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# PF-640

## PARTS LIST

Published in Jan. '04  
843HR120

## NOTE

1.Indicate parts number and machine model when placing an order.

eg.	Parts Number	Parts Name	Machine Model	Cycle	Quantity
	3HR04030	RIGHT FRONT COVER	PF-640	50Hz	1

2.Service calls and freight will be charged separately.

3.Symbols in the "Parts Number" column.

- Parts with "⊙" indicates the spare parts and the parts without "⊙" can not be supplied.
- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.

eg.	Parts Number	Parts Name	Parts Number	Parts Name
	2BG93011	PARTS,CASSETTE ASS'Y,SP	•3CY06090	RACK CURSOR
			•2BC06720	RAIL A,CURSOR

4.See the last page of this parts list for the classification of the screws in the illustrations.

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FIG. 1 EXTERIOR COVER

3HR

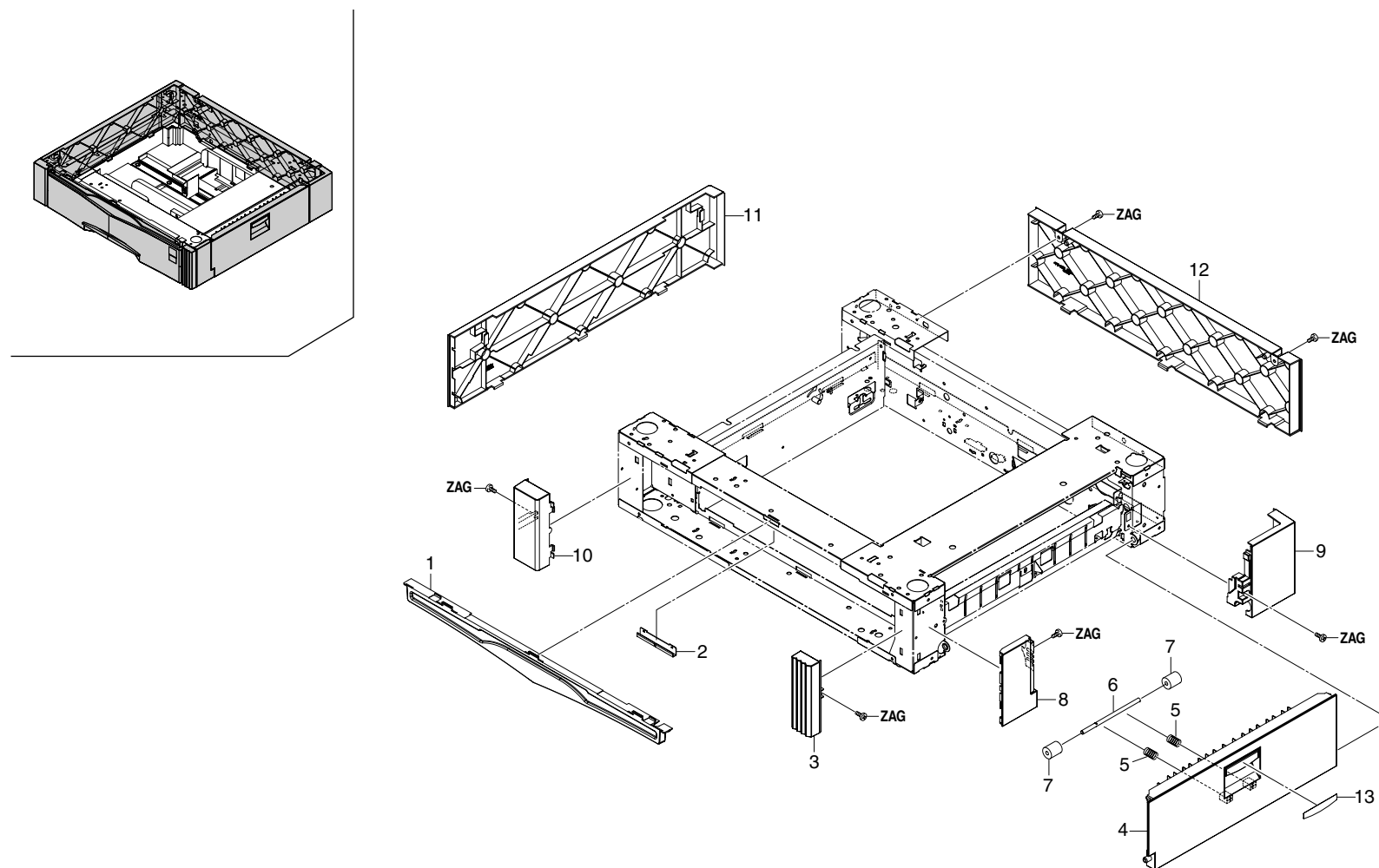


FIG. 1 EXTERIOR COVER

3HR

SP	Ref.No.	Part.No.	Description	Quantity		
				120V	230V	240V
⊙	1	3HR04020	UPPER FRONT COVER	1	1	1
	2	3HR02070	UPPER FRONT REINFORCEMENT,COVER	1	1	1
⊙	3	3HR04030	RIGHT FRONT COVER	1	1	1
⊙	4	3HR04080	COVER RELEASE	1	1	1
	5	66106610	SPRING,FEED	2	2	2
	6	3HR06020	SHAFT,CONVEYING	1	1	1
⊙	7	2BC06870	PULLEY,FEED	2	2	2
⊙	8	3HR04060	FRONT RIGHT COVER	1	1	1
⊙	9	3HR04050	REAR RIGHT COVER	1	1	1
⊙	10	3HR04040	LEFT FRONT COVER	1	1	1
⊙	11	3HR04070	LEFT COVER	1	1	1
⊙	12	3HR04010	REAR COVER	1	1	1
⊙	13	2BL05250	LABEL LEFT COVER A	1	1	1

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicates the spare parts.

