40	FS7-2802-000		1	SPRING, TORSION		
41	FS7-2803-000		1	SPRING, TORSION		
42	FS7-5909-000		2	SHAFT, IDLER, 2		
43	FS7-5910-000		1	SHAFT, IDLER, 3		
44	FU3-0280-000		1	GEAR, 15T		
45	FU3-0282-000		1	GEAR, 21T		
46	FU3-0283-000		1	GEAR, 21T		
47	FU3-0284-000		1	GEAR, 16T		
48	FU3-0288-000		1	GEAR, 21T		
49	FU3-0289-000		1	GEAR, 14T		
50	FU3-0290-000		1	GEAR, 46T		
51	FU3-0291-000		1	GEAR, 51T		
52	FU3-0292-000		1	GEAR, 42T		
53	FU3-0347-000		1	GEAR, 41T		
54	FU3-0349-000		1	GEAR, 41T		
55	FU3-0350-000		1	GEAR, 41T/41T		
56	FU3-0352-000		1	GEAR, 16T/16T		
57	RB1-6539-000		1	DAMPER		
58	RB1-8945-000		1	JOINT		
59	RS5-1567-000		2	BUSHING		
60	XA9-0656-000		1	SCREW,RS,M3X10		
501	XB1-2300-607		1	SCREW, BH3X6(S)		
502	XB1-3300-607		3	SCREW, FTH3X6		
503	XB3-6300-600		2	SCREW,RS,M3X6		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
504	XB4-5400-807		2	SCREW,P,M4X8		
505	XB4-5401-207		7	SCREW,P,M4X12		
506	XD2-1100-502		1	RETAINING RING (E-TYPE)		
507	XD3-2200-122		3	PIN, DOWEL		
508	XB1-2400-607		2	SCREW, CROSS-RECESS, FCH		

FIGURE 315  
MULTI FEED TRAY ASSEMBLY



NOTE 1 : This assembly is included in the assembly shown in Figure 140.

NOTE 2 : This assembly does not include the part shown with key No. 17, 18 and 19.

注 1 : このユニットはFigure 140のユニットに含まれます。

注 2 : このユニットにKey No. 17, 18, 19の部品は含まれません。



FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.315	FM2-0387-000		1	MULTI FEED TRAY ASSEMBLY	SEE NOTE 1	
1	FG3-3187-000		1	CABLE, PAPER WIDTH SENSOR	J3301,3302L	
2	FC5-0520-000		1	LEVER, MULTI FEED		
3	FC5-0477-000		1	PLATE, PAPER SIDE END, FRONT		
4	FC5-0478-000		1	PLATE, PAPER SIDE END, REAR		
5	FC5-0479-000		1	TRAY, MULTI FEED, UPPER		
6	FC5-0480-000		1	TRAY, MULTI FEED, LOWER		
7	FC5-0481-000		1	TRAY, MULTI FEED AUXILIARY		
8	FC5-0497-000		1	ROLLER, NEEDLE		
9	FC5-0526-000		1	STOPPER, MULTI FEED SHEET		
10	FC5-0527-000		1	STOPPER, MULTI FEED HANDLE		
11	FC5-0541-000		1	LABEL, PAPER SET INDICATION		
12	FU5-0062-000		1	GEAR, 18T/62T		
13	FU5-0063-000		1	RACK, MULTI FEED SIZE DETECT		
14	FM2-2768-000		1	MULTI FEED SIZE PCB ASSEMBLY	SVR1	
15	FC5-0546-000		1	TRAY, WIRE AUXILIARY		
16	WT2-5565-000		1	CLAMP, CABLE		
17	FC5-0530-000		1	COVER	SEE NOTE 2	
18	FC5-0544-000		1	LABEL, MAXIMUM LOAD	SEE NOTE 2 120V ONLY	
19	FC5-7217-000		1	LABEL, PAPER SIZE	SEE NOTE 2 120V ONLY	
501	XB4-5401-007		3	SCREW, M4X10		

FIGURE 350  
PAPER DELIVERY ASSEMBLY

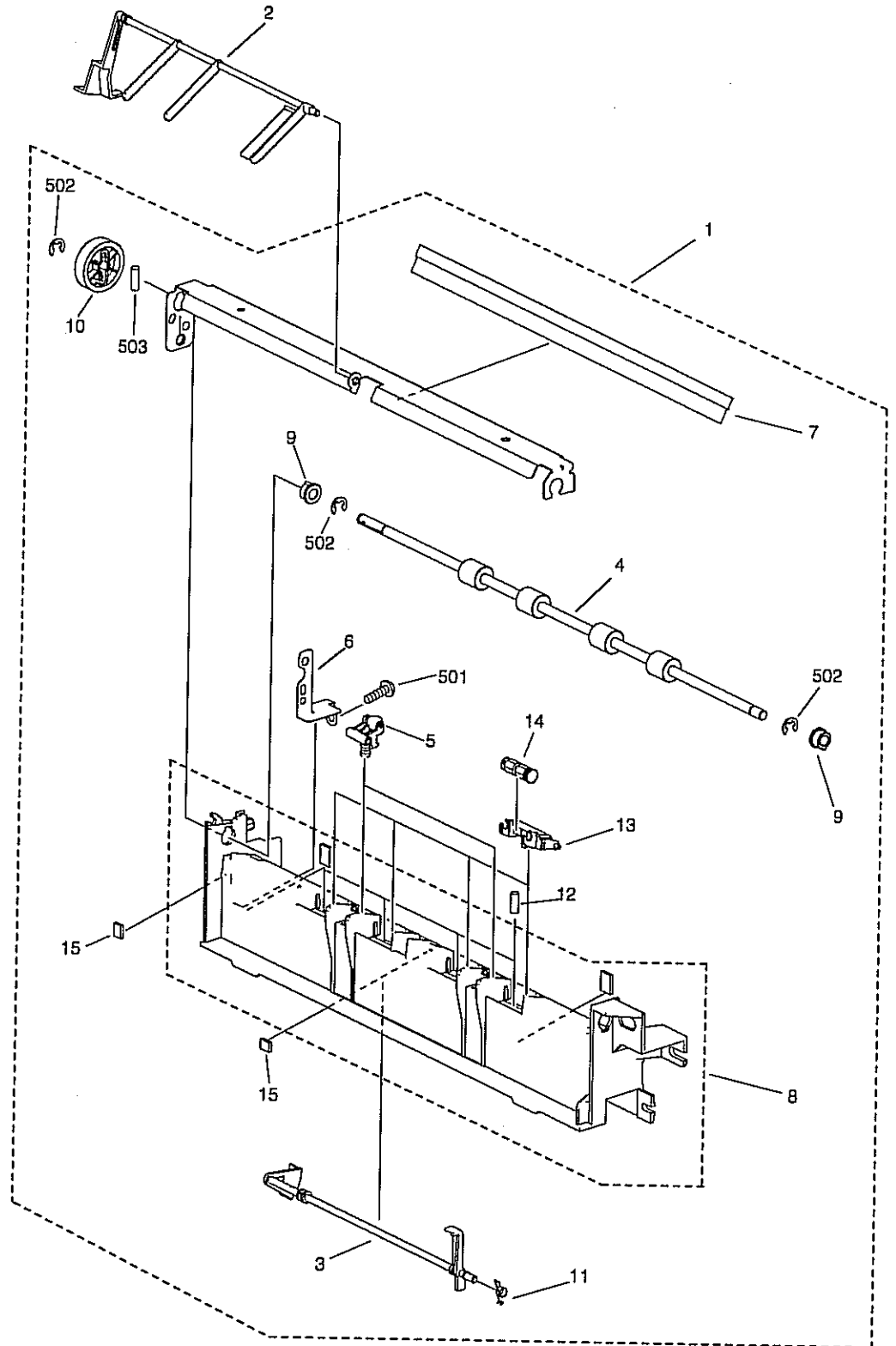


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.350	NPN		RF	PAPER DELIVERY ASSEMBLY		
1	FM2-3265-000		1	PAPER DELIVERY ASSEMBLY		
2	FC5-0798-000		1	FLAG, FULL DETECT		
3	FC5-0799-000		1	FLAG, 1ST DELIVERY SENSOR		
4	FC5-0800-000		1	ROLLER, PAPER DELIVERY		
5	FF6-0345-000		2	DELIVERY COLLAR UNIT		
6	FC5-0806-000		1	PLATE, GROUNDING		
7	FB5-4858-000		1	ELIMINATOR, STATIC CHARGE		
8	FL2-0178-000		1	GUIDE, PAPER DELIVERY		
9	FS5-1943-000		2	BUSHING		
10	FU5-0128-000		1	GEAR, 35T		
11	FU5-2068-000		1	SPRING, TORSION		
12	FU5-2074-000		4	SPRING, COMPRESSION		
13	FC6-2915-000		4	HOLDER,ROLLER		
14	FM2-0177-000		4	O RING ROLLER UNIT		
15	FB5-5150-000		2	RUBBER, NOISE PREVENTION		
501	XB4-5400-807		1	SCREW, P, M4X8		
502	XD2-1100-502		3	RETAINING RING(E-TYPE)		
503	XD3-2200-162		1	PIN, PARALLEL		

# FIGURE 351

## 2ND 3RD DELIVERY ASSEMBLY

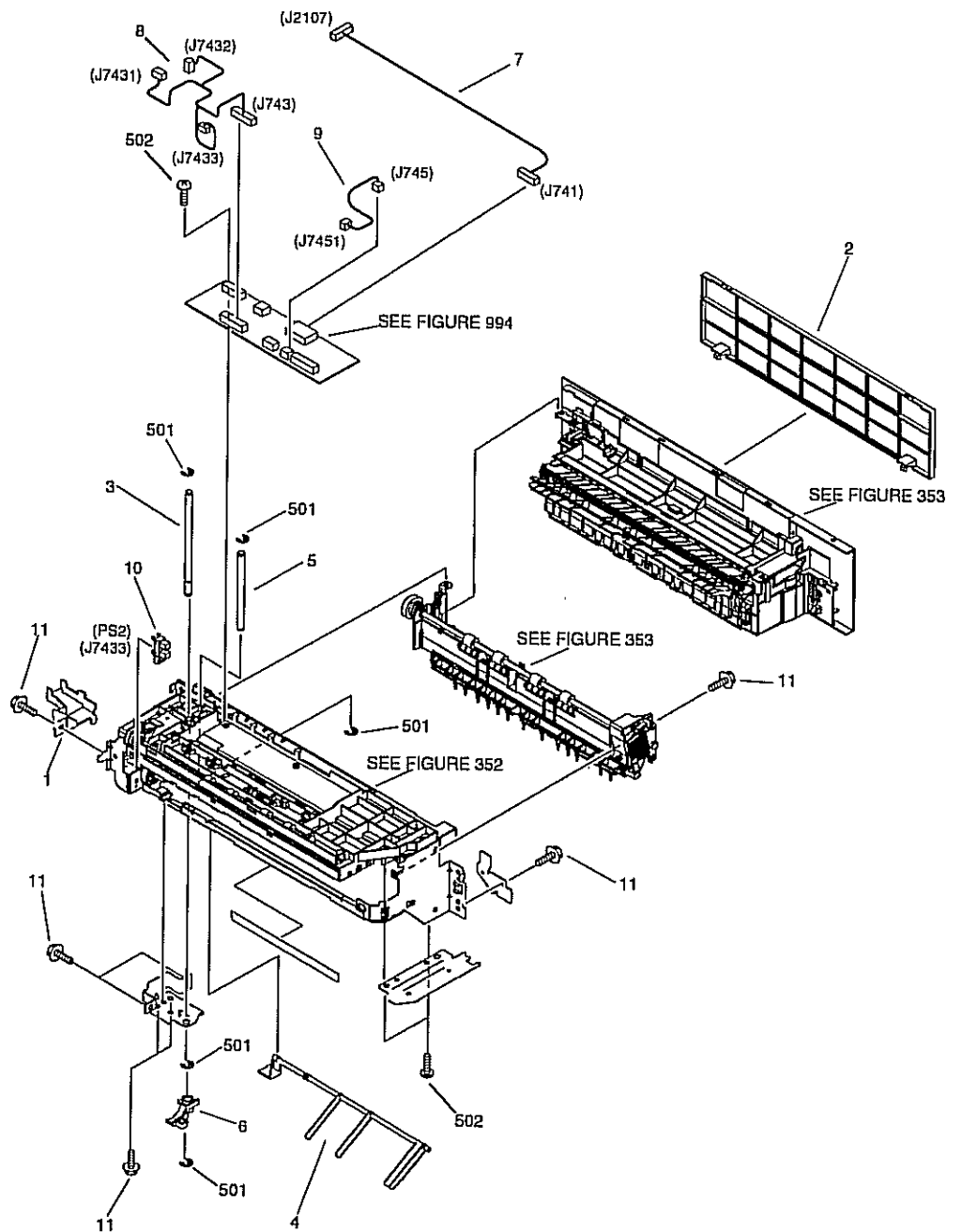


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.351	NPN		RF	2ND 3RD DELIVERY ASSEMBLY		
1	FC5-0859-000		1	COVER, CONNECTOR	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
2	FC5-0888-000		1	PANEL, 2ND DELIVERY BLANKING	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
3	FC5-0978-020		1	SHAFT, 2ND DELIVERY HINGE	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
4	FC5-0992-000		1	FLAG, PAPER FULL SENSOR	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
5	FC5-1019-020		1	SHAFT, 3RD DELIVERY HINGE	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
6	FC5-6011-000		1	COVER, GEAR	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
7	FG3-3294-000		1	CABLE, INTERFACE	J741,2107 IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
8	FG3-3297-000		1	CABLE, MOTOR	J743,7431,7432,7433 IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
9	FG3-3301-000		1	CABLE, SENSOR	J745,7451 IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
10	FK2-0149-000		1	PHOTO-INTERRUPTER, TLP1253(C6)	PS2 J7433 IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
11	XA9-1386-000		5	SCREW, RS, M3X8	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
501	XD2-1100-502		5	RING, E	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
502	XB4-5300-805		4	SCREW, P, M3X8	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	

2-100

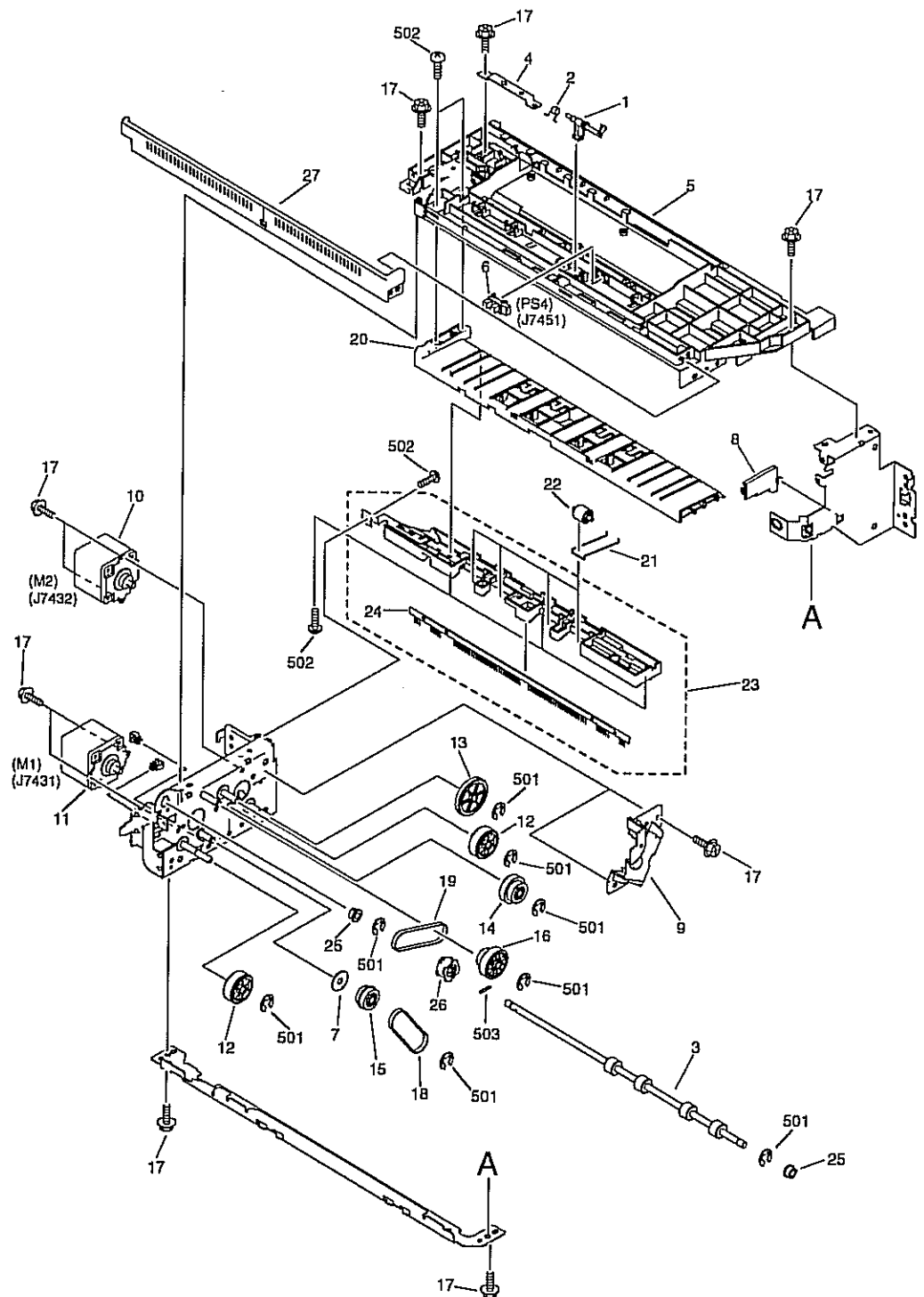


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.352	FM2-1328-000		1	2ND UPPER DELIVERY ASSEMBLY	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
1	FC5-0987-000		1	FLAG, REVERSE SENSOR	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
2	FC5-0988-000		1	SPRING, TORSION	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
3	FC5-0989-020		1	ROLLER, REVERSE	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
4	FC5-1025-000		1	PLATE, GROUNDING	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
5	FC5-1038-000		1	GUIDE, 2ND DELIVERY, UPPER	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
6	FK2-0149-000		1	PHOTO-INTERRUPTER, TLP1253(C6)	PS4 J7451 IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
7	FB5-4754-000		1	SPACER	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
8	FC5-0870-000		1	GUIDE, SLIDE	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
9	FC5-6010-000		1	COVER, GEAR, 1	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
10	FH5-1021-010		1	MOTOR, STEPPING, AC	M2 J7432 IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
11	FH5-1108-010		1	MOTOR, STEPPING, AC	M1 J7431 IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
12	FU5-0054-000		2	GEAR, 35T	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
13	FU5-0077-000		1	GEAR, 46T	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
14	FU5-0078-000		1	GEAR, 30T/24T	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
15	FU5-3020-000		1	GEAR, 24T/PULLEY, 30T	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
16	FU5-3022-000		1	PULLEY, 30T/GEAR, 35T	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
17	XA9-1386-000		12	SCREW, RS, M3X8	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
18	XF2-4104-240		1	BELT, TIMING, COGGED	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
19	XF2-4108-240		1	BELT, TIMING, COGGED	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
20	FC5-0985-000		1	GUIDE, REVERSE LOWER	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
21	FC5-0991-000		4	SPRING	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
22	FC5-1013-000		4	ROLLER	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
23	FL2-1200-000		1	GUIDE, REVERSE LOWER AUXILIARY	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
24	FC5-6003-000		1	ELIMINATOR, STATIC-CHARGE	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
25	FS5-1943-000		2	BUSHING	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
26	FU5-3021-000		1	PULLEY, 30T	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
27	FC5-6004-000		1	COVER, PROTECTIVE	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
501	XD2-1100-502		8	RING, E	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
502	XB4-5401-205		6	SCREW, P, M4X12	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
503	XD3-2200-122		1	PIN, DOWEL	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	



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FIGURE 353  
2ND DELIVERY FRAME ASSEMBLY

