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# DF-730

## PARTS LIST

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Rev.3

## NOTES

1. Indicate parts number and parts description together with the machine model name when placing an order.

e.g.	Parts Number	Parts Name	Machine Model	Quantity
	305H180030	BKT-FOOT-LOW-N	DF-730	2

2. Symbols in the "Parts Number" column.

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.

e.g.	Parts Number	Parts Name	Parts Number	Parts Name
	5HL08690	LEV-KU-SOL-ASSY	•5HL09310	LVR-KU-SOL
			•5HL09670	CUSION-FT-WT

- Parts with "⊙" indicate regular maintenance parts.

3. Items indicated in Description column as (OPTION) are Consumable parts.

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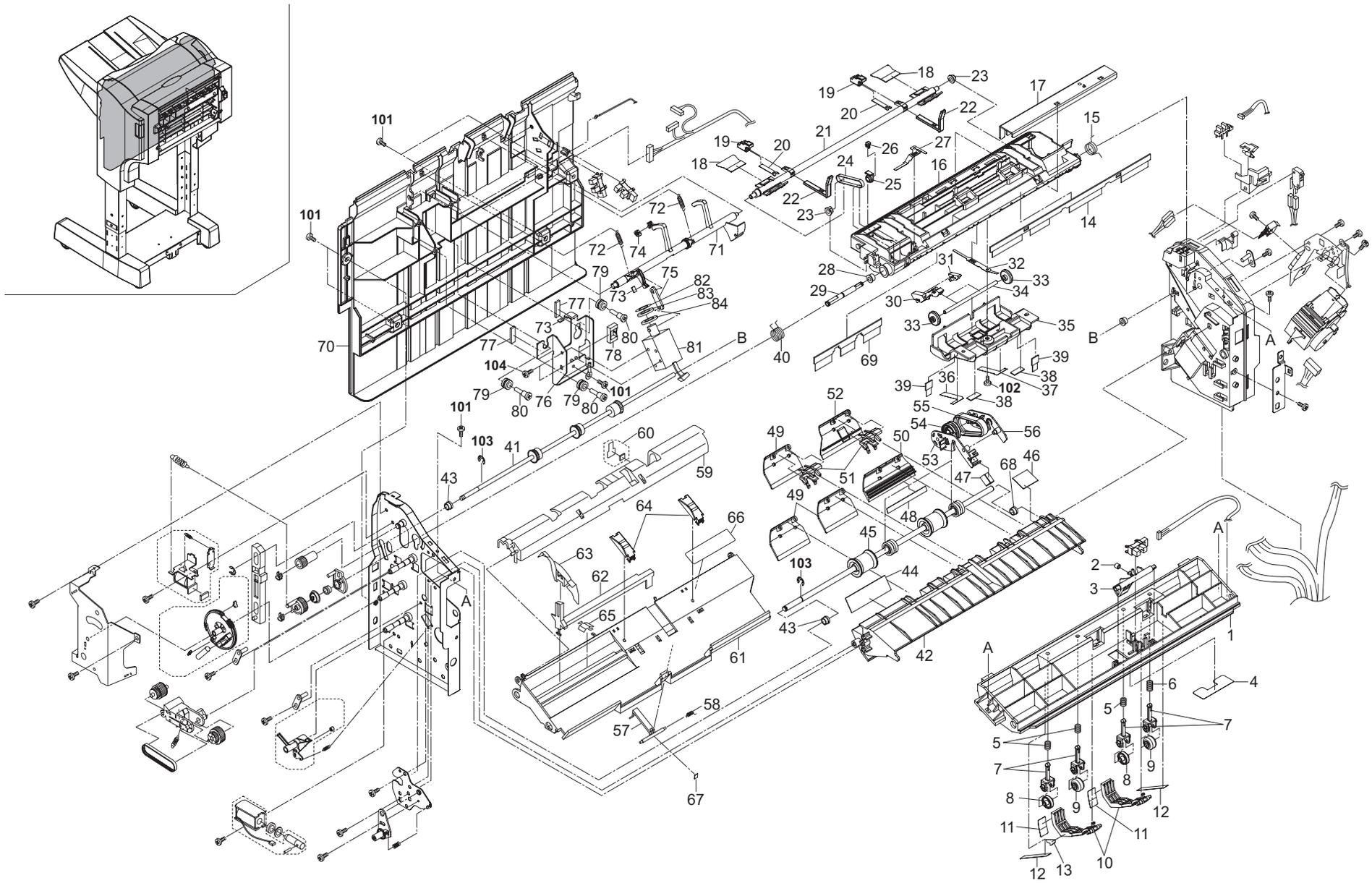


FIG. 1 Paper Feed-in I

5H1-3

Ref. No.	Part.No.	Alternative.	Description	Quantity	Ref. No.	Part.No.	Alternative.	Description	Quantity
1	5HL09620		GID-FT	1	51	5HL09920		HLDR-C-WT-R	2
2	5HL09670		CUSION-FT-WT	1	52	5HL12260		LVR-C-WT	1
3	5HL09130		LEV-FT-IN-SEN	1	53	5HL09630		HLD-C-F	2
4	5HL09500		MAILLER-IN	1	54	5HL09220		ROL-P-C	2
5	5HL09340		SPG-C-NIP	3	55	5HL09360		CAT-C	2
6	5HL09850		SPG-C-NIP-R	1	56	5HL09210		HLD-C-R	2
7	5HL08970		HLD-FT-ROL-P	4	57	5HL08940		LEV-F-OUT	1
8	5HL09250		ROL-P2-FT	2	58	5HL09490		SPG-F-OUT	1
9	5HL09150		ROL-P-FT	2	59	5HL10450		GID-F-FRAP-M	1
10	5HL09890		LVR-FT-WT	2	60	5HL09560		CUSION-F-TRAY	1
11	5HL09570		MLR-FT-WT	2	61	5HL09690		GID-FS-TRAY	1
12	5HL09830		MLR-TOP-SIDE	2	62	5HL08920		GER-F-RACK	1
13	5HL09800		MLR-FT-SIDE	1	63	5HL08930		GUIDE-F-SET	1
14	5HL09440		BRUSH-TH-IN	1	64	5HL09930		PLT-F-TRAY	2
15	5HL09330		SPG-H-R	1	65	5HL08750		PLT-F-RACK	1
16	5HL09040		GUIDE-TH-BASE	1	66	5HL12230		MLR-F-TRY-M	1
17	5HL08800		PLT-TH-WT-G	1	67	5HL09610		CUSION-F-OUT	1
18	5HL09460		MAILLER-TH-PDL	2	68	5HL09020		BUSH 6	1
19	5HL12250		HLD-PDL-MIR	2	69	5HL09470		BRUSH-TH-OUT	1
20	5HL12240		MLR-PDL	2	70	5HL11720		PARTITION,EJECT	1
21	5HL09100		SFT-TH-PDL	1	71	5HL11710		LVR-YO	1
22	5HL09430		PDL-TH	2	72	5HL09650		SPG-TM-YO-LEV	2
23	5HL09160		MLT-5-TH-PDL	2	73	5HL09520		CUSION-TM-LEV-2	2
24	5HL08520		BELTS2M050040-F	1	74	5HL09660		CUSION-TM-YO	1
25	5HL09120		MLT-5-TH	1	75	5HL09270		ARM-TM-SOL	1
26	5HL08460		CLIP-4	1	76	5HL11520		BKT-SOL-TM	1
27	5HL08770		PLT-TH-EARTH-F	1	77	5HL09600		CUSION-KEEP-SOL-S	2
28	5HL09110		PLY-S2M-14	1	78	5HL07510		EDS-1	1
29	5HL08850		SFT-TH-KU	1	79	5HL09540		GM-KEEP-TM	3
30	5HL09900		LVR-TH-WT	2	80	305HL08911	5HL08911	M4X12B-T-D	3
31	5HL09780		RUB-TH-WT	2	81	305H180050	5H180050	SOL-TDS-KN10SL-40A	1
32	5HL08780		PLT-TH-EARTH-R	1	82	5HL09870		MLR-PR-U	1
33	5HL09050		ROL-P-TH	2	83	5HL09860		CUSH-PR-U-1	1
34	5HL08840		SFT-TH-OUT	1	84	5HL09550		CUSION-PR-D	1
35	5HL09350		GID-TH-LOW	1					
36	5HL09820		MLR-LOW-B	1					
37	5HL09810		MLR-LOW-A	1					
38	5HL09790		RUB-TH-LOW	2					
39	5HL09480		BRUSH-TH-MID	2					
40	5HL09320		SPG-H-F	1	101	5HL08480		SCR-M4X7BPSR-3C	
41	5HL09370		ROL-R-H-OUT	1	102	5AA08410		SCR4X12,WAVE	
42	5HL08960		GUIDE-C-CAT	1	103	37622540		STOP RING E-5	
43	5AA08360		BUSH-6P	2	104	5HL07030		SCREW WITH SW W M3X5	
44	5HL09530		MILLER-C2	1					
45	5HL09640		ROL-R-CAT	1					
46	5HL09510		MLR-C	1					
47	5HL08890		WT-CAT	4					
48	5HL09840		MLR-WT-C-2	1					
49	5HL09190		WT-C-1	3					
50	5HL09200		WT-C-2	1					

