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# FS-1370DN

## PARTS LIST

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First Edition

## NOTES

1. Indicate parts number and parts description together with the machine model name when placing an order.

e.g.	Parts Number	Parts Name	Machine Model	Quantity
	302L004010	COVER RIGHT	FS-1370DN	1

2. Symbols in the "Parts Number" column.

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.

e.g.	Parts Number	Parts Name	Parts Number	Parts Name
	302L000010	COVER RIGHT ASSY	• 302L004010	COVER RIGHT
			• 302LZ04030	COVER DIMM

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

e.g.	Parts Number	Parts Name	Parts Number	Parts Name
	•302HS94000	PLATE BOTTOM ASSY	••302F909210	PAD BOTTOM

- Parts with "⊙" indicate regular maintenance parts.

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FIG. 1 Covers

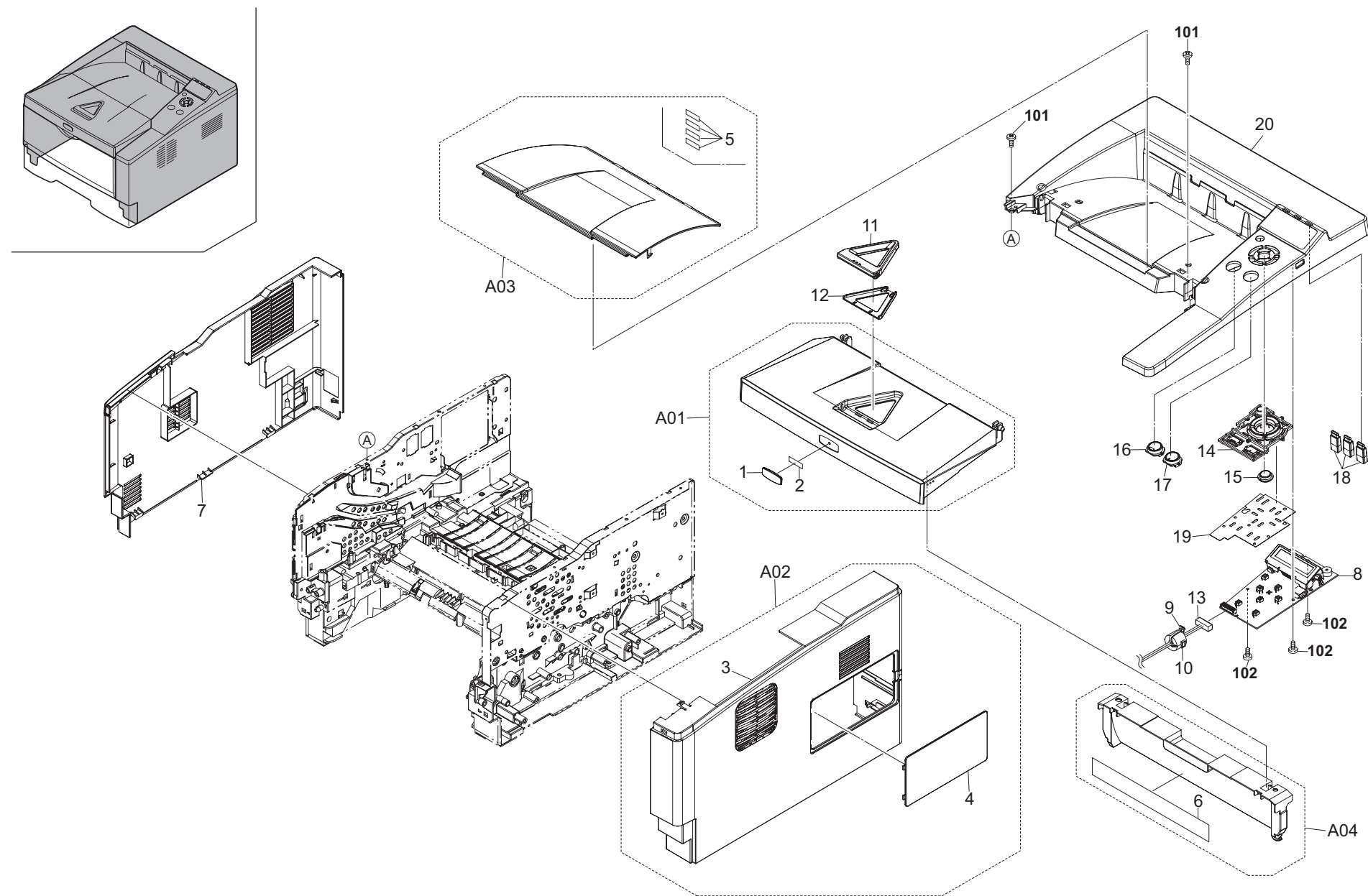


FIG. 1 Covers

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Ref. No.	Part.No.	Alternative.	Description	Quantity		
				120	230	240
⊙ A01	302HS94020	2HS94020	LID TOP ASSY	1	1	1
1	*302F904120	2F904120	EMBLEM KYOCERA	1	1	1
2	*302F904130	2F904130	TAPE EMBLEM	1	1	1
⊙ A02	302L000010	2L000010	COVER RIGHT ASSY	1	1	1
3	*302L004010	2L004010	COVER RIGHT	1	1	1
4	*302LZ04030	2LZ04030	COVER DIMM	1	1	1
⊙ A03	302H494010	2H494010	COVER TOP B(N) KIT SP	1	1	1
5	*302HS04170	2HS04170	SHEET TOP COVER	4	4	4
⊙ A04	302HS94121	2HS94121	COVER FRONT ASSY (2HS) SP	1	1	1
6	*302HS34080	2HS34080	LABEL JAM TK OPERATION	1	1	1
⊙ 7	302LZ04010	2LZ04010	COVER LEFT	1	1	1
⊙ 8	302L094050	2L094050	PARTS PWB LCD SP	1	1	1
9	7YZM420002++H01	YZ045260	ACCESS.BAND	1	1	1
10	7YBEJ0J0D001H01	YB045400	FERRITE CORE	1	1	1
⊙ 11	302HS04070	2HS04070	COVER RACK	1	1	1
⊙ 12	302HS04160	2HS04160	COVER RACK B	1	1	1
13	302H446020	2H446020	CONN.CORD ASSY LCD-RELAY S03394	1	1	1
14	302H405010	2H405010	BUTTON A	1	1	1
15	302H405020	2H405020	BUTTON B	1	1	1
16	302H405030	2H405030	BUTTON C	1	1	1
17	302H405040	2H405040	BUTTON D	1	1	1
18	302H405110	2H405110	LENS LED	3	3	3
19	302H405080	2H405080	SHEET BUTTON	1	1	1
⊙ 20	302L094030	2L094030	PARTS COVER TOP ASSY SP	1	1	1

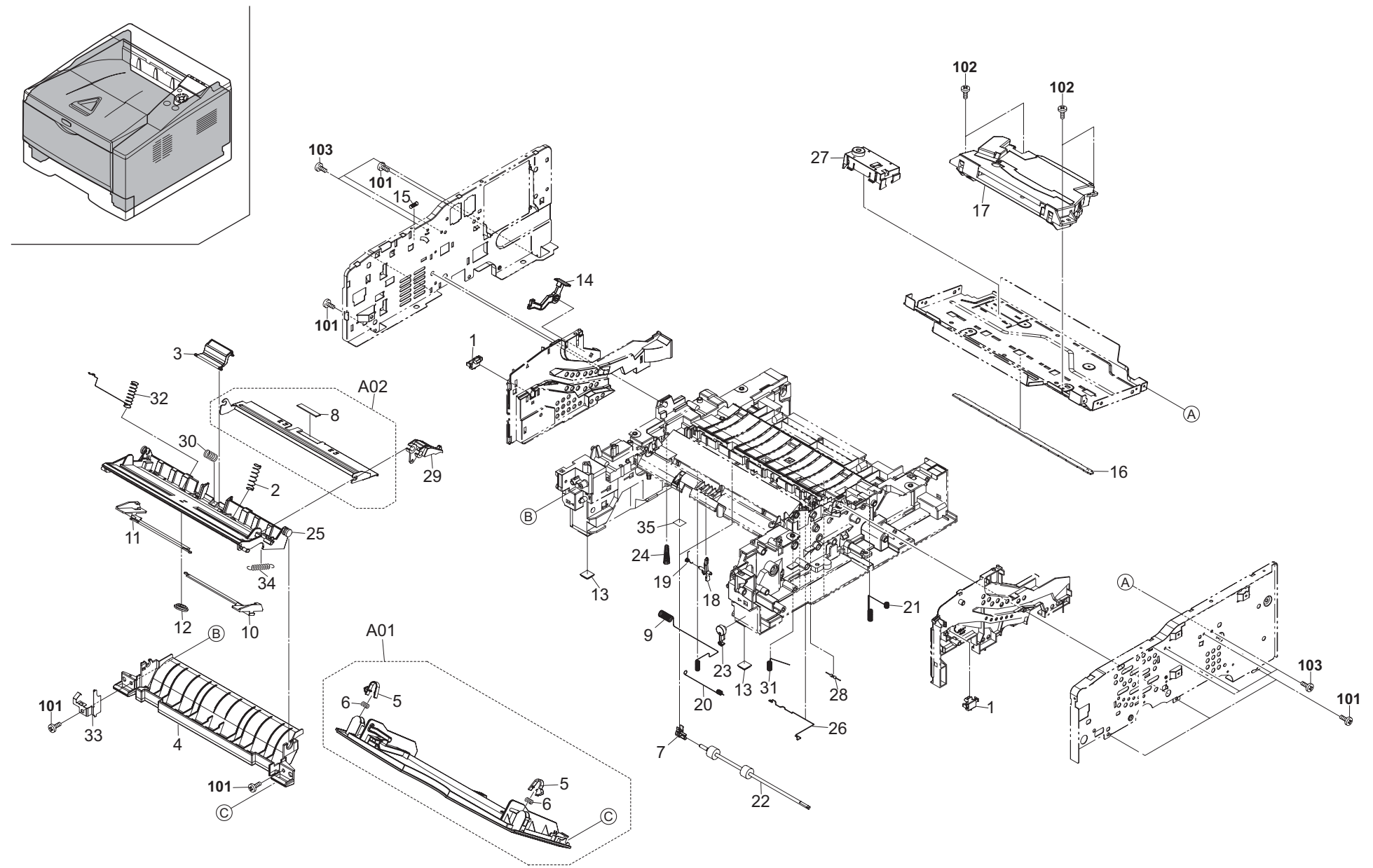
  

Ref. No.	Part.No.	Alternative.	Description	Quantity		
				120	230	240
101	7BB200410H	BB105700	+BIND T.T P SCREW 4X10			
102	7BB200308H	BB105660	+BIND T.T P SCREW 3X8			

