



KM-C2630 KM-C2630D

PARTS LIST

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2BGPL075

842BG125

Rev.5

NOTES

1. Indicate parts number and machine model when placing an order.

e.g.	Parts Number	Parts Name	Machine Model	Cycle	Quantity
	2BG04050	COVER RIGHT F	KM-C2630	50Hz	1
	2BG04050	COVER RIGHT F	KM-C2630D	50Hz	1

2. Service calls and freight will be charged separately.

3. Symbols in the "Parts Number" column.

- Parts with "⊙" indicates the spare parts and the parts without "⊙" can not be supplied.

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.

e.g.	Parts Number	Parts Name	Parts Number	Parts Name
	2BG00100	RIGHT COVER ASS'Y	•2BG06150	SHAFT FEED B
			•2BG06160	PULLEY FEED

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

e.g.	Parts Number	Parts Name	Parts Number	Parts Name
	•2BM07400	RETARD ROLL MPF ASSY	••2BM07280	HOLDER RETARD MPF
			••2BM07340	RETARD ROLL ASSY

4. See the last page of this parts list for the classification of the screws in the illustrations.

5. Items indicated in Description column as (OPTION) are supply parts and should be ordered through your Regional Office.

Parts List

KM-C2630
KM-C2630D

— CONTENTS —

FIG. 1	EXTERIOR COVERS	2	FIG. 15	DRIVING SECTION I	30
FIG. 2	FRAME SECTION I	4	FIG. 16	DRIVING SECTION II	32
FIG. 3	FRAME SECTION II	6	FIG. 17	DUPLEX UNIT I (KM-C2630D)	34
FIG. 4	CASSETTE (KM-C2630)	8	FIG. 18	DUPLEX UNIT II (KM-C2630D)	36
FIG. 5	PRIMARY PAPER FEED SECTION (KM-C2630)	10	FIG. 19	DUPLEX UNIT III (KM-C2630D)	38
FIG. 6	FEED SECTION I	12	FIG. 20	CONVEYANCE UNIT (KM-C2630D)	40
FIG. 7	FEED SECTION II	14	FIG. 21	ELECTRICAL COMPONENTS I	42
FIG. 8	TRANSFER UNIT	16	FIG. 22	ELECTRICAL COMPONENTS II	44
FIG. 9	SCANNER COVERS	18	FIG. 23	ELECTRICAL COMPONENTS III	46
FIG. 10	SCANNER UNIT	20	FIG. 24	OPERATION UNIT	48
FIG. 11	PROCESS UNIT	22	FIG. 25	ACCESSORIES & OPTION I	50
FIG. 12	FUSER UNIT	24	FIG. 26	ACCESSORIES & OPTION II	52
FIG. 13	EXIT SECTION I	26	FIG. 27	OPTION III (AK-640A)	54
FIG. 14	EXIT SECTION II	28			
				• INDEX	56

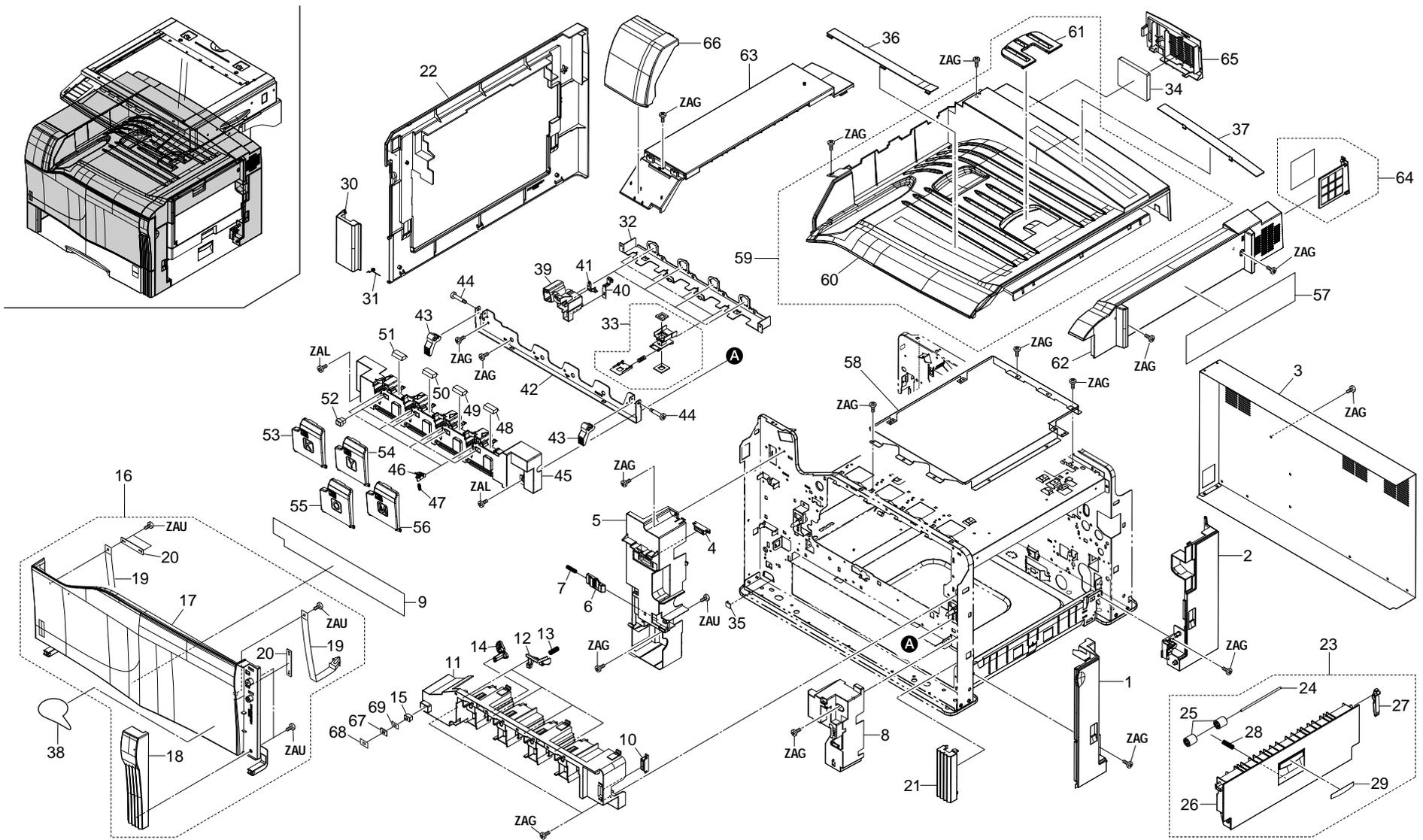


FIG. 1 EXTERIOR COVERS

2BG-4

SP	Ref.No.	Part.No.	Alternative.	Description	Quantity			SP	Ref.No.	Part.No.	Alternative.	Description	Quantity		
					120V	230V	240V						120V	230V	240V
⊙	1	2BG04050		COVER RIGHT F	1	1	1		39	2BG09030		HOLDER IMAGE F	4	4	4
⊙	2	2BG04060		COVER RIGHT R	1	1	1		40	2BG09060		PLATE HV DLP B	4	4	4
⊙	3	2BG04120		COVER REAR	1	1	1		41	2BG09090		PLATE EARTH DRUM	4	4	4
	4	60804120		MAGNET CATCH	1	1	1		42	2BG09050		PLATE RETAINER IMAGE	1	1	1
⊙	5	2BG04150		COVER INNER LEFT	1	1	1		43	2BG09250		LEVER LOCK IMAGE	2	2	2
	6	2BG04160		LEVER LOCK WASTE	1	1	1		44	2BG09260		SCREW C	2	2	2
	7	2BG04170		SPRING LOCK WASTE	1	1	1		45	2BG09170		COVER INNER LOW	1	1	1
⊙	8	2BG04140		COVER INNER RIGHT	1	1	1		46	2BG09180		LEVER LOCK MCH	4	4	4
⊙	9	2BG05040		LABEL OPERATION FRONT	1	1	1		47	2BG09190		SPRING LOCK MCH	4	4	4
	10	2BC04530		FRONT MAGNET,COVER	1	1	1		48	2BG09270		SEAL COVER INNER LOW M	1	1	1
⊙	11	2BG04130		COVER INNER MIDDLE	1	1	1		49	2BG09330		SEAL COVER INNER LOW C	1	1	1
	12	2BG09201	302BG09201	LEVER LOCK CONTAINER	4	4	4		50	2BG09340		SEAL COVER INNER LOW Y	1	1	1
	13	2BG09210		SPRING LOCK CONT	4	4	4		51	2BG09350		SEAL COVER INNER LOW K	1	1	1
	14	2BG09220		STOPPER IMAGE	1	1	1		52	2BM02460	5AAVCLIP+002	LUTCH	4	4	4
⊙	15	35927420		SWITCH,SIZE	1	1	1		53	2BG09320		COVER CONTAINER K	1	1	1
⊙	16	2BG00050		FRONT COVER ASS'Y(KM-C2630)	1	1	1		54	2BG09310		COVER CONTAINER Y	1	1	1
⊙	16	2BG00730		FRONT COVER ASS'Y D(KM-C2630D)	1	1	1		55	2BG09300		COVER CONTAINER C	1	1	1
⊙	17	•2BG04010		COVER FRONT(KM-C2630)	1	1	1		56	2BG09290		COVER CONTAINER M	1	1	1
⊙	17	•2BG04400		COVER FRONT D(KM-C2630D)	1	1	1	⊙	57	2BG05050		LABEL OPERATION RIGHT	1	1	1
⊙	18	•2BG04020		COVER FRONT R	1	1	1		58	2BG26050		COVER LPH PCB	1	1	1
	19	•2BG04310		BAND A	2	2	2	⊙	59	2BG00740		TOP COVER ASSY G	1	1	1
⊙	20	•2BM04100	5MMS626SD003	PLATE MAGCHATCH	2	2	2	⊙	60	•2BG04390		COVER TOP G	1	1	1
⊙	21	2BG04100		COVER CASSETTE R	1	1	1	⊙	61	•2BG04300		STOPPER PAPER	1	1	1
⊙	22	2BG04070		COVER LEFT	1	1	1	⊙	62	2BG04040		COVER TOP R	1	1	1
⊙	23	2BG00100		RIGHT COVER ASS'Y	1	1	1	⊙	63	2BG04090		COVER TOP L	1	1	1
⊙	24	•2BG06150		SHAFT FEED B	1	1	1	⊙	64	2BG00091	302BG00091	FILTER ASS'Y	1	1	1
⊙	25	•2BG06161	302BG06161	PULLEY FEED	2	2	2	⊙	65	2BG04380		COVER DUCT G	1	1	1
⊙	26	•2BG06200		COVER FEED R	1	1	1	⊙	66	2BG04080		COVER FRONT TOP	1	1	1
	27	•2BG06480		BAND B	1	1	1	⊙	67	2BG04520		COVER SW	1	1	1
	28	•2BG06650		SPRING FEED B	1	1	1	⊙	68	2BG04530		SHEET SW	1	1	1
⊙	29	•2BL05250		LABEL LEFT COVER A	1	1	1	⊙	69	2BG04540		TAPE SW	1	1	1
⊙	30	2BG04110		COVER CASSETTE L	1	1	1								
	31	2BG04330		SPRING COVER	1	1	1								
	32	2BG09010		PLATE HOLDER IMAGE	1	1	1								
⊙	33	2BG68120		WASTE SHUTTER UNIT	4	4	4								
⊙	34	2BG23030		OZON FILTER	1	1	1								
	35	2BG02790		SHEET FF	1	1	1								
	36	2BG04360		CAP TOP FRONT	1	1	1								
	37	2BG04370		CAP TOP REAR	1	1	1								
⊙	38	2BG05080		SEAL COLOR SYMBOL	1	1	1								

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- ⊙ Parts with "⊙" indicates the spare parts.

- Parts with "••" are component parts or sub-assembly with "••" appearing immediately above them.

FIG. 2 FRAME SECTION I

2BG-1

SP	Ref.No.	Part.No.	Alternative.	Description	Quantity		
					120V	230V	240V
	1	2BG27830		WIRE,TONER EMPTY SWITCH	1	1	1
	2	2BG02390		FOOT	4	4	4
	3	49513902	M2109010	WIRE SADDLE,WS-2NS	3	3	3
	4	2BG02180		HANDLE	2	2	2
	5	2BG02470		CAP HANDLE	1	1	1
	6	2BG02480		CAP HANDLE R	1	1	1
	7	2BF15030		GUIDE CONTAINER Y	4		
	7	2BG15170		GUIDE CONTAINER K		4	4
	8	2BG15180		SPRING CONTAINER EJECT	4	4	4
	9	2BG27680		WIRE,DUPLX JUNCTION	1	1	1
	10	2BG02410		SCREW A	10	10	10
	11	2BG09040		HOLDER IMAGE R	4	4	4
	12	2BG02430		GROUND DRAWER	1	1	1
	13	2BG10111	302BG10111	PLATE CONTACT WIRE	4	4	4
	14	2BG10121	302BG10121	PLATE SPRING GRID	4	4	4
	15	2BG06890		MOUNT PAPER SIZE	1	1	1
⊙	16	35927420		SWITCH,SIZE	1	1	1
	17	2BG27230		WIRE,CASSETTE LENGTH SW	1	1	1
	18	J0464080		RECEPTACLE,QR/P15-8S-C(02)(HIROSE)	1	1	1
	19	2BG27240		WIRE,CASSETTE SIZE	1	1	1
	20	2BG02420		SCREW B	2	2	2
	21	2BG02610		GUIDE TC R	1	1	1
⊙	22	2BG02770		PULLEY RAIL B	4	4	4
	23	2BG02630		LEVER LOCK TC R	1	1	1
	24	2BG02650		PIN LOCK TC	1	1	1
	25	3B706550	5MMW261SD004	SPRING COVER R	1	1	1
	26	2BL06490	5MVX421DN003	LOCK COVER R	1	1	1
	27	2BG02640		SPRING LOCK TC	1	1	1
	28	2BG06710		SPRING EARTH RAIL	1	1	1
	29	2BG22850		HOLDER DU DRIVE	1	1	1
	30	2BG02740		SHEET HARNESS R	1	1	1
	31	2BF27110		WIRE,IU JUNCTION M	1		
	31	2BG27640		WIRE,IU JUNCTION M		1	1
	32	2BF27120		WIRE,IU JUNCTION C	1		
	32	2BG27650		WIRE,IU JUNCTION C		1	1
	33	2BF27130		WIRE,IU JUNCTION Y	1		
	33	2BG27660		WIRE,IU JUNCTION Y		1	1
	34	2BF27100		WIRE,IU JUNCTION K	1		
	34	2BG27630		WIRE,IU JUNCTION K		1	1
	35	2BG09280		SPONGE HOLDER IMAGE	4	4	4

SP	Ref.No.	Part.No.	Alternative.	Description	Quantity		
					120V	230V	240V
⊙	36	2BG27020		SENSOR,TONER EMPTY B	4	4	4
	37	2BG02230		RAIL FUSER R	1	1	1
⊙	38	2BG02240		PULLEY RAIL	1	1	1
	39	2BG02400		PIN HOOK	1	1	1
	40	2BG20350		PIN PULLEY	1	1	1
	41	2BG02780		SHEET RM	1	1	1
	42	M2105740		MINIATURE CLAMP,UAMS-05S-2	1	1	1
	43	2BG27611	302BG27611	WIRE,BYPASS JUNCTION	1	1	1
⊙	44	2AV27370		SWITCH,INTERLOCK	1	1	1
	45	49513902	M2109010	WIRE SADDLE,WS-2NS	1	1	1
⊙	46	3B827040		SENSOR 12,SEPARATION	1	1	1
	47	2BG02410		SCREW A	2	2	2
	48	2BG04560	302BG04560	COVER SCREW	10	10	10
	49	2BG02810		SEAL PLATE LPH A	4	4	4
	50	2BG02820		SEAL PLATE LPH B	6	6	6

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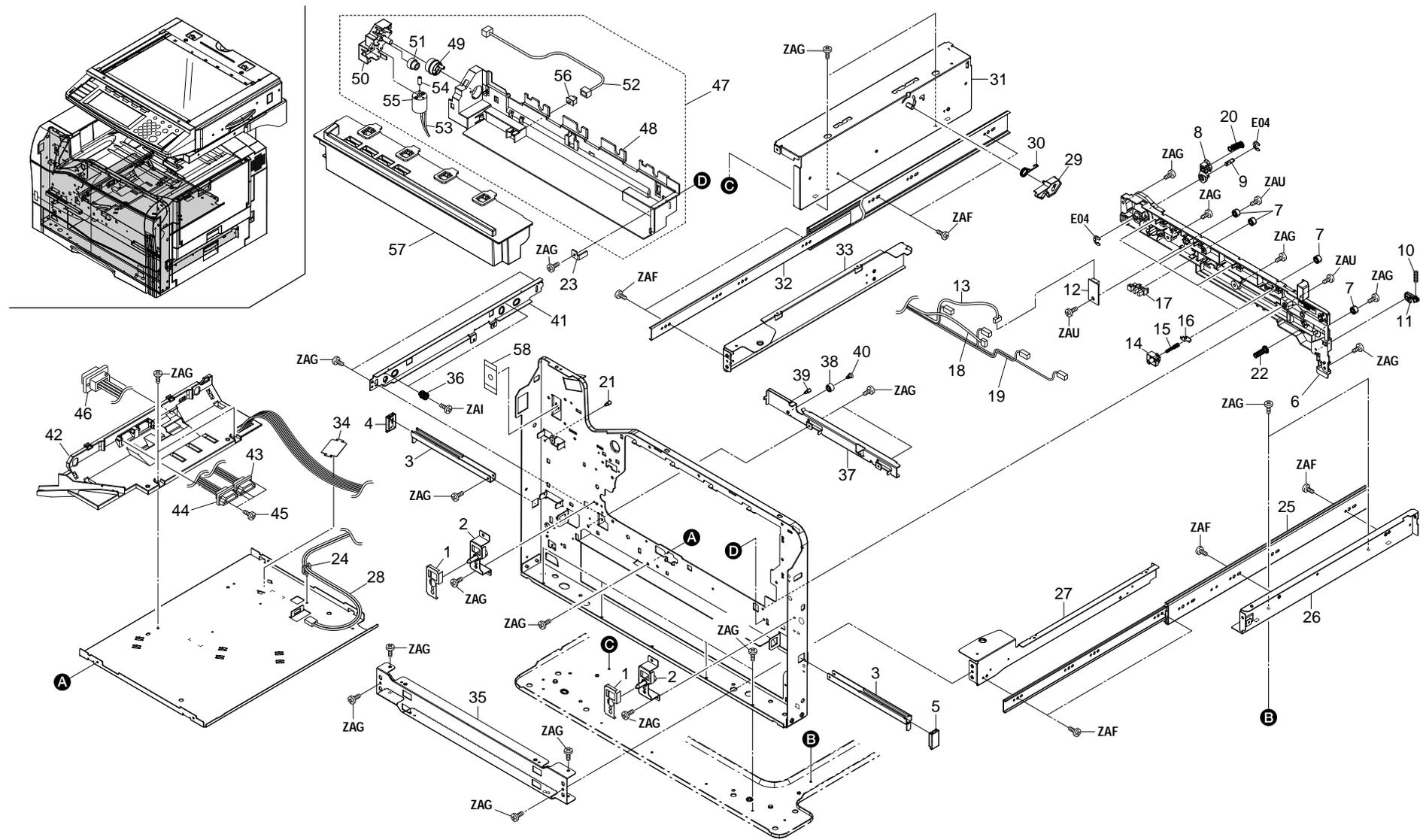


FIG. 3 FRAME SECTION II

2BG-1

SP	Ref.No.	Part.No.	Alternative.	Description	Quantity			SP	Ref.No.	Part.No.	Alternative.	Description	Quantity		
					120V	230V	240V						120V	230V	240V
	1	2BG09360		SPACER PILOT PIN	2	2	2		41	2BG02460		PLATE MIDDLE L	1	1	1
	2	2BG09120		PLATE PILOT PIN	2	2	2		42	2BG02450		STAY MIDDLE	1	1	1
	3	2BG02180		HANDLE	2	2	2		43	2BG28500		WIRE,T UNIT JUNCTION A	1	1	1
	4	2BG02470		CAP HANDLE	1	1	1		44	2BG28700		WIRE,T UNIT JUNCTION B	1	1	1
	5	2BG02480		CAP HANDLE R	1	1	1		45	2BG02410		SCREW A	4	4	4
	6	2BG02600		GUIDE TC F	1	1	1		46	2BG27540		WIRE,FUSER JUNCTION	1	1	1
⊙	7	2BG02770		PULLEY RAIL B	4	4	4	⊙	47	2BG00330		WASTE TONER ASS'Y	1	1	1
	8	2BG02620		LEVER LOCK TC F	1	1	1		48	•2BG18320		TRAY WASTE	1	1	1
	9	2BG02650		PIN LOCK TC	1	1	1		49	•2BG18470		JOINT WASTE	1	1	1
	10	3B706550	5MMW261SD004	SPRING COVER R	1	1	1		50	•2BG18480		BRACKET TB DRIVE	1	1	1
	11	2BL06490	5MVX421DN003	LOCK COVER R	1	1	1	⊙	51	•2BG18490		WORM WHEEL Z34S-Z15H	1	1	1
	12	2BG28250		HUM SENSOR F	1	1	1		52	•2BG27940		WIRE,TONER BOTTLE CHECK	1	1	1
	13	2BG28800		WIRE,F HUM SENSOR	1	1	1		53	•2BG28650		WIRE,MOTOR BOTTLE	1	1	1
	14	2BG09130		HOLDER HV DLP	4	4	4	⊙	54	•2BM14540	5MVG115DB002	GEAR WORM	1	1	1
	15	2BG09160		SPRING HV DLP	4	4	4	⊙	55	•2BM27340	5EZND2402601+01	DC MOTOR	1	1	1
	16	2BG09140		PLATE HV DLP A	4	4	4	⊙	56	•35927420		SWITCH,SIZE	1	1	1
⊙	17	2BG18520		SENSOR WASTE	1	1	1	⊙	57	2BG00342	302BG00342	WASTE TONER BOX ASS'Y	1	1	1
	18	2BG27200		WIRE,WASTE SENSOR	1	1	1		58	2BG02750		SHEET EXIT SWITCH	1	1	1
	19	2BG27850		WIRE,DB HIGH VOLTAGE	1	1	1								
	20	2BG02640		SPRING LOCK TC	1	1	1								
	21	2BG02400		PIN HOOK	1	1	1								
	22	2BG06710		SPRING EARTH RAIL	1	1	1								
	23	2BG06970		STOPPER FEED UNIT	1	1	1								
	24	M2105730		MINIATURE CLAMP,UAMS-07-0	1	1	1								
	25	2BC07680		SLIDER,DECK	1	1	1								
	26	2BG02060		PLATE RAIL R	1	1	1								
	27	2BG06900		RAIL CASSETTE R	1	1	1								
	28	2BG27780		WIRE,HERTER	1	1	1								
	29	2BG06420		HOOK CASSETTE	1	1	1								
	30	2BG06720		SPRING CASS HOOK	1	1	1								
	31	2BG02070		PLATE RAIL L	1	1	1								
	32	2BC07680		SLIDER,DECK	1	1	1								
	33	2BG06910		RAIL CASSETTE L	1	1	1								
	34	2BG02500		SHEET HARNESS TC	1	1	1								
	35	2BG06430		RAIL CASSETTE C	1	1	1								
	36	2BG02720		SPRING A	2	2	2								
	37	2BG02220		RAIL FUSER F	1	1	1								
⊙	38	2BG02240		PULLEY RAIL	1	1	1								
	39	2BG02400		PIN HOOK	1	1	1								
	40	2BG20350		PIN PULLEY	1	1	1								

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- Parts with "⊙" indicates the spare parts.

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FIG. 4 CASSETTE (KM-C2630)

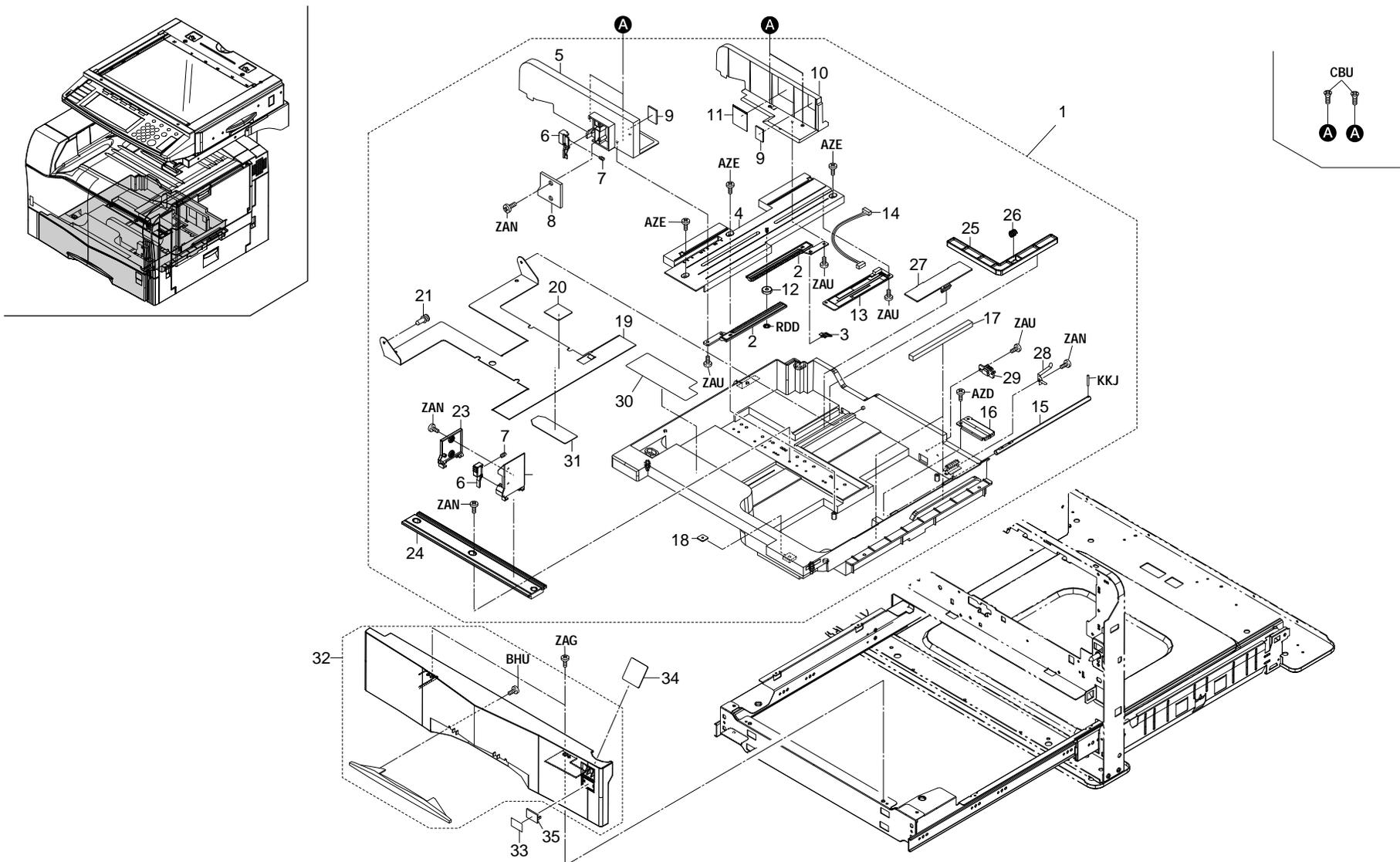


FIG. 4 CASSETTE (KM-C2630)

2BG-1

SP	Ref.No.	Part.No.	Alternative.	Description	Quantity		
					120V	230V	240V
⊙	1	2BG93011		PARTS,CASSETTE ASS'Y,SP	1	1	1
	2	•3CY06090		RACK CURSOR	2	2	2
	3	•2BC07860		TERMINAL,PAPER SIZE DETECTION	1	1	1
	4	•2BC06720		RAIL A,CURSOR	1	1	1
	5	•3CY06041		CURSOR A,CASSETTE	1	1	1
	6	•33907080		LEVER,CASSETTE CURSOR	2	2	2
	7	•2BC06950		SPRING,CURSOR	2	2	2
	8	•3CY06060		LID A,CURSOR	1	1	1
	9	•60907170		CUSHION,CASSETTE R	2	2	2
	10	•3CY06050		CURSOR B,CASSETTE	1	1	1
⊙	11	•61705110		LABEL,PAPER UPPER LIMIT	1	1	1
⊙	12	•3CY06100		GEAR 20,CURSOR	1	1	1
⊙	13	•33928111		SIZE DETECTION PCB	1	1	1
	14	•33927210		WIRE,CASSETTE UNIT	1	1	1
	15	•2BC06710		SHAFT,LIFT CASSETTE	1	1	1
	16	•2BC06090		WORK PLATE,LIFT CASSETTE	1	1	1
	17	•33907210		CUSHION,CASSETTE WORK PLATE	2	2	2
	18	•3CY06030		RETAINER M4	1	1	1
	19	•33907020		WORK PLATE,CASSETTE	1	1	1
⊙	20	•66107100		PAD,CASSETTE	1	1	1
	21	•66007310		PIN,CASSETTE WORK PLATE	1	1	1
	22	•3CY06071		CURSOR C,CASSETTE	1	1	1
	23	•3CY06080		LID C,CURSOR	1	1	1
	24	•33907120		RAIL C,CURSOR	1	1	1
	25	•33907170		DETECTION PLATE,PAPER SIZE	1	1	1
	26	•66106080		SPRING,PAD	1	1	1
	27	•33907160		LID,PAPER SIZE DETECTION	1	1	1
	28	•2BC07830		GROUND PLATE,CASSETTE	1	1	1
	29	•J0463080		PLUG,QR/P15-8S-C(HIROSE)	1	1	1
	30	•3CY05080		LABEL,CASSETTE	1	1	1
⊙	31	•3CY06110		SHEET,LIFT PLATE	1	1	1
⊙	32	2BG93020		PARTS,CASSETTE COVER,SP	1	1	1
	33	2BG05070		LABEL 1	1	1	1
	34	2BL06470	5MVS446VE001	PLATE SIZE C		1	1
	34	2BL06910		PLATE SIZE IN	1		
	35	3CY04100		PLATE NUMBER	1	1	1

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- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 5 PRIMARY PAPER FEED SECTION (KM-C2630)

2BG-1

SP	Ref.No.	Part.No.	Alternative.	Description	Quantity		
					120V	230V	240V
⊙	1	2BG00130		PRIMARY FEED ASS'Y	1	1	1
	2	•2BG06780		SHAFT FEED UP	1	1	1
⊙	3	•2BC06790		UPPER GEAR,PAPER FEED	1	1	1
⊙	4	•2BC06900		PULLEY,PAPER FEED	1	1	1
⊙	5	•60907880		BUSHING,BYPASS SHAFT	1	1	1
	6	•2BC06010		UPPER HOUSING,PAPER FEED	1	1	1
⊙	7	•36706310		BUSHING,PAPER FEED	1	1	1
	8	•2BC06980		STOPPER 5	3	3	3
	9	•2BG06360		PLATE FEED F	1	1	1
	10	•2BC06021		LOWER HOUSING,PAPER FEED	1	1	1
	11	•2BC06360		LOWER REINFORCEMENT,HOUSING PAPER FEED	1	1	1
	12	•33906211		VIBRATION INSULATOR,RELEASE LEVER	2	2	2
	13	•2BG06990		SHAFT FEED LOW	1	1	1
	14	•2BG06380		TORQUE LIMITER 360	1	1	1
⊙	15	•33906060		LOWER PULLEY,PAPER FEED	1	1	1
	16	•33906090		LOWER LEVER,PAPER FEED PULLEY RELEASE	1	1	1
⊙	17	•63806290		BUSHING,6	1	1	1
	18	•3CY06020		LOWER SPRING B,PAPER FEED	1	1	1
	19	•2BG06370		PLATE FEED R	1	1	1
	20	•2BC06510		BUSHING 8	1	1	1
⊙	21	•34806040		LOWER BUSHING,PAPER FEED	1	1	1
⊙	22	•2A806250	5MVX111DN003	RING STOPPER	1	1	1
	23	•2BC06990		STOPPER 5,RING	2	2	2
	24	•2BG06980		COVER DRIVE FEED	1	1	1
⊙	25	•2BG06790		GEAR FEED Z33S	1	1	1
	26	•2BC06460		GUIDE,CONFLUENCE	1	1	1
	27	•33906080		SHAFT,LEADING FEED PULLEY	1	1	1
	28	•2BG27270		WIRE,PAPER FEED UNIT	1	1	1
⊙	29	•2BL27450		SWITCH PI	2	2	2
⊙	30	•2BC06380		ACTUATOR,PAPER EMPTY	1	1	1
	31	•2BC06300		SUPPORT PLATE,LEADING FEED PULLEY	1	1	1
	32	•33906180		WEIGHT,LEADING FEED PULLEY	1	1	1
⊙	33	•34922220		GEAR 18,RETARD	1	1	1
⊙	34	•63511220		STOP RING,4	1	1	1
⊙	35	•2BC06810		PULLEY,LEADING FEED	1	1	1