- Parts with "\*" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

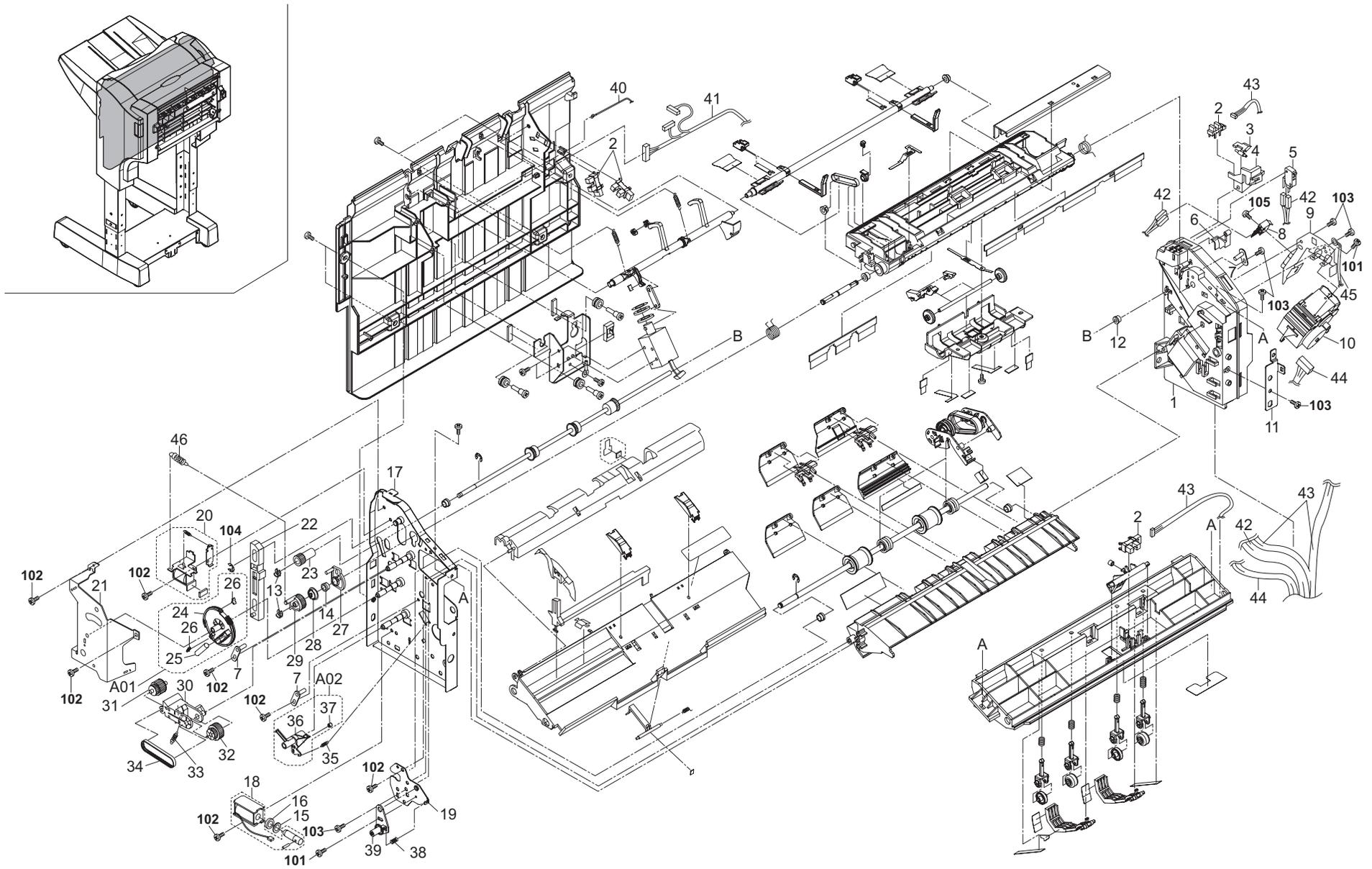


FIG. 2 Paper Feed-in II

5H1-3

Ref. No.	Part.No.	Alternative.	Description	Quantity	Ref. No.	Part.No.	Alternative.	Description	Quantity
1	5HL09010		HLD-R-FRAME	1	101	5HL07040		SCREW WITH SW W M3X6	
⊙ 2	305H080320	5H080320	TLP1241(C5,F)	4	102	5HL08480		SCR-M4X7BPSR-3C	
3	5HL09280		LEV-R-OP-TOP	1	103	5AA08410		SCR4X12,WAVE	
4	5HL09300		HLD-OP	1	104	37622540		STOP RING E-5	
⊙ 5	5HL07160		V-5F330DN	1	105	5HL07010		SCREW WITH SW W M2.3X12	
6	5HL09180		LEV-R-TH-SW	1					
7	5HL09060		BUSH-F-8	3					
⊙ 8	5HL08670		ST-SW-ASSY	1					
9	5HL08810		BKT-ST-G	1					
⊙ 10	3AW27010		STAPLER	1					
11	5HL11290		RETAINER,SWITCH BACK UNIT	1					
⊙ 12	5HL09020		BUSH 6	1					
13	5HL08460		CLIP-4	2					
⊙ 14	5AA08360		BUSH-6P	1					
15	5HL09870		MLR-PR-U	1					
16	5HL09860		CUSH-PR-U-1	1					
17	5HL08720		FRONT FRAME,LATCH ASSY-G	1					
⊙ 18	305H180010	5H180010	ASY-SOL-TDS-10SL-121	1					
19	5HL08790		PLT-C-ROL-G	1					
⊙ 20	305H180060	5H180060	SOL-TDS-F12G-46	1					
21	5HL08820		BKT-KU-G	1					
22	5HL10460		LNK-KU-UD	1					
23	5HL09080		GER-0.8-18	1					
A01 24	5HL10440		GER-0.8-85-ASSY	1					
⊙ 25	*5HL10470		GER-0.8-85	1					
26	*5HL08880		WT-KU-DAIGER	1					
27	*5HL09260		CUSION-KU-GER	2					
28	5HL09170		BUSH-TH	1					
29	5HL09380		HLDR-KU-PDL-GER	1					
⊙ 30	5HL09000		GER-0.8-32	1					
31	5HL09070		HLD-KU-GEA-OUT	1					
⊙ 32	5HL09030		PLY-GER-KU-L	1					
33	5HL09090		PLY-GER-KU-R	1					
⊙ 34	5HL09400		SPG-KU-GER-OUT	1					
35	5HL09410		BLT-S2M-140-4	1					
36	5HL09880		SPG-KU-SOL-SA	1					
A02 37	5HL08690		LEV-KU-SOL-ASSY	1					
⊙ 38	*5HL09310		LVR-KU-SOL	1					
39	*5HL09670		CUSION-FT-WT	1					
40	5HL09390		SPG-C-BLT-TEN	1					
41	5HL09240		HLD-C-BLT-TEN	1					
42	305H180120	5H180120	ASM-EARTH-SV-HF	1					
43	305H180130	5H180130	ASM-SV-UNIT-HF	1					
44	305H180140	5H180140	ASM-F-SW-HF	1					
45	305H180150	5H180150	ASM-SEN-TOP-HF	1					
46	305H180160	5H180160	ASM-STP-HF	1					
47	305H180170	5H180170	ASM-EARTH-ST-HF	1					
48	5HL09450		SPG-KU-PDL	1					