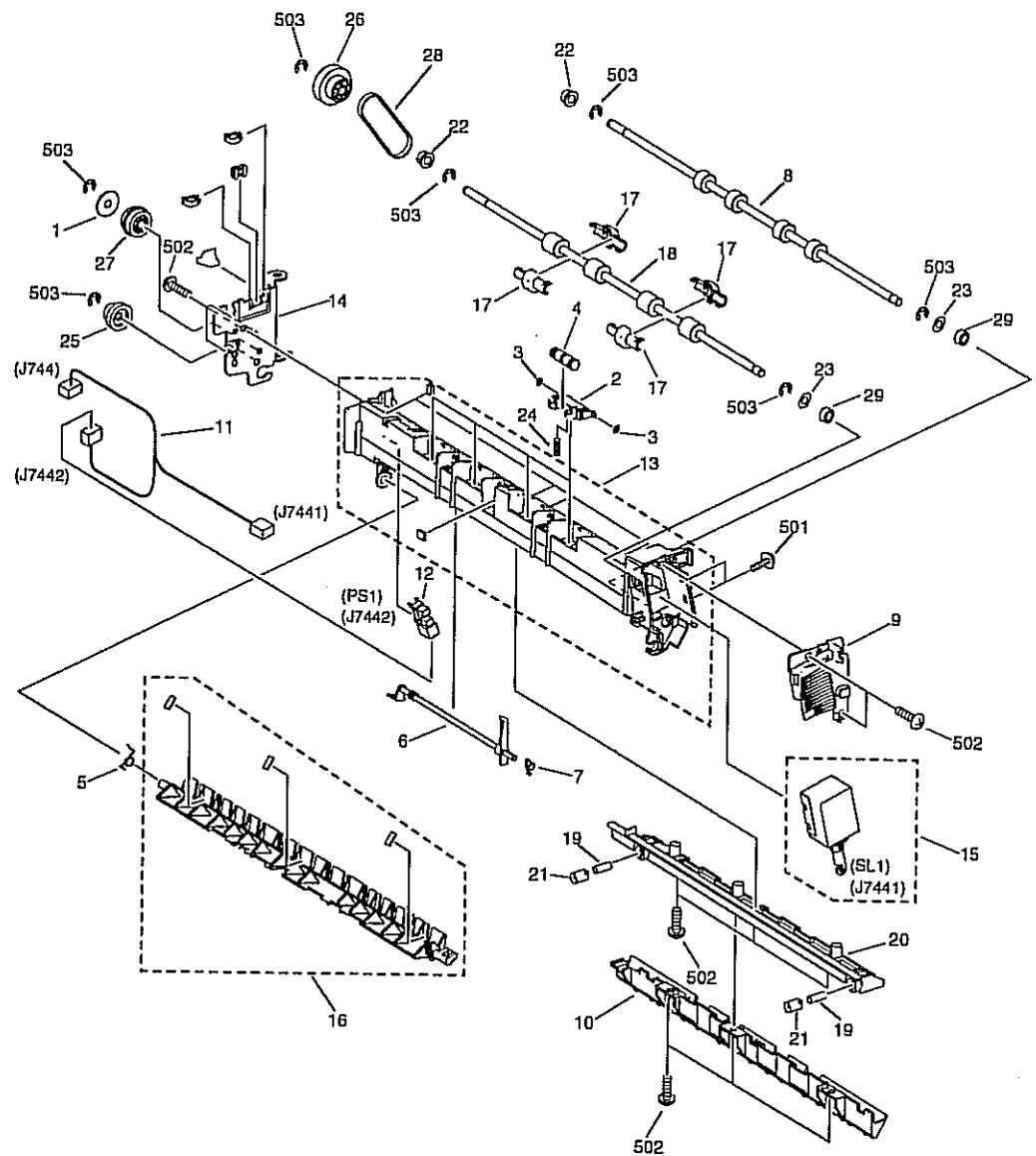


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.353	FM2-4471-000		1	2ND DELIVERY FRAME ASSEMBLY	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
1	FB5-4754-000		1	SPACER	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
2	FC6-2915-000		4	HOLDER, ROLLER	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
3	FB5-9803-000		8	RING	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
4	FB6-5796-000		4	ROLLER, PAPER DELIVERY	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
5	FC5-0974-000		1	SPRING, TORSION	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
6	FC5-0996-000		1	FLAG, 2ND DELIVERY SENSOR	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
7	FC5-0997-000		1	SPRING, TORSION	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
8	FC5-1017-000		1	ROLLER, 2ND VERTICAL PATH	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
9	FC5-1053-000		1	COVER, SOLENOID, 1	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
10	FC5-5474-000		1	GUIDE, 2ND DELIVERY ENTRANCE	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
11	FG3-3299-000		1	CABLE, 2ND PAPER DELIVERY	J744,7441,7442 IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
12	FK2-0149-000		1	PHOTO-INTERRUPTER, TLP1253(C6)	PS1 J7442 IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
13	FL2-1201-000		1	GUIDE, 2ND PAPER DELIVERY	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
14	FL2-1202-000		1	HINGE, 2ND DELIVERY	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
15	FL2-1203-000		1	SOLENOID	SL1 L7441 iR2270 120V&iR2870 120V&iR3570&iR3570F&i R4570&iR4570F	
16	FL2-1212-030		1	FLAPPER, 1ST PAPER DELIVERY	iR2270 120V&iR2870 120V&iR3570&iR3570F&i R4570&iR4570F	
17	FC5-0805-000		4	ROLLER, REFORM	iR2270 120V&iR2870 120V&iR3570&iR3570F&i R4570&iR4570F	
18	FC5-0998-000		1	ROLLER, 2ND PAPER DELIVERY	iR2270 120V&iR2870 120V&iR3570&iR3570F&i R4570&iR4570F	
19	FC5-0871-000		2	SPRING, COMPRESSION	iR2270 120V&iR2870 120V&iR3570&iR3570F&i R4570&iR4570F	
20	FC5-0873-000		1	COVER, 2ND DELIVERY FRAME	iR2270 120V&iR2870 120V&iR3570&iR3570F&i R4570&iR4570F	
21	FC5-6014-000		2	CAP, SPRING	iR2270 120V&iR2870 120V&iR3570&iR3570F&i R4570&iR4570F	
22	FS5-1943-000		2	BUSHING	iR2270 120V&iR2870 120V&iR3570&iR3570F&i R4570&iR4570F	
23	FS5-6488-000		2	WASHER	iR2270 120V&iR2870 120V&iR3570&iR3570F&i R4570&iR4570F	
24	FS7-2859-000		4	SPRING, COMPRESSION	iR2270 120V&iR2870 120V&iR3570&iR3570F&i R4570&iR4570F	
25	FU5-0076-000		1	GEAR, 24T	iR2270 120V&iR2870 120V&iR3570&iR3570F&i R4570&iR4570F	
26	FU5-3019-000		1	PULLEY, 30T/GEAR, 35T	iR2270 120V&iR2870 120V&iR3570&iR3570F&i R4570&iR4570F	
27	FU5-3020-000		1	GEAR, 24T/PULLEY, 30T	iR2270 120V&iR2870 120V&iR3570&iR3570F&i R4570&iR4570F	
28	XF2-4107-940		1	BELT, TIMING. COGGED	iR2270 120V&iR2870 120V&iR3570&iR3570F&i R4570&iR4570F	
29	XG9-0520-000		2	BEARING, BALL	iR2270 120V&iR2870 120V&iR3570&iR3570F&i R4570&iR4570F	

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
501	XB1-2300-405		2	SCREW, MACH, BH, M3X4	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
502	XB4-5401-205		11	SCREW, P, M4X12	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
503	XD2-1100-502		7	RING, E	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	

FIGURE 354  
3RD DELIVERY FRAME ASSEMBLY

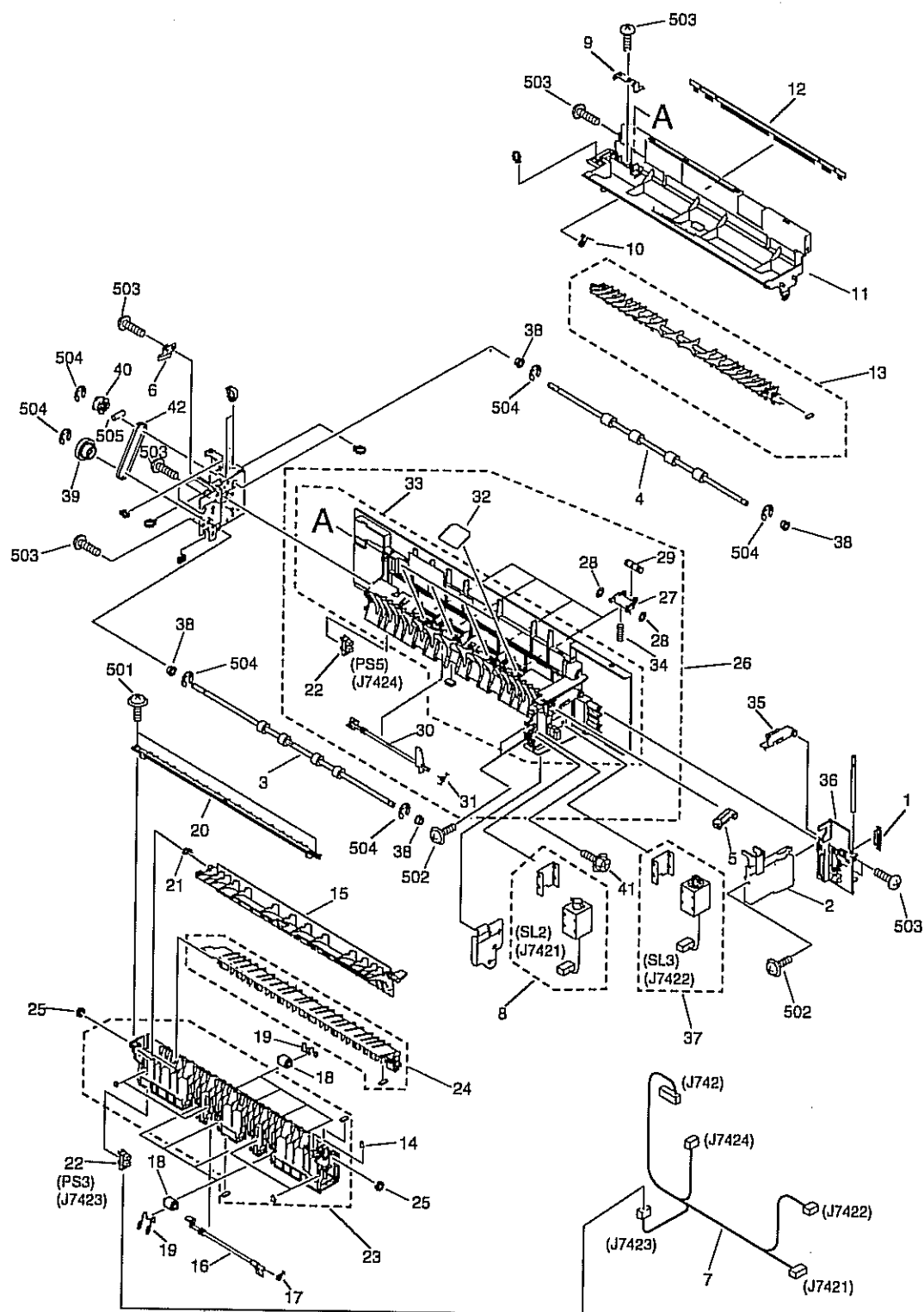


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.354	FM2-1335-000		1	3RD DELIVERY FRAME ASSEMBLY	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
1	FB5-9325-000		1	MAGNET, 3RD	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
2	FC5-0872-000		1	COVER, DELIVERY SOLENOID, 2	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
3	FC5-1012-000		1	ROLLER, DUPLEXING ENTRANCE	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
4	FC5-1020-020		1	ROLLER, 3RD DELIVERY	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
5	FC5-1023-000		1	ARM, SOLENOID, 2	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
6	FC5-6006-000		1	PLATE, GROUNDING	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
7	FG3-3295-000		1	CABLE, 3RD DELIVERY	J742,7421,7422,7423,742 4 IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
8	FL2-1206-000		1	SOLENOID	SL2 J7421 IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
9	FC5-0862-000		1	PLATE, GROUNDING	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
10	FC5-0977-000		1	SPRING, TORSION	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
11	FC5-1009-000		1	GUIDE, 3RD DELIVERY, UPPER	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
12	FC5-6003-000		1	ELIMINATOR, STATIC-CHARGE	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
13	FL2-1208-000		1	FLAPPER, 3RD PAPER DELIVERY	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
14	FC5-0976-000		1	SPRING, TENSION	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
15	FC5-1003-000		1	FLAPPER, 2ND PAPER DELIVERY	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
16	FC5-1005-000		1	FLAG, DUPLEX ENTRANCE SENSOR	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
17	FC5-1006-000		1	SPRING, TORSION	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
18	FC5-1013-000		8	ROLLER	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
19	FC5-1014-000		8	SPRING	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
20	FC5-6008-000		1	GUIDE, DUPLEXING ENTRANCE, 2	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
21	FC5-6019-000		1	SPRING, TORSION	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
22	FK2-0149-000		2	PHOTO-INTERRUPTER, TLP1253(C6)	PS3 J7423,PS5 J7424 IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
23	FL2-1207-000		1	GUIDE, DUPLEXING ENTRANCE	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
24	FL2-1209-000		1	FLAPPER, REVERSE	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
25	FS5-1377-000		2	BUSHING	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
26	FM2-1340-000		1	3RD DELIVERY FRAME ASSEMBLY	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
27	FC6-2915-000		4	ROLLER, PAPER DELIVERY	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
28	FB5-9803-000		8	RING	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
29	FB6-5796-000		4	ROLLER. PAPER DELIVERY	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	



FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
30	FC5-1010-000		1	FLAG, 3RD DELIVERY SENSOR	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
31	FC5-1011-000		1	SPRING, TORSION	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
32	FC5-6012-000		4	SHEET, HOLDER	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
33	FL2-1210-000		1	FRAME, 3RD DELIVERY	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
34	FS7-2859-000		4	SPRING, COMPRESSION	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
35	FC5-1024-000		1	ARM, SOLENOID, 3	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
36	FC5-1054-000		1	COVER, DELIVERY SOLENOID, 1	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
37	FL2-1205-000		1	SOLENOID	SL3 J7422 IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
38	FS5-1943-000		4	BUSHING	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
39	FU5-3018-000		1	PULLEY, 30T/GEAR, 35T	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
40	FU5-3021-000		1	PULLEY, 30T	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
41	XA9-1386-000		1	SCREW, RS, M3X8	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
42	XF2-4109-240		1	BELT, TIMING, COGGED	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
501	XB4-5300-805		2	SCREW, P, M3X8	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
502	XB1-2300-405		3	SCREW, MACH, BH, M3X4	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
503	XB4-5401-205		10	SCREW, P, M4X12	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
504	XD2-1100-502		6	RING, E	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	
505	XD3-2200-122		1	PIN. DOWEL	IR2270 120V&IR2870 120V&IR3570&IR3570F&I R4570&IR4570F	

1

2

3

4

# FIGURE 460

## LASER SCANNER ASSEMBLY

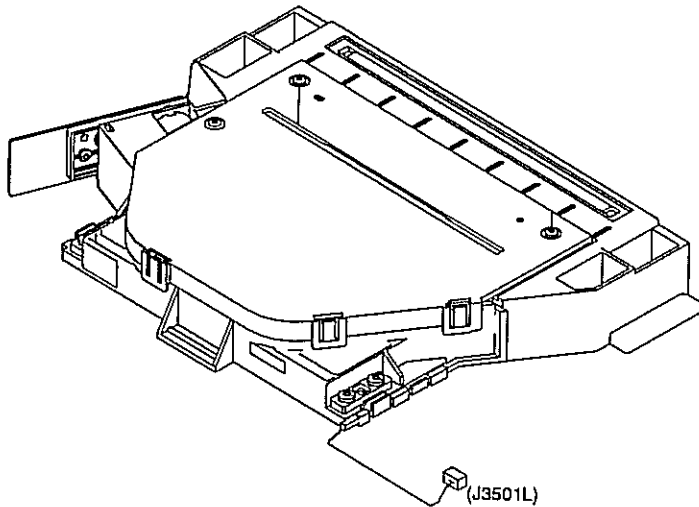


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.460	FM2-0276-000		1	LASER SCANNER ASSEMBLY	iR2270&iR2270F&iR2870 &iR2870F J3501L	
Fig.460	FM2-0334-000		1	LASER SCANNER ASSEMBLY	iR4570&iR4570F&iR3570 &iR3570F J3501L	

FIGURE 500  
DRUM CARTRIDGE ASSEMBLY

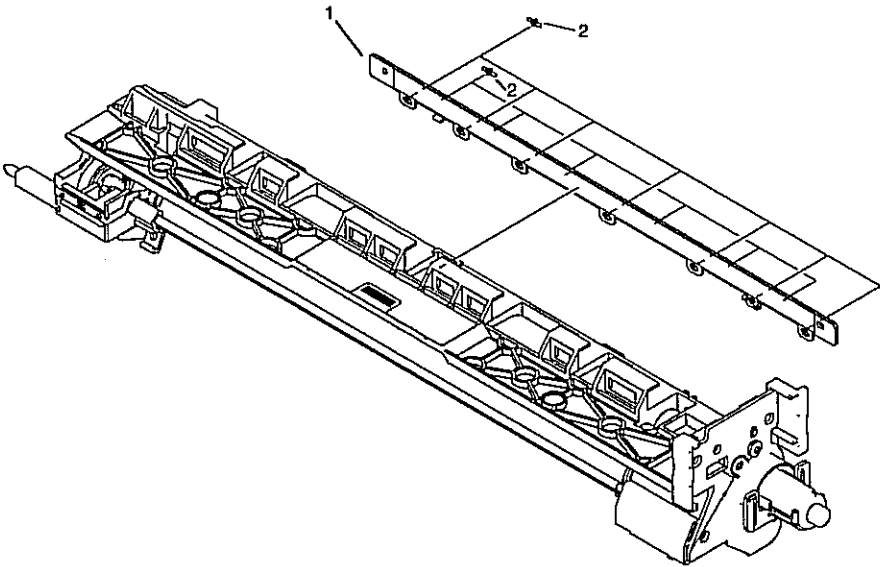


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.500	NPN		RF	DRUM CARTRIDGE ASSEMBLY		
1	FL2-0322-000		1	MOUNT, ROWEL		
2	FB5-5279-000		13	ROWEL, 4		

FIGURE 621  
HOPPER ASSEMBLY

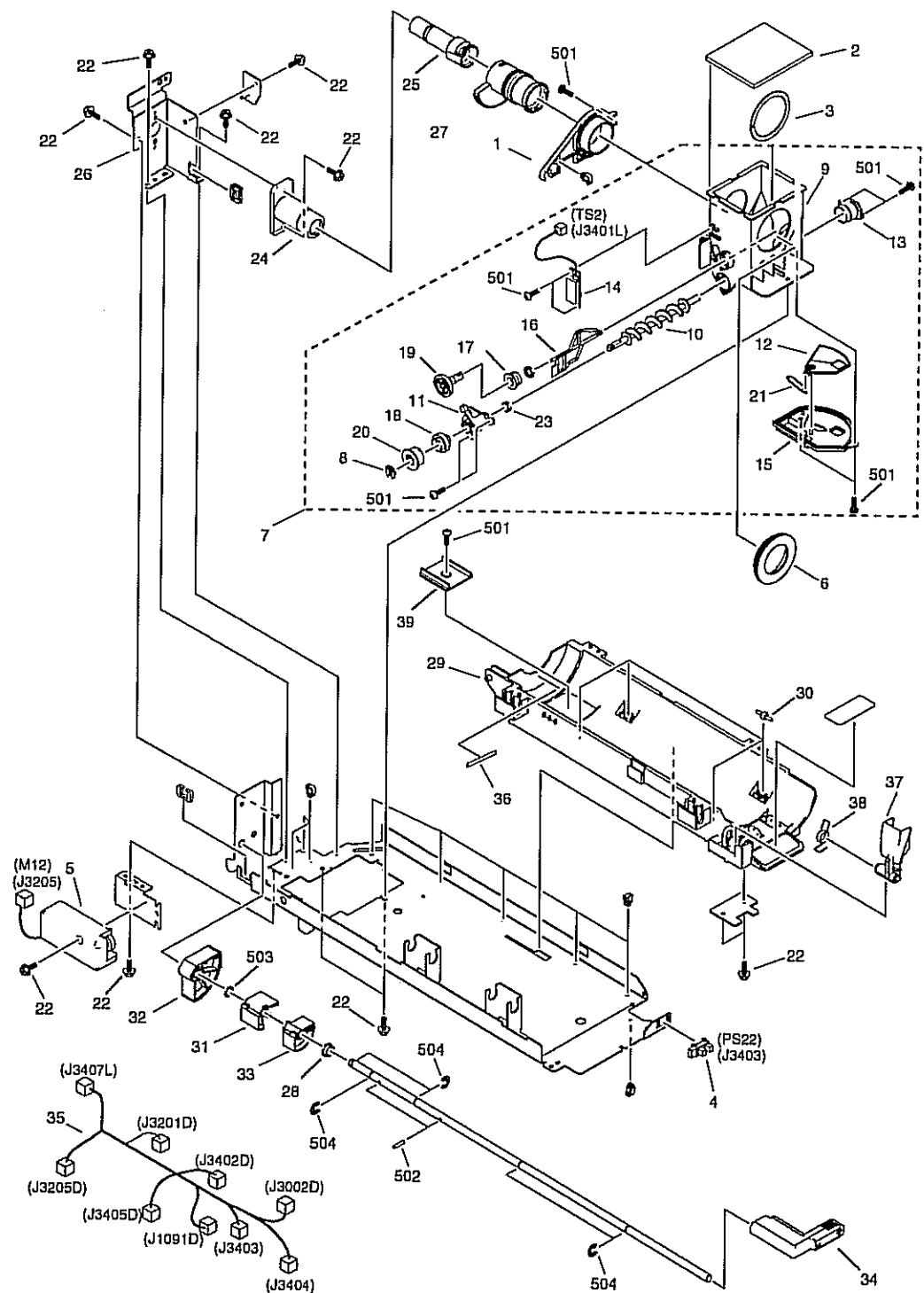


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.621	FM2-0286-000		1	HOPPER ASSEMBLY		
1	FC5-1208-000		1	HOLDER, GUIDE		
2	FC5-1209-000		1	COVER, HOPPER		
3	FC5-1221-000		1	RING, SEAL		
4	FK2-0149-000		1	PHOTO-INTERRUPTER, TLP1253(C6)	PS22 J3403	
5	FK2-0379-000		1	MOTOR, DC	M12 J3205	
6	FL2-0309-000		1	BASE, SEAL		
7	FM2-0290-000		1	SUB HOPPER UNIT		
8	FA3-8727-000		1	RETAINING RING		
9	FC5-1214-000		1	HOPPER, SUB		
10	FC5-1210-000		1	SCREW		
11	FC5-1211-000		1	FRANGE, SCREW		
12	FC5-1265-000		1	SHUTTER		
13	FC5-1274-000		1	CAP, SCREW		
14	FK2-0358-000		1	SENSOR, TONER	TS2 J3201L	
15	FL2-0307-000		1	MOUNT, SHUTTER		
16	FL2-0313-000		1	ROD, STIRRING		
17	FS2-1014-000		1	BUSHING, PL		
18	FU5-0108-000		1	GEAR, 18T		
19	FU5-0109-000		1	GEAR, 22T		
20	FU5-0115-000		1	GEAR, 17T		
21	FU5-2089-000		1	SPRING		
22	XA9-1386-000		10	SCREW,RS,M3X8		
23	XG9-0111-000		1	SEAL, OIL		
24	FC5-1205-000		1	BUSHING		
25	FC5-1206-000		1	SHAFT, COUPLING		
26	FL2-0295-000		1	MOUNT, BUSHING		
27	FL2-0308-000		1	HOLDER, RELEASE		
28	FA9-2112-000		2	BUSHING, PL		
29	FC5-1201-000		1	BASE, BOTTLE		
30	FC5-1269-000		4	ROLLER		
31	FC5-1215-000		1	CAM, BOTTLE SLIDE		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
32	FC5-1217-000		1	GEAR,		
33	FC5-1268-000		1	CAM, BOTTLE SLIDE		
34	FC5-1218-000		1	LEVER, SET		
35	FM2-2839-000		1	HARNESS HOPPER	J1091D,J3002D,J3201D,J 3205D,J3402D,J3403,J34 04,J3405D,J3407L	
36	FC6-5087-000		1	SHEET, BOTTLE LIMIT		
37	FC5-7206-000		1	ARM, LOCK	IR2270&IR2270F&IR2870 &IR2870F	
37	FC6-2900-000		1	ARM, LOCK	IR4570&IR4570F&IR3570 &IR3570F	
38	FU6-2012-000		1	SPRING		
39	FC6-2899-000		1	BASE, BOTTLE	IR2270&IR2270F&IR2870 &IR2870F	
501	XB4-5300-607		10	SCREW,P,M3X6		
502	XD3-2300-142		2	PIN, DOWEL		
503	XD1-1108-218		1	SHIM		
504	XD2-1100-642		5	RING,E		





