

SB Number:	SB 2FZ-042	Creation Date: 18/02/2009
Subject:	2 of the 4 fan's conveying 40 have been removed	
Model:	KM-C2520/3225/3232/2525E/3232E/4035E	

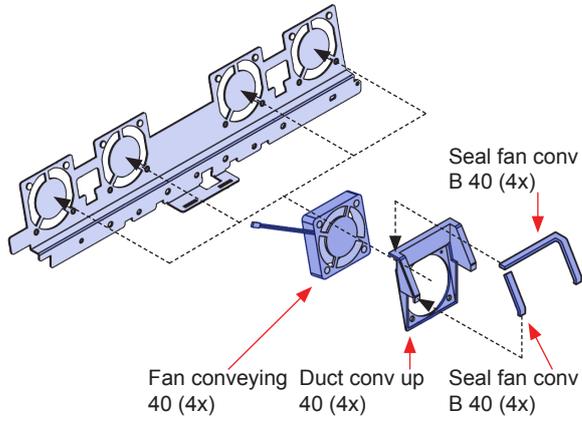
Contents of changes	<p>The number of fan conveying 40's have been changed from 4 pcs to 2 pcs for manufacturing improvement.</p> <p>Based on this change please note the following:</p> <ul style="list-style-type: none"> • 2 out of the 4 holes in the plate conv fan 302FZ24500 have been closed. • The seal fan conv, seal fan conv B, and duct conv up (attached to fan conveying 40) have been reduced from 4 pieces each to 2 pieces each in the machine.
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Parts	No.	Old Parts No.	New Parts No.	Description	Q'TY		Interchangeability		SP
					Old	New	Old	New	
	1	302FZ93510 2FZ93510	302FZ93511 2FZ93511	PARTS FEED UNIT ASSY	1	1	X	O	O
	2	302FZ44070 2FZ44070	302FZ44070 2FZ44070	+FAN CONVEYING 40	4	2	O	-	O
	3	-----	302JD24020 2JD24020	+DUCT CONV FRONT	-	1	-	X	-
	4	-----	302JD24030 2JD24030	+DUCT CONV REAR	-	1	-	X	-
	5	302FZ24510 2FZ24510	-----	+DUCT CONV UP	4	-	O	-	-
	6	-----	302JD24040 2JD24040	+SEAL FAN CONV	-	2	-	X	-
	7	302FZ24530 2FZ24530	-----	+SEAL FAN CONV	4	-	O	-	-
	8	302FZ24550 2FZ24550	302FZ24550 2FZ24550	+SEAL FAN CONV B	4	2	O	-	-

Classification	<input type="checkbox"/> Entire stock rework	<input type="checkbox"/> In-field modification at next visit	<input type="checkbox"/> In-field modification by case	<input checked="" type="checkbox"/> No modification necessary
Field measure	Please do not mix old with new parts when replacing the parts mentioned above. Mixing old with new parts may result in improper airflow.			

Affected serial numbers	Type	Serial number
	KM-C2520/3225/3232/2525E/3232E/4035E	May 2008 production

Old condition of plate conv fan 302FZ24500



New condition of plate conv fan 302FZ24500

