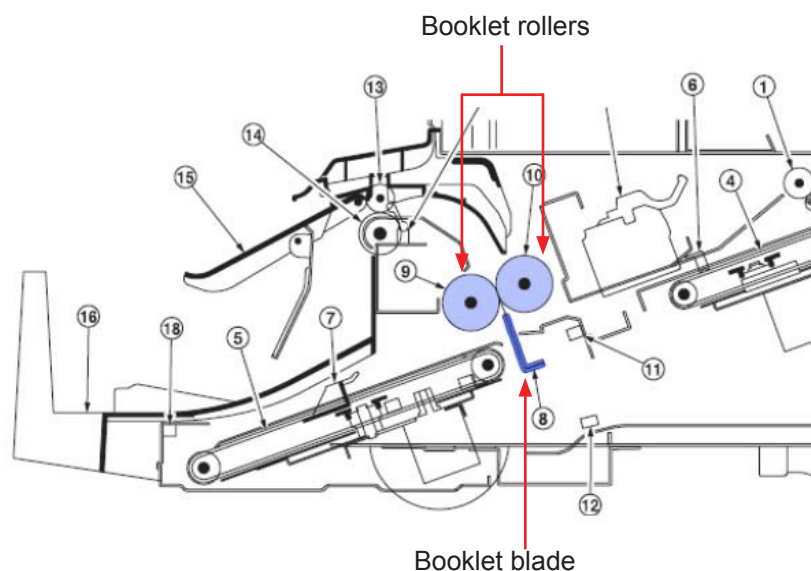


SB Number:	SB DF-075	Creation Date: 26/04/2010
Subject:	Firmware upgrade (Damaged single booklet sheets)	
Model:	DF-710/BF-720	

Affected models: BF-710: DF-710: KM-C2520/3225/3232/2525E/3232E/4035E, KM-3050/4050/5050
 BF-720: DF-720: TASKalfa500ci/400ci/300ci/250ci, TASKalfa420i/520i, TASKalfa552ci

Item	Contents
Damaged single sheet folded paper.	<p>Phenomenon Single folded sheets may be damaged when ejected by the finisher, depending on the paper type.</p> <p>Cause The ejection speed by the booklet rollers is faster than the speed of the booklet blade. This increases the load on the paper.</p> <p>Solution The ejection speed of the booklet rollers has been changed from 60mm/s to 90mm/s to synchronize the speed between the booklet rollers and the booklet blade.</p>



Classification	<input type="checkbox"/> Entire stock rework <input type="checkbox"/> In-field modification at next visit <input checked="" type="checkbox"/> In-field modification by case <input type="checkbox"/> No modification necessary
Field measure	When the above mentioned phenomenon occurs, please replace the main PWB with the latest type.

Parts

No.	Old Parts No.	New Parts No.	Description	Q'TY		Interchange-ability		SP
				Old	New	Old	New	
1	303J180012 3J180012	303J180013 3J180013	MAIN PWB ASS'Y WITH SOFTWARE SP (Version 3J1_9700.003.002)	1	1	X	O	O
2	303J101012 3J101012	Changed to new No.1 *1)	MAIN PWB ASS'Y	1	1	X	O	O

Part 1 and 2 have been unified, since the only difference is that part 1 does not contain the EEPROM and part 2 does contain the EEPROM.

Serial numbers of affected machines

Type	Serial number
BF-710	PRF6X02530
DF-710	PRA6X08114

The above mentioned changes have been applied to machines produced after the above mentioned serial numbers.