FIGURE 640  
DEVELOPING ASSEMBLY

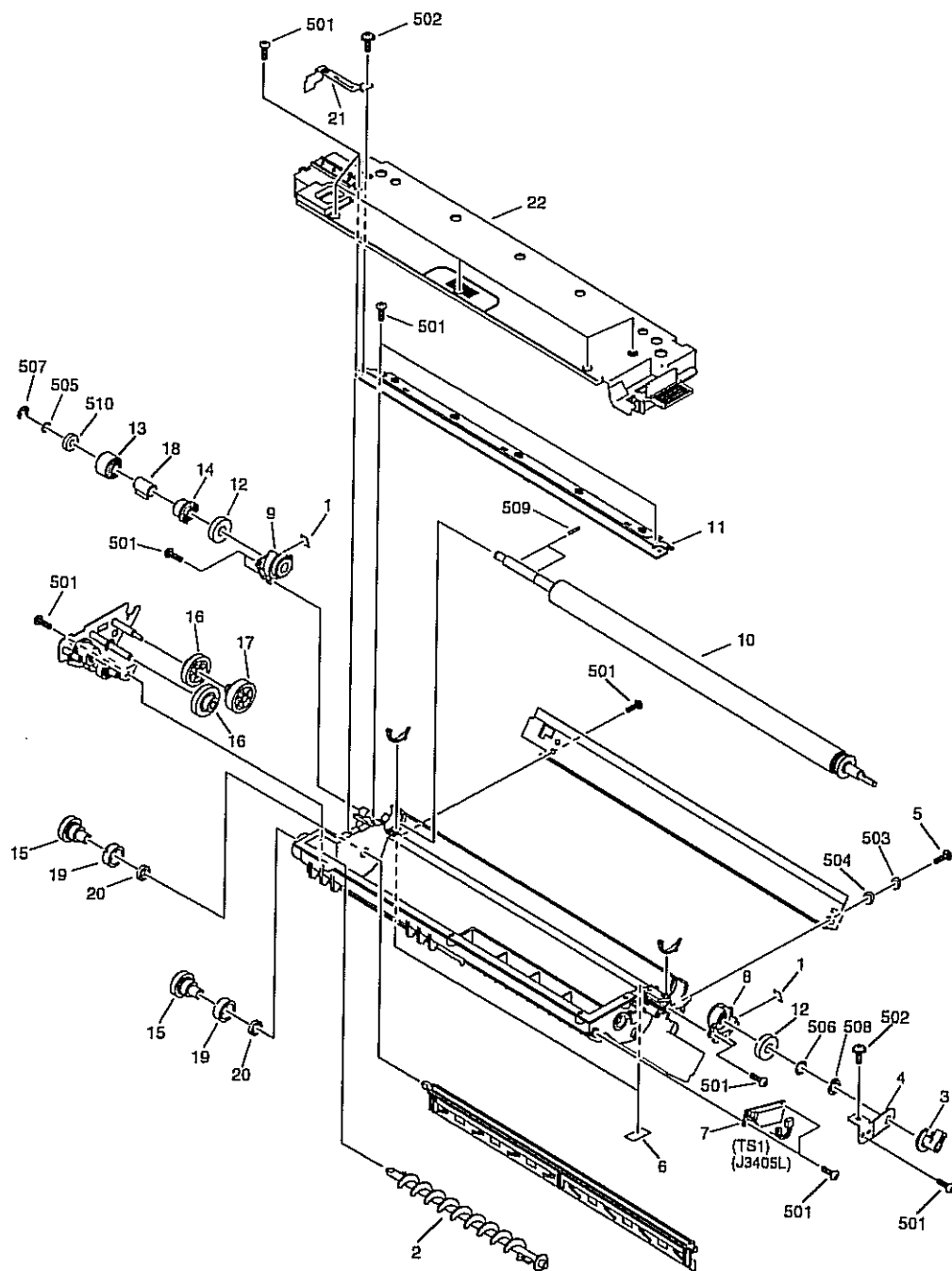


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.640	FM2-0287-000		1	DEVELOPING ASSEMBLY	TS1 J3405L	
1	FB1-6715-000		2	SHEET		
2	FC5-1239-000		1	SCREW		
3	FC5-1246-000		1	GUIDE, SLEEVE, FRONT		
4	FC5-1249-000		1	PLATE, ANGLE ADJUSTMENT		
5	FC6-2909-000		1	SCREW, STEPPED, M3		
6	FC6-2937-000		2	TAPE, PLATE END SEAL		
7	FK2-0358-000		1	SENSOR, TONER		
8	FL2-0291-000		1	HOLDER, SLEEVE, FRONT		
9	FL2-0292-000		1	HOLDER, SLEEVE, REAR		
10	FL2-0290-000		1	DEVELOPING CYLINDER UNIT		
11	FM2-0289-000		1	BLADE UNIT		
12	FS5-6448-000		2	ROLLER, 1		
13	FU5-0110-000		1	GEAR, 20T		
14	FU5-0111-000		1	GEAR, 16T		
15	FU5-0112-000		2	GEAR, 24T		
16	FU5-0113-000		2	GEAR, 31T/13T		
17	FU5-0114-000		1	GEAR, 31T/13T		
18	FU5-1026-000		1	BUSHING		
19	FU5-1031-000		2	BUSHING		
20	X71-9310-000		2	SEAL, OIL		
21	FC5-1251-000		1	PLATE, DEVELOPING CONTACT		
22	FL2-0303-000		1	COVER, TOP		
501	XB4-5300-607		16	SCREW, P, M3X6		
502	XB6-7300-607		2	SCREW, TP, M3X6		
503	XD1-1104-634		1	WASHER, COP		
505	XD1-1106-215		1	WASHER, COP		
506	XD1-1108-215		1	WASHER, COP		
507	XD2-1100-502		1	RETAINING RING (E-TYPE)		
508	XD2-2100-802		1	GRIP RING (D=8)		
509	XD3-2200-142		1	PIN, PARALLEL		
510	XG9-0521-000		1	BALL BEARING, MR126ZZ		

FIGURE 810  
FIXING ASSEMBLY

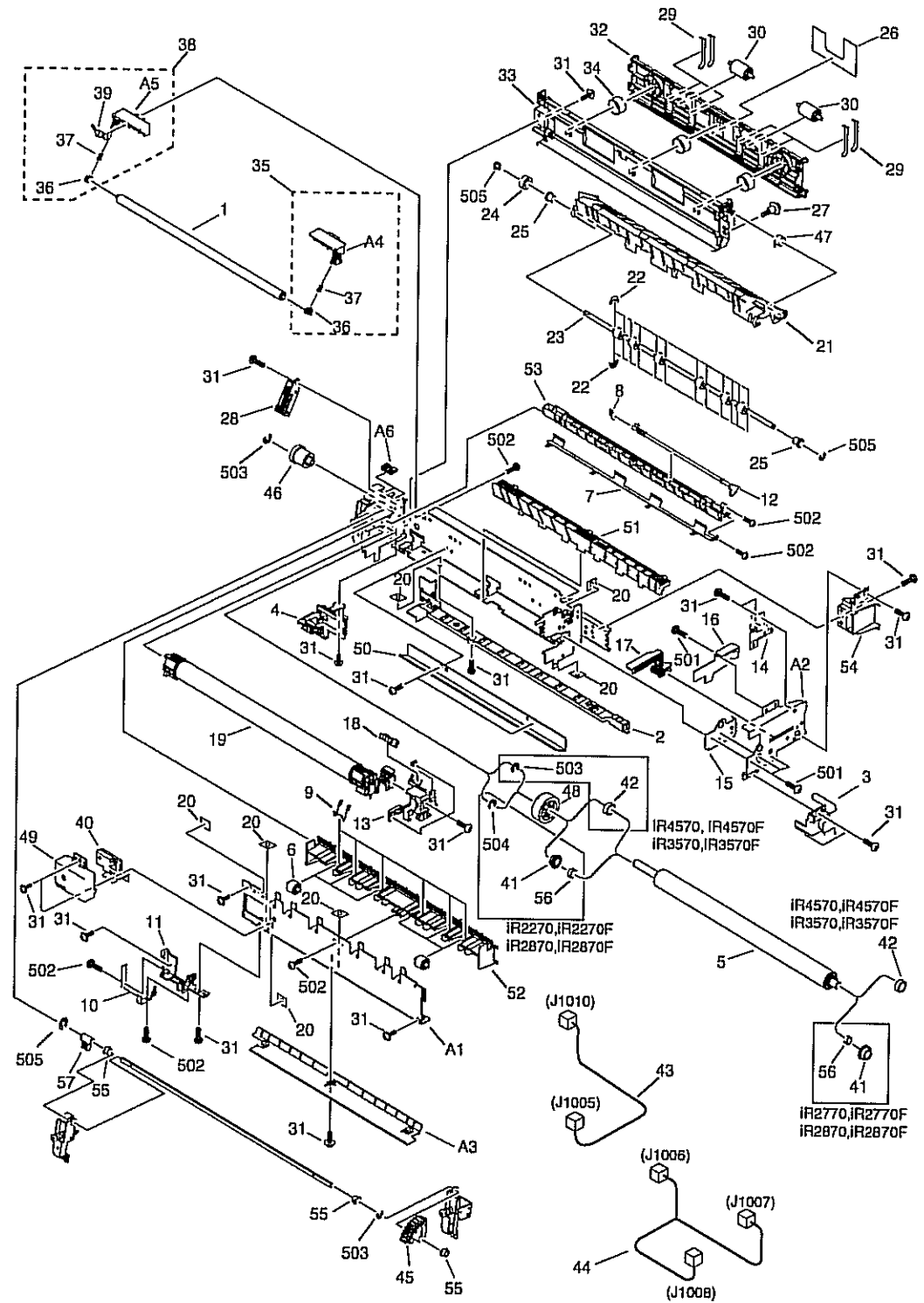


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.810	FM2-0292-000		1	FIXING ASSEMBLY	IR2270&IR2270F&IR2870 &IR2870F&100V	
Fig.810	FM2-0356-000		1	FIXING ASSEMBLY	IR2270&IR2870&120V	
Fig.810	FM2-0357-000		1	FIXING ASSEMBLY	IR2270&IR2870&230V	
Fig.810	FM2-1786-000		1	FIXING ASSEMBLY	IR4570&IR3570&120V	
Fig.810	FM2-1787-000		1	FIXING ASSEMBLY	IR4570&IR3570&230V	
Fig.810	FM2-1774-000		1	FIXING ASSEMBLY	IR4570&IR4570F&IR3570 &IR3570F&100V	
1	FB5-4931-000		1	ROLLER, FIXING HEATSINK		
2	FC5-1131-000		1	GUIDE, FIXING CABLE, LOWER		
3	FC5-1341-000		1	GUIDE, FIXING CABLE, FRONT		
4	FC5-1351-000		1	GUARD, FILM SENSOR		
5	FC6-2942-000		1	ROLLER, PRESSURE	IR2270&IR2270F&IR2870 &IR2870F	
5	FC6-7207-000		1	ROLLER, PRESSURE	IR4570&IR4570F&IR3570 &IR3570F	
6	FC5-1358-000		6	COLLAR, FIXING DELIVERY		
7	FC5-1360-000		1	ELIMINATOR, STATIC CHARGE		
8	FC5-1367-000		1	SPRING,SENSOR LEVER		
9	FC5-1368-000		6	SPRING		
10	FC5-1383-000		1	BRUSH, FILM BIAS		
11	FC5-1384-000		1	GUIDE, FILM BIAS		
12	FC5-7160-000		1	LEVER, SENSOR		
13	FC6-2920-000		1	COVER, AC CONNECTOR		
14	FC6-2924-000		1	GUIDE, RELEASE		
15	FC6-2925-000		1	PLATE, PRESSURE ADJUST, SMALL		
16	FC6-2927-000		1	PLATE, RACK AUXILIARY		
17	FC6-2929-000		1	RACK, PRESSURE RELEASE		
18	FK2-0149-000		1	PHTO-INTERRUPTER, TLP1253(C6)		
19	FM2-0293-000		1	FIXING FILM UNIT	IR2270&IR2270F&IR2870 &IR2870F&100V	
19	FM2-0358-000		1	FIXING FILM UNIT	IR2270&IR2870&120V	
19	FM2-0359-000		1	FIXING FILM UNIT	IR2270&IR2870&230V	
19	FM2-1793-000		1	FIXING FILM UNIT	IR4570&IR3570&120V	

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
19	FM2-1794-000		1	FIXING FILM UNIT	IR4570&IR3570&230V	
19	FM2-1792-000		1	FIXING FILM UNIT	IR4570&IR4570F&IR3570 &IR3570F&100V	
20	FC6-5085-000		7	CAP, DUST		
21	FC5-1356-000		1	GUIDE, FIXING DELIVERY, LOWER		
22	FC6-2941-000		24	ROLLER		
23	FC6-2943-000		1	ROLLER, FIXING DELIVERY		
24	FU6-0023-000		1	GEAR, 15T		
25	RS1-1087-000		1	BUSHING		
26	FC5-0655-000		1	LABEL, HIGH TEMP. CAUTION		
27	FS1-9009-020		1	SCREW, STEPPED, M3		
28	FM2-0296-000		1	RESISTOR HOLDER MOUNTING UNIT		
29	FB4-2930-000		8	SPRING, LEAF		
30	FB5-4773-000		2	ROLLER, DUPLEXING		
31	XA9-0702-000		20	SCREW, W/WASHER, M3X6		
32	FC5-0697-000		1	GUIDE, DUPLEXINNG FEEDER, UPPE		
33	FC5-7156-000		1	MOUNT, DUPLEXING FEEDER		
34	FU5-2073-000		3	SPRING, COMPRESSION		
35	FM2-0299-000		1	CLEANING ROLLER MOUNT UNIT,F.		
36	FS5-1945-000		2	BUSHING		
37	FU5-2102-000		2	SPRING		
38	FM2-0300-000		1	CLEANING ROLLER MOUNT UNIT,R.		
39	FB5-4930-000		1	PLATE, CLEANING ROLLER		
40	FM2-2769-000		1	FIXING SPEED SENSOR PCB UNIT		
41	RS5-1446-000		2	BUSHING	IR2270&IR2270F&IR2870 &IR2870F	
42	XG9-0387-000		2	BEARING, BALL, L-1680HH LY13	IR4570&IR4570F&IR3570 &IR3570F	
43	FM2-2847-000		1	CABLE, THERMISTOR CONNECTING	J1010,J1005	
44	FM2-2857-000		1	CABLE, FIXING	J1006,J1007,J1008	
45	FC6-2928-000		1	GEAR, 36T		
46	FU5-0129-000		1	GEAR, 17T/19T		
47	FU6-2021-000		1	SPRING, FIXING GUIDE, LOWER		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
48	FU5-0127-000		1	GEAR, 27T	IR2270&IR2270F&IR2870 &IR2870F	
48	FU6-0021-000		1	GEAR, 27T	IR4570&IR4570F&IR3570 &IR3570F	
49	FC6-4627-000		1	COVER, SENSOR		
50	FC5-1346-000		1	ELIMINATOR, STATIC CHARGE	IR2270&IR2270F&IR2870 &IR2870F	
50	FC5-7228-000		1	ELIMINATOR, STATIC CHARGE	IR4570&IR4570F&IR3570 &IR3570F	
51	FC5-1348-000		1	GUIDE, FIXING INLET		
52	FC5-1353-000		1	GUIDE, FIXING DELIVERY, UPPER		
53	FC5-1382-000		1	GUIDE, FIXING DELIVERY FIX, L.		
54	FC5-1343-000		1	COVER, FIXING FRAME		
55	FS1-1512-000		3	BUSHING, PL		
56	FC5-7182-000		2	HOUSING, BEARING		
57	FC5-1345-000		1	LEVER, PRESSURE		
501	XB1-2300-409		6	SCREW, MACHINE M3X4		
502	XB4-5300-607		7	SCREW,P,M3X6		
503	XD2-1100-502		3	RETAINING RING (E-TYPE)		
504	XD2-1100-642		1	RING,E	IR2270&IR2270F&IR2870 &IR2870F	
505	XD2-1100-242		3	WASHER, RETAINING		

FIGURE 900  
CONTROLLER BOX ASSEMBLY

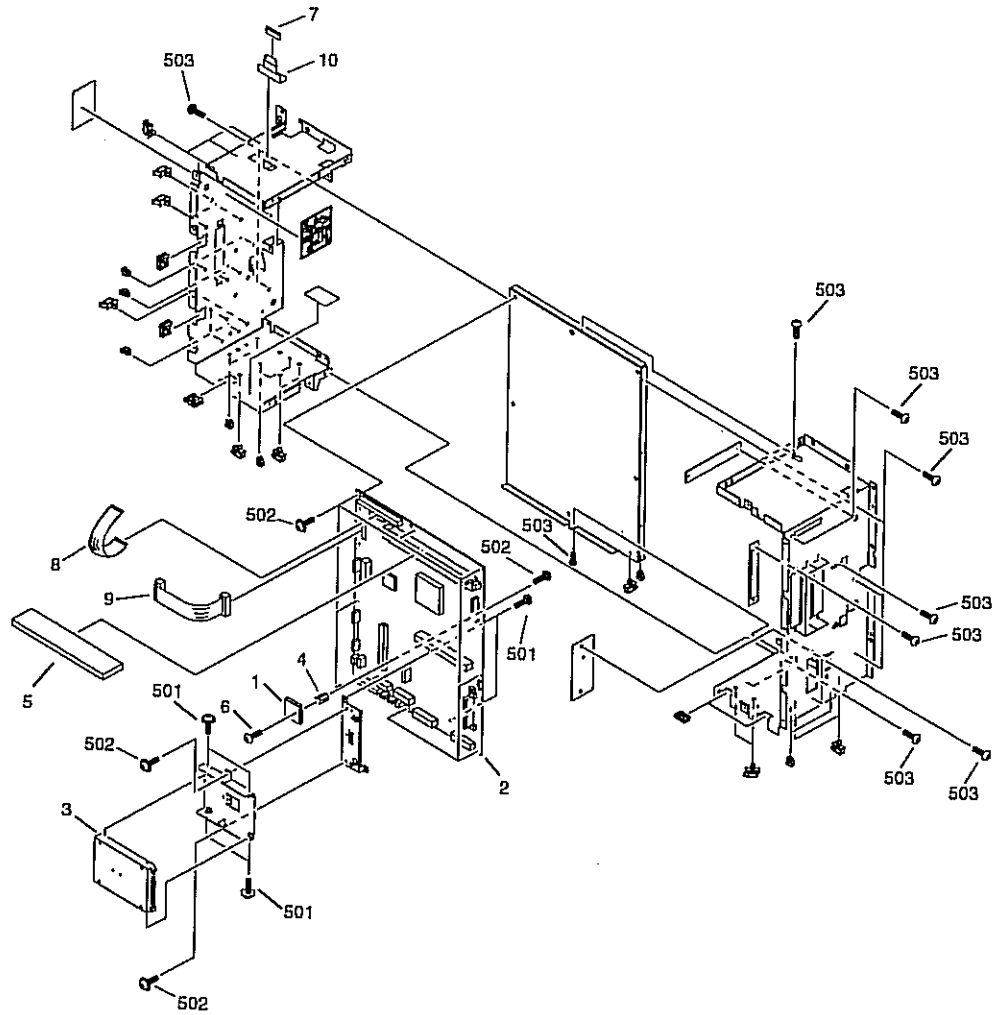




FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.900	NPN		RF	CONTROLLER BOX ASSEMBLY	J1004	
1	FM2-2799-000		1	COUNTER PCB ASSEMBLY		
2	FM2-3226-000		1	BOARD, BW3 CONTROLLER		
3	WM2-5216-000		1	HDD, HTS541020G9AT00		
4	VT2-5018-000		1	SPACER		
5	WA7-3296-000		2	DIMM, MT8LSDT3264AY-133, SDRAM		
6	XA9-0465-000		1	SCREW, WWASHER, M3X4		
7	WE8-5764-000		1	CORE, FERRITE		
8	FK2-0407-000		1	CABLE, FLAT		
9	FK2-0405-000		1	CABLE, FLAT		
10	FC5-5089-000		1	SHEET, CORE SUPPORT		
501	XB2-8300-607		4	SCREW, M3X6, S		
502	XB6-7300-000		11	SCREW, TP, M3X6		
503	XB1-2300-607		25	SCREW, BH3X6(S)		
IC1003	FH4-6300-000		1	IC, M38871M2-010GP, MCU		
IC1005	FH4-6145-000		1	IC, GATE ARRAY		
IC1006	FH4-6218-000		1	IC, UPD89410S1, STANDARD CELL		
IC1009	FH4-6302-000		1	IC,S1L50552F32L000,ASIC		

FIGURE 910  
MAIN POWER SUPPLY PCB ASSEMBLY

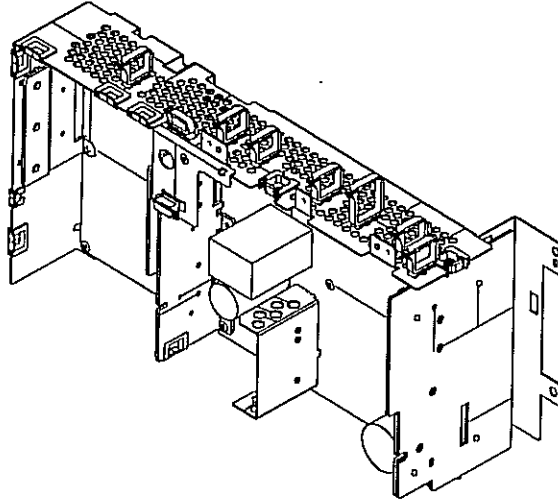


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.910	FM2-0260-000		1	MAIN POWER SUPPLY PCB ASSEMBLY	100V&120V	
Fig.910	FM2-0245-000		1	MAIN POWER SUPPLY PCB ASSEMBLY	230V	

FIGURE 930  
DC CONTROLLER PCB ASSEMBLY

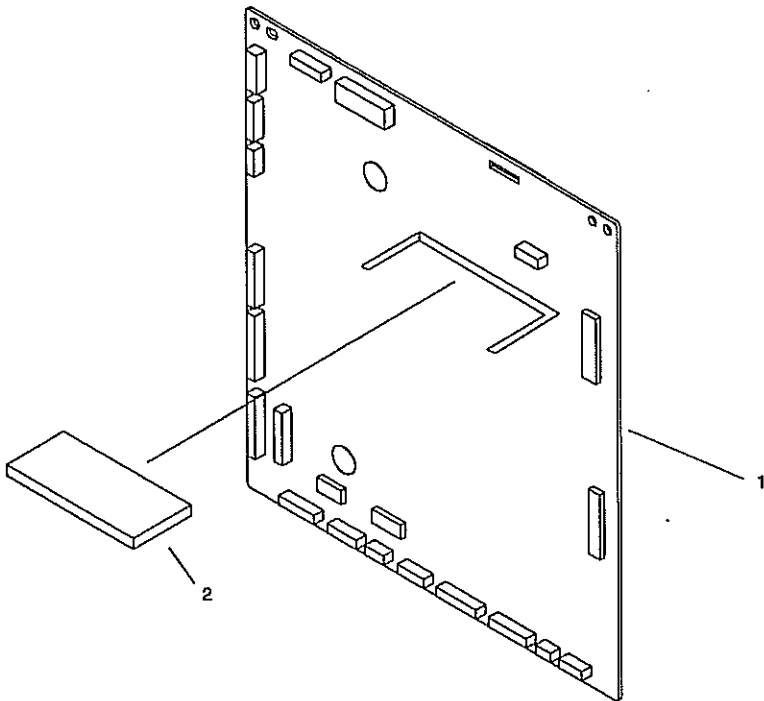


FIGURE & KEY NO.	PARTS NUMBER	RANK	Q'TY	DESCRIPTION	SERIAL NUMBER/REMARKS	SVC
Fig.930	NPN		RF	DC CONTROLLER PCB ASSEMBLY		
1	FM2-2767-000		1	DC CONTROLLER PCB ASSEMBLY	IR2270&IR2270F&IR2870 &IR2870F	
1	FM2-2779-000		1	DC CONTROLLER PCB ASSEMBLY	IR4570&IR4570F&IR3570 &IR3570F	
2	FM2-2774-000		1	FLASH DIMM PCB ASSEMBLY	J381	
IC2	FH4-6204-000		1	IC, S1L50993F22H000,GATE-ARRAY		
IC8	FH4-6300-000		1	IC, M38871M2-010GP, MCU		

