KYOCERA

(Revised Issue 1)
Service Bulletin

Ref. No. **COM-0271 (C185)**

<Date> Aug 6, 2012

Subject	**Notes on Replacement of the Parts (Improvement of the Detecting Margin for the Job Eject Paper Sensor)**
Model	**TASKalfa 2550ci, FS-C8025MFP, FS-C8020MFP, FS-C8520MFP, FS-C8525MFP**

> *This time, the description with (-->) was revised from the previous information.*
>
> *<Number of changes: 4> The part number and part name of the new Job eject paper sensor were changed (302MV44030→302MV94650). The accurate serial numbers were added.*
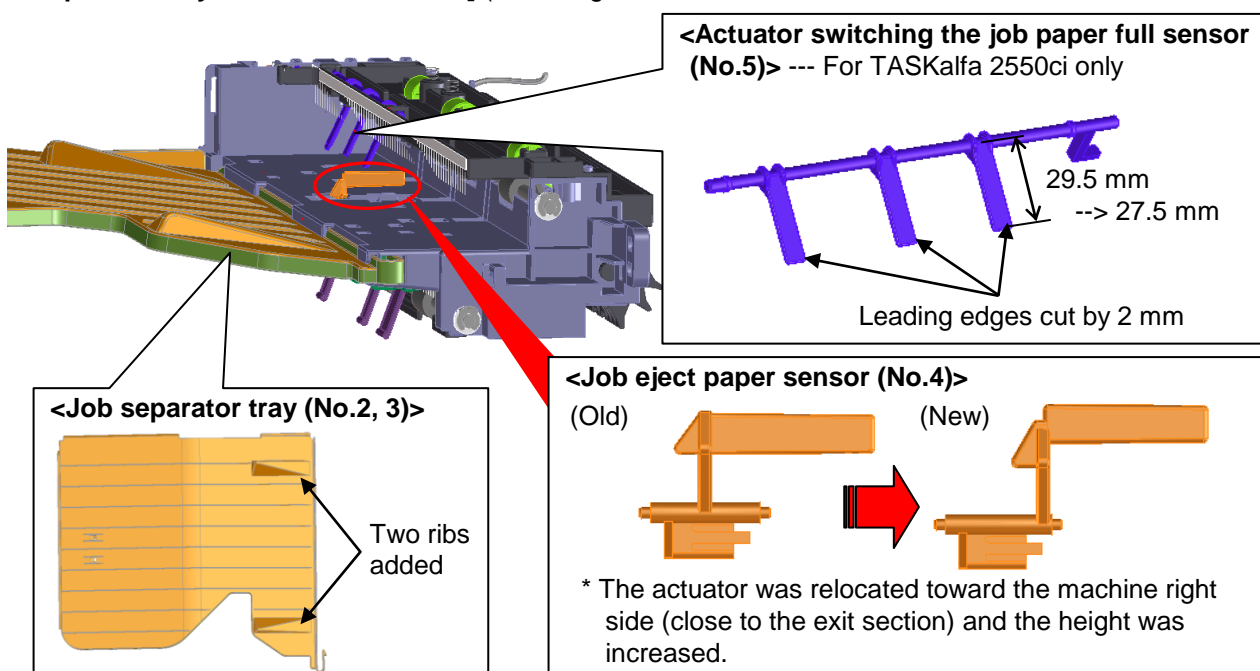
Topic

The following changes were made in order to improve the detecting margins for the job eject paper sensor. Due to the changes, some attention is required when replacing the parts. Therefore, please refer to [Field Measures] below.

Content of Changes

1) The following changes were made so that the loads of eject paper will be securely applied to the actuator of the job eject paper sensor in order to improve the detecting margins for the job eject paper sensor.
   - Two ribs were added to the top side of the job separator tray (No.2, No.3) to prevent the machine front/rear side edge of the eject paper (large size) from hanging down.
   - The shape of the job eject paper sensor (No.4) was changed in order to bring the actuator of the sensor to the paper eject side.
2) Due to decreased number of the stackable sheets on the job separator tray due to the sensor (No.4) change in the above 1), the leading edges of the actuator switching the job paper full sensor were cut by 2 mm in order to secure the same paper stack performance level as before. ----------- For TASKalfa 2550ci only.
3) The fitting shape for the stopper (2K31782_) of TASKalfa 2550ci was added to the back side of the job separator tray (No.2) for common use of the part.

------------------- For the models except TASKalfa 2550ci

[Job separator tray and the exit section] (Following shows the new state viewed from the machine front side.)