- Parts with "\*" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

- Parts with "•" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 2 Frames



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- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

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FIG. 3 Paper Cassette

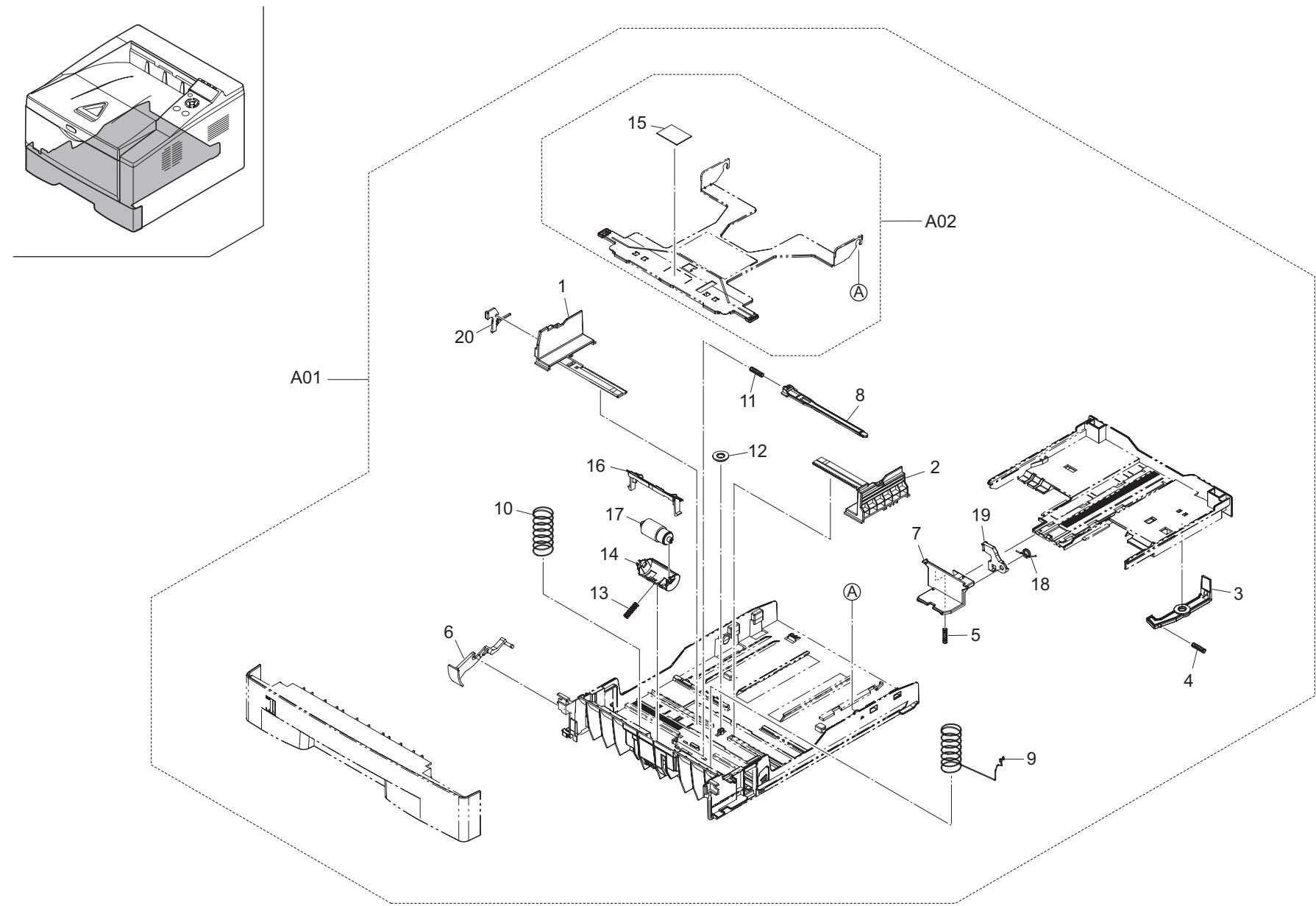




FIG. 3 Paper Cassette

	Ref. No.	Part.No.	Alternative.	Description	Quantity		
					120	230	240
⊙	A01	302LZ93070	2LZ93070	CT-170	1	1	1
	1	•2FM06010	5MVX765SH004	GUIDE SIDE L /B-11 CASSETTE A2	1	1	1
	2	•2FM06020	5MVX765SH005	GUIDE SIDE R /B-11 CASSETTE A2	1	1	1
	3	•302F909031	2F909031	LEVER BASE CAS REAR	1	1	1
	4	•302F909040	2F909040	SPRING BASE CAS REAR	1	1	1
	5	•302HN09190	2HN09190	SPRING FIX	1	1	1
	6	•302HS09070	2HS09070	PAPER INDICATOR	1	1	1
	7	•302HS09081	2HS09081	CURSOR END	1	1	1
	8	•302HS09100	2HS09100	LOCK BOTTOM	1	1	1
	9	•302HS09120	2HS09120	SPRING BOTTOM L	1	1	1
	10	•302HS09130	2HS09130	SPRING BOTTOM R	1	1	1
	11	•302HS09140	2HS09140	SPRING LOCK BOTTOM	1	1	1
	12	•302HS09160	2HS09160	GEAR CASSETTE	1	1	1
	13	•302HS09180	2HS09180	SPRING RETARD	1	1	1
⊙	14	•302HS09260	2HS09260	HOLDER RETARD	1	1	1
	A02	•302HS94000	2HS94000	PLATE BOTTOM ASSY	1	1	1
⊙	15	••302F909210	2F909210	PAD BOTTOM	1	1	1
	16	•302LZ09030	2LZ09030	GUIDE RETARD	1	1	1
	17	•302BR06521	2BR06521	RETARD ROLL ASSY /43487V0005 A4	1	1	1
	18	•5MMW171LD006	2A807530	SPRING STOPPER /A49 CASSETTE A4	1	1	1
	19	•5MVX541DG002	2A807191	LEVER REAR /A-49 CASSETTE A3	1	1	1
	20	•5MVX541DG003	2A807161	LEVER SIDE /A-49 CASSETTE A3	1	1	1

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- Parts with "⊙" indicate regular maintenance parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 4 Paper Feed Section 1

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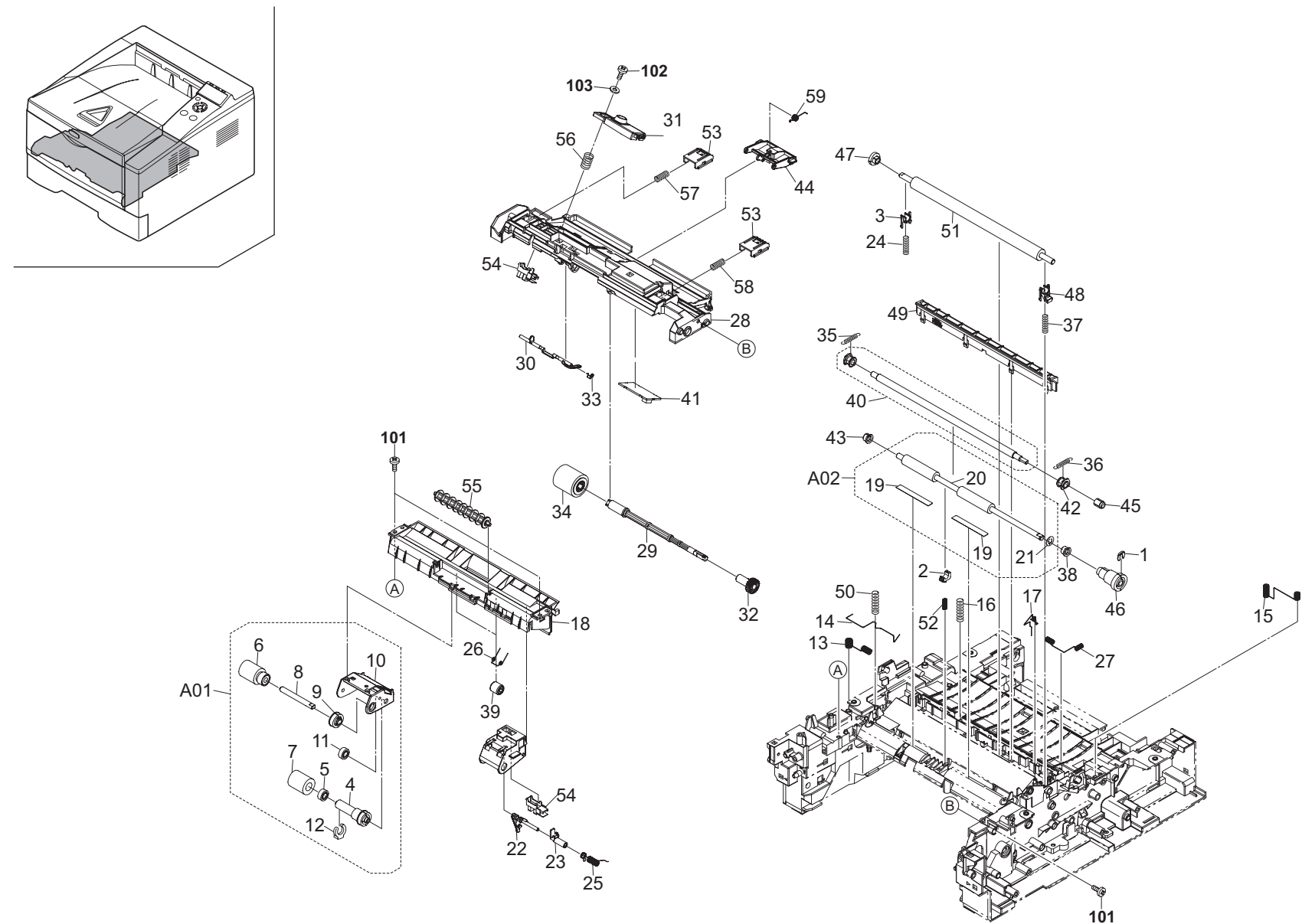