**FIGURE 931**  
**READER CONTROLLER PCB ASSEMBLY**

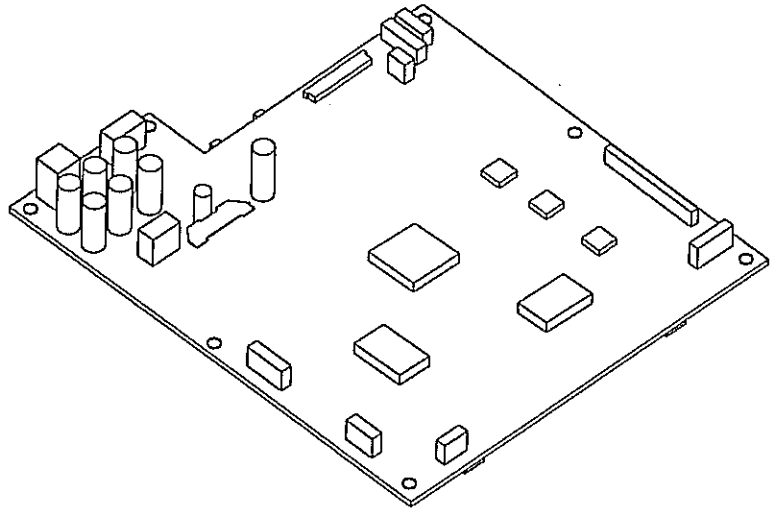


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.931	FG3-3765-000		1	READER CONTROLLER PCB ASSEMBLY		
IC520	FH4-6313-000		1	IC,MB87M4560PMT, ASIC		
IC522	FH4-1429-000		1	IC, HD6432323A01F, MCU		

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# FIGURE 990 (Japan and Australia Model only) FAX ASSEMBLY

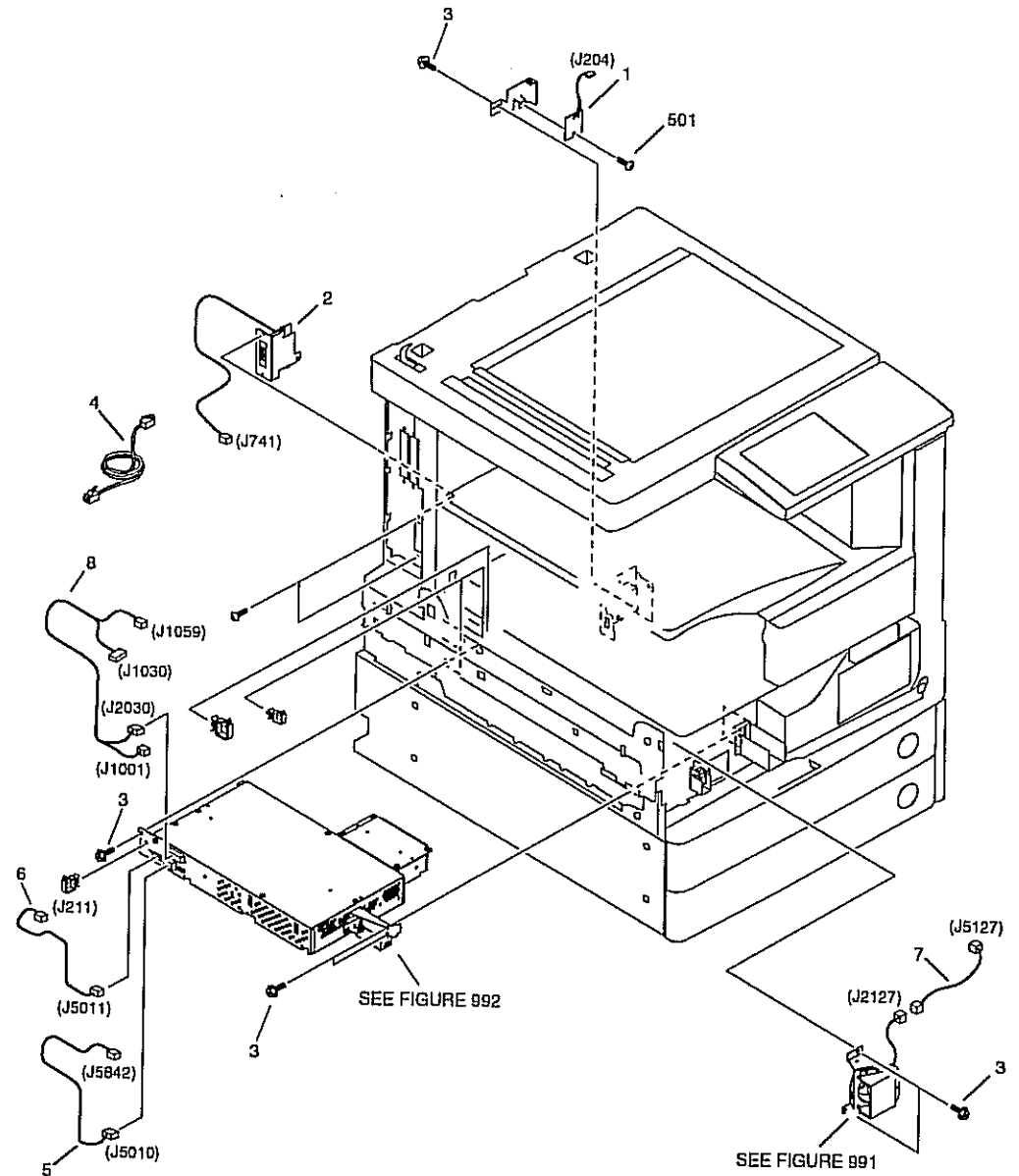


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.990	NPN		RF	FAX ASSEMBLY	IR2270F&IR2870F&IR457 0F&IR3570F	
1	FM2-2973-000		1	ARRESTER PCB ASSEMBLY	IR2270F&IR2870F&IR457 0F&IR3570F J204	
2	FM2-0343-000		1	G3 MODULAR PCB ASSEMBLY	IR2270F&IR2870F&IR457 0F&IR3570F J741	
3	XA9-1386-000		5	SCREW,RS,M3X8	IR2270F&IR2870F&IR457 0F&IR3570F	
4	HH2-2830-000		1	CORD, MODULAR	IR2270F&IR2870F&IR457 0F&IR3570F	
5	FM2-2863-000		1	CABLE, POWER SUPPLY	IR2270F&IR2870F&IR457 0F&IR3570F J5010,5842	
6	FM2-3120-000		1	CABLE, FAX INNER ARRESTER/MJ	IR2270F&IR2870F&IR457 0F&IR3570F J211,5011	
7	FM2-3129-000		1	CABLE, SPEAKER CONNECT	IR2270F&IR2870F&IR457 0F&IR3570F J2127,5127	
8	FM2-3130-000		1	CABLE, FAX INNER CONTROL	IR2270F&IR2870F&IR457 0F&IR3570F J1001,1030,1059,2030	
501	XB6-7300-607		1	SCREW, TP, M3X6	IR2270F&IR2870F&IR457 0F&IR3570F	

FIGURE 991 (Japan and Australia Model only)  
SPEAKER ASSEMBLY

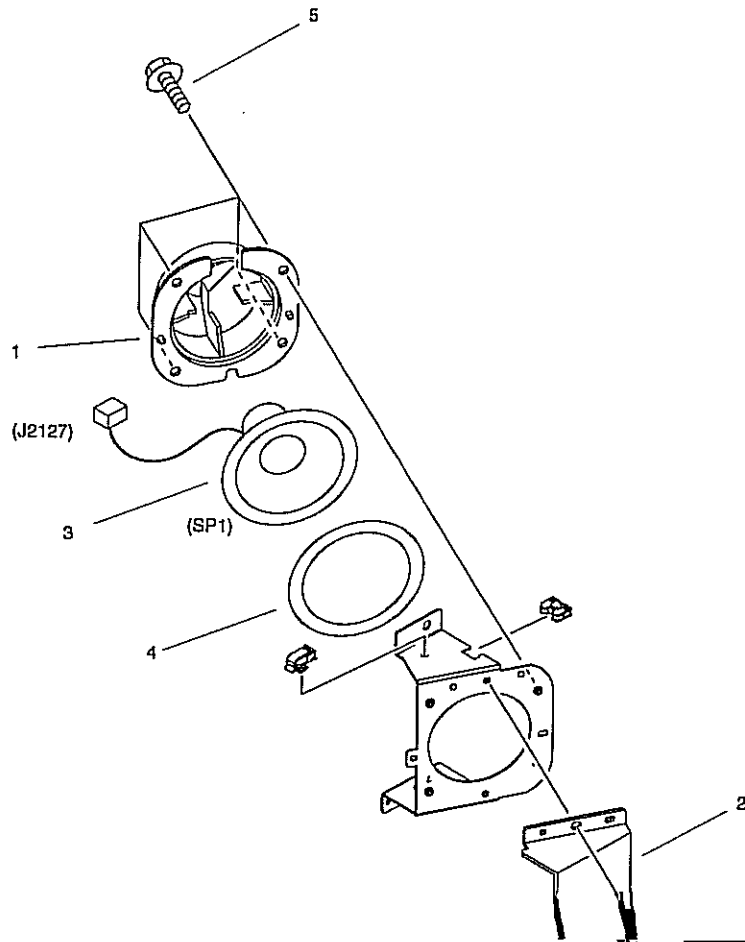




FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.991	FM2-0342-000		1	SPEAKER ASSEMBLY	IR2270F&IR2870F&IR457 0F&IR3570F	
1	FC5-5472-000		1	HOLDER, SPEAKER	IR2270F&IR2870F&IR457 0F&IR3570F	
2	FC5-5473-000		1	DUCT, SPEAKER	IR2270F&IR2870F&IR457 0F&IR3570F	
3	FH5-3550-000		1	SPEAKER	IR2270F&IR2870F&IR457 0F&IR3570F SP1 J2127	
4	FB5-5130-000		1	DAMPER, RUBBER	IR2270F&IR2870F&IR457 0F&IR3570F	
5	XA9-1386-000		6	SCREW,RS,M3X8	IR2270F&IR2870F&IR457 0F&IR3570F	

FIGURE 992 (Japan and Australia Model only)  
FAX BOARD PCB ASSEMBLY

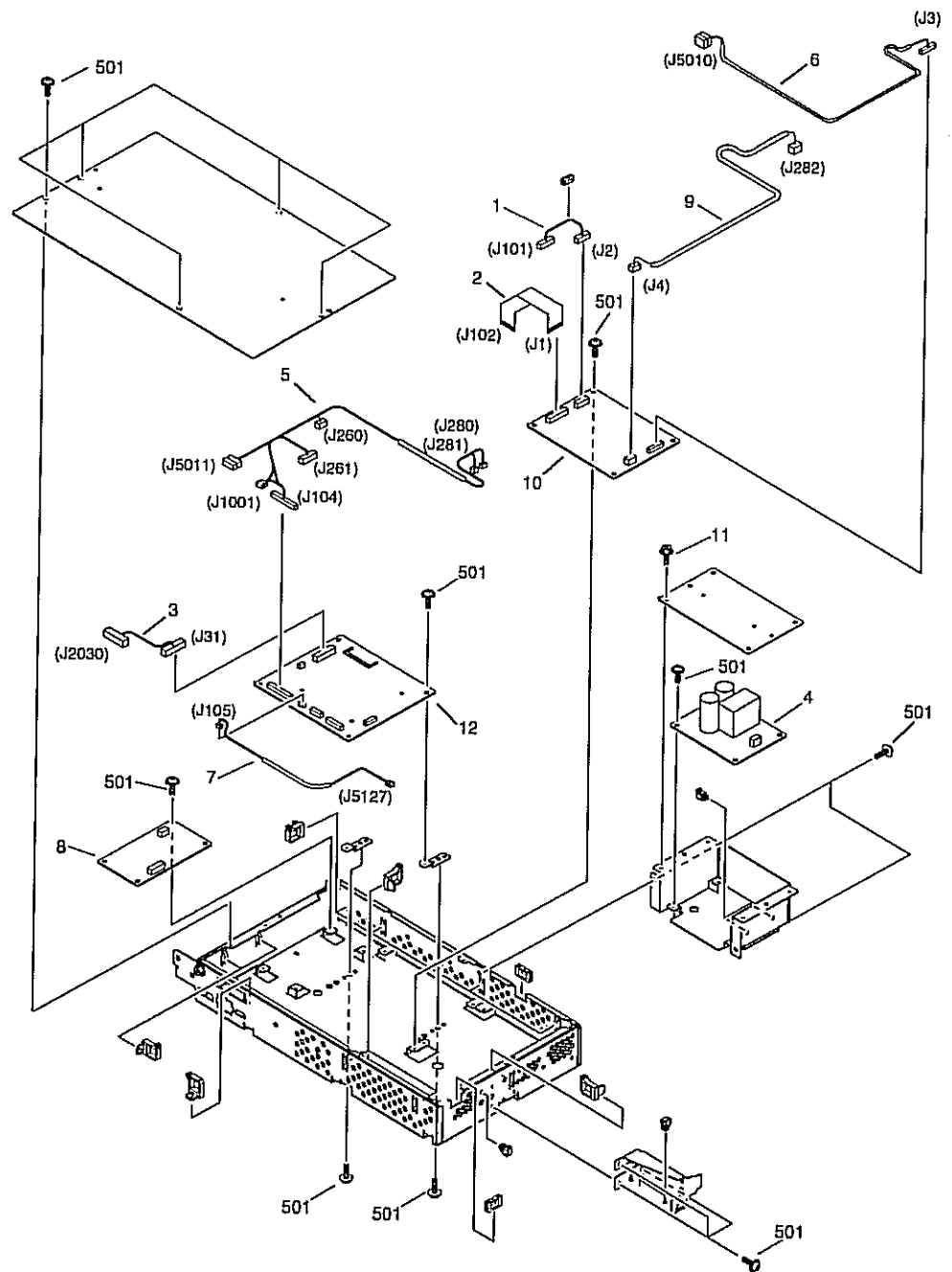


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.992	FM2-0244-000		1	FAX BOARD PCB ASSEMBLY	IR2270F&IR2870F&IR457 0F&IR3570F	
1	FG3-2826-000		1	CABLE, G3 ANALOG	IR2270F&IR2870F&IR457 0F&IR3570F J2,101	
2	FH2-7072-000		1	CABLE, FLEXIBLE	IR2270F&IR2870F&IR457 0F&IR3570F J1,102	
3	FM2-3122-000		1	CABLE, MODEM	IR2270F&IR2870F&IR457 0F&IR3570F J31,2030	
4	FM2-2773-000		1	PSEUDO CI PCB ASSEMBLY	IR2270F&IR2870F&IR457 0F&IR3570F	
5	FM2-3123-000		1	CABLE, FAX INNER POWER SUPPLY	IR2270F&IR2870F&IR457 0F&IR3570F J104,260,261,280,281,10 01,5011	
6	FM2-3124-000		1	CABLE, FAX INNER M.J.	IR2270F&IR2870F&IR457 0F&IR3570F J3,5010	
7	FM2-3127-000		1	CABLE, SPEAKER	IR2270F&IR2870F&IR457 0F&IR3570F J105,5127	
8	FM2-0860-000		1	G3 FAX PS PCB ASSEMBLY	IR2270F&IR2870F&IR457 0F&IR3570F	
9	FM2-3128-000		1	CABLE, PSEUDO CI HIGH VOLTAGE	IR2270F&IR2870F&IR457 0F&IR3570F J4,282	
10	FM2-2790-000		1	NCU PCB ASSEMBLY	IR2270F&IR2870F&IR457 0F&IR3570F	
11	XA9-1386-000		5	SCREW,RS,M3X8	IR2270F&IR2870F&IR457 0F&IR3570F	
12	FM2-2789-000		1	MODEM PCB ASSEMBLY	IR2270F&IR2870F&IR457 0F&IR3570F	
501	XB6-7300-607		28	SCREW, TP, M3X6	IR2270F&IR2870F&IR457 0F&IR3570F	

FIGURE 994  
DELIVERY CONTROLLER PCB ASS'Y

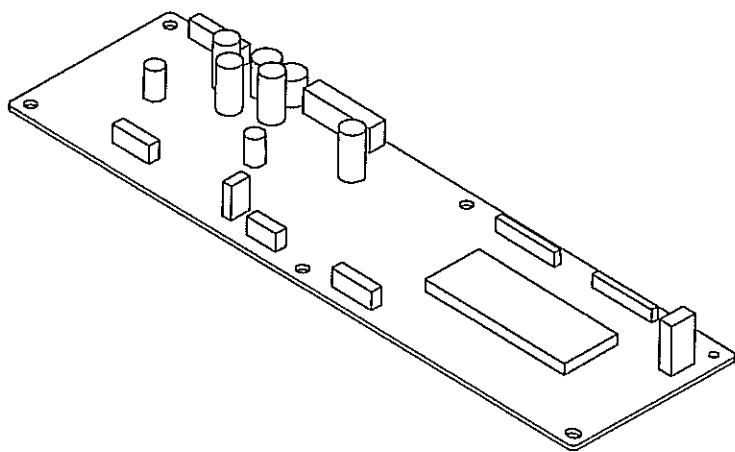


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.994	FM2-3221-000		1	DELIVERY CONTROLLER PCB ASS'Y	IR2270 120V&IR2870 120V&IR3570&IR3570F&i R4570&iR4570F	
IC10	FH4-6204-000		1	IC, S1L50993F22H000, GATE-ARRA	IR2270 120V&IR2870 120V&IR3570&IR3570F&i R4570&iR4570F	

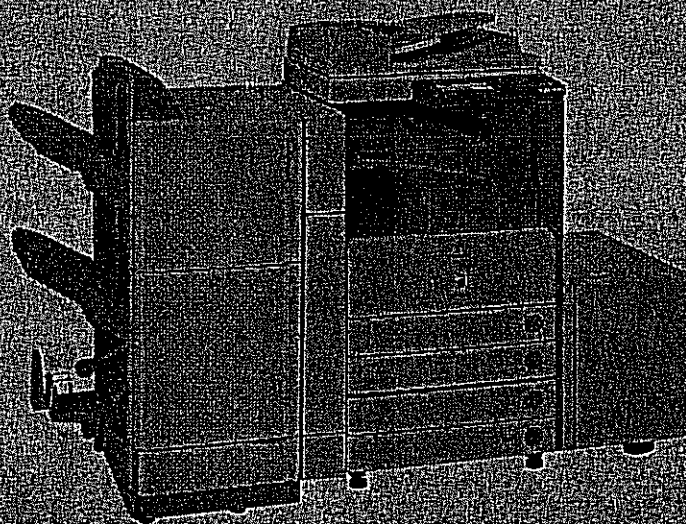


**Canon**

# PARTS CATALOG

**imageRUNNER**  
**2270/2870**  
**3570/4570**

**Cassette Feeding**  
**Unit-Y1/Y2**



**Canon**

**DU7-3127-000**

SEPT. 2004  
REV. 0





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PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO.
FB2-5500-000	Z11 - 19	FC5-0584-000	Z30 - 13	FM2-1496-000	Z40 -
FB3-3192-020	Z11 - 23	FC5-0592-000	Z14 - 2	FM2-3539-000	Z20 -
FB5-3540-000	Z11 - 9	FC5-0598-000	Z30 - 14	FS1-1205-000	Z40 - 32
FB6-3313-000	Z14 - 1	FC5-0605-000	Z30 - 16	FS5-1595-000	Z14 - 6
FB6-3380-000	Z40 - 1	FC5-0624-000	Z30 - 15	FS5-1597-000	Z40 - 34
FB6-3386-000	Z40 - 2	FC5-0626-000	Z14 - 3	FS5-1943-000	Z40 - 33
FB6-3387-000	Z40 - 25	FC5-0627-000	Z10 - 2	FS6-1063-000	Z40 - 35
FB6-3388-000	Z40 - 3	FC5-0628-000	Z10 - 3	FS6-8116-000	Z30 - 23
FB6-3389-000	Z40 - 4	FC5-0629-000	Z10 - 4	FS7-2788-000	Z14 - 7
FB6-3390-000	Z40 - 5	FC5-0630-000	Z14 - 4	FS7-2797-000	Z40 - 36
FB6-3391-000	Z40 - 6	FC5-0631-000	Z14 - 5	FS7-2798-000	Z40 - 37
FB6-3392-000	Z40 - 7	FC5-0633-000	Z10 - 5	FS7-2800-000	Z40 - 38
FB6-3393-000	Z40 - 8	FC5-0637-000	Z30 - 17	FS7-2801-000	Z40 - 39
FB6-3394-000	Z40 - 9	FC5-1420-000	Z11 - 20	FS7-2802-000	Z40 - 40
FB6-3395-000	Z40 - 10	FC5-1422-020	Z30 - 18	FS7-2803-000	Z40 - 41
FB6-3396-010	Z40 - 11	FC5-1423-000	Z30 - 19	FS7-2805-000	Z30 - 24
FB6-3397-000	Z40 - 12	FC5-1424-020	Z30 - 20	FS7-5909-000	Z40 - 42
FB6-3399-000	Z40 - 14	FC5-1425-000	Z30 - 21	FS7-5910-000	Z40 - 43
FB6-3402-000	Z40 - 15	FC5-6934-000	Z40 - 19	FU3-0280-000	Z40 - 44
FB6-3403-000	Z40 - 16	FC6-5022-000	Z20 - 3	FU3-0282-000	Z40 - 45
FB6-3404-000	Z40 - 17	FE9-0290-000	Z11 - 21	FU3-0283-000	Z40 - 46
FB6-3405-000	Z40 - 18	FF6-2058-000	Z40 - 26	FU3-0284-000	Z40 - 47
FB6-3408-000	Z40 - 20	FF6-2059-000	Z40 - 27	FU3-0285-000	Z20 - 2
FB6-3410-000	Z40 - 21	FF6-2064-000	Z30 - 22	FU3-0288-000	Z40 - 48
FB6-3411-000	Z40 - 22	FF6-2363-000	Z40 - 13	FU3-0289-000	Z40 - 49
FB6-3413-000	Z40 - 23	FG3-2302-000	Z40 - 28	FU3-0290-000	Z40 - 50
FB6-3478-000	Z30 - 1	FG3-2798-000	Z11 - 14	FU3-0291-000	Z40 - 51
FB6-3479-000	Z30 - 2	FG3-3203-000	Z90 - 1	FU3-0292-000	Z40 - 52
FB6-3480-000	Z30 - 3	FG3-3206-020	Z11 - 7	FU3-0293-000	Z30 - 25
FB6-3481-000	Z30 - 4	FG3-3207-020	Z11 - 8	FU3-0294-000	Z30 - 26
FB6-3482-000	Z30 - 5	FG3-3208-000	Z11 - 5	FU3-0347-000	Z40 - 53
FB6-3483-000	Z30 - 6	FG3-3212-000	Z11 - 6	FU3-0349-000	Z40 - 54
FB6-3484-000	Z30 - 7	FH4-6203-000	Z90 - IC3	FU3-0350-000	Z40 - 55
FB6-3486-000	Z30 - 8	FK2-0149-000	Z11 - 16	FU3-0352-000	Z40 - 56
FB6-3490-000	Z30 - 9	FK2-0149-000	Z40 - 30	FU5-2033-000	Z30 - 27
FB6-3499-000	Z30 - 12	FK2-0408-000	Z40 - 29	FU5-2060-000	Z14 - 8
FB6-3506-000	Z30 - 10	FL2-0116-000	Z11 - 12	FU5-2066-000	Z11 - 15
FB6-3507-000	Z11 - 11	FL2-0122-000	Z11 - 1	FU5-2097-000	Z30 - 28
FB6-3524-000	Z30 - 31	FL2-0123-000	Z11 - 2	FU5-2104-000	Z30 - 29
FB6-4852-000	Z40 - 24	FM2-0146-000	Z14 -	NPN	Z10 -
FC5-0503-000	Z30 - 30	FM2-0147-000	Z20 -	NPN	Z11 -
FC5-0575-000	Z11 - 17	FM2-0305-000	Z11 - 13	NPN	Z30 -
FC5-0576-000	Z10 - 1	FM2-0338-000	Z20 - 1	NPN	Z90 -
FC5-0583-000	Z30 - 11	FM2-1495-000	Z20 - 1	NPN	ZB -