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicates the spare parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

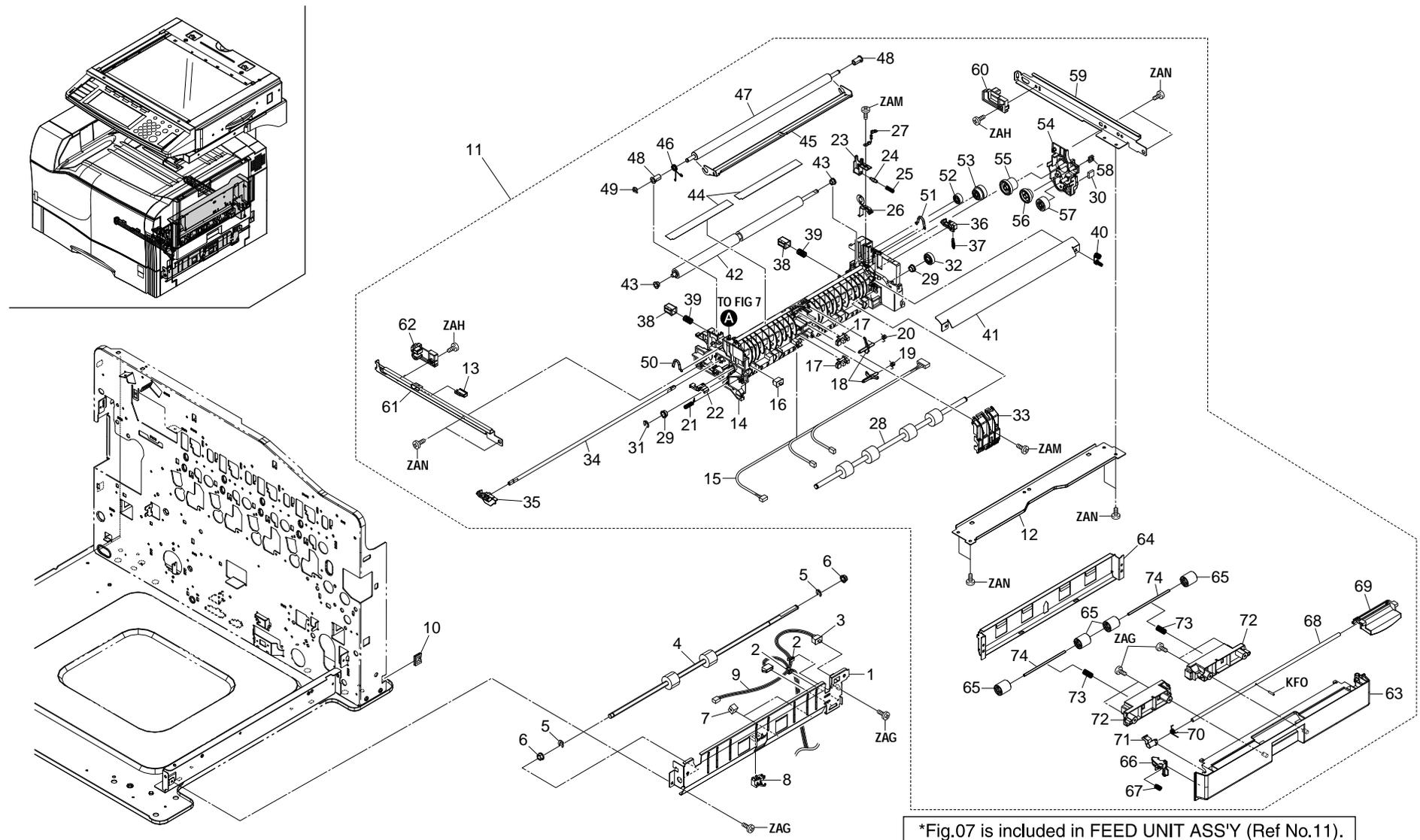


FIG. 6 FEED SECTION I

SP	Ref.No.	Part.No.	Alternative.	Description	Quantity		
					120V	230V	240V
	1	2BG06250		PLATE FEED L	1	1	1
	2	M2105740		MINIATURE CLAMP,UAMS-05S-2	2	2	2
⊙	3	35927420		SWITCH,SIZE	1	1	1
⊙	4	2BG06240		ROLLER FEED B	1	1	1
	5	2BC06910		STOPPER 6	2	2	2
	6	2BG22950		BUSH 8 EW	2	2	2
⊙	7	2BG06500		SPONGE WIRE A	2	2	2
⊙	8	2BC27010		SWITCH,CONVEYING	1	1	1
	9	2BG27320		WIRE,PAPER FEED JUNCTION	1	1	1
	10	M2104210		EDGING,EDS-2	1	1	1
⊙	11	2BG00633	302BG00633	FEED UNIT ASS'Y	1	1	1
	12	•2BG06630		PLATE FEED LOW	1	1	1
	13	•2BG06920		LEVER FEED LOCK	1	1	1
	14	•2BG06010		FRAME FEED	1	1	1
	15	•2BG27571	302BG27571	WIRE,REGISTRATION SWITCH	1	1	1
⊙	16	•35927420		SWITCH,SIZE	1	1	1
⊙	17	•2A127050		SWITCH,PHOTO INTERRUPTOR	2	2	2
⊙	18	•2BG06870		ACTUATOR FEED	2	2	2
	19	•2BG06450		SPRING ACT FEED	1	1	1
	20	•2BG06460		SPRING ACT REG	1	1	1
	21	•2BG06690		SPRING EARTH FEED	1	1	1
	22	•2BG06110		LEVER FEED B	1	1	1
	23	•2BG07540		HOLDER EARTH PIN	1	1	1
	24	•2BG07530		PIN EARTH FEED	1	1	1
	25	•2BG07550		SPRING HOLDER PIN	1	1	1
⊙	26	•2BG06930		PLATE EARTH REGIST	1	1	1
⊙	27	•2BG06640		HIGHMEG ASSY	1	1	1
⊙	28	•2BG06060		ROLLER FEED A	1	1	1
	29	•2BG22950		BUSH 8 EW	2	2	2
	30	•2BG06570		SPONGE WIRE D	1	1	1
	31	•2BC06910		STOPPER 6	1	1	1
⊙	32	•2BG06320		GEAR Z19S	1	1	1
	33	•2BG07500		COVER ACT FEED	1	1	1
	34	•2BG06070		SHAFT FEED UNIT	1	1	1
	35	•2BG06080		HOOK FEED F	1	1	1
	36	•2BG06740		HOOK FEED R	1	1	1
	37	•2BG06950		SPRING FEED HOOK	1	1	1
	38	•2BG06270		STOPPER TC	2	2	2
	39	•2BG06400		SPRING PRESS TC	2	2	2
	40	•2BG06410		SPRING EARTH GUIDE	1	1	1

2BG-1

SP	Ref.No.	Part.No.	Alternative.	Description	Quantity		
					120V	230V	240V
	41	•2BG06030		PLATE GUIDE REGIST LOW	1	1	1
⊙	42	•2BG06050		ROLLER REGIST LOW	1	1	1
	43	•2BG07520		BUSH 6 NB	2	2	2
⊙	44	•2BG06470		SHEET REGIST	2	2	2
	45	•2BG06750		PLATE GUIDE REGIST UP	1	1	1
	46	•2BG06490		SPRING REG RELEASE	1	1	1
⊙	47	•2BG06040		ROLLER REGIST UP	1	1	1
	48	•2BG07510		BUSH REGIST UP NB	2	2	2
⊙	49	•2A806250	5MVX111DN003	RING STOPPER	1	1	1
	50	•2BG06340		SPRING REGIST A	1	1	1
	51	•2BG07600		SPRING REGIST B	1	1	1
⊙	52	•2BG06330		GEAR Z15S	1	1	1
⊙	53	•2BG06170		GEAR Z18S-Z22S	1	1	1
	54	•2BG06100		HOLDER FEED DRIVE	1	1	1
⊙	55	•2BG06180		GEAR Z19S-Z26S	1	1	1
⊙	56	•2BG06770		GEAR Z20S-Z24S	1	1	1
⊙	57	•3A821110		GEAR 21	1	1	1
	58	•M2105720		MINIATURE CLAMP,UAMS-05-2	1	1	1
	59	•2BG06310		RAIL FEED R	1	1	1
	60	•2BG06730		HOLDER TC R	1	1	1
	61	•2BG06301	302BG06301	RAIL FEED F	1	1	1
	62	•2BG06220		HOLDER TC F	1	1	1
⊙	63	•2BG06190		COVER FEED	1	1	1
	64	•2BG06230		GUIDE FEED LOW	1	1	1
⊙	65	•2BG06161	302BG06161	PULLEY FEED	4	4	4
	66	•2BG06280		LEVER COVER FEED	1	1	1
	67	•2BG06660		SPRING COVER FEED	1	1	1
	68	•2BG06290		SHAFT FEED C	1	1	1
	69	•2BG06350		HANDLE FEED	1	1	1
	70	•2BG06260		SPRING HANDLE FEED	1	1	1
	71	•2BG06440		LEVER FEED A	1	1	1
	72	•2BG07560		HOLDER PULLEY	2	2	2
	73	•2BG07570		SPRING FEED A	2	2	2
	74	•2BG06140		SHAFT FEED A	2	2	2
*Fig.07 is included in FEED UNIT ASS'Y(Ref No.11).							

- Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicates the spare parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

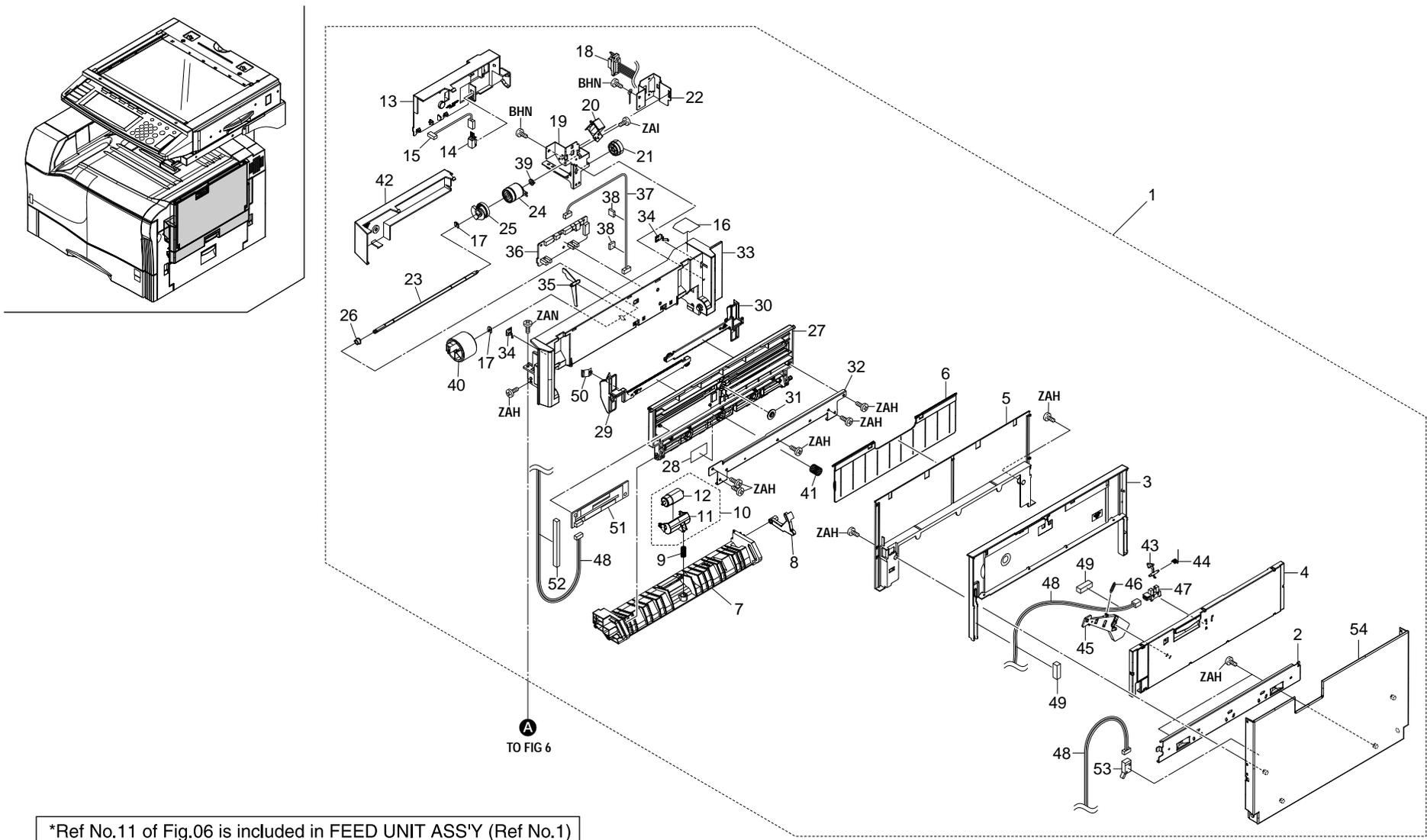


FIG. 7 FEED SECTION II

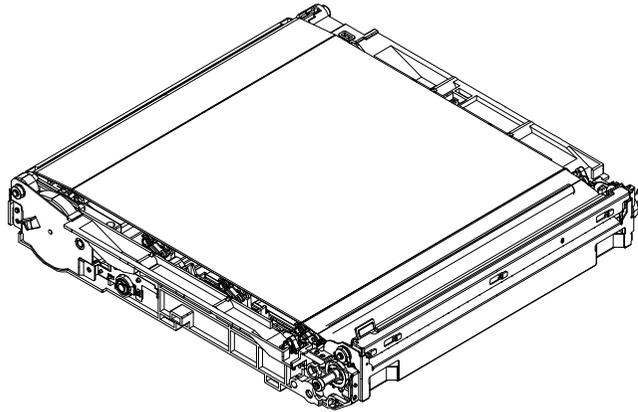
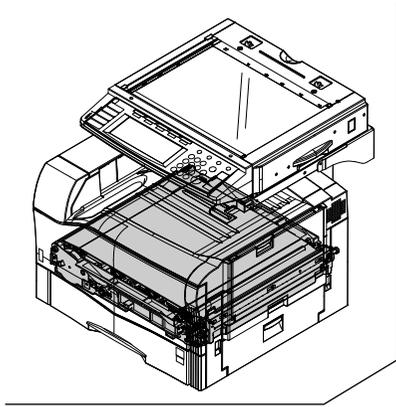
2BG-1

SP	Ref.No.	Part.No.	Alternative.	Description	Quantity		
					120V	230V	240V
⊙	1	2BG00633	302BG00633	FEED UNIT ASS'Y	1	1	1
	2	•2BG06810		PLATE MPF	1	1	1
	3	•2BG06591	302BG06591	TRAY MPF B	1	1	1
	4	•2BG06820		COVER SWITCH	1	1	1
	5	•2BG06581	302BG06581	TRAY MPF A	1	1	1
	6	•2BG06600		TRAY MPF C	1	1	1
	7	•2BG06210		GUIDE PAPER MPF	1	1	1
⊙	8	•2BM07050	5MVX652DN001	ACTUATOR CAM MPF	1	1	1
	9	•5MMW266LD009	2BM07290	SPRING RETARD MPF	1	1	1
⊙	10	•2BM07400		RETARD ROLL MPF ASSY	1	1	1
	11	••2BM07280		HOLDER RETARD MPF	1	1	1
⊙	12	••2BM07340		RETARD ROLL ASSY	1	1	1
	13	•2BG06130		COVER PWB MPF B	1	1	1
⊙	14	•5SP24BW52E+040	2BM27170	PT.SENSOR GP2S30	1	1	1
	15	•2BG27531	302BG27531	WIRE,BYPASS UPPER LOWER	1	1	1
	16	•2BG05090		LABEL TC	1	1	1
⊙	17	•2A806250	5MVX111DN003	RING STOPPER	2	2	2
	18	•2BG27620		WIRE,FEED UNIT	1	1	1
	19	•2BG06680		BRACKET MPF DRIVE	1	1	1
⊙	20	•2BM27100		SOLENOID MPF	1	1	1
⊙	21	•2BG06760		GEAR Z28S-Z30S	1	1	1
	22	•2BG06670		BRACKET MPF DRAWER	1	1	1
	23	•2BG06090		SHAFT ROLL MPF	1	1	1
⊙	24	•5AAVCLTCH020	2BM27120	CLUTCH MPF ASSY	1	1	1
⊙	25	•5EYFAAD01+02	2BM27780	CLUTCH 26-B	1	1	1
⊙	26	•2BM07320	5MVM176DB012	BUSH POM B	1	1	1
	27	•2BG06520		PLATE LIFT MPF	1	1	1
⊙	28	•2BM07170	5MVS531XN001	PAD FRICTION	1	1	1
	29	•2BG06550		CURSOR MPF F	1	1	1
	30	•2BG06540		CURSOR MPF R	1	1	1
⊙	31	•2B700380	5MVG127DH001	GEAR MANUAL	1	1	1
	32	•2BG06530		PLATE MPF UP	1	1	1
	33	•2BG06390		FRAME MPF	1	1	1
	34	•2BG06020		LOCK TRAY MPF	2	2	2
⊙	35	•2BM07060	5MVX653DB001	ACTUATOR PAPER MPF	1	1	1
⊙	36	•2BG01151	302BG01151	BYPASS PCB ASS'Y	1	1	1
	37	•2BG27500		WIRE,REG SWITCH JUNCTION	1	1	1
	38	•2BG06570		SPONGE WIRE D	2	2	2
⊙	39	•2BM07330	5MMM176CJ007	BUSH METAL	1	1	1
⊙	40	•5AAROLL+053	2BM07270	ROLL FEED MPF ASSY	1	1	1

SP	Ref.No.	Part.No.	Alternative.	Description	Quantity		
					120V	230V	240V
	41	•2BM07080	5MMW676LD002	SPRING BOTTOM MPF	1	1	1
	42	•2BG06120		COVER PWB MPF A	1	1	1
⊙	43	•2BG06830		SWITCH MPF	1	1	1
	44	•2BG06560		SPRING GUIDE WIRE	1	1	1
	45	•2BG06850		GUIDE WIRE MPF	1	1	1
	46	•2BG06862	302BG06862	SPRING SW MPF	1	1	1
⊙	47	•2A127050		SWITCH,PHOTO INTERRUPTOR	1	1	1
	48	•2BG27480		WIRE,BYPASS	1	1	1
	49	•2BG06620		SPONGE WIRE C	2	2	2
	50	•2BC07860		TERMINAL,PAPER SIZE DETECTION	1	1	1
⊙	51	•33928111		SIZE DETECTION PCB	1	1	1
	52	•2BG06610		SPONGE WIRE B	1	1	1
⊙	53	•76727010		ORIGINAL SIZE SWITCH	1	1	1
⊙	54	•2BG06511	302BG06511	COVER MPF TRAY	1	1	1
*Ref No.11 of Fig.06 is included in FEED UNIT ASS'Y(Ref No.1)							

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicates the spare parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.



*Taking the quality assurance into consideration,
component parts are not supplied as the spare parts.

FIG. 8 TRANSFER UNIT

2BG-1

SP	Ref.No.	Part.No.	Alternative.	Description	Quantity		
					120V	230V	240V
⊙		2BG93086	302BG93086	PARTS,TR-815		1	1
⊙		2BF93066	302BF93066	PARTS,TR-810	1		
<p>*Taking the quality assurance into consideration, component parts are not supplied as the spare parts.</p>							

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicates the spare parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

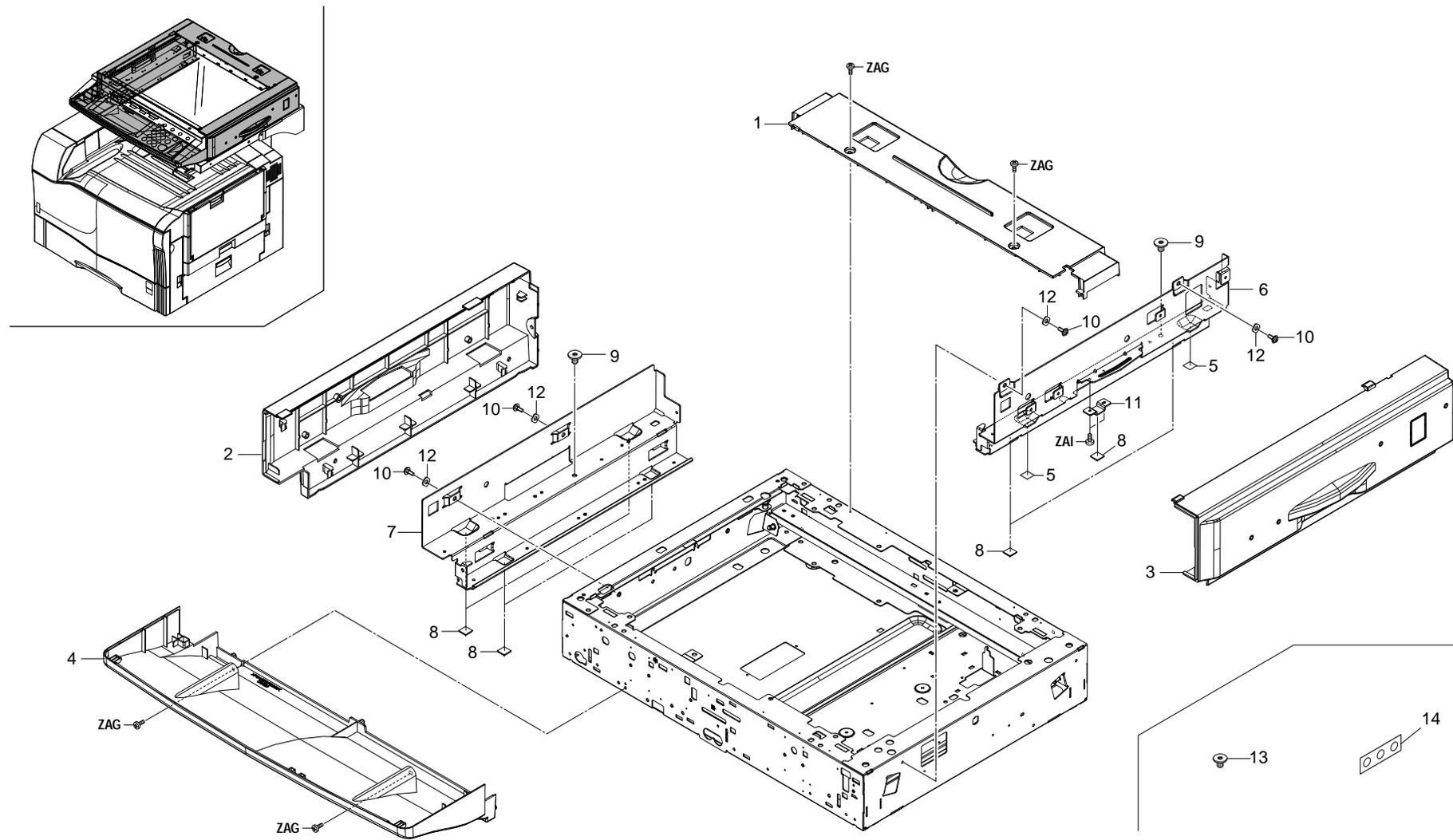


FIG. 9 SCANNER COVERS

2BG-1

SP	Ref.No.	Part.No.	Alternative.	Description	Quantity		
					120V	230V	240V
⊙	1	2A604070		REAR COVER,SCANNER	1	1	1
⊙	2	2BG12040		COVER ISU L	1	1	1
⊙	3	2BG12030		COVER ISU R	1	1	1
⊙	4	2BG12020		COVER ISU LOW	1	1	1
⊙	5	2BG12380		SPACER SCANNER	2	2	2
	6	2BG00870		BASE ISU R ASS'Y	1	1	1
	7	2BG00880		BASE ISU L ASS'Y	1	1	1
⊙	8	2BS03110	5MVX221RB014	FOOT	7	7	7
	9	2A612360		PIN,SCANNER POSITIONING	2	2	2
	10	2BG12430		STUD SCREW SC	4	4	4
	11	2BG12420		PLATE FOOT	1	1	1
	12	2BG12470		WAVE WASHER WW-5	4	4	4
	13	2CX05020		LABEL,COVER DUST SHIELD SET(SUPPLIED PARTS)	1	1	1
	14	2A612360		PIN,SCANNER POSITIONING(SUPPLIED PARTS)	1	1	1

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicates the spare parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 10 SCANNER UNIT

2BG-1

SP	Ref.No.	Part.No.	Alternative.	Description	Quantity			SP	Ref.No.	Part.No.	Alternative.	Description	Quantity		
					120V	230V	240V						120V	230V	240V
⊙	1	2CX12010		CONTACT GLASS,ADF	1	1	1		41	2A612480		PULLEY SCANNER WIRE	2	2	2
⊙	2	2CX93141		PARTS,ASS'Y ISU(SP)	1	1	1		42	2A612220		REINFORCEMENT,ORIGINAL HOLDER	2	2	2
	3	2A612380		PULLEY,SCANNER DRUM	2	2	2		43	2BG12350		MOUNT SCANNER SW L	1	1	1
⊙	4	2A693070		PARTS,WIRE SCANNER(SP)	2	2	2	⊙	44	35327400		SWITCH,FEED	1	1	1
	5	2A612090		SHAFT,WIRE DRUM	1	1	1		45	2AV27440		CORE 15-26X13	1	1	1
	6	28107400		BEARING,688ZZNR	2	2	2		46	2BG12360		MOUNT SCANNER SW R	1	1	1
⊙	7	33973300		STOPPER 7,CARTRIDGE	1	1	1		47	2AC12360		GUIDE,RELEASE SWITCH	1	1	1
⊙	8	2BG12460		PULLEY 20/64	1	1	1		48	2AC12370		SWITCH,RELEASE DETECTION	1	1	1
	9	35912040		PULLEY A,SCANNER WIRE	8	8	8	⊙	49	2AC12380		SPRING,RELEASE SWITCH	1	1	1
⊙	10	2BC06980		STOPPER 5	9	9	9	⊙	50	35327400		SWITCH,FEED	1	1	1
	11	2AV12300		HOLDER,ADF CONTACT GLASS	2	2	2		51	2A612340		COVER,SCANNER DRIVE	1	1	1
	12	2A612290		ADJUSTING PLATE,PULLEY	1	1	1		52	29812291		CUSHION,CONTACT GLASS	9	9	9
⊙	13	2BG12440		SCANNER DRIVE PULLEY 40	1	1	1		53	2A612241	302A612241	COVER,ISU	1	1	1
	14	2A612230		AUXILIARY PLATE,ORIGINAL HOLDER	2	2	2		54	2A105180		LABEL,CAUTION CONTACT GLASS	1	1	1
⊙	15	2BG12450		BELT SCANNER 176	1	1	1		55	2A612410		REFLECTOR,SCANNER	1	1	1
⊙	16	2A612270		MOTOR,SCANNER	1	1	1	⊙	56	2A612450		VIBRATION INSULATOR,MIRROR	2	2	2
	17	2A612160		MOUNT,SCANNER MOTOR	1	1	1		57	2A626120		LID,NIC	1	1	1
⊙	18	2A612300		BELT A,SCANNER	1	1	1		58	33921200		HOLDER,JOINT	2	2	2
	19	2A612131		MIRROR FRAME,SCANNER	1	1	1		59	2A612460		SHEET B,INVERTER PCB	1	1	1
	20	2A612620		GUIDE FILM FFC	1	1	1		60	2A612370		PIN,TENSION(M4)	4	4	4
	21	2A612250		ADJUSTING PLATE,MIRROR FRAME PULLEY	1	1	1	⊙	61	2BG01090		SCANNER JUNCTION ASS'Y	1	1	1
⊙	22	18512090		SLIDER,SCANNER	8	8	8		62	2A612350		FRONT SEAL,CONTACT GLASS	1	1	1
⊙	23	2A612140		MIRROR B,SCANNER	2	2	2		63	35912531		SPONGE,ORIGINAL SIZE INDICATOR	1	1	1
	24	75712080		MIRROR HOLDER	4	4	4		64	2A612200		LEFT ORIGINAL SIZE INDICATOR	1	1	1
⊙	25	2A612400		SPRING,SCANNER	1	1	1		65	2A612210		STANDARD PLATE,SHADING	1	1	1
⊙	26	2A612120		MIRROR A,SCANNER	1	1	1		66	2AV12481		LABEL,ORIGINAL SIZE INDICATOR(METRIC)	1	1	1
	27	35912210		SPRING,MIRROR HOLDER	2	2	2		66	2AV12491		LABEL,ORIGINAL SIZE INDICATOR(INCH)	1		
⊙	28	2A693060		PARTS,PCB INVERTER(SP)	1	1	1		67	2CJ12040		CONTACT GLASS	1	1	1
	29	2A612260		SPACER,INVERTER PCB	2	2	2		68	2AV12460		REAR ORIGINAL SIZE INDICATOR(METRIC)	1	1	1
	30	2A612110		MOUNT BASE,LAMP	1	1	1		68	2AV12470		REAR ORIGINAL SIZE INDICATOR(INCH)	1		
⊙	31	2A693020		PARTS,LAMP SCANNER(SP)	1	1	1		69	2BG12340		SPRING MOUNT SCANNER	1	1	1
	32	M2105740		MINIATURE CLAMP,UAMS-05S-2	8	8	8		70	2BG27700		WIRE,KEY COUNTER	1	1	1
⊙	33	2CX27370		WIRE,LAMP INVERTER	1	1	1		71	2BG28960		SHIELD GASKET B	2	2	2
	34	2AV12080		GUIDE FFC1	1	1	1		72	M2109230		WIRE SADDLE,LWS-3S(KITAGAWA)	1	1	1
	35	2A612470		UPPER SHIELD,SCANNER	4	4	4		73	2BG28920		CORE,FRC-16-12-5	1	1	1
	36	35912140		RETAINER,WIRE	2	2	2								
	37	2A612180		FEED GUIDE,SCANNER WIRE	1	1	1								
⊙	38	35927290		SENSOR,ORIGINAL DETECTION	1	1	1								
	39	2CX27130		WIRE,SCANNER UNIT	1	1	1								
	40	2A626150		LOWER GRAND PLATE,SCANNER	1	1	1								

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicates the spare parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