FIG. 2 FRAME SECTION

3HR

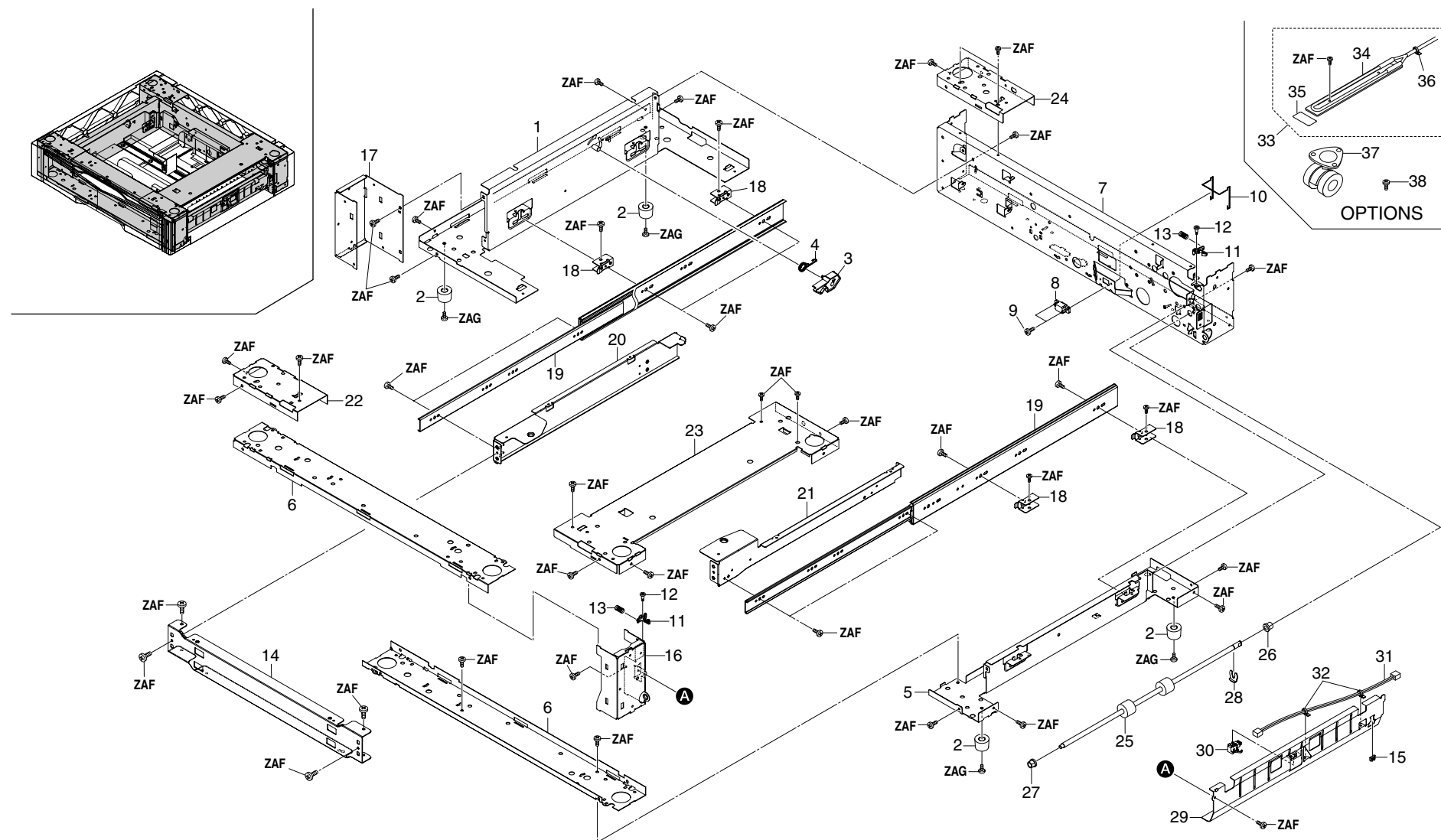


FIG. 2 FRAME SECTION

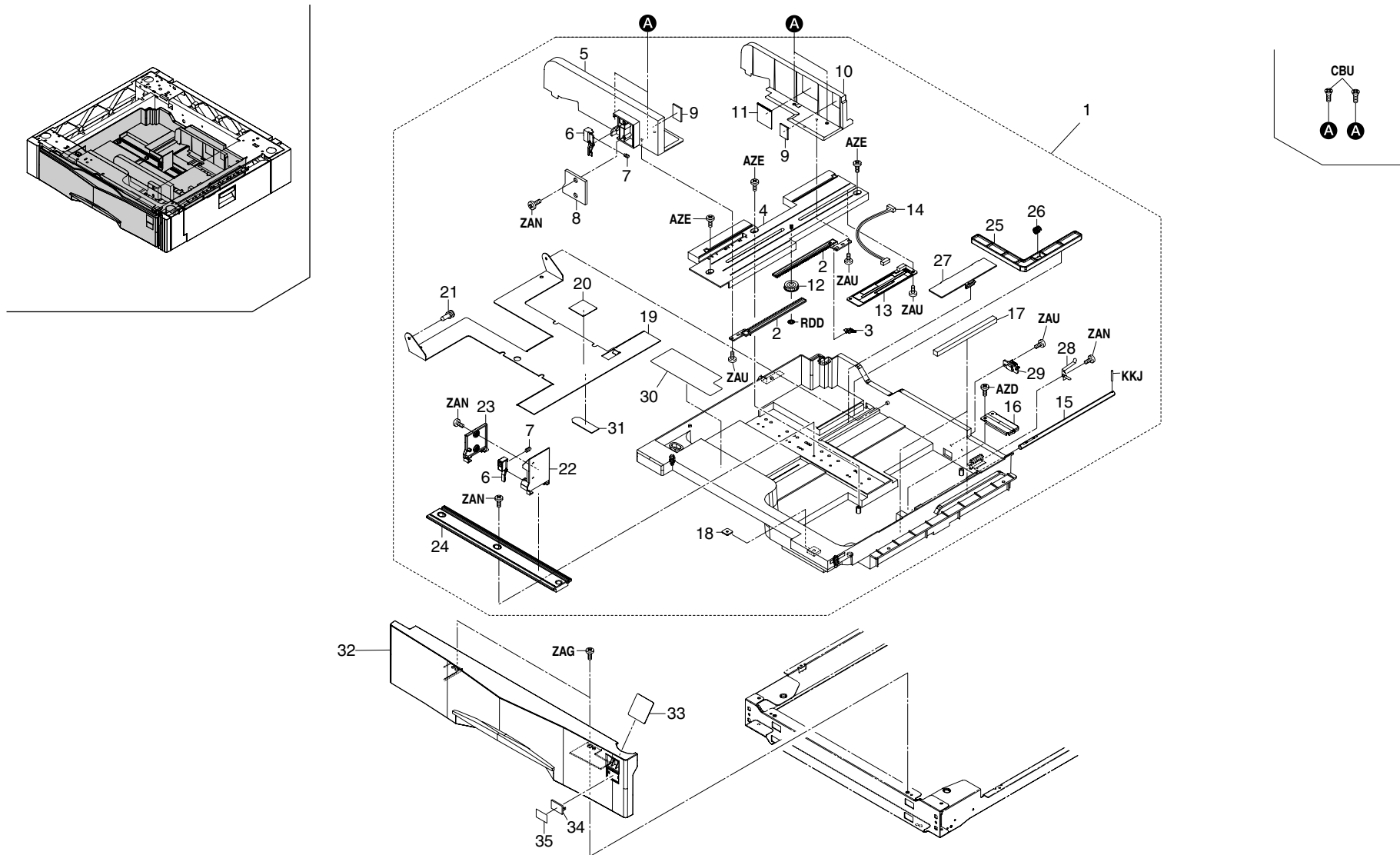
3HR

SP	Ref.No.	Part.No.	Description	Quantity		
				120V	230V	240V
⊙	1	3HR00010	LEFT STAY ASS'Y	1	1	1
	2	3HR02060	FOOT	4	4	4
	3	2BG06420	HOOK CASSETTE	1	1	1
	4	2BG06720	SPRING CASS HOOK	1	1	1
	5	3HR02040	LOWER RIGHT STAY	1	1	1
	6	3CY02060	UPPER FRONT STAY	2	2	2
	7	3HR02010	REAR FRAME	1	1	1
	8	J0464080	RECEPTACLE,QR/P15-8S-C(02)(HIROSE)	1	1	1
	9	2BG02420	SCREW B	2	2	2
	10	2BG02430	GROUND DRAWER	1	1	1
	11	3HR02080	HOOK COVER	2	2	2
	12	3HR02090	PIN,HOOK	2	2	2
	13	3CY06020	LOWER SPRING B,PAPER FEED	2	2	2
	14	2BG06430	RAIL CASSETTE C	1	1	1
	15	M2104260	EDGING,EDS-0607U(KITAGAWA)	1	1	1
	16	3HR02020	RIGHT FRONT FRAME	1	1	1
	17	3HR02030	LEFT FRONT FRAME	1	1	1
	18	3HR02100	MOUNT,SLIDER	4	4	4
	19	2BC07680	SLIDER,DECK	2	2	2
	20	2BG06910	RAIL CASSETTE L	1	1	1
	21	2BG06900	RAIL CASSETTE R	1	1	1