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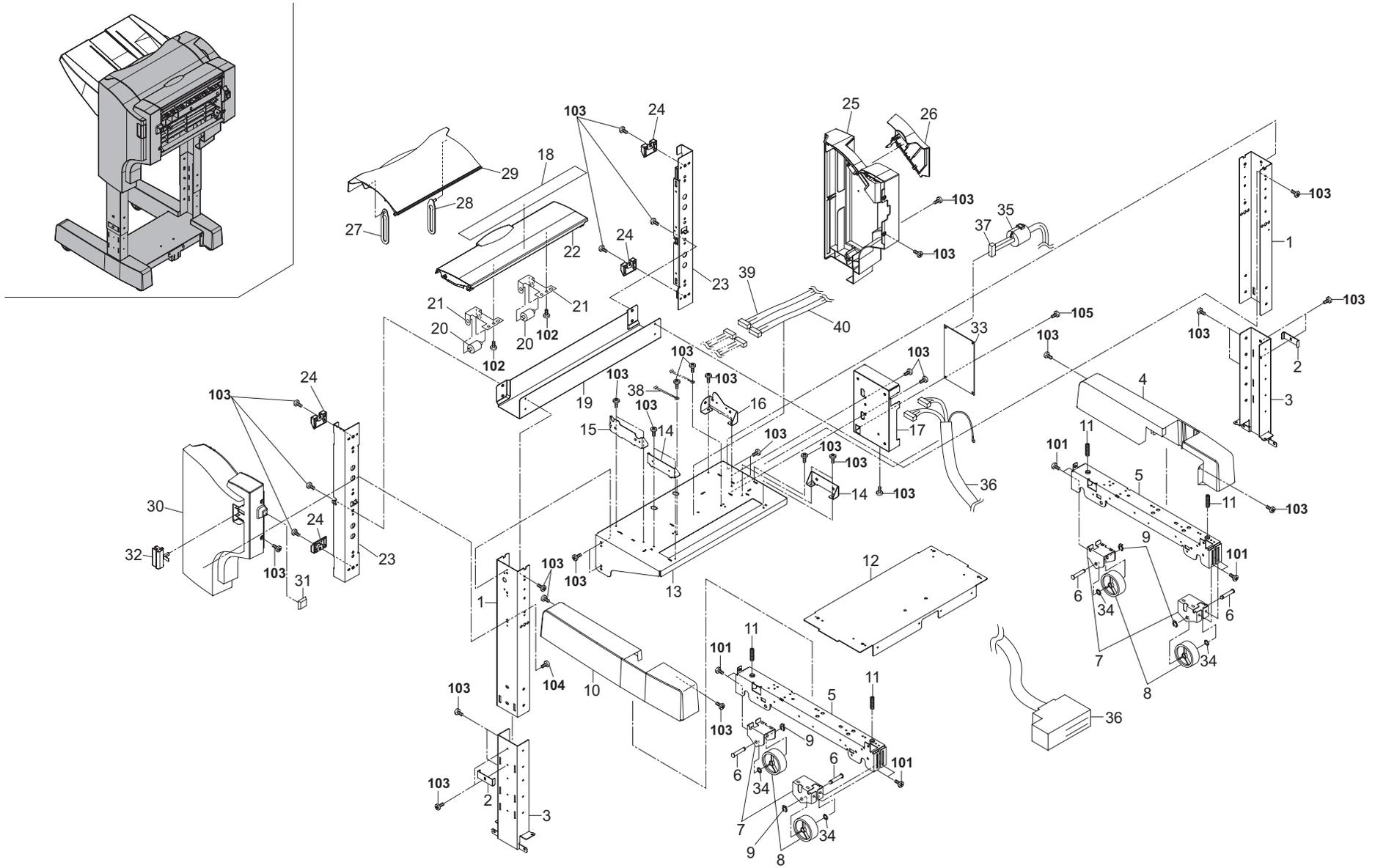


FIG. 3 Covers & Frames

5H1-3

	Ref. No.	Part.No.	Alternative.	Description	Quantity		Ref. No.	Part.No.	Alternative.	Description	Quantity
	1	5HL11390		UPPER SUPPORT PLATE,FOOT	2		101	5HL07090		SCREW WITH SW W M4X8	
	2	5HL11380		ADJUSTING PLATE,FOOT	2		102	5HL07100		SCR-040-100NBB	
	3	305H180030	5H180030	BKT-FOOT-LOW-N	2		103	5HL08480		SCR-M4X7BPSR-3C	
⊙	4	5HL11800		REAR COVER,FOOT	1		104	5AA08410		SCR4X12,WAVE	
	5	5HL11340		MOUNT,FOOT	2		105	5HL07040		SCREW WITH SW W M3X6	
	6	5HL10190		SD-STD-ROLL	4						
	7	5HL10180		SD-BKT-ADJ825	4						
	8	5HL10200		SD-ROLL	4						
	9	5HL08360		KL-CLIP 6	4						
⊙	10	5HL11790		FRONT COVER,FOOT	1						
	11	5HL12270		SHC-M8X33	4						
	12	5HL11410		BASE,FOOT	1						
	13	5HL11430		BASE	1						
	14	5HL11370		MOUNT BASE,SWITCH BACK UNIT	2						
	15	5HL11350		FRONT MOUNT BASE,CONVEYING UNIT	1						
	16	5HL11360		REAR MOUNT BASE,CONVEYING UNIT	1						
	17	5HL11510		MOUNT,MAIN PCB	1						
⊙	18	5HL05020		LABLE,JAM REMOVENT	1						
	19	5HL11420		REINFORCEMENT,FOOT	1						
	20	5HL08440		ROLLER-P(READ16W)	2						
	21	5HL11260		MOUNT,SWITCH BACK EJECT PULLEY	2						
⊙	22	5HL11640		COVER,SWITCH BACK UNIT	1						
	23	5HL11500		BKT-RACK	2						
	24	5HL11810		STOP-S-TRY	4						
⊙	25	5HL11780		REAR COVER	1						
⊙	26	5HL11820		COVER,STAPLER	1						
	27	5HL09140		LINK-CV-TOP-F	1						
	28	5HL09230		LINK-CV-TOP-R	1						
⊙	29	5HL11760		UPPER COVER	1						
⊙	30	5HL11770		FRONT COVER	1						
⊙	31	5HL12180		RUB-STOP	1						
⊙	32	5HL11830		FRONT LEVER	1						
⊙	33	305H180020	5H180020	PBA-CONT-F	1						
	34	5HL08330		RIVET WASHER	4						
	35	5HL12350		TFC-16816	1						
	36	305H180180	5H180180	ASM-I/F-HF	1						
	37	305H180190	5H180190	ASM-R-SEN-HF	1						
	38	305H180200	5H180200	ASM-EARTH-ALM-HF	1						
	39	305H180210	5H180210	ASM-PSOL-HF	1						
	40	305H180220	5H180220	ASM-LSOL-HF	1						

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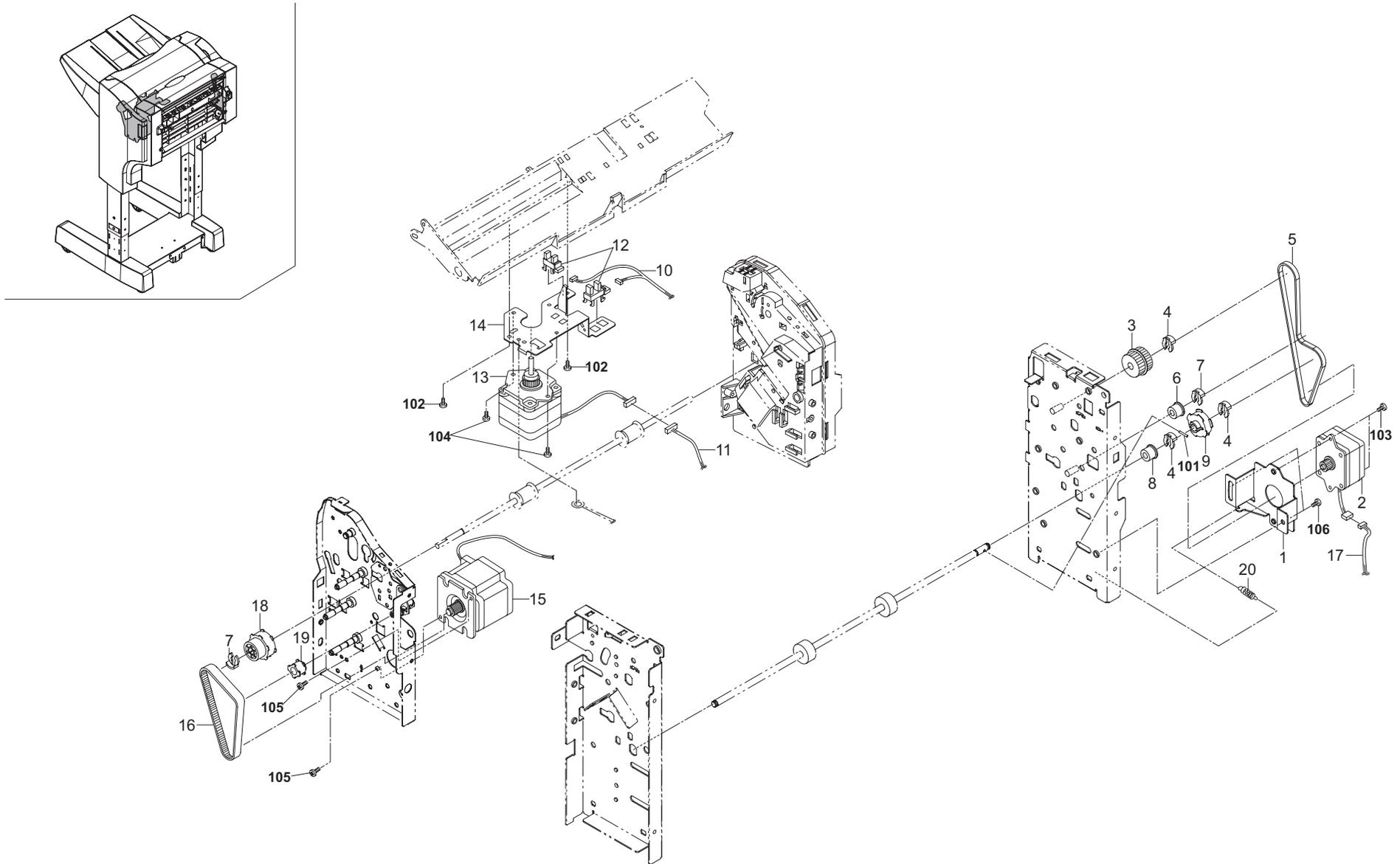


