

<b>SB Number:</b>	<b>SB 2GR-015</b>	<b>Creation Date: 12/06/2008</b>
<b>Subject:</b>	<b><i>Left cover feed has been changed to prevent paper jam 21/22</i></b>	
<b>Model:</b>	<b>KM-3050/4050/5050/3035/4035/5035/2530/3530/4030</b>	

<b>Phenomenon</b>	Continuous feeding of paper by the PF-75 may result in paper Jam 21 or 22.
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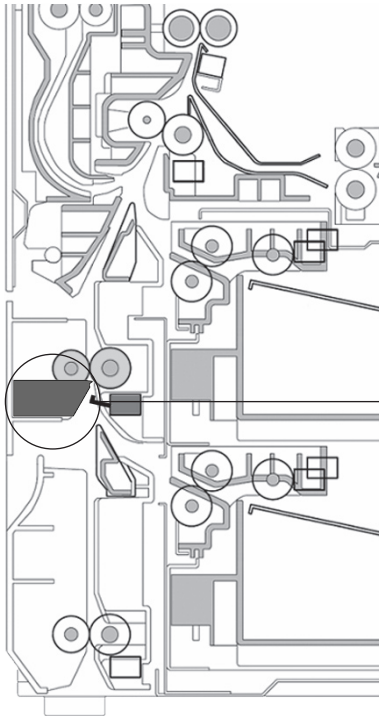
<b>Cause</b>	This is caused by a sagging of the trail edge of the first sheet, resulting in that switch 2 mistakenly registers that this sheet has been fed through completely. Now the second sheet that's being fed may overlap with the first sheet of paper, resulting in the paper jam.
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<b>Solution</b>	The left cover feed has been changed to prevent Jam 21 or 22. In service bulletin <b>2GR-014</b> the same problem is described and resolved, only in this case a spacer was added to feed switch 2. When left cover feed 302GR93160 is replaced with 302GR93161, adding spacer SW2 is no longer necessary (if it is attached to feed switch 2, remove it).  See page 2 for further details.
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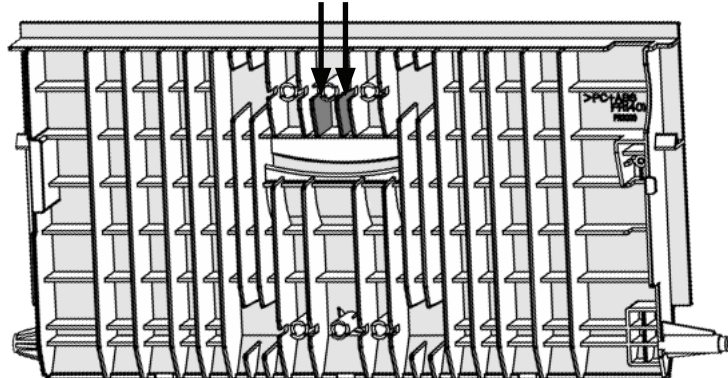
Parts	No.	Old Parts No.	New Parts No.	Description	Q'TY		Interchange-ability		SP
					Old	New	Old	New	
	1	302GR93161 2GR93161	302GR93162 2GR93162	PARTS VERTICAL FEED UNIT	1	1	X	O	O
	2	302GR24050 2GR24050	-----	SPACER SW2	-	1	-	O	O
	3	302BL06101 2BL06101	302BL06102 2BL06102	LEFT COVER FEED	1	1	2	O	O

<b>Classification</b>	<input type="checkbox"/> Entire stock rework	<input type="checkbox"/> In-field modification at next visit	<input type="checkbox"/> In-field modification by case	<input checked="" type="checkbox"/> No modification necessary
<b>Field measure</b>	When installing parts vertical feed unit 302GR93162 in a machine that has a left cover feed 302BL06101 and older installed, attach spacer SW2 to the back of feed switch 2 (Service bulletin <b>2GR-014</b> ). Or replace left cover feed 302BL06101 with 302BL06102 (In this case the spacer SW 2 should be removed from feed switch 2).			

<b>Affected serial numbers</b>	<b>Type</b>	<b>Serial number</b>
	KM-3050/4050/5050/3035/4035/5035 2530/3530/4030	From the production of March 2008



→ 2 conveying ribs have been added to the left cover feed



Spacer SW2 302GR24050 is no longer necessary