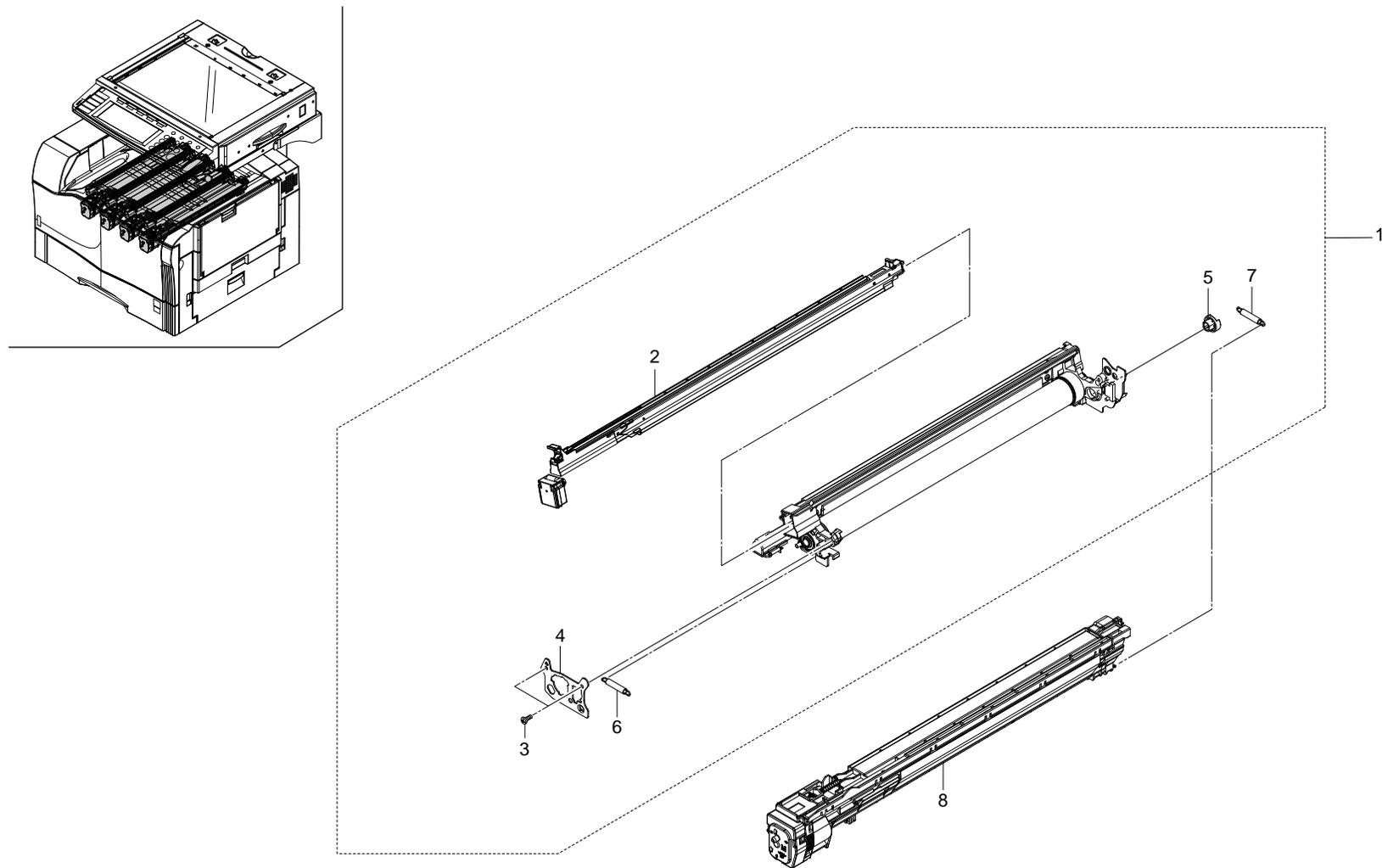


FIG. 11 PROCESS UNIT

2BG-1

SP	Ref.No.	Part.No.	Alternative.	Description	Quantity		
					120V	230V	240V
⊙	1	2BF93112		PARTS,DK-810	4		
⊙	1	2BG93192		PARTS,DK-815		4	4
⊙	2	•2BG93210	302BG93210	PARTS,MCH UNIT,SP	4	4	4
	3	•BAA63080		+TP TAP-TITE P SCREW M3X08	8	8	8
	4	•2BG08100		PLATE DRUM F	4	4	4
	5	•2BG14160		JOINT DRIVE DLP	4	4	4
	6	•2BG14410		SPRING DS F	4	4	4
	7	•2BG14420		SPRING DS R	4	4	4
⊙	8	2BG93111	302BG93111	PARTS,DV-810Y(J/E)		1	1
⊙	8	2BG93121	302BG93121	PARTS,DV-810Y(U)	1		
⊙	8	2BG93131	302BG93131	PARTS,DV-810M(J/E)		1	1
⊙	8	2BG93141	302BG93141	PARTS,DV-810M(U)	1		
⊙	8	2BG93151	302BG93151	PARTS,DV-810C(J/E)		1	1
⊙	8	2BG93161	302BG93161	PARTS,DV-810C(U)	1		
⊙	8	2BG93170		PARTS,DV-810K(J/E)		1	1
⊙	8	2BG93180		PARTS,DV-810K(U)	1		

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicates the spare parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 12 FUSER UNIT

2BG-3.0

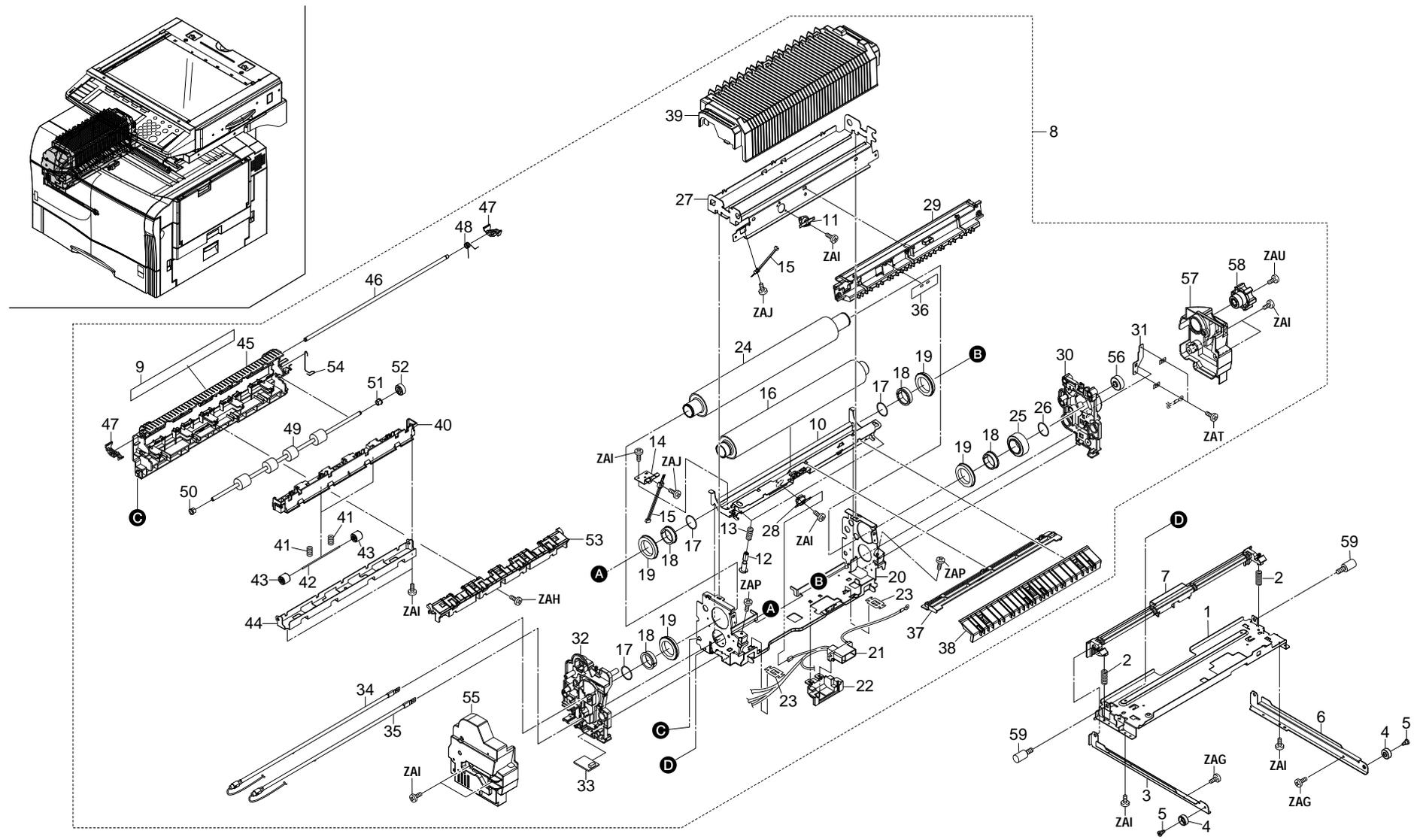


FIG. 12 FUSER UNIT

2BG

SP	Ref.No.	Part.No.	Alternative.	Description	Quantity			SP	Ref.No.	Part.No.	Alternative.	Description	Quantity		
					120V	230V	240V						120V	230V	240V
	1	2BG02260		STAY FUSER	1	1	1		37	•2BG20070		GUIDE ENTRANCE	1	1	1
	2	2BG20800		SPRING HOOK	2	2	2	⊙	38	•2BG20090		GUIDE ENTRANCE LOW	1	1	1
	3	2BG02270		SLIDER FUSER F	1	1	1		39	•2BG20550		COVER FUSER UP	1	1	1
⊙	4	2BG20340		PULLEY SLIDER	2	2	2	⊙	40	•2BG20210		GUIDE EXIT UP	1	1	1
	5	2BG20350		PIN PULLEY	2	2	2		41	•2BG20890		SPRING FUSER EXIT	4	4	4
	6	2BG02280		SLIDER FUSER R	1	1	1		42	•2BG20330		SHAFT EXIT	2	2	2
	7	2BG20750		HOOK FUSER LOCK	1	1	1	⊙	43	•2BG20320		PULLY EXIT	4	4	4
⊙	8	2BF93020		PARTS,FK-810(U)	1				44	•2BG20190		STAY FUSER UP	1	1	1
⊙	8	2BG93050		PARTS,FK-815(E)		1	1		45	•2BG20180		COVER FUSER EXIT	1	1	1
	9	•2BG05010		LABEL CAUTION FUSER	1	1	1		46	•2BG20290		SHAFT EXIT RELEASE	1	1	1
	10	•2BG20060		FRAME ROLLER LOW	1	1	1		47	•2BG20600		HOOK EXIT RELEASE	2	2	2
⊙	11	•2BG20910		THERMOSTAT 150	1	1	1		48	•2BG20310		SPRING EXIT RELEASE	1	1	1
	12	•2BG20120		PIN PRESSURE	2	2	2	⊙	49	•2BG20270		ROLLER FUSER EXIT	1	1	1
	13	•2BG20130		SPRING PRESS FUSER	2	2	2		50	•2BG22960		BUSH 6	1	1	1
	14	•2BG20870		MOUNT THERMISTOR LOW	1	1	1		51	•2BG22970		BUSH 6 EW	1	1	1
⊙	15	•2BG20580		THERMISTOR UP	2	2	2		52	•2BG20510		GEAR Z17S EXIT	1	1	1
⊙	16	•2BG20020		ROLLER HEAT LOW	1	1	1	⊙	53	•2BG20220		GUIDE EXIT LOW	1	1	1
	17	•2BG20900		STOPPER FUSER B	3	3	3	⊙	54	•2BG20610		TERMINAL EXIT ROLLER	1	1	1
⊙	18	•2CK20040		BUSH HEAT ROLLER	4	4	4		55	•2BG20560		COVER FUSER F	1	1	1
⊙	19	•2BG20150		BEARING FUSER	4	4	4	⊙	56	•2BG20530		GEAR Z23S IDLE	1	1	1
	20	•2BG20030		FRAME FUSER	1	1	1		57	•2BG20570		COVER FUSER R	1	1	1
	21	•2BF27071		WIRE,FUSER UNIT	1				58	•2BG20540		HANDLE FUSER	1	1	1
	21	•2BG27561		WIRE,FUSER UNIT		1	1		59	2BG02400		PIN HOOK	2	2	2
	22	•2BG20360		HOLDER DRAWER	1	1	1								
	23	•2BG20840		SHEET HARNESS A	2	2	2								
⊙	24	•2BG20010		ROLLER HEAT UP	1	1	1								
⊙	25	•2BG20140		GEAR FUSER Z38S	1	1	1								
	26	•2BG20880		STOPPER FUSER	1	1	1								
	27	•2BG20040		FRAME FUSER UP	1	1	1								
⊙	28	•2BG20920		THERMOSTAT 140	1	1	1								
⊙	29	•2BG20080		GUIDE ENTRANCE UP	1	1	1								
	30	•2BG20480		HOLDER HEATER R	1	1	1								
	31	•2BG20590		PLATE FUSER HEATER	1	1	1								
	32	•2BG20470		HOLDER HEATER F	1	1	1								
⊙	33	•2BG01170		PCB FIXING ASS'Y	1	1	1								
⊙	34	•2BG20430		LAMP HEATER UP 120	1										
⊙	34	•2BG20450		LAMP HEATER UP 240		1	1								
⊙	35	•2BG20440		LAMP HEATER LOW 120	1										
⊙	35	•2BG20460		LAMP HEATER LOW 240		1	1								
	36	•2BG20860		SHEET HARNESS C	1	1	1								

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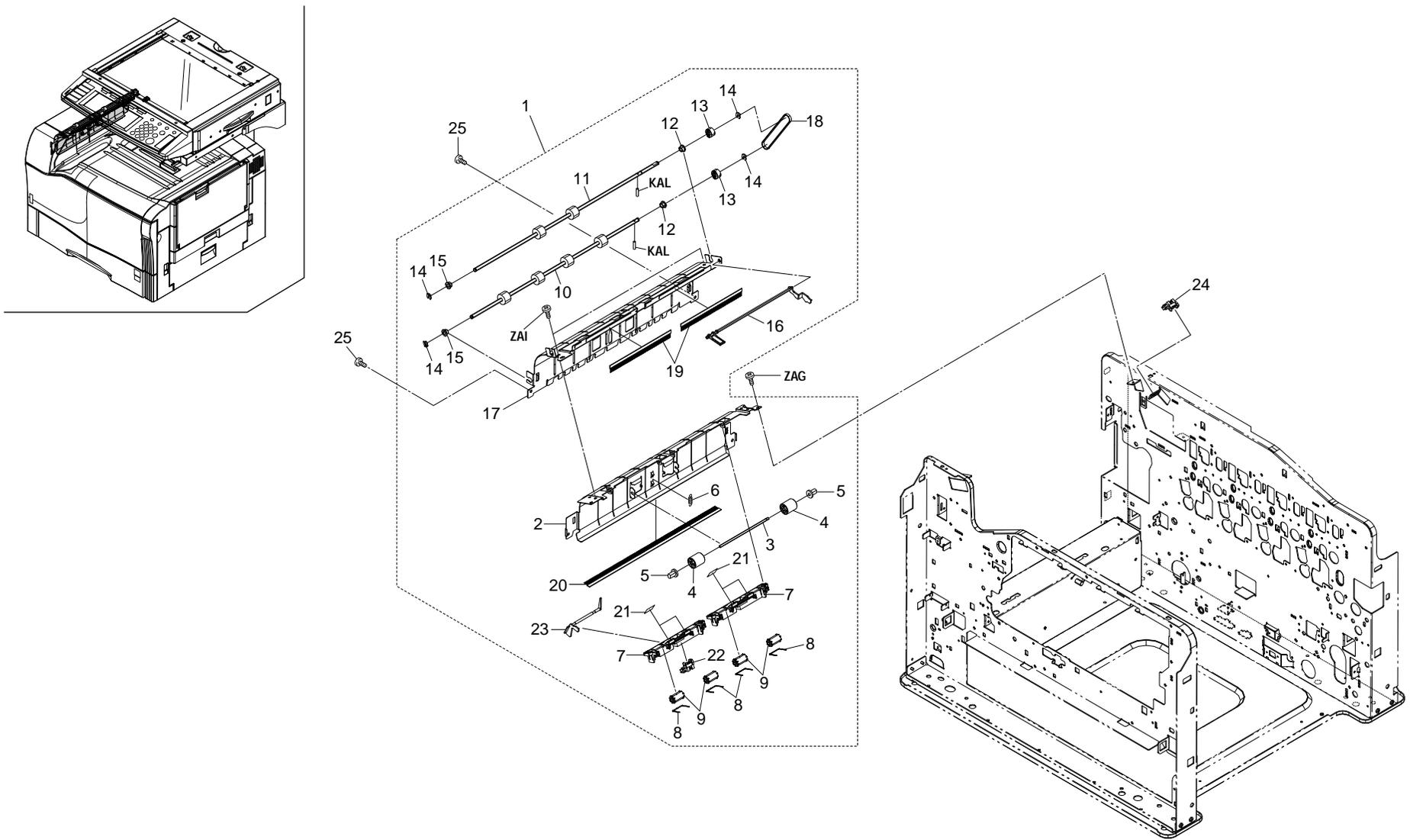


FIG. 13 EXIT SECTION I

2BG-1

SP	Ref.No.	Part.No.	Alternative.	Description	Quantity		
					120V	230V	240V
⊙	1	2BG00442	302BG00442	EXIT A ASS'Y	1	1	1
	2	•2BG21240		PLATE EXIT A	1	1	1
	3	•2BG21080		SHAFT PULLEY EXIT A	1	1	1
⊙	4	•2BG06161	302BG06161	PULLEY FEED	2	2	2
	5	•2BG07580		BUSH EXIT ROLLER	2	2	2
	6	•2BG21390		SPRING PULLEY EXIT B	1	1	1
	7	•2BG21770		HOLDER PULLEY EXIT	2	2	2
⊙	8	•2BG21170		PULLEY EXIT FD	4	4	4
	9	•2BG21970		SPRING PULLEY FD	4	4	4
⊙	10	•2BG21010		ROLLER EXIT A	1	1	1
⊙	11	•2BG21020		ROLLER EXIT B	1	1	1
⊙	12	•2BG22970		BUSH 6 EW	2	2	2
⊙	13	•3A722040		PULLEY 24,CONVEYING	2	2	2
⊙	14	•2A806250	5MVX111DN003	RING STOPPER	4	4	4
⊙	15	•2BG22960		BUSH 6	2	2	2
⊙	16	•2BG21280		ACTUATOR EXIT A	1	1	1
⊙	17	•2BG21250		PLATE EXIT B	1	1	1
⊙	18	•2BG21180		BELT,DRIVE EXIT	1	1	1
	19	•2BG21580		DISCHARGER EXIT FD	2	2	2
	20	•2BG21590		DISCHARGER EXIT MID	1	1	1
⊙	21	•2BG07591	302BG07591	SHEET FD	4	4	4
	22	•2A127050		SWITCH,PHOTO INTERRUPTOR	1	1	1
	23	•2BG21930		ACTUATOR EXIT MI	1	1	1
⊙	24	2A127050		SWITCH,PHOTO INTERRUPTOR	1	1	1
	25	2BG02840	302BG02840	SCREW M3 CAPTIVE WASHER	2	2	2

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FIG. 14 EXIT SECTION II

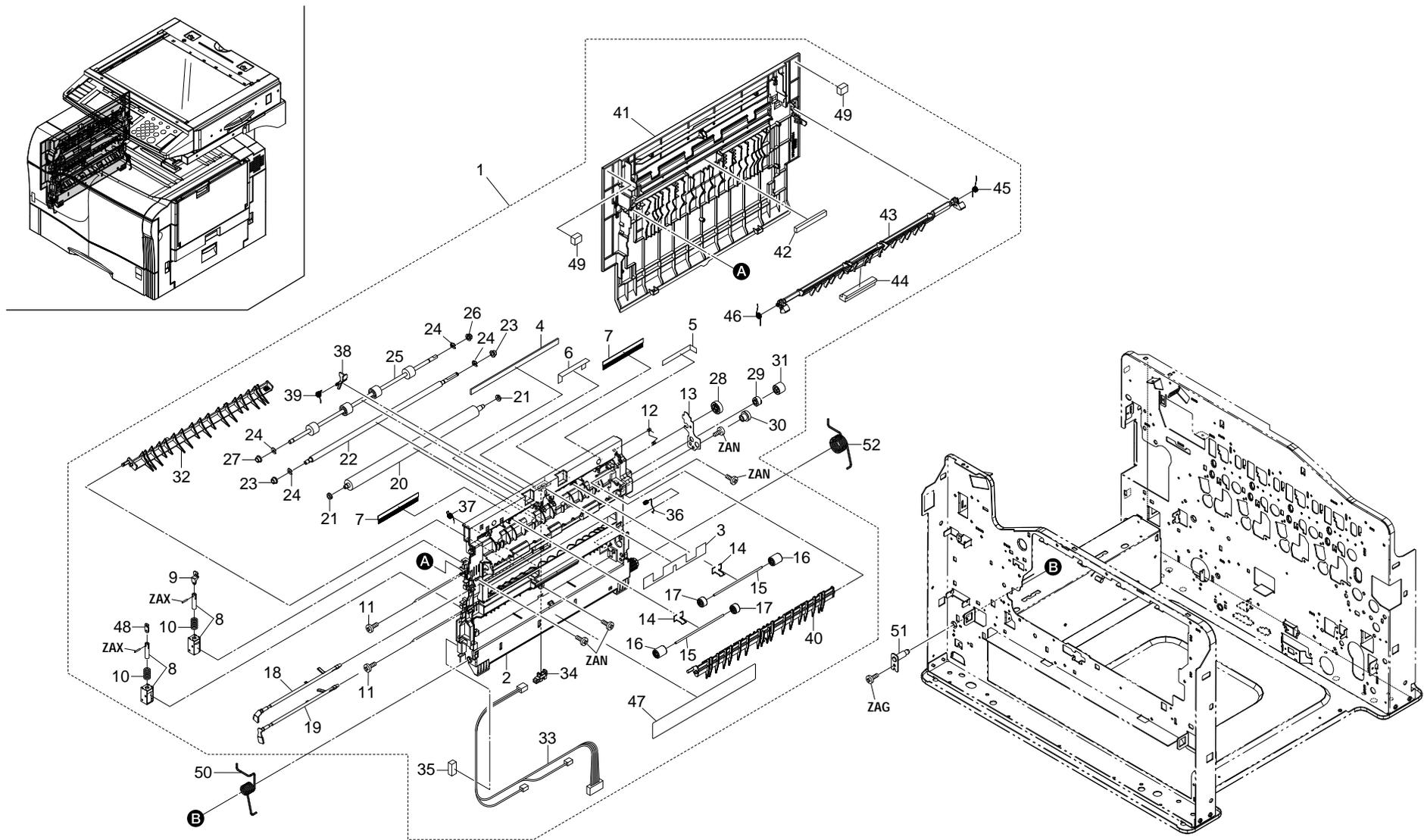


FIG. 14 EXIT SECTION II

2BG-1

SP	Ref.No.	Part.No.	Alternative.	Description	Quantity			SP	Ref.No.	Part.No.	Alternative.	Description	Quantity		
					120V	230V	240V						120V	230V	240V
⊙	1	2BG00432	302BG00432	EXIT ASS'Y	1	1	1	⊙	41	•2BG21230		COVER EXIT	1	1	1
⊙	2	•2BG21460		GUIDE EXIT(1/4)	1	1	1	⊙	42	•2BG21670		SEAL EXIT A	1	1	1
	3	•2BG21660		SHEET EXIT GUIDE	1	1	1	⊙	43	•2BG21960		HANDLE EXIT	1	1	1
	4	•2BG21650		SEAL EXIT B	1	1	1	⊙	44	•2BG21990		SEAL EXIT C	1	1	1
	5	•2BG21610		TAPE DIS JOINT	1	1	1		45	•2BG20790		SPRING HOOK FUSER	1	1	1
	6	•2BG21620		TAPE DIS JOINT CE	1	1	1		46	•2BG21550		SPRING HOOK EXIT	1	1	1
	7	•2BG21060		DISCHARGER EXIT	2	2	2	⊙	47	•2BG05060		LABEL OPERATION LEFT	1	1	1
⊙	8	•2BG21430		SOLENOID FEED	2	2	2	⊙	48	•2BM17180	5MVS217DB003	PLATE LEVER SOL	1	1	1
	9	•2BG21790		PLATE SOLENOID	1	1	1	⊙	49	•2BG07610		SHEET EXIT COVER	2	2	2
	10	•2BM17220	5MMW261SD009	SPRING SOLENOID	2	2	2		50	2BG21470		SPRING EXIT F	1	1	1
	11	•2BR20470	5MMT143SZ014	STUD SCREW M3	4	4	4		51	2BG21300		PLATE EXIT COVER	1	1	1
	12	•2BG21860		SPRING JOINT EXIT	1	1	1		52	2BG21480		SPRING EXIT R	1	1	1
	13	•2BG21710		PLATE GUIDE R	1	1	1								
	14	•2BG21290		SPRING PULLEY FU	2	2	2								
	15	•2BG21090		SHAFT PULLEY EXIT B	2	2	2								
⊙	16	•2BG21070		PULLEY EXIT	2	2	2								
	17	•2BG21540		PULLEY EXIT FU	2	2	2								
⊙	18	•2BG21761	302BG21761	ACTUATOR FUSER EXIT	1	1	1								
⊙	19	•2BG21260		ACT FUSER DU	1	1	1								
⊙	20	•2BG21740		ROLLER EXIT SPG	1	1	1								
⊙	21	•2AV22410		BEARING,DRIVE	2	2	2								
⊙	22	•2BG21050		ROLLER EXIT E	1	1	1								
	23	•3CY07080		BUSHING 6	2	2	2								
⊙	24	•2A806250	5MVX111DN003	RING STOPPER	4	4	4								
⊙	25	•2BG21030		ROLLER EXIT C	1	1	1								
	26	•2BG22970		BUSH 6 EW	1	1	1								
	27	•2BG22960		BUSH 6	1	1	1								
⊙	28	•2BG07430		GEAR Z42 EXIT B	1	1	1								
⊙	29	•2BG07420		PULLEY SEPARATOR 23 B	1	1	1								
⊙	30	•2BG21160		GEAR Z21-Z20 EXIT	1	1	1								
⊙	31	•2BG07410		GEAR Z20 EXIT B	1	1	1								
⊙	32	•2BG21831	302BG21831	GUIDE CHANGE DU	1	1	1								
	33	•2BG27970		WIRE,EJECT UNIT	1	1	1								
⊙	34	•2A127050		SWITCH,PHOTO INTERRUPTOR	1	1	1								
	35	•2BG21630		SPONGE EXIT FRAME	1	1	1								
	36	•2BG21700		SPRING EARTH JOINT	1	1	1								
	37	•2BG21490		SPRING FUSER ACT DU	1	1	1								
⊙	38	•2BG21380		ACTUATOR EXIT B	1	1	1								
	39	•2BG21980		SPRING ACT FU	1	1	1								
⊙	40	•2BG21821	302BG21821	GUIDE CHANGE FD	1	1	1								

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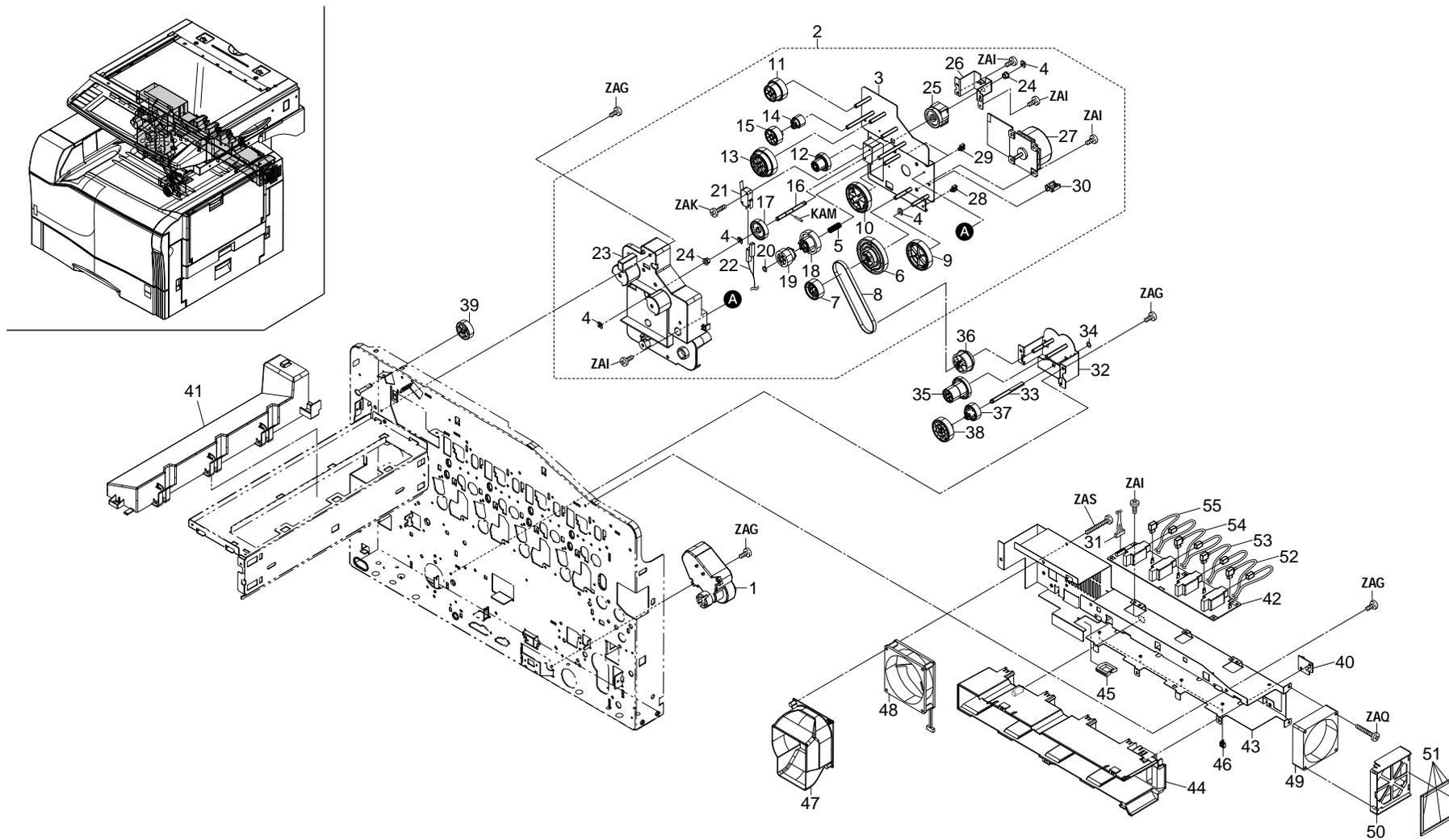


FIG. 15 DRIVING SECTION I

2BG-1

SP	Ref.No.	Part.No.	Alternative.	Description	Quantity			SP	Ref.No.	Part.No.	Alternative.	Description	Quantity		
					120V	230V	240V						120V	230V	240V
⊙	1	2BC27120		MOTOR B,LIFT CASSETTE	1	1	1					DUCT COOLING	1	1	1
⊙	2	2BG00550		FUSER DRIVE ASSY	1	1	1	⊙	41	2BG23010		MCH HV PWB	1	1	1
	3	2BG22100		PLATE DRIVE FUSER	1	1	1		42	2BG28060		STAY DUCT	1	1	1
⊙	4	2A806250	5MVX111DN003	RING STOPPER	4	4	4		43	2BG26300		DUCT MCH	1	1	1
	5	2BG22190		SPRING JOINT F	1	1	1		44	2BG10150		EDGING,EDS-2323U(KITAGAWA)	1	1	1
⊙	6	2BG22490		GEAR Z120H-Z34P	1	1	1		45	M2104270		MINIATURE CLAMP,UAMS-05S-2	4	4	4
⊙	7	2BG22460		GEAR Z37H	1	1	1		46	M2105740		DUCT COOLING FAN	1	1	1
⊙	8	2BG22480		BELT DU	1	1	1	⊙	47	2BG23020		FAN 92X25-300	1	1	1
⊙	9	2BG22070		GEAR Z60H	1	1	1		48	2BG27550		FAN 80X25-100	1	1	1
⊙	10	2BG22180		GEAR Z97H-Z35S	1	1	1	⊙	49	2BG27790		BRACKET FAN	1	1	1
⊙	11	2BG22120		GEAR Z34S-Z33H	1	1	1		50	2BG10140		SEAL DUCT MCH	4	4	4
⊙	12	2BG22160		GEAR Z28S-Z20H	1	1	1	⊙	51	2BG10170		WIRE,MC HIGH VOLTAGE M	1	1	1
⊙	13	2BG22110		GEAR Z56H-Z50S	1	1	1		52	2BG27920		WIRE,MC HIGH VOLTAGE C	1	1	1
⊙	14	2BG22700		GEAR Z22S EJ	1	1	1		53	2BG28660		WIRE,MC HIGH VOLTAGE Y	1	1	1
⊙	15	2BG22130		GEAR Z35S EJ	1	1	1		54	2BG28670		WIRE,MC HIGH VOLTAGE K	1	1	1
	16	2BG22560		SHAFT FUSER CLUTCH	1	1	1		55	2BG28680					
⊙	17	68314090		GEAR,DEVELOPING SPIRAL	1	1	1								
⊙	18	2BG22150		GEAR Z46H	1	1	1								
⊙	19	2BG22140		GEAR Z26S	1	1	1								
	20	2BM40060	5MVS665KB001	CUT WASHER	1	1	1								
⊙	21	2AV27370		SWITCH,INTERLOCK	1	1	1								
	22	2BG27290		WIRE,FUSER MOTOR	1	1	1								
	23	2BG22090		HOLDER GEAR	1	1	1								
	24	2BG22960		BUSH 6	2	2	2								
⊙	25	2BG22650		CLUTCH FUSER	1	1	1								
	26	2BG22910		PLATE CLUTCH FUSER	1	1	1								
⊙	27	2BG27140		MOTOR,FIXING	1	1	1								
	28	M2105730		MINIATURE CLAMP,UAMS-07-0	2	2	2								
	29	M2105740		MINIATURE CLAMP,UAMS-05S-2	2	2	2								
	30	49828500	M2109080	LOCKING WIRE SADDLE,LWS-4NS	1	1	1								
	31	2BG27310		WIRE,MC PCB	1	1	1								
	32	2BG22440		PLATE DRIVE DU	1	1	1								
	33	2BG22450		SHAFT DU	1	1	1								
	34	2BM40060	5MVS665KB001	CUT WASHER	1	1	1								
⊙	35	2BG22510		GEAR Z45S-Z28S	1	1	1								
⊙	36	2BG22500		GEAR Z36P-Z34S	1	1	1								
⊙	37	2BG22710		GEAR Z33S DU	1	1	1								
⊙	38	2BG22470		GEAR Z38S DU	1	1	1								
⊙	39	2BG21420		GEAR Z29 EXIT	1	1	1								
⊙	40	2BG01200		ASSY,PCB ENVIRONMENT SENSOR	1	1	1								