	22	3CY02170	UPPER REINFORCEMENT,STAY	1	1	1
	23	3CY02160	UPPER RIGHT STAY	1	1	1
	24	3CY02200	REAR UPPER REINFORCEMENT,STAY	1	1	1
	25	3HR06010	ROLLER,CONVEYING	1	1	1
	26	2BC06510	BUSHING 8	1	1	1
	27	3CY07080	BUSHING 6	1	1	1
	28	2BC06910	STOPPER 6	1	1	1
	29	3CZ02190	GUIDE,DECK VERTICAL CONVEYING	1	1	1
	30	2BC27010	SWITCH,CONVEYING	1	1	1
	31	2BC27420	WIRE B,PAPER FEED SWITCH	1	1	1
	32	M0207000	BINDING BAND,KB-100-1	2	2	2
	33	3CY68020	SET 120,HEATER	1		
	33	3CY68030	SET 240,HEATER		1	1
	34	2A727481	HEATER,DEHUMIDIFIER(120)	1		
	34	2A727491	HEATER,DEHUMIDIFIER(240)		1	1
	35	20305130	LABEL L,HIGH TEMPERATURE CAUTION(EXP)	1	1	1
	36	M2107120	BINDING BAND SG-130	1	1	1
	37	2A002170	CASTER UA	4	4	4
	38	B1A25100	+BINDING SCREW WITH SW.W M5X10	12	12	12

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicates the spare parts.

FIG. 3 PAPER CASSETTE

3HR





3HR

- Parts with "." are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicates the spare parts.