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## Cassette Feeding Unit-Y1/Y2

PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO.
NPN	ZB - J331	VS1-6321-003	ZB - J333	XA9-1386-000	Z10 - 6
NPN	ZB - J332	VS1-6321-003	ZB - J334	XA9-1386-000	Z11 - 22
NPN	ZB - J333	VS1-6321-003	ZB - J341	XB1-2300-507	Z20 - 501
NPN	ZB - J334	VS1-6321-003	ZB - J342	XB1-2300-807	Z40 - 501
NPN	ZB - J335	VS1-6321-003	ZB - J343	XB1-2400-607	Z40 - 508
NPN	ZB - J336	VS1-6321-003	ZB - J344	XB1-3300-607	Z40 - 502
NPN	ZB - J341	VS1-6321-003	ZB - J351	XB2-8300-607	Z30 - 501
NPN	ZB - J342	VS1-6741-006	ZB - J301	XB2-8300-807	Z90 - 501
NPN	ZB - J343	VS1-6741-008	ZB - J301	XB3-6300-600	Z40 - 503
NPN	ZB - J344	VS1-6757-006	ZB - J732	XB4-5300-807	Z14 - 501
NPN	ZB - J345	VS1-6757-007	ZB - J725	XB4-5300-807	Z30 - 502
NPN	ZB - J346	VS1-7173-014	Z40 - 60	XB4-5400-807	Z10 - 501
NPN	ZB - J351	VS1-7173-014	ZB - J321	XB4-5400-807	Z40 - 504
PCB	ZB - J324	VS1-7173-014	ZB - J322	XB4-5401-207	Z11 - 501
PCB	ZB - J325	VS1-7177-002	Z40 - 31	XB4-5401-207	Z40 - 505
PCB	ZB - J721	VS1-7177-002	ZB - J335	XB6-7300-607	Z11 - 502
PCB	ZB - J722	VS1-7177-002	ZB - J345	XB6-7300-807	Z30 - 503
PCB	ZB - J723	VS1-7178-006	ZB - J324	XD1-1104-135	Z30 - 504
PCB	ZB - J724	VS1-7178-006	ZB - J325	XD2-1100-502	Z40 - 506
PCB	ZB - J725	VS1-7178-012	ZB - J728	XD3-2200-122	Z40 - 507
PCB	ZB - J726	VS1-7208-006	ZB - J302	XF2-1104-940	Z20 - 4
PCB	ZB - J727	VS1-7208-006	ZB - J722	XZ1-1400-305	Z30 - 32
PCB	ZB - J728	VS1-7208-008	ZB - J302	XZ9-0575-000	Z11 - 10
PCB	ZB - J729	VS1-7208-008	ZB - J730		
PCB	ZB - J730	VS1-7208-009	ZB - J729		
PCB	ZB - J732	VS1-7440-006	Z11 - 4		
PCB	ZB - J733	VS1-7440-006	ZB - J324		
RB1-6539-000	Z40 - 57	VS1-7440-006	ZB - J325		
RB1-8945-000	Z40 - 58	VS3-0143-006	ZB - J336		
RS5-1567-000	Z40 - 59	VS3-0143-006	ZB - J346		
SYS	ZB - J301	WS3-1105-000	ZB - J336		
SYS	ZB - J302	WS3-1105-000	ZB - J346		
VS1-6225-002	ZB - J721	WS3-5680-000	ZB - J723		
VS1-6302-002	ZB - J724	WS3-5680-000	ZB - J724		
VS1-6302-003	ZB - J723	WS3-5721-000	ZB - J725		
VS1-6314-003	ZB - J733	WS3-5721-000	ZB - J732		
VS1-6314-014	ZB - J321	WS3-5729-000	ZB - J301		
VS1-6314-014	ZB - J322	WS3-5816-000	ZB - J301		
VS1-6314-014	ZB - J727	WS3-5817-000	ZB - J302		
VS1-6314-015	ZB - J726	WS3-5891-000	ZB - J301		
VS1-6321-002	ZB - J335	WS3-5892-000	ZB - J302		
VS1-6321-002	ZB - J345	WT8-5099-000	Z11 - 3		
VS1-6321-003	ZB - J331	XA9-0265-000	Z11 - 18		
VS1-6321-003	ZB - J332	XA9-0656-000	Z40 - 61		

# **Cassette Feeding Unit-Y1/Y2**

**F36-3602-000KFL00001-**

**F36-3611-000JKJ00001-**



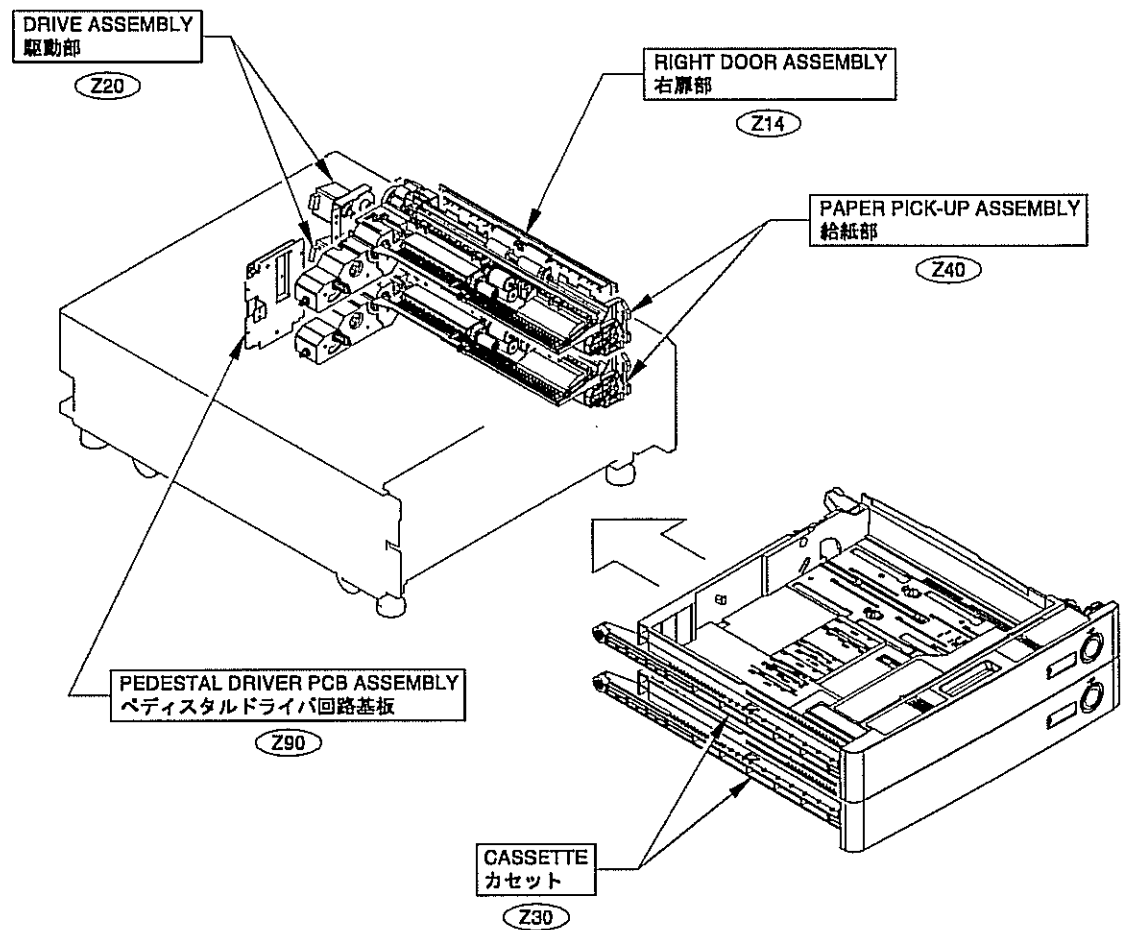
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Z20	DRIVE ASSEMBLY .....	2-8
Z30	CASSETTE .....	2-10
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Z90	PEDESTAL DRIVER PCB ASSEMBLY .....	2-18
ZB	LIST OF CONNECTORS .....	2-20





FIGURE ZA  
ASSEMBLY LOCATION DIAGRAM



# FIGURE Z10

## EXTERNAL COVERS, PANELS, ETC.

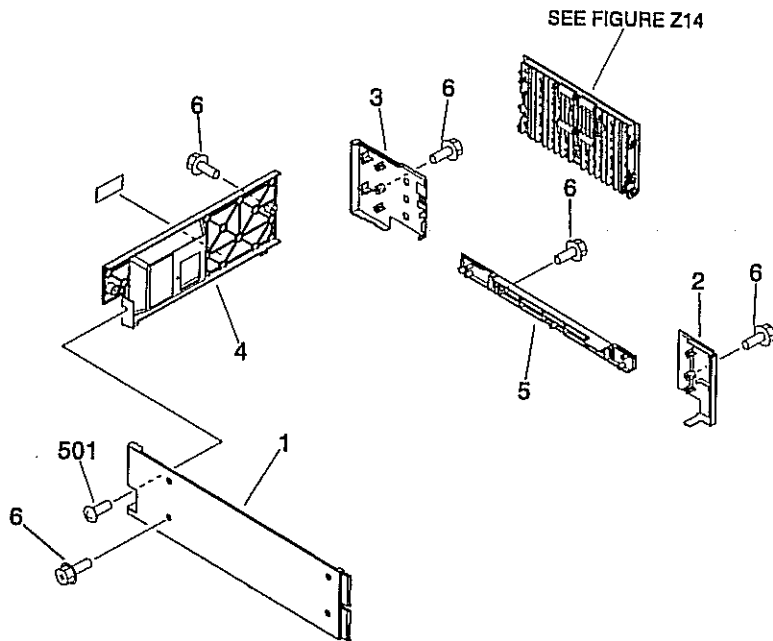
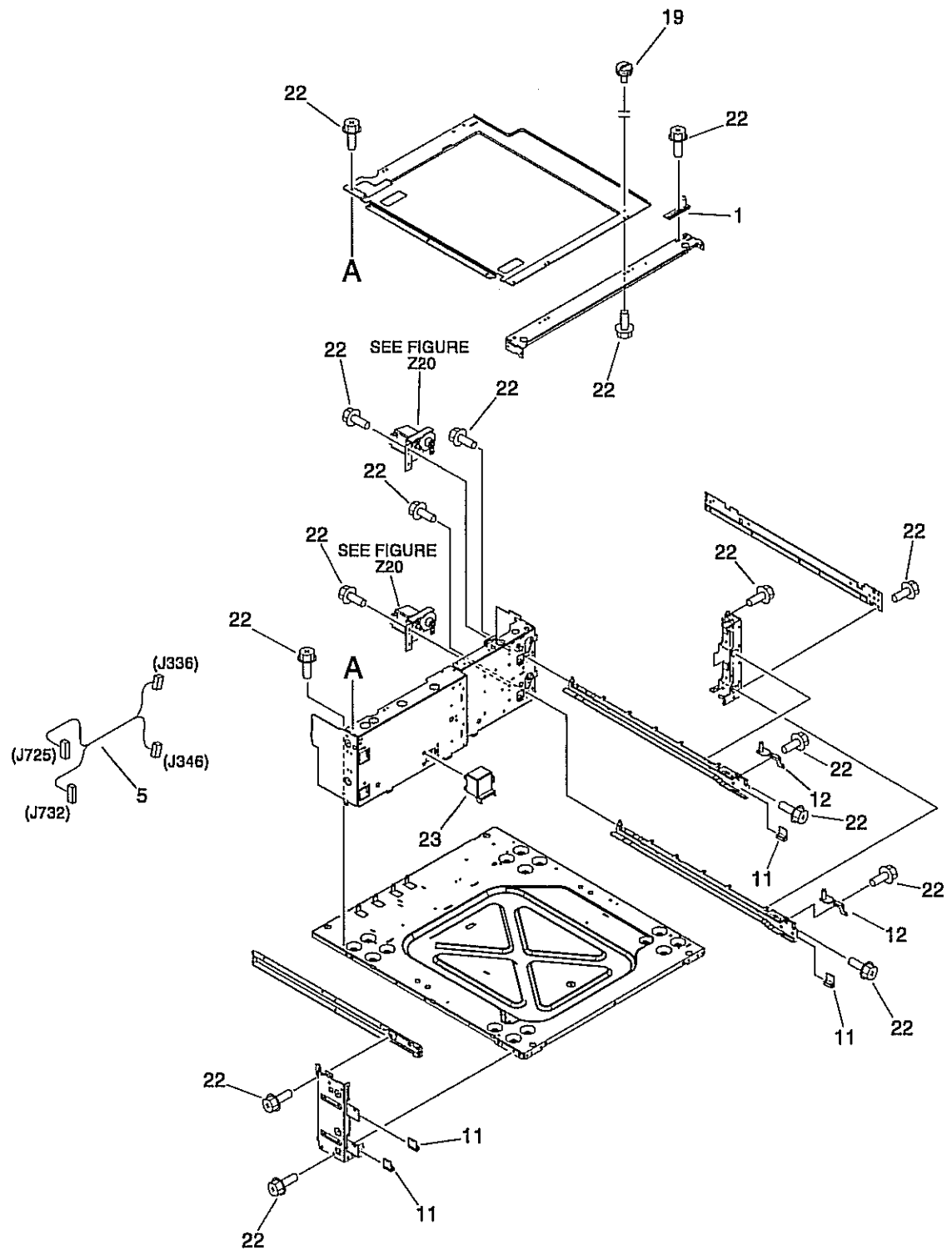


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Z10	NPN		RF	EXTERNAL COVERS, PANELS, ETC.		
1	FC5-0576-000		1	PANEL, LEFT		
2	FC5-0627-000		1	PANEL, RIGHT, FRONT		
3	FC5-0628-000		1	PANEL, RIGHT, REAR		
4	FC5-0629-000		1	PANEL, REAR		
5	FC5-0633-000		1	PANEL, RIGHT		
6	XA9-1386-000		6	SCREW,RS,M3X8		
501	XB4-5400-807		AR	SCREW,P,M4X8		

FIGURE Z11  
INTERNAL COMPONENTS



[illegible]

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Z11	NPN		RF	INTERNAL COMPONENTS		
1	FL2-0122-000		1	PIN, POSITIONING, FRONT		
2	FL2-0123-000		1	PIN, POSITIONING, REAR		
3	WT8-5099-000		1	COVER, DUST		
4	VS1-7440-006		2	CONNECTOR, SNAP TIGHT		
5	FG3-3208-000		1	CABLE, PAPER PICK-UP MOTOR	J336,346,725,732	
6	FG3-3212-000		1	CABLE, GROUNDING		
7	FG3-3206-020		1	CABLE, LATTICE	J301,722,723,729	
8	FG3-3207-020		1	CABLE, LATTICE	J302,721,724,730	
9	FB5-3540-000		4	ADJUSTER		
10	XZ9-0575-000		4	CASTER		
11	FB6-3507-000		4	BLOCK, SWING		
12	FL2-0116-000		2	PIN, SIDE REGIST. POSITIONING		
13	FM2-0305-000		2	CASSETTE SIZE SENSOR ASSEMBLY		
14	FG3-2798-000		2	SIZE SENSOR PCB ASSEMBLY	J324,325	
15	FU5-2066-000		2	SPRING, COMPRESSION		
16	FK2-0149-000		1	PHOTO-INTERRUPTER	PS9 J351	
17	FC5-0575-000		2	SUPPORT, SPRING		
18	XA9-0265-000		2	SCREW,WWASHER,TRUSS HEAD		
19	FB2-5500-000		1	SCREW, M4X12		
20	FC5-1420-000		2	HOLDER, SIZE DETECT		
21	FE9-0290-000		16	SCREW, W/WASHER		
22	XA9-1386-000		92	SCREW,RS,M3X8		
23	FB3-3192-020		1	COVER, HEATER CONNECTOR		
501	XB4-5401-207		AR	SCREW,P,M4X12		
502	XB6-7300-607		AR	SCREW,TP,M3X6		

# FIGURE Z14

## RIGHT DOOR ASSEMBLY

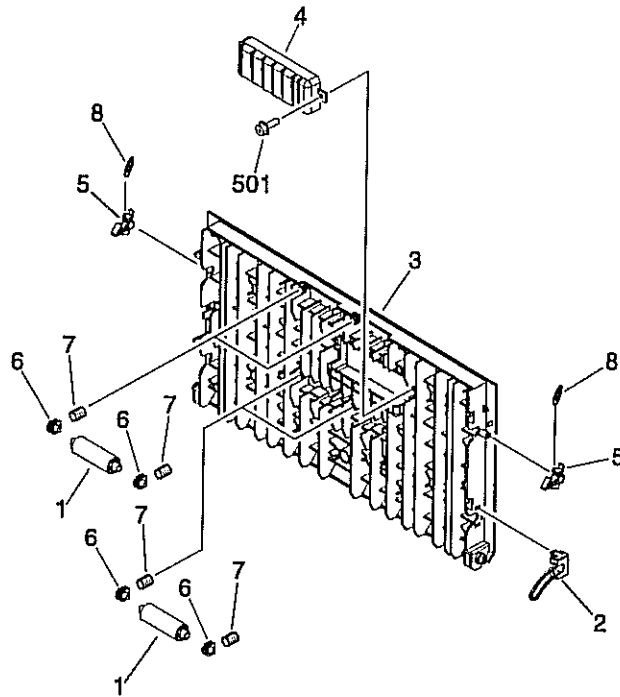


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Z14	FM2-0146-000		1	RIGHT DOOR ASSEMBLY		
1	FB6-3313-000		4	ROLLER, PAPER FEED		
2	FC5-0592-000		1	STOPPER, RIGHT LOWER DOOR		
3	FC5-0626-000		1	DOOR, RIGHT		
4	FC5-0630-000		1	GRIP, RIGHT DOOR		
5	FC5-0631-000		2	HOOK, RIGHT DOOR		
6	FS5-1595-000		8	BLOCK, ROLLER		
7	FS7-2788-000		8	SPRING, COMPRESSION		
8	FU5-2060-000		2	SPRING, TENSION		
501	XB4-5300-807		AR	SCREW,P,M3X8		

# FIGURE Z20

## DRIVE ASSEMBLY

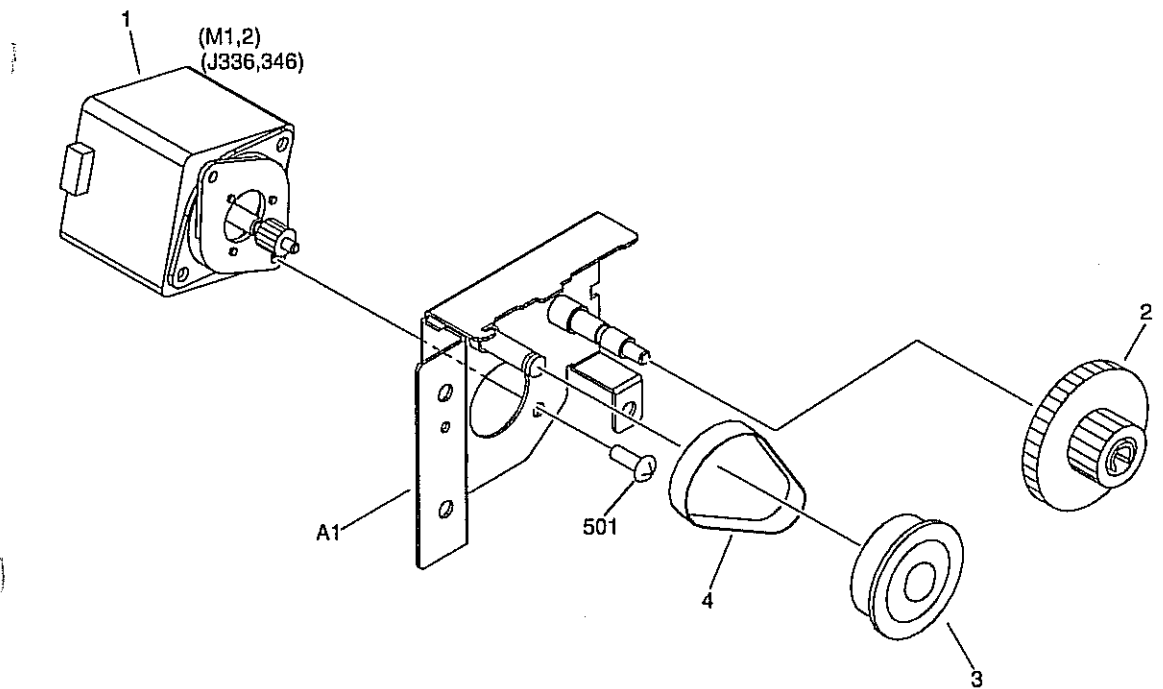


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Z20	FM2-0147-000		2	DRIVE ASSEMBLY		
Fig.Z20	FM2-3539-000		2	DRIVE ASSEMBLY		
1	FM2-1495-000		2	MOTOR, STEPPING, DC	Y1 M1,2 J336,346	
1	FM2-0338-000		2	MOTOR, STEPPING, DC	Y2 M1,2 J336,346	
2	FU3-0285-000		2	GEAR, 80T/16T		
3	FC6-5022-000		1	PULLEY, 34T	Y2	
4	XF2-1104-940		1	BELT, TIMING	Y2	
501	XB1-2300-507		AR	SCREW,MACH.,TRUSS HEAD,M3X5		

