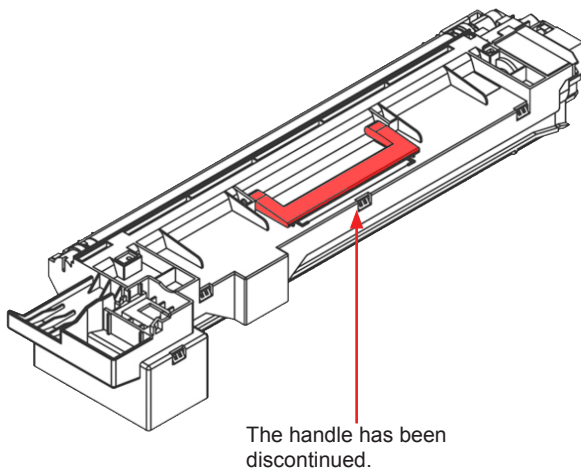


SB Number:	SB 2GR-036	Creation Date: 12/01/2010
Subject:	<i>The developing unit has been changed for common use of parts</i>	
Model:	KM-3050/4050/5050, TASKalfa420i/520i	

Contents of changes	<p>The developing unit has been changed as follows for common use parts:</p> <ol style="list-style-type: none"> 1. The handle on top of the developing unit has been discontinued. 2. A leaflet with details of the adjustments has been added to the DV-715 302GR93034.
----------------------------	---

New condition of the **DV-715 302GR93034**



Added leaflet

English		Details of adjustments following unit replacement
<ul style="list-style-type: none"> When a unit is replaced using the Maintenance Kit, carry out the [For maintenance kit replacement] procedure after the [Following unit replacement] procedure. 		
[Following unit replacement]		<ul style="list-style-type: none"> Paper feed pulley / Separation pulley / Forwarding pulley / MP paper feed pulley / MP separation pulley / MP forwarding pulley Maintenance mode U901 (Check Paper Feeder Count - Clears)
Developer unit		<ul style="list-style-type: none"> Maintenance mode U130 (Toner Initial Setting - Runs) Maintenance mode U157 (Check/Clear Developing Unit Driving Time - Clears)
Transfer roller unit		<ul style="list-style-type: none"> Maintenance mode U127 (Checking/Clearing Transfer Unit Counter - Clears) (42/52 ppm)
Fusing unit		<ul style="list-style-type: none"> Maintenance mode U167 (Check/Clear Fuser Count - Clears)
Drum unit		<ul style="list-style-type: none"> Maintenance mode U111 (Checking/Clearing Drum Driving Time - Clears) (42/52 ppm)
[For maintenance kit replacement]		<ul style="list-style-type: none"> Maintenance mode U251 (Check/Clear Maintenance counter - Clears)

Parts	No.	Old Parts No.	New Parts No.	Description	Q'TY		Interchange-ability		SP
					Old	New	Old	New	
	1	302GR93033 2GR93033	302GR93034 2GR93034	DV-715	1	1	O	O	O

Classification	<input type="checkbox"/> Entire stock rework <input type="checkbox"/> In-field modification at next visit <input type="checkbox"/> In-field modification by case <input checked="" type="checkbox"/> No modification necessary
Field measure	Please handle the developing unit at the bottom and side when installing it in the machine.

Serial numbers of affected machines

Type	Serial number
KM-3050	After the next production
KM-4050	PAJ9Y13199
KM-5050	PAK9Y15975

Machines produced after the above mentioned serial numbers, are affected by the above mentioned changes.

Serial numbers of affected units

Type	Serial number
DV-715	KFV9X01939
MK-716 for KM-4050/5050	PSB9X13851
MK-715 for KM-3050	PSA9X08613

Units produced after the above mentioned serial numbers, are affected by the above mentioned changes.