

SB Number:	SB 2FG-031	Creation Date: 12/06/2006
Subject:	Adjustment to Pin Front Cassette Rail	
Model:	KM-2530/3530/4030/3035/4035/5035	

To share this part with other models, PIN FRONT CASSETTE RAIL (No.1) has been changed which fixes pulley to LEFT RAIL CASSETTE (No2). Additionally, the diameter of the hole on LEFT RAIL CASSETTE (No.2) holding PIN FRONT CASSETTE RAIL (No.1) has been adjusted.

Diameter of the hole (A):

(Old) Ø6.05

(New) Ø8.2

No.	Old parts number	New parts number	Description	Q'ty		Interchange ability	
				Old	New	Old	New
1	2AR07810	302GR02240 2GR02240	PIN FRONT CASSETTE RAIL	2	2	O	X
2	302FG07031 2FG07031	302FG07032 2FG07032	LEFT RAIL CASSETTE	2	2	X	O

Field Measure:

When attaching the new PIN FRONT CASSETTE RAIL (No.1) to the machines which have not changed yet, please replace the LEFT RAIL CASSETTE (No.2) at the same time since the old and new parts are not compatible with each other.

Affected machine serial numbers:

KM-30XX/40XX/50XX, FS-9120DN, FS-9520DN, PF-70: From the production in January, 2006 onwards.

All models (excluding all previous mentioned models): no production now.