FIG. 4 Driving

5H1-3

Ref. No.	Part.No.	Alternative.	Description	Quantity
1	5HL11230		MOUNT, SWITCH BACK MOTOR	1
2	305H180090	5H180090	MOT-17PM-K018-P12ST	1
3	5HL11620		GEAR 20	1
4	59606770		CLIP-5	3
5	5HL08350		BELTS2M154040	1
6	5HL08410		TENSION ROLLER	1
7	5HL08460		CLIP-4	2
8	5AA08360		BUSH-6P	1
9	5HL10030		PLY-S2M-32	1
10	305H180240	5H180240	ASM-SEN-AHP-HF	1
11	305H180250	5H180250	ASM-ALM-HF	1
12	305H080320	5H080320	TLP1241(C5,F)	2
13	305H180080	5H180080	MOT-17PU-H212-G3ST	1
14	5HL12200		BKT-F-MOT-G	1
15	305H180070	5H180070	MOT-KH56KM2R009A02	1
16	5HL08340		BELTS2M125060	1
17	305H180260	5H180260	ASM-R-MOT-HF	1
18	5HL08980		PLY-GER-C-ROL-R	1
19	5HL08990		PLY-S2M-18	1
20	5HL11930		SP-RV-MOT	1

Ref. No.	Part.No.	Alternative.	Description	Quantity
101	5AA09070		PIN DOWEL 2*12	
102	5AA08410		SCR4X12,WAVE	
103	5HL07040		SCREW WITH SW W M3X6	
104	5HL08470		SCR-M3X6BISR-3C	
105	5HL08480		SCR-M4X7BPSR-3C	
106	5HL12370		SCR-M4-080-R-N	

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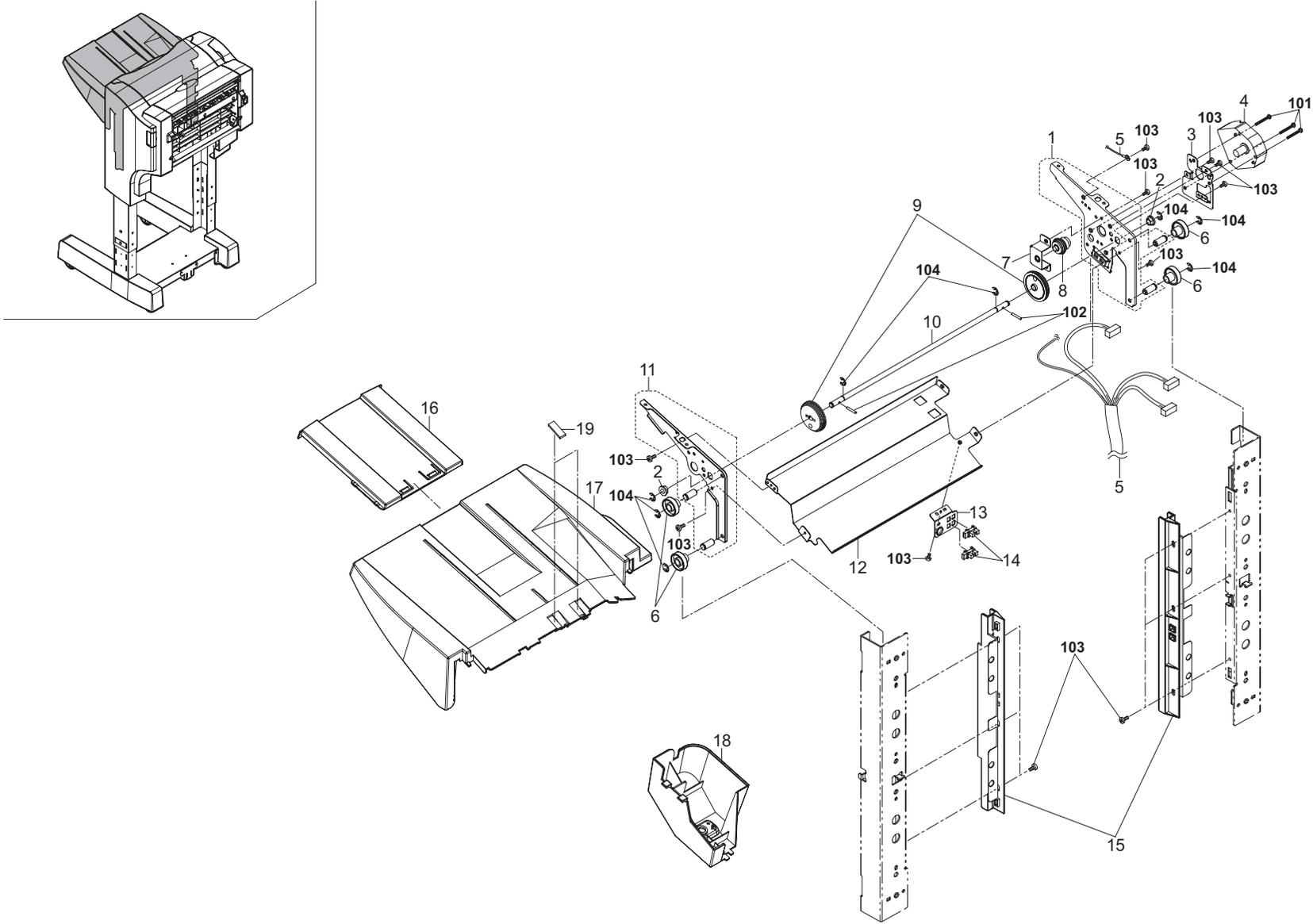


FIG. 5 Tray

5H1-3

Ref. No.	Part.No.	Alternative.	Description	Quantity
1	5HL10830		K-TRY-FRM-R	1
2	5AA08420		BUSH-8P	2
3	5HL11450		BKT-MOT-TRY	1
4	5HL10220		MOT-DU271	1
5	305H180230	5H180230	ASM-TR-HF	1
6	5HL11730		ROL-GID-TRY	4
7	5HL11440		BKT-GER-MOT-TRY	1
8	5HL12010		GEAR 16	1
9	5HL12000		GEAR 32	2
10	5HL11910		SFT-GER-TRY	1
11	5HL10810		K-TRY-FRM-F	1
12	5HL11490		FRM-C-TRY	1
13	5HL11460		BKT-SEN-TRY	1
14	305H080320	5H080320	TLP1241(C5,F)	2
15	5HL11750		RACK-S-TRY	2
16	305H180330	5H180330	TRY-SUB-N	1
17	5HL11670		TRAY,MAIN	1
18	5HL11740		COVER,TRAY MOTOR	1
19	5HL09420		CUSION-S-TRAY	2

Ref. No.	Part.No.	Alternative.	Description	Quantity
101	5HL07050		SCREW WITH SW W M3X30	
102	5HL08320		PARALLEL PIN(3X20)	
103	5HL08480		SCR-M4X7BPSR-3C	
104	5HL08300		ER-070	

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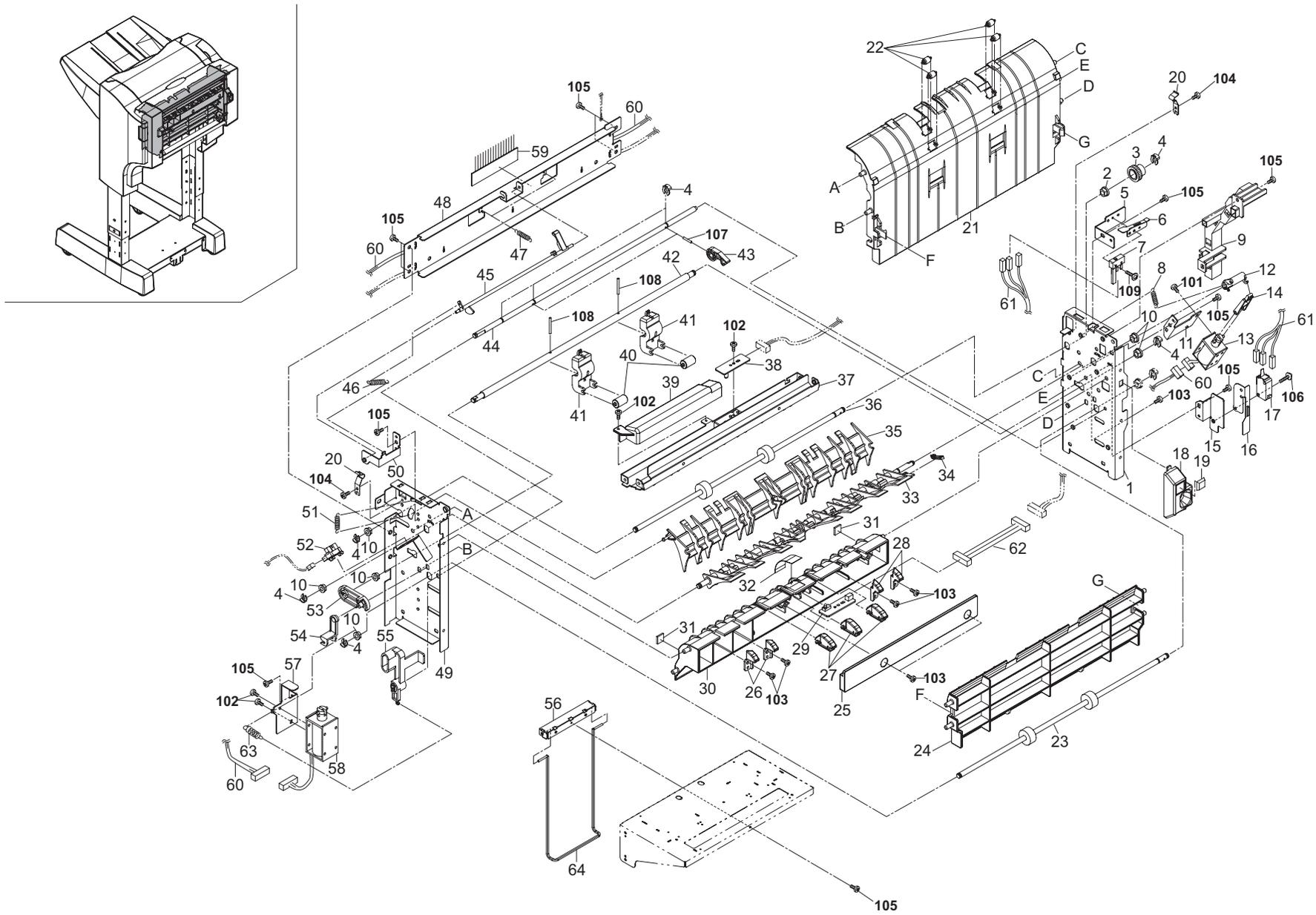