FIG. 4 Paper Feed Section 1

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	Ref. No.	Part.No.	Alternative.	Description	Quantity		
					120	230	240
⊙	1	5MVX111DN003	2A806250	RING STOPPER /A-49 FEED A4	1	1	1
	2	2FM02180	5MVX221DN020	BUSH REGIST C /B-11 FRAME A3	1	1	1
⊙	3	302A816031	2A816031	BUSH TC R /A-49 FEED A4	1	1	1
⊙	A01	302HS94032	2HS94032	HOLDER FEED ASSY	1	1	1
	4	*302F906170	2F906170	JOINT PICKUP A	1	1	1
	5	*302F906180	2F906180	JOINT PICKUP B	1	1	1
	6	*302F906230	2F906230	PULLEY FEED ASSY	1	1	1
	7	*302F906240	2F906240	PULLEY PICKUP ASSY	1	1	1
	8	*302F906272	2F906272	SHAFT FEED L	1	1	1
	9	*302F906280	2F906280	GEAR FEED Z30H	1	1	1
	10	*302HS06020	2HS06020	HOLDER FEED	1	1	1
⊙	11	*302HS06090	2HS06090	GEAR Z22S FEED	1	1	1
⊙	12	*5MVX111DN003	2A806250	RING STOPPER /A-49 FEED A4	1	1	1
	13	302LZ02100	2LZ02100	SPRING EARTH REG UP	1	1	1
	14	302HS02260	2HS02260	SPRING EARTH REG LOW	1	1	1
	15	302HS02340	2HS02340	SPRING EARTH RIGHT	1	1	1
	16	302HS02410	2HS02410	SPRING EARTH DU MID	1	1	1
	17	302HS02440	2HS02440	SPRING EARTH DLP PLATE	1	1	1
	18	302HS06010	2HS06010	FRAME FEED	1	1	1
⊙	A02	302HS94081	2HS94081	REGIST LOW KIT	1	1	1
	19	*302HS24181	2HS24181	SHEET REGIST	2	2	2
	20	*302HS24410	2HS24410	ROLLER REGIST LOW	1	1	1
	21	*7BC460529080H01	BC059590	CUT WASHER 5.2X9.0X0.8T(BLACK)	1	1	1
⊙	22	302HS06060	2HS06060	ACTUATOR EMPTY A	1	1	1
⊙	23	302HS06071	2HS06071	ACTUATOR EMPTY B	1	1	1
	24	302LZ24090	2LZ24090	SPRING TC L	1	1	1
	25	302HS06120	2HS06120	SPRING ACTUATOR	1	1	1
	26	302HS06130	2HS06130	SPRING PULLEY	2	2	2
	27	302HS24310	2HS24310	SPRING EARTH BRUSH	1	1	1
	28	302HS08011	2HS08011	FRAME MPF	1	1	1
	29	302HS08080	2HS08080	SHAFT FEED MPF	1	1	1
⊙	30	302HS08110	2HS08110	ACTUATOR MPF	1	1	1
⊙	31	302HS94150	2HS94150	EMPTY SENSOR KIT SP	1	1	1
⊙	32	302HS08160	2HS08160	GEAR Z20S MPF	1	1	1
	33	302HS08190	2HS08190	SPRING ACTUATOR	1	1	1
⊙	34	302HS08260	2HS08260	ROLLER M/P ASSY	1	1	1
⊙	35	302LZ24120	2LZ24120	SPRING REGIST LB	1	1	1
⊙	36	302LZ24110	2LZ24110	SPRING REGIST RB	1	1	1
	37	302HS24400	2HS24400	SPRING TC R	1	1	1
	38	302HS24460	2HS24460	BUSH REGIST R	1	1	1
⊙	39	5MVM273DB005	2A820100	PULLEY EXIT /A-49 FUSER A3	2	2	2
	40	302LZ94050	2LZ94050	PARTS ROLLER REGIST UP SP	1	1	1
	41	302HS01130	2HS01130	P.W.B RFID WITH SOFTWARE	1	1	1
	42	302HS24120	2HS24120	BUSH REGIST	1	1	1
	43	302HS24140	2HS24140	BUSH 6 EW	1	1	1
	44	302HS08340	2HS08340	COVER REG SW	1	1	1
⊙	45	302HS24190	2HS24190	GEAR Z14R REG UP	1	1	1
⊙	46	302HS24200	2HS24200	GEAR Z21L-Z23L REG LOW	1	1	1
⊙	47	302LZ24010	2LZ24010	GEAR Z17L TC	1	1	1
⊙	48	302HS24250	2HS24250	BUSH TC R	1	1	1

	Ref. No.	Part.No.	Alternative.	Description	Quantity		
					120	230	240
⊙	49	302H494080	2H494080	HOLDER DC BRUSH ASSY	1	1	1
	50	302HS24280	2HS24280	SPRING RELEASE TC L	1	1	1
⊙	51	302LZ94060	2LZ94060	PARTS ROLLER TRANSFER E SP	1	1	1
⊙	51	302LZ94070	2LZ94070	PARTS ROLLER TRANSFER A SP	1		
	52	302HS24360	2HS24360	SPRING REGIST C	1	1	1
⊙	53	5MVX431DN005	2FV02100	LEVER LOCK DLP	2	2	2
	54	7NXSG2481+++H01	NX052600	SENSOR OPT.	2	2	2
	55	302HS06050	2HS06050	PULLEY FEED	1	1	1
	56	5MMW261LD036	2A814570	SPRING TE SENSOR /A-49 DLP A4	1	1	1
	57	5MMW261LD067	2FV02270	SPRING LEVER LOCK L	1	1	1
	58	5MMW261LD068	2FV02280	SPRING LEVER LOCK R	1	1	1
	59	302HS08351	2HS08351	SPRING COVER REG	1	1	1
	101	7BB200410H	BB105700	+BIND T.T P SCREW 4X10			
	102	7BB202308H	BB105690	+TP-FLAT T.T P SCREW 3X8			
	103	7BC00030A080H01	BC046150	WASHER M3X10X0.8T			

