

SB Number:	SB 2AV-044	Creation Date: 05/08/2004
Subject:	Unusual noise ('Spring 100, Cleaning')	
Model:	KM-1530 / 2030, KM-1525	

Phenomenon & Cause

In rare occasions an unusual noise may be heard depending on the contact condition of blade and drum.

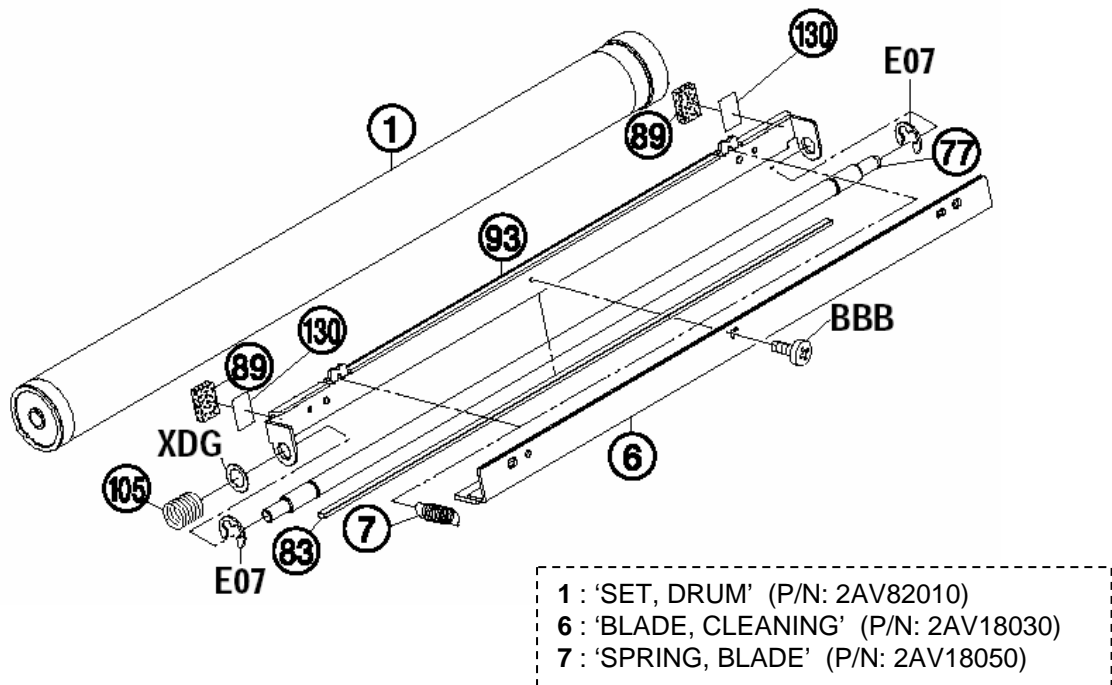
Measure

In order to prevent the above phenomenon, the following parts will be supplied as spare parts for field service.

CONTENTS OF CHANGES

Spring tension:

present spring (P/N: 2AV18050) **275g** → New spring for field service (No.1) **100g**



Field Measure

If the phenomenon arises, please replace with old part no. 1 ('SPRING, BLADE', 2AV18050) with new part no. 1 ('**SPRING 100, CLEANING, 2AV68250**'). If drum and blade have once caused the phenomenon, there is the possibility that the unusual noise might reoccur. Therefore please replace the drum and blade at the same time.

Parts Table

No.	Part No. OLD	Part No. NEW	Description	Q'ty		Interchange ability	
				Old	New		
1	-----	2AV68250	SPRING 100, CLEANING	-	2	-	O

Affected Machines:

The part mentioned above is a spare part for field service.
(It is not handled in production line.)

Therefore the affected serial numbers are not available.