FIG. 4 PRIMARY FEED ASSEMBLY

3HR

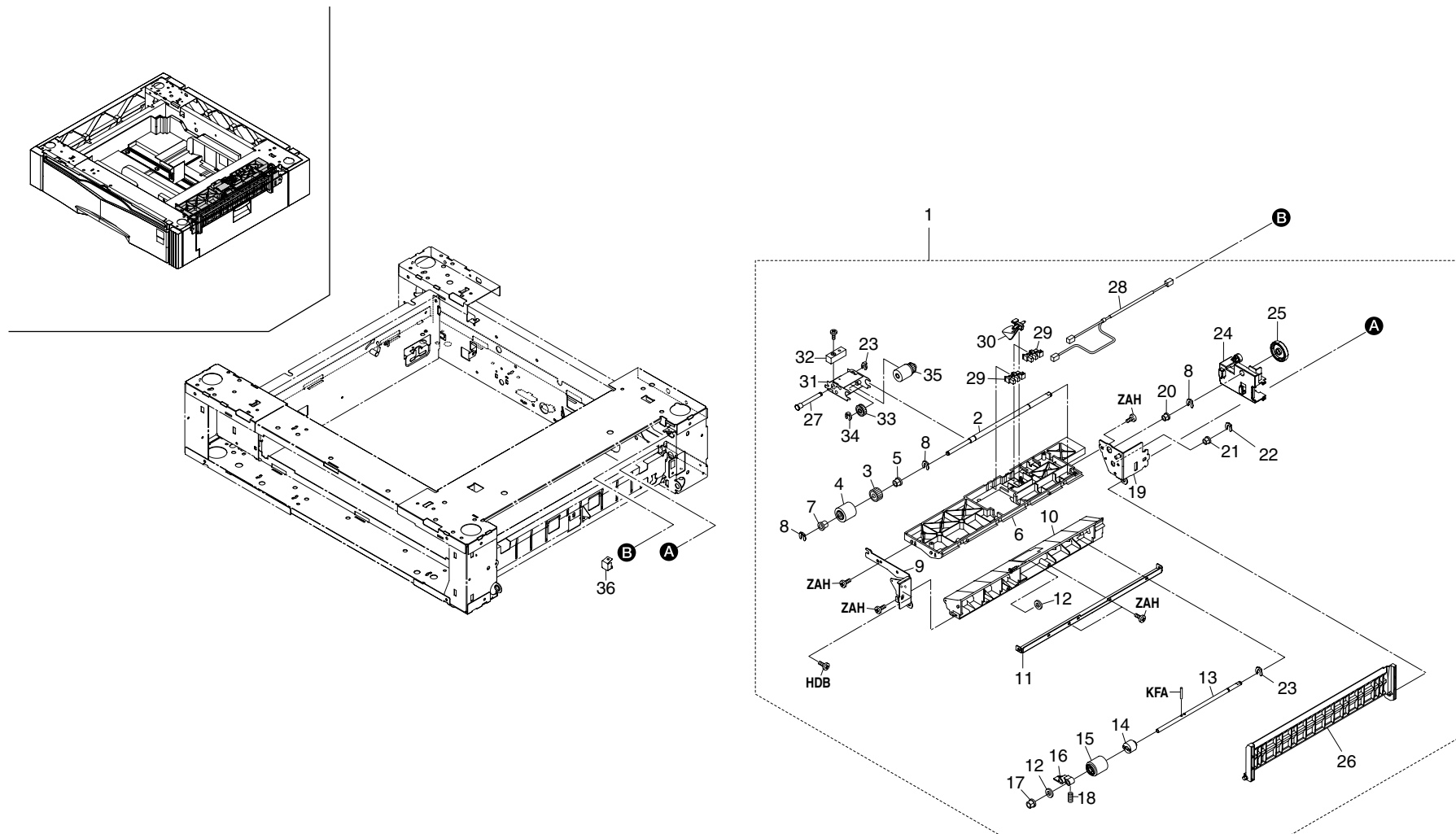


FIG. 4 PRIMARRY FEED ASSEMBLY

3HR

SP	Ref.No.	Part.No.	Description	Quantity		
				120V	230V	240V
⊙	1	2BG00130	PRIMARY FEED ASS'Y	1	1	1
	2	•2BG06780	SHAFT FEED UP	1	1	1
⊙	3	•2BC06790	UPPER GEAR,PAPER FEED	1	1	1
⊙	4	•2BC06900	PULLEY,PAPER FEED	1	1	1
⊙	5	•60907880	BUSHING,BYPASS SHAFT	1	1	1
	6	•2BC06010	UPPER HOUSING,PAPER FEED	1	1	1
⊙	7	•36706310	BUSHING,PAPER FEED	1	1	1
	8	•2BC06980	STOPPER 5	3	3	3
	9	•2BG06360	PLATE FEED F	1	1	1
	10	•2BC06021	LOWER HOUSING,PAPER FEED	1	1	1
	11	•2BC06360	LOWER REINFORCEMENT,HOUSING PAPER FEED	1	1	1
	12	•33906211	VIBRATION INSULATOR,RELEASE LEVER	2	2	2
	13	•2BG06990	SHAFT FEED LOW	1	1	1
	14	•2BG06380	TORQUE LIMITER 360	1	1	1
⊙	15	•33906060	LOWER PULLEY,PAPER FEED	1	1	1
	16	•33906090	LOWER LEVER,PAPER FEED PULLEY RELEASE	1	1	1
⊙	17	•63806290	BUSHING,6	1	1	1
	18	•3CY06020	LOWER SPRING B,PAPER FEED	1	1	1
	19	•2BG06370	PLATE FEED R	1	1	1
	20	•2BC06510	BUSHING 8	1	1	1
⊙	21	•34806040	LOWER BUSHING,PAPER FEED	1	1	1
⊙	22	•2A806250	RING STOPPER	1	1	1
	23	•2BC06990	STOPPER 5,RING	2	2	2
	24	•2BG06980	COVER DRIVE FEED	1	1	1
⊙	25	•2BG06790	GEAR FEED Z33S	1	1	1
	26	•2BC06460	GUIDE,CONFLUENCE	1	1	1
	27	•33906080	SHAFT,LEADING FEED PULLEY	1	1	1
	28	•2BG27270	WIRE,PAPER FEED UNIT	1	1	1
⊙	29	•2BL27450	SWITCH PI	2	2	2
⊙	30	•2BC06380	ACTUATOR,PAPER EMPTY	1	1	1
	31	•2BC06300	SUPPORT PLATE,LEADING FEED PULLEY	1	1	1
	32	•33906180	WEIGHT,LEADING FEED PULLEY	1	1	1
⊙	33	•34922220	GEAR 18,RETARD	1	1	1
⊙	34	•63511220	STOP RING,4	1	1	1
⊙	35	•2BC06810	PULLEY,LEADING FEED	1	1	1
	36	3HR02110	COVER,CONNECTOR	1	1	1

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicates the spare parts.