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FIG. 5 Paper Feed Section 2

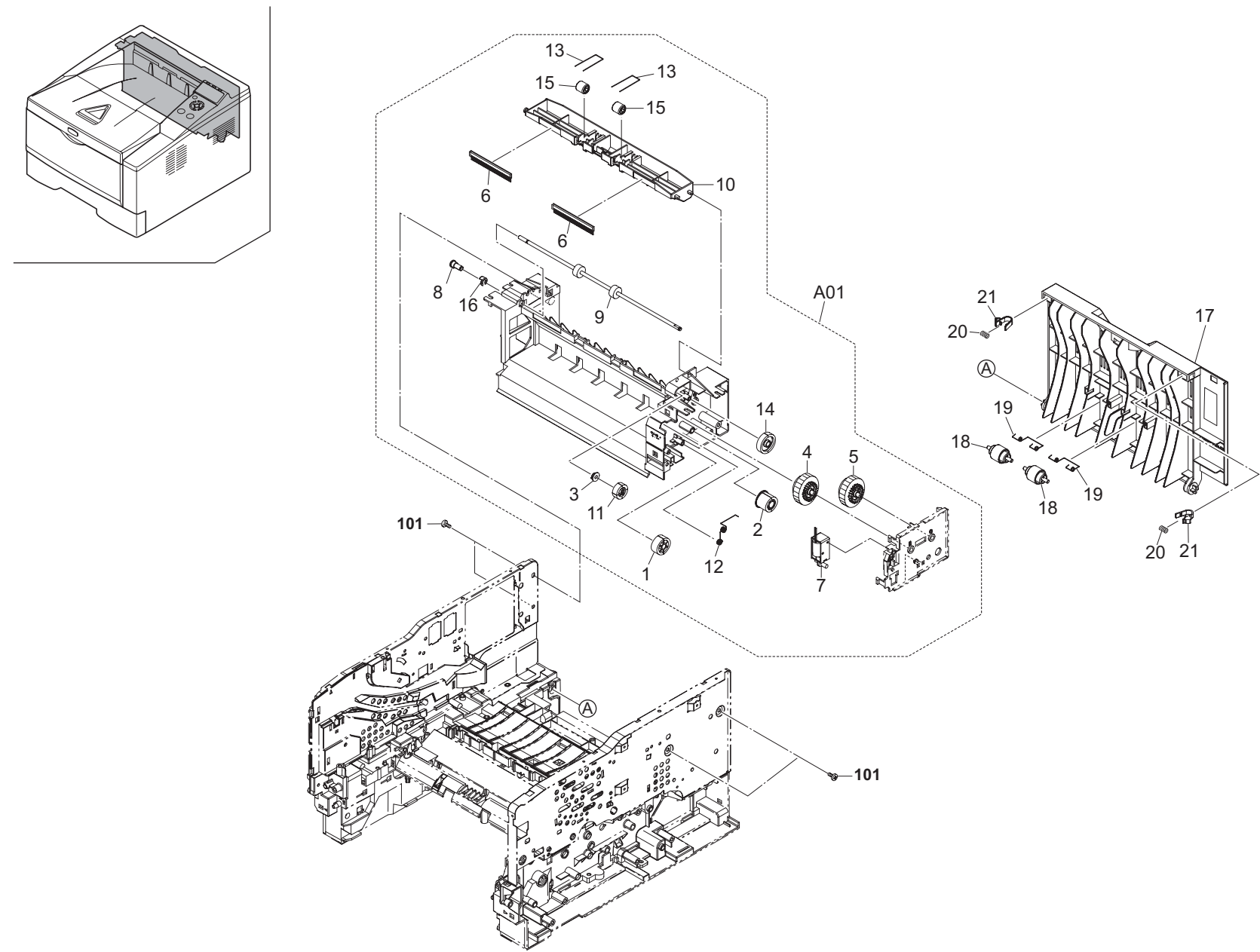


FIG. 5 Paper Feed Section 2

2L0

	Ref. No.	Part.No.	Alternative.	Description	Quantity		
					120	230	240
⊙	A01	302LZ94100	2LZ94100	PARTS FD ASSY (2LZ) SP	1	1	1
⊙	1	•2BL06380	2BL06380	GEAR Z25 JOINT	1	1	1
⊙	2	•2FM02350	5MVG133DN022	GEAR Z22 /B-11 FRAME A4	1	1	1
⊙	3	•302F929140	2F929140	BUSH DU	1	1	1
⊙	4	•302FM94020	2FM94020	GEAR CLUTCH ASSY A SP	1	1	1
⊙	5	•302FM94030	2FM94030	GEAR CLUTCH ASSY B SP	1	1	1
⊙	6	•302H428020	2H428020	DISCHARGER FD	2	2	2
⊙	7	•302H494070	2H494070	SOLENOID ASSY SP	1	1	1
⊙	8	•302HN29050	2HN29050	BUSH DU	1	1	1
⊙	9	•302HS28030	2HS28030	ROLLER FD UP	1	1	1
⊙	10	•302HS28041	2HS28041	COVER FD	1	1	1
⊙	11	•302HS28060	2HS28060	GEAR Z21S	1	1	1
⊙	12	•302HS28110	2HS28110	SPRING EARTH	1	1	1
⊙	13	•302HS28141	2HS28141	SPRING PULLEY	2	2	2
⊙	14	•302HS28170	2HS28170	GEAR FD Z29S	1	1	1
⊙	15	•5MVM273DB005	2A820100	PULLEY EXIT /A-49 FUSER A3	2	2	2
⊙	16	•5MVX111DN007	2BT11070	STOPPER 3 /2BT1107 A4	1	1	1
⊙	17	302HS94160	2HS94160	COVER REAR ASSY SP	1	1	1
⊙	18	302HS28070	2HS28070	PULLEY EXIT	2	2	2
⊙	19	302HS28120	2HS28120	SPRING EXIT	2	2	2
⊙	20	302HS08320	2HS08320	SPRING COVER MPF	2	2	2
⊙	21	302F908200	2F908200	LOCK COVER	2	2	2

	Ref. No.	Part.No.	Alternative.	Description	Quantity		
					120	230	240
	101	7BB200410H	BB105700	+BIND T.T P SCREW 4X10			

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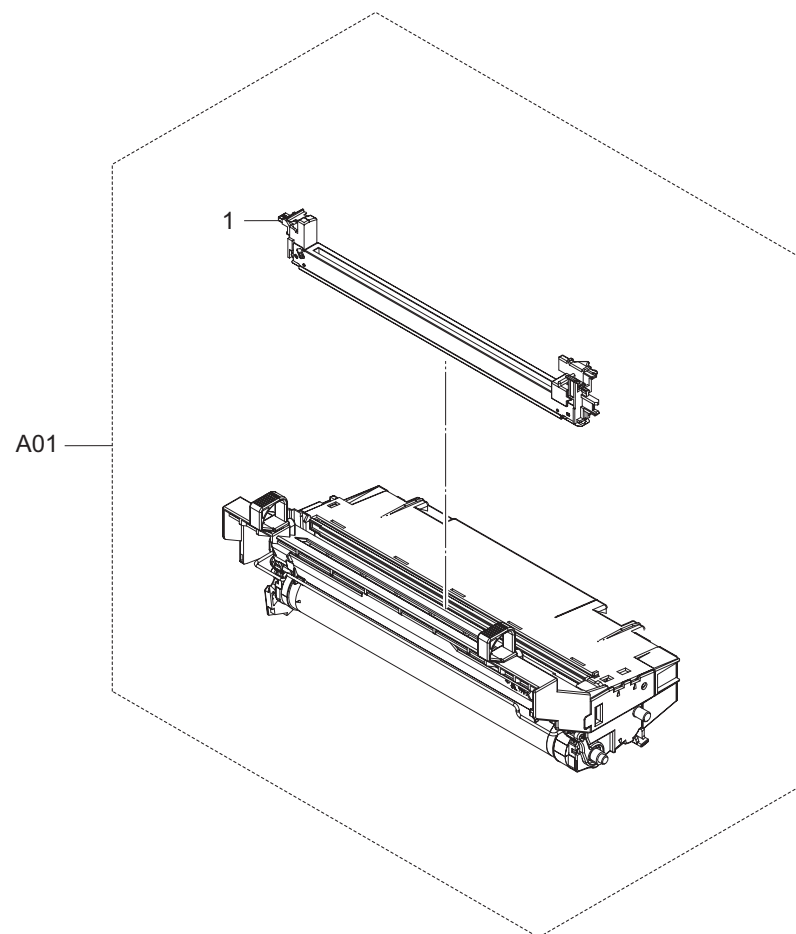
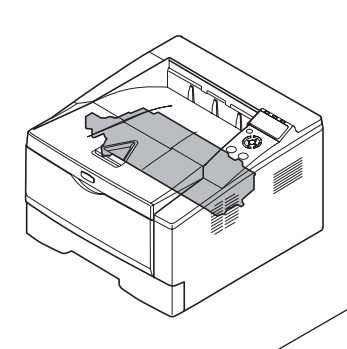


FIG. 6 Image Formation Section

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	Ref. No.	Part.No.	Alternative.	Description	Quantity		
					120	230	240
⊙	A01	302LZ93060	2LZ93060	DK-170	1	1	1
⊙	1	•302HS93070	2HS93070	MC-130	1	1	1

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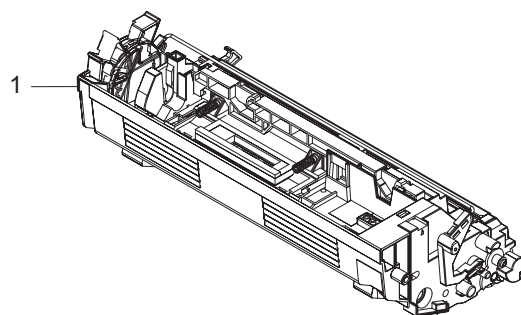
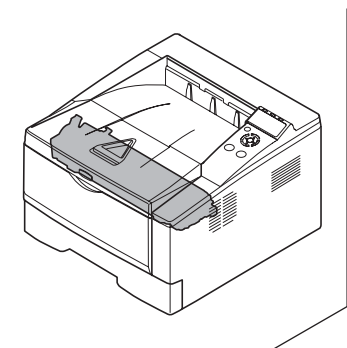




FIG. 7 Developing Section

2L0

	Ref. No.	Part.No.	Alternative.	Description	Quantity		
					120	230	240
⊙	1	302LZ93010	2LZ93010	DV-170(E)		1	
⊙	1	302LZ93020	2LZ93020	DV-172(U)	1		
⊙	1	302LZ93080	2LZ93080	DV-174(AO)			1

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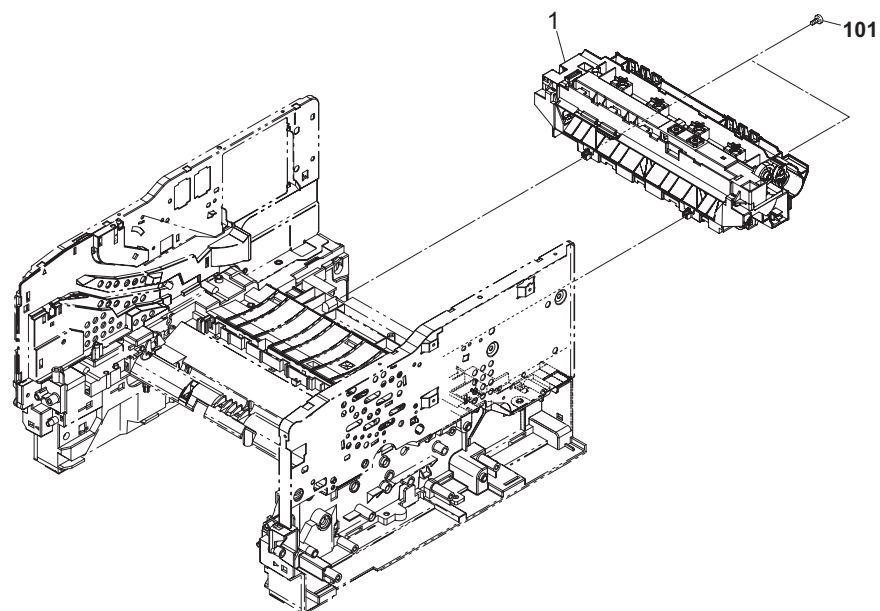
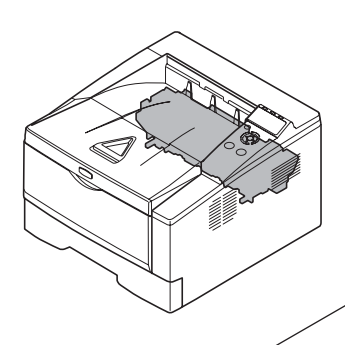