FIG. 6 Exit

5H1-3

Ref. No.	Part.No.	Alternative.	Description	Quantity
1	5HL11200		FRM-R-RV	1
2	5HL07110		BUSH-060	1
3	5HL11610		GEAR 20,EJECT	1
4	59606770		CLIP-5	8
5	5HL11320		MOUNT,SWITCH BACK COVER SWITCH	1
6	5HL11310		LEVER,SWITCH BACK COVER SWITCH	1
7	5HL07130		DE2L-FAAA	1
8	5HL11950		SP-RV-FLP-SOL	1
9	305HL11861	5HL11861	GUIDE,WIRE	1
10	5AA08360		BUSH-6P	6
11	5HL11210		MOUNT,FEED SHIFT SOLENOID	1
12	5HL11580		LEVER B,FEED SHIFT SOLENOID	1
13	305H180100	5H180100	SOL-TDS-10SL-182A	1
14	5HL11570		LEVER A,FEED SHIFT SOLENOID	1
15	5HL11330		MOUNT,SAFETY SWITCH	1
16	5HL11300		LEVER,SAFETY SWITCH	1
17	5HL07150		V-5F910DN	1
18	5HL11850		GUIDE,PIN	1
19	5HL12180		RUB-STOP	1
20	57905390		LEAF SPRING,LOCK	2
21	5HL11560		LEFT GUIDE,SWITCH BACK	1
22	5HL08420		ROL-REJI-KORO	4
23	5HL11980		ROLLER,SWITH BACK	1
24	5HL11540		RIGHT GUIDE,SWITCH BACK	1
25	5HL11840		COVER,SWITCH BACK SWITCH	1
26	5HL10050		GID-RV-IN-RIV-F	2
27	5HL10040		GID-RV-IN-RIV	3
28	5HL10060		GID-RV-IN-RIV-R	2
29	305H180040	5H180040	PBA-RCV-F	1
30	5HL11550		GUIDE,SWITCH BACK	1
31	5HL08400		STOPPER CUSHION	2
32	5HL10090		MLR-RV-SEN	1
33	5HL10010		FLP-RV-IN-C66	1
34	5HL10080		RUB-RV-FLP-IN	1
35	5HL11690		LEFT GUIDE,FEED SHIFT	1
36	5HL12190		ROL-RV-UP	1
37	5HL11250		STAY,SWITCH BACK	1
38	5HL09960		PBA-TRN	1
39	5HL11700		RIGHT COVER,SWITCH BACK SENSOR	1
40	5HL08510		LOOP PULLEY	2
41	5HL10020		HLDR-RV-KORO	2
42	305HL10001	5HL10001	SFT-RV-KORO	1
43	5HL11650		LEVER,HOOK	2
44	5HL11890		SFT-LOCK-RV	1
45	5HL11630		ACTUATOR,SWITCH BACK EJECT SWITCH	1
46	5HL11940		SP-RV-LVR-SEN	1
47	5HL11960		SP-RV-KORO	2
48	5HL11240		LEFT STAY,SWITCH BACK	1
49	5HL11190		FRONT FRAME,SWITCH BACK	1
50	5HL11270		MOUNT,ACTUATOR	1

Ref. No.	Part.No.	Alternative.	Description	Quantity
51	5HL10070		SP-RV-FLP-F	1
52	305H080320	5H080320	TLP1241(C5,F)	1
53	5HL11590		LEVER A,SWITCH BACK SOLENOID	1
54	5HL11600		LEVER B,SWITCH BACK SOLENOID	1
55	5HL11660		LEVER,HOOK SOLENOID	1
56	305H180320	5H180320	BKT_WIRE	1
57	5HL11220		MOUNT,SWITCH BACK SOLENOID	1
58	305H180110	5H180110	SOL-TDS-12E-82A	1
59	5HL12320		BRSH-RV	1
60	305H180270	5H180270	ASM-R-SOL-HF	1
61	305H180280	5H180280	ASM-R-SW-HF	1
62	305H180290	5H180290	ASM-R-IN-HF	1
63	5HL11970		SP-RV-LOCK	1
64	305H180310	5H180310	WIRE_DPX_PASS	1
101	5HL07030		SCREW WITH SW W M3X5	
102	305H180600	5H180600	SCR-030-060NSW	
103	5HL07100		SCR-040-100NBB	
104	5HL08470		SCR-M3X6BISR-3C	
105	5HL08480		SCR-M4X7BPSR-3C	
106	5HL12210		SCREW WITH SW M3X16	
107	5AA09070		PIN DOWEL 2*12	
108	5HL12150		SPRING PIN 2X20	
109	5HL07010		SCREW WITH SW W M2.3X12	

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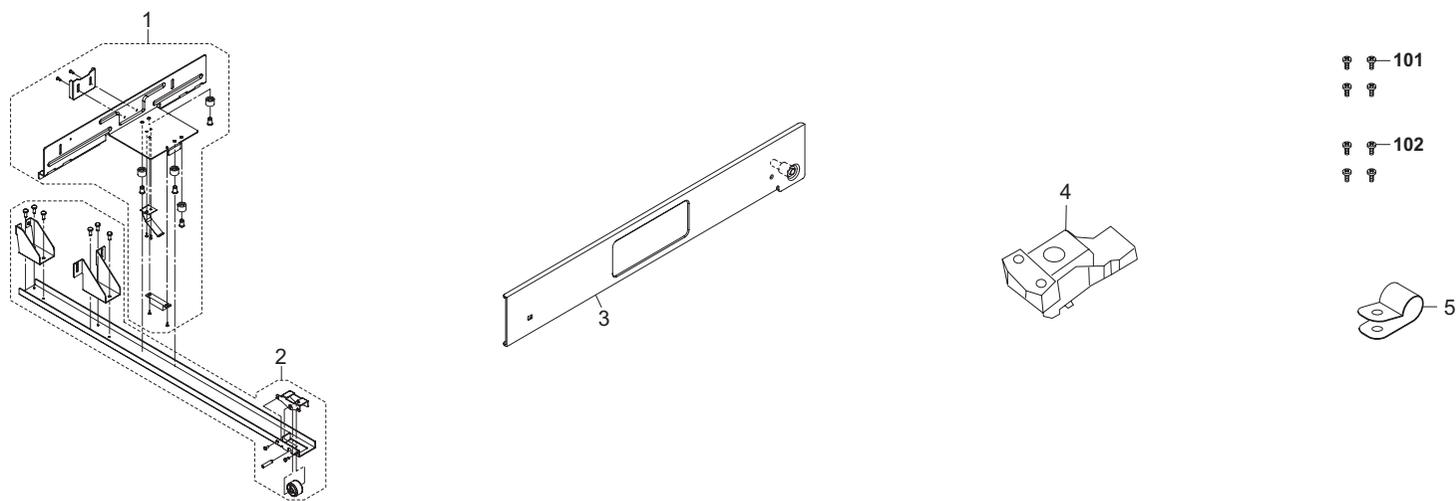


FIG. 7 Accessory

5H1-3

	Ref. No.	Part.No.	Alternative.	Description	Quantity
⊙	1	5HL10250		ASSY-KM-TK-GU-31	1
	2	5HL10300		ASY-RAIL-31	1
	3	5HL10910		RETAINER,FINISHER	1
	4	3AW68010		CARTRIDGE,STAPLER	1
	5	5HL12330		EMT-5N	1

	Ref. No.	Part.No.	Alternative.	Description	Quantity
	101	5AA09010		BIND,M4*6	
	102	5HL12220		SCR-040-100NBI	

