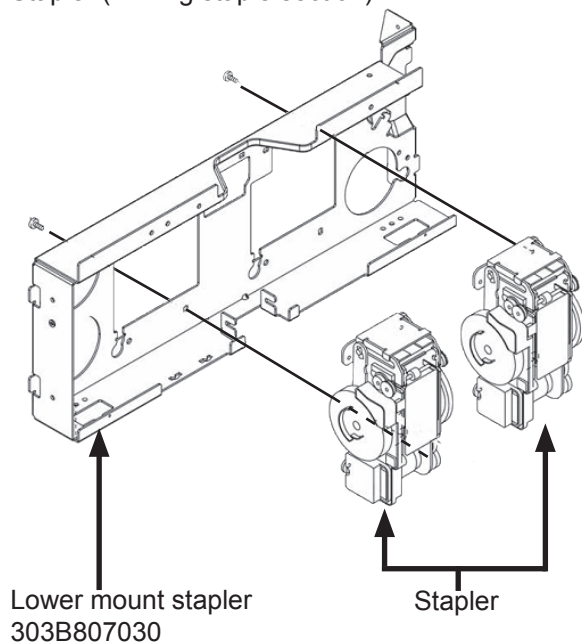


<b>SB Number:</b>	<b>SB DF-063</b>	<b>Creation Date: 12/06/2008</b>
<b>Subject:</b>	<b>Note when replacing staple unit</b>	
<b>Model:</b>	<b>DF-600/610/650</b>	

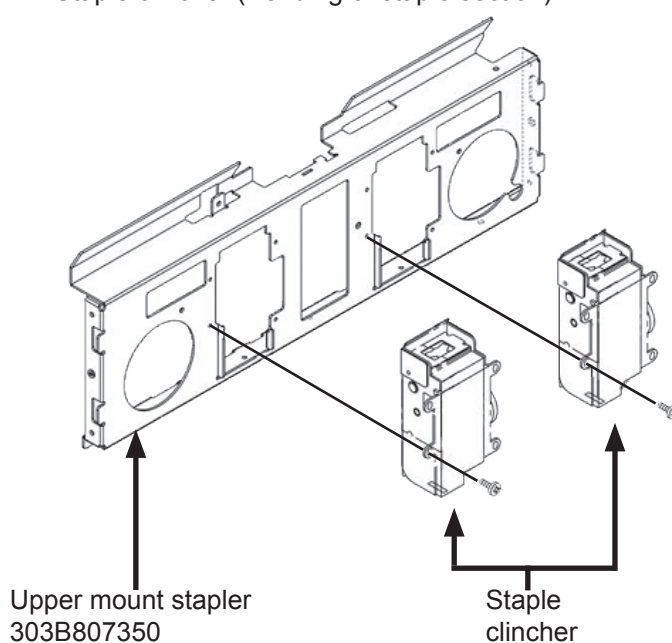
Affected models: DF-600/610: KM-4530/5530/6330/7530, KM-C2630/2630D  
 DF-650: KM-6030/8030

<b>Contents</b>	<ol style="list-style-type: none"> <li>1. Replace the stapler and staple clincher at the same time, since the performance can not be guaranteed if only one of the two is replaced. Therefore both parts can only be ordered as a set (3B827020).</li> <li>2. A special "jig" tool is necessary to replace the staple units.</li> </ol>
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Stapler (Driving staple section)



Staple clincher (Bending of staple section)



Parts	No.	Parts No.	Description	Contents	Remarks
	1	3B827020	STAPLE UNIT	STAPLER STAPLE CLINCHER	
	2	3B868010	STAPLER ADJUSTMENT TOOL		
	3	303H368040	CARTRIDGE ADJUSTMENT TOOL		DF-650 ONLY

<b>Classification</b>	<input type="checkbox"/> Entire stock rework <input type="checkbox"/> In-field modification at next visit <input type="checkbox"/> In-field modification by case <input checked="" type="checkbox"/> No modification necessary
<b>Field measure</b>	Replace the stapler and the staple clincher at the same time. See page 1-5-21 of the service manual for the stapler adjustment procedure.