FIG. 8 Fuser Section

2L0

	Ref. No.	Part.No.	Alternative.	Description	Quantity		
					120	230	240
⊙	1	302LZ93040	2LZ93040	FK-170(E)		1	1
⊙	1	302LZ93050	2LZ93050	FK-170(U)	1		

	Ref. No.	Part.No.	Alternative.	Description	Quantity		
					120	230	240
	101	7BB200410H	BB105700	+BIND T.T P SCREW 4X10			

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FIG. 9 Drive Section

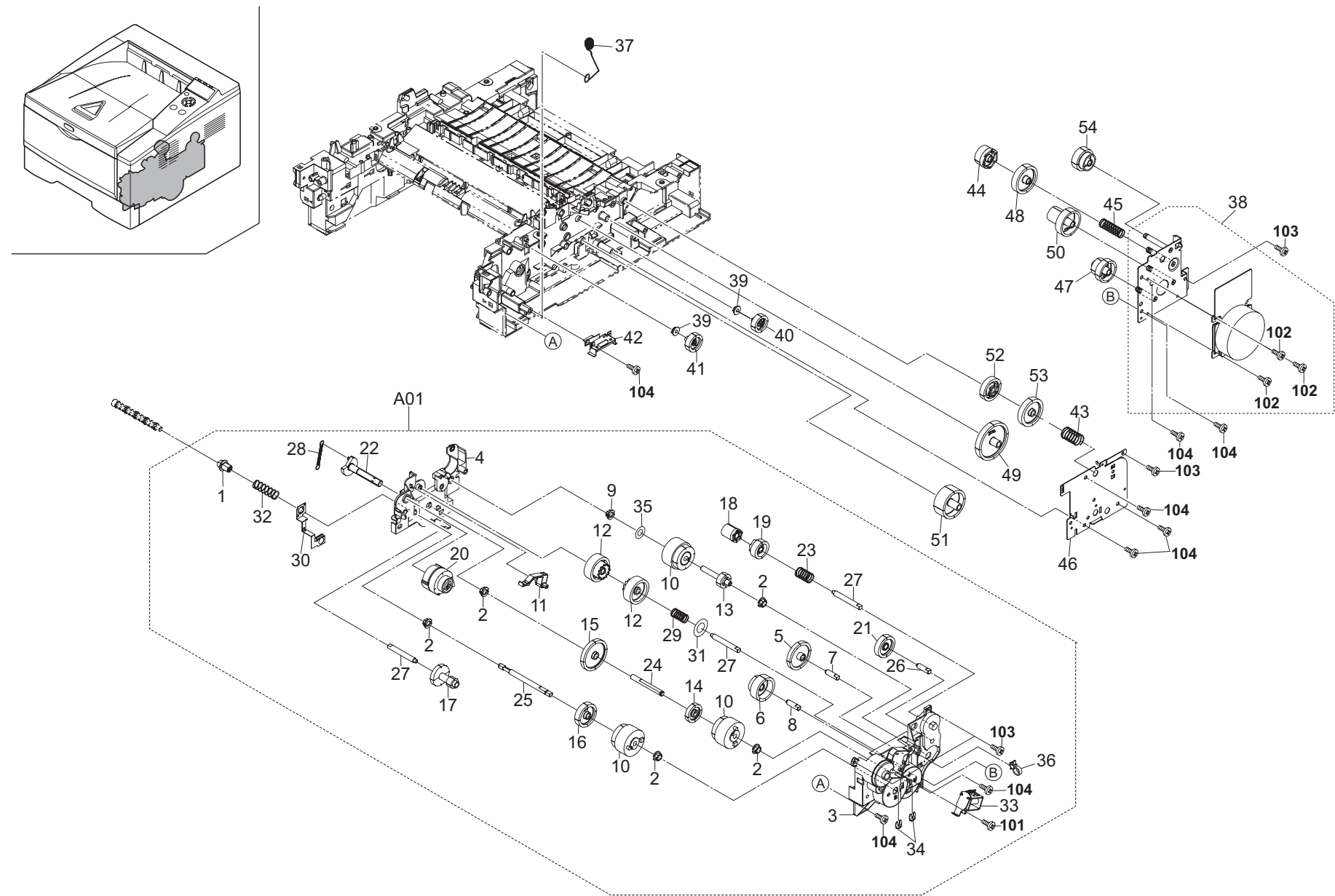


FIG. 9 Drive Section

2L0

	Ref. No.	Part.No.	Alternative.	Description	Quantity		
					120	230	240
⊙	A01	302H493040	2H493040	DR-150	1	1	1
	1	*302F931350	2F931350	JOINT SHAFT CASSETTE	1	1	1
	2	*302F931490	2F931490	BUSH FEED DRIVE	5	5	5
	3	*302H431010	2H431010	HOLDER DRIVE	1	1	1
	4	*302H431020	2H431020	COVER HOLDER DRIVE	1	1	1
⊙	5	*302H431030	2H431030	GEAR Z42R	1	1	1
⊙	6	*302H431040	2H431040	GEAR Z34L-Z24L	1	1	1
	7	*302H431050	2H431050	PIN HOLDER A	1	1	1
	8	*302H431060	2H431060	PIN HOLDER B	1	1	1
	9	*302H431070	2H431070	BUSH DRIVE 6	1	1	1
⊙	10	*302HN44111	2HN44111	CLUTCH FEED	3	3	3
	11	*302HS31050	2HS31050	LEVER LIFT BOTTOM	1	1	1
⊙	12	*302HS31090	2HS31090	GEAR Z37L FREE	2	2	2
⊙	13	*302HS31100	2HS31100	GEAR Z20L CLUTCH	1	1	1
⊙	14	*302HS31120	2HS31120	GEAR Z27L CLUTCH	1	1	1
⊙	15	*302HS31130	2HS31130	GEAR Z45R CLUTCH	1	1	1
⊙	16	*302HS31140	2HS31140	GEAR Z35R IDLE	1	1	1
⊙	17	*302HS31150	2HS31150	GEAR Z31L-Z14S	1	1	1
⊙	18	*302HS31190	2HS31190	GEAR Z17R FREE	1	1	1
⊙	19	*302HS31200	2HS31200	GEAR Z26L FREE	1	1	1
⊙	20	*302HS31230	2HS31230	GEAR Z38S MPF	1	1	1
⊙	21	*302HS31260	2HS31260	GEAR Z32R	1	1	1
	22	*302HS31281	2HS31281	LIFT BOTTOM	1	1	1
	23	*302HS31320	2HS31320	SPRING FREE MAG	1	1	1
	24	*302HS31330	2HS31330	PIN CLUTCH	1	1	1
	25	*302HS31340	2HS31340	SHAFT CASSETTE	1	1	1
	26	*302HS31360	2HS31360	PIN HOLDER A	1	1	1
	27	*302HS31370	2HS31370	PIN HOLDER B	3	3	3
	28	*302HS31380	2HS31380	SPRING LIFT BOTTOM	1	1	1
	29	*302HS31410	2HS31410	SPRING FREE Z37L	1	1	1
	30	*302HS31420	2HS31420	EARTH PLATE DRIVE	1	1	1
	31	*302HS31430	2HS31430	POLYSLIDER 9.5	1	1	1
	32	*302HS31440	2HS31440	SPRING FEED	1	1	1
⊙	33	*302HS44020	2HS44020	SOLENOID MPF	1	1	1
⊙	34	*5MVX111DN003	2A806250	RING STOPPER /A-49 FEED A4	2	2	2
	35	*7BC06062C020H01	BC045240	POLY SLIDER WASHER M6.2X12X0.2T	1	1	1
	36	*M2107250	M2107250	BAND,RSG-100(KITAGAWA)	1	1	1
	37	302HS02370	2HS02370	SPRING EARTH CASSETTE	1	1	1
⊙	38	302LZ94020	2LZ94020	PARTS MOTOR ASSY SP	1	1	1
	39	302F929140	2F929140	BUSH DU	2	2	2
⊙	40	302HS24220	2HS24220	GEAR Z25R DU FEED	1	1	1
⊙	41	302HS24230	2HS24230	GEAR Z26L DU MID	1	1	1
	42	302HS02381	2HS02381	PLATE PF CONNECTOR	1	1	1
	43	302HS31310	2HS31310	SPRING FREE FUSER	1	1	1
⊙	44	302HS31390	2HS31390	GEAR Z27R FREE 2	1	1	1
	45	302LZ31040	2LZ31040	SPRING FREE DRUM	1	1	1
	46	302HS31041	2HS31041	PLATE GEAR DRIVE	1	1	1
⊙	47	302HS31250	2HS31250	GEAR Z54R-Z24R	1	1	1
⊙	48	302HS31070	2HS31070	GEAR Z42R FREE 2	1	1	1
⊙	49	302HS31110	2HS31110	GEAR Z58L	1	1	1

	Ref. No.	Part.No.	Alternative.	Description	Quantity		
					120	230	240
⊙	50	302H431080	2H431080	GEAR Z64R-Z21L	1	1	1
⊙	51	302HS31180	2HS31180	GEAR Z44R	1	1	1
⊙	52	302HS31210	2HS31210	GEAR Z35S FREE	1	1	1
⊙	53	302HS31220	2HS31220	GEAR Z42R FREE	1	1	1
⊙	54	302HS31240	2HS31240	GEAR Z32L DRUM	1	1	1
	101	7BB200308H	BB105660	+BIND T.T P SCREW 3X8			
	102	BAB53060	BAB53060	+TP TAP-TITE S SCREW M3X06			
	103	7BB100306H	BB046010	+BIND T.T S SCREW 3X6			
	104	7BB200410H	BB105700	+BIND T.T P SCREW 4X10			