<Actuator switching the job paper full sensor (No.5)> --- For TASKalfa 2550ci only

29.5 mm
--> 27.5 mm

Leading edges cut by 2 mm

<Job separator tray (No.2, 3)>

Two ribs added

<Job eject paper sensor (No.4)>

(Old)   (New)

* The actuator was relocated toward the machine right side (close to the exit section) and the height was increased.

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KDC's Classification	☐Entire Stock Rework	☐In-Field modification at next visit
	☒In-Field modification by case	☒No modification necessary

Field Measures:
<For TASKalfa 2550ci only> Due to this change, there is no more functional compatibility between the new/old No.4 and No.5. Therefore, please use the job eject paper sensor (No.4) and the actuator switching the job paper full sensor (No.5) as a set of the new or old parts when replacing the parts. (For more details, please refer to the remark *4 under the parts table below.)
<For the models except TASKalfa 2550ci> No particular problem is expected.

Serial Nos. of the Affected Machines: *(-->)* Please refer to the tables on the pages 3 and 4.

No.	Old Part No.	New Part No.	Description	Q'ty Old	Q'ty New	Compati-bility Old	Compati-bility New	Remarks
1	302MV94540 2MV94540	302K094010 2K094010	PARTS EXIT UNIT SP	1	1	X	O	*1
2	302K004320 2K004320	302MV04730 2MV04730	+TRAY EJECT	1	1	X	O	Except TASKalfa 2550ci
3	302MV94550 2MV94550	302MV94550 2MV94550	PARTS TRAY EJECT ASSY SP	1	1	X	O	For TASKalfa 2550ci only (*2)
4	302K394180 2K394180	302MV94650 (-->)2MV94650	+(-->) PARTS SWITCH EXIT PAPER EMPTY SP	1	1	X	*3	*4
5	302MV28010 2MV28010(*5)	302K028090 2K028090	+ACTUATOR EXIT OVERFLOW UP	1	1	X	X	For TASKalfa 2550ci only

"+" mark at the beginning of the part name indicates that it is a component part.

*1: Change of the exit unit for TASKalfa 2550ci

(For common use of the unit with FS-C8025MFP, FS-C8020MFP)

--- The unit includes the job separator tray (either the old tray for TASKalfa 2550ci which is not supplied individually or the new No.2), job exit paper sensor (No.4) and the actuator switching the job paper full sensor (No.5) as the component parts.

(The stopper, a bundled item in the job separator tray set (No.3), is not included in the new/old exit unit.)

*2: The set includes the new job separator tray (the same tray as new No.2), the stopper and the caution leaflet when using the stopper. (The part number of No.3 remains unchanged.)
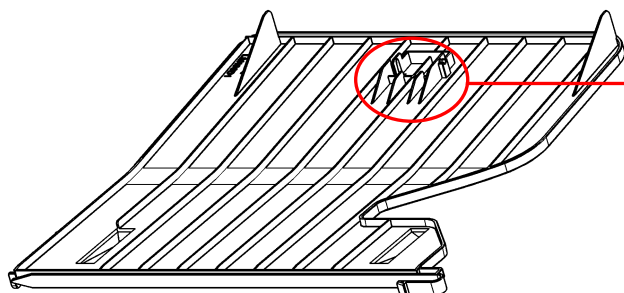
*3: As for TASKalfa 2550ci, the new No.4 cannot be individually attached to the machine before change. The individual new No.4 is applicable for the models except TASKalfa 2550ci.

*4: As for the TASKalfa 2550ci, please apply the old parts to the machine before the change, or apply the new parts to the machine after the change. (If only No.4 was replaced with the new one, the number of the stacked sheets may decrease compared to the current state due to the early paper full detection. If only No.5 was replaced with the new one, the ejected sheet exceeding the normal maximum number of the stacked sheets may bump to the ceiling of the inner tray and then the trailing edge of the paper covers the exit section. As a result, paper jam may occur.)

As for the models except TASKalfa 2550ci, the combination of the new No.5 and the old job exit paper sensor (No.4) can be applied since the models have used the new No.5 before and the height of the detecting position of the job exit paper sensor differs from the one from TASKalfa 2550ci. (The paper jam at the exit section may not occur.)

*5: The old part mentioned above (302MV28010) has been used since the first mass production for TASKalfa 2550ci while 302K028090 (new No.5) has been listed in the Parts List (1st issue) as ACTUATOR EXIT OVERFLOW UP.

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\<Back side of the job separator tray (No.2)\> --- For the models except TASKalfa 2550ci

(The tray for TASKalfa 2550ci (New/old No.3) has the fitting shape for the stopper.)

Fitting shape for the stopper
  * The stopper is not used for the models
    except TASKalfa 2550ci.

