



KYOCERA Service Bulletin

SB Number:	SB 2FZ-041	Creation Date: 17/12/2008
Subject:	Correction of the service manual	
Model:	KM-C2520/3225/3232/2525E/3232E/4035E, KM-3050/4050/5050	

Contents of changes	<p>Item number 302C968310 for the frame securing tool was incorrect and has been deleted from the following service manuals:</p> <p>KM3050_4050_5050_SM_Rev2.pdf and newer KMC2520_3225_3232_SM_EU_Rev4.pdf and newer</p> <p>(Please be aware that item number 302C968310 was not in the service manual for the KM-C2525E/3232E/4035E.)</p>
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Incorrect item number of the frame securing tool (Image below is from the KM-3050/4050/5050 service manual)

2GN/2GP/2GR

(2) Detaching and refitting the scanner wires

Take the following procedure when the scanner wires are broken or to be replaced.

NOTE

When fitting the wires, be sure to use those specified below.

Machine front: (P/N: 302GR17110), gray

Machine rear: (P/N: 302GR17100), black

Fitting requires the following tools

- Two frame securing tools (**P/N 302C968310**)
- Two scanner wire stoppers (P/N 3596811)

Procedure

Detaching the scanner wires

1. Remove the exposure lamp (see page 1-5-11).
2. Remove the clip holder.
3. Open the front cover and left cover 1.
4. Remove four screws and remove front left cover.

Parts	No.	Old Parts No.	New Parts No.	Description	Q'TY		Interchangeability		SP
					Old	New	Old	New	
	1	-----	302FZ17100 2FZ17100	PIN POSITIONING SP	-	2	-	O	O

Classification	<input type="checkbox"/> Entire stock rework	<input type="checkbox"/> In-field modification at next visit	<input type="checkbox"/> In-field modification by case	<input checked="" type="checkbox"/> No modification necessary
Field measure	Please use pin positioning SP 302FZ17100 when installing the scanner wire stoppers. (See service manual 1-5-34 for detailed instructions)			