- Parts with "\*" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

- Parts with "•" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 10 Duplex Section

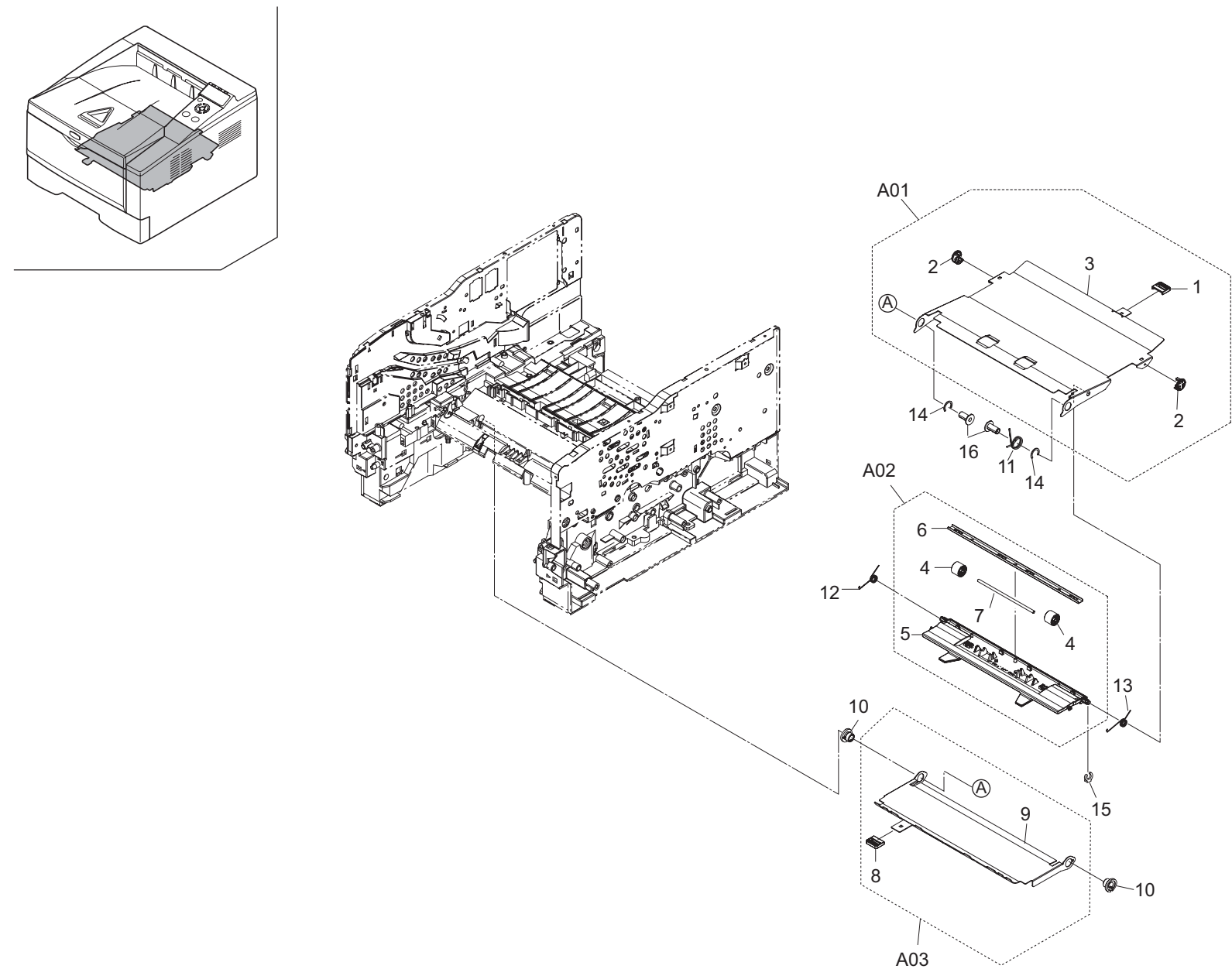


FIG. 10 Duplex Section

	Ref. No.	Part.No.	Alternative.	Description	Quantity		
					120	230	240
⊙	A01	302HS94320	2HS94320	PARTS PLATE COVER DU B ASSY SP	1	1	1
	1	•2FM02690	5MVX221DG002	LEVER DU /B-11 DU A3	1	1	1
	2	•2FM21050	5MVX173DN001	COLLER DU /B-11 DU A3	2	2	2
	3	•302HS29020	2HS29020	PLATE COVER DU B	1	1	1
	A02	302FM94060	2FM94060	PARTS HOLDER DU ASSY SP	1	1	1
	4	•2FM02210	5MVM274DN002	PULLEY MID /B-11 FRAME A4	2	2	2
	5	•2FM21010	5MVX861XB001	HOLDER DU /B-11 DU A1	1	1	1
	6	•2FM21020	5MML821SD009	STAY DU /B-11 DU A3	1	1	1
	7	•302FM02421	2FM02421	SHAFT PULLEY /B-11 FRAME A4	1	1	1
	A03	302HS94330	2HS94330	PARTS PLATE COVER DU ASSY SP	1	1	1
	8	•2FM02690	5MVX221DG002	LEVER DU /B-11 DU A3	1	1	1
	9	•302HS29010	2HS29010	PLATE COVER DU	1	1	1
	10	2FM02140	5MVM786XB001	BUSH DU /B-11 FRAME A3	2	2	2
	11	2FM02500	5MMW176SD002	SPRING DU R /B-11 FRAME A4	1	1	1
	12	2FM02510	5MMW166SD002	SPRING HOLDER L /B-11 FRAME A4	1	1	1
	13	2FM02520	5MMW166SD003	SPRING HOLDER R /B-11 FRAME A4	1	1	1
⊙	14	5MBCK9560XSC	D4103700	C STOP RING /X9.5 X 0.6T S-CR	2	2	2
	15	5MVX111DN003	2A806250	RING STOPPER /A-49 FEED A4	1	1	1
	16	2FM21030	5MVM276DN017	STOPPER BUSH /B-11 DU A4	2	2	2

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.





FIG. 11 Electrical Components

2L0

	Ref. No.	Part.No.	Alternative.	Description	Quantity		
					120	230	240
	1	302F939081	2F939081	SCREW BOX	2	2	2
⊙	2	302HS45011	2HS45011	SWITCHING REGULATOR 230V		1	1
⊙	2	302HS45020	2HS45020	SWITCHING REGULATOR 120V	1		
⊙	3	302HS02070	2HS02070	LEVER LOCK CASSETTE	1	1	1
⊙	4	302HS02110	2HS02110	LEVER INTERLOCK SW	1	1	1
	5	302HS02120	2HS02120	SPRING INTERLOCK SW	1	1	1
⊙	6	302HS02180	2HS02180	PIN CASSETTE	1	1	1
	7	302HS02190	2HS02190	SPRING PIN CASSETTE	1	1	1
⊙	8	302L094010	2L094010	PARTS PWB CONTROL SP	1	1	1
⊙	9	302HS02210	2HS02210	PLATE POWER SUPPLY	1	1	1
	10	302HS46120	2HS46120	CONN.CORD ASSY PWS-INLET S03238	1	1	1
⊙	11	302LZ94040	2LZ94040	PARTS HIGH VOLTAGE UNIT SP	1	1	1
	12	302HS02360	2HS02360	SPRING LOCK CASSETTE	2	2	2
⊙	13	302HS02390	2HS02390	LEVER LOCK CASSETTE L	1	1	1
⊙	14	302LZ94030	2LZ94030	PARTS MOTOR FAN 80 SP	1	1	1
⊙	15	302L094070	2L094070	PARTS MOTOR FAN 80 ASSY SP	1	1	1
	16	302HS02620	2HS02620	SPRING EARTH FAN	1	1	1
	17	7AAACCUS+10H001	AA068380	AC CORD ASSY US	1		
	18	302FV45020	2FV45020	AC CORD ASSY		1	
	19	302FV45040	2FV45040	AC CORD ASSY			1
	20	302F939090	2F939090	CAP NETWORK	1	1	1
	21	302HS39040	2HS39040	PLATE OPTION	1	1	1

	Ref. No.	Part.No.	Alternative.	Description	Quantity		
					120	230	240
	101	7BB200410H	BB105700	+BIND T.T P SCREW 4X10			
	102	5MBSPB3006NW++R	B1B03060	BIND HEAD SCREW(+)/ M3 X 6 CRFREE			
	103	7BB100306H1	BB105820	+BIND T.T S SCREW 3X6			
	104	5MBTPB4006TW++R	B1A54060	BIND T.T SCREW(+)/ M4 X 6 CRFREE S-T			

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 12 Maintenance Kits

	Ref. No.	Part.No.	Alternative.	Description	Quantity		
					120	230	240
		1702LZ7US0	072LZ7US	MK-172/MAINTENANCE KIT (OPTION) •DV-172(U) •DK-170	1 1 1		
		1702LZ8AS0	072LZ8AS	MK-174/MAINTENANCE KIT (OPTION) •DV-174(AO) •DK-170			1 1 1
		1702LZ8NL0	072LZ8NL	MK-170/MAINTENANCE KIT (OPTION) •DV-170(E) •DK-170	1 1 1		

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicate regular maintenance parts.

- Parts with "• •" are component parts or sub-assembly with "•" appearing immediately above them.

