

SB Number:	SB AS-143	Creation Date: 09/12/2005
Subject:	Measure against JAM error when feeding from P.Feeder	
Model:	PF-410, (KM-2050, KM-2550 -standard lower cassette)	

Phenomenon:

If the left rail cassette is bent upward (due to misaligned dimensions), there is a possibility that there is some open space between the 'left rail cassette' and the 'pulley separation'. When feeding from the paper feeder, the edge of the paper is likely to go into that clearance and, consequently, JAM (JAM code 12/13/14 (*)) might occur.

(*) The type of codes depends on which cassette JAM occurs. (JAM12/13/14 → 2nd /3rd /4th Cassette)

Contents of change:

To prevent the edge of paper from going into the clearance between 'left rail cassette' and 'pulley separation', please add 'sheet feed'.

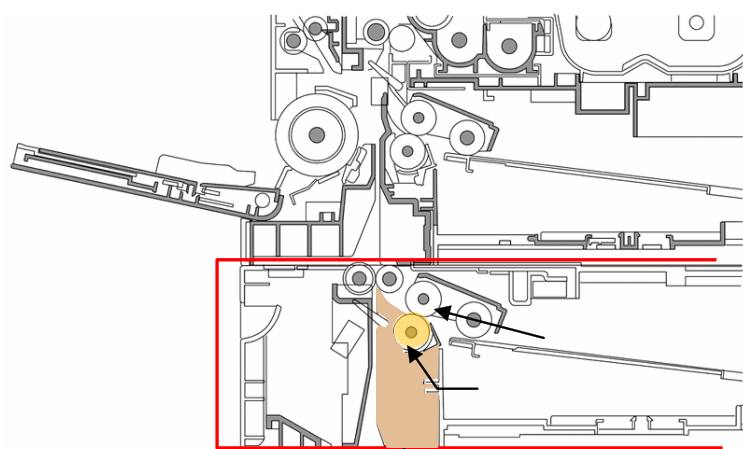
No.	Old parts number	New parts number	Description	Q'ty		Interchange ability	
				Old	New	Old	New
1	-----	3HW06080	SHEET FEED	-	1	-	0

Field Measure:

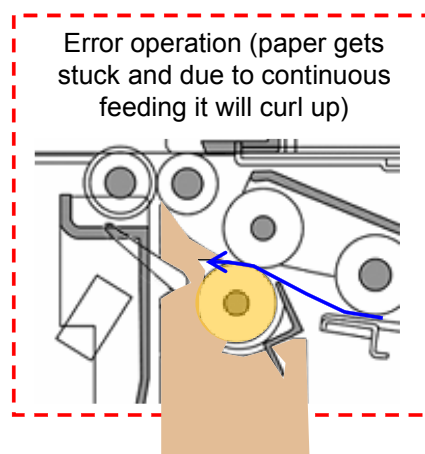
If problems arise, after cleaning the surface (where the 'sheet feed' will be placed) with alcohol and a dry waste cloth, please stick 'sheet feed'. (For the detail, please see the "Standard position for sticking" next page.

Affected machine serial numbers:

PF-410: Z32072130 and higher
 KM-2050: J30572340 and higher
 KM-2550: A30319850 and higher



LEFT RAIL CASSETTE; p/n: 3HW0202_



Error operation (paper gets stuck and due to continuous feeding it will curl up)

Paper is likely to go into the clearance between 'left rail cassette'. Because paper will still be fed it will curl up and subsequently a jam will occur.