FIG. 5 DRIVE SECTION

3HR

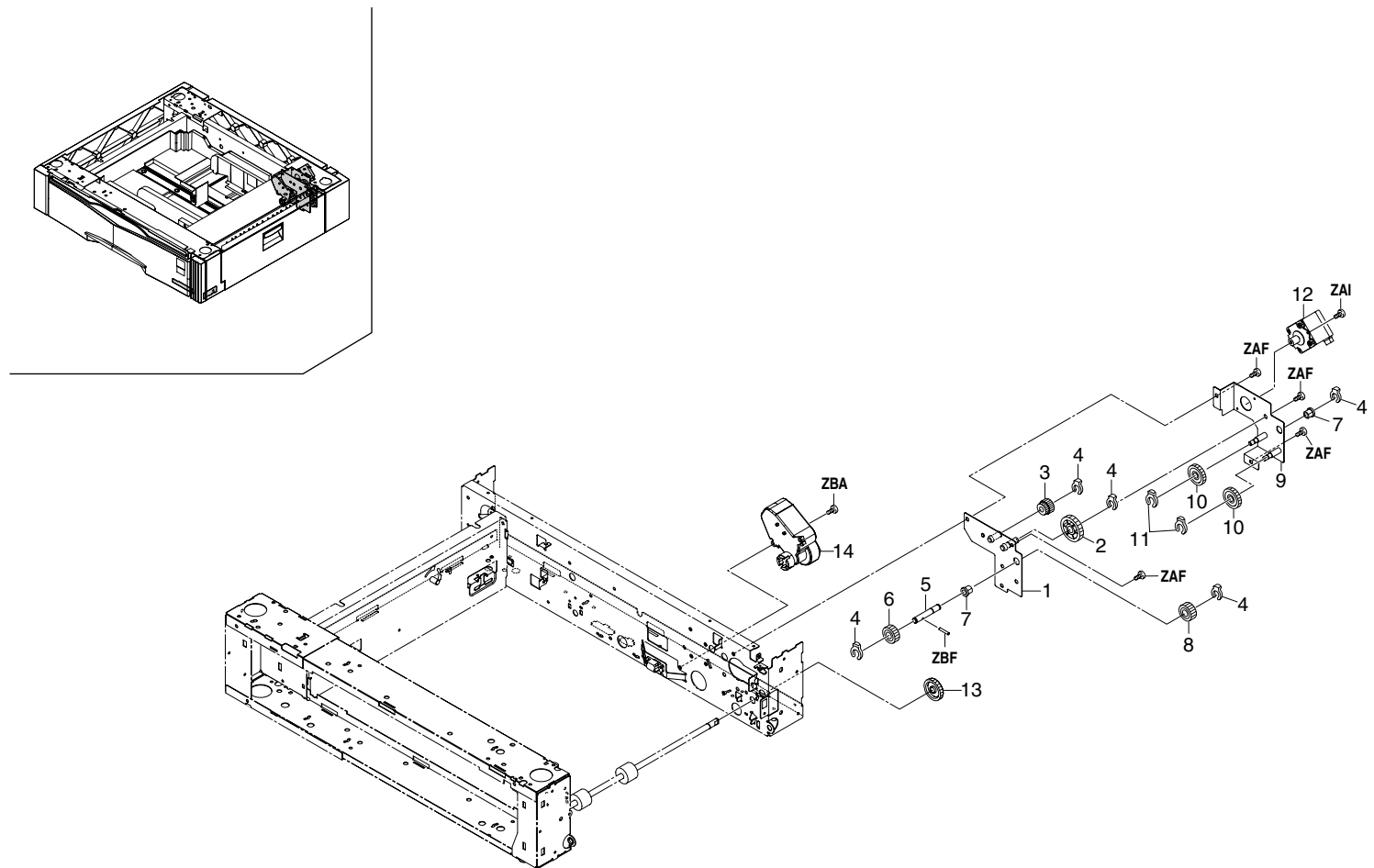


FIG. 5 DRIVE SECTION

3HR

SP	Ref.No.	Part.No.	Description	Quantity		
				120V	230V	240V
	1	3HR22020	MOUNT B,DRIVE	1	1	1
⊙	2	61522040	DRIVE GEAR, FIXING SECTION	1	1	1
⊙	3	3HR22030	GEAR 19/46	1	1	1
⊙	4	2BC06910	STOPPER 6	5	5	5
	5	3HR22040	SHAFT,PAPER FEED DRIVE	1	1	1
⊙	6	72622040	GEAR 25,FEED	1	1	1
⊙	7	2BC06510	BUSHING 8	2	2	2
⊙	8	2AG18050	GEAR 25,CLEANING DRIVE	1	1	1
	9	3HR22010	MOUNT A,DRIVE	1	1	1
⊙	10	71907060	GEAR 31,DUPLEX FEED	2	2	2
⊙	11	2A806250	RING STOPPER	2	2	2
⊙	12	3HR27010	MOTOR,CASSETTE	1	1	1
⊙	13	2BG06790	GEAR FEED Z33S	1	1	1
⊙	14	2BC27120	MOTOR B,LIFT CASSETTE	1	1	1

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicates the spare parts.