(-->) Serial Nos. of Affected Machines

TASKalfa 2550ci

KDA	KDA (GSA)	CPY	KDA 220VI	KDBR	KDE	UTAX
1102MV2US0	1102MV2US1	1102MV2CS0	1102MV4US0	1102MV2BR0	1102MV3NL0	1102MV3UT0
L292800476	L59 Next	L3P2800301	L3V Next	L3U Next	NUZ2703892	NZC Next
KDAU	**KDSG**	**KDTH**	**KDID**	**KDTW**	**KDCN**	**KDKR**
1102MV3AS0	1102MV3SG0	1102MV3TH0	1102MV3ND0	1102MVTTW0	1102MV3KS0	1102MV3KR0
L2A2800353	L2L Next	L2M Next	L2K Next	L2N Next	L2J2800001	L2H2800031
KDJ						
1102MV9JP0						
NV1 Next						

FS-C8525MFP

KDA	CPY	KDA 220VI	KDBR	KDE	UTAX	Olivetti
1102MY2US0	1102MY2CS0	1102MY4US0	1102MY2BR0	1102MY3NL0	1102MY3UT0	1102MY3LV0
NX8 Next	NXR Next	NXJ Next	NXN Next	NXA Next	L1Z Next	L4R Next
KDAU	**KDSG**	**KDTH**	**KDID**	**KDTW**	**KDCN**	**KDKR**
1102MY3AS0	1102MY3SG0	1102MY3TH0	1102MY3ND0	1102MYTTW0	1102MY3KS0	1102MY3KR0
NX9 Next	L3E Next	L3F Next	L3D Next	L3G Next	L3C Next	L3B Next
Philcopy	**KDJ**					
1102MY4PH0	1102MY9JP0					
L4D Next	NXB Next					

FS-C8520MFP

KDA	CPY	KDA 220VI	KDBR	KDE	UTAX	Olivetti
1102MZ2US0	1102MZ2CS0	1102MZ4US0	1102MZ2BR0	1102MZ3NL0	1102MZ3UT0	1102MZ3LV0
NXC Next	NXQ Next	NXK Next	NXP Next	NXE Next	L21 Next	L4Q Next
KDAU	**KDSG**	**KDTH**	**KDID**	**KDTW**	**KDCN**	**KDKR**
1102MZ3AS0	1102MZ3SG0	1102MZ3TH0	1102MZ3ND0	1102MZTTW0	1102MZ3KS0	1102MZ3KR0
NXD Next	L3L Next	L3M Next	L3K Next	L3N Next	L3J Next	L3H Next
Philcopy	**KDJ**					
1102MZ4PH0	1102MZ9JP0					
L4E Next	NXF Next					

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FS-C8025MFP

KDA	KDA (GSA)	CPY	KDA 220VI	KDBR	KDE	UTAX
1102K02US0	1102K02US1	1102K02CS0	1102K04US0	1102K02BR0	1102K03NL0	1102K03UT0
Q72 Next	NH5 Next	N8B Next	NBD Next	N8N Next	Q73 Next	N6U Next
Olivetti	**KDAU**	**KDSG**	**KDTH**	**KDHK**	**KDID**	**KDTW**
1102K03LV0	1102K03AS0	1102K03SG0	1102K03TH0	1102K03HK0	1102K03ND0	1102K0TTW0
NJM Next	Q74 Next	NFQ Next	NFR Next	NAC Next	NFP Next	NCW Next
KDCN	**KDKR**	**Philcopy**	**KDJ**			
1102K03KS0	1102K03KR0	1102K04PH0	1102K09JP0			
NG7 Next	NCV Next	NM8 Next	Q71 Next			

FS-C8020MFP

KDA	KDA (GSA)	CPY	KDA 220VI	KDBR	KDE	UTAX
1102KZ2US0	1102KZ2US1	1102KZ2CS0	1102KZ4US0	1102KZ2BR0	1102KZ3NL0	1102KZ3UT0
Q6X Next	NH8 Next	N8C Next	NFW Next	N8Q Next	Q6Y Next	N6V Next
Olivetti	**KDAU**	**KDSG**	**KDTH**	**KDHK**	**KDID**	**KDTW**
1102KZ3LV0	1102KZ3AS0	1102KZ3SG0	1102KZ3TH0	1102KZ3HK0	1102KZ3ND0	1102KZTTW0
NJN Next	Q6Z Next	NFT Next	NAK Next	NFS Next	NAH Next	ND1 Next
KDCN	**KDKR**	**Philcopy**	**KDJ**			
1102KZ3KS0	1102KZ3KR0	1102KZ4PH0	1102KZ9JP0			
NG8 Next	NCZ Next	NMA Next	Q6W Next			