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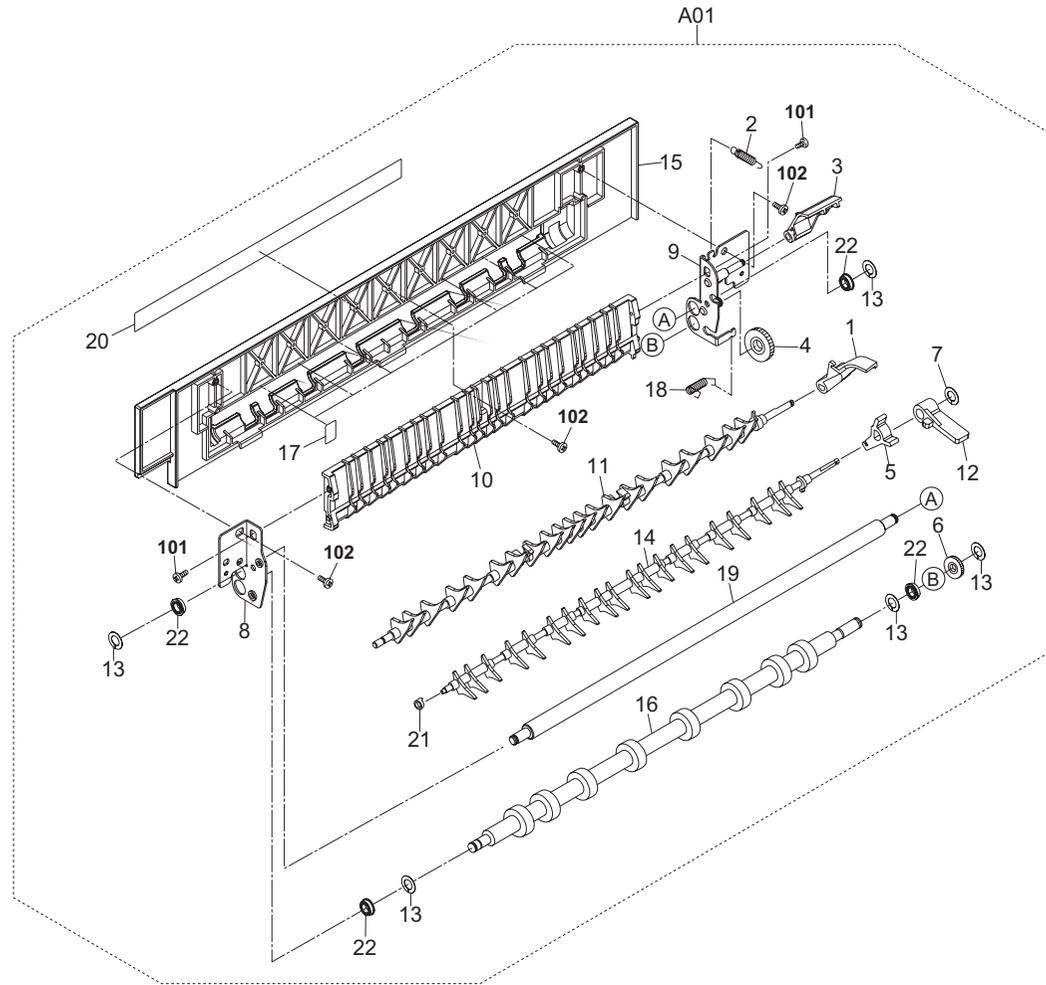


FIG. 8 Option I(AK-700)

5H1-3

	Ref. No.	Part.No.	Alternative.	Description	Quantity
	A01	1703JY0U10	073JY0U1	AK-700(OPTION)	1
	1	*2BJ21021		LEVER GUIDE CHANGE U	1
⊙	2	*2BJ21030		SPRING CHANGE UP	1
	3	*2BJ21040		LEVER CHANGE UP B	1
⊙	4	*2BL60040		GEAR 20 FEED SHIFT	1
	5	*2BL60081		LEVER CHANGE DU B	1
⊙	6	*2BL60130		GEAR 13	1
	7	*2BL60150		CUT WASHER 3	1
	8	*302BJ60022	2BJ60022	FRONT FRAME DECURL C	1
	9	*302BJ60032	2BJ60032	REAR FRAME DECURL C	1
	10	*302BJ60041	2BJ60041	GUIDE FINISHER EJECT	1
	11	*302BL60062	2BL60062	GUIDE DU FEED SHIFT	1
	12	*302BL60071	2BL60071	LEVER CHANGE DU	1
	13	*302FB09830	2FB09830	CUT WASHER 4	5
	14	*302FG21011	2FG21011	GUIDE CHANGE UP	1
⊙	15	*302GR27510	2GR27510	COVER FINISHER EJECT	1
⊙	16	*302GR27521	2GR27521	LOW ROLLER EXIT	1
⊙	17	*302GR27530	2GR27530	FILM EXIT	6
⊙	18	*302GR27540	2GR27540	SPRING DU CHANGE	1
	19	*302GR27550	2GR27550	ROLLER FINISHER UP	1
⊙	20	*302GR34400	2GR34400	LABEL CAUTION EXIT	1
⊙	21	*65016080		STOP RING E3	1
⊙	22	*68822330		BEARING,DRIVE	4

	Ref. No.	Part.No.	Alternative.	Description	Quantity
	101	5MBTPB3006PW++R	B1B63060	BIND T.T SCREW(+)	
	102	BAA63080		/ M3 X 6 CRFREE P-T +TP TAP-TITE P SCREW M3X08	

- Parts with "\*" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

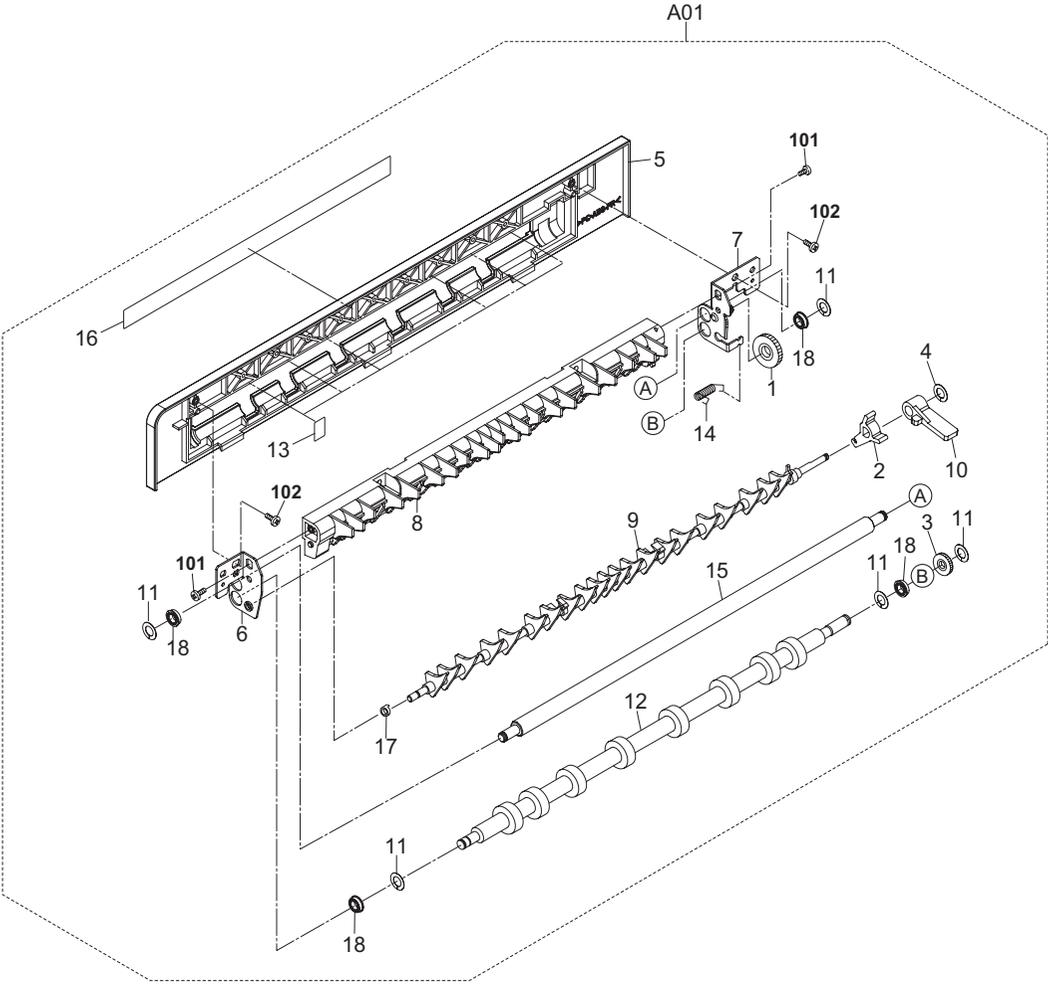


FIG. 9 Option II(AK-705)

