

SB Number:	SB 2C9-007	Creation Date: 25/06/2004
Subject:	'Pin Left cover' comes out (when attaching duplex unit / maintenance)	
Model:	KM-1620	

Please take notice of below caution points in relation with the detaching of the strap on the rear side of left cover and attaching the stopper on the front side of left cover.

When attaching the duplex unit or doing maintenance for the paper feed section / paper conveying section, below extra procedure is required.

FIELD PROCEDURE

1) Detachment of strap on the rear side of left cover (See Fig.1)

Please make sure to remove the stop ring when detaching the strap!

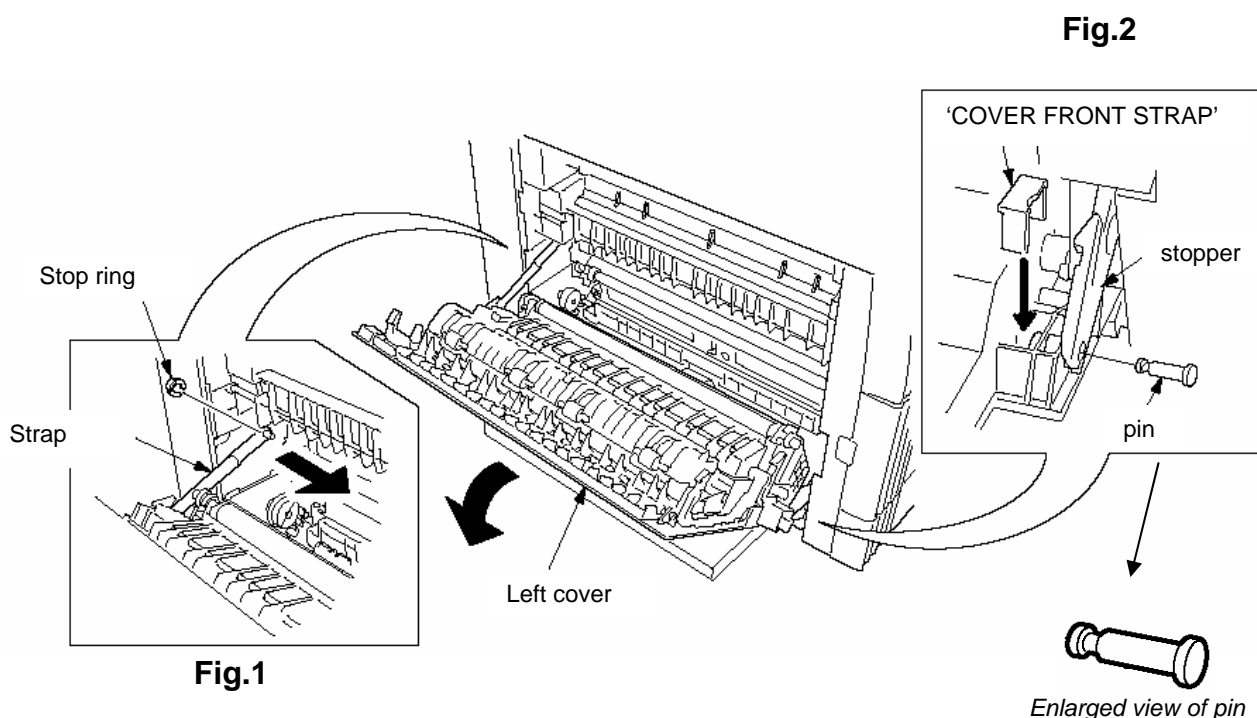
Please refrain from removing any other parts around the strap joint section, as certain parts might become damaged in the process.

2) Attachment of stopper on the front side of left cover (See Fig.2)

When attaching the left cover and stopper, please insert the attachment pin all the way through to the inside and set the fitting projection ('Cover Front Strap') properly.

After assembling, please swing the stopper back and forth to check if the pin does not come off.

If the fitting projection does not securely fit into the grooves of the pin and the cover is repeatedly opened and closed several times, the pin will come out and the stopper may fall down.

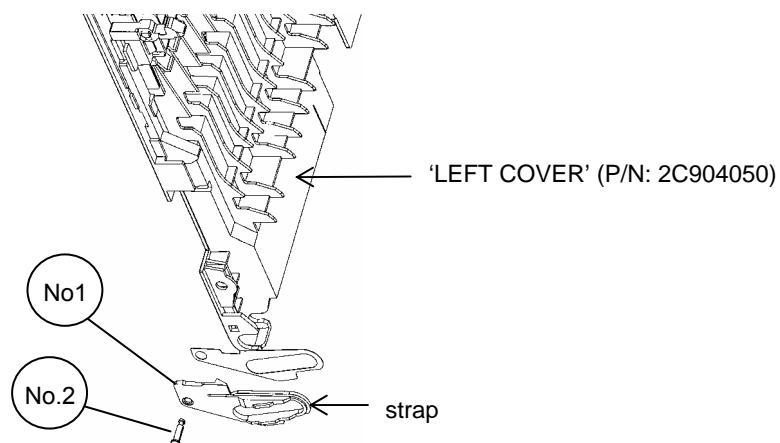


Permanent Measure

The strap section for 'LEFT COVER' (P/N: 2C9040500) on front side of machine has been reinforced from October 2003 production

- 'PLATE FRONT STRAP' (No.1) has been added between the strap/stopper and the 'LEFT COVER'.
- The material of the retaining pin (No.2) has been changed from resin to metal.

see next page



Parts Table

No.	Part No. OLD	Part No. NEW	Description	Q'ty old-new		Interchange ability	
1	-----	2C904490	PLATE FRONT STRAP	-	1	-	O
2	2C904450	2C904500	PIN LEFT COVER	1	1	O	O