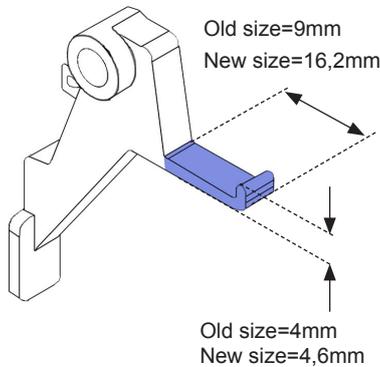


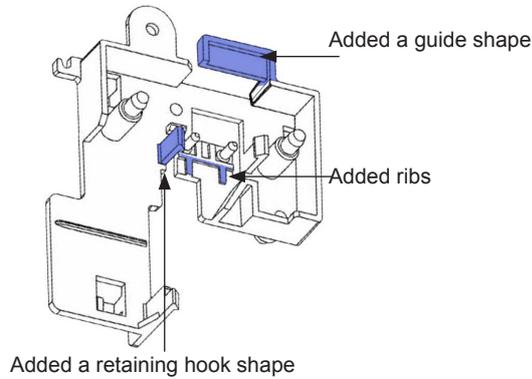
SB Number:	SB 2H0-004_ Revised issue	Creation Date: 17/12/2008
Subject:	Ensure proper detection of interlock SW in left cover 1 (Added serial numbers)	
Model:	KM-2540/3040/2560/3060	

Contents of changes	<ol style="list-style-type: none"> 1. The dimensions of the arm left interlock SW 302H004461 have been changed to ensure proper detection of the interlock SW. 2. The shape of mount left interlock SW 302H004451 has been changed. 3. The 2 sponge mid feed guide's have been removed, because they touch mount left interlock SW 302H004451.
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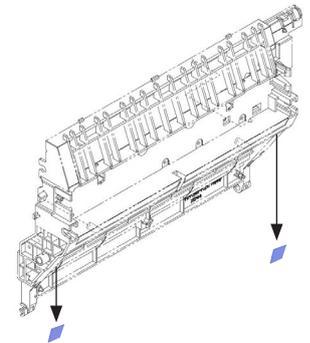
Arm left Interlock SW 302H004461



Mount Left Interlock SW 302H004451



Removed sponge MID feed guide 302H024700 (2 times)



Parts	No.	Old Parts No.	New Parts No.	Description	Q'TY		Interchangeability		SP
					Old	New	Old	New	
	1	302H004460 2H004460	302H004461 2H004461	ARM LEFT INTERLOCK SW	1	1	X	O	
	2	302H004450 2H004450	302H004451 2H004451	MOUNT LEFT INTERLOCK SW	1	1	X	X	
	3	302H024700 2H024700	-----	SPONGE MID FEED GUIDE	2	-	X	-	

Field measure	When installing mount left interlock SW 302H004451 in an older model, remove sponge mid feed guide 302H024700 (2 times).
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Affected serial numbers	Type	Serial number
	KM-2540	QAW7X00474 and higher
	KM-3040	QBA7X00371 and higher
	KM-2560	QAL7X00079 and higher
	KM-3060	QAQ7Y00114 and higher