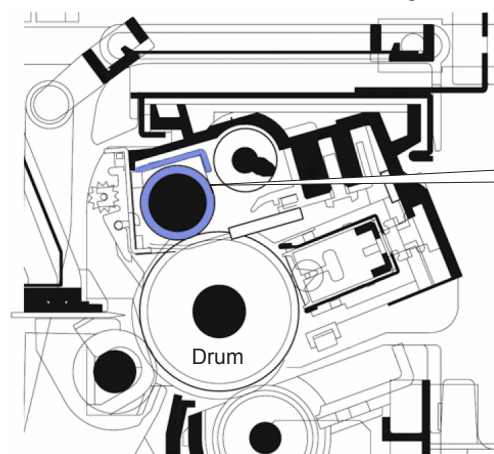


SB Number:	SB 2H0-027	Creation Date: 12/01/2010
Subject:	The parts DK-670 has been changed to improve the drum cleaning	
Model:	KM-2540/3040/2560/3060	

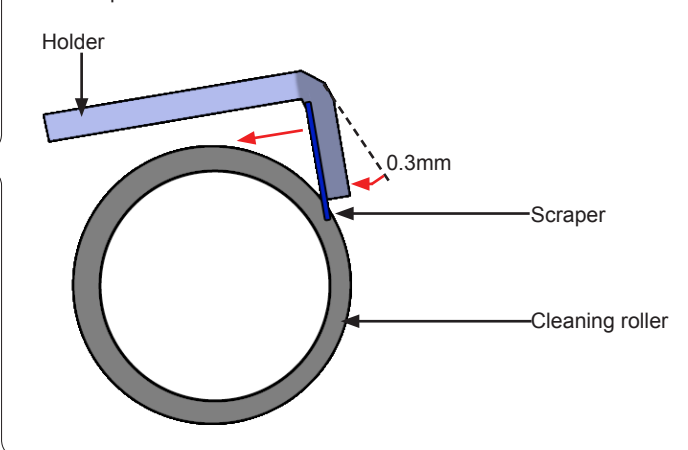
Contents of changes	To improve the cleaning process at the cleaning roller for the drum unit, the following changes have been made:			
	<ol style="list-style-type: none"> 1. The bend position of the holder for the toner scraper has been changed to move the toner scraper 0.3mm closer to the cleaning roller. 2. Due to the above mentioned change, the toner scraper thickness has been changed from 80 to 50 micrometers, to close the gap and to ensure proper contact pressure with the cleaning roller. 			

Parts	No.	Old Parts No.	New Parts No.	Description	Q'TY		Interchange-ability		SP
					Old	New	Old	New	
	1	302H093012 2H093012	302H093013 2H093013	PARTS DK-670	1	1	O	O	O

Cross section of the drum unit and cleaning roller.



Toner scraper section



Serial numbers of affected machines

Type	Serial number
KM-2540	Not available
KM-3040	QAQ9Y03536
KM-2560	QAW9Y14064
KM-3060	QBA9X06339

Machines produced after the above mentioned serial numbers, should not have the above mentioned phenomena.

Serial numbers of affected units

Type	Serial number
MK-670	QBS9X02938
Drum unit	KSZ9X03024

Units produced after the above mentioned serial numbers, should not have the above mentioned phenomena.