FIGURE Z30  
CASSETTE

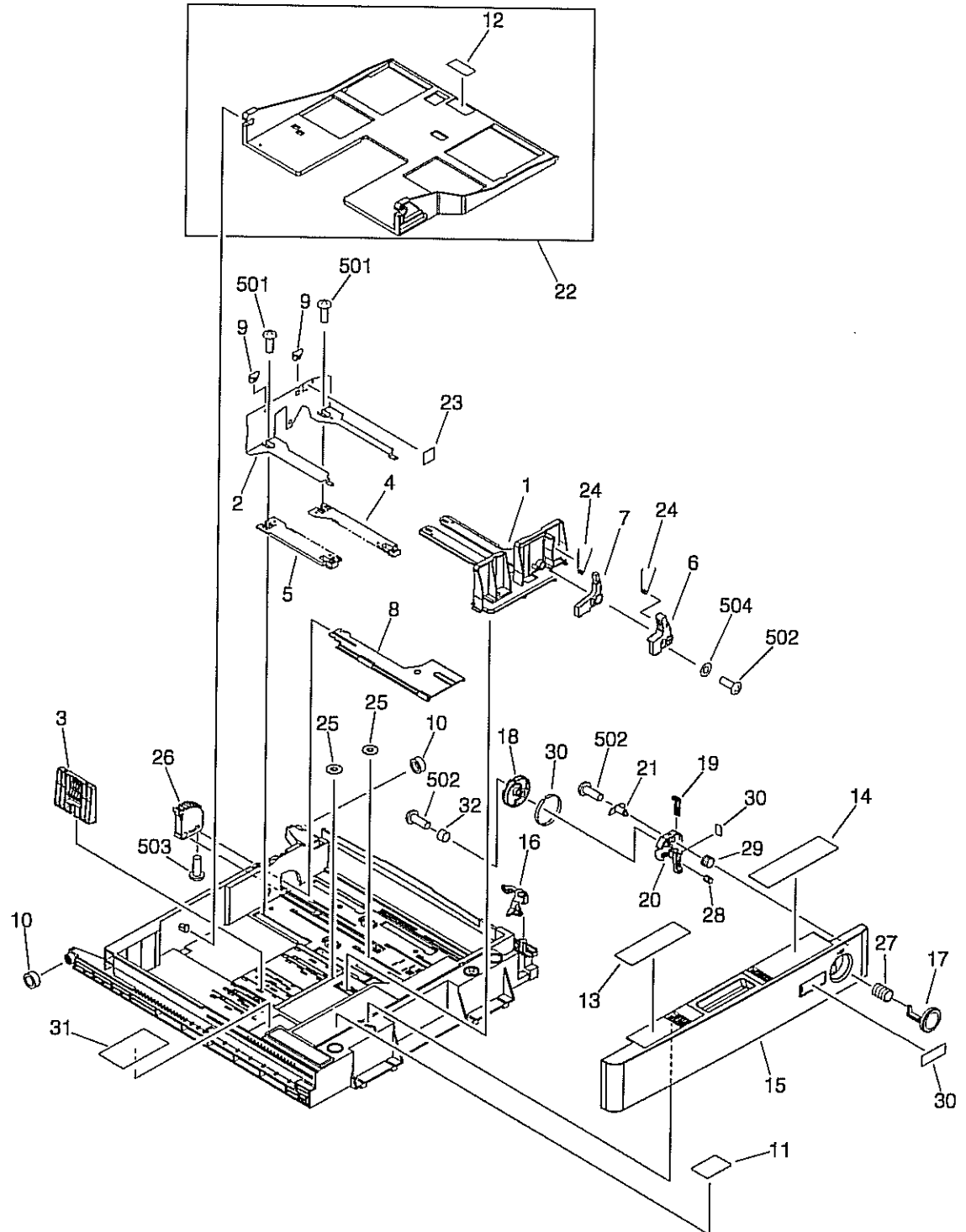




FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Z30	NPN		RF	CASSETTE	LARGE	
1	FB6-3478-000		2	PLATE, SIDE GUIDE, FRONT		
2	FB6-3479-000		2	PLATE, SIDE GUIDE, REAR		
3	FB6-3480-000		2	PLATE, END GUIDE		
4	FB6-3481-000		2	RACK, 1		
5	FB6-3482-000		2	RACK, 2		
6	FB6-3483-000		2	KNOB, SIDE GUIDE PLATE, 1		
7	FB6-3484-000		2	KNOB, SIDE GUIDE PLATE, 2		
8	FB6-3486-000		2	PLATE, LIFTER		
9	FB6-3490-000		4	CLAW, SIDE PLATE GUIDE		
10	FB6-3506-000		4	COLLAR, CASSETTE SWING		
11	FC5-0583-000		2	LABEL, PAPER SET		
12	FB6-3499-000		2	SHEET, SEPARATION		
13	FC5-0584-000		2	LABEL, SIZE CHANGE		
14	FC5-0598-000		2	LABEL, DIAL SET		
15	FC5-0624-000		2	PANEL, CASSETTE FRONT		
16	FC5-0605-000		2	ARM, LOCK		
17	FC5-0637-000		2	BUTTON, PUSH		
18	FC5-1422-020		1	DIAL, SIZE DETECT		
19	FC5-1423-000		2	SLIDER, CONVERT		
20	FC5-1424-020		1	HOLDER, DIAL		
21	FC5-1425-000		2	PIN, FLOAT GUIDE		
22	FF6-2064-000		2	PLATE, PAPER LIFTING		
23	FS6-8116-000		2	LABEL, 'PAPER HEIGHT'		
24	FS7-2805-000		4	SPRING, TORSION		
25	FU3-0293-000		4	GEAR, 16T		
26	FU3-0294-000		2	GEAR, 7T		
27	FU5-2033-000		2	SPRING, COMPRESSION		
28	FU5-2097-000		2	SPRING, COMPRESSION		
29	FU5-2104-000		2	SPRING, COMPRESSION		
30	FC5-0503-000		1	LABEL, CASSETTE SIZE, DIAL		
31	FB6-3524-000		2	LABEL, PAPER SIZE SELECT		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
32	XZ1-1400-305		1	COLLAR		
501	XB2-8300-607		AR	SCREW,WWASHER,M3X6		
502	XB4-5300-807		AR	SCREW,P,M3X8		
503	XB6-7300-807		AR	SCREW,TP,M3X8		
504	XD1-1104-135		AR	SHIM		

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[illegible]

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Z40	FM2-1496-000		2	PAPER PICK-UP ASSEMBLY		
1	FB6-3380-000		2	HOLDER, PAPER PICK-UP ROLLER		
2	FB6-3386-000		2	GUIDE, RETARD		
3	FB6-3388-000		2	ROD, SEPARATION ROLLER RELEASE		
4	FB6-3389-000		2	CLAW, PICK-UP		
5	FB6-3390-000		2	CLAW, PAPER PICK-UP		
6	FB6-3391-000		2	GEAR, RATCHET		
7	FB6-3392-000		2	SPRING, LEAF		
8	FB6-3393-000		2	ARM, PICK-UP		
9	FB6-3394-000		2	ARM, LIFTING		
10	FB6-3395-000		2	ARM, PAPER FEED SHAFT		
11	FB6-3396-010		1	LOCK, PICK-UP		
12	FB6-3397-000		2	FLAG, PAPER SENSOR		
13	FF6-2363-000		1	FLAG, PAPER DETECT SENSOR		
14	FB6-3399-000		2	FLAG, REGISTRATION SENSOR		
15	FB6-3402-000		2	GEAR, RATCHET		
16	FB6-3403-000		2	COUPLING, FEED SHAFT STOP		
17	FB6-3404-000		2	COUPLING, SEPARATION SHAFT		
18	FB6-3405-000		2	ROLLER, PAPER PICK-UP		
19	FC5-6934-000		4	ROLLER, FEED/SEPARATION		
20	FB6-3408-000		2	SHAFT, PAPER PICK-UP DRIVE		
21	FB6-3410-000		2	LIMITER, TORQUE		
22	FB6-3411-000		2	CAM, LOCK		
23	FB6-3413-000		2	COLLAR, PAPER PICK-UP SHAFT		
24	FB6-4852-000		2	ROLLER, VERTICAL PATH		
25	FB6-3387-000		2	GUIDE, VERTICAL PATH		
26	FF6-2058-000		2	SHAFT, PAPER FEED ROLLER		
27	FF6-2059-000		2	HOLDER, SEPARATION ROLLER		
28	FG3-2302-000		2	CABLE, PAPER PICK-UP	J321,322,331-335 J341-345	
29	FK2-0408-000		2	SOLENOID	SL1,SL2 J335,345	

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
30	FK2-0149-000		8	PHOTO-INTERRUPTER	PS1-8 J334,344,331,341,332 J333,342,343	
31	VS1-7177-002		2	CONNECTOR, SNAP TIGHT	J335,345	
32	FS1-1205-000		4	BUSHING		
33	FS5-1943-000		1	BUSHING		
34	FS5-1597-000		2	BUSHING		
35	FS6-1063-000		2	BUSHING		
36	FS7-2797-000		2	SPRING, TENSION		
37	FS7-2798-000		2	SPRING, COMPRESSION		
38	FS7-2800-000		8	SPRING, TENSION		
39	FS7-2801-000		2	SPRING, TORSION		
40	FS7-2802-000		2	SPRING, TORSION		
41	FS7-2803-000		2	SPRING, TORSION		
42	FS7-5909-000		4	SHAFT, IDLER, 2		
43	FS7-5910-000		2	SHAFT, IDLER, 3		
44	FU3-0280-000		2	GEAR, 15T		
45	FU3-0282-000		2	GEAR, 21T		
46	FU3-0283-000		2	GEAR, 21T		
47	FU3-0284-000		2	GEAR, 16T		
48	FU3-0288-000		2	GEAR, 21T		
49	FU3-0289-000		2	GEAR, 14T		
50	FU3-0290-000		2	GEAR, 46T		
51	FU3-0291-000		2	GEAR, 51T		
52	FU3-0292-000		2	GEAR, 42T		
53	FU3-0347-000		2	GEAR, 41T		
54	FU3-0349-000		2	GEAR, 41T		
55	FU3-0350-000		2	GEAR, 41T/41T		
56	FU3-0352-000		2	GEAR, 16T/16T		
57	RB1-6539-000		2	DAMPER		
58	RB1-8945-000		2	JOINT		
59	RS5-1567-000		4	BUSHING		
60	VS1-7173-014		2	CONNECTOR, SNAP TIGHT	J321,322	

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
61	XA9-0656-000		2	SCREW,RS,M3X10		
501	XB1-2300-807		AR	SCREW,MACH.,TRUSS HEAD,M3X8		
502	XB1-3300-607		AR	SCREW,MACH.,C.S.HEAD,M3X6		
503	XB3-6300-600		AR	SCREW,RS,M3X6		
504	XB4-5400-807		AR	SCREW,P,M4X8		
505	XB4-5401-207		AR	SCREW,P,M4X12		
506	XD2-1100-502		AR	RING,E		
507	XD3-2200-122		AR	PIN,DOWEL		
508	XB1-2400-607		AR	SCREW,MACH.,TRUSS HEAD,M4X6		

FIGURE Z90  
PEDESTAL DRIVER PCB ASSEMBLY

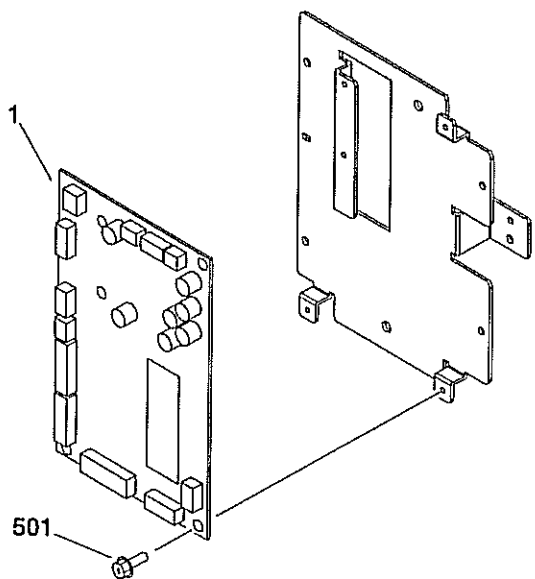


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Z90	NPN		RF	PEDESTAL DRIVER PCB ASSEMBLY		
1	FG3-3203-000		1	PEDESTAL DRIVER PCB ASSEMBLY		
501	XB2-8300-807		AR	SCREW,W/WASHER,M3X8		
IC3	FH4-6203-000		1	IC, TC200G04AN-0021,GATE-ARRAY		



# FIGURE ZB

## LIST OF CONNECTORS

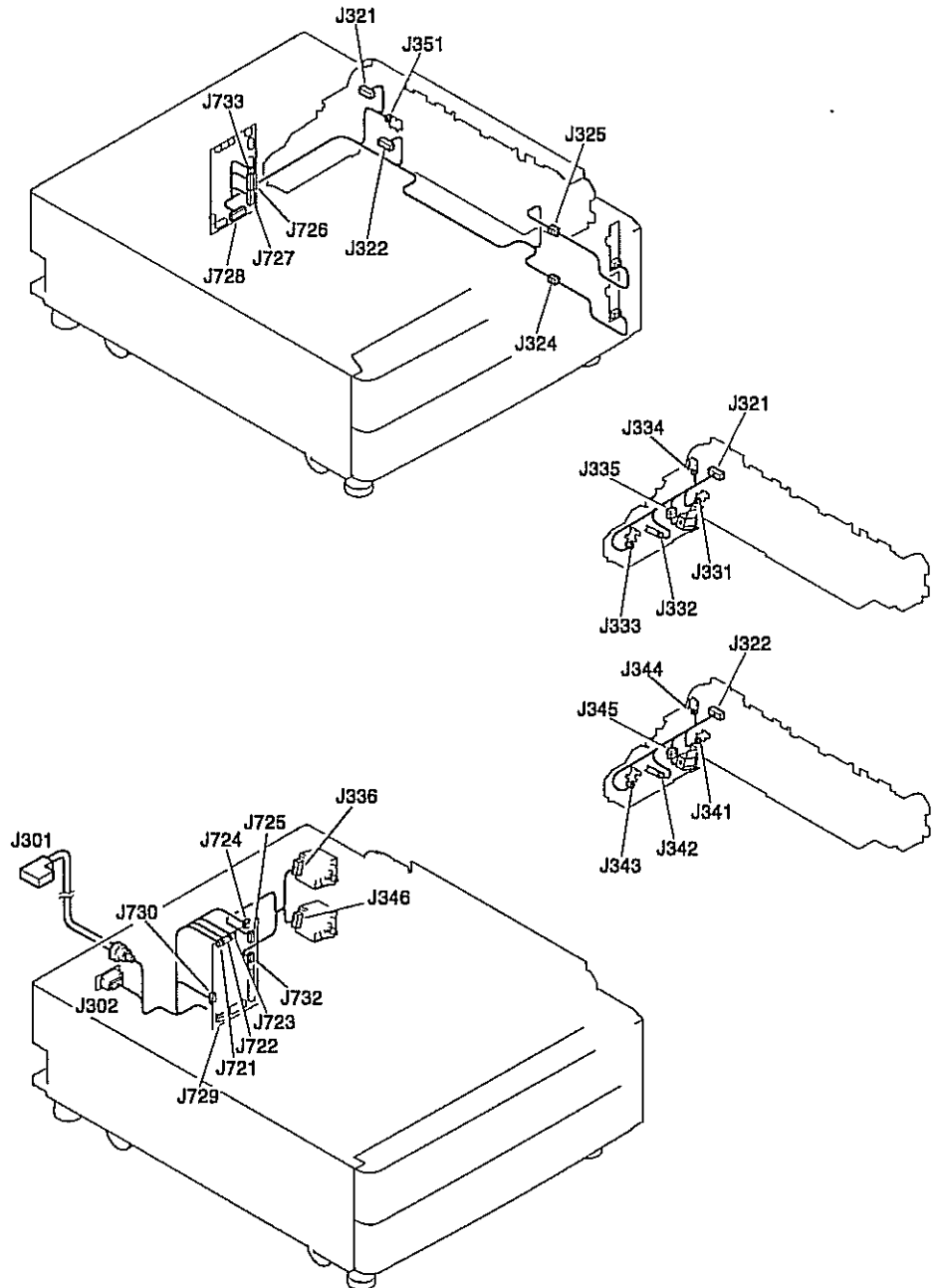


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.ZB	NPN		RF	LIST OF CONNECTORS		
J301	SYS			TO PRINTER		
J301	VS1-6741-006		1	CONNECTOR, 6P, FEMALE		
J301	VS1-6741-008		1	CONNECTOR, 8P, FEMALE		
J301	WS3-5729-000		14	SOCKET CONTACT, 24-28AWG		
J301	WS3-5816-000		4	CONTACT, PIN, 16-20AWG		
J301	WS3-5891-000		1	CONNECTOR, 18P, MALE, W		
J302	SYS			TO 2.5K PAPER DECK		
J302	VS1-7208-006		1	CONNECTOR, 6P, FEMALE		
J302	VS1-7208-008		1	CONNECTOR, 8P, FEMALE		
J302	WS3-5817-000		3	CONTACT, SOCKET, 16-20AWG		
J302	WS3-5892-000		1	CONNECTOR, 4P, FEMALE, GRY		
J321	VS1-6314-014		2	CONNECTOR, 14P, MALE		
J321	VS1-7173-014		1	CONNECTOR, SNAP TIGHT		
J322	VS1-6314-014		2	CONNECTOR, 14P, MALE		
J322	VS1-7173-014		1	CONNECTOR, SNAP TIGHT		
J324	PCB			CASSETTE 4 CASSETTE SENSING		
J324	VS1-7178-006		1	CONNECTOR, 6P, FEMALE		
J324	VS1-7440-006		1	CONNECTOR, SNAP TIGHT		
J325	PCB			CASSETTE 3 CASSETTE SENSING		
J325	VS1-7178-006		1	CONNECTOR, 6P, FEMALE		
J325	VS1-7440-006		1	CONNECTOR, SNAP TIGHT		
J331	NPN			CASSETTE 3 PAPER YES/NO SENSOR	PS3	
J331	VS1-6321-003		1	CONNECTOR, 3P, FEMALE		
J332	NPN			CASSETTE 3 PAPER LEV. A SENSOR	PS5	
J332	VS1-6321-003		1	CONNECTOR, 3P, FEMALE		
J333	NPN			CASSETTE 3 PAPER LEV. B SENSOR	PS6	
J333	VS1-6321-003		1	CONNECTOR, 3P, FEMALE		
J334	NPN			CASSETTE 3 RETRY SENSOR	PS1	
J334	VS1-6321-003		1	CONNECTOR, 3P, FEMALE		
J335	NPN			PICK-UP 3 SOLENOID	SL1	
J335	VS1-7177-002		1	CONNECTOR, SNAP TIGHT		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
J335	VS1-6321-002		1	CONNECTOR, 2P, FEMALE		
J336	NPN			CASSETTE 3 PAPER PICK-UP MOTOR	M1	
J336	VS3-0143-006		1	CONNECTOR, 6P, FEMALE		
J336	WS3-1105-000		4	SOCKET CONTACT		
J341	NPN			CASSETTE 4 PAPER YES/NO SENSOR	PS4	
J341	VS1-6321-003		1	CONNECTOR, 3P, FEMALE		
J342	NPN			CASSETTE 4 PAPER LEV. A SENSOR	PS7	
J342	VS1-6321-003		1	CONNECTOR, 3P, FEMALE		
J343	NPN			CASSETTE 4 PAPER LEV. B SENSOR	PS8	
J343	VS1-6321-003		1	CONNECTOR, 3P, FEMALE		
J344	NPN			CASSETTE 4 RETRY SENSOR	PS2	
J344	VS1-6321-003		1	CONNECTOR, 3P, FEMALE		
J345	NPN			PICK-UP 4 SOLENOID	SL2	
J345	VS1-7177-002		1	CONNECTOR, SNAP TIGHT		
J345	VS1-6321-002		1	CONNECTOR, 2P, FEMALE		
J346	NPN			CASSETTE 4 PAPER PICK-UP MOTOR	M2	
J346	VS3-0143-006		1	CONNECTOR, 6P, FEMALE		
J346	WS3-1105-000		4	SOCKET CONTACT		
J351	NPN			DOOR OPEN/CLOSE SENSOR	PS9	
J351	VS1-6321-003		1	CONNECTOR, 3P, FEMALE		
J721	PCB			CASSETTE PEDESTAL CONTROLLER		
J721	VS1-6225-002		1	CONNECTOR, 2P, FEMALE, W		
J722	PCB			CASSETTE PEDESTAL CONTROLLER		
J722	VS1-7208-006		1	CONNECTOR, 6P, FEMALE		
J723	PCB			CASSETTE PEDESTAL CONTROLLER		
J723	VS1-6302-003		1	CONNECTOR, 3P, FEMALE		
J723	WS3-5680-000		3	SOCKET CONTACT, 20-24AWG		
J724	PCB			CASSETTE PEDESTAL CONTROLLER		
J724	VS1-6302-002		1	CONNECTOR, 2P, MALE		
J724	WS3-5680-000		2	SOCKET CONTACT, 20-24AWG		
J725	PCB			CASSETTE PEDESTAL CONTROLLER		
J725	VS1-6757-007		1	CONNECTOR, 7P, FEMALE		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
J725	WS3-5721-000		4	SOCKET CONTACT		
J726	PCB			CASSETTE PEDESTAL CONTROLLER		
J726	VS1-6314-015		1	CONNECTOR, 15P, FEMALE		
J727	PCB			CASSETTE PEDESTAL CONTROLLER		
J727	VS1-6314-014		1	CONNECTOR, 14P, MALE		
J728	PCB			CASSETTE PEDESTAL CONTROLLER		
J728	VS1-7178-012		1	CONNECTOR, 12P, FEMALE		
J729	PCB			CASSETTE PEDESTAL CONTROLLER		
J729	VS1-7208-009		1	CONNECTOR, 9P, FEMALE		
J730	PCB			CASSETTE PEDESTAL CONTROLLER		
J730	VS1-7208-008		1	CONNECTOR, 8P, FEMALE		
J732	PCB			CASSETTE PEDESTAL CONTROLLER		
J732	VS1-6757-006		1	CONNECTOR, 6P, FEMALE		
J732	WS3-5721-000		4	SOCKET CONTACT		
J733	PCB			CASSETTE PEDESTAL CONTROLLER		
J733	VS1-6314-003		1	CONNECTOR, 3P, MALE		







