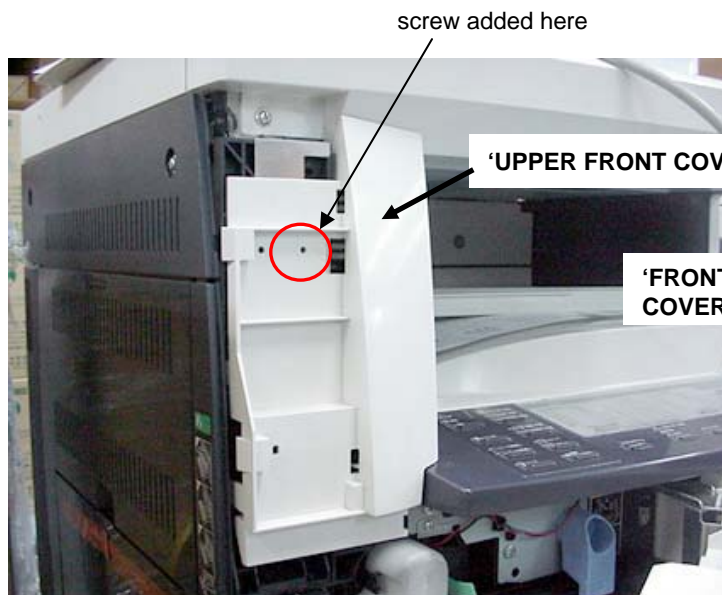


<b>SB Number:</b>	<b>SB 2C9-015</b>	<b>Creation Date:</b> 15/11/2004
<b>Subject:</b>	Fixing 'UPPER FRONT COVER' with screw	
<b>Model:</b>	<b>KM-1620</b>	

When pulling the '**UPPER FRONT COVER**' (P/N: 2C90407) manually, the possibility may arise that it comes loose from the machine easily. If the '**UPPER FRONT COVER**' is removed, the wires of the fixing section are exposed. Therefore, to prevent dangerous situations, a screw has been added to fix the '**UPPER FRONT COVER**'.

Please note that due to this change it is necessary to remove the '**FRONT SIDE COVER UP**' (P/N: 2C90408) before removing the '**UPPER FRONT COVER**' (when removing the fixing section).

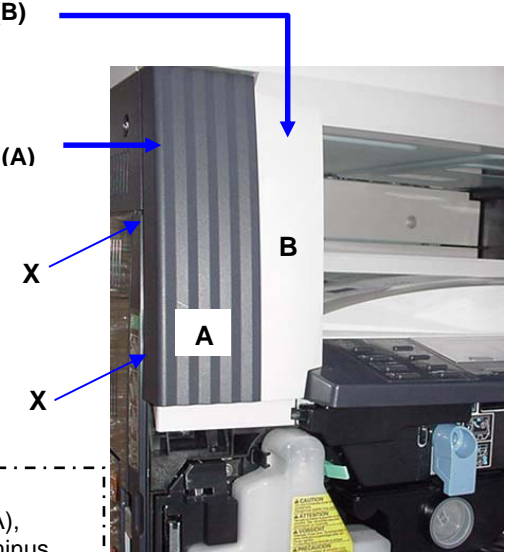


**Before change:**

(A) is removed together with (B).

**After change:**

Remove (A) and the fixation screw for (B).  
After that, remove (B).



There are two claws at the positions indicated with 'X'. When removing (A), please detach the claws first with a minus screwdriver.

## Parts Table

No.	Part No. OLD	Part No. NEW	Description	Q'ty		Interchangeability	
				Old	New		
1	-----	B1A64100	+ BIND TAP-TITE P SCREW M4X10	-	1	-	O

## Affected Machine Serial Numbers:

**KM-1620:** H3019027 and later