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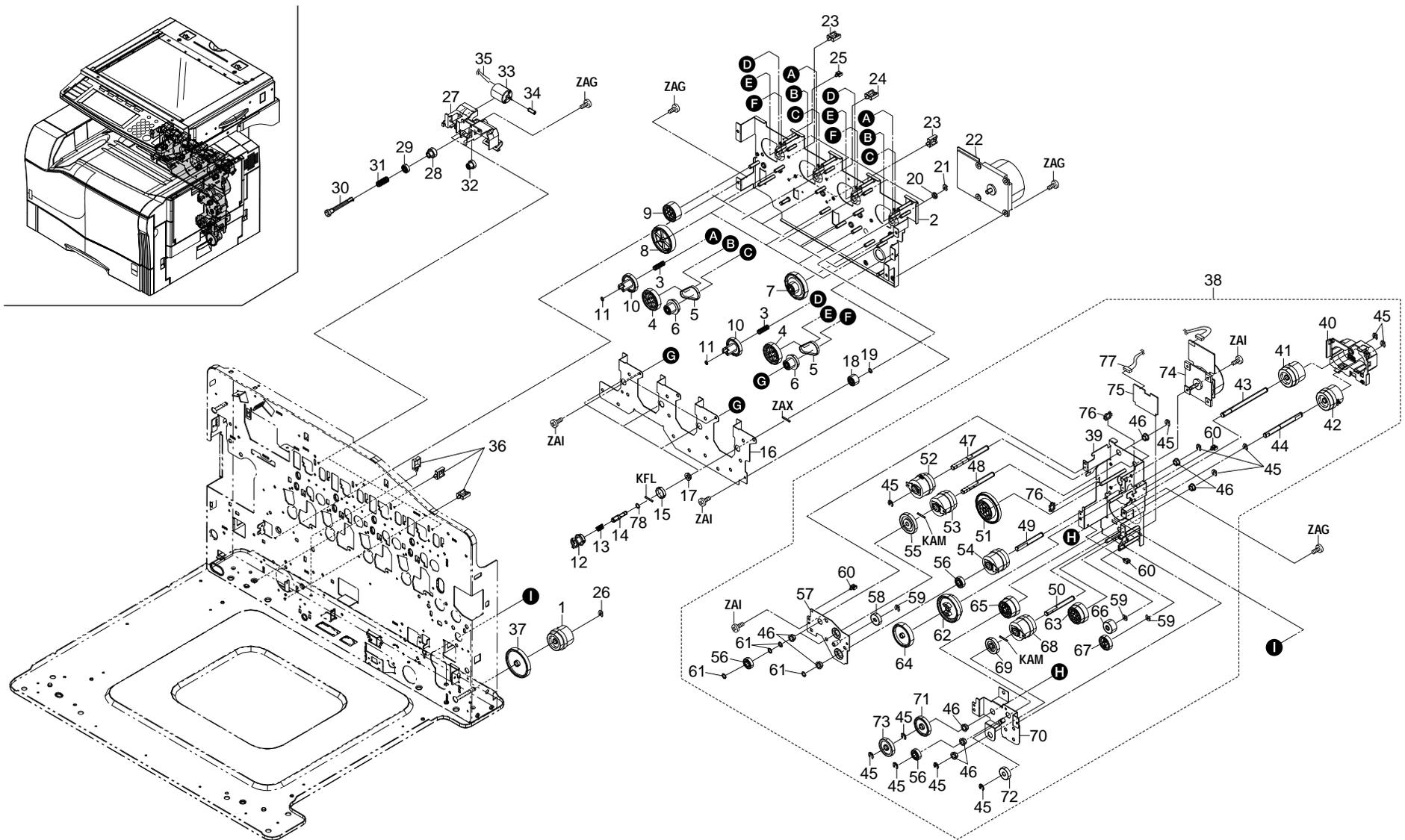


FIG. 16 DRIVING SECTION II

2BG-1

SP	Ref.No.	Part.No.	Alternative.	Description	Quantity			SP	Ref.No.	Part.No.	Alternative.	Description	Quantity		
					120V	230V	240V						120V	230V	240V
⊙	1	2BG22420		CLUTCH REGIST 32	1	1	1	⊙	41	•2BG22670		CLUTCH 1 FEED H	1	1	1
	2	2BG22040		PLATE MAIN DRIVE R	1	1	1	⊙	42	•2BG22680		CLUTCH 1 FEED L	1	1	1
	3	2BG22190		SPRING JOINT F	4	4	4		43	•2BG22390		SHAFT PICK-UP CL H	1	1	1
⊙	4	2BG22600		GEAR Z16S-Z40P	4	4	4		44	•2BG22400		SHAFT PICK-UP CL L	1	1	1
⊙	5	2BG22630		BELT CONT DRIVE	4	4	4		45	•2BC06980		STOPPER 5	13	13	13
⊙	6	2BG22590		GEAR Z46H-Z20P	4	4	4		46	•2BG22980		BUSH 8	10	10	10
⊙	7	2BG22060		GEAR Z70H-Z23H	1	1	1		47	•2BG22360		SHAFT REGIST CLUTCH	1	1	1
⊙	8	2BG22070		GEAR Z60H	4	4	4		48	•2BG22370		SHAFT FEED CLUTCH H	1	1	1
⊙	9	2BG22540		GEAR Z38H	6	6	6		49	•2BG22380		SHAFT FEED CLUTCH L	1	1	1
⊙	10	2BG22610		GEAR Z32S CONT	4	4	4		50	•2BG22410		SHAFT FEED CLUTCH B	1	1	1
	11	2BG22990		CUT WASHER 4	4	4	4	⊙	51	•2BG22290		GEAR Z111H-Z36S	1	1	1
	12	2BG22520		COUPLING DLP DRIVE	4	4	4	⊙	52	•2BG22420		CLUTCH REGIST 32	1	1	1
	13	2BG22530		SPRING COUPLING DLP	4	4	4	⊙	53	•2BG22430		CLUTCH FEED 34	1	1	1
	14	2BG22050		SHAFT DLP DRIVE	4	4	4	⊙	54	•2BG22660		CLUTCH FEED L	1	1	1
	15	2BG22860		COLLAR DLP COUPLING	4	4	4	⊙	55	•45729402	29407260	GEAR 37,S.B	1	1	1
	16	2BG22030		PLATE MAIN DRIVE F	1	1	1	⊙	56	•2BG22310		GEAR Z18S	4	4	4
	17	2BG22940		BEARING MF128ZZ	4	4	4	⊙	57	•2BG22250		PLATE FEED UPPER F	1	1	1
⊙	18	2BG22080		GEAR Z20H	4	4	4	⊙	58	•34922410		GEAR 20	1	1	1
	19	2BM40060	5MVS665KB001	CUT WASHER	4	4	4	⊙	59	•2A806250	5MVX111DN003	RING STOPPER	3	3	3
⊙	20	2AV22410		BEARING,DRIVE	4	4	4		60	•M2105740		MINIATURE CLAMP,UAMS-05S-2	3	3	3
⊙	21	2A806250	5MVX111DN003	RING STOPPER	4	4	4		61	•2BG22930		CUT WASHER 6	7	7	7
⊙	22	2BG27130		MOTOR,COLOR DEVELOPING	1	1	1	⊙	62	•2BG22300		GEAR Z99H-Z43S	1	1	1
	23	49427224	M2109070	LOCKING WIRE SADDLE,LWS-3NS	3	3	3	⊙	63	•2BG22320		GEAR Z34S-Z31S	1	1	1
	24	M2109310		WIRE SADDLE,HL-28-0(KITAGAWA)	1	1	1	⊙	64	•2BG22340		GEAR Z43S	1	1	1
	25	M2105740		MINIATURE CLAMP,UAMS-05S-2	1	1	1	⊙	65	•2BG22550		GEAR Z34S-Z31S8	1	1	1
	26	2BC06980		STOPPER 5	1	1	1	⊙	66	•3A821110		GEAR 21	1	1	1
	27	2BG22830		HOLDER CONT DRIVE	4	4	4	⊙	67	•36714140		REAR GEAR 25,DEVELOPING	1	1	1
	28	2BG22820		WORM WHEEL 32-Z20S	4	4	4	⊙	68	•2BG22690		CLUTCH DESK FEED L	1	1	1
⊙	29	2BG22840		GEAR Z28S CONT	4	4	4	⊙	69	•45729404	29407360	GEAR B,PF PULLEY	1	1	1
	30	2BG22800		JOINT CONT DRIVE	4	4	4		70	•2BG22270		PLATE FEED LOW F	1	1	1
⊙	31	2BM14190	5MMW361LD018	SP JOINT T SW D1234	4	4	4	⊙	71	•2BG22330		GEAR Z35S	1	1	1
⊙	32	2BG22810		GEAR Z28S-Z20S CONT	4	4	4	⊙	72	•72622060		GEAR,CENTRAL LEAD ROLLER	1	1	1
⊙	33	2BM27340	5EZND2402601+01	DC MOTOR	4	4	4	⊙	73	•2AZ22490		GEAR 32,TRANSFER DRIVE	1	1	1
⊙	34	2BM14540	5MVG115DB002	GEAR WORM	4	4	4	⊙	74	•2BG27160		MOTOR,PAPER FEED	1	1	1
	35	2BG28690		WIRE,MOTOR TONER	4	4	4	⊙	75	•2BG01140		PCB CLUTCH JUNCTION ASS'Y	1	1	1
	36	49829401	M2109020	WIRE SADDLE,WS-2WS	3	3	3		76	•M2104350		EDGING,EDS-0607M(KITAGAWA)	2	2	2
⊙	37	2BG22350		GEAR Z54S	1	1	1		77	•2BG27210		WIRE,PAPER FEED MOTOR	1	1	1
⊙	38	2BG00540		FEED DRIVE ASS'Y	1	1	1		78	2BG22930		CUT WASHER 6	4	4	4
	39	•2BG22260		PLATE FEED DRIVE R	1	1	1								
	40	•2BG22280		HOLDER CLUTCH	1	1	1								

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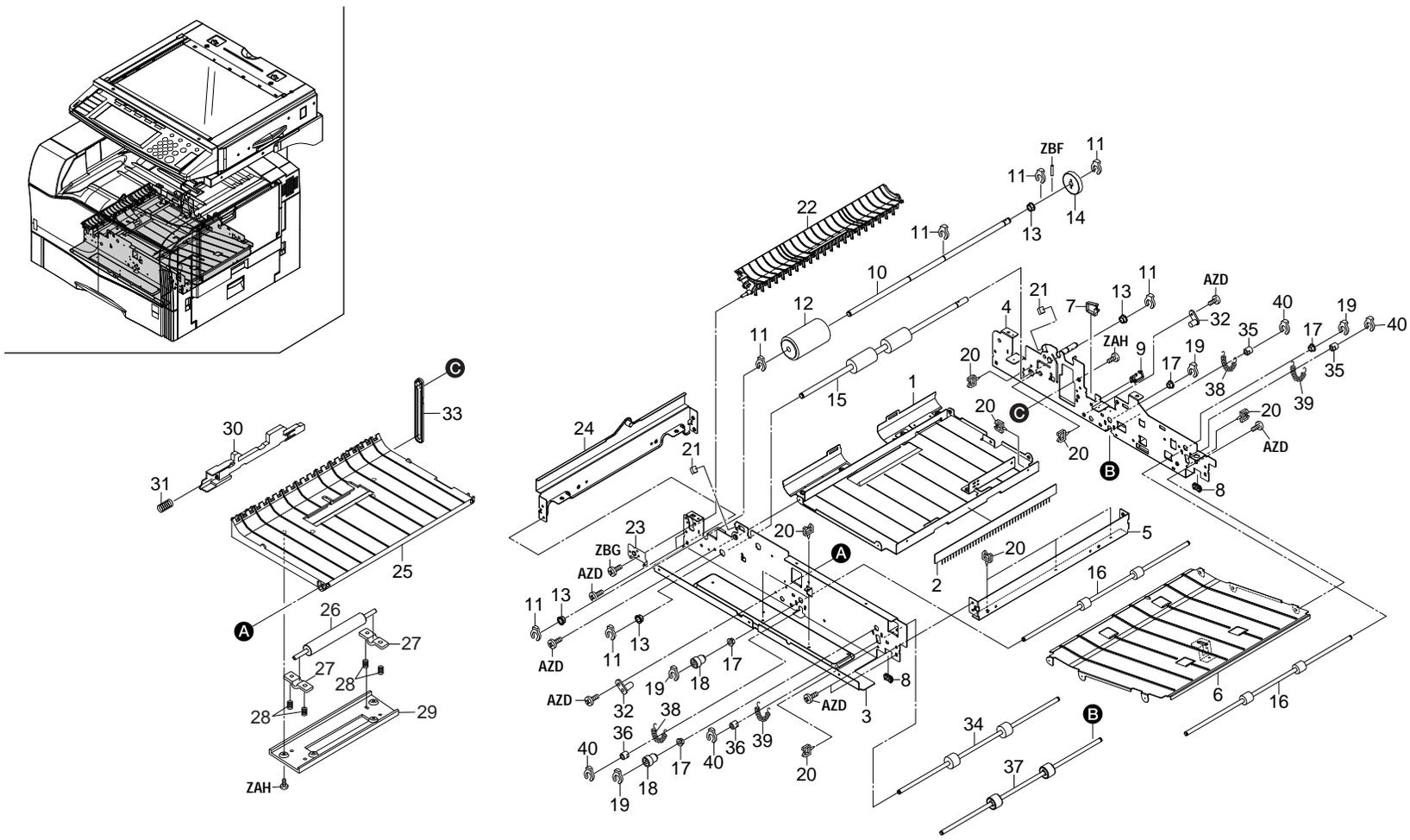


FIG. 17 DUPLEX UNIT I (KM-C2630D)

2BG-1

SP	Ref.No.	Part.No.	Alternative.	Description	Quantity		
					120V	230V	240V
⊙	1	2BG68153	302BG68153	DUPLEX UNIT	1	1	1
		•2BG07310		PLATE GUIDE DU UP	1	1	1
⊙	2	•67421330		STATIC ELIMINATOR,DUPLEX UNIT	1	1	1
	3	•2BG07340		FRAME DU FRONT	1	1	1
	4	•2BG21690		FRAME DU REAR	1	1	1
	5	•2BG21880		FRAME DU R	1	1	1
	6	•2BG07300		PLATE GUIDE DU R	1	1	1
	7	•M2104250		EDGING,EDS-17L(KITAGAWA)	1	1	1
	8	•M2104210		EDGING,EDS-2	2	2	2
	9	•M2109180		WIRE SADDLE,LWS-1S	1	1	1
	10	•2BG21350		SHAFT DU REFEED	1	1	1
⊙	11	•2BC06910		STOPPER 6	7	7	7
⊙	12	•68721030		PULLEY,TURN OVER	1	1	1
⊙	13	•2BC06510		BUSHING 8	4	4	4
⊙	14	•61522040		DRIVE GEAR, FIXING SECTION	1	1	1
⊙	15	•2BG21340		ROLLER DU REGIST	1	1	1
⊙	16	•2BG21320		ROLLER DU A CONVEY	2	2	2
⊙	17	•3CY07080		BUSHING 6	4	4	4
⊙	18	•2BG21360		PULLEY Z20	2	2	2
⊙	19	•2A806250	5MVX111DN003	RING STOPPER	4	4	4
	20	•M2105730		MINIATURE CLAMP,UAMS-07-0	10	10	10
	21	•2AC07460		STOPPER,TRAILING EDGE TAPPING	2	2	2
	22	•2AC07110		GUIDE,TURN OVER FEED SHIFT	1	1	1
	23	•2AC07120		SUPPORT PLATE,GUIDE TURN OVER FEED SHIFT	1	1	1
	24	•2BG21850		FRAME DU L	1	1	1
	25	•2AC07232		LEFT GUIDE,DUPLEX CONVEYING	1	1	1
⊙	26	•68721080		LOWER ROLLER,DUPLEX REGISTRATION	1	1	1
	27	•68721220		PRESSING PLATE,DUPLEX REGISTRATION	2	2	2
	28	•78112040		SPRING CIS	4	4	4
	29	•68721210		RETAINER,DUPLEX REGISTRATION	1	1	1
	30	•2BG21750		HOOK DU RELEASE	1	1	1
	31	•2BG21800		SPRING DU HOOK	1	1	1
	32	•68721740		PIN,DUPLEX CONVEYING FULCRUM	2	2	2
	33	•2BG21680		STOPPER DU TRAY	1	1	1
⊙	34	•2AC07311		LOWER ROLLER B,DUPLEX CONVEYING	1	1	1
⊙	35	•72107160		BUSHING 6,LOWER REGISTRATION ROLLER	2	2	2
⊙	36	•72107760		BUSHING 6,REGISTRATION ROLLER	2	2	2
⊙	37	•2AC07210		LOWER ROLLER,DUPLEX CONVEYING	1	1	1
	38	•76007150		SPRING PAPER PAD PULLEY	2	2	2
	39	•29717220		PRESSING SPRING B,SB	2	2	2
⊙	40	•2BC06980		STOPPER 5	4	4	4

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- Parts with "⊙" indicates the spare parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

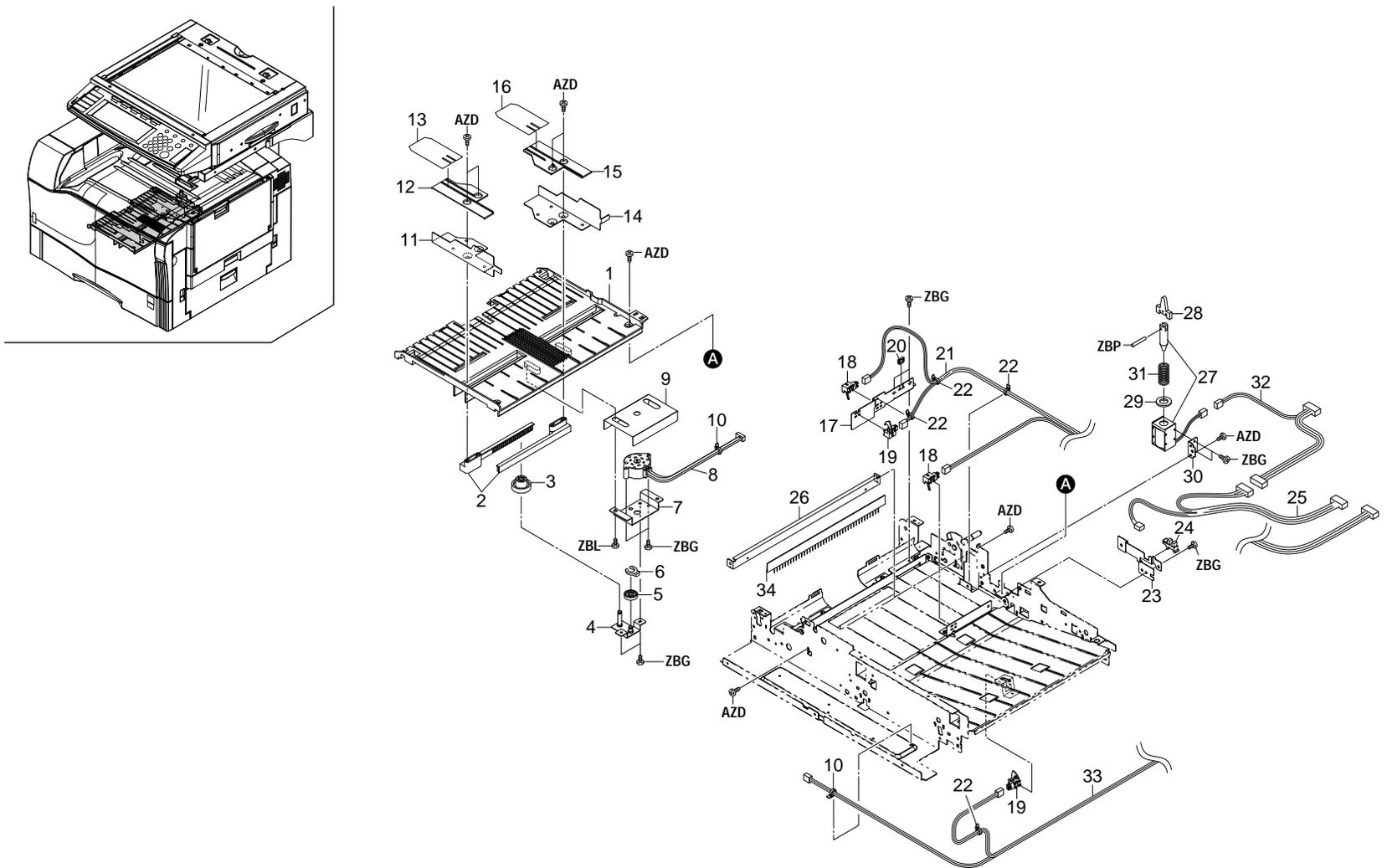


FIG. 18 DUPLEX UNIT II (KM-C2630D)

2BG-1

SP	Ref.No.	Part.No.	Alternative.	Description	Quantity		
					120V	230V	240V
⊙	1	2BG68153	302BG68153	DUPLEX UNIT	1	1	1
	2	•2AC07160		LEFT GUIDE,MIDDLE TRAY	1	1	1
	3	•68721370		RACK,SIDE REGISTRATION	2	2	2
⊙	4	•66717230		GEAR,SIDE REGISTRATION	1	1	1
	5	•68721380		MOUNT,SIDE REGISTRATION DRIVE	1	1	1
⊙	6	•65815060		IDLE GEAR 40,TONER SUPPLY	1	1	1
⊙	7	•2BC06980		STOPPER 5	1	1	1
	8	•68721390		MOUNT,SIDE REGISTRATION MOTOR	1	1	1
⊙	9	•2AC07380		MOTOR,DUPLEX SIDE REGISTRATION	1	1	1
	10	•2AC07370		RADIATOR,DUPLEX MOTOR	1	1	1
	11	•49827700	M2107120	BINDING BAND SG-130	2	2	2
	12	•2BG07320		PLATE GUIDE REGIST F	1	1	1
	13	•68721821		FRONT GUIDE,SIDE REGISTRATION COVER	1	1	1
	14	•2BG07240		SET DU SIDE REGIST F	1	1	1
	15	•2BG07330		PLATE GUIDE REGIST R	1	1	1
	16	•68721831		REAR GUIDE,SIDE REGISTRATION COVER	1	1	1
	17	•2BG07250		SHEET DU SIDE REGIST R	1	1	1
	18	•2BG07370		MOUNT DU SW	1	1	1
⊙	19	•68727030		SWITCH,DUPLEX CONVEYING	2	2	2
⊙	20	•68727110		SWITCH,DUPLEX EJECT	2	2	2
	21	•M2104260		EDGING,EDS-0607U(KITAGAWA)	1	1	1
	22	•2BG28580		WIRE,DU REGISTRATION PI	1	1	1
	23	•49826601	M0207000	BINDING BAND,KB-100-1	4	4	4
	24	•2BG21940		PLATE PROTECT SENSOR	1	1	1
⊙	25	•66006350		SWITCH,CASSETTE LIFT	1	1	1
	26	•2BG28590		WIRE,DU SIDE PI	1	1	1
	27	•2BG07350		PLATE DU M	1	1	1
⊙	28	•2BG07390		SOLENOID DU LEADING	1	1	1
	29	•68721450		LEVER,LEADING REGISTRATION	1	1	1
	30	•68721730		STOPPER,LEADING FEED SOLENOID	1	1	1
	31	•68721800		MOUNT,LEADING REGISTRATION SOLENOID	1	1	1
	32	•68721460		SPRING,LEADING REGISTRATION SOLENOID	1	1	1
	33	•2BG28550		WIRE,DU SIDE MOTOR	1	1	1
	34	•2BG28570		WIRE,DUPLEX EJECT PI	1	1	1
⊙		•67421330		STATIC ELIMINATOR,DUPLEX UNIT	1	1	1

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicates the spare parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

FIG. 19 DUPLEX UNIT III (KM-C2630D)

2BG-1

SP	Ref.No.	Part.No.	Alternative.	Description	Quantity			SP	Ref.No.	Part.No.	Alternative.	Description	Quantity		
					120V	230V	240V						120V	230V	240V
⊙	1	2BG68153	302BG68153	DUPLEX UNIT	1	1	1	⊙	40	•33906660		RIGHT PULLEY,FEED	2	2	2
		•2BG21400		PLATE DU TAP SOL	1	1	1		41	•2AC07102		UPPER GUIDE,DUPLEX REFEED	1	1	1
⊙	2	•2A806250	5MVX111DN003	RING STOPPER	7	7	7		42	•2AC07450		SPRING,FEED	2	2	2
	3	•68721500		LEVER,TRAILING EDGE TAPPING	1	1	1	⊙	43	•2BG21950		COVER DU F	1	1	1
⊙	4	•2BG07380		SOLENOID DU TAPPING	1	1	1		44	•2BG21200		SHAFT DU CLUTCH	1	1	1
	5	•48527321	27307890	SPRING,CLEANING UNIT LEVER	1	1	1	⊙	45	•2BC06510		BUSHING 8	2	2	2
	6	•M2104260		EDGING,EDS-0607U(KITAGAWA)	1	1	1		46	•2BG07360		SEET DU GUIDE	1	1	1
⊙	7	•2BG21310		BELT DU CONVEY	1	1	1	⊙	47	•2BG21100		CLUTCH DU	1	1	1
	8	•49827700	M2107120	BINDING BAND SG-130	1	1	1	⊙	48	•2BG21140		PULLEY Z48	1	1	1
⊙	9	•3CY07080		BUSHING 6	3	3	3		49	•2BG02850	302BG02850	POLYSLIDER CUT WASHER 7	1	1	1
	10	•2BG21370		SHAFT DU LEADING	1	1	1	⊙	50	2BG07020		PLATE SIZE IN	1		
⊙	11	•73210350		TIMING PULLEY 27,LOOP	1	1	1	⊙	50	2BL06470		PLATE SIZE C		1	1
	12	•2BG21890		PLATE DU LEADING	1	1	1		51	3CY04100		PLATE NUMBER	1	1	1
⊙	13	•62207180		BELT,LEADING EDGE	1	1	1		52	3CY05010		LABEL 2	1	1	1
⊙	14	•2AC07400		PULLEY 22,LEADING REGISTRATION	1	1	1		53	3HR02100		MOUNT,SLIDER	4	4	4
⊙	15	•68721420		PULLEY,LEADING REGISTRATION	1	1	1								
	16	•33906180		WEIGHT,LEADING FEED PULLEY	1	1	1								
⊙	17	•2BG21210		GEAR Z22S	1	1	1								
⊙	18	•2BG21190		GEAR Z16S	1	1	1								
⊙	19	•2BC06910		STOPPER 6	2	2	2								
⊙	20	•2BG21121	302BG21121	GEAR Z44S-Z53S-Z36S	1	1	1								
⊙	21	•45727303	27302660	GEAR 26,CLUTCH	1	1	1								
⊙	22	•2BG21130		GEAR Z15S-Z20S	1	1	1								
⊙	23	•45728116	28122140	GEAR 28,JOINT	1	1	1								
	24	•2AC07270		GUIDE,TRAILING EDGE TAPPING	1	1	1								
	25	•68721720		STOPPER,TRAILING EDGE TAPPING	2	2	2								
	26	•68721771		RIGHT GUIDE,MIDDLE TRAY	1	1	1								
	27	•65973030		MAGNET,CARTRIDGE	2	2	2								
	28	•68705040		RIGHT LABEL,MIDDLE TRAY RELEASE	1	1	1								
⊙	29	•2BG01180		PCB DUPLEX ASS'Y	1	1	1								
	30	•2BG21870		COVER DU PWB	1	1	1								
	31	•2BG28540		WIRE,DUPLEX UNIT	1	1	1								
	32	•2BG21220		SPRING EARTH DU	1	1	1								
	33	•2BG21110		BKT COVER CASSETTE	2	2	2								
	34	•2BG21900		PLATE COVER DU	1	1	1								
	35	•2BC07680		SLIDER,DECK	2	2	2								
⊙	36	•2BG07010		COVER CASSETTE	1	1	1								
⊙	37	•2BL04160		HANDLE CASSETTE	1	1	1								
	38	•2AC07090		SHAFT,REFEED PULLEY	1	1	1								
⊙	39	•2BC06980		STOPPER 5	7	7	7								

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
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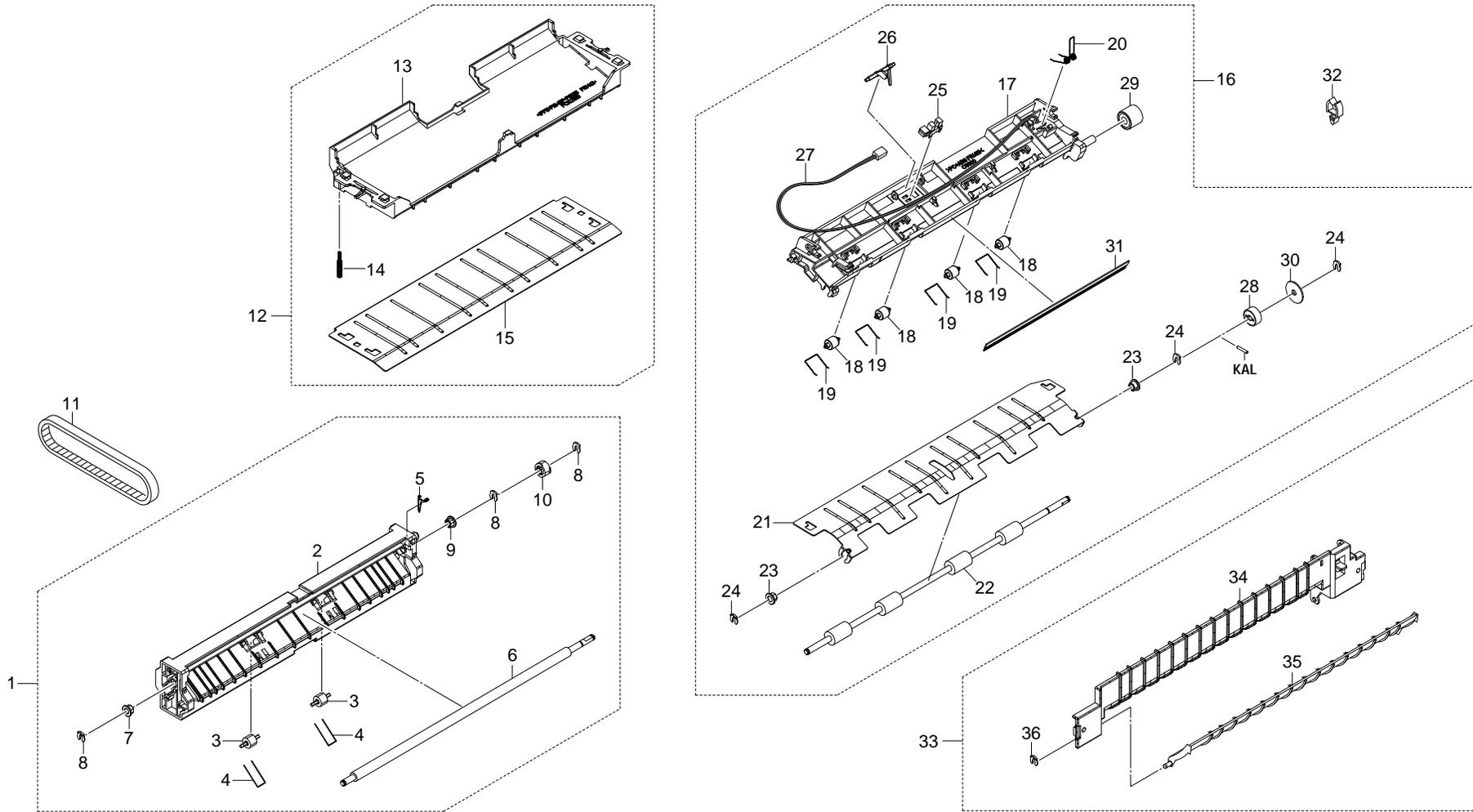