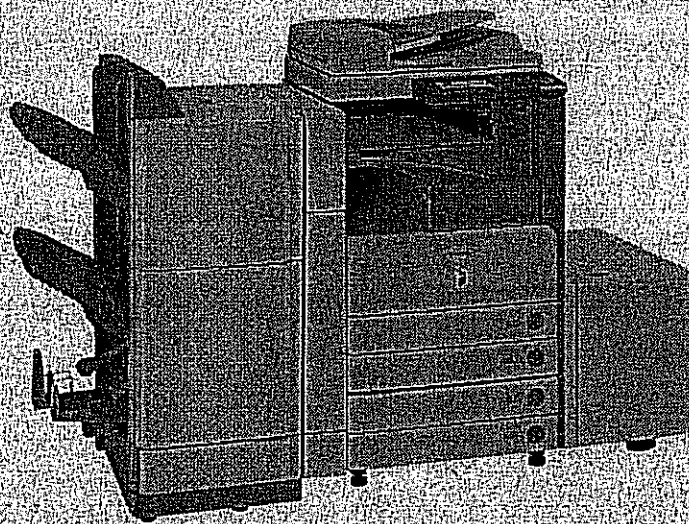
**Canon**



# PARTS CATALOG

**imageRUNNER**  
**2270/2870**  
**3570/4570**

**Inner 2-Way  
Tray-D1**



**Canon**

**DU7-3127-000**

SEPT. 2004  
REV. 0



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INNER 2 WAY TRAY-D1

[illegible]



# **INNER 2 WAY TRAY-D1**

**F26-3512-000**





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Q22	2ND DELIVERY TRAY ASSEMBLY .....	2-3



FIGURE QA  
ASSEMBLY LOCATION DIAGRAM

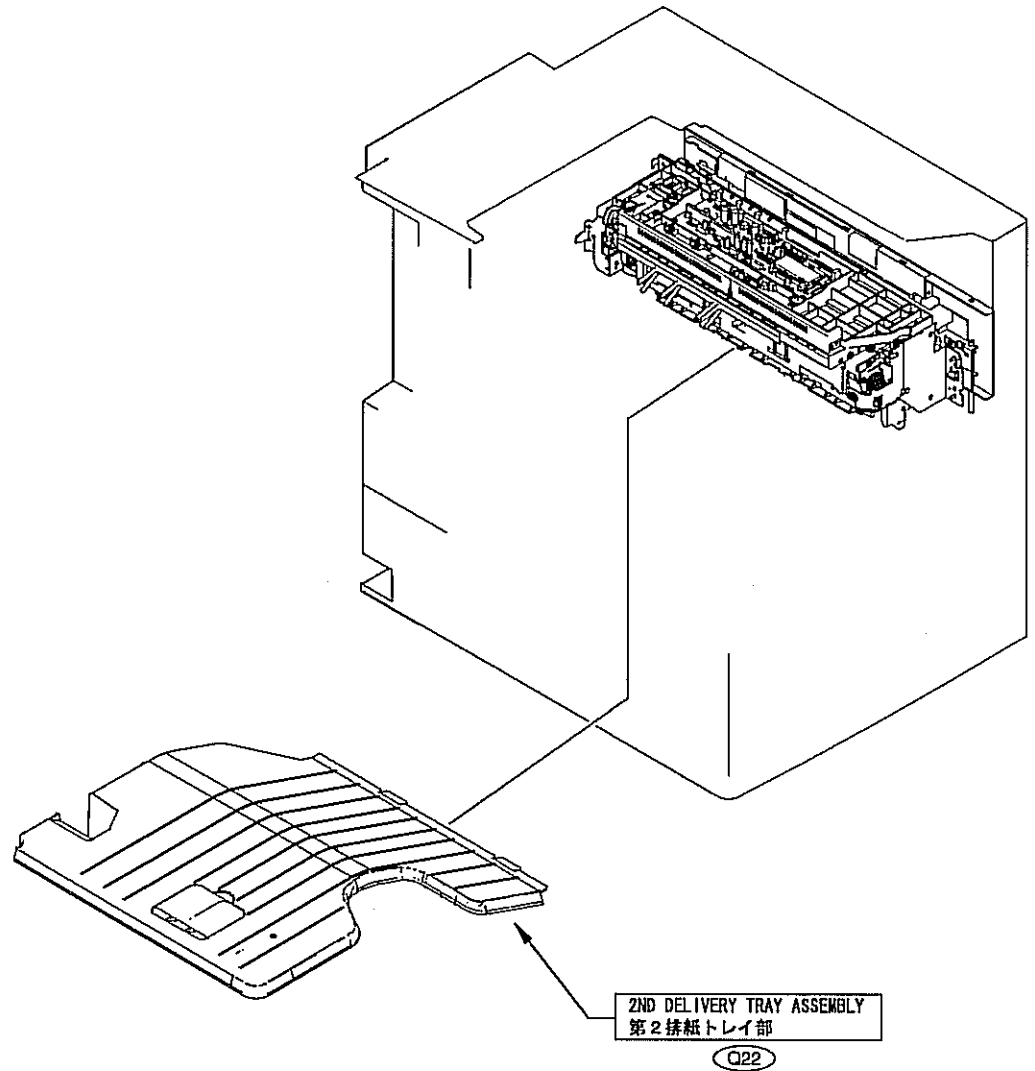


FIGURE Q22  
2ND DELIVERY TRAY ASSEMBLY

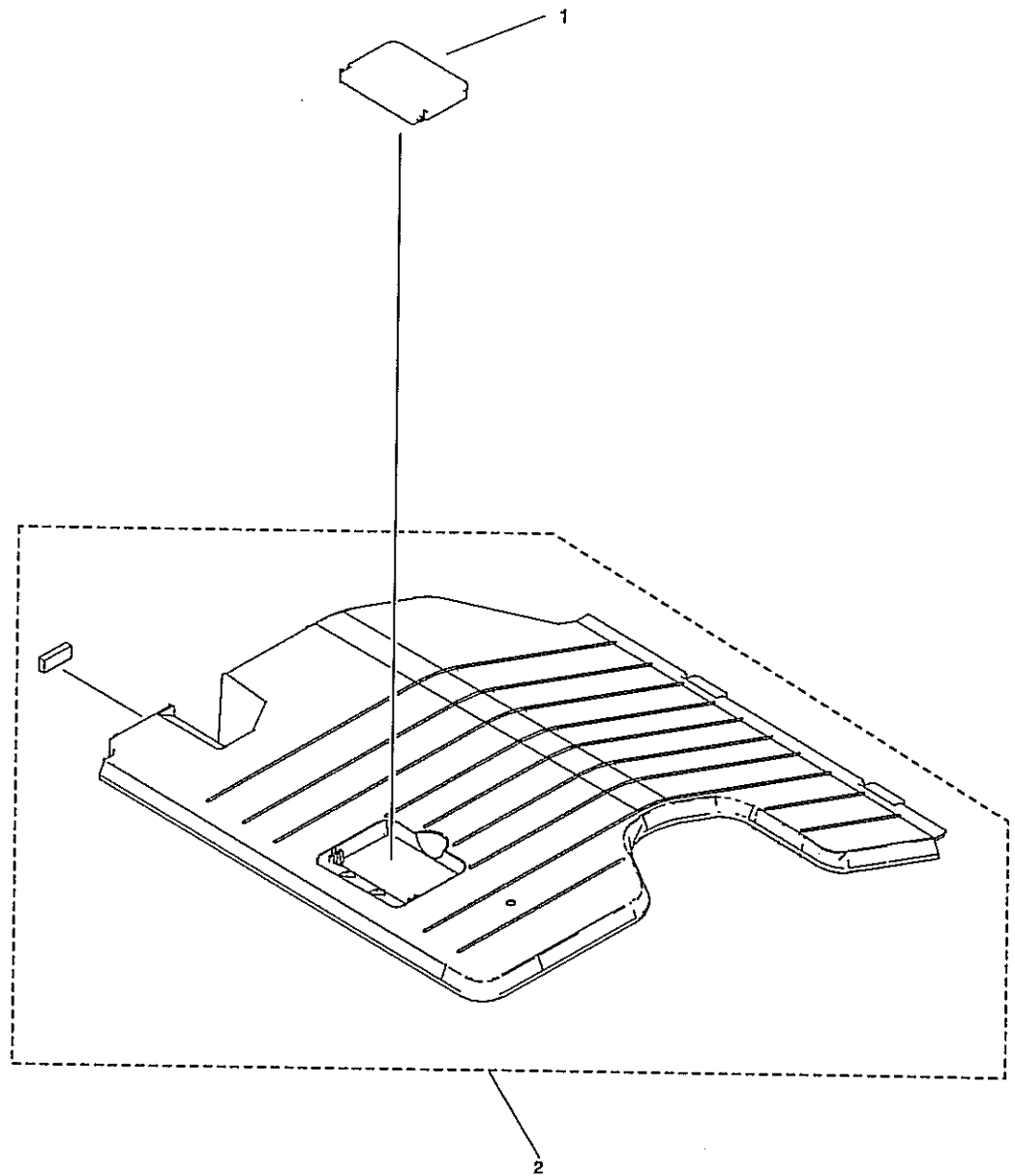


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Q22	NPN		RF	2ND DELIVERY TRAY ASSEMBLY		
1	FC5-0812-000		1	STOPPER, PUSHING		
2	FL2-1211-000		1	TRAY, 2ND PAPER DELIVERY		





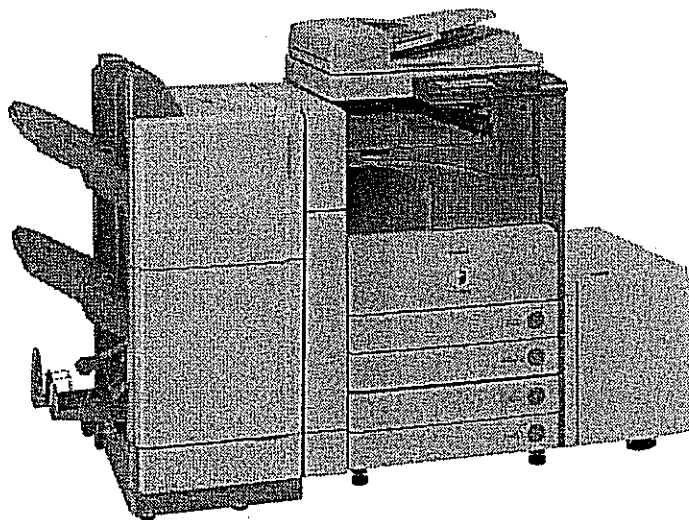
**Canon**



# PARTS CATALOG

**imageRUNNER**  
**2270/2870**  
**3570/4570**

**3-Way Unit-A1**



**Canon**

**DU7-3127-000**

SEPT. 2004  
REV. 0



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Q94	DELIVERY CONTROLLER PCB ASSEMBLY .....	2-12



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## 3WAY UNIT-A1

PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO.	PARTS NUMBER	FIGURE & KEY NO.
FB5-4754-000	Q37 - 7	FC5-1038-000	Q37 - 5	FSS-1377-000	Q39 - 25
FB5-4754-000	Q38 - 1	FC5-1053-000	Q38 - 9	FSS-1943-000	Q37 - 25
FB5-9325-000	Q39 - 1	FC5-1054-000	Q39 - 36	FSS-1943-000	Q38 - 22
FB5-9803-000	Q38 - 3	FC5-5474-000	Q38 - 10	FSS-1943-000	Q39 - 38
FB5-9803-000	Q39 - 28	FC5-6003-000	Q37 - 24	FSS-6488-000	Q38 - 23
FB6-5796-000	Q38 - 4	FC5-6003-000	Q39 - 12	FS7-2859-000	Q38 - 24
FB6-5796-000	Q39 - 29	FC5-6004-000	Q37 - 27	FS7-2859-000	Q39 - 34
FC5-0805-000	Q38 - 17	FC5-6006-000	Q39 - 6	FU5-0054-000	Q37 - 12
FC5-0859-000	Q11 - 1	FC5-6008-000	Q39 - 20	FU5-0076-000	Q38 - 25
FC5-0862-000	Q39 - 9	FC5-6010-000	Q37 - 9	FU5-0077-000	Q37 - 13
FC5-0870-000	Q37 - 8	FC5-6011-000	Q11 - 6	FU5-0078-000	Q37 - 14
FC5-0871-000	Q38 - 19	FC5-6012-000	Q39 - 32	FU5-3018-000	Q39 - 39
FC5-0872-000	Q39 - 2	FC5-6014-000	Q38 - 21	FU5-3019-000	Q38 - 26
FC5-0873-000	Q38 - 20	FC5-6019-000	Q39 - 21	FU5-3020-000	Q37 - 15
FC5-0888-000	Q11 - 2	FC6-2915-000	Q38 - 2	FU5-3020-000	Q38 - 27
FC5-0974-000	Q38 - 5	FC6-2915-000	Q39 - 27	FU5-3021-000	Q37 - 26
FC5-0976-000	Q39 - 14	FG3-3294-000	Q11 - 7	FU5-3021-000	Q39 - 40
FC5-0977-000	Q39 - 10	FG3-3295-000	Q39 - 7	FU5-3022-000	Q37 - 16
FC5-0978-020	Q11 - 3	FG3-3297-000	Q11 - 8	NPN	Q11 -
FC5-0985-000	Q37 - 20	FG3-3299-000	Q38 - 11	XA9-1386-000	Q11 - 11
FC5-0987-000	Q37 - 1	FG3-3301-000	Q11 - 9	XA9-1386-000	Q37 - 17
FC5-0988-000	Q37 - 2	FH4-6204-000	Q94 - IC10	XA9-1386-000	Q39 - 41
FC5-0989-020	Q37 - 3	FH5-1021-010	Q37 - 10	XB1-2300-405	Q38 - 501
FC5-0991-000	Q37 - 21	FH5-1108-010	Q37 - 11	XB1-2300-405	Q39 - 502
FC5-0992-000	Q11 - 4	FK2-0149-000	Q11 - 10	XB4-5300-805	Q11 - 502
FC5-0996-000	Q38 - 6	FK2-0149-000	Q37 - 6	XB4-5300-805	Q39 - 501
FC5-0997-000	Q38 - 7	FK2-0149-000	Q38 - 12	XB4-5401-205	Q37 - 502
FC5-0998-000	Q38 - 18	FK2-0149-000	Q39 - 22	XB4-5401-205	Q38 - 502
FC5-1003-000	Q39 - 15	FL2-1200-000	Q37 - 23	XB4-5401-205	Q39 - 503
FC5-1005-000	Q39 - 16	FL2-1201-000	Q38 - 13	XD2-1100-502	Q11 - 501
FC5-1006-000	Q39 - 17	FL2-1202-000	Q38 - 14	XD2-1100-502	Q37 - 501
FC5-1009-000	Q39 - 11	FL2-1203-000	Q38 - 15	XD2-1100-502	Q38 - 503
FC5-1010-000	Q39 - 30	FL2-1205-000	Q39 - 37	XD2-1100-502	Q39 - 504
FC5-1011-000	Q39 - 31	FL2-1206-000	Q39 - 8	XD3-2200-122	Q37 - 503
FC5-1012-000	Q39 - 3	FL2-1207-000	Q39 - 23	XD3-2200-122	Q39 - 505
FC5-1013-000	Q37 - 22	FL2-1208-000	Q39 - 13	XF2-4104-240	Q37 - 18
FC5-1013-000	Q39 - 18	FL2-1209-000	Q39 - 24	XF2-4107-940	Q38 - 28
FC5-1014-000	Q39 - 19	FL2-1210-000	Q39 - 33	XF2-4108-240	Q37 - 19
FC5-1017-000	Q38 - 8	FL2-1212-030	Q38 - 16	XF2-4109-240	Q39 - 42
FC5-1019-020	Q11 - 5	FM2-1328-000	Q37 -	XG9-0520-000	Q38 - 29
FC5-1020-020	Q39 - 4	FM2-1335-000	Q39 -		
FC5-1023-000	Q39 - 5	FM2-1340-000	Q39 - 26		
FC5-1024-000	Q39 - 35	FM2-3221-000	Q94 -		
FC5-1025-000	Q37 - 4	FM2-4471-000	Q38 -		



**3WAY UNIT-A1**

**F26-3502-000KBZ00001-**





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Q39	3RD DELIVERY FRAME ASSEMBLY .....	2-13
Q94	DELIVERY CONTROLLER PCB ASSEMBLY .....	2-16



# FIGURE QA ASSEMBLY LOCATION DIAGRAM

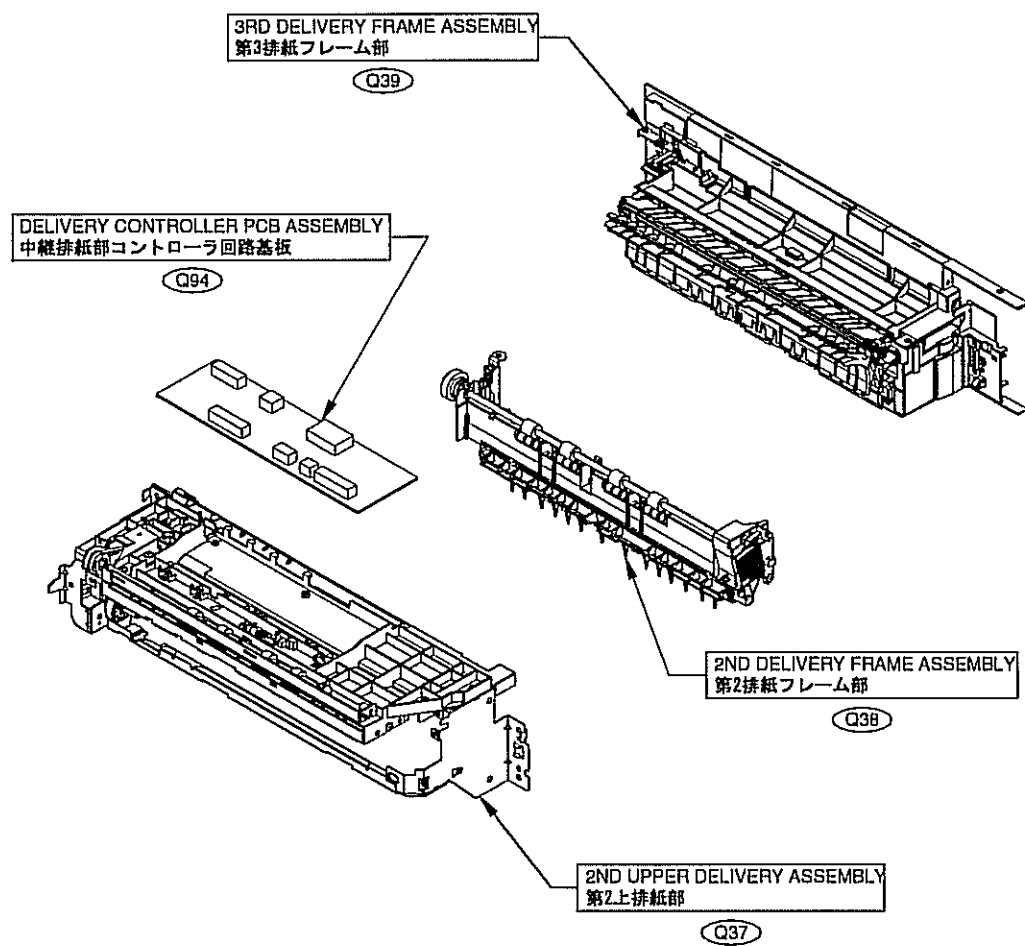


FIGURE Q11  
INTERNAL DELIVERY MAIN BODY

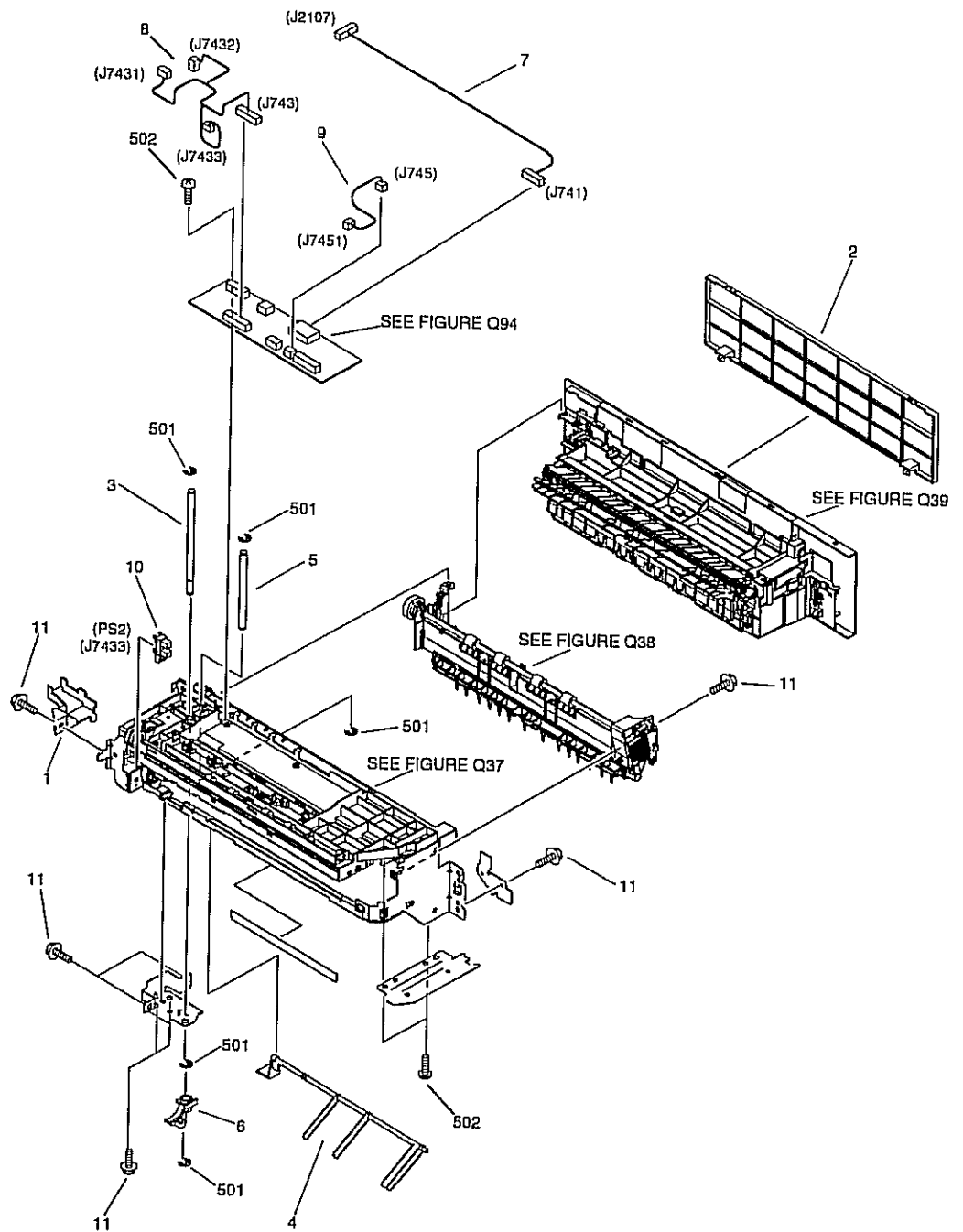


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Q11	NPN		RF	INTERNAL DELIVERY MAIN BODY		
1	FC5-0859-000		1	COVER, CONNECTOR		
2	FC5-0888-000		1	PANEL, 2ND DELIVERY BLANKING		
3	FC5-0978-020		1	SHAFT, 2ND DELIVERY HINGE		
4	FC5-0992-000		1	FLAG, PAPER FULL SENSOR		
5	FC5-1019-020		1	SHAFT, 3RD DELIVERY HINGE		
6	FC5-6011-000		1	COVER, GEAR		
7	FG3-3294-000		1	CABLE, INTERFACE	J741,2107	
8	FG3-3297-000		1	CABLE, MOTOR	J743,7431,7432,7433	
9	FG3-3301-000		1	CABLE, SENSOR	J745,7451	
10	FK2-0149-000		1	PHOTO-INTERRUPTER, TLP1253(C6)	PS2 J7433	
11	XA9-1386-000		5	SCREW, RS, M3X8		
501	XD2-1100-502		5	RING, E		
502	XB4-5300-805		4	SCREW, P, M3X8		

