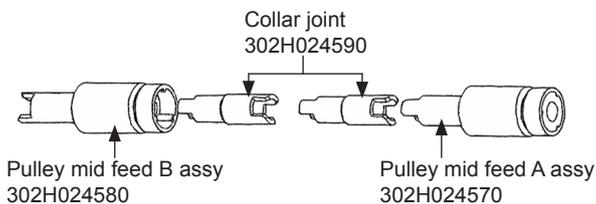


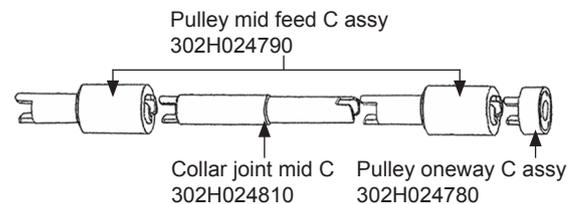
SB Number:	SB 2H0-012	Creation Date: 12/01/2010
Subject:	Pulley mid feed has been changed to improve performance	
Model:	KM-2540/3040/2560/3060	

Contents of changes	<p>Parts pulley mid feed assy sp has been changed as follows to improve the performance:</p> <ol style="list-style-type: none"> Pulley mid feed assy A has been changed from combined type 302H024570, to separated pulley oneway C assy 302H024780 and pulley mid feed C assy 302H024790. Based on the above mentioned change, pulley mid feed B assy 302H024580 has been changed to pulley mid feed C assy 302H024790. To simplify the replacement procedure, the collar joint (2X) 302H024590 has been replaced with collar joint mid C (1X) 302H024810.
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Old type: parts pulley mid feed assy SP 302H094430



New type: parts pulley mid feed assy SP 302H094431



Parts	No.	Old Parts No.	New Parts No.	Description	Q'TY		Interchangeability		SP
					Old	New	Old	New	
	1	302H093090 2H093090	302H093091 2H093091	PARTS MIDDLE FEED UNIT	1	1	O	O	O
	2	302H094430 2H094430	302H094431 2H094431	+PARTS PULLEY MID FEED ASSY SP	1	1	X	O	O
	3	-----	302H024780 2H024780	++PULLEY ONEWAY C ASSY	-	1	-	X	-
	4	-----	302H024790 2H024790	++ PULLEY MID FEED C ASSY	-	2	-	X	-
	5	302H024570 2H024570	-----	++PULLEY MID FEED A ASSY	1	1	X	-	-
	6	302H024580 2H024580	-----	++PULLEY MID FEED B ASSY	1	1	X	-	-
	7	-----	302H024810 2H024810	++COLLAR JOINT MID C	-	1	-	X	-
	8	302H024590 2H024590	-----	+COLLAR JOINT	2	-	X	-	-

Classification	<input type="checkbox"/> Entire stock rework <input type="checkbox"/> In-field modification at next visit <input type="checkbox"/> In-field modification by case <input checked="" type="checkbox"/> No modification necessary
Field measure	When installing new parts in an old type machine, remove old Parts pulley mid feed assy SP 302H094430 together with collar joint 302H024590 (2x) and replace with new Parts pulley mid feed assy SP 302H094431 which includes the new collar joint mid C 302H024810.

Serial numbers of affected machines

Type	Serial number
KM-2560/3060/2540/3040	Not available