

KYOCERA *Service Bulletin*

SB Number:	SB 2F8-026	Creation Date: 31/03/2009
Subject:	Error codes due to improperly mounted cooling fans	
Model:	FS-2000D/3900DN/4000DN/6950DN	

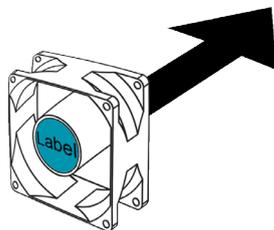
Phenomenon	Error codes may occur.
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Cause	The cooling fans at the left side (2 pieces), right side (2 pieces) or engine PCB (1 piece) are mounted with the label side facing the outside of the machine. Under this condition the air flow circulates improperly, raising the temperature inside the machine.
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Solution	Please make sure that the label sides of all the above mentioned cooling fans are facing the inside of the machine.
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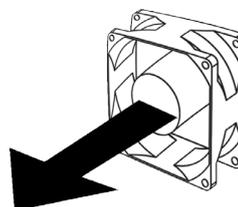


Wrong; Label is facing outside



Hot air from the machine flows back inside

Correct; Label is facing inside



Hot air from the machine flows outside