FIG. 20 CONVEYANCE UNIT (KM-C2630D)

2BG-1

SP	Ref.No.	Part.No.	Alternative.	Description	Quantity		
					120V	230V	240V
⊙	1	2BG00450		EXIT SEPA ASS'Y	1	1	1
	2	•2BG21810		FRAME DECURLER	1	1	1
⊙	3	•3DR02330	5MVM374DN001	PULLEY PA PA-20	2	2	2
⊙	4	•2BG21450		SPRING SEPARATOR PULLEY	2	2	2
	5	•2BG21440		SPRING EARTH SEPA B	1	1	1
⊙	6	•2BG21510		ROLLER SEPARATOR B	1	1	1
⊙	7	•2BG22970		BUSH 6 EW	1	1	1
⊙	8	•2A806250	5MVX111DN003	RING STOPPER	3	3	3
⊙	9	•2BG22960		BUSH 6	1	1	1
⊙	10	•2BG21530		PULLEY SEPARATOR 23	1	1	1
⊙	11	2BG21560		BELT SEPARATOR	1	1	1
⊙	12	2BG00460		DU CONVEYANCE A ASS'Y	1	1	1
	13	•2BG21720		GUIDE DU A	1	1	1
	14	•2BG21840		SPRING DU A	1	1	1
	15	•2BG21600		PLATE GUIDE DU A	1	1	1
⊙	16	2BG00470		DU CONVEYANCE B ASS'Y	1	1	1
	17	•2BG21730		GUIDE DU B	1	1	1
⊙	18	•2BS04170	5MVM273DB006	ROLLER PINCH 43397A0045	4	4	4
⊙	19	•2BS04050	5MMW251LD046	SPRING PULLEY 43397A0048	4	4	4
	20	•2BG21910		SPRING DU B	1	1	1
	21	•2BG21640		PLATE GUIDE DU B	1	1	1
⊙	22	•2BG21520		ROLLER DU	1	1	1
⊙	23	•3CY07080		BUSHING 6	2	2	2
⊙	24	•2A806250	5MVX111DN003	RING STOPPER	3	3	3
⊙	25	•2A127050		SWITCH,PHOTO INTERRUPTOR	1	1	1
	26	•2BG21920		ACTUATOR DU	1	1	1
	27	•2BG27820		WIRE,DUPLEX SWITCH	1	1	1
⊙	28	•29807100		GEAR 16,BYPASS	1	1	1
⊙	29	•78307310		IDLE GEAR 18 BYPASS	1	1	1
	30	•2CW22160	5MVF182DN001	COVER PULLEY 40633D0095	1	1	1
⊙	31	•2A816511	5MVS825LD001	DISCHARGER FD	1	1	1
	32	M2105730		MINIATURE CLAMP,UAMS-07-0	1	1	1
⊙	33	2BG00481		DU EXIT GUIDE ASS'Y	1	1	1
	34	•2BG07200		GUIDE DU UP	1	1	1
	35	•68707021		LOWER GUIDE,DUPLEX FEED	1	1	1
⊙	36	•2A806250	5MVX111DN003	RING STOPPER	1	1	1

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicates the spare parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

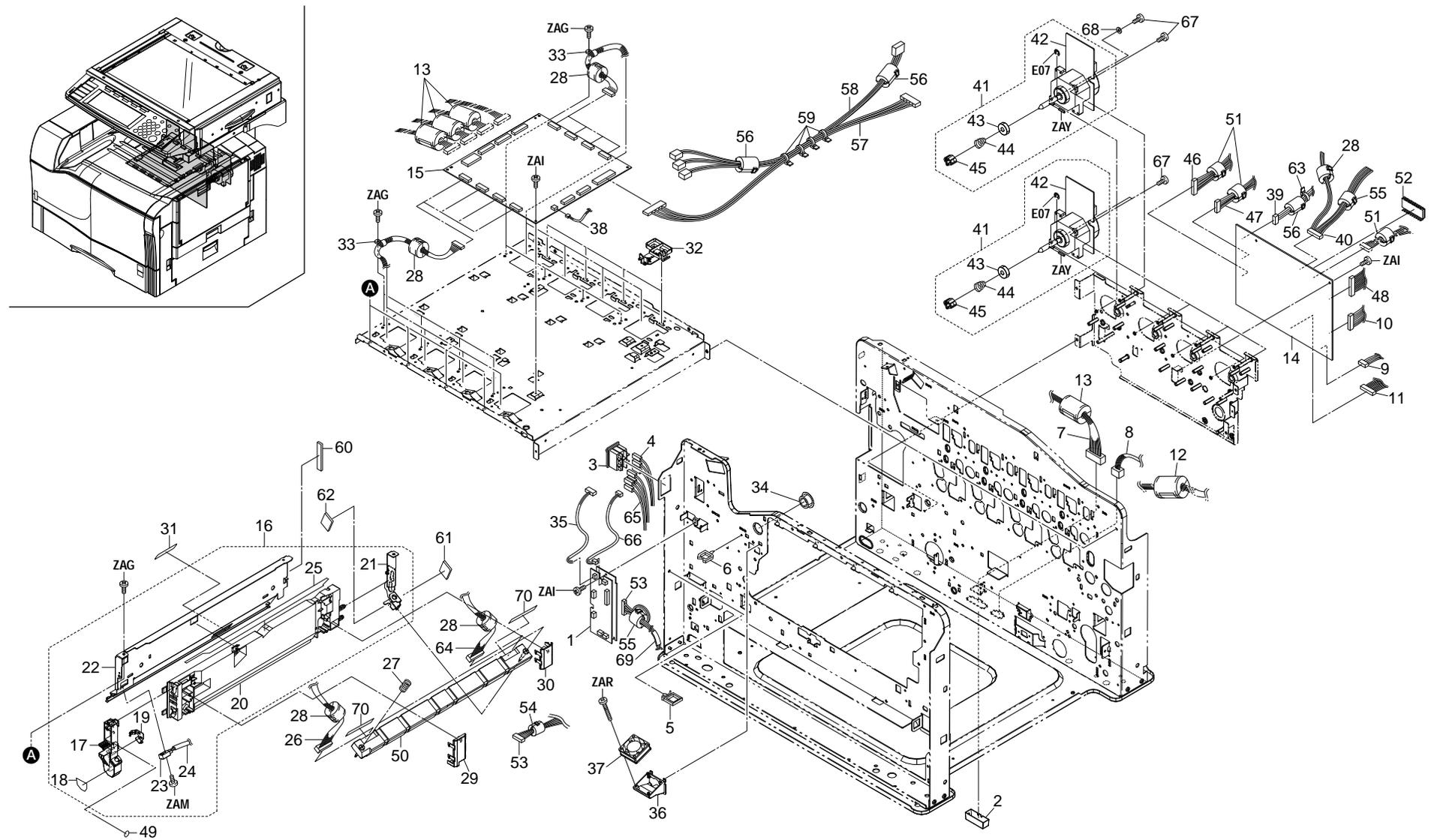


FIG. 21 ELECTRICAL COMPONENTS I

2BG-1

SP	Ref.No.	Part.No.	Alternative.	Description	Quantity			SP	Ref.No.	Part.No.	Alternative.	Description	Quantity		
					120V	230V	240V						120V	230V	240V
⊙	1	2BG01130		FRONT PCB JUNCTION ASS'Y	1	1	1	⊙	36	2BG23050		DUCT FAN 40	1	1	1
	2	2BG02490		COVER DESK DRAWER	1	1	1		37	2BG23060		FAN 40	1	1	1
⊙	3	2BG27060		SWITCH,MAIN	1	1	1	⊙	38	2BG27840		WIRE,HUMIDITY SENSOR	1	1	1
	4	2BG28900		WIRE,MSW A	1	1	1		39	2BG28560		WIRE,POWER SOURCE B	1	1	1
	5	M2105740		MINIATURE CLAMP,UAMS-05S-2	1	1	1		40	2BG27710		WIRE,DRUM MOTOR	1	1	1
	6	49427223	M2109060	LOCKING WIRE SADDLE,LWS-2NS	1	1	1	⊙	41	2BG00560		DRUM DRIVE ASS'Y	4	4	4
	7	2BG27220		WIRE,DESK	1	1	1	⊙	42	•2BG27120		MOTOR,DRUM	4	4	4
	8	2BG27800		WIRE,OPTION JUNCTION	1	1	1	⊙	43	•45506083	G3006080	BEARING,#608ZZ	4	4	4
	9	2BG27330		WIRE,LIFT MOTOR	1	1	1		44	•2BG22020		SPRING JOINT D	4	4	4
	10	2BG27250		WIRE,COLOR DEVE MOTOR	1	1	1	⊙	45	•2BG22010		JOINT DRUM	4	4	4
	11	2BG27430		WIRE,CLUTCH PCB	1	1	1		46	2BG27360		WIRE,POWER SOURCE A	1	1	1
	12	M70CA010		FERRITE CORE,SFT-72SN(TAKEUCHI)	1	1	1		47	2BG27370		WIRE,POWER SOURCE SIGNAL	1	1	1
	13	M70C0010		FERRITE CORE,SFT-59SN(TAKEUCHI)	4	4	4		48	2BG27420		WIRE,PRINTER SIGNAL	1	1	1
⊙	14	2BG68130		PCB ENGINE ASSY SP	1	1	1		49	2BG68160		LABEL RED(M)	1	1	1
⊙	15	2BG01035		LPH DRIVE ASS'Y	1	1	1		49	2BG68170		LABEL BLUE(C)	1	1	1
⊙	16	2BG00231	302BG00231	LPH ASS'Y(M)(C)(Y)	3	3	3		49	2BG68180		LABEL YELLOW(Y)	1	1	1
⊙	16	2BG00241	302BG00241	LPH BK ASS'Y(K)	1	1	1		49	2BG68190		LABEL BLACK(K)	1	1	1
	17	•2BG13020		HOLDER LPH F	4	4	4	⊙	50	2BG13010		LPH	4	4	4
	18	•2BG05030		LABEL CAUTION LPH	4	4	4		51	2A627930		CORE 11-25X14	1	1	1
	19	•2BG13070		PLATE EARTH LPH	4	4	4	⊙	52	NCQ05070		EEPROM,24LC256-I/P	1	1	1
	20	•2BG13051	302BG13051	DUCT MCH GUIDE	4	4	4		53	2BG27730		WIRE,LPH PCB	1	1	1
	21	•2BG13030		HOLDER LPH R	4	4	4		54	2AV27430		CORE 8-18X13	1	1	1
	22	•2BG13060		STAY LPH	4	4	4		55	2AV27440		CORE 15-26X13	2	2	2
	23	•3B827040		SENSOR 12,SEPARATION(M)(C)(Y)	3	3	3		56	2C927230		CORE SFT-72SNB-026K	3	3	3
	24	•2BG28600		WIRE,T EMP SW JUNCTION(M)(C)(Y)	3	3	3		57	2BG27080		WIRE,SCANNER DATA	1	1	1
	25	•2BG13120	2BG13120	SEAL DUCT UP	4	4	4		58	2BG27090		WIRE,SCANNER POWER SOURCE	1	1	1
	26	2BG27752	302BG27752	WIRE,LPH(M)	1	1	1		59	49821101	M2107100	BINDING BAND,P-108	4	4	4
	26	2BG28512	302BG28512	WIRE,LPH(K)	1	1	1		60	2BG28970		SHIELD GASKET C	4	4	4
	26	2BG28772	302BG28772	WIRE,LPH(C)	1	1	1		61	2BG28980		SHIELD GASKET D	4	4	4
	26	2BG28782	302BG28782	WIRE,LPH(Y)	1	1	1		62	2BG28990		SHIELD GASKET E	4	4	4
	27	2BG13130		SPRING LPH A	8	8	8		63	49826601	M0207000	BINDING BAND,KB-100-1	1	1	1
	28	3HK27050		CORE 8-16X10	17	17	17		64	2BG28821	302BG28821	WIRE,LPH(M) R	1	1	1
	29	2BG13081	302BG13081	COVER DUCT MCH F	4	4	4		64	2BG28831	302BG28831	WIRE,LPH(K) R	1	1	1
	30	2BG13091	302BG13091	COVER DUCT MCH R	4	4	4		64	2BG28841	302BG28841	WIRE,LPH(C) R	1	1	1
	31	2BG13100		SEAL STAY LPH	4	4	4		64	2BG28851	302BG28851	WIRE,LPH(Y) R	1	1	1
	32	2BF02530		STOPPER CONTAINER H	4				65	2BG27260		WIRE,MAIN SWITCH SIGNAL	1	1	1
	32	2BG02520		STOPPER CONTAINER B		4	4		66	2BG27960		WIRE,UPPER EJECT SWITCH	1	1	1
	33	M70A5010		CLAMP,EMT-4N(TAKEUCHI)	8	8	8		67	2BG02860	302BG02860	M4 12 CRFREE ST	8	8	8
	34	2BG02730		SPONGE HARNESS F	1	1	1		68	2BG02870	302BG02870	WASHER M4 10 CRFREE	1	1	1
	35	2BG27980		WIRE,FRONT COVER SWITCH	1	1	1		69	2BG28930		SHIELD COVER	1	1	1
									70	2BG13110		SHEET LPH HARNESS	8	8	8

- Parts with "•" are component parts or sub-assemblies of the assembly appearing immediately above them.
- Parts with "⊙" indicates the spare parts.

- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

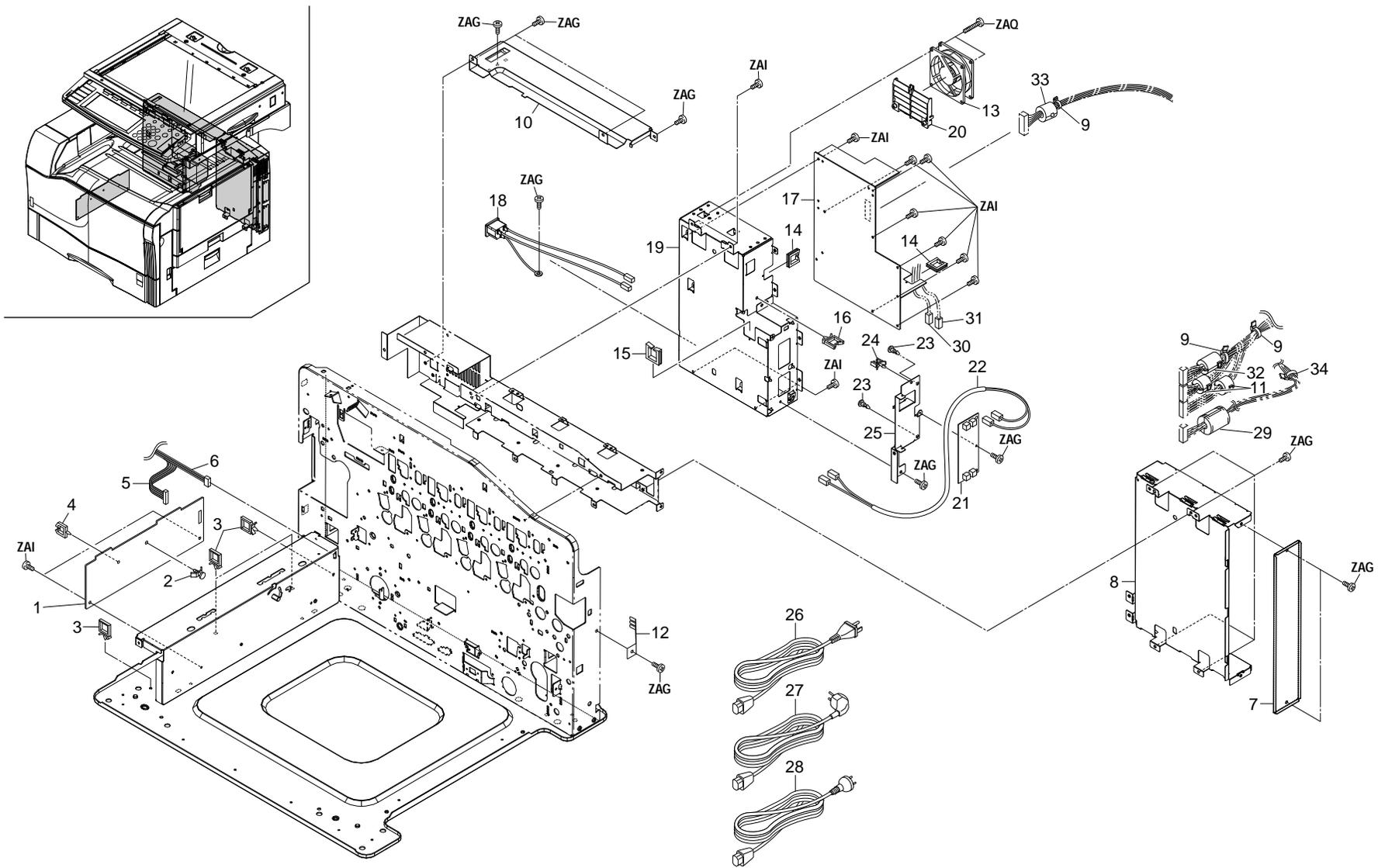


FIG. 22 ELECTRICAL COMPONENTS II

2BG-1

SP	Ref.No.	Part.No.	Alternative.	Description	Quantity		
					120V	230V	240V
⊙	1	2BG28261	302BG28261	DB HV PWB	1	1	1
	2	M2108290		SPACER,KGPS-10S	1	1	1
	3	49427223	M2109060	LOCKING WIRE SADDLE,LWS-2NS	4	4	4
	4	M2105740		MINIATURE CLAMP,UAMS-05S-2	1	1	1
	5	2BG27340		WIRE,DU SWITCH JUNCTION	1	1	1
	6	2BG27170		WIRE,DB PCB	1	1	1
	7	2BG26090		PLATE MAIN B	1	1	1
	8	2BG26140		BOX CONTROLLER B	1	1	1
	9	49826601	M0207000	BINDING BAND,KB-100-1	3	3	3
	10	2BG26310		PLATE SHIELD	1	1	1
⊙	11	2A627930		CORE 11-25X14	2	2	2
	12	2BG02760		PLATE EARTH CONT BOX	1	1	1
	13	2BG27890		FAN 80X25-120	1	1	1
	14	M2104220		EDGING,EDS-1717U	2	2	2
	15	M2104270		EDGING,EDS-2323U(KITAGAWA)	1	1	1
	16	49829401	M2109020	WIRE SADDLE,WS-2WS	1	1	1
	17	2BG01053		POWER SUPPLY ASS'Y(100)	1		
	17	2BG01063		POWER SUPPLY ASS'Y(200)		1	1
	18	2BG01230		INLET ASS'Y A	1	1	1
	19	2BG26020		SHIELD BOX	1	1	1
⊙	20	2BG23070		BRACKET FAN 2	1		
	21	2FG28121		NOISE FILTER PCB 100	1		
	21	2FG28131		NOISE FILTER PCB 200		1	1
	22	2BG28890		WIRE,NF	1	1	1
	23	M2108610		SPACER,KGLS-6RT	2	2	2
	24	49513902	M2109010	WIRE SADDLE,WS-2NS	1	1	1
	25	2BG26100		PLATE N.F PWB	1	1	1
	26	19527400		POWER CORD(120)	1		
	27	2AR27800		POWER CORD(230)		1	
	28	29927231		POWER CODE AS(240)			1
⊙	29	M70CA010		FERRITE CORE,SFT-72SN(TAKEUCHI)	1	1	1
	30	41529100	J0223020	RECEPTACLE EL 2P,ELR-02V	1	1	1
	31	41529101	J0220020	PLUG EL 2P,ELP-02V	1	1	1
	32	2C927230		CORE SFT-72SNB-026K	1	1	1
	33	2AV27440		CORE 15-26X13	1	1	1
	34	M21AH010		BAND,RSG-130-V0(KITAGAWA)	1	1	1

- Parts with "*" are component parts or sub-assemblies of the assembly appearing immediately above them.
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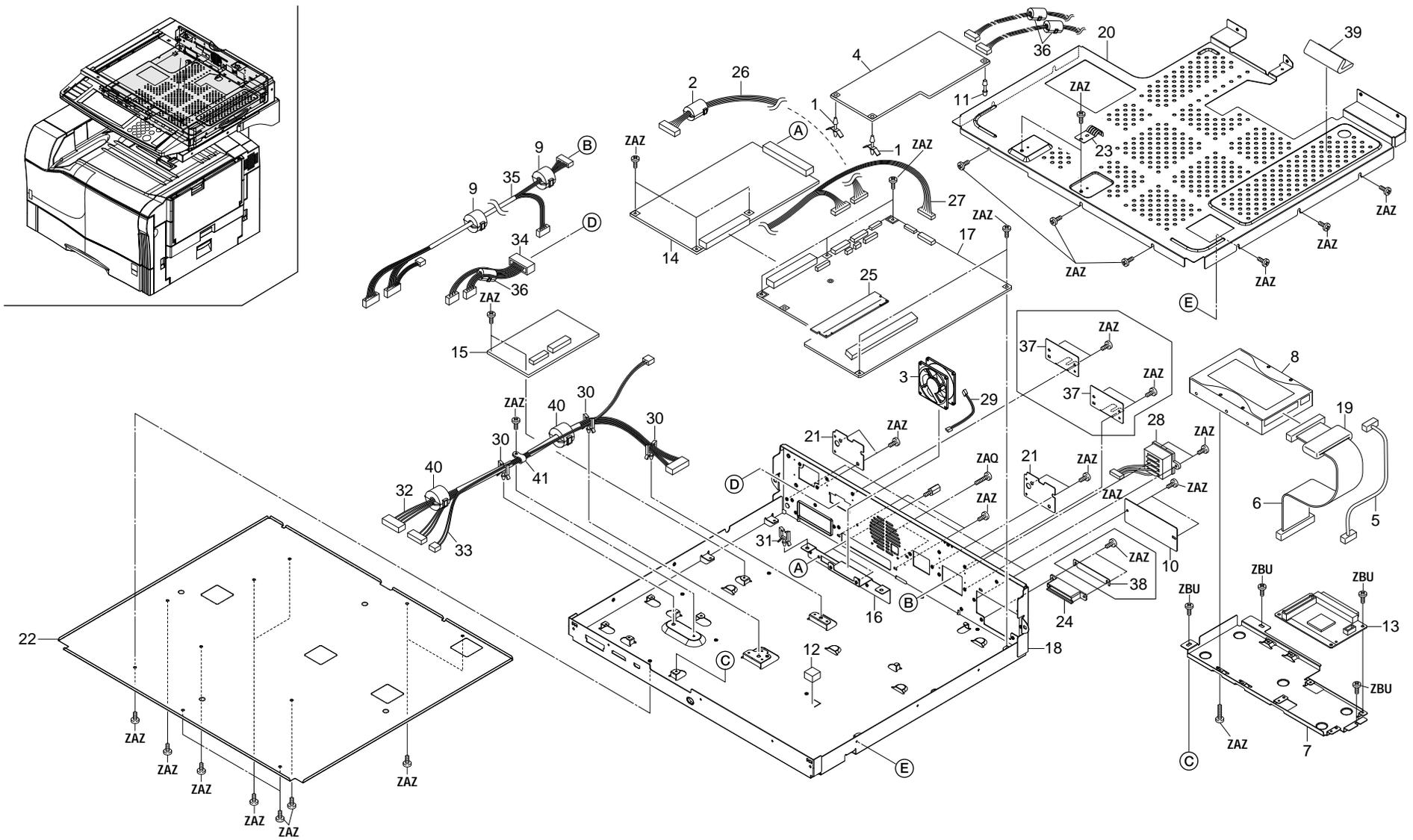


FIG. 23 ELECTRICAL COMPONENTS III

2BG-1

SP	Ref.No.	Part.No.	Alternative.	Description	Quantity		
					120V	230V	240V
	1	M2108410	5MVX221NN036	SPACER,WLS-12-0(KITAGAWA)	2	2	2
	2	2C927230		CORE SFT-72SNB-026K	1	1	1
⊙	3	2A627910		FAN (LOW),COOLING	1	1	1
⊙	4	2CX01020		SCANNER SUB ASS'Y	1	1	1
	5	2A660240		WIRE,HDD POWER SOURCE(KM-C2630D)	1	1	1
	6	2A660230		WIRE,HDD(KM-C2630D)	1	1	1
	7	2A660210		MOUNT MCS PCB(KM-C2630D)	1	1	1
⊙	8	2FA93130		PARTS,UNIT HDD(S P)(KM-C2630D)	1	1	1
	9	2A627930		CORE 11-25X14	2	2	2
	10	2A626120		LID,NIC	2	2	2
	11	M2108790		SPACER,FGS-6S(KITAGAWA)	1	1	1
	12	2A626300		SPACER,MAIN PCB	1	1	1
⊙	13	3CV01011		MCS PCB ASS'Y(KM-C2630D)	1	1	1
⊙	14	2BG01040		SCANNER MIP ASS'Y	1	1	1
⊙	15	2BG01121		SCANNER POWER SUPPLY ASS'Y	1	1	1
	16	2BG12130		PLATE MIP PWB	1	1	1
⊙	17	2BG01220		SCANNER MAIN ASS'Y(E)	1	1	1
	18	2BG12190		MOUNT PWB	1	1	1
	19	3CV27040		CORE ESD-FPD-40(KM-C2630D)	1	1	1
	20	2BG12300		COVER PWB UP	1	1	1
	21	2BG12320		LID KMAS	2	2	2
	22	2BG12330		BASE SCANNER	1	1	1
	23	2BG12370		PLATE SPRING	2	2	2
	24	2A626110		GUIDE,CF	1	1	1
⊙	25	2A727740		IC,DIMM MEMORY1(KM-C2630D)	1	1	1
	26	2BG27720		WIRE,SCANNER JUNCTION PCB	1	1	1
	27	2BG27810		WIRE,SCANNER MOTOR	1	1	1
	28	2BG28810		WIRE,DP	1	1	1
	29	2BG27690		WIRE<SCANNER FAN	1	1	1
	30	49829401	M2109020	WIRE SADDLE,WS-2WS	3	3	3
	31	49513902	M2109010	WIRE SADDLE,WS-2NS	1	1	1
	32	2BG27441		WIRE,OPERATION UNIT A	1	1	1
	33	2BG27870		WIRE,OPERATION UNIT B	1	1	1
	34	2BG28520		WIRE,SCN POWER S JUNCTION	1	1	1
	35	2BG27900		WIRE,SCN PCB POWER SOURCE	1	1	1
	36	M70C0010		FERRITE CORE,SFT-59SN(TAKEUCHI)	3	3	3
	37	2BG12250		PLATE DF CONNECTOR(SUPPLIED PARTS)	2	2	2
⊙	38	2BG12310		COVER CF(SUPPLIED PARTS)	1	1	1
	39	2BG28950		SHIELD GASKET A	1	1	1
	40	2A627940		CORE 10-20X10	2	2	2
	41	M70A5010		CLAMP,EMT-4N(TAKEUCHI)	1	1	1

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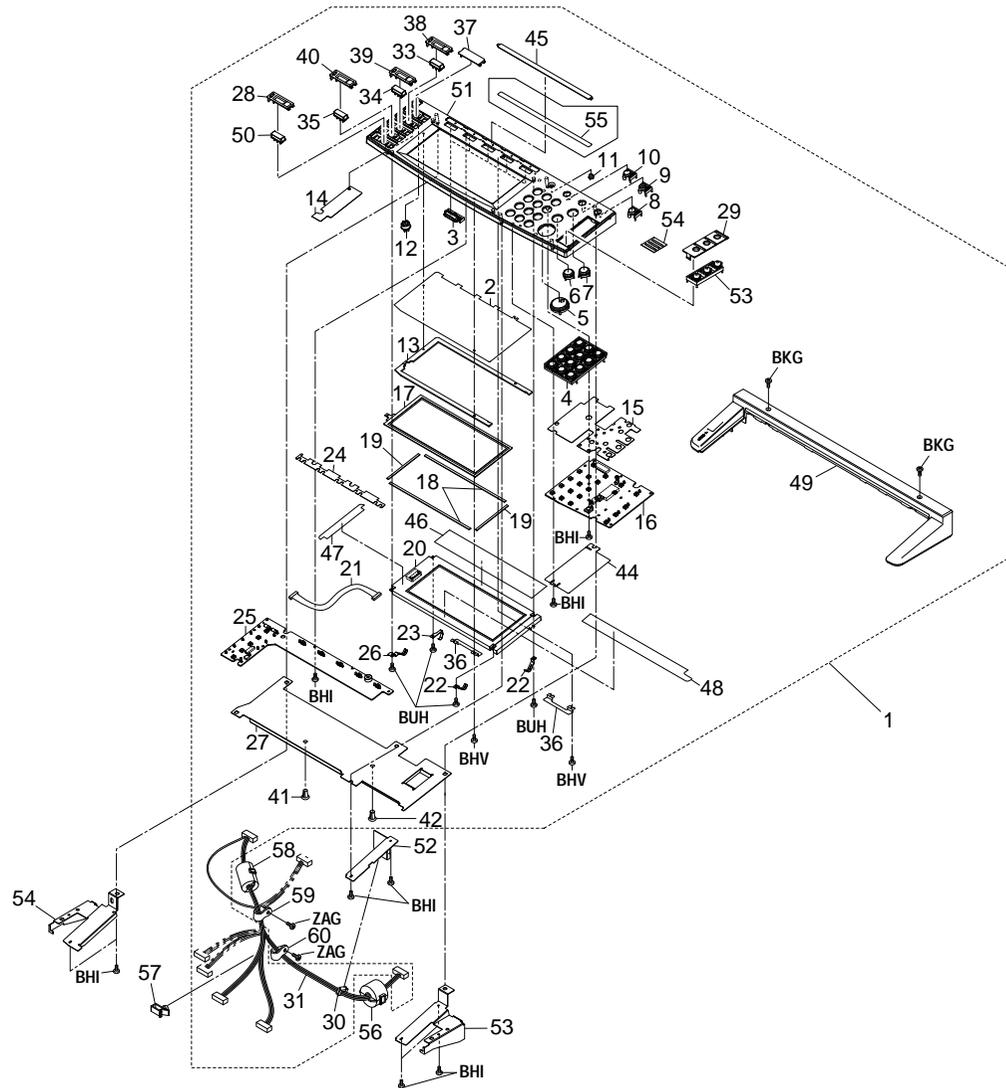
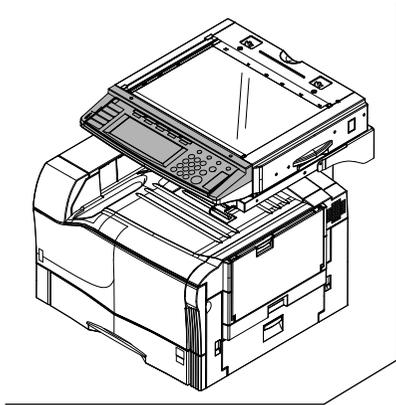


