

SB Number:	SB 2BZ-002	Creation Date:	05/03/2004
Subject:	PU-405 change (toner dropping)		
Model:	FS-6020		

Phenomenon

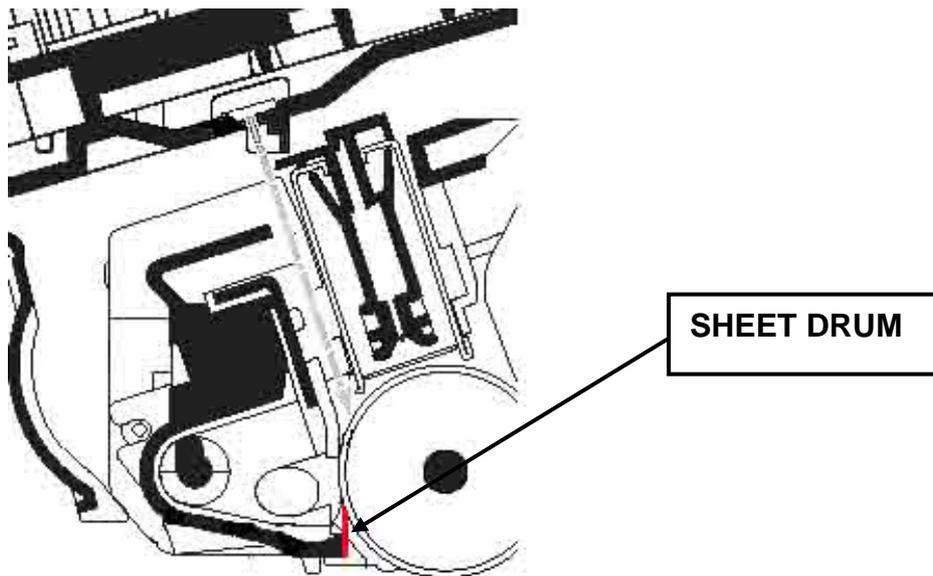
Toner may drop at time of installation of PU.

Cause

The urethane sheet at the bottom of the drum may get deformed and toner may therefore drop between the deformed sheet and drum. This may happen especially if the Process Unit was kept in storage for a reasonably long time without operation.

Countermeasure

The material of 'SHEET DRUM' has been changed to prevent deformation.



Parts Table

No.	Part No. OLD	Part No. NEW	Description	Q'ty		Interchangeability	
				old	new	O	X
1	2FN93030	2FN93031	PU-405 PROCESS UNIT	1	1	O	X

Affected Machine / unit Serial Numbers:

FS-6020: AAS4103908 and later
PU-405: GQJ4105025 and later