

<b>SB Number:</b>	<b>SB 2C9-025</b>	<b>Creation Date:</b> 18/08/2005
<b>Subject:</b>	<b>Measures against wear of FILM RIGHT TRANS GUIDE</b>	
<b>Model:</b>	<b>KM-1620, KM-2020</b>	

## Phenomenon:

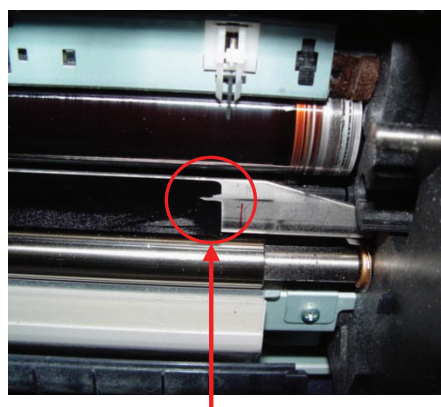
There is the possibility that the both ends of FILM RIGHT TRANS GUIDE (No.2) which are stuck on the Pre-transfer section are worn and chipped by the repeated paper feeding. To resolve this issue the following change has been made.

## Countermeasure:

To improve the durability, the material of FILM RIGHT TRANS GUIDE (No.2) is changed. Due tot the material being changed, the thickness of the film has increased.

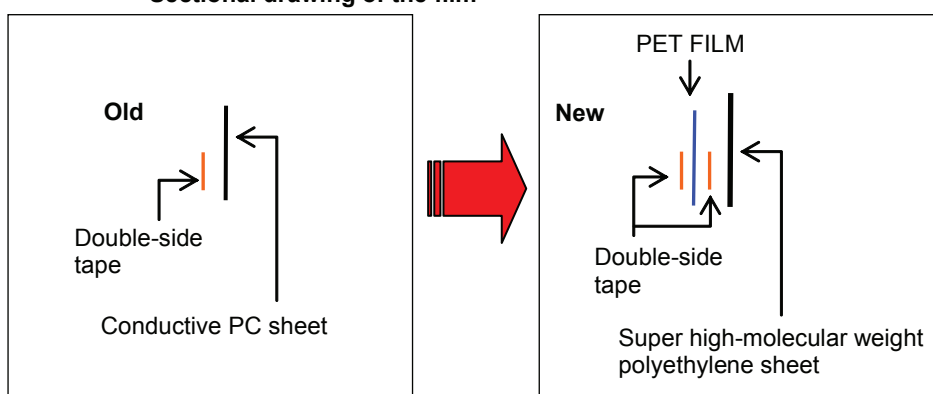
Material: (Old) Conductive PC sheet (T [thickness] = 0.1)  
(New) Super high-molecular weight polyethylene sheet (T = 0.13) + PET FILM (T = 0.075)

Left side of machine



Example of FILM RIGHT TRANS GUIDE (No.2) in worn condition

Sectional drawing of the film



No.	Old Parts No.	New Parts No.	Description	Q'ty Old	New	Interchangeability		SP	Remarks
1	-----	302C993290 2C993290	PARTS,FILM TRANS FRONT ASSY,SP	-	1	-	O	O	
2	2C917190	-----	+ FILM RIGHT TRANS GUIDE	-	-	-	-	-	
3	2C917140	-----	+ GUIDE TRANS RIGHT	-	-	-	-	-	

## Field Measure:

If the problem arises, please replace/install No.1 new parts(s).

## Affected Machine Serial Numbers:

KM-1620 H3028497 and higher  
KM-2020 From the first mass-production on