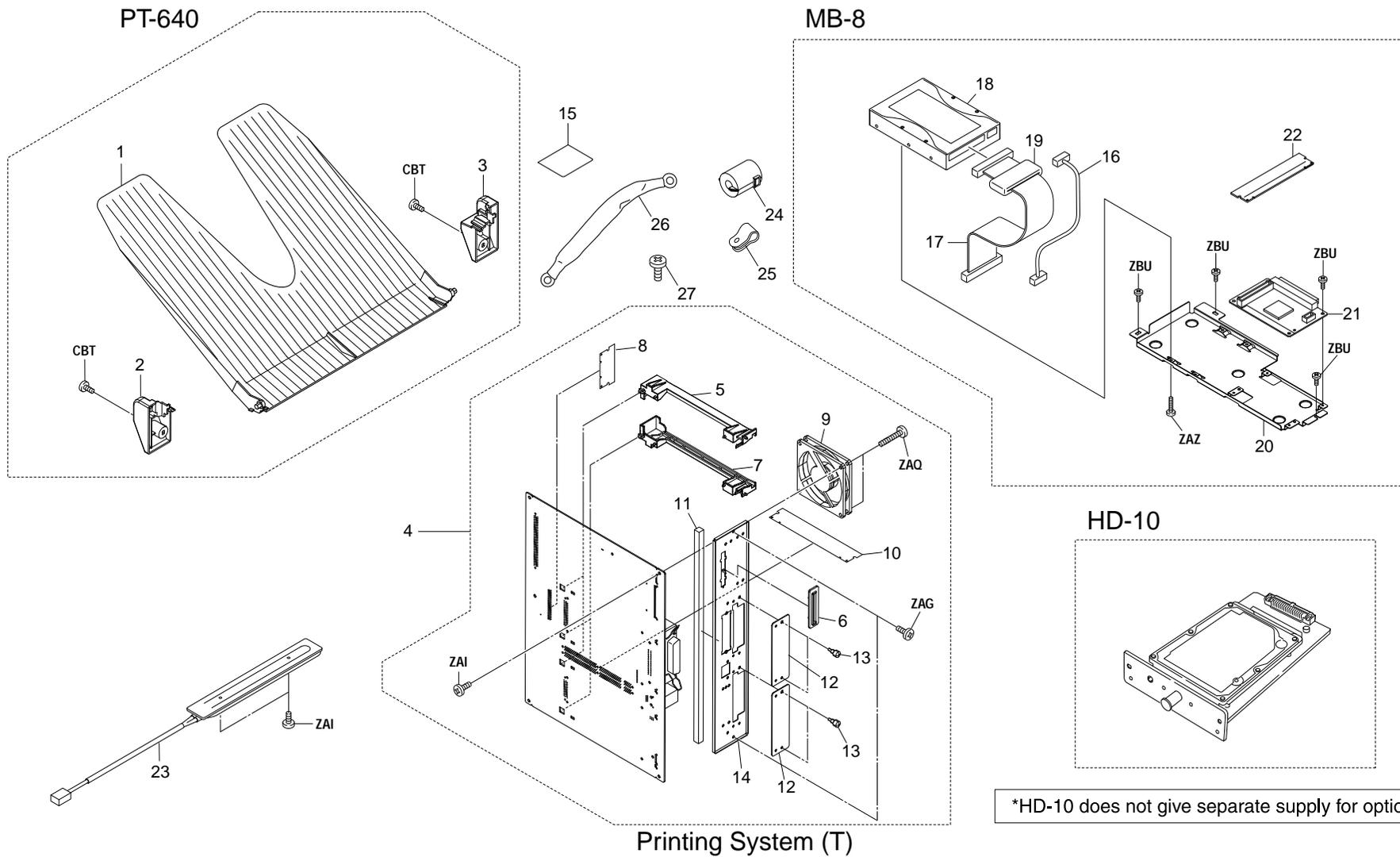
FIG. 24 OPERATION UNIT

2BG-1

SP	Ref.No.	Part.No.	Alternative.	Description	Quantity			SP	Ref.No.	Part.No.	Alternative.	Description	Quantity		
					120V	230V	240V						120V	230V	240V
⊙	1	2BG68020		OPERATION ASS'Y E(SP)	1	1	1		41	•M2108850		SPACER,KGPS-8RF(KITAGAWA)	1	1	1
⊙	2	•2BJ25370		SHEET TABLET	1	1	1		42	•M2108880		SPACER,KGPS-5RF(KITAGAWA)	1	1	1
⊙	3	•2BJ25101		UPPER KEY FUNCTION	5	5	5	⊙	43	•2BG25040		LABEL FUNCTION R	1	1	1
⊙	4	•2BJ25020		KEY OPERATION 10	1	1	1	⊙	44	•2CX25010		SHEET OPERATION PCB	1	1	1
⊙	5	•2BJ25300		KEY PRINT E	1	1	1	⊙	45	•2BJ25260		SHEET FUNCTION	1	1	1
⊙	6	•2BJ25040		KEY STOP	1	1	1	⊙	46	•2BJ25400		SHEET LCD A	1	1	1
⊙	7	•2BJ25050		KEY RESET	1	1	1	⊙	47	•2BJ25410		SHEET LCD B	1	1	1
⊙	8	•2BJ25060		KEY SAVER	1	1	1	⊙	48	•2BJ25420		SHEET LCD C	1	1	1
⊙	9	•2BJ25070		KEY INTERRUPT	1	1	1	⊙	49	•2BG12010		COVER ISU UP	1	1	1
⊙	10	•2BJ25080		KEY CONTROL	1	1	1	⊙	50	•2BJ25340		LEFT KEY FAX E	1	1	1
⊙	11	•2BJ25090		KEY INIT	1	1	1	⊙	51	•2BG25080		COVER OPE UNIT E	1	1	1
⊙	12	•2BJ25250		VOLUME OPE UNIT	1	1	1	⊙	52	2BG12070		PLATE OPERATE M	1	1	1
⊙	13	•2BJ25240		BARRIER TABLET	1	1	1		53	2BG12080		PLATE OPERATE L	1	1	1
⊙	14	•2BJ25230		RIGHT DUST SHIELD	1	1	1		54	2BG12060		PLATE OPERATE R	1	1	1
⊙	15	•2BJ25210		LEFT DUST SHIELD	1	1	1		55	2BG25060		SHEET FUNCTION E(SUPPLIED PARTS)	1	1	1
⊙	16	•2CX01051		OPERATION UNIT PCB ASS'Y B	1	1	1		56	3HK27050		CORE 8-16X10	1	1	1
⊙	17	•2FG27150		TABLET OPERATION	1	1	1		57	M70AF010		CLAMP,LCT-1.5SIEM(TAKEUCHI)	1	1	1
⊙	18	•2BJ25270		SPONGE LCD A	2	2	2		58	M70C0010		FERRITE CORE,SFT-59SN(TAKEUCHI)	1	1	1
⊙	19	•2BJ25280		SPONGE LCD B	2	2	2		59	M70A5010		CLAMP,EMT-4N(TAKEUCHI)	1	1	1
⊙	20	•2CJ28080		LCD PCB	1	1	1		60	M7005010		CLAMP,EMT-3N(TAKEUCHI)	1	1	1
⊙	21	•2BJ27140		WIRE LCD	1	1	1								
⊙	22	•2BJ04220		GROUND PLATE LCD A	2	2	2								
⊙	23	•2BJ04240		GROUND PLATE LCD C	1	1	1								
⊙	24	•2BJ25220		CENTER DUST SHIELD	1	1	1								
⊙	25	•2CX01100		OPERATION UNIT PCB ASS'Y A	1	1	1								
⊙	26	•2BJ04230		GROUND PLATE LCD B	1	1	1								
⊙	27	•2BJ04210		SHIELD LCD	1	1	1								
⊙	28	•2BJ25191		LEFT LID FAX	1	1	1								
⊙	29	•2BG25020		LID OPERATE R,E	1	1	1								
⊙	30	•M2104200		EDGING EDS-1	1	1	1								
⊙	31	•2BG27591		WIRE,OPERATION UNIT	1	1	1								
⊙	32	•2BG25030		KEY FUNCTION R	1	1	1								
⊙	33	•2BJ25310		LEFT KEY COPIER E	1	1	1								
⊙	34	•2BJ25320		LEFT KEY PRINTER E	1	1	1								
⊙	35	•2BJ25330		LEFT KEY SCANNER E	1	1	1								
⊙	36	•2BJ25390		RETAINER LCD	2	2	2								
⊙	37	•2BJ25151		LEFT LID OPE UNIT	1	1	1								
⊙	38	•2BJ25161		LEFT LID COPIER	1	1	1								
⊙	39	•2BJ25171		LEFT LID PRINTER	1	1	1								
⊙	40	•2BJ25181		LEFT LID SCANNER	1	1	1								

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*HD-10 does not give separate supply for option.

FIG. 25 ACCESSORIES & OPTION I

2BG-4

SP	Ref.No.	Part.No.	Alternative.	Description	Quantity		
					120V	230V	240V
⊙	1	2BG60010		TRAY OP	1	1	1
	2	2BG60020		BKT OP TRAY F	1	1	1
	3	2BG60100		BKT OP TRAY R	1	1	1
⊙	4	3H001013	303H001013	CONTROLLER ASS'Y	1	1	1
	5	•2BL26210	5MVB743SL004	RAIL OPTION A	2	2	2
	6	•2BM26020	5MVX621SH003	GUIDE CF CARD	1	1	1
⊙	7	•2BL26220	5MVB743SL005	RAIL OPTION B	2	2	2
	8	•3H001030		DIMM ASS'Y	1	1	1
	9	•2BF27020		FAN 80X15-60	1	1	1
⊙	10	•2BF27050	5AAXAP069GEA	IC DIMM-128M	1	1	1
	11	•3H027010		GASKET SHIELD PRN	1	1	1
	12	•3BH26020	5MMS636SD009	PLATE,OPTION	2	2	2
⊙	13	•3BH26030		PIN,OPTION	4	4	4
	14	•2BG26031	302BG26031	PLATE MAIN	1	1	1
	15	3C007060		PAD,LIFT	1	1	1
⊙	16	2A660240		WIRE,HDD POWER SOURCE(KM-C2630)	1	1	1
	17	2A660230		WIRE,HDD(KM-C2630)	1	1	1
	18	2FA93130		PARTS,UNIT HDD(S P)(KM-C2630)	1	1	1
⊙	19	3CV27040		CORE ESD-FPD-40(KM-C2630)	1	1	1
	20	2A660210		MOUNT MCS PCB(KM-C2630)	1	1	1
	21	3CV01011		MCS PCB ASS'Y(KM-C2630)	1	1	1
⊙	22	2A727740		IC,DIMM MEMORY1(KM-C2630)	1	1	1
	23	2BG28740		HEATER,DEHUMIDIFIER(120)	1		
	23	2BG28750		HEATER,DEHUMIDIFIER(230)		1	1
⊙	24	2C927230		CORE SFT-72SNB-026K	1	1	1
	25	M7005020		CLAMP,EMT-6N(TAKEUCHI)	2	2	2
	26	2BG28940		WIRE,FGM-150-M4	1	1	1
⊙	27	B1A53060		+BIND TAP-TITE S SCREW M3X06	4	4	4

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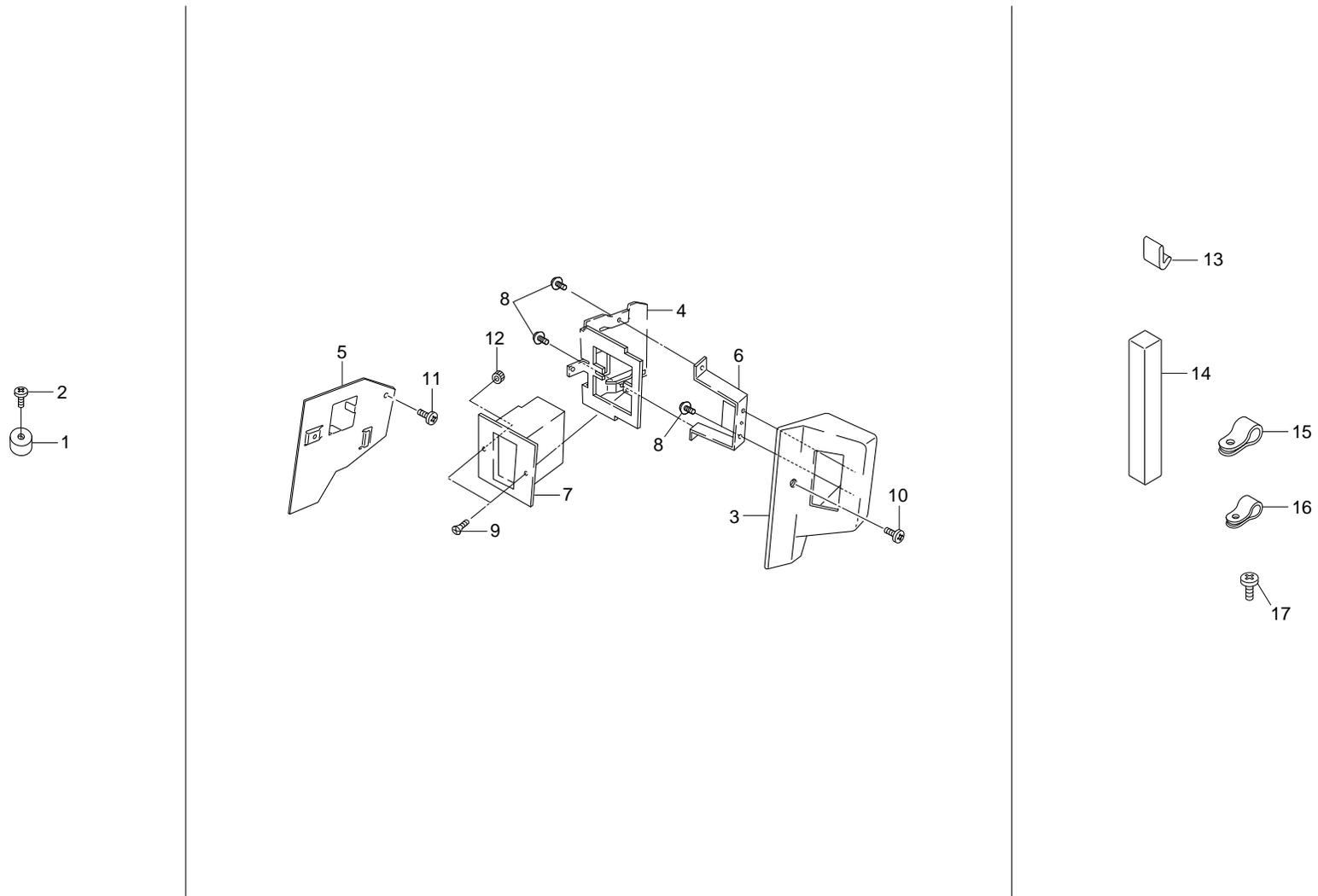


FIG. 26 ACCESSORIES & OPTION II

2BG-1

SP	Ref.No.	Part.No.	Alternative.	Description	Quantity			SP	Ref.No.	Part.No.	Alternative.	Description	Quantity			
					120V	230V	240V						120V	230V	240V	
⊙	1	66102140		BASE,RUBBER	4	4	4									
⊙	2	B3024140		BINDING TAP-TIGHT S SCREW M4X14	4	4	4									
⊙	3	2A360010		COVER,KEY COUNTER	1	1	1									
⊙	4	66060030		RETAINER,KEY COUNTER	1	1	1									
⊙	5	2BG60120		PLATE KEY COUNTER	1	1	1	⊙		2BF82120		SET,MK810A(U)(OPTION)		1		
⊙	6	66060040		MOUNT,KEY COUNTER	1	1	1	⊙	•2BG23030		OZON FILTER		1			
⊙	7	41529210		SOCKET ASS'Y,KEY COUNTER	1	1	1	⊙	•2BF93020		PARTS,FK-810(U)		1			
⊙	8	B4304060		TRIPLE SCREW M4X6 (BLACK)	3	3	3	⊙	•2BF93066	302BF93066	PARTS,TR-810		1			
⊙	9	B2303060		COUNTER-SUNK HEAD SCREW BFHM3X6 (BLACK)	1	1	1	⊙	•2BF82150		SET,MK810B(U)(OPTION)		1			
⊙	10	B1A54060		+BIND TAP-TITE S SCREW M4X06	1	1	1	⊙	•2BF93112		PARTS,DK-810		1			
⊙	11	B1A54100		+BIND TAP-TITE S SCREW M4X10	1	1	1	⊙	•2BG93180		PARTS,DV-810K(U)		1			
⊙	12	C2303000		NUT BNM3 (BLACK)	1	1	1	⊙	2BF82170		SET,MK810C(U)(OPTION)		1			
	13	2BG60270		SHIELD GASKET H	4	4	4	⊙	•2BF93112		PARTS,DK-810		3			
	14	2BG60280		SHIELD GASKET J	4	4	4	⊙	•2BG93121	302BG93121	PARTS,DV-810Y(U)		1			
	15	M7005020		CLAMP,EMT-6N(TAKEUCHI)	1	1	1	⊙	•2BG93141	302BG93141	PARTS,DV-810M(U)		1			
	16	M7005030		CLAMP,EMT-5N(TAKEUCHI)	1	1	1	⊙	•2BG93161	302BG93161	PARTS,DV-810C(U)		1			
	17	B1A53060		+BIND TAP-TITE S SCREW M3X06	2	2	2	⊙	2BG82130		SET,MK815A(E)(OPTION)			1	1	
								⊙	•2BG23030		OZON FILTER		1	1		
								⊙	•2BG93050		PARTS,FK-815(E)		1	1		
								⊙	•2BG93086	302BG93086	PARTS,TR-815		1	1		
								⊙	2BG82140		SET,MK815B(J/E)(OPTION)		1	1		
								⊙	•2BG93170		PARTS,DV-810K(J/E)		1	1		
								⊙	•2BG93192		PARTS,DK-815		1	1		
								⊙	2BG82160		SET,MK815C(J/E)(OPTION)		1	1		
								⊙	•2BG93111	302BG93111	PARTS,DV-810Y(J/E)		1	1		
								⊙	•2BG93131	302BG93131	PARTS,DV-810M(J/E)		1	1		
								⊙	•2BG93151	302BG93151	PARTS,DV-810C(J/E)		1	1		
								⊙	•2BG93192		PARTS,DK-815		3	3		

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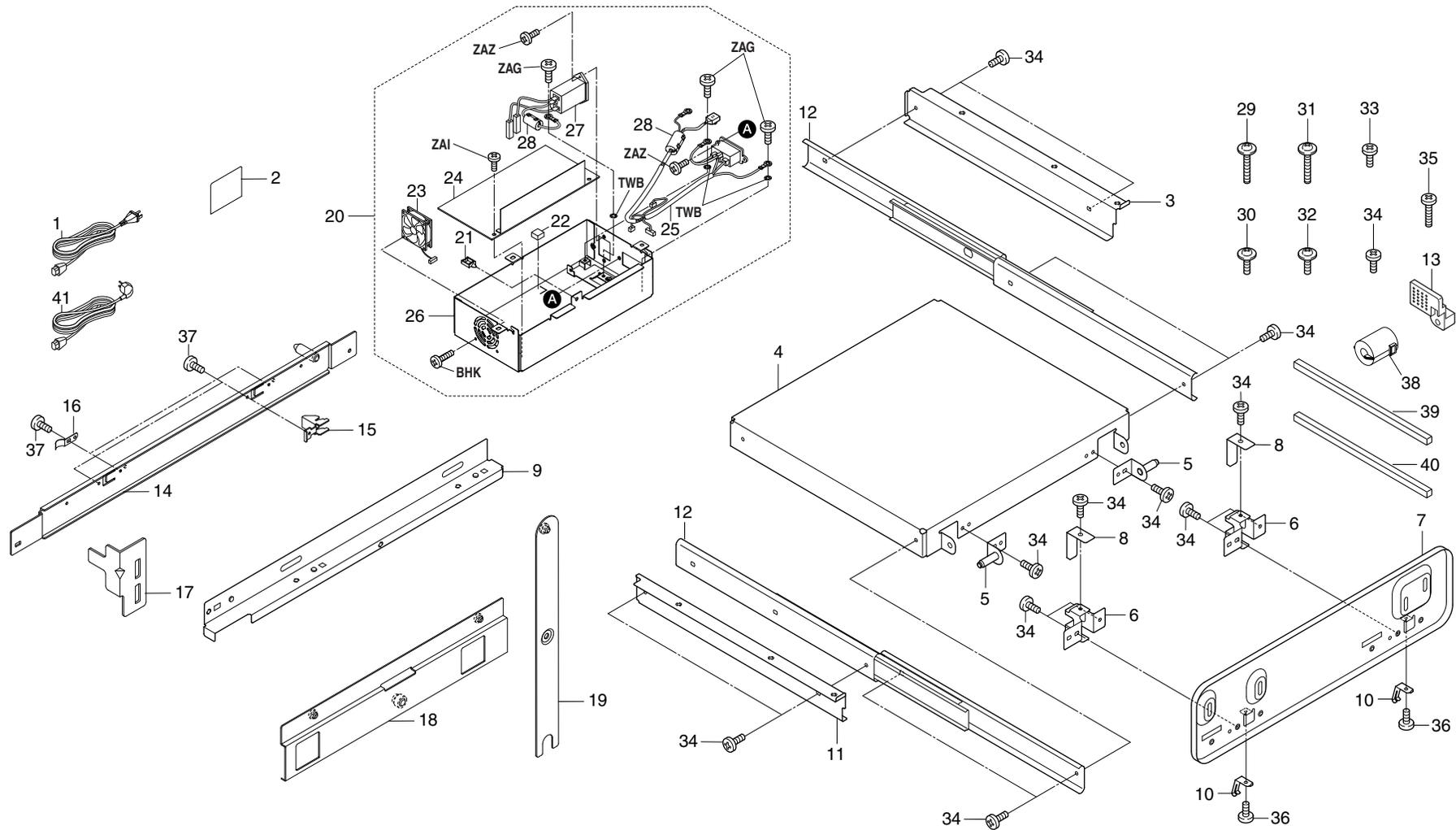


FIG. 27 OPTION III (AK-640A)

2BG-1

SP	Ref.No.	Part.No.	Alternative.	Description	Quantity			SP	Ref.No.	Part.No.	Alternative.	Description	Quantity		
					120V	230V	240V						120V	230V	240V
		3B882050		SET AK-640A(120)(OPTION)	1				37	•B1003050		BINDING SCREW CVM3X5	4	4	
		3B882060		SET AK-640A(230)(OPTION)		1			38	•2C927230		CORE SFT-72SNB-026K	1	1	
	1	•19527400		POWER CORD(120)	1				39	•2BG60250		SHIELD GASKET F	2	2	
	2	•3B860560		FILM,CONVEYING	2	2			40	•2BG60260		SHIELD GASKET G	1	1	
	3	•3B803510		REAR RETAINER,SLIDER	1	1			41	•2AR27800		POWER CORD(230)		1	
	4	•3B803520		MOUNT,SLIDER	1	1									
	5	•3B803530		JUNCTION PLATE,SLIDER	2	2									
	6	•3B803540		JUNCTION PLATE,MACHINE	2	2									
	7	•3B803550		MOUNT,MACHINE	1	1									
	8	•3B803560		STOPPER,JUNCTION PLATE	2	2									
	9	•3B803570		RAIL,RELEASE	1	1									
	10	•18526211		GROUND PLATE A,NOISE	2	2									
	11	•3B803500		FRONT RETAINER,SLIDER	1	1									
	12	•3B803600		SLIDER,FINISHER	2	2									
	13	•3B803610		HANDLE,RELEASE	1	1									
	14	•3B860510		RETAINER M,RELEASE	1	1									
	15	•3B860520		HOOK M,RELEASE	2	2									
	16	•34920190		GROUND PLATE,FIXING UNIT	2	2									
	17	•3B860530		ACTUATOR PLATE M,SAFETY SWITCH	1	1									
	18	•3B860540		RAIL M,RELEASE	1	1									
	19	•3B860550		JUNCTION PLATE M,RAIL	1	1									
⊙	20	•2BG60080		OPTION BOX ASS'Y(120)	1										
⊙	20	•2BG60090		OPTION BOX ASS'Y(200)		1									
	21	••49513902	M2109010	WIRE SADDLE,WS-2NS	1	1									
	22	••2A626300		SPACER,MAIN PCB	1	1									
	23	••2BG27490		FAN,COOLING50	1	1									
⊙	24	••2BG60031		OPTION POWER SUPPLY ASS'Y(100)	1										
⊙	24	••2BG60041		OPTION POWER SUPPLY ASS'Y(200)		1									
	25	••2BG60050		WIRE,OPTION POWER SUPPLY	1	1									
	26	••2BG60060		MOUNT OPTION POWER SOURCE	1	1									
	27	••2BG60200		INLET ASS'Y	1	1									
	28	••65027480		CORE,9-20X32	2	2									
	29	•B3024140		BINDING TAP-TIGHT S SCREW M4X14	2	2									
	30	•B4144080		+TP TAP-TITE P SCREW(CHROMIUM)	5	5									
	31	•BAB54200		+TP TAP-TITE S SCREW M4X20(TRIVALENT CHROMATING)	2	2									
	32	•B4303050		TRIPLE SCREW M3X5 (BLACK)	2	2									
	33	•B1A54080		+BIND TAP-TITE S SCREW M4X08	1	1									
	34	•B1304060		BINDING SCREW BVM4X6 (BLACK)	18	18									
	35	•B1304100		BINDING SCREW BVM4X10 (BLACK)	4	4									
	36	•B1303050		BINDING SCREW BVM3X5 (BLACK)	2	2									

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- Parts with "••" are component parts or sub-assembly with "•" appearing immediately above them.

INDEX

2BG-1

SP	Part.No.	Alternative.	Description	Fig.No.	SP	Part.No.	Alternative.	Description	Fig.No.
⊙	18512090		SLIDER,SCANNER	10	⊙	45506083	G3006080	BEARING,#608ZZ	21
	18526211		GROUND PLATE A,NOISE	27	⊙	45727303	27302660	GEAR 26,CLUTCH	19
	19527400		POWER CORD(120)	22,27	⊙	45728116	28122140	GEAR 28,JOINT	19
	28107400		BEARING,688ZZNR	10	⊙	45729402	29407260	GEAR 37,S,B	16
	29717220		PRESSING SPRING B,SB	17	⊙	45729404	29407360	GEAR B,PF PULLEY	16
⊙	29807100		GEAR 16,BYPASS	20		48527321	27307890	SPRING,CLEANING UNIT LEVER	19
	29812291		CUSHION,CONTACT GLASS	10		49427223	M2109060	LOCKING WIRE SADDLE,LWS-2NS	21,22
	29927231		POWER CODE AS(240)	22		49427224	M2109070	LOCKING WIRE SADDLE,LWS-3NS	16
⊙	33906060		LOWER PULLEY,PAPER FEED	5		49513902	M2109010	WIRE SADDLE,WS-2NS	2,22,23,27
	33906080		SHAFT,LEADING FEED PULLEY	5		49821101	M2107100	BINDING BAND,P-108	21
	33906090		LOWER LEVER,PAPER FEED PULLEY RELEASE	5		49826601	M0207000	BINDING BAND,KB-100-1	18,21,22
	33906180		WEIGHT,LEADING FEED PULLEY	5,19		49827700	M2107120	BINDING BAND SG-130	18,19
	33906211		VIBRATION INSULATOR,RELEASE LEVER	5		49828500	M2109080	LOCKING WIRE SADDLE,LWS-4NS	15
⊙	33906660		RIGHT PULLEY,FEED	19		49829401	M2109020	WIRE SADDLE,WS-2WS	16,22,23
	33907020		WORK PLATE,CASSETTE	4		60804120		MAGNET CATCH	1
	33907080		LEVER,CASSETTE CURSOR	4		60907170		CUSHION,CASSETTE R	4
	33907120		RAIL C,CURSOR	4	⊙	60907880		BUSHING,BYPASS SHAFT	5
	33907160		LID,PAPER SIZE DETECTION	4	⊙	61522040		DRIVE GEAR,FIXING SECTION	17
	33907170		DETECTION PLATE,PAPER SIZE	4	⊙	61705110		LABEL,PAPER UPPER LIMIT	4
	33907210		CUSHION,CASSETTE WORK PLATE	4	⊙	62207180		BELT,LEADING EDGE	19
	33921200		HOLDER,JOINT	10	⊙	63511220		STOP RING,4	5
	33927210		WIRE,CASSETTE UNIT	4	⊙	63806290		BUSHING,6	5
⊙	33928111		SIZE DETECTION PCB	4,7	⊙	65027480		CORE,9-20X32	27
⊙	33973300		STOPPER 7,CARTRIDGE	10	⊙	65815060		IDLE GEAR 40,TONER SUPPLY	18
⊙	34806040		LOWER BUSHING,PAPER FEED	5		65973030		MAGNET,CARTRIDGE	19
	34920190		GROUND PLATE,FIXING UNIT	27	⊙	66006350		SWITCH,CASSETTE LIFT	18
	34922220		GEAR 18,RETARD	5		66007310		PIN,CASSETTE WORK PLATE	4
⊙	34922410		GEAR 20	16	⊙	66060030		RETAINER,KEY COUNTER	26
⊙	35327400		SWITCH,FEED	10	⊙	66060040		MOUNT,KEY COUNTER	26
	35912040		PULLEY A,SCANNER WIRE	10	⊙	66102140		BASE,RUBBER	26
	35912140		RETAINER,WIRE	10	⊙	66106080		SPRING,PAD	4
	35912210		SPRING,MIRROR HOLDER	10	⊙	66107100		PAD,CASSETTE	4
	35912531		SPONGE,ORIGINAL SIZE INDICATOR	10	⊙	66717230		GEAR,SIDE REGISTRATION	18
⊙	35927290		SENSOR,ORIGINAL DETECTION	10	⊙	67421330		STATIC ELIMINATOR,DUPLEX UNIT	17,18
⊙	35927420		SWITCH,SIZE	1,2,3,6	⊙	68314090		GEAR,DEVELOPING SPIRAL	15
⊙	36706310		BUSHING,PAPER FEED	5	⊙	68705040		RIGHT LABEL,MIDDLE TRAY RELEASE	19
⊙	36714140		REAR GEAR 25,DEVELOPING	16		68707021		LOWER GUIDE,DUPLEX FEED	20
	41529100	J0223020	RECEPTACLE EL 2P,ELR-02V	22	⊙	68721030		PULLEY,TURN OVER	17
	41529101	J0220020	PLUG EL 2P,ELP-02V	22	⊙	68721080		LOWER ROLLER,DUPLEX REGISTRATION	17
⊙	41529210		SOCKET ASS'Y,KEY COUNTER	26					

• Parts with "⊙" indicates the spare parts.