FIG. 6 ELECTRICAL SECTION

3HR

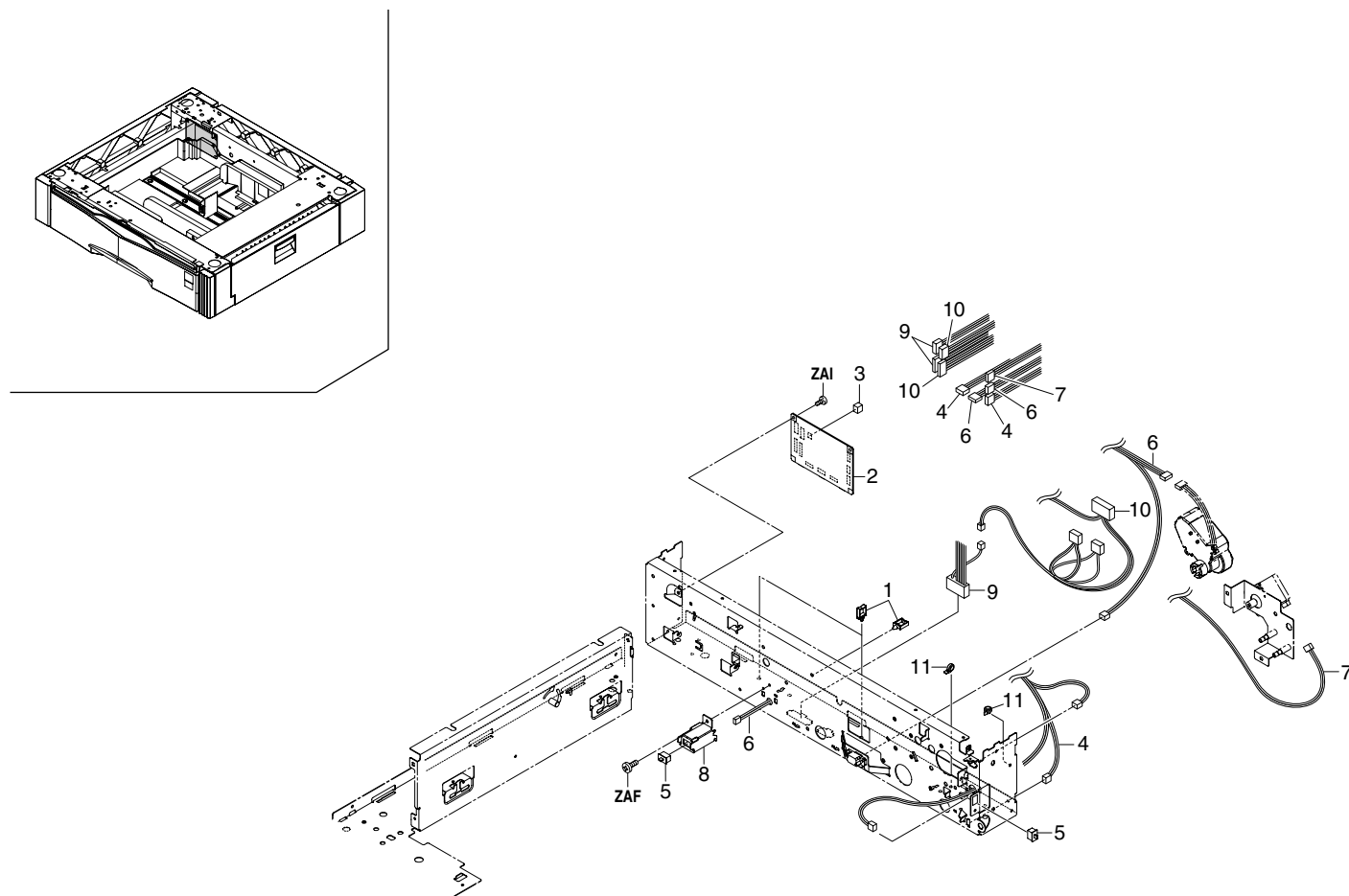


FIG. 6 ELECTRICAL SECTION

3HR

SP	Ref.No.	Part.No.	Description	Quantity		
				120V	230V	240V
<div> <div>•</div> <div>•</div> <div>•</div> </div>	1	M2109010	WIRE SADDLE,WS-2NS	3	3	3
	2	3HR68010	CASSETTE DRIVE ASS'Y SP	1	1	1
	3	NCQ05040	EEPROM,24LC02B- /P	1	1	1
	4	3HR27210	WIRE,FEED PAPER SW	1	1	1
	5	35927420	SWITCH,SIZE	2	2	2
	6	3HR27220	WIRE,LIFT SIZE DETECTION	1	1	1
	7	3HR27031	WIRE,DESKMOTOR	1	1	1
	8	2BG06890	MOUNT PAPER SIZE	1	1	1
	9	3HR27080	WIRE,INTERFACE B	1	1	1
	10	3HR27021	WIRE,INTERFACE A	1	1	1
	11	M2107120	BINDING BAND SG-130	2	2	2

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "◉" indicates the spare parts.