FIGURE Q37  
2ND UPPER DELIVERY ASSEMBLY

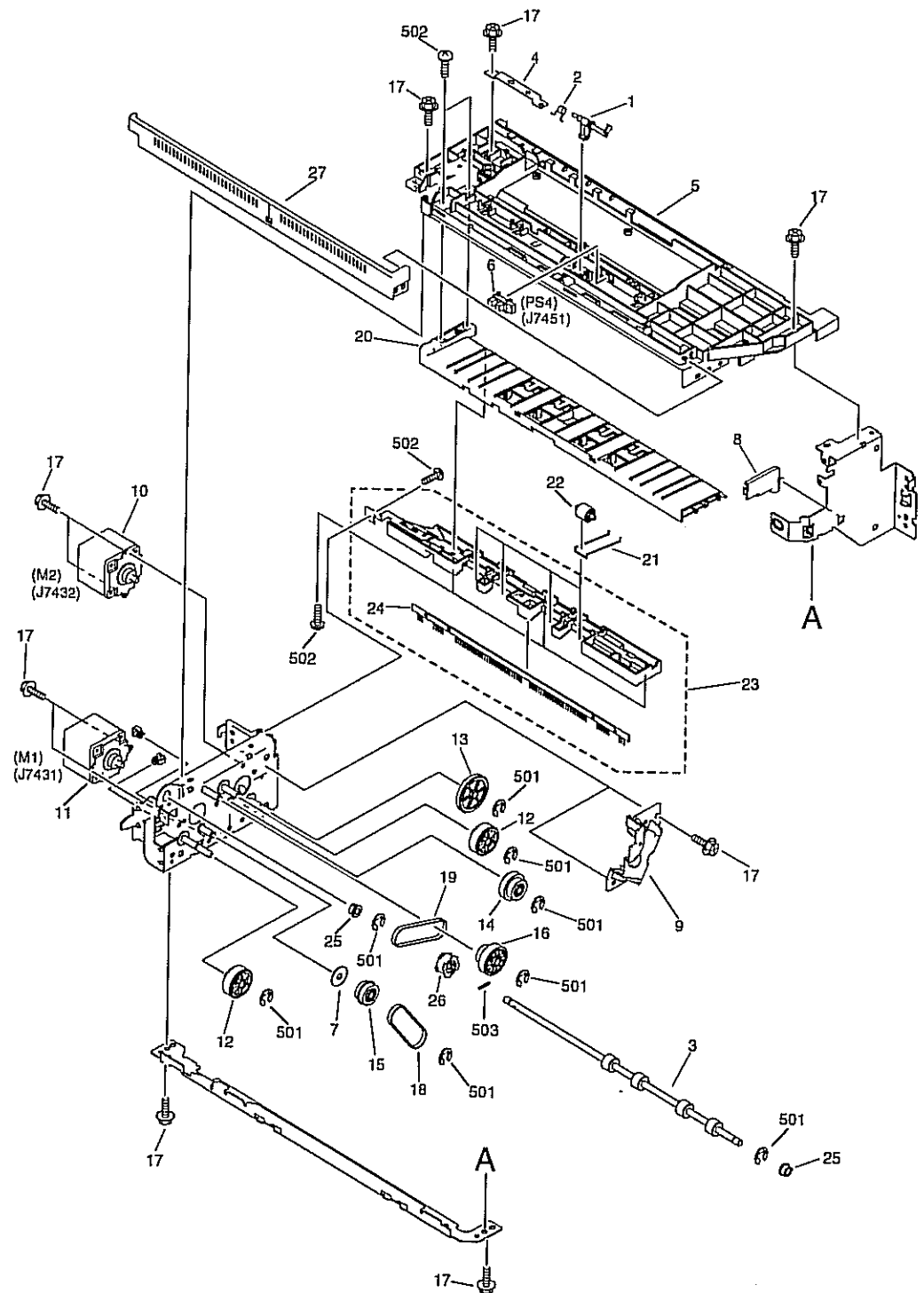


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Q37	FM2-1328-000		1	2ND UPPER DELIVERY ASSEMBLY		
1	FC5-0987-000		1	FLAG, REVERSE SENSOR		
2	FC5-0988-000		1	SPRING, TORSION		
3	FC5-0989-020		1	ROLLER, REVERSE		
4	FC5-1025-000		1	PLATE, GROUNDING		
5	FC5-1038-000		1	GUIDE, 2ND DELIVERY, UPPER		
6	FK2-0149-000		1	PHOTO-INTERRUPTER, TLP1253(C6)	PS4 J7451	
7	FB5-4754-000		1	SPACER		
8	FC5-0870-000		1	GUIDE, SLIDE		
9	FC5-6010-000		1	COVER, GEAR, 1		
10	FH5-1021-010		1	MOTOR, STEPPING, AC	M2 J7432	
11	FH5-1108-010		1	MOTOR, STEPPING, AC	M1 J7431	
12	FU5-0054-000		2	GEAR, 35T		
13	FU5-0077-000		1	GEAR, 46T		
14	FU5-0078-000		1	GEAR, 30T/24T		
15	FU5-3020-000		1	GEAR, 24T/PULLEY, 30T		
16	FU5-3022-000		1	PULLEY, 30T/GEAR, 35T		
17	XA9-1386-000		12	SCREW, RS, M3X8		
18	XF2-4104-240		1	BELT, TIMING, COGGED		
19	XF2-4108-240		1	BELT, TIMING, COGGED		
20	FC5-0985-000		1	GUIDE, REVERSE LOWER		
21	FC5-0991-000		4	SPRING		
22	FC5-1013-000		4	ROLLER		
23	FL2-1200-000		1	GUIDE, REVERSE LOWER AUXILIARY		
24	FC5-6003-000		1	ELIMINATOR, STATIC-CHARGE		
25	FS5-1943-000		2	BUSHING		
26	FU5-3021-000		1	PULLEY, 30T		
27	FC5-6004-000		1	COVER, PROTECTIVE		
501	XD2-1100-502		8	RING, E		
502	XB4-5401-205		6	SCREW, P, M4X12		
503	XD3-2200-122		1			

# FIGURE Q38

## 2ND DELIVERY FRAME ASSEMBLY

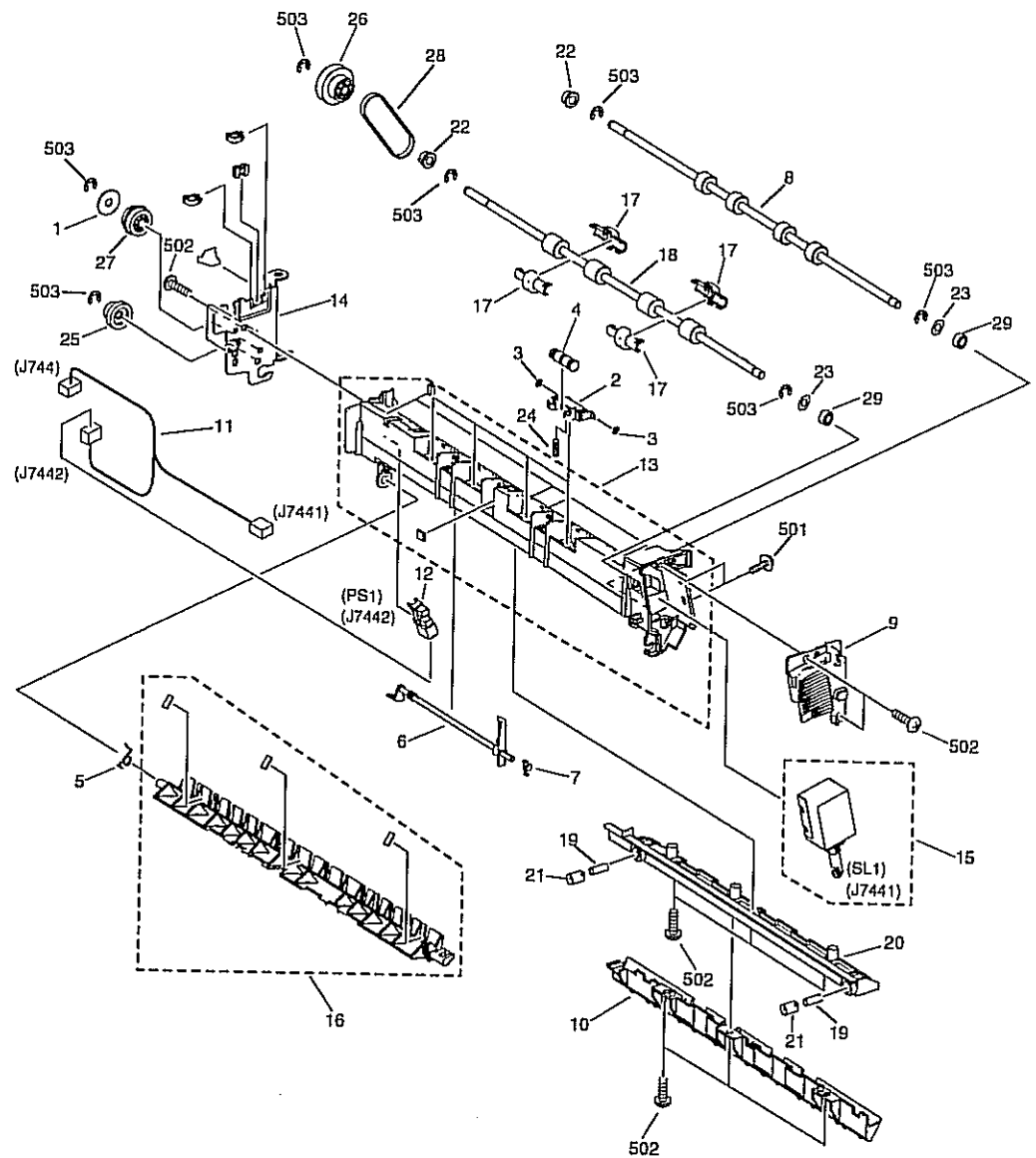




FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Q38	FM2-4471-000		1	2ND DELIVERY FRAME ASSEMBLY		
1	FB5-4754-000		1	SPACER		
2	FC6-2915-000		4	HOLDER, ROLLER		
3	FB5-9803-000		8	RING		
4	FB6-5796-000		4	ROLLER, PAPER DELIVERY		
5	FC5-0974-000		1	SPRING, TORSION		
6	FC5-0996-000		1	FLAG, 2ND DELIVERY SENSOR		
7	FC5-0997-000		1	SPRING, TORSION		
8	FC5-1017-000		1	ROLLER, 2ND VERTICAL PATH		
9	FC5-1053-000		1	COVER, SOLENOID, 1		
10	FC5-5474-000		1	GUIDE, 2ND DELIVERY ENTRANCE		
11	FG3-3299-000		1	CABLE, 2ND PAPER DELIVERY	J744,7441,7442	
12	FK2-0149-000		1	PHOTO-INTERRUPTER, TLP1253(C6)	PS1 J7442	
13	FL2-1201-000		1	GUIDE, 2ND PAPER DELIVERY		
14	FL2-1202-000		1	HINGE, 2ND DELIVERY		
15	FL2-1203-000		1	SOLENOID	SL1 L7441	
16	FL2-1212-030		1	FLAPPER, 1ST PAPER DELIVERY		
17	FC5-0805-000		4	ROLLER, REFORM		
18	FC5-0998-000		1	ROLLER, 2ND PAPER DELIVERY		
19	FC5-0871-000		2	SPRING, COMPRESSION		
20	FC5-0873-000		1	COVER, 2ND DELIVERY FRAME		
21	FC5-6014-000		2	CAP, SPRING		
22	FS5-1943-000		2	BUSHING		
23	FS5-6488-000		2	WASHER		
24	FS7-2859-000		4	SPRING, COMPRESSION		
25	FU5-0076-000		1	GEAR, 24T		
26	FU5-3019-000		1	PULLEY, 30T/GEAR, 35T		
27	FU5-3020-000		1	GEAR, 24T/PULLEY, 30T		
28	XF2-4107-940		1	BELT, TIMING. COGGED		
29	XG9-0520-000		2	BEARING, BALL		
501	XB1-2300-405		2	SCREW, MACH, BH, M3X4		
502	XB4-5401-205		11	SCREW, P, M4X12		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
503	XD2-1100-502		7	RING, E		



FIGURE Q39  
3RD DELIVERY FRAME ASSEMBLY

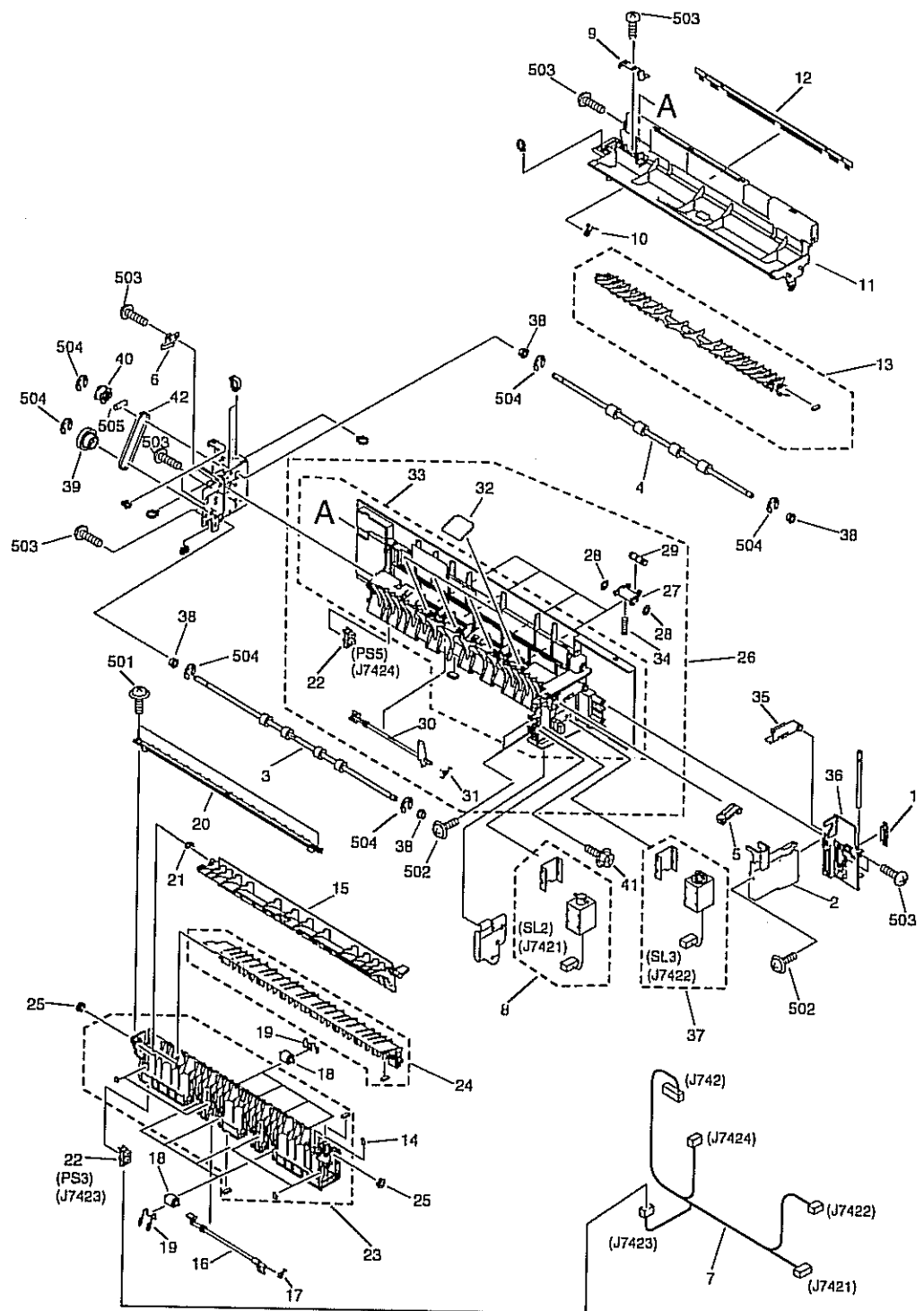


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Q39	FM2-1335-000		1	3RD DELIVERY FRAME ASSEMBLY		
1	FB5-9325-000		1	MAGNET, 3RD		
2	FC5-0872-000		1	COVER, DELIVERY SOLENOID, 2		
3	FC5-1012-000		1	ROLLER, DUPLEXING ENTRANCE		
4	FC5-1020-020		1	ROLLER, 3RD DELIVERY		
5	FC5-1023-000		1	ARM, SOLENOID, 2		
6	FC5-6006-000		1	PLATE, GROUNDING		
7	FG3-3295-000		1	CABLE, 3RD DELIVERY	J742,7421,7422,7423,7424	
8	FL2-1206-000		1	SOLENOID	SL2 J7421	
9	FC5-0862-000		1	PLATE, GROUNDING		
10	FC5-0977-000		1	SPRING, TORSION		
11	FC5-1009-000		1	GUIDE, 3RD DELIVERY, UPPER		
12	FC5-6003-000		1	ELIMINATOR, STATIC-CHARGE		
13	FL2-1208-000		1	FLAPPER, 3RD PAPER DELIVERY		
14	FC5-0976-000		1	SPRING, TENSION		
15	FC5-1003-000		1	FLAPPER, 2ND PAPER DELIVERY		
16	FC5-1005-000		1	FLAG, DUPLEX ENTRANCE SENSOR		
17	FC5-1006-000		1	SPRING, TORSION		
18	FC5-1013-000		8	ROLLER		
19	FC5-1014-000		8	SPRING		
20	FC5-6008-000		1	GUIDE, DUPLEXING ENTRANCE, 2		
21	FC5-6019-000		1	SPRING, TORSION		
22	FK2-0149-000		2	PHOTO-INTERRUPTER, TLP1253(C6)	PS3 J7423,PS5 J7424	
23	FL2-1207-000		1	GUIDE, DUPLEXING ENTRANCE		
24	FL2-1209-000		1	FLAPPER, REVERSE		
25	FS5-1377-000		2	BUSHING		
26	FM2-1340-000		1	3RD DELIVERY FRAME ASSEMBLY		
27	FC6-2915-000		4	ROLLER, PAPER DELIVERY		
28	FB5-9803-000		8	RING		
29	FB6-5796-000		4	ROLLER. PAPER DELIVERY		
30	FC5-1010-000		1	FLAG, 3RD DELIVERY SENSOR		

FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
31	FC5-1011-000		1	SPRING, TORSION	SL3 J7422	
32	FC5-6012-000		4	SHEET, HOLDER		
33	FL2-1210-000		1	FRAME, 3RD DELIVERY		
34	FS7-2859-000		4	SPRING, COMPRESSION		
35	FC5-1024-000		1	ARM, SOLENOID, 3		
36	FC5-1054-000		1	COVER, DELIVERY SOLENOID, 1		
37	FL2-1205-000		1	SOLENOID		
38	FS5-1943-000		4	BUSHING		
39	FU5-3018-000		1	PULLEY, 30T/GEAR, 35T		
40	FU5-3021-000		1	PULLEY, 30T		
41	XA9-1386-000		1	SCREW, RS, M3X8		
42	XF2-4109-240		1	BELT, TIMING, COGGED		
501	XB4-5300-805		2	SCREW, P, M3X8		
502	XB1-2300-405		3	SCREW, MACH, BH, M3X4		
503	XB4-5401-205		10	SCREW, P, M4X12		
504	XD2-1100-502		6	RING, E		
505	XD3-2200-122		1			

FIGURE Q94  
DELIVERY CONTROLLER PCB ASSEMBLY

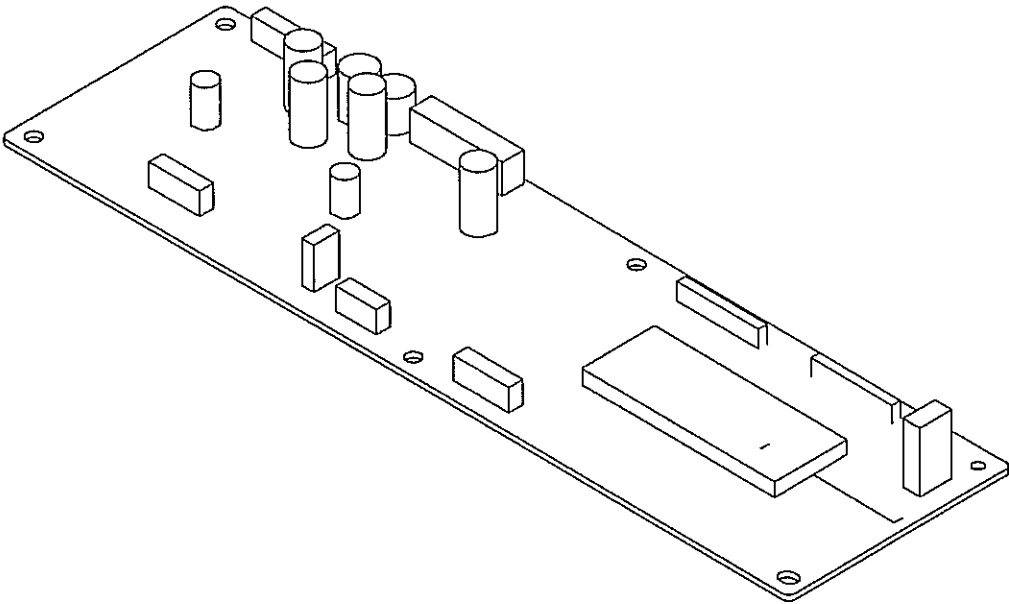


FIGURE & KEY NO.	PARTS NUMBER	R A N K	Q'TY	DESCRIPTION	SERIAL NUMBER/ REMARKS	S V C
Fig.Q94	FM2-3221-000		1	DELIVERY CONTROLLER PCB ASS'Y		
IC10	FH4-6204-000		1	IC, S1L50993F22H000, GATE-ARRA		







**Canon**