

SB Number:	SB 2FZ-054	Creation Date: 10/12/2009
Subject:	Wire feed joint and wire HVU 1 have been combined for assembly improvement	
Model:	KM-C2520/3225/3232	

Contents of changes	<p>To improve the assembly process at the factory, the following changes have been made:</p> <ol style="list-style-type: none"> 1. Wire feed joint 302FZ46060 and wire HVU 1 302FZ46110 have been discontinued as separate parts, and have been combined as wire feed joint 302HP46050. Please note that the wire feed joint 302HP46050 has 2 additional connectors. (See item 2) 2. 2 connectors have been added to the parts PWB engine assy 302FZ93450 and the HVU main 302FZ45030. 3. Due to the above mentioned changes, the access band 7YZM420001++H01 at the discontinued wire feed joint 302FZ46060 has been removed. 4. Upgrade the engine firmware to the latest version.
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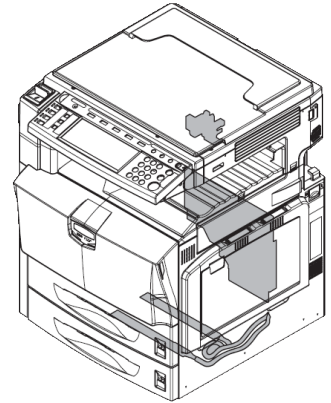
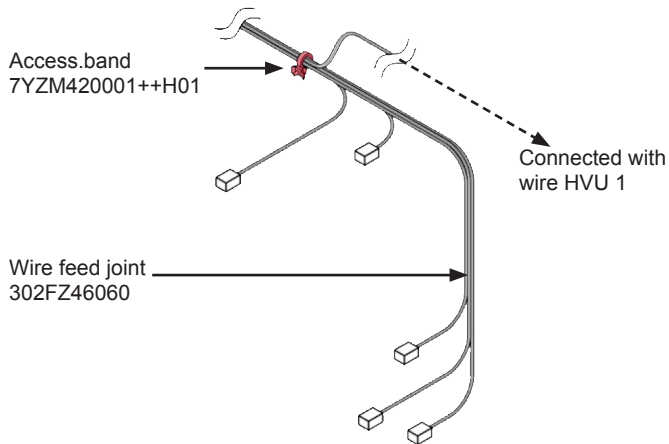
Parts	No.	Old Parts No.	New Parts No.	Description	Q'TY		Interchange-ability		SP
					Old	New	Old	New	
	1	-----	302HP46050 2HP46050	WIRE FEED JOINT	-	1	-	O	-
	2	302FZ46060 2FZ46060	-----	WIRE FEED JOINT	1	-	X	-	-
	3	302FZ46110 2FZ46110	-----	WIRE HVU 1	1	-	X	-	-
	4	7YZM420001 ++H01 YZ042730	7YZM420001 ++H01 YZ042730	ACCESS.BAND	2	1	X	-	-

Field measure	<p>Please use wire feed joint 302HP46050, when replacing wire feed joint 302FZ46060 and wire HVU 1 302FZ46110.</p> <p>Upgrade the engine firmware to the latest version.</p>
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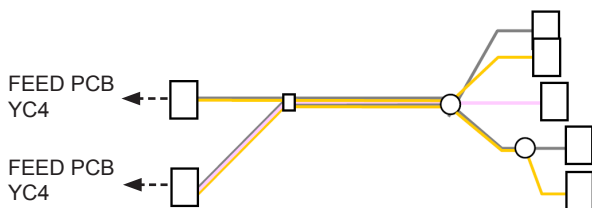
Serial numbers of affected machines

Type	Serial number
KM-C2520/3225/3232	Not available

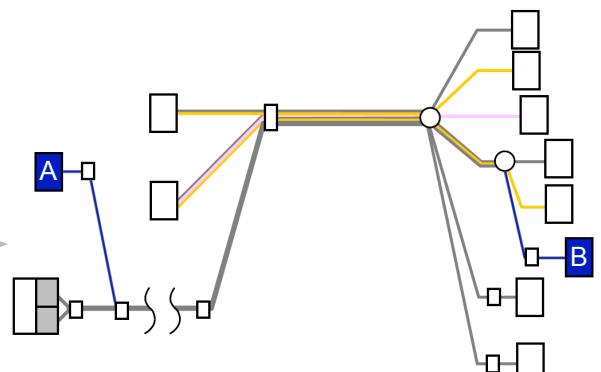
New condition: The access.band at the old wire feed joint has been discontinued.



Old condition: Wire feed joint 302FZ46060

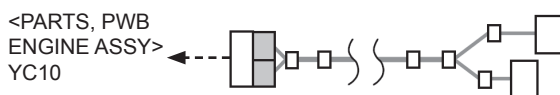


New condition: Wire feed joint 302HP46050

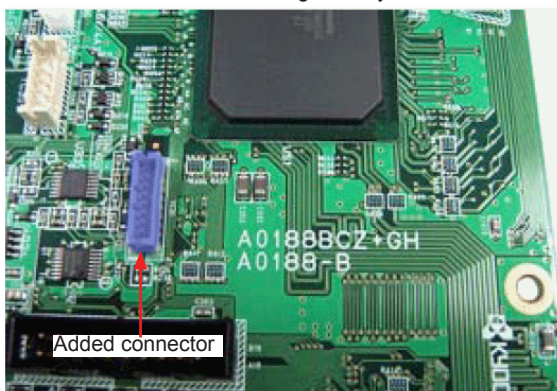


Added connector A: For the new connector at the parts PWB engine assy
Added connector B: For the new connector at the HVU main

Old condition: Wire HVU 1 302FZ46110



New condition: Parts PWB engine assy



New condition: HVU main