SP	Part.No.	Alternative.	Description	Fig.No.
	68721210		RETAINER,DUPLEX REGISTRATION	17
	68721220		PRESSING PLATE,DUPLEX REGISTRATION	17
	68721370		RACK,SIDE REGISTRATION	18
	68721380		MOUNT,SIDE REGISTRATION DRIVE	18
	68721390		MOUNT,SIDE REGISTRATION MOTOR	18
⊙	68721420		PULLEY,LEADING REGISTRATION	19
	68721450		LEVER,LEADING REGISTRATION	18
	68721460		SPRING,LEADING REGISTRATION SOLENOID	18
	68721500		LEVER,TRAILING EDGE TAPPING	19
	68721720		STOPPER,TRAILING EDGE TAPPING	19
	68721730		STOPPER,LEADING FEED SOLENOID	18
	68721740		PIN,DUPLEX CONVEYING FULCRUM	17
	68721771		RIGHT GUIDE,MIDDLE TRAY	19
	68721800		MOUNT,LEADING REGISTRATION SOLENOID	18
	68721821		FRONT GUIDE,SIDE REGISTRATION COVER	18
	68721831		REAR GUIDE,SIDE REGISTRATION COVER	18
⊙	68727030		SWITCH,DUPLEX CONVEYING	18
⊙	68727110		SWITCH,DUPLEX EJECT	18
⊙	72107160		BUSHING 6,LOWER REGISTRATION ROLLER	17
⊙	72107760		BUSHING 6,REGISTRATION ROLLER	17
⊙	72622060		GEAR,CENTRAL LEAD ROLLER	16
⊙	73210350		TIMING PULLEY 27,LOOP	19
	75712080		MIRROR HOLDER	10
	76007150		SPRING PAPER PAD PULLEY	17
⊙	76727010		ORIGINAL SIZE SWITCH	7
	78112040		SPRING CIS	17
⊙	78307310		IDLE GEAR 18 BYPASS	20
	2A105180		LABEL,CAUTION CONTACT GLASS	10
⊙	2A127050		SWITCH,PHOTO INTERRUPTOR	6,7,13,14, 20
⊙	2A360010		COVER,KEY COUNTER	26
⊙	2A604070		REAR COVER,SCANNER	9
	2A612090		SHAFT,WIRE DRUM	10
	2A612110		MOUNT BASE,LAMP	10
⊙	2A612120		MIRROR A,SCANNER	10
	2A612131		MIRROR FRAME,SCANNER	10
⊙	2A612140		MIRROR B,SCANNER	10
	2A612160		MOUNT,SCANNER MOTOR	10
	2A612180		FEED GUIDE,SCANNER WIRE	10
	2A612200		LEFT ORIGINAL SIZE INDICATOR	10

SP	Part.No.	Alternative.	Description	Fig.No.
	2A612210		STANDARD PLATE,SHADING	10
	2A612220		REINFORCEMENT,ORIGINAL HOLDER	10
	2A612230		AUXILIARY PLATE,ORIGINAL HOLDER	10
	2A612241	302A612241	COVER,ISU	10
	2A612250		ADJUSTING PLATE,MIRROR FRAME PULLEY	10
	2A612260		SPACER,INVERTER PCB	10
⊙	2A612270		MOTOR,SCANNER	10
⊙	2A612290		ADJUSTING PLATE,PULLEY	10
⊙	2A612300		BELT A,SCANNER	10
	2A612340		COVER,SCANNER DRIVE	10
	2A612350		FRONT SEAL,CONTACT GLASS	10
	2A612360		PIN,SCANNER POSITIONING	9
	2A612370		PIN,TENSION(M4)	10
⊙	2A612380		PULLEY,SCANNER DRUM	10
⊙	2A612400		SPRING,SCANNER	10
	2A612410		REFLECTOR,SCANNER	10
⊙	2A612450		VIBRATION INSULATOR,MIRROR	10
	2A612460		SHEET B,INVERTER PCB	10
	2A612470		UPPER SHIELD,SCANNER	10
	2A612480		PULLEY SCANNER WIRE	10
	2A612620		GUIDE FILM FFC	10
	2A626110		GUIDE,CF	23
	2A626120		LID,NIC	10,23
	2A626150		LOWER GRAND PLATE,SCANNER	10
⊙	2A626300		SPACER,MAIN PCB	23,27
⊙	2A627910		FAN (LOW),COOLING	23
	2A627930		CORE 11-25X14	21,22,23
	2A627940		CORE 10-20X10	23
	2A660210		MOUNT MCS PCB	23,25
	2A660230		WIRE,HDD	23,25
	2A660240		WIRE,HDD POWER SOURCE	23,25
⊙	2A693020		PARTS,LAMP SCANNER(SP)	10
⊙	2A693060		PARTS,PCB INVERTER(SP)	10
⊙	2A693070		PARTS,WIRE SCANNER(SP)	10
⊙	2A727740		IC,DIMM MEMORY1	23,25
⊙	2A806250	5MVX111DN003	RING STOPPER	5,6,7,13, 14,15,16, 17,19,20
⊙	2A816511	5MVS825LD001	DISCHARGER FD	20
	2AC07090		SHAFT,REFEED PULLEY	19

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SP	Part.No.	Alternative.	Description	Fig.No.	SP	Part.No.	Alternative.	Description	Fig.No.
	2AC07102		UPPER GUIDE,DUPLEX REFEED	19	⊙	2BC06790		UPPER GEAR,PAPER FEED	5
	2AC07110		GUIDE,TURN OVER FEED SHIFT	17	⊙	2BC06810		PULLEY,LEADING FEED	5
	2AC07120		SUPPORT PLATE,GUIDE TURN OVER FEED SHIFT	17	⊙	2BC06900		PULLEY,PAPER FEED	5
	2AC07160		LEFT GUIDE,MIDDLE TRAY	18	⊙	2BC06910		STOPPER 6	6,17,19
⊙	2AC07210		LOWER ROLLER,DUPLEX CONVEYING	17	⊙	2BC06950		SPRING,CURSOR	4
	2AC07232		LEFT GUIDE,DUPLEX CONVEYING	17	⊙	2BC06980		STOPPER 5	5,10,16, 17,18
	2AC07270		GUIDE,TRAILING EDGE TAPPING	19					
⊙	2AC07311		LOWER ROLLER B,DUPLEX CONVEYING	17		2BC06990		STOPPER 5,RING	5
	2AC07370		RADIATOR,DUPLEX MOTOR	18		2BC07680		SLIDER,DECK	3,19
⊙	2AC07380		MOTOR,DUPLEX SIDE REGISTRATION	18		2BC07830		GROUND PLATE,CASSETTE	4
⊙	2AC07400		PULLEY 22,LEADING REGISTRATION	19		2BC07860		TERMINAL,PAPER SIZE DETECTION	4,7
	2AC07450		SPRING,FEED	19	⊙	2BC27010		SWITCH,CONVEYING	6
	2AC07460		STOPPER,TRAILING EDGE TAPPING	17	⊙	2BC27120		MOTOR B,LIFT CASSETTE	15
	2AC12360		GUIDE,RELEASE SWITCH	10		2BF02530		STOPPER CONTAINER H	21
	2AC12370		SWITCH,RELEASE DETECTION	10		2BF15030		GUIDE CONTAINER Y	2
⊙	2AC12380		SPRING,RELEASE SWITCH	10	⊙	2BF27020		FAN 80X15-60	25
	2AR27800		POWER CORD(230)	22,27	⊙	2BF27050	5AAXAP069GEA	IC DIMM-128M	25
	2AV12080		GUIDE FFC1	10		2BF27071		WIRE,FUSER UNIT	12
	2AV12300		HOLDER,ADF CONTACT GLASS	10		2BF27100		WIRE,IU JUNCTION K	2
	2AV12460		REAR ORIGINAL SIZE INDICATOR(METRIC)	10		2BF27110		WIRE,IU JUNCTION M	2
	2AV12470		REAR ORIGINAL SIZE INDICATOR(INCH)	10		2BF27120		WIRE,IU JUNCTION C	2
	2AV12481		LABEL,ORIGINAL SIZE INDICATOR(METRIC)	10		2BF27130		WIRE,IU JUNCTION Y	2
	2AV12491		LABEL,ORIGINAL SIZE INDICATOR(INCH)	10		2BF82120		SET,MK810A(U)(OPTION)	
⊙	2AV22410		BEARING,DRIVE	14,16		2BF82150		SET,MK810B(U)(OPTION)	
⊙	2AV27370		SWITCH,INTERLOCK	2,15		2BF82170		SET,MK810C(U)(OPTION)	
	2AV27430		CORE 8-18X13	21	⊙	2BF93020		PARTS,FK-810(U)	12
	2AV27440		CORE 15-26X13	10,21,22	⊙	2BF93066	302BF93066	PARTS,TR-810	8
⊙	2AZ22490		GEAR 32,TRANSFER DRIVE	16	⊙	2BF93112		PARTS,DK-810	11
⊙	2B700380	5MVG127DH001	GEAR MANUAL	7	⊙	2BG00050		FRONT COVER ASS'Y	1
	2BC04530		FRONT MAGNET,COVER	1	⊙	2BG00091	302BG00091	FILTER ASS'Y	1
	2BC06010		UPPER HOUSING,PAPER FEED	5	⊙	2BG00100		RIGHT COVER ASS'Y	1
	2BC06021		LOWER HOUSING,PAPER FEED	5	⊙	2BG00130		PRIMARY FEED ASS'Y	5
	2BC06090		WORK PLATE,LIFT CASSETTE	4	⊙	2BG00231	302BG00231	LPH ASS'Y(M)(C)(Y)	21
	2BC06300		SUPPORT PLATE,LEADING FEED PULLEY	5	⊙	2BG00241	302BG00241	LPH BK ASS'Y(K)	21
	2BC06360		LOWER REINFORCEMENT,HOUSING PAPER FEED	5	⊙	2BG00330		WASTE TONER ASS'Y	3
⊙	2BC06380		ACTUATOR,PAPER EMPTY	5	⊙	2BG00342	302BG00342	WASTE TONER BOX ASS'Y	3
	2BC06460		GUIDE,CONFLUENCE	5	⊙	2BG00432	302BG00432	EXIT ASS'Y	14
⊙	2BC06510		BUSHING 8	5,17,19	⊙	2BG00442	302BG00442	EXIT A ASS'Y	13
	2BC06710		SHAFT,LIFT CASSETTE	4	⊙	2BG00450		EXIT SEPA ASS'Y	20
	2BC06720		RAIL A,CURSOR	4	⊙	2BG00460		DU CONVEYANCE A ASS'Y	20

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2BG-4

SP	Part.No.	Alternative.	Description	Fig.No.
⊙	2BG00470		DU CONVEYANCE B ASS'Y	20
⊙	2BG00481		DU EXIT GUIDE ASS'Y	20
⊙	2BG00540		FEED DRIVE ASS'Y	16
⊙	2BG00550		FUSER DRIVE ASS'Y	15
⊙	2BG00560		DRUM DRIVE ASS'Y	21
⊙	2BG00633	302BG00633	FEED UNIT ASS'Y	6,7
⊙	2BG00730		FRONT COVER ASS'Y D	1
⊙	2BG00740		TOP COVER ASS'Y G	1
⊙	2BG00870		BASE ISU R ASS'Y	9
⊙	2BG00880		BASE ISU L ASS'Y	9
⊙	2BG01035		LPH DRIVE ASS'Y	21
⊙	2BG01040		SCANNER MIP ASS'Y	23
⊙	2BG01053		POWER SUPPLY ASS'Y(100)	22
⊙	2BG01063		POWER SUPPLY ASS'Y(200)	22
⊙	2BG01090		SCANNER JUNCTION ASS'Y	10
⊙	2BG01121		SCANNER POWER SUPPLY ASS'Y	23
⊙	2BG01130		FRONT PCB JUNCTION ASS'Y	21
⊙	2BG01140		PCB CLUTCH JUNCTION ASS'Y	16
⊙	2BG01151	302BG01151	BYPASS PCB ASS'Y	7
⊙	2BG01170		PCB FIXING ASS'Y	12
⊙	2BG01180		PCB DUPLEX ASS'Y	19
⊙	2BG01200		ASSY.PCB ENVIRONMENT SENSOR	15
⊙	2BG01220		SCANNER MAIN ASS'Y(E)	23
⊙	2BG01230		INLET ASS'Y A	22
⊙	2BG02060		PLATE RAIL R	3
⊙	2BG02070		PLATE RAIL L	3
⊙	2BG02180		HANDLE	2,3
⊙	2BG02220		RAIL FUSER F	3
⊙	2BG02230		RAIL FUSER R	2
⊙	2BG02240		PULLEY RAIL	2,3
⊙	2BG02260		STAY FUSER	12
⊙	2BG02270		SLIDER FUSER F	12
⊙	2BG02280		SLIDER FUSER R	12
⊙	2BG02390		FOOT	2
⊙	2BG02400		PIN HOOK	2,3,12
⊙	2BG02410		SCREW A	2,3
⊙	2BG02420		SCREW B	2
⊙	2BG02430		GROUND DRAWER	2
⊙	2BG02450		STAY MIDDLE	3
⊙	2BG02460		PLATE MIDDLE L	3

SP	Part.No.	Alternative.	Description	Fig.No.
	2BG02470		CAP HANDLE	2,3
	2BG02480		CAP HANDLE R	2,3
	2BG02490		COVER DESK DRAWER	21
	2BG02500		SHEET HARNESS TC	3
	2BG02520		STOPPER CONTAINER B	21
	2BG02600		GUIDE TC F	3
	2BG02610		GUIDE TC R	2
	2BG02620		LEVER LOCK TC F	3
	2BG02630		LEVER LOCK TC R	2
	2BG02640		SPRING LOCK TC	2,3
	2BG02650		PIN LOCK TC	2,3
	2BG02720		SPRING A	3
	2BG02730		SPONGE HARNESS F	21
	2BG02740		SHEET HARNESS R	2
	2BG02750		SHEET EXIT SWITCH	3
	2BG02760		PLATE EARTH CONT BOX	22
⊙	2BG02770		PULLEY RAIL B	2,3
	2BG02780		SHEET RM	2
	2BG02790		SHEET FF	1
	2BG02810		SEAL PLATE LPH A	2
	2BG02820		SEAL PLATE LPH B	2
	2BG02840	302BG02840	SCREW M3 CAPTIVE WASHER	13
	2BG02850	302BG02850	POLYSLIDER CUT WASHER 7	19
	2BG02860	302BG02860	M4 12 CRFREE ST	21
	2BG02870	302BG02870	WASHER M4 10 CRFREE	21
⊙	2BG04010		COVER FRONT	1
⊙	2BG04020		COVER FRONT R	1
⊙	2BG04040		COVER TOP R	1
⊙	2BG04050		COVER RIGHT F	1
⊙	2BG04060		COVER RIGHT R	1
⊙	2BG04070		COVER LEFT	1
⊙	2BG04080		COVER FRONT TOP	1
⊙	2BG04090		COVER TOP L	1
⊙	2BG04100		COVER CASSETTE R	1
⊙	2BG04110		COVER CASSETTE L	1
⊙	2BG04120		COVER REAR	1
⊙	2BG04130		COVER INNER MIDDLE	1
⊙	2BG04140		COVER INNER RIGHT	1
⊙	2BG04150		COVER INNER LEFT	1
⊙	2BG04160		LEVER LOCK WASTE	1

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SP	Part.No.	Alternative.	Description	Fig.No.	SP	Part.No.	Alternative.	Description	Fig.No.
⊙	2BG04170	302BG04560	SPRING LOCK WASTE	1	⊙	2BG06200	302BG06301	COVER FEED R	1
⊙	2BG04300		STOPPER PAPER	1	⊙	2BG06210		GUIDE PAPER MPF	7
	2BG04310		BAND A	1		2BG06220		HOLDER TC F	6
	2BG04330		SPRING COVER	1		2BG06230		GUIDE FEED LOW	6
	2BG04360		CAP TOP FRONT	1	⊙	2BG06240		ROLLER FEED B	6
	2BG04370		CAP TOP REAR	1		2BG06250		PLATE FEED L	6
⊙	2BG04380		COVER DUCT G	1		2BG06260		SPRING HANDLE FEED	6
⊙	2BG04390		COVER TOP G	1		2BG06270		STOPPER TC	6
⊙	2BG04400		COVER FRONT D	1		2BG06280		LEVER COVER FEED	6
⊙	2BG04520		COVER SW	1		2BG06290		SHAFT FEED C	6
⊙	2BG04530		SHEET SW	1		2BG06301		RAIL FEED F	6
⊙	2BG04540		TAPE SW	1		2BG06310		RAIL FEED R	6
	2BG04560		COVER SCREW	2	⊙	2BG06320		GEAR Z19S	6
	2BG05010		LABEL CAUTION FUSER	12	⊙	2BG06330		GEAR Z15S	6
	2BG05030		LABEL CAUTION LPH	21		2BG06340		SPRING REGIST A	6
⊙	2BG05040		LABEL OPERATION FRONT	1		2BG06350		HANDLE FEED	6
⊙	2BG05050		LABEL OPERATION RIGHT	1		2BG06360		PLATE FEED F	5
⊙	2BG05060		LABEL OPERATION LEFT	14		2BG06370		PLATE FEED R	5
	2BG05070		LABEL 1	4		2BG06380		TORQUE LIMITER 360	5
⊙	2BG05080		SEAL COLOR SYMBOL	1		2BG06390		FRAME MPF	7
	2BG05090		LABEL TC	7		2BG06400		SPRING PRESS TC	6
	2BG06010		FRAME FEED	6		2BG06410		SPRING EARTH GUIDE	6
	2BG06020		LOCK TRAY MPF	7		2BG06420		HOOK CASSETTE	3
	2BG06030		PLATE GUIDE REGIST LOW	6		2BG06430		RAIL CASSETTE C	3
⊙	2BG06040		ROLLER REGIST UP	6		2BG06440		LEVER FEED A	6
⊙	2BG06050		ROLLER REGIST LOW	6		2BG06450		SPRING ACT FEED	6
⊙	2BG06060		ROLLER FEED A	6	⊙	2BG06460		SPRING ACT REG	6
	2BG06070		SHAFT FEED UNIT	6		2BG06470		SHEET REGIST	6
	2BG06080		HOOK FEED F	6		2BG06480		BAND B	1
	2BG06090		SHAFT ROLL MPF	7		2BG06490		SPRING REG RELEASE	6
	2BG06100	HOLDER FEED DRIVE	6	⊙	2BG06500	SPONGE WIRE A	6		
	2BG06110	LEVER FEED B	6	⊙	2BG06511	COVER MPF TRAY	7		
	2BG06120	COVER PWB MPF A	7		2BG06520	PLATE LIFT MPF	7		
	2BG06130	COVER PWB MPF B	7		2BG06530	PLATE MPF UP	7		
	2BG06140	SHAFT FEED A	6		2BG06540	CURSOR MPF R	7		
	2BG06150	SHAFT FEED B	1		2BG06550	CURSOR MPF F	7		
⊙	2BG06161	302BG06161	PULLEY FEED	1,6,13		2BG06560	SPRING GUIDE WIRE	7	
⊙	2BG06170	GEAR Z18S-Z22S	6		2BG06570	SPONGE WIRE D	6,7		
⊙	2BG06180	GEAR Z19S-Z26S	6		2BG06581	302BG06581	TRAY MPF A	7	
⊙	2BG06190	COVER FEED	6		2BG06591	302BG06591	TRAY MPF B	7	

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2BG-1

SP	Part.No.	Alternative.	Description	Fig.No.	SP	Part.No.	Alternative.	Description	Fig.No.
	2BG06600		TRAY MPF C	7		2BG07310		PLATE GUIDE DU UP	17
	2BG06610		SPONGE WIRE B	7		2BG07320		PLATE GUIDE REGIST F	18
	2BG06620		SPONGE WIRE C	7		2BG07330		PLATE GUIDE REGIST R	18
	2BG06630		PLATE FEED LOW	6		2BG07340		FRAME DU FRONT	17
⊙	2BG06640		HIGHMEG ASSY	6		2BG07350		PLATE DU M	18
	2BG06650		SPRING FEED B	1		2BG07360		SEET DU GUIDE	19
	2BG06660		SPRING COVER FEED	6		2BG07370		MOUNT DU SW	18
	2BG06670		BRACKET MPF DRAWER	7	⊙	2BG07380		SOLENOID DU TAPPING	19
	2BG06680		BRACKET MPF DRIVE	7	⊙	2BG07390		SOLENOID DU LEADING	18
	2BG06690		SPRING EARTH FEED	6	⊙	2BG07410		GEAR Z20 EXIT B	14
	2BG06710		SPRING EARTH RAIL	2,3	⊙	2BG07420		PULLEY SEPARATOR 23 B	14
	2BG06720		SPRING CASS HOOK	3	⊙	2BG07430		GEAR Z42 EXIT B	14
	2BG06730		HOLDER TC R	6		2BG07500		COVER ACT FEED	6
	2BG06740		HOOK FEED R	6		2BG07510		BUSH REGIST UP NB	6
	2BG06750		PLATE GUIDE REGIST UP	6		2BG07520		BUSH 6 NB	6
⊙	2BG06760		GEAR Z28S-Z30S	7		2BG07530		PIN EARTH FEED	6
⊙	2BG06770		GEAR Z20S-Z24S	6		2BG07540		HOLDER EARTH PIN	6
	2BG06780		SHAFT FEED UP	5		2BG07550		SPRING HOLDER PIN	6
⊙	2BG06790		GEAR FEED Z33S	5		2BG07560		HOLDER PULLEY	6
	2BG06810		PLATE MPF	7		2BG07570		SPRING FEED A	6
	2BG06820		COVER SWITCH	7		2BG07580		BUSH EXIT ROLLER	13
⊙	2BG06830		SWITCH MPF	7		2BG07591	302BG07591	SHEET FD	13
	2BG06850		GUIDE WIRE MPF	7		2BG07600		SPRING REGIST B	6
	2BG06862	302BG06862	SPRING SW MPF	7	⊙	2BG07610		SHEET EXIT COVER	14
⊙	2BG06870		ACTUATOR FEED	6		2BG08100		PLATE DRUM F	11
	2BG06890		MOUNT PAPER SIZE	2		2BG09010		PLATE HOLDER IMAGE	1
	2BG06900		RAIL CASSETTE R	3		2BG09030		HOLDER IMAGE F	1
	2BG06910		RAIL CASSETTE L	3		2BG09040		HOLDER IMAGE R	2
	2BG06920		LEVER FEED LOCK	6		2BG09050		PLATE RETAINER IMAGE	1
⊙	2BG06930		PLATE EARTH REGIST	6		2BG09060		PLATE HV DLP B	1
	2BG06950		SPRING FEED HOOK	6		2BG09090		PLATE EARTH DRUM	1
	2BG06970		STOPPER FEED UNIT	3		2BG09120		PLATE PILOT PIN	3
	2BG06980		COVER DRIVE FEED	5		2BG09130		HOLDER HV DLP	3
	2BG06990		SHAFT FEED LOW	5		2BG09140		PLATE HV DLP A	3
⊙	2BG07010		COVER CASSETTE	19		2BG09160		SPRING HV DLP	3
⊙	2BG07020		PLATE SIZE IN	19		2BG09170		COVER INNER LOW	1
	2BG07200		GUIDE DU UP	20		2BG09180		LEVER LOCK MCH	1
	2BG07240		SET DU SIDE REGIST F	18		2BG09190		SPRING LOCK MCH	1
	2BG07250		SHEET DU SIDE REGIST R	18		2BG09201	302BG09201	LEVER LOCK CONTAINER	1
	2BG07300		PLATE GUIDE DU R	17		2BG09210		SPRING LOCK CONT	1

• Parts with "⊙" indicates the spare parts.



SP	Part.No.	Alternative.	Description	Fig.No.	SP	Part.No.	Alternative.	Description	Fig.No.
	2BG09220		STOPPER IMAGE	1	⊙	2BG12450		BELT SCANNER 176	10
	2BG09250		LEVER LOCK IMAGE	1	⊙	2BG12460		PULLEY 20/64	10
	2BG09260		SCREW C	1		2BG12470		WAVE WASHER WW-5	9
	2BG09270		SEAL COVER INNER LOW M	1	⊙	2BG13010		LPH	21
	2BG09280		SPONGE HOLDER IMAGE	2		2BG13020		HOLDER LPH F	21
	2BG09290		COVER CONTAINER M	1		2BG13030		HOLDER LPH R	21
	2BG09300		COVER CONTAINER C	1		2BG13051	302BG13051	DUCT MCH GUIDE	21
	2BG09310		COVER CONTAINER Y	1		2BG13060		STAY LPH	21
	2BG09320		COVER CONTAINER K	1		2BG13070		PLATE EARTH LPH	21
	2BG09330		SEAL COVER INNER LOW C	1		2BG13081	302BG13081	COVER DUCT MCH F	21
	2BG09340		SEAL COVER INNER LOW Y	1		2BG13091	302BG13091	COVER DUCT MCH R	21
	2BG09350		SEAL COVER INNER LOW K	1	⊙	2BG13100		SEAL STAY LPH	21
	2BG09360		SPACER PILOT PIN	3		2BG13110		SHEET LPH HARNESS	21
	2BG10111	302BG10111	PLATE CONTACT WIRE	2		2BG13120	2BG13120	SEAL DUCT UP	21
	2BG10121	302BG10121	PLATE SPRING GRID	2		2BG13130		SPRING LPH A	21
	2BG10140		BRACKET FAN	15		2BG14160		JOINT DRIVE DLP	11
	2BG10150		DUCT MCH	15		2BG14410		SPRING DS F	11
⊙	2BG10170		SEAL DUCT MCH	15		2BG14420		SPRING DS R	11
⊙	2BG12010		COVER ISU UP	24		2BG15170		GUIDE CONTAINER K	2
⊙	2BG12020		COVER ISU LOW	9		2BG15180		SPRING CONTAINER EJECT	2
⊙	2BG12030		COVER ISU R	9		2BG18320		TRAY WASTE	3
⊙	2BG12040		COVER ISU L	9		2BG18470		JOINT WASTE	3
	2BG12060		PLATE OPERATE R	24	⊙	2BG18480		BRACKET TB DRIVE	3
	2BG12070		PLATE OPERATE M	24	⊙	2BG18490		WORM WHEEL Z34S-Z15H	3
	2BG12080		PLATE OPERATE L	24	⊙	2BG18520		SENSOR WASTE	3
	2BG12130		PLATE MIP PWB	23	⊙	2BG20010		ROLLER HEAT UP	12
	2BG12190		MOUNT PWB	23	⊙	2BG20020		ROLLER HEAT LOW	12
	2BG12250		PLATE DF CONNECTOR	23	⊙	2BG20030		FRAME FUSER	12
	2BG12300		COVER PWB UP	23		2BG20040		FRAME FUSER UP	12
⊙	2BG12310		COVER CF	23		2BG20060		FRAME ROLLER LOW	12
	2BG12320		LID KMAS	23		2BG20070		GUIDE ENTRANCE	12
	2BG12330		BASE SCANNER	23	⊙	2BG20080		GUIDE ENTRANCE UP	12
	2BG12340		SPRING MOUNT SCANNER	10	⊙	2BG20090		GUIDE ENTRANCE LOW	12
	2BG12350		MOUNT SCANNER SW L	10		2BG20120		PIN PRESSURE	12
	2BG12360		MOUNT SCANNER SW R	10		2BG20130		SPRING PRESS FUSER	12
	2BG12370		PLATE SPRING	23	⊙	2BG20140		GEAR FUSER Z38S	12
⊙	2BG12380		SPACER SCANNER	9	⊙	2BG20150		BEARING FUSER	12
	2BG12420		PLATE FOOT	9		2BG20180		COVER FUSER EXIT	12
	2BG12430		STUD SCREW SC	9		2BG20190		STAY FUSER UP	12
⊙	2BG12440		SCANNER DRIVE PULLEY 40	10	⊙	2BG20210		GUIDE EXIT UP	12

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2BG-1

SP	Part.No.	Alternative.	Description	Fig.No.
⊙	2BG20220		GUIDE EXIT LOW	12
⊙	2BG20270		ROLLER FUSER EXIT	12
	2BG20290		SHAFT EXIT RELEASE	12
	2BG20310		SPRING EXIT RELEASE	12
⊙	2BG20320		PULLY EXIT	12
	2BG20330		SHAFT EXIT	12
⊙	2BG20340		PULLEY SLIDER	12
	2BG20350		PIN PULLEY	2,3,12
	2BG20360		HOLDER DRAWER	12
⊙	2BG20430		LAMP HEATER UP 120	12
⊙	2BG20440		LAMP HEATER LOW 120	12
⊙	2BG20450		LAMP HEATER UP 240	12
⊙	2BG20460		LAMP HEATER LOW 240	12
	2BG20470		HOLDER HEATER F	12
	2BG20480		HOLDER HEATER R	12
	2BG20510		GEAR Z17S EXIT	12
⊙	2BG20530		GEAR Z23S IDLE	12
	2BG20540		HANDLE FUSER	12
	2BG20550		COVER FUSER UP	12
	2BG20560		COVER FUSER F	12
	2BG20570		COVER FUSER R	12
⊙	2BG20580		THERMISTOR UP	12
	2BG20590		PLATE FUSER HEATER	12
	2BG20600		HOOK EXIT RELEASE	12
⊙	2BG20610		TERMINAL EXIT ROLLER	12
	2BG20750		HOOK FUSER LOCK	12
	2BG20790		SPRING HOOK FUSER	14
	2BG20800		SPRING HOOK	12
	2BG20840		SHEET HARNESS A	12
	2BG20860		SHEET HARNESS C	12
	2BG20870		MOUNT THERMISTOR LOW	12
	2BG20880		STOPPER FUSER	12
	2BG20890		SPRING FUSER EXIT	12
	2BG20900		STOPPER FUSER B	12
⊙	2BG20910		THERMOSTAT 150	12
⊙	2BG20920		THERMOSTAT 140	12
⊙	2BG21010		ROLLER EXIT A	13
⊙	2BG21020		ROLLER EXIT B	13
⊙	2BG21030		ROLLER EXIT C	14
⊙	2BG21050		ROLLER EXIT E	14

SP	Part.No.	Alternative.	Description	Fig.No.
	2BG21060		DISCHARGER EXIT	14
⊙	2BG21070		PULLEY EXIT	14
	2BG21080		SHAFT PULLEY EXIT A	13
	2BG21090		SHAFT PULLEY EXIT B	14
⊙	2BG21100		CLUTCH DU	19
	2BG21110		BKT COVER CASSETTE	19
⊙	2BG21121	302BG21121	GEAR Z44S-Z53S-Z36S	19
⊙	2BG21130		GEAR Z15S-Z20S	19
⊙	2BG21140		PULLEY Z48	19
⊙	2BG21160		GEAR Z21-Z20 EXIT	14
⊙	2BG21170		PULLEY EXIT FD	13
⊙	2BG21180		BELT,DRIVE EXIT	13
⊙	2BG21190		GEAR Z16S	19
	2BG21200		SHAFT DU CLUTCH	19
⊙	2BG21210		GEAR Z22S	19
	2BG21220		SPRING EARTH DU	19
⊙	2BG21230		COVER EXIT	14
	2BG21240		PLATE EXIT A	13
	2BG21250		PLATE EXIT B	13
⊙	2BG21260		ACT FUSER DU	14
⊙	2BG21280		ACTUATOR EXIT A	13
	2BG21290		SPRING PULLEY FU	14
	2BG21300		PLATE EXIT COVER	14
⊙	2BG21310		BELT DU CONVEY	19
⊙	2BG21320		ROLLER DU A CONVEY	17
⊙	2BG21340		ROLLER DU REGIST	17
	2BG21350		SHAFT DU REFEED	17
⊙	2BG21360		PULLEY Z20	17
	2BG21370		SHAFT DU LEADING	19
⊙	2BG21380		ACTUATOR EXIT B	14
	2BG21390		SPRING PULLEY EXIT B	13
	2BG21400		PLATE DU TAP SOL	19
⊙	2BG21420		GEAR Z29 EXIT	15
⊙	2BG21430		SOLENOID FEED	14
	2BG21440		SPRING EARTH SEPA B	20
⊙	2BG21450		SPRING SEPARATOR PULLEY	20
⊙	2BG21460		GUIDE EXIT(1/4)	14
	2BG21470		SPRING EXIT F	14
	2BG21480		SPRING EXIT R	14
	2BG21490		SPRING FUSER ACT DU	14

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SP	Part.No.	Alternative.	Description	Fig.No.	SP	Part.No.	Alternative.	Description	Fig.No.
⊙	2BG21510		ROLLER SEPARATOR B	20		2BG21930		ACTUATOR EXIT MI	13
⊙	2BG21520		ROLLER DU	20		2BG21940		PLATE PROTECT SENSOR	18
⊙	2BG21530		PULLEY SEPARATOR 23	20	⊙	2BG21950		COVER DU F	19
	2BG21540		PULLEY EXIT FU	14	⊙	2BG21960		HANDLE EXIT	14
	2BG21550		SPRING HOOK EXIT	14		2BG21970		SPRING PULLEY FD	13
⊙	2BG21560		BELT SEPARATOR	20		2BG21980		SPRING ACT FU	14
	2BG21580		DISCHARGER EXIT FD	13	⊙	2BG21990		SEAL EXIT C	14
	2BG21590		DISCHARGER EXIT MID	13	⊙	2BG22010		JOINT DRUM	21
	2BG21600		PLATE GUIDE DU A	20		2BG22020		SPRING JOINT D	21
	2BG21610		TAPE DIS JOINT	14		2BG22030		PLATE MAIN DRIVE F	16
	2BG21620		TAPE DIS JOINT CE	14		2BG22040		PLATE MAIN DRIVE R	16
	2BG21630		SPONGE EXIT FRAME	14		2BG22050		SHAFT DLP DRIVE	16
	2BG21640		PLATE GUIDE DU B	20	⊙	2BG22060		GEAR Z70H-Z23H	16
	2BG21650		SEAL EXIT B	14	⊙	2BG22070		GEAR Z60H	15,16
	2BG21660		SHEET EXIT GUIDE	14	⊙	2BG22080		GEAR Z20H	16
⊙	2BG21670		SEAL EXIT A	14		2BG22090		HOLDER GEAR	15
	2BG21680		STOPPER DU TRAY	17		2BG22100		PLATE DRIVE FUSER	15
	2BG21690		FRAME DU REAR	17	⊙	2BG22110		GEAR Z56H-Z50S	15
	2BG21700		SPRING EARTH JOINT	14	⊙	2BG22120		GEAR Z34S-Z33H	15
	2BG21710		PLATE GUIDE R	14	⊙	2BG22130		GEAR Z35S EJ	15
	2BG21720		GUIDE DU A	20	⊙	2BG22140		GEAR Z26S	15
	2BG21730		GUIDE DU B	20	⊙	2BG22150		GEAR Z46H	15
⊙	2BG21740		ROLLER EXIT SPG	14	⊙	2BG22160		GEAR Z28S-Z20H	15
	2BG21750		HOOK DU RELEASE	17	⊙	2BG22180		GEAR Z97H-Z35S	15
⊙	2BG21761	302BG21761	ACTUATOR FUSER EXIT	14		2BG22190		SPRING JOINT F	15,16
	2BG21770		HOLDER PULLEY EXIT	13		2BG22250		PLATE FEED UPPER F	16
	2BG21790		PLATE SOLENOID	14		2BG22260		PLATE FEED DRIVE R	16
	2BG21800		SPRING DU HOOK	17		2BG22270		PLATE FEED LOW F	16
	2BG21810		FRAME DECURLER	20		2BG22280		HOLDER CLUTCH	16
⊙	2BG21821	302BG21821	GUIDE CHANGE FD	14	⊙	2BG22290		GEAR Z111H-Z36S	16
⊙	2BG21831	302BG21831	GUIDE CHANGE DU	14	⊙	2BG22300		GEAR Z99H-Z43S	16
	2BG21840		SPRING DU A	20	⊙	2BG22310		GEAR Z18S	16
	2BG21850		FRAME DU L	17	⊙	2BG22320		GEAR Z34S-Z31S	16
	2BG21860		SPRING JOINT EXIT	14	⊙	2BG22330		GEAR Z35S	16
	2BG21870		COVER DU PWB	19	⊙	2BG22340		GEAR Z43S	16
	2BG21880		FRAME DU R	17	⊙	2BG22350		GEAR Z54S	16
	2BG21890		PLATE DU LEADING	19	⊙	2BG22360		SHAFT REGIST CLUTCH	16
	2BG21900		PLATE COVER DU	19		2BG22370		SHAFT FEED CLUTCH H	16
	2BG21910		SPRING DU B	20		2BG22380		SHAFT FEED CLUTCH L	16
	2BG21920		ACTUATOR DU	20		2BG22390		SHAFT PICK-UP CL H	16