5H1-3

	Ref. No.	Part.No.	Alternative.	Description	Quantity
	A01	1703JY0U20	073JY0U2	AK-705(OPTION)	1
⊙	1	*2BL60040		GEAR 20 FEED SHIFT	1
	2	*2BL60081		LEVER CHANGE DU B	1
⊙	3	*2BL60130		GEAR 13	1
	4	*2BL60150		CUT WASHER 3	1
⊙	5	*302BL60011	2BL60011	COVER FINISHER EXIT	1
	6	*302BL60022	2BL60022	FRONT FRAME DECURL P	1
	7	*302BL60031	2BL60031	REAR FRAME DECURL P	1
	8	*302BL60052	2BL60052	GUIDE FINISHER EXIT	1
	9	*302BL60062	2BL60062	GUIDE DU FEED SHIFT	1
	10	*302BL60071	2BL60071	LEVER CHANGE DU	1
	11	*302FB09830	2FB09830	CUT WASHER 4	5
⊙	12	*302GR27521	2GR27521	LOW ROLLER EXIT	1
⊙	13	*302GR27530	2GR27530	FILM EXIT	6
⊙	14	*302GR27540	2GR27540	SPRING DU CHANGE	1
	15	*302GR27550	2GR27550	ROLLER FINISHER UP	1
⊙	16	*302GR34400	2GR34400	LABEL CAUTION EXIT	1
⊙	17	*65016080		STOP RING E3	1
⊙	18	*68822330		BEARING,DRIVE	4

	Ref. No.	Part.No.	Alternative.	Description	Quantity
	101	5MBTPB3006PW++R	B1B63060	BIND T.T SCREW(+)	
	102	BAA63080		/ M3 X 6 CRFREE P-T +TP TAP-TITE P SCREW M3X08	

- Parts with "\*" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

	Part.No.	Alternative.	Description	Fig.No.
	1703JY0U10	073JY0U1	AK-700	8
	1703JY0U20	073JY0U2	AK-705	9
	2BJ21021		LEVER GUIDE CHANGE U	8
⊙	2BJ21030		SPRING CHANGE UP	8
	2BJ21040		LEVER CHANGE UP B	8
⊙	2BL60040		GEAR 20 FEED SHIFT	8,9
	2BL60081		LEVER CHANGE DU B	8,9
⊙	2BL60130		GEAR 13	8,9
	2BL60150		CUT WASHER 3	8,9
	302BJ60022	2BJ60022	FRONT FRAME DECURL C	8
	302BJ60032	2BJ60032	REAR FRAME DECURL C	8
	302BJ60041	2BJ60041	GUIDE FINISHER EJECT	8
⊙	302BL60011	2BL60011	COVER FINISHER EXIT	9
	302BL60022	2BL60022	FRONT FRAME DECURL P	9
	302BL60031	2BL60031	REAR FRAME DECURL P	9
	302BL60052	2BL60052	GUIDE FINISHER EXIT	9
	302BL60062	2BL60062	GUIDE DU FEED SHIFT	8,9
	302BL60071	2BL60071	LEVER CHANGE DU	8,9
	302FB09830	2FB09830	CUT WASHER 4	8,9
	302FG21011	2FG21011	GUIDE CHANGE UP	8
⊙	302GR27510	2GR27510	COVER FINISHER EJECT	8
⊙	302GR27521	2GR27521	LOW ROLLER EXIT	8,9
⊙	302GR27530	2GR27530	FILM EXIT	8,9
⊙	302GR27540	2GR27540	SPRING DU CHANGE	8,9
	302GR27550	2GR27550	ROLLER FINISHER UP	8,9
⊙	302GR34400	2GR34400	LABEL CAUTION EXIT	8,9
⊙	305H080320	5H080320	TLP1241(C5,F)	2,4,5,6
⊙	305H180010	5H180010	ASY-SOL-TDS-10SL-121	2
⊙	305H180020	5H180020	PBA-CONT-F	3
	305H180030	5H180030	BKT-FOOT-LOW-N	3
⊙	305H180040	5H180040	PBA-RCV-F	6
⊙	305H180050	5H180050	SOL-TDS-KN10SL-40A	1
⊙	305H180060	5H180060	SOL-TDS-F12G-46	2
⊙	305H180070	5H180070	MOT-KH56KM2R009A02	4
⊙	305H180080	5H180080	MOT-17PU-H212-G3ST	4
⊙	305H180090	5H180090	MOT-17PM-K018-P12ST	4
⊙	305H180100	5H180100	SOL-TDS-10SL-182A	6
⊙	305H180110	5H180110	SOL-TDS-12E-82A	6
	305H180120	5H180120	ASM-EARTH-SV-HF	2
	305H180130	5H180130	ASM-SV-UNIT-HF	2
	305H180140	5H180140	ASM-F-SW-HF	2
	305H180150	5H180150	ASM-SEN-TOP-HF	2
	305H180160	5H180160	ASM-STP-HF	2
	305H180170	5H180170	ASM-EARTH-ST-HF	2
	305H180180	5H180180	ASM-I/F-HF	3
	305H180190	5H180190	ASM-R-SEN-HF	3
	305H180200	5H180200	ASM-EARTH-ALM-HF	3
	305H180210	5H180210	ASM-PSOL-HF	3
	305H180220	5H180220	ASM-LSOL-HF	3
	305H180230	5H180230	ASM-TR-HF	5

	Part.No.	Alternative.	Description	Fig.No.
	305H180240	5H180240	ASM-SEN-AHP-HF	4
	305H180250	5H180250	ASM-ALM-HF	4
	305H180260	5H180260	ASM-R-MOT-HF	4
	305H180270	5H180270	ASM-R-SOL-HF	6
	305H180280	5H180280	ASM-R-SW-HF	6
	305H180290	5H180290	ASM-R-IN-HF	6
	305H180310	5H180310	WIRE_DPX_PASS	6
	305H180320	5H180320	BKT_WIRE	6
⊙	305H180330	5H180330	TRY-SUB-N	5
	305HL08911	5HL08911	M4X12B-T-D	1
	305HL10001	5HL10001	SFT-RV-KORO	6
	305HL11861	5HL11861	GUIDE.WIRE	6
⊙	3AW27010		STAPLER	2
⊙	3AW68010		CARTRIDGE,STAPLER	7
	57905390		LEAF SPRING,LOCK	6
⊙	59606770		CLIP-5	4,6
⊙	5AA08360		BUSH-6P	1,2,4,6
⊙	5AA08420		BUSH-8P	5
⊙	5HL05020		LABLE,JAM REMOVENT	3
⊙	5HL07110		BUSH-060	6
⊙	5HL07130		DE2L-FAAA	6
⊙	5HL07150		V-5F910DN	6
⊙	5HL07160		V-5F330DN	2
	5HL07510		EDS-1	1
	5HL08330		RIVET WASHER	3
⊙	5HL08340		BELTS2M125060	4
⊙	5HL08350		BELTS2M154040	4
	5HL08360		KL-CLIP 6	3
⊙	5HL08400		STOPPER CUSHION	6
⊙	5HL08410		TENSION ROLLER	4
	5HL08420		ROL-REJI-KORO	6
	5HL08440		ROLLER-P(READ16W)	3
	5HL08460		CLIP-4	1,2,4
	5HL08510		LOOP PULLEY	6
⊙	5HL08520		BELTS2M050040-F	1
⊙	5HL08670		ST-SW-ASSY	2
	5HL08690		LEV-KU-SOL-ASSY	2
	5HL08720		FRONT FRAME,LATCH ASSY-G	2
	5HL08750		PLT-F-RACK	1
	5HL08770		PLT-TH-EARTH-F	1
	5HL08780		PLT-TH-EARTH-R	1
	5HL08790		PLT-C-ROL-G	2
	5HL08800		PLT-TH-WT-G	1
	5HL08810		BKT-ST-G	2
	5HL08820		BKT-KU-G	2
	5HL08840		SFT-TH-OUT	1
	5HL08850		SFT-TH-KU	1
	5HL08880		WT-KU-DAIGER	2
	5HL08890		WT-CAT	1
	5HL08920		GER-F-RACK	1

• Parts with "⊙" indicate regular maintenance parts.