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	Part.No.	Alternative.	Description	Fig.No.
	1702LZ7US0	072LZ7US	MK-172/MAINTENANCE KIT	12
	1702LZ8AS0	072LZ8AS	MK-174/MAINTENANCE KIT	12
	1702LZ8NL0	072LZ8NL	MK-170/MAINTENANCE KIT	12
⊙	2BL06380	2BL06380	GEAR Z25 JOINT	5
	2FM02140	5MVM786XB001	BUSH DU /B-11 FRAME A3	10
	2FM02180	5MVX221DN020	BUSH REGIST C /B-11 FRAME A3	4
⊙	2FM02210	5MVM274DN002	PULLEY MID /B-11 FRAME A4	10
⊙	2FM02350	5MVG133DN022	GEAR Z22 /B-11 FRAME A4	5
	2FM02500	5MMW176SD002	SPRING DU R /B-11 FRAME A4	10
	2FM02510	5MMW166SD002	SPRING HOLDER L /B-11 FRAME A4	10
	2FM02520	5MMW166SD003	SPRING HOLDER R /B-11 FRAME A4	10
	2FM02690	5MVX221DG002	LEVER DU /B-11 DU A3	10
	2FM06010	5MVX765SH004	GUIDE SIDE L /B-11 CASSETTE A2	3
	2FM06020	5MVX765SH005	GUIDE SIDE R /B-11 CASSETTE A2	3
	2FM21010	5MVX861XB001	HOLDER DU /B-11 DU A1	10
	2FM21020	5MML821SD009	STAY DU /B-11 DU A3	10
	2FM21030	5MVM276DN017	STOPPER BUSH /B-11 DU A4	10
	2FM21050	5MVX173DN001	COLLER DU /B-11 DU A3	10
⊙	302A816031	2A816031	BUSH TC R /A-49 FEED A4	4
⊙	302BR06521	2BR06521	RETARD ROLL ASSY /43487V0005 A4	3
	302F902420	2F902420	LOCK COVER TOP R	2
	302F904120	2F904120	EMBLEM KYOCERA	1
	302F904130	2F904130	TAPE EMBLEM	1
	302F906170	2F906170	JOINT PICKUP A	4
	302F906180	2F906180	JOINT PICKUP B	4
	302F906230	2F906230	PULLEY FEED ASSY	4
	302F906240	2F906240	PULLEY PICKUP ASSY	4
	302F906272	2F906272	SHAFT FEED L	4
	302F906280	2F906280	GEAR FEED Z30H	4
	302F908200	2F908200	LOCK COVER	2,5
	302F908270	2F908270	SP BOTTOM MPF L	2
	302F908310	2F908310	PAD FRICTION MPF	2
	302F909031	2F909031	LEVER BASE CAS REAR	3
	302F909040	2F909040	SPRING BASE CAS REAR	3
	302F909210	2F909210	PAD BOTTOM	3
	302F929140	2F929140	BUSH DU	5,9
	302F931350	2F931350	JOINT SHAFT CASSETTE	9
	302F931490	2F931490	BUSH FEED DRIVE	9
	302F939081	2F939081	SCREW BOX	11
	302F939090	2F939090	CAP NETWORK	11
	302FM02421	2FM02421	SHAFT PULLEY /B-11 FRAME A4	10
⊙	302FM94020	2FM94020	GEAR CLUTCH ASSY A SP	5
⊙	302FM94030	2FM94030	GEAR CLUTCH ASSY B SP	5
⊙	302FM94060	2FM94060	PARTS HOLDER DU ASSY SP	10
	302FV45020	2FV45020	AC CORD ASSY	11
	302FV45040	2FV45040	AC CORD ASSY	11
	302H402040	2H402040	SPRING REG GND	2
	302H402060	2H402060	SPRING EARTH DU FEED	2
	302H405010	2H405010	BUTTON A	1
	302H405020	2H405020	BUTTON B	1

	Part.No.	Alternative.	Description	Fig.No.
	302H405030	2H405030	BUTTON C	1
	302H405040	2H405040	BUTTON D	1
	302H405080	2H405080	SHEET BUTTON	1
	302H405110	2H405110	LENS LED	1
⊙	302H428020	2H428020	DISCHARGER FD	5
	302H431010	2H431010	HOLDER DRIVE	9
	302H431020	2H431020	COVER HOLDER DRIVE	9
⊙	302H431030	2H431030	GEAR Z42R	9
⊙	302H431040	2H431040	GEAR Z34L-Z24L	9
	302H431050	2H431050	PIN HOLDER A	9
	302H431060	2H431060	PIN HOLDER B	9
	302H431070	2H431070	BUSH DRIVE 6	9
⊙	302H431080	2H431080	GEAR Z64R-Z21L	9
	302H446020	2H446020	CONN.CORD ASSY LCD-RELAY S03394	1
⊙	302H493040	2H493040	DR-150	9
⊙	302H494010	2H494010	COVER TOP B(N) KIT SP	1
⊙	302H494070	2H494070	SOLENOID ASSY SP	5
⊙	302H494080	2H494080	HOLDER DC BRUSH ASSY	4
⊙	302H994360	2H994360	PARTS FULL SENSOR ASSY SP	2
	302HN09190	2HN09190	SPRING FIX	3
	302HN29050	2HN29050	BUSH DU	5
⊙	302HN44111	2HN44111	CLUTCH FEED	9
	302HS01130	2HS01130	P.W.B RFID WITH SOFTWARE	4
⊙	302HS02070	2HS02070	LEVER LOCK CASSETTE	11
⊙	302HS02090	2HS02090	LEVER STOPPER DLP	2
	302HS02100	2HS02100	SPRING STOPPER DLP	2
⊙	302HS02110	2HS02110	LEVER INTERLOCK SW	11
	302HS02120	2HS02120	SPRING INTERLOCK SW	11
	302HS02160	2HS02160	SPRING MC	2
⊙	302HS02180	2HS02180	PIN CASSETTE	11
	302HS02190	2HS02190	SPRING PIN CASSETTE	11
⊙	302HS02210	2HS02210	PLATE POWER SUPPLY	11
	302HS02260	2HS02260	SPRING EARTH REG LOW	4
	302HS02330	2HS02330	SPRING EARTH DU PLATE	2
	302HS02340	2HS02340	SPRING EARTH RIGHT	4
	302HS02360	2HS02360	SPRING LOCK CASSETTE	11
	302HS02370	2HS02370	SPRING EARTH CASSETTE	9
	302HS02381	2HS02381	PLATE PF CONNECTOR	9
⊙	302HS02390	2HS02390	LEVER LOCK CASSETTE L	11
	302HS02410	2HS02410	SPRING EARTH DU MID	4
	302HS02440	2HS02440	SPRING EARTH DLP PLATE	4
	302HS02470	2HS02470	SPRING PIN BIAS	2
	302HS02620	2HS02620	SPRING EARTH FAN	11
⊙	302HS02650	2HS02650	HOOK PF	2
⊙	302HS02700	2HS02700	SHEET BUSH DU	2
⊙	302HS04070	2HS04070	COVER RACK	1
⊙	302HS04160	2HS04160	COVER RACK B	1
	302HS04170	2HS04170	SHEET TOP COVER	1
	302HS06010	2HS06010	FRAME FEED	4
	302HS06020	2HS06020	HOLDER FEED	4

• Parts with "⊙" indicate regular maintenance parts.

	Part.No.	Alternative.	Description	Fig.No.
⊙	302HS06050	2HS06050	PULLEY FEED	4
⊙	302HS06060	2HS06060	ACTUATOR EMPTY A	4
⊙	302HS06071	2HS06071	ACTUATOR EMPTY B	4
⊙	302HS06090	2HS06090	GEAR Z22S FEED	4
	302HS06120	2HS06120	SPRING ACTUATOR	4
	302HS06130	2HS06130	SPRING PULLEY	4
	302HS08011	2HS08011	FRAME MPF	4
	302HS08050	2HS08050	BASE MPF	2
	302HS08080	2HS08080	SHAFT FEED MPF	4
	302HS08100	2HS08100	BRACKET BOTTOM	2
⊙	302HS08110	2HS08110	ACTUATOR MPF	4
⊙	302HS08160	2HS08160	GEAR Z20S MPF	4
	302HS08170	2HS08170	SPRING SEPARATOR	2
	302HS08190	2HS08190	SPRING ACTUATOR	4
	302HS08210	2HS08210	SPRING EARTH MPF	2
	302HS08230	2HS08230	PLATE EARTH BOTTOM	2
	302HS08241	2HS08241	GUIDE MPF R	2
	302HS08251	2HS08251	GUIDE MPF L	2
⊙	302HS08260	2HS08260	ROLLER M/P ASSY	4
	302HS08270	2HS08270	SPRING BRACKET	2
	302HS08320	2HS08320	SPRING COVER MPF	2,5
	302HS08340	2HS08340	COVER REG SW	4
	302HS08351	2HS08351	SPRING COVER REG	4
	302HS09070	2HS09070	PAPER INDICATOR	3
	302HS09081	2HS09081	CURSOR END	3
	302HS09100	2HS09100	LOCK BOTTOM	3
	302HS09120	2HS09120	SPRING BOTTOM L	3
	302HS09130	2HS09130	SPRING BOTTOM R	3
	302HS09140	2HS09140	SPRING LOCK BOTTOM	3
	302HS09160	2HS09160	GEAR CASSETTE	3
	302HS09180	2HS09180	SPRING RETARD	3
	302HS09260	2HS09260	HOLDER RETARD	3
	302HS24070	2HS24070	SPRING ACTUATOR REG	2
	302HS24120	2HS24120	BUSH REGIST	4
	302HS24130	2HS24130	BUSH 4 DU ROLL	2
	302HS24140	2HS24140	BUSH 6 EW	4
⊙	302HS24160	2HS24160	ROLLER DU	2
	302HS24181	2HS24181	SHEET REGIST	4
⊙	302HS24190	2HS24190	GEAR Z14R REG UP	4
⊙	302HS24200	2HS24200	GEAR Z21L-Z23L REG LOW	4
⊙	302HS24220	2HS24220	GEAR Z25R DU FEED	9
⊙	302HS24230	2HS24230	GEAR Z26L DU MID	9
⊙	302HS24250	2HS24250	BUSH TC R	4
	302HS24280	2HS24280	SPRING RELEASE TC L	4
	302HS24300	2HS24300	SPRING CONTACT TC	2
	302HS24310	2HS24310	SPRING EARTH BRUSH	4
	302HS24360	2HS24360	SPRING REGIST C	4
	302HS24400	2HS24400	SPRING TC R	4
	302HS24410	2HS24410	ROLLER REGIST LOW	4
	302HS24460	2HS24460	BUSH REGIST R	4