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2BG-1

SP	Part.No.	Alternative.	Description	Fig.No.
	2BG22400		SHAFT PICK-UP CL L	16
	2BG22410		SHAFT FEED CLUTCH B	16
⊙	2BG22420		CLUTCH REGIST 32	16
⊙	2BG22420		CLUTCH REGIST 32	16
⊙	2BG22430		CLUTCH FEED 34	16
	2BG22440		PLATE DRIVE DU	15
	2BG22450		SHAFT DU	15
⊙	2BG22460		GEAR Z37H	15
⊙	2BG22470		GEAR Z38S DU	15
⊙	2BG22480		BELT DU	15
⊙	2BG22490		GEAR Z120H-Z34P	15
⊙	2BG22500		GEAR Z36P-Z34S	15
⊙	2BG22510		GEAR Z45S-Z28S	15
	2BG22520		COUPLING DLP DRIVE	16
	2BG22530		SPRING COUPLING DLP	16
⊙	2BG22540		GEAR Z38H	16
⊙	2BG22550		GEAR Z34S-Z31S8	16
	2BG22560		SHAFT FUSER CLUTCH	15
⊙	2BG22590		GEAR Z46H-Z20P	16
⊙	2BG22600		GEAR Z16S-Z40P	16
⊙	2BG22610		GEAR Z32S CONT	16
⊙	2BG22630		BELT CONT DRIVE	16
⊙	2BG22650		CLUTCH FUSER	15
⊙	2BG22660		CLUTCH FEED L	16
⊙	2BG22670		CLUTCH 1 FEED H	16
⊙	2BG22680		CLUTCH 1 FEED L	16
⊙	2BG22690		CLUTCH DESK FEED L	16
⊙	2BG22700		GEAR Z22S EJ	15
⊙	2BG22710		GEAR Z33S DU	15
	2BG22800		JOINT CONT DRIVE	16
⊙	2BG22810		GEAR Z28S-Z20S CONT	16
	2BG22820		WORM WHEEL 32-Z20S	16
	2BG22830		HOLDER CONT DRIVE	16
⊙	2BG22840		GEAR Z28S CONT	16
	2BG22850		HOLDER DU DRIVE	2
	2BG22860		COLLAR DLP COUPLING	16
	2BG22910		PLATE CLUTCH FUSER	15
	2BG22930		CUT WASHER 6	16
	2BG22940		BEARING MF128ZZ	16
	2BG22950		BUSH 8 EW	6

SP	Part.No.	Alternative.	Description	Fig.No.
⊙	2BG22960		BUSH 6	12,13,14, 15,20
⊙	2BG22970		BUSH 6 EW	12,13,14,20
	2BG22980		BUSH 8	16
	2BG22990		CUT WASHER 4	16
	2BG23010		DUCT COOLING	15
	2BG23020		DUCT COOLING FAN	15
⊙	2BG23030		OZON FILTER	1
	2BG23050		DUCT FAN 40	21
⊙	2BG23060		FAN 40	21
	2BG23070		BRACKET FAN 2	22
⊙	2BG25020		LID OPERATE R,E	24
⊙	2BG25030		KEY FUNCTION R	24
⊙	2BG25040		LABEL FUNCTION R	24
	2BG25060		SHEET FUNCTION E	24
⊙	2BG25080		COVER OPE UNIT E	24
	2BG26020		SHIELD BOX	22
	2BG26031	302BG26031	PLATE MAIN	25
	2BG26050		COVER LPH PCB	1
	2BG26090		PLATE MAIN B	22
	2BG26100		PLATE N.F PWB	22
	2BG26140		BOX CONTROLLER B	22
	2BG26300		STAY DUCT	15
	2BG26310		PLATE SHIELD	22
⊙	2BG27020		SENSOR,TONER EMPTY B	2
⊙	2BG27060		SWITCH,MAIN	21
	2BG27080		WIRE,SCANNER DATA	21
	2BG27090		WIRE,SCANNER POWER SOURCE	21
⊙	2BG27120		MOTOR,DRUM	21
⊙	2BG27130		MOTOR,COLOR DEVELOPING	16
⊙	2BG27140		MOTOR,FIXING	15
⊙	2BG27160		MOTOR,PAPER FEED	16
	2BG27170		WIRE,DB PCB	22
	2BG27200		WIRE,WASTE SENSOR	3
	2BG27210		WIRE,PAPER FEED MOTOR	16
	2BG27220		WIRE,DESK	21
	2BG27230		WIRE,CASSETTE LENGTH SW	2
	2BG27240		WIRE,CASSETTE SIZE	2
	2BG27250		WIRE,COLOR DEVE MOTOR	21
	2BG27260		WIRE,MAIN SWITCH SIGNAL	21

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SP	Part.No.	Alternative.	Description	Fig.No.
	2BG27270		WIRE,PAPER FEED UNIT	5
	2BG27290		WIRE,FUSER MOTOR	15
	2BG27310		WIRE,MC PCB	15
	2BG27320		WIRE,PAPER FEED JUNCTION	6
	2BG27330		WIRE,LIFT MOTOR	21
	2BG27340		WIRE,DU SWITCH JUNCTION	22
	2BG27360		WIRE,POWER SOURCE A	21
	2BG27370		WIRE,POWER SOURCE SIGNAL	21
	2BG27420		WIRE,PRINTER SIGNAL	21
	2BG27430		WIRE,CLUTCH PCB	21
	2BG27441		WIRE,OPERATION UNIT A	23
	2BG27480		WIRE,BYPASS	7
⊙	2BG27490		FAN,COOLING50	27
	2BG27500		WIRE,REG SWITCH JUNCTION	7
	2BG27531	302BG27531	WIRE,BYPASS UPPER LOWER	7
	2BG27540		WIRE,FUSER JUNCTION	3
⊙	2BG27550		FAN 92X25-300	15
	2BG27561		WIRE,FUSER UNIT	12
	2BG27571	302BG27571	WIRE,REGISTRATION SWITCH	6
	2BG27591		WIRE,OPERATION UNIT	24
	2BG27611	302BG27611	WIRE,BYPASS JUNCTION	2
	2BG27620		WIRE,FEED UNIT	7
	2BG27630		WIRE,IU JUNCTION K	2
	2BG27640		WIRE,IU JUNCTION M	2
	2BG27650		WIRE,IU JUNCTION C	2
	2BG27660		WIRE,IU JUNCTION Y	2
	2BG27680		WIRE,DUPLEX JUNCTION	2
	2BG27690		WIRE<SCANNER FAN	23
	2BG27700		WIRE,KEY COUNTER	10
	2BG27710		WIRE,DRUM MOTOR	21
	2BG27720		WIRE,SCANNER JUNCTION PCB	23
	2BG27730		WIRE,LPH PCB	21
	2BG27752	302BG27752	WIRE,LPH(M)	21
	2BG27780		WIRE,HERTER	3
⊙	2BG27790		FAN 80X25-100	15
	2BG27800		WIRE,OPTION JUNCTION	21
	2BG27810		WIRE,SCANNER MOTOR	23
	2BG27820		WIRE,DUPLEX SWITCH	20
	2BG27830		WIRE,TONER EMPTY SWITCH	2
	2BG27840		WIRE,HUMIDITY SENSOR	21

SP	Part.No.	Alternative.	Description	Fig.No.
	2BG27850		WIRE,DB HIGH VOLTAGE	3
	2BG27870		WIRE,OPERATION UNIT B	23
⊙	2BG27890		FAN 80X25-120	22
	2BG27900		WIRE,SCN PCB POWER SOURCE	23
	2BG27920		WIRE,MC HIGH VOLTAGE M	15
	2BG27940		WIRE,TONER BOTTLE CHECK	3
	2BG27960		WIRE,UPPER EJECT SWITCH	21
	2BG27970		WIRE,EJECT UNIT	14
	2BG27980		WIRE,FRONT COVER SWITCH	21
⊙	2BG28060		MCH HV PWB	15
	2BG28250		HUM SENSOR F	3
⊙	2BG28261	302BG28261	DB HV PWB	22
	2BG28500		WIRE,T UNIT JUNCTION A	3
	2BG28512	302BG28512	WIRE,LPH(K)	21
	2BG28520		WIRE,SCN POWER S JUNCTION	23
	2BG28540		WIRE,DUPLEX UNIT	19
	2BG28550		WIRE,DU SIDE MOTOR	18
	2BG28560		WIRE,POWER SOURCE B	21
	2BG28570		WIRE,DUPLEX EJECT PI	18
	2BG28580		WIRE,DU REGISTRATION PI	18
	2BG28590		WIRE,DU SIDE PI	18
	2BG28600		WIRE,T EMP SW JUNCTION(M)(C)(Y)	21
	2BG28650		WIRE,MOTOR BOTTLE	3
	2BG28660		WIRE,MC HIGH VOLTAGE C	15
	2BG28670		WIRE,MC HIGH VOLTAGE Y	15
	2BG28680		WIRE,MC HIGH VOLTAGE K	15
	2BG28690		WIRE,MOTOR TONER	16
	2BG28700		WIRE,T UNIT JUNCTION B	3
	2BG28740		HEATER,DEHUMIDIFIER(120)	25
	2BG28750		HEATER,DEHUMIDIFIER(230)	25
	2BG28772	302BG28772	WIRE,LPH(C)	21
	2BG28782	302BG28782	WIRE,LPH(Y)	21
	2BG28800		WIRE,F HUM SENSOR	3
	2BG28810		WIRE,DP	23
	2BG28821	302BG28821	WIRE,LPH(M) R	21
	2BG28831	302BG28831	WIRE,LPH(K) R	21
	2BG28841	302BG28841	WIRE,LPH(C) R	21
	2BG28851	302BG28851	WIRE,LPH(Y) R	21
	2BG28890		WIRE,NF	22
	2BG28900		WIRE,MSW A	21

• Parts with "⊙" indicates the spare parts.

2BG-1

SP	Part.No.	Alternative.	Description	Fig.No.
	2BG28920		CORE,FRC-16-12-5	10
	2BG28930		SHIELD COVER	21
	2BG28940		WIRE,FGM-150-M4	25
	2BG28950		SHIELD GASKET A	23
	2BG28960		SHIELD GASKET B	10
	2BG28970		SHIELD GASKET C	21
	2BG28980		SHIELD GASKET D	21
	2BG28990		SHIELD GASKET E	21
⊙	2BG60010		TRAY OP	25
	2BG60020		BKT OP TRAY F	25
⊙	2BG60031		OPTION POWER SUPPLY ASS'Y(100)	27
⊙	2BG60041		OPTION POWER SUPPLY ASS'Y(200)	27
	2BG60050		WIRE,OPTION POWER SUPPLY	27
	2BG60060		MOUNT OPTION POWER SOURCE	27
⊙	2BG60080		OPTION BOX ASS'Y(120)	27
⊙	2BG60090		OPTION BOX ASS'Y(200)	27
	2BG60100		BKT OP TRAY R	25
⊙	2BG60120		PLATE KEY COUNTER	26
	2BG60200		INLET ASS'Y	27
	2BG60250		SHIELD GASKET F	27
	2BG60260		SHIELD GASKET G	27
	2BG60270		SHIELD GASKET H	26
	2BG60280		SHIELD GASKET J	26
⊙	2BG68020		OPERATION ASS'Y E(SP)	24
⊙	2BG68120		WASTE SHUTTER UNIT	1
⊙	2BG68130		PCB ENGINE ASSY SP	21
⊙	2BG68153	302BG68153	DUPLEX UNIT	17,18,19
	2BG68160		LABEL RED(M)	21
	2BG68170		LABEL BLUE(C)	21
	2BG68180		LABEL YELLOW(Y)	21
	2BG68190		LABEL BLACK(K)	21
	2BG82130		SET,MK815A(E)(OPTION)	
	2BG82140		SET,MK815B(J/E)(OPTION)	
	2BG82160		SET,MK815C(J/E)(OPTION)	
⊙	2BG93011		PARTS,CASSETTE ASS'Y,SP	4
⊙	2BG93020		PARTS,CASSETTE COVER,SP	4
⊙	2BG93050		PARTS,FK-815(E)	12
⊙	2BG93086	302BG93086	PARTS,TR-815	8
⊙	2BG93111	302BG93111	PARTS,DV-810Y(J/E)	11
⊙	2BG93121	302BG93121	PARTS,DV-810Y(U)	11

SP	Part.No.	Alternative.	Description	Fig.No.
⊙	2BG93131	302BG93131	PARTS,DV-810M(J/E)	11
⊙	2BG93141	302BG93141	PARTS,DV-810M(U)	11
⊙	2BG93151	302BG93151	PARTS,DV-810C(J/E)	11
⊙	2BG93161	302BG93161	PARTS,DV-810C(U)	11
⊙	2BG93170		PARTS,DV-810K(J/E)	11
⊙	2BG93180		PARTS,DV-810K(U)	11
⊙	2BG93192		PARTS,DK-815	11
⊙	2BG93210	302BG93210	PARTS,MCH UNIT,SP	11
⊙	2BJ04210		SHIELD LCD	24
⊙	2BJ04220		GROUND PLATE LCD A	24
⊙	2BJ04230		GROUND PLATE LCD B	24
⊙	2BJ04240		GROUND PLATE LCD C	24
⊙	2BJ25020		KEY OPERATION 10	24
⊙	2BJ25040		KEY STOP	24
⊙	2BJ25050		KEY RESET	24
⊙	2BJ25060		KEY SAVER	24
⊙	2BJ25070		KEY INTERRUPT	24
⊙	2BJ25080		KEY CONTROL	24
⊙	2BJ25090		KEY INIT	24
⊙	2BJ25101		UPPER KEY FUNCTION	24
⊙	2BJ25151		LEFT LID OPE UNIT	24
⊙	2BJ25161		LEFT LID COPIER	24
⊙	2BJ25171		LEFT LID PRINTER	24
⊙	2BJ25181		LEFT LID SCANNER	24
⊙	2BJ25191		LEFT LID FAX	24
⊙	2BJ25210		LEFT DUST SHIELD	24
⊙	2BJ25220		CENTER DUST SHIELD	24
⊙	2BJ25230		RIGHT DUST SHIELD	24
⊙	2BJ25240		BARRIER TABLET	24
⊙	2BJ25250		VOLUME OPE UNIT	24
⊙	2BJ25260		SHEET FUNCTION	24
⊙	2BJ25270		SPONGE LCD A	24
⊙	2BJ25280		SPONGE LCD B	24
⊙	2BJ25300		KEY PRINT E	24
⊙	2BJ25310		LEFT KEY COPIER E	24
⊙	2BJ25320		LEFT KEY PRINTER E	24
⊙	2BJ25330		LEFT KEY SCANNER E	24
⊙	2BJ25340		LEFT KEY FAX E	24
⊙	2BJ25370		SHEET TABLET	24
⊙	2BJ25390		RETAINER LCD	24

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SP	Part.No.	Alternative.	Description	Fig.No.
⊙	2BJ25400		SHEET LCD A	24
⊙	2BJ25410		SHEET LCD B	24
⊙	2BJ25420		SHEET LCD C	24
⊙	2BJ27140		WIRE LCD	24
⊙	2BL04160	5MVX843CH003	HANDLE CASSETTE	19
⊙	2BL05250		LABEL LEFT COVER A	1
⊙	2BL06470	5MVS446VE001	PLATE SIZE C	4,19
⊙	2BL06490	5MVX421DN003	LOCK COVER R	2,3
⊙	2BL06910		PLATE SIZE IN	4
⊙	2BL26210	5MVB743SL004	RAIL OPTION A	25
⊙	2BL26220	5MVB743SL005	RAIL OPTION B	25
⊙	2BL27450		SWITCH PI	5
⊙	2BM02460	5AAVCLIP+002	LUTCH	1
⊙	2BM04100	5MMS626SD003	PLATE MAGCHATCH	1
⊙	2BM07050	5MVX652DN001	ACTUATOR CAM MPF	7
⊙	2BM07060	5MVX653DB001	ACTUATOR PAPER MPF	7
⊙	2BM07080	5MMW676LD002	SPRING BOTTOM MPF	7
⊙	2BM07170	5MVS531XN001	PAD FRICTION	7
⊙	2BM07280		HOLDER RETARD MPF	7
⊙	2BM07320	5MVM176DB012	BUSH POM B	7
⊙	2BM07330	5MMM176CJ007	BUSH METAL	7
⊙	2BM07340		RETARD ROLL ASSY	7
⊙	2BM07400		RETARD ROLL MPF ASSY	7
⊙	2BM14190	5MMW361LD018	SP JOINT T SW D1234	16
⊙	2BM14540	5MVG115DB002	GEAR WORM	3,16
⊙	2BM17180	5MVS217DB003	PLATE LEVER SOL	14
⊙	2BM17220	5MMW261SD009	SPRING SOLENOID	14
⊙	2BM26020	5MVX621SH003	GUIDE CF CARD	25
⊙	2BM27100		SOLENOID MPF	7
⊙	2BM27340	5EZND2402601+01	DC MOTOR	3,16
⊙	2BM27340	5EZND2402601+01	DC MOTOR	16
⊙	2BM40060	5MVS665KB001	CUT WASHER	15,16
⊙	2BR20470	5MMT143SZ014	STUD SCREW M3	14
⊙	2BS03110	5MVX221RB014	FOOT	9
⊙	2BS04050	5MMW251LD046	SPRING PULLEY	20
⊙	2BS04170	5MVM273DB006	ROLLER PINCH	20
⊙	2C927230		CORE SFT-72SNB-026K	21,22,23,25,27
⊙	2CJ12040		CONTACT GLASS	10
⊙	2CJ28080		LCD PCB	24

SP	Part.No.	Alternative.	Description	Fig.No.
⊙	2CK20040		BUSH HEAT ROLLER	12
⊙	2CW22160	5MVF182DN001	COVER PULLEY 40633D0095	20
⊙	2CX01020		SCANNER SUB ASS'Y	23
⊙	2CX01051		OPERATION UNIT PCB ASS'Y B	24
⊙	2CX01100		OPERATION UNIT PCB ASS'Y A	24
⊙	2CX05020		LABEL,COVER DUST SHIELD SET	9
⊙	2CX12010		CONTACT GLASS,ADF	10
⊙	2CX25010		SHEET OPERATION PCB	24
⊙	2CX27130		WIRE,SCANNER UNIT	10
⊙	2CX27370		WIRE,LAMP INVERTER	10
⊙	2CX93141		PARTS,ASS'Y ISU(SP)	10
⊙	2FA93130		PARTS,UNIT HDD(S P)	23,25
⊙	2FG27150		TABLET OPERATION	24
⊙	2FG28121		NOISE FILTER PCB 100	22
⊙	2FG28131		NOISE FILTER PCB 200	22
⊙	3A722040		PULLEY 24,CONVEYING	13
⊙	3A821110		GEAR 21	6,16
⊙	3B706550	5MMW261SD004	SPRING COVER R	2,3
⊙	3B803500		FRONT RETAINER,SLIDER	27
⊙	3B803510		REAR RETAINER,SLIDER	27
⊙	3B803520		MOUNT,SLIDER	27
⊙	3B803530		JUNCTION PLATE,SLIDER	27
⊙	3B803540		JUNCTION PLATE,MACHINE	27
⊙	3B803550		MOUNT,MACHINE	27
⊙	3B803560		STOPPER,JUNCTION PLATE	27
⊙	3B803570		RAIL,RELEASE	27
⊙	3B803600		SLIDER,FINISHER	27
⊙	3B803610		HANDLE,RELEASE	27
⊙	3B827040		SENSOR 12,SEPARATION	2,21
⊙	3B860510		RETAINER M,RELEASE	27
⊙	3B860520		HOOK M,RELEASE	27
⊙	3B860530		ACTUATOR PLATE M,SAFETY SWITCH	27
⊙	3B860540		RAIL M,RELEASE	27
⊙	3B860550		JUNCTION PLATE M,RAIL	27
⊙	3B860560		FILM,CONVEYING	27
⊙	3B882050		SET AK-640A(120)(OPTION)	27
⊙	3B882060		SET AK-640A(230)(OPTION)	27
⊙	3BH26020	5MMS636SD009	PLATE,OPTION	25
⊙	3BH26030		PIN,OPTION	25
⊙	3C007060		PAD,LIFT	25

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SP	Part.No.	Alternative.	Description	Fig.No.
⊙	3CV01011		MCS PCB ASS'Y	23,25
	3CV27040		CORE ESD-FPD-40	23,25
	3CY04100		PLATE NUMBER	4, 19
	3CY05010		LABEL 2	19
	3CY05080		LABEL,CASSETTE	4
	3CY06020		LOWER SPRING B,PAPER FEED	5
	3CY06030		RETAINER M4	4
	3CY06041		CURSOR A,CASSETTE	4
	3CY06050		CURSOR B,CASSETTE	4
	3CY06060		LID A,CURSOR	4
	3CY06071		CURSOR C,CASSETTE	4
	3CY06080		LID C,CURSOR	4
	3CY06090		RACK CURSOR	4
⊙	3CY06100		GEAR 20,CURSOR	4
⊙	3CY06110		SHEET,LIFT PLATE	4
⊙	3CY07080		BUSHING 6	14, 17, 19, 20
⊙	3DR02330	5MVM374DN001	PULLEY PA PA-20	20
⊙	3H001013	303H001013	CONTROLLER ASS'Y	25
⊙	3H001030		DIMM ASS'Y	25
	3H027010		GASKET SHIELD PRN	25
	3HK27050		CORE 8-16X10	21,24
	3HR02100		MOUNT,SLIDER	19
⊙	5AAROLL+053	2BM07270	ROLL FEED MPF ASSY	7
⊙	5AAVCLTCH020	2BM27120	CLUTCH MPF ASSY	7
⊙	5EYAFAD01+02	2BM27780	CLUTCH 26-B	7
	5MMWV266LD009	2BM07290	SPRING RETARD MPF	7
⊙	5SP24BW52E+040	2BM27170	PT.SENSOR GP2S30	7
	B1003050		BINDING SCREW CVM3X5	27
	B1303050		BINDING SCREW BVM3X5 (BLACK)	27
	B1304060		BINDING SCREW BVM4X6 (BLACK)	27
	B1304100		BINDING SCREW BVM4X10 (BLACK)	27
	B1A53060		+BIND TAP-TITE S SCREW M3X06	25,26
⊙	B1A54060		+BIND TAP-TITE S SCREW M4X06	26
	B1A54080		+BIND TAP-TITE S SCREW M4X08	27
⊙	B1A54100		+BIND TAP-TITE S SCREW M4X10	26
⊙	B2303060		COUNTER-SUNK HEAD SCREW BFHM3X6 (BLACK)	26
⊙	B3024140		BINDING TAP-TIGHT S SCREW M4X14	26,27
	B4144080		+TP TAP-TITE P SCREW(CHROMIUM)	27
	B4303050		TRIPLE SCREW M3X5 (BLACK)	27
⊙	B4304060		TRIPLE SCREW M4X6 (BLACK)	26

SP	Part.No.	Alternative.	Description	Fig.No.
	BAA63080		+TP TAP-TITE P SCREW M3X08	11
	BAB54200		+TP TAP-TITE S SCREW M4X20(TRIVALENT CHROMATING)	27
⊙	C2303000		NUT BNM3 (BLACK)	26
	J0463080		PLUG,QR/P15-8S-C(HIROSE)	4
	J0464080		RECEPTACLE,QR/P15-8S-C(02)(HIROSE)	2
	M2104200		EDGING EDS-1	24
	M2104210		EDGING,EDS-2	6,17
	M2104220		EDGING,EDS-1717U	22
	M2104250		EDGING,EDS-17L(KITAGAWA)	17
	M2104260		EDGING,EDS-0607U(KITAGAWA)	18, 19
	M2104270		EDGING,EDS-2323U(KITAGAWA)	15,22
	M2104350		EDGING,EDS-0607M(KITAGAWA)	16
	M2105720		MINIATURE CLAMP,UAMS-05-2	6
	M2105730		MINIATURE CLAMP,UAMS-07-0	3, 15, 17, 20
	M2105740		MINIATURE CLAMP,UAMS-05S-2	2,6,10, 15, 16,21,22
	M2108290		SPACER,KGPS-10S	22
	M2108410	5MVX221NN036	SPACER,WLS-12-0(KITAGAWA)	23
	M2108610		SPACER,KGLS-6RT	22
	M2108790		SPACER,FGS-6S(KITAGAWA)	23
	M2108850		SPACER,KGPS-8RF(KITAGAWA)	24
	M2108880		SPACER,KGPS-5RF(KITAGAWA)	24
	M2109180		WIRE SADDLE,LWS-1S	17
	M2109230		WIRE SADDLE,LWS-3S(KITAGAWA)	10
	M2109310		WIRE SADDLE,HL-28-0(KITAGAWA)	16
	M21AH010		BAND,RSG-130-V0(KITAGAWA)	22
	M7005010		CLAMP,EMT-3N(TAKEUCHI)	24
	M7005020		CLAMP,EMT-6N(TAKEUCHI)	25,26
	M7005030		CLAMP,EMT-5N(TAKEUCHI)	26
	M70A5010		CLAMP,EMT-4N(TAKEUCHI)	21,23,24
	M70AF010		CLAMP,LCT-1.5SIEM(TAKEUCHI)	24
	M70C0010		FERRITE CORE,SFT-59SN(TAKEUCHI)	21,23,24
⊙	M70CA010		FERRITE CORE,SFT-72SN(TAKEUCHI)	21,22
	NCQ05070		EEPROM,24LC256-I/P	21

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CLASSIFICATION OF THE SCREWS IN ILLUSTRATION

<u>REF.</u>	<u>ITEM#</u>	<u>DESCRIPTION</u>	<u>REF.</u>	<u>ITEM#</u>	<u>DESCRIPTION</u>
ANE	B3023120	BINDING TAP TIGHT SCREW M3X12	RBS	E0025100	SPRING PIN 2.5X10
AZD	B1B04060	+BIND SCREW M4X06(TRIVALENT CHROMATING)	RDD	D4000400	STOP RING CSTW-4
AZE	BAA64100	+TP TAP-TITE P SCREW M4X10	RDE	D4000500	STOP RING CSTW-5
AZF	B4A04100	+TP-A SCREW M4X10(TRIVALENT CHROMATING)	ZAF	B1A54060	+BIND TAP-TITE S SCREW M4X06
BAB	B1003060	BINDING SCREW CVM3X6	ZAG	B1A54080	+BIND TAP-TITE S SCREW M4X08
BAL	B1003050	BINDING SCREW CVM3X5	ZAH	B1A63080	+BIND TAP-TITE P SCREW M3X08
BAY	B1004200	BINDING SCREW CVM4X20	ZAI	B1A53060	+BIND TAP-TITE S SCREW M3X06
BHA	B3023060	BINDING TAP TITE S SCREW M3X6	ZAJ	B1A53100	+BIND TAP-TITE S SCREW M3X10
BHB	B3023080	BINDING TAP TIGHT SCREW M3X8	ZAK	B1A53140	+BIND TAP-TITE S SCREW M3X14
BHD	B3024080	BINDING TAP-TIGHT SCREW M4X8	ZAL	B1A54100	+BIND TAP-TITE S SCREW M4X10
BHF	B3314080	BINDING TAP-TITE P SCREW M4X08	ZAM	B1A63120	+BIND TAP-TITE P SCREW M3X12
BHG	B3023100	BINDING TAP TIGHT SCREW M3X10	ZAN	B1A64100	+BIND TAP-TITE P SCREW M4X10
BHK	B3023140	BINDING TAP TIGHT SCREW M3X14	ZAP	B1B04200	+BIND SCREW M4X20(TRIVALENT CHROMATING)
BHN	B8013080	BINDING TAP-TIGHT SCREW M3X08	ZAQ	B1B53300	+BIND TAP-TITE S SCREW M3X30
BHU	B8013120	BINDING TAP-TITE P SCREW M3X12	ZAR	B1B64250	+BIND TAP-TITE P SCREW M4X25
CBM	B4B04080	+TP-A SCREW M4X08(TRIVALENT CHROMATING)	ZAS	B1B64350	+BIND TAP-TITE P SCREW M4X35
CBN	B1B03200	+BIND SCREW M3X20(TRIVALENT CHROMATING)	ZAT	B4A03060	+TP-A SCREW M3X06(TRIVALENT CHROMATING)
CBP	B1B14080	+BINDING SCREW WITH SW M4X08	ZAU	BAA63080	+TP TAP-TITE P SCREW M3X08
CBQ	B1B73100	+BIND TAP-TITE B SCREW M3X10	ZAX	E5125100	PARALLEL PIN H7A 2.5X10 SUS
CBR	B4043080	TRIPLE TAP-TITE P SCREW M3X08	ZAY	E5130120	PARALLEL PIN H7A 3X12 SUS
CBS	B0B63060	+PAN TAP-TITE P SCREW M3X06	ZAZ	B1A53080	+BIND TAP-TITE S SCREW M3X08
E04	D1000400	STOP RING (E-4)	ZBE	B4B03050	+TP-A SCREW M3X05(TRIVALENT CHROMATING)
E06	D1000600	STOP RING (E-6)	ZBF	E0020140	SPRING PIN 2X14
E07	D1000700	STOP RING (E-7)	ZBG	B1B03050	+BIND SCREW M3X05(TRIVALENT CHROMATING)
HAO	B4043080	TRIPLE TAP-TITE P SCREW M3X08	ZBH	B1B04080	+BIND SCREW M4X08(TRIVALENT CHROMATING)
HCP	B4003060	TRIPLE SEREW M3X6	ZBJ	B4A04060	+TP-A SCREW M4X06(TRIVALENT CHROMATING)
KAL	E0020100	SPRING PIN 2X10	ZBK	B1B03120	+BIND SCREW M3X12(TRIVALENT CHROMATING)
KAM	E0020120	SPRING PIN 2X12	ZBL	B1B64080	+BIND TAP-TITE P SCREW M4X08
KFA	E5120080	SPRING PIN H7A 2X8 SUS	ZBM	B2B04060	+COUNTER-SUNK HEAD SCREW BFHM4X06
KFL	E6125180	PARALLEL PIN TYPE B 2.5X18 SUS	ZBN	B2B63100	+CONTER-SUNK HEAD TAP-TITE P M3X10
KFO	E5120100	SPRING PIN H7A 2X10 SUS	ZBP	E0030160	SPRING PIN 3X16
KKJ	E0025250	SPRING PIN 2.5X25	ZBU	B9A90010	+PAN SCREW 6-32X0.25
RAH	D2000800	STOP RING S8			

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