

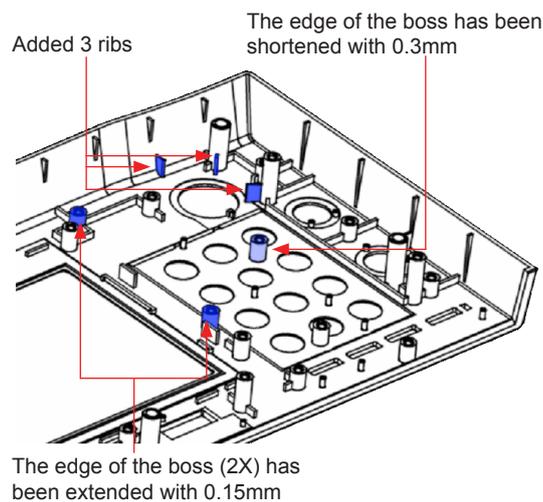
<b>SB Number:</b>	<b>SB 2JB-006</b>	<b>Creation Date:</b> 05/11/2008
<b>Subject:</b>	<b>The operation panel start key does not function properly</b>	
<b>Model:</b>	<b>KM-2540/3040</b>	

<b>Phenomenon</b>	The operation panel start key does not function properly.
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<b>Cause</b>	Insufficient contact between the start key and the Parts, PWB operation right assy SP
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<b>Solution</b>	The cover operation has been changed to improve contact between the start key and Parts, PWB operation right assy SP.
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### Cover operation 302JC05014



Parts	No.	Old Parts No.	New Parts No.	Description	Q'TY		Interchange-ability		SP
					Old	New	Old	New	
	1	302JC93022 2JC93022	302JC93023 2JC93023	PARTS OPERATION UNIT EXP	1	1	X	O	O
	2	302JC05013 2JC05013	302JC05014 2JC05014	+COVER OPERATION	1	1	X	O	O

<b>Classification</b>	<input type="checkbox"/> Entire stock rework	<input type="checkbox"/> In-field modification at next visit	<input checked="" type="checkbox"/> In-field modification by case	<input type="checkbox"/> No modification necessary
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<b>Field measure</b>	When the start key does not function properly, replace cover operation 302JC05013 and older with cover operation 302JC05014.
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<b>Affected serial numbers</b>	<b>Type</b>	<b>Serial number</b>
	KM-2540/3040	Not available