# INDEX

SP	Part.No.	Description	Quantity			Fig.No.
			120V	230V	240V	
⊙	2AG18050	GEAR 25,CLEANING DRIVE	1	1	1	5
	2A002170	CASTER UA	4	4	4	2
⊙	2A727481	HEATER,DEHUMIDIFIER(120)	1			2
⊙	2A727491	HEATER,DEHUMIDIFIER(240)		1	1	2
⊙	2A806250	RING STOPPER	3	3	3	4,5
	2BC06010	UPPER HOUSING,PAPER FEED	1	1	1	4
	2BC06021	LOWER HOUSING,PAPER FEED	1	1	1	4
	2BC06090	WORK PLATE,LIFT CASSETTE	1	1	1	3
	2BC06300	SUPPORT PLATE,LEADING FEED PULLEY	1	1	1	4
	2BC06360	LOWER REINFORCEMENT,HOUSING PAPER	1	1	1	4
⊙	2BC06380	ACTUATOR,PAPER EMPTY	1	1	1	4
	2BC06460	GUIDE,CONFLUENCE	1	1	1	4
	2BC06510	BUSHING 8	4	4	4	2,4,5
	2BC06710	SHAFT,LIFT CASSETTE	1	1	1	3
	2BC06720	RAIL A,CURSOR	1	1	1	3
⊙	2BC06790	UPPER GEAR,PAPER FEED	1	1	1	4
⊙	2BC06810	PULLEY,LEADING FEED	1	1	1	4
⊙	2BC06870	PULLEY,FEED	2	2	2	1
⊙	2BC06900	PULLEY,PAPER FEED	1	1	1	4
⊙	2BC06910	STOPPER 6	6	6	6	2,5
	2BC06950	SPRING,CURSOR	2	2	2	3
	2BC06980	STOPPER 5	3	3	3	4
	2BC06990	STOPPER 5,RING	2	2	2	4
	2BC07680	SLIDER,DECK	2	2	2	2
	2BC07830	GROUND PLATE,CASSETTE	1	1	1	3
	2BC07860	TERMINAL,PAPER SIZE DETECTION	1	1	1	3
⊙	2BC27010	SWITCH,CONVEYING	1	1	1	2
⊙	2BC27120	MOTOR B,LIFT CASSETTE	1	1	1	5
	2BC27420	WIRE B,PAPER FEED SWITCH	1	1	1	2
⊙	2BG00130	PRIMARY FEED ASS'Y	1	1	1	4
	2BG02420	SCREW B	2	2	2	2
	2BG02430	GROUND DRAWER	1	1	1	2
	2BG06360	PLATE FEED F	1	1	1	4
	2BG06370	PLATE FEED R	1	1	1	4
	2BG06380	TORQUE LIMITER 360	1	1	1	4
⊙	2BG06420	HOOK CASSETTE	1	1	1	2
	2BG06430	RAIL CASSETTE C	1	1	1	2
	2BG06720	SPRING CASS HOOK	1	1	1	2
	2BG06780	SHAFT FEED UP	1	1	1	4
⊙	2BG06790	GEAR FEED Z33S	2	2	2	4,5

# 3HR

SP	Part.No.	Description	Quantity			Fig.No.
			120V	230V	240V	
	2BG06890	MOUNT PAPER SIZE	1	1	1	6
	2BG06900	RAIL CASSETTE R	1	1	1	2
	2BG06910	RAIL CASSETTE L	1	1	1	2
	2BG06980	COVER DRIVE FEED	1	1	1	4
	2BG06990	SHAFT FEED LOW	1	1	1	4
⊙	2BG07010	COVER CASSETTE	1	1	1	3
⊙	2BG07020	PLATE SIZE IN	1			3
	2BG27270	WIRE,PAPER FEED UNIT	1	1	1	4
⊙	2BG93011	PARTS,CASSETTE ASS'Y,SP	1	1	1	3
⊙	2BL05250	LABEL LEFT COVER A	1	1	1	1
⊙	2BL06470	PLATE SIZE C		1	1	3
⊙	2BL27450	SWITCH PI	2	2	2	4
	20305130	LABEL L,HIGH TEMPERATURE CAUTION(E	1	1	1	2
	3CY02060	UPPER FRONT STAY	2	2	2	2
	3CY02160	UPPER RIGHT STAY	1	1	1	2
	3CY02170	UPPER REINFORCEMENT,STAY	1	1	1	2
	3CY02200	REAR UPPER REINFORCEMENT,STAY	1	1	1	2
	3CY04100	PLATE NUMBER	2	2	2	3
	3CY05010	LABEL 2	1	1	1	3
	3CY05020	LABEL 3	1	1	1	3
	3CY05080	LABEL,CASSETTE	1	1	1	3
	3CY06020	LOWER SPRING B,PAPER FEED	3	3	3	2,4
	3CY06030	RETAINER M4	1	1	1	3
	3CY06040	CURSOR A,CASSETTE	1	1	1	3
	3CY06050	CURSOR B,CASSETTE	1	1	1	3
	3CY06060	LID A,CURSOR	1	1	1	3
	3CY06070	CURSOR C,CASSETTE	1	1	1	3
	3CY06080	LID C,CURSOR	1	1	1	3
	3CY06090	RACK CURSOR	2	2	2	3
⊙	3CY06100	GEAR 20,CURSOR	1	1	1	3
	3CY06110	SHEET,LIFT PLATE	1	1	1	3
⊙	3CY07080	BUSHING 6	1	1	1	2
⊙	3CY68020	SET 120,HEATER	1			2
⊙	3CY68030	SET 240,HEATER		1	1	2
	3CZ02190	GUIDE,DECK VERTICAL CONVEYING	1	1	1	2
	3HR00010	LEFT STAY ASS'Y	1	1	1	2
	3HR02010	REAR FRAME	1	1	1	2
	3HR02020	RIGHT FRONT FRAME	1	1	1	2
	3HR02030	LEFT FRONT FRAME	1	1	1	2
	3HR02040	LOWER RIGHT STAY	1	1	1	2

• Parts with "⊙" indicates the spare parts.