	Part.No.	Alternative.	Description	Fig.No.		Part.No.	Alternative.	Description	Fig.No.
	5HL08930		GUIDE-F-SET	1		5HL09450		SPG-KU-PDL	2
	5HL08940		LEV-F-OUT	1		5HL09460		MAILLER-TH-PDL	1
	5HL08960		GUIDE-C-CAT	1		5HL09470	⊙	BRUSH-TH-OUT	1
	5HL08970		HLD-FT-ROL-P	1		5HL09480		BRUSH-TH-MID	1
⊙	5HL08980		PLY-GER-C-ROL-R	4		5HL09490		SPG-F-OUT	1
⊙	5HL08990		PLY-S2M-18	4		5HL09500		MAILLER-IN	1
⊙	5HL09000		GER-0.8-32	2		5HL09510		MLR-C	1
	5HL09010		HLD-R-FRAME	2		5HL09520		CUSION-TM-LEV-2	1
⊙	5HL09020		BUSH 6	1,2		5HL09530		MILLER-C2	1
⊙	5HL09030		PLY-GER-KU-L	2		5HL09540		GM-KEEP-TM	1
	5HL09040		GUIDE-TH-BASE	1		5HL09550		CUSION-PR-D	1
	5HL09050		ROL-P-TH	1		5HL09560		CUSION-F-TRAY	1
	5HL09060		BUSH-F-8	2		5HL09570		MLR-FT-WT	1
	5HL09070		HLD-KU-GEA-OUT	2		5HL09600		CUSION-KEEP-SOL-S	1
⊙	5HL09080		GER-0.8-18	2		5HL09610		CUSION-F-OUT	1
⊙	5HL09090		PLY-GER-KU-R	2		5HL09620		GID-FT	1
	5HL09100		SFT-TH-PDL	1		5HL09630		HLD-C-F	1
	5HL09110		PLY-S2M-14	1	⊙	5HL09640		ROL-R-CAT	1
	5HL09120		MLT-5-TH	1		5HL09650		SPG-TM-YO-LEV	1
	5HL09130		LEV-FT-IN-SEN	1		5HL09660		CUSION-TM-YO	1
	5HL09140		LINK-CV-TOP-F	3		5HL09670		CUSION-FT-WT	1,2
	5HL09150		ROL-P-FT	1		5HL09690		GID-FS-TRAY	1
⊙	5HL09160		MLT-5-TH-PDL	1		5HL09780		RUB-TH-WT	1
	5HL09170		BUSH-TH	2		5HL09790		RUB-TH-LOW	1
	5HL09180		LEV-R-TH-SW	2		5HL09800		MLR-FT-SIDE	1
	5HL09190		WT-C-1	1		5HL09810		MLR-LOW-A	1
	5HL09200		WT-C-2	1		5HL09820		MLR-LOW-B	1
	5HL09210		HLD-C-R	1		5HL09830		MLR-TOP-SIDE	1
	5HL09220		ROL-P-C	1		5HL09840		MLR-WT-C-2	1
	5HL09230		LINK-CV-TOP-R	3		5HL09850		SPG-C-NIP-R	1
	5HL09240		HLD-C-BLT-TEN	2		5HL09860		CUSH-PR-U-1	1,2
	5HL09250		ROL-P2-FT	1		5HL09870		MLR-PR-U	1,2
	5HL09260		CUSION-KU-GER	2		5HL09880		SPG-KU-SOL-SA	2
	5HL09270		ARM-TM-SOL	1		5HL09890		LVR-FT-WT	1
	5HL09280		LEV-R-OP-TOP	2		5HL09900		LVR-TH-WT	1
	5HL09300		HLD-OP	2		5HL09920		HLDR-C-WT-R	1
	5HL09310		LVR-KU-SOL	2		5HL09930		PLT-F-TRAY	1
	5HL09320		SPG-H-F	1	⊙	5HL09960		PBA-TRN	6
	5HL09330		SPG-H-R	1		5HL10010		FLP-RV-IN-C66	6
	5HL09340		SPG-C-NIP	1		5HL10020		HLDR-RV-KORO	6
	5HL09350		GID-TH-LOW	1	⊙	5HL10030		PLY-S2M-32	4
⊙	5HL09360		CAT-C	1		5HL10040		GID-RV-IN-RIV	6
⊙	5HL09370		ROL-R-H-OUT	1		5HL10050		GID-RV-IN-RIV-F	6
	5HL09380		HLDR-KU-PDL-GER	2		5HL10060		GID-RV-IN-RIV-R	6
	5HL09390		SPG-C-BLT-TEN	2		5HL10070		SP-RV-FLP-F	6
	5HL09400		SPG-KU-GER-OUT	2		5HL10080		RUB-RV-FLP-IN	6
⊙	5HL09410		BLT-S2M-140-4	2		5HL10090		MLR-RV-SEN	6
	5HL09420		CUSION-S-TRAY	5		5HL10180		SD-BKT-ADJ825	3
⊙	5HL09430		PDL-TH	1		5HL10190		SD-STD-ROLL	3
⊙	5HL09440		BRUSH-TH-IN	1		5HL10200		SD-ROLL	3

• Parts with "⊙" indicate regular maintenance parts.

	Part.No.	Alternative.	Description	Fig.No.		Part.No.	Alternative.	Description	Fig.No.
⊙	5HL10220		MOT-DU271	5	⊙	5HL11640		COVER,SWITCH BACK UNIT	3
	5HL10250		ASSY-KM-TK-GU-31	7		5HL11650		LEVER,HOOK	6
	5HL10300		ASY-RAIL-31	7		5HL11660		LEVER,HOOK SOLENOID	6
	5HL10440		GER-0.8-85-ASSY	2	⊙	5HL11670		TRAY,MAIN	5
	5HL10450		GID-F-FRAP-M	1		5HL11690		LEFT GUIDE,FEED SHIFT	6
	5HL10460		LNK-KU-UD	2		5HL11700		RIGHT COVER,SWITCH BACK SENSOR	6
⊙	5HL10470		GER-0.8-85	2		5HL11710		LVR-YO	1
	5HL10810		K-TRY-FRM-F	5		5HL11720		PARTITION,EJECT	1
	5HL10830		K-TRY-FRM-R	5		5HL11730		ROL-GID-TRY	5
	5HL10910		RETAINER,FINISHER	7	⊙	5HL11740		COVER,TRAY MOTOR	5
	5HL11190		FRONT FRAME,SWITCH BACK	6		5HL11750		RACK-S-TRY	5
	5HL11200		FRM-R-RV	6	⊙	5HL11760		UPPER COVER	3
	5HL11210		MOUNT,FEED SHIFT SOLENOID	6	⊙	5HL11770		FRONT COVER	3
	5HL11220		MOUNT,SWITCH BACK SOLENOID	6	⊙	5HL11780		REAR COVER	3
	5HL11230		MOUNT,SWITCH BACK MOTOR	4	⊙	5HL11790		FRONT COVER,FOOT	3
	5HL11240		LEFT STAY,SWITCH BACK	6	⊙	5HL11800		REAR COVER,FOOT	3
	5HL11250		STAY,SWITCH BACK	6		5HL11810		STOP-S-TRY	3
	5HL11260		MOUNT,SWITCH BACK EJECT PULLEY	3	⊙	5HL11820		COVER,STAPLER	3
	5HL11270		MOUNT,ACTUATOR	6	⊙	5HL11830		FRONT LEVER	3
	5HL11290		RETAINER,SWITCH BACK UNIT	2		5HL11840		COVER,SWITCH BACK SWITCH	6
	5HL11300		LEVER,SAFETY SWITCH	6	⊙	5HL11850		GUIDE,PIN	6
	5HL11310		LEVER,SWITCH BACK COVER SWITCH	6		5HL11890		SFT-LOCK-RV	6
	5HL11320		MOUNT,SWITCH BACK COVER SWITCH	6		5HL11910		SFT-GER-TRY	5
	5HL11330		MOUNT,SAFETY SWITCH	6		5HL11930		SP-RV-MOT	4
	5HL11340		MOUNT,FOOT	3		5HL11940		SP-RV-LVR-SEN	6
	5HL11350		FRONT MOUNT BASE,CONVEYING UNIT	3		5HL11950		SP-RV-FLP-SOL	6
	5HL11360		REAR MOUNT BASE,CONVEYING UNIT	3		5HL11960		SP-RV-KORO	6
	5HL11370		MOUNT BASE,SWITCH BACK UNIT	3		5HL11970		SP-RV-LOCK	6
	5HL11380		ADJUSTING PLATE,FOOT	3	⊙	5HL11980		ROLLER,SWITCH BACK	6
	5HL11390		UPPER SUPPORT PLATE,FOOT	3	⊙	5HL12000		GEAR 32	5
	5HL11410		BASE,FOOT	3	⊙	5HL12010		GEAR 16	5
	5HL11420		REINFORCEMENT,FOOT	3	⊙	5HL12180		RUB-STOP	3,6
	5HL11430		BASE	3	⊙	5HL12190		ROL-RV-UP	6
	5HL11440		BKT-GER-MOT-TRY	5		5HL12200		BKT-F-MOT-G	4
	5HL11450		BKT-MOT-TRY	5		5HL12230		MLR-F-TRY-M	1
	5HL11460		BKT-SEN-TRY	5		5HL12240		MLR-PDL	1
	5HL11490		FRM-C-TRY	5		5HL12250		HLD-PDL-MIR	1
	5HL11500		BKT-RACK	3		5HL12260		LVR-C-WT	1
	5HL11510		MOUNT,MAIN PCB	3		5HL12270		SHC-M8X33	3
	5HL11520		BKT-SOL-TM	1	⊙	5HL12320		BRSH-RV	6
	5HL11540		RIGHT GUIDE,SWITCH BACK	6		5HL12330		EMT-5N	7
	5HL11550		GUIDE,SWITCH BACK	6		5HL12350		TFC-16816	3
	5HL11560		LEFT GUIDE,SWITCH BACK	6	⊙	65016080		STOP RING E3	8,9
	5HL11570		LEVER A,FEED SHIFT SOLENOID	6	⊙	68822330		BEARING,DRIVE	8,9
	5HL11580		LEVER B,FEED SHIFT SOLENOID	6					
	5HL11590		LEVER A,SWITCH BACK SOLENOID	6					
	5HL11600		LEVER B,SWITCH BACK SOLENOID	6					
⊙	5HL11610		GEAR 20,EJECT	6					
⊙	5HL11620		GEAR 20	4					
	5HL11630		ACTUATOR,SWITCH BACK EJECT SWITCH	6					

• Parts with "⊙" indicate regular maintenance parts.

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