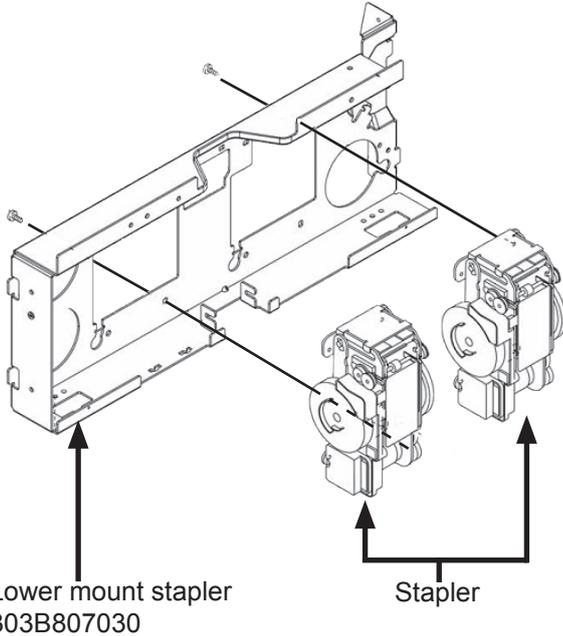


SB Number:	SB DF-063	Creation Date: 12/06/2008
Subject:	Note when replacing staple unit	
Model:	DF-600/610/650	

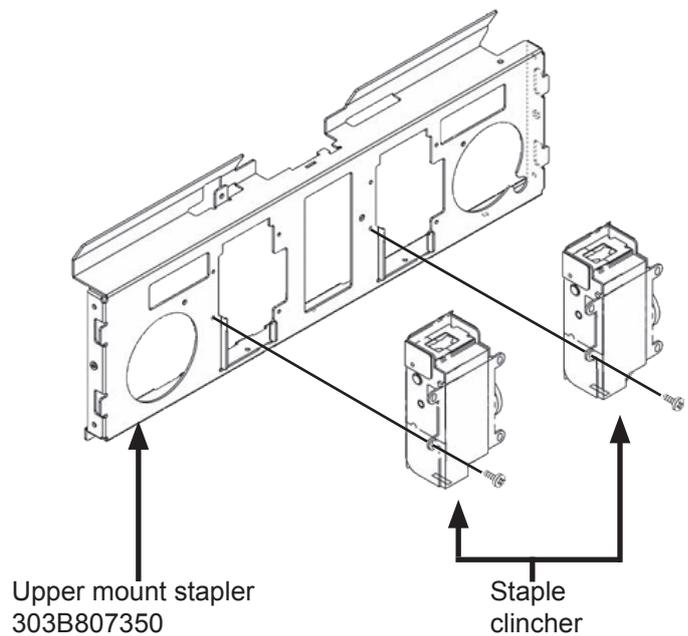
Affected models: DF-600/610: KM-4530/5530/6330/7530, KM-C2630/2630D
 DF-650: KM-6030/8030

Contents	<ol style="list-style-type: none"> 1. Replace the stapler and staple clincher at the same time, since the performance can not be guaranteed if only one of the two is replaced. Therefore both parts can only be ordered as a set (3B827020). 2. A special "jig" tool is necessary to replace the staple units.
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Stapler (Driving staple section)



Staple clincher (Bending of staple section)



Parts	No.	Parts No.	Description	Contents	Remarks
	1	3B827020	STAPLE UNIT	STAPLER	
				STAPLE CLINCHER	
	2	3B868010	STAPLER ADJUSTMENT TOOL		
	3	303H368040	CARTRIDGE ADJUSTMENT TOOL		DF-650 ONLY

Classification	<input type="checkbox"/> Entire stock rework <input type="checkbox"/> In-field modification at next visit <input type="checkbox"/> In-field modification by case <input checked="" type="checkbox"/> No modification necessary
Field measure	Replace the stapler and the staple clincher at the same time. See page 1-5-21 of the service manual for the stapler adjustment procedure.