3HR

SP	Part.No.	Description	Quantity			Fig.No.
			120V	230V	240V	
	3HR02060	FOOT	4	4	4	2
	3HR02070	UPPER FRONT REINFORCEMENT,COVER	1	1	1	1
	3HR02080	HOOK COVER	2	2	2	2
	3HR02090	PIN,HOOK	2	2	2	2
	3HR02100	MOUNT,SLIDER	4	4	4	2
	3HR02110	COVER,CONNECTOR	1	1	1	4
⊙	3HR04010	REAR COVER	1	1	1	1
⊙	3HR04020	UPPER FRONT COVER	1	1	1	1
⊙	3HR04030	RIGHT FRONT COVER	1	1	1	1
⊙	3HR04040	LEFT FRONT COVER	1	1	1	1
⊙	3HR04050	REAR RIGHT COVER	1	1	1	1
⊙	3HR04060	FRONT RIGHT COVER	1	1	1	1
⊙	3HR04070	LEFT COVER	1	1	1	1
⊙	3HR04080	COVER RELEASE	1	1	1	1
⊙	3HR06010	ROLLER,CONVEYING	1	1	1	2
	3HR06020	SHAFT,CONVEYING	1	1	1	1
	3HR22010	MOUNT A,DRIVE	1	1	1	5
	3HR22020	MOUNT B,DRIVE	1	1	1	5
⊙	3HR22030	GEAR 19/46	1	1	1	5
	3HR22040	SHAFT,PAPER FEED DRIVE	1	1	1	5
⊙	3HR27010	MOTOR,CASSETTE	1	1	1	5
	3HR27021	WIRE,INTERFACE A	1	1	1	6
	3HR27031	WIRE,DESKMOTOR	1	1	1	6
	3HR27080	WIRE,INTERFACE B	1	1	1	6
	3HR27210	WIRE,FEED PAPER SW	1	1	1	6
	3HR27220	WIRE,LIFT SIZE DETECTION	1	1	1	6
⊙	3HR68010	CASSETTE DRIVE ASS'Y SP	1	1	1	6
⊙	33906060	LOWER PULLEY,PAPER FEED	1	1	1	4
	33906080	SHAFT,LEADING FEED PULLEY	1	1	1	4
	33906090	LOWER LEVER,PAPER FEED PULLEY RELE	1	1	1	4
	33906180	WEIGHT,LEADING FEED PULLEY	1	1	1	4
	33906211	VIBRATION INSULATOR,RELEASE LEVER	2	2	2	4
	33907020	WORK PLATE,CASSETTE	1	1	1	3
	33907080	LEVER,CASSETTE CURSOR	2	2	2	3
	33907120	RAIL C,CURSOR	1	1	1	3
	33907160	LID,PAPER SIZE DETECTION	1	1	1	3
	33907170	DETECTION PLATE,PAPER SIZE	1	1	1	3
	33907210	CUSHION,CASSETTE WORK PLATE	2	2	2	3
	33927210	WIRE,CASSETTE UNIT	1	1	1	3
⊙	33928111	SIZE DETECTION PCB	1	1	1	3

SP	Part.No.	Description	Quantity			Fig.No.
			120V	230V	240V	
⊙	34806040	LOWER BUSHING,PAPER FEED	1	1	1	4
⊙	34922220	GEAR 18,RETARD	1	1	1	4
⊙	35927420	SWITCH,SIZE	2	2	2	6
⊙	36706310	BUSHING,PAPER FEED	1	1	1	4
	60907170	CUSHION,CASSETTE R	2	2	2	3
⊙	60907880	BUSHING,BYPASS SHAFT	1	1	1	4
⊙	61522040	DRIVE GEAR,FIXING SECTION	1	1	1	5
⊙	61705110	LABEL,PAPER UPPER LIMIT	1	1	1	3
⊙	63511220	STOP RING,4	1	1	1	4
⊙	63806290	BUSHING,6	1	1	1	4
	66007310	PIN,CASSETTE WORK PLATE	1	1	1	3
	66106080	SPRING,PAD	1	1	1	3
	66106610	SPRING,FEED	2	2	2	1
⊙	66107100	PAD,CASSETTE	1	1	1	3
⊙	71907060	GEAR 31,DUPLEX FEED	2	2	2	5
⊙	72622040	GEAR 25,FEED	1	1	1	5
	B1A25100	+BINDING SCREW WITH SW.W M5X10	12	12	12	2
	J0463080	PLUG,QR/P15-8S-C(HIROSE)	1	1	1	3
	J0464080	RECEPTACLE,QR/P15-8S-C(02)(HIROSE)	1	1	1	2
	M0207000	BINDING BAND,KB-100-1	2	2	2	2
	M2104260	EDGING,EDS-0607U(KITAGAWA)	1	1	1	2
	M2107120	BINDING BAND SG-130	3	3	3	2,6
	M2109010	WIRE SADDLE,WS-2NS	3	3	3	6
⊙	NCQ05040	EEPROM,24LC02B- /P	1	1	1	6

• Parts with "⊙" indicates the spare parts.

## CLASSIFICATION OF THE SCREWS IN ILLUSTRATION

<u>REF.</u>	<u>ITEM#</u>	<u>DESCRIPTION</u>
AZD	B1B04060	+BIND SCREW M4X06(TRIVALENT CHROMATING)
AZE	BAA64100	+TP TAP-TITE P SCREW M4X10
AZF	B4A04100	+TP-A SCREW M4X10(TRIVALENT CHROMATING)
BHB	B3023080	BINDING TAP TIGHT SCREW M3X8
BHD	B3024080	BINDING TAP-TIGHT SCREW M4X8
KFA	E5120080	SPRING PIN H7A 2X8 SUS
KKJ	E0025250	SPRING PIN 2.5X25
RDD	D4000400	STOP RING CSTW-4
ZAF	B1A54060	+BIND TAP-TITE S SCREW M4X06
ZAG	B1A54080	+BIND TAP-TITE S SCREW M4X08
ZAH	B1A63080	+BIND TAP-TITE P SCREW M3X08
ZAI	B1A53060	+BIND TAP-TITE S SCREW M3X06
ZAM	B1A63120	+BIND TAP-TITE P SCREW M3X12
ZAN	B1A64100	+BIND TAP-TITE P SCREW M4X10
ZAT	B4A03060	+TP-A SCREW M3X06(TRIVALENT CHROMATING)
ZAU	BAA63080	+TP TAP-TITE P SCREW M3X08
ZBA	B4A03100	+TP-A SCREW M3X10(TRIVALENT CHROMATING)
ZBF	E0020140	SPRING PIN 2X14
ZBK	B1B03120	+BIND SCREW M3X12(TRIVALENT CHROMATING)

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