	Part.No.	Alternative.	Description	Fig.No.
⊙	302HS28030	2HS28030	ROLLER FD UP	5
	302HS28041	2HS28041	COVER FD	5
⊙	302HS28060	2HS28060	GEAR Z21S	5
	302HS28070	2HS28070	PULLEY EXIT	5
	302HS28110	2HS28110	SPRING EARTH	5
	302HS28120	2HS28120	SPRING EXIT	5
	302HS28141	2HS28141	SPRING PULLEY	5
⊙	302HS28170	2HS28170	GEAR FD Z29S	5
	302HS29010	2HS29010	PLATE COVER DU	10
	302HS29020	2HS29020	PLATE COVER DU B	10
	302HS31041	2HS31041	PLATE GEAR DRIVE	9
	302HS31050	2HS31050	LEVER LIFT BOTTOM	9
⊙	302HS31070	2HS31070	GEAR Z42R FREE 2	9
⊙	302HS31090	2HS31090	GEAR Z37L FREE	9
⊙	302HS31100	2HS31100	GEAR Z20L CLUTCH	9
⊙	302HS31110	2HS31110	GEAR Z58L	9
⊙	302HS31120	2HS31120	GEAR Z27L CLUTCH	9
⊙	302HS31130	2HS31130	GEAR Z45R CLUTCH	9
⊙	302HS31140	2HS31140	GEAR Z35R IDLE	9
⊙	302HS31150	2HS31150	GEAR Z31L-Z14S	9
⊙	302HS31180	2HS31180	GEAR Z44R	9
⊙	302HS31190	2HS31190	GEAR Z17R FREE	9
⊙	302HS31200	2HS31200	GEAR Z26L FREE	9
⊙	302HS31210	2HS31210	GEAR Z35S FREE	9
⊙	302HS31220	2HS31220	GEAR Z42R FREE	9
⊙	302HS31230	2HS31230	GEAR Z38S MPF	9
⊙	302HS31240	2HS31240	GEAR Z32L DRUM	9
⊙	302HS31250	2HS31250	GEAR Z54R-Z24R	9
⊙	302HS31260	2HS31260	GEAR Z32R	9
	302HS31281	2HS31281	LIFT BOTTOM	9
	302HS31310	2HS31310	SPRING FREE FUSER	9
	302HS31320	2HS31320	SPRING FREE MAG	9
	302HS31330	2HS31330	PIN CLUTCH	9
	302HS31340	2HS31340	SHAFT CASSETTE	9
	302HS31360	2HS31360	PIN HOLDER A	9
	302HS31370	2HS31370	PIN HOLDER B	9
	302HS31380	2HS31380	SPRING LIFT BOTTOM	9
⊙	302HS31390	2HS31390	GEAR Z27R FREE 2	9
	302HS31410	2HS31410	SPRING FREE Z37L	9
	302HS31420	2HS31420	EARTH PLATE DRIVE	9
	302HS31430	2HS31430	POLYSLIDER 9.5	9
	302HS31440	2HS31440	SPRING FEED	9
	302HS34080	2HS34080	LABEL JAM TK OPERATION	1
	302HS39040	2HS39040	PLATE OPTION	11
⊙	302HS44020	2HS44020	SOLENOID MPF	9
⊙	302HS45011	2HS45011	SWITCHING REGULATOR 230V	11
⊙	302HS45020	2HS45020	SWITCHING REGULATOR 120V	11
	302HS46120	2HS46120	CONN.CORD ASSY PWS-INLET S03238	11
⊙	302HS93070	2HS93070	MC-130	6
⊙	302HS94000	2HS94000	PLATE BOTTOM ASSY	3

• Parts with "⊙" indicate regular maintenance parts.

	Part.No.	Alternative.	Description	Fig.No.
⊙	302HS94020	2HS94020	LID TOP ASSY	1
⊙	302HS94032	2HS94032	HOLDER FEED ASSY	4
⊙	302HS94040	2HS94040	SEPARATOR MPF ASSY	2
⊙	302HS94050	2HS94050	PLATE BOTTOM MPF ASSY	2
⊙	302HS94081	2HS94081	REGIST LOW KIT	4
⊙	302HS94121	2HS94121	COVER FRONT ASSY (2HS) SP	1
⊙	302HS94150	2HS94150	EMPTY SENSOR KIT SP	4
⊙	302HS94160	2HS94160	COVER REAR ASSY SP	5
⊙	302HS94320	2HS94320	PARTS PLATE COVER DU B ASSY SP	10
⊙	302HS94330	2HS94330	PARTS PLATE COVER DU ASSY SP	10
⊙	302J002010	2J002010	FOOT	2
⊙	302L000010	2L000010	COVER RIGHT ASSY	1
	302L004010	2L004010	COVER RIGHT	1
⊙	302L094010	2L094010	PARTS PWB CONTROL SP	11
⊙	302L094030	2L094030	PARTS COVER TOP ASSY SP	1
⊙	302L094050	2L094050	PARTS PWB LCD SP	1
⊙	302L094070	2L094070	PARTS MOTOR FAN 80 ASSY SP	11
	302LZ02100	2LZ02100	SPRING EARTH REG UP	4
⊙	302LZ04010	2LZ04010	COVER LEFT	1
	302LZ04030	2LZ04030	COVER DIMM	1
	302LZ08020	2LZ08020	GUIDE TURN MPF	2
	302LZ09030	2LZ09030	GUIDE RETARD	3
⊙	302LZ24010	2LZ24010	GEAR Z17L TC	4
	302LZ24030	2LZ24030	ACTUATOR REGIST	2
	302LZ24090	2LZ24090	SPRING TC L	4
⊙	302LZ24110	2LZ24110	SPRING REGIST RB	4
⊙	302LZ24120	2LZ24120	SPRING REGIST LB	4
	302LZ31040	2LZ31040	SPRING FREE DRUM	9
⊙	302LZ93010	2LZ93010	DV-170(E)	7
⊙	302LZ93020	2LZ93020	DV-172(U)	7
⊙	302LZ93030	2LZ93030	LK-170	2
⊙	302LZ93040	2LZ93040	FK-170(E)	8
⊙	302LZ93050	2LZ93050	FK-170(U)	8
⊙	302LZ93060	2LZ93060	DK-170	6
⊙	302LZ93070	2LZ93070	CT-170	3
⊙	302LZ93080	2LZ93080	DV-174(AO)	7
⊙	302LZ94010	2LZ94010	PARTS PWB ERASER SP	2
⊙	302LZ94020	2LZ94020	PARTS MOTOR ASSY SP	9
⊙	302LZ94030	2LZ94030	PARTS MOTOR FAN 80 SP	11
⊙	302LZ94040	2LZ94040	PARTS HIGH VOLTAGE UNIT SP	11
⊙	302LZ94050	2LZ94050	PARTS ROLLER REGIST UP SP	4
⊙	302LZ94060	2LZ94060	PARTS ROLLER TRANSFER E SP	4
⊙	302LZ94070	2LZ94070	PARTS ROLLER TRANSFER A SP	4
⊙	302LZ94090	2LZ94090	PARTS TRAY MPF ASSY SP	2
⊙	302LZ94100	2LZ94100	PARTS FD ASSY (2LZ) SP	5
	5MBCK9560XSC	D4103700	C STOP RING /X9.5 X 0.6T S-CR	10
	5MMW171LD006	2A807530	SPRING STOPPER /A49 CASSETTE A4	3
	5MMW261LD036	2A814570	SPRING TE SENSOR /A-49 DLP A4	4
	5MMW261LD067	2FV02270	SPRING LEVER LOCK L	4
	5MMW261LD068	2FV02280	SPRING LEVER LOCK R	4

	Part.No.	Alternative.	Description	Fig.No.
	5MVG137DN032	2A806720	GEAR MPF /A-49 MPF A4	2
	5MVM273DB005	2A820100	PULLEY EXIT /A-49 FUSER A3	4,5
⊙	5MVX111DN003	2A806250	RING STOPPER /A-49 FEED A4	4,9,10
	5MVX111DN007	2BT11070	STOPPER 3 /2BT1107 A4	5
⊙	5MVX431DN005	2FV02100	LEVER LOCK DLP	4
	5MVX541DG002	2A807191	LEVER REAR /A-49 CASSETTE A3	3
	5MVX541DG003	2A807161	LEVER SIDE /A-49 CASSETTE A3	3
	7AAACCUS+10H001	AA068380	AC CORD ASSY US	11
	7BC06062C020H01	BC045240	POLY SLIDER WASHER M6.2X12X0.2T	9
	7BC460529080H01	BC059590	CUT WASHER 5.2X9.0X0.8T(BLACK)	4
	7NXSG2481+++H01	NX052600	SENSOR OPT.	4
	7RHA2H10701+H01	RH043740	M.GLAZE R. 100MJ 1/2W	2
	7YBEJ0J0D001H01	YB045400	FERRITE CORE	1
	7YZM420002++H01	YZ045260	ACCESS.BAND	1
	M2107250	M2107250	BAND,RSG-100(KITAGAWA)	9

• Parts with "⊙" indicate regular maintenance parts.

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