

<b>SB Number:</b>	<b>SB 2GR-014</b>	<b>Creation Date: 12/06/2008</b>
<b>Subject:</b>	<b><i>Left cover feed has been changed to prevent paper jam 21/22</i></b>	
<b>Model:</b>	<b>KM-3050/4050/5050</b>	

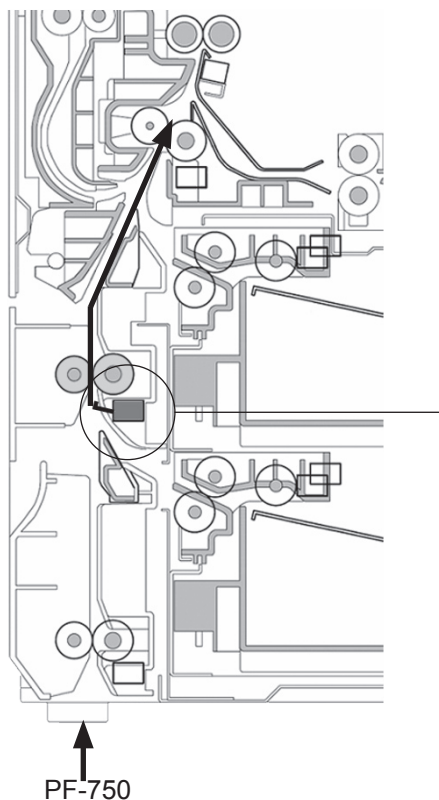
<b>Phenomenon</b>	Continuous feeding of paper by the PF-75 may result in paper jam 21 or 22.
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<b>Cause</b>	This is caused by a sagging of the trail edge of the first sheet, resulting in that switch 2 mistakenly registers that this sheet has been fed through completely. Now the second sheet that's being fed may overlap with the first sheet of paper, resulting in the paper jam.
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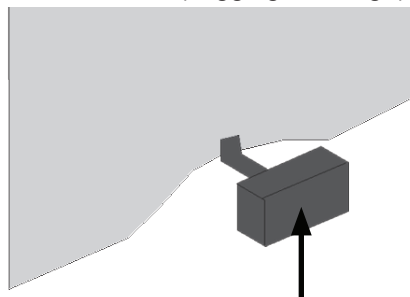
<b>Solution</b>	Add spacer SW2 to the back of feed switch 2, to correct this problem.  See page 2 for further details.
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Parts	No.	Old Parts No.	New Parts No.	Description	Q'TY		Interchangeability		SP
					Old	New	Old	New	
	1	302GR93160 2GR93160	302GR93161 2GR93161	PARTS VERTICAL FEED UNIT	1	1	X	O	O
	2	-----	302GR24050 2GR24050	SPACER SW2	-	1	-	O	O

<b>Classification</b>	<input type="checkbox"/> Entire stock rework	<input type="checkbox"/> In-field modification at next visit	<input type="checkbox"/> In-field modification by case	<input checked="" type="checkbox"/> No modification necessary
<b>Field measure</b>	When the above mentioned phenomenon occurs, attach spacer SW2 (303GR24050) to the back of switch (No.2).			

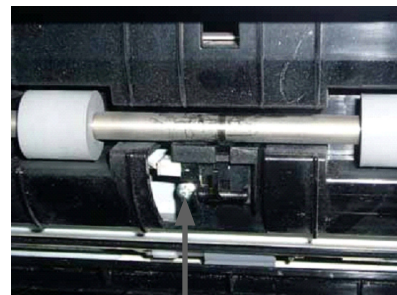


Waiting paper when feeding the second sheet. (sagging trail edge)



Feed switch 2; The actuator sags and can't touch the paper fully, then the switch turns off. This causes the next sheet to be fed to quickly.

Feed switch is set to on.



Take off the screw and turn over feed switch 2.

Clean feed switch 2 with alcohol and attach double sided tape to the spacer.

Turn the spacer around and then attach it on the feed switch (as shown in the 2 images below)

Dark grey is the double edged tape, light grey is the spacer itself.

