

<b>SB Number:</b>	<b>SB 2BG-015</b>	<b>Creation Date:</b> 31/03/2006
<b>Subject:</b>	<b>Measure against image failure due to transfer belt damage</b>	
<b>Model:</b>	<b>KM-C2630/C2630D, FS-C8026N</b>	

**Phenomenon:**

There is a possibility that an image failure occurs as the transfer belt is torn out or a paper JAM occurs due to a transfer belt lock. This is caused by the rubber (attached at the backside of transfer belt which secures the position of the transfer belt) being peeled off and winding itself round the drive roller.

**Contents of change:**

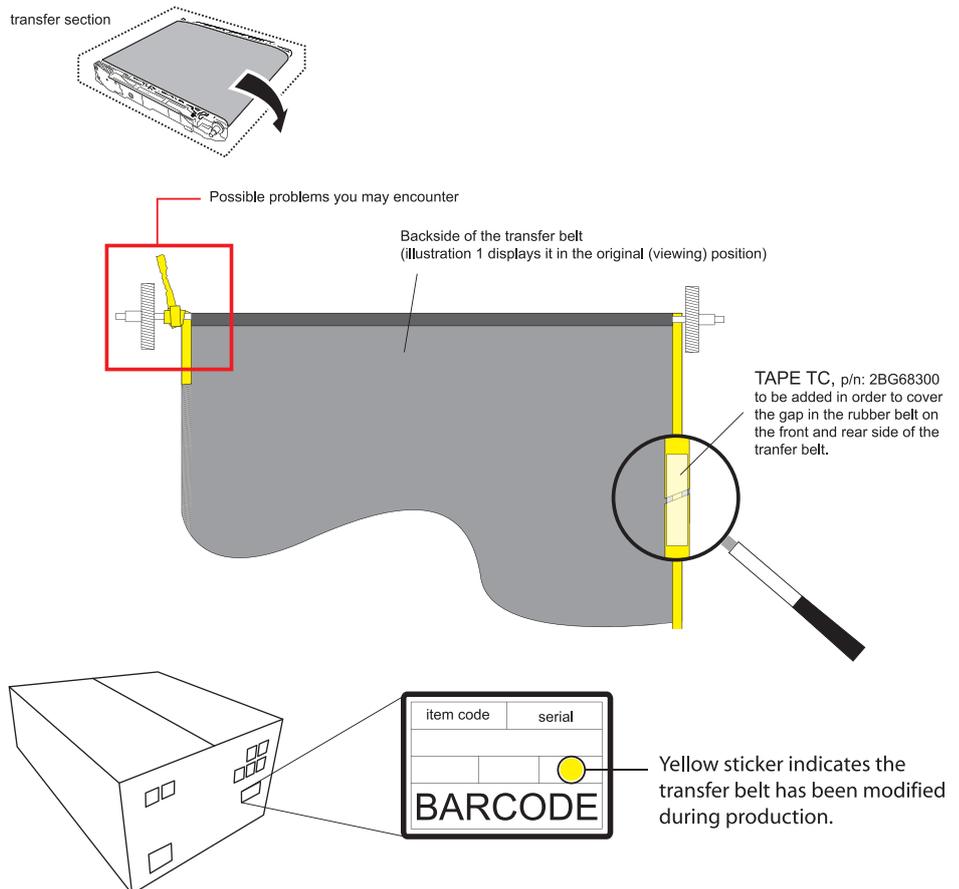
To prevent the rubber from peeling off, TAPE TC has been attached to the tape joint where the peeling starts in some MK kits (this is indicated by a yellow round sticker on the serial number label. Should you have an MK kit which does not include this addition, please order part # 3 and refer to the illustrations below to find out how it should be attached).

No.	Old parts number	New parts number	Description	Q'ty		Interchange ability	
				Old	New	Old	New
1	302BF93068 2BF93068	302BF93069 2BF93069	PARTS,TR-810	1	1	X	O
2	302BG93088 2BG93088	302BG93089 2BG93089	PARTS,TR-815	1	1	X	O
3	-----	302BG68300 2BG68300	+TAPE TC	-	2	-	O

**Field Measure:**

Next time when visiting users, please attach TAPE TC on the joint of the rubber securing the position of the transfer belt (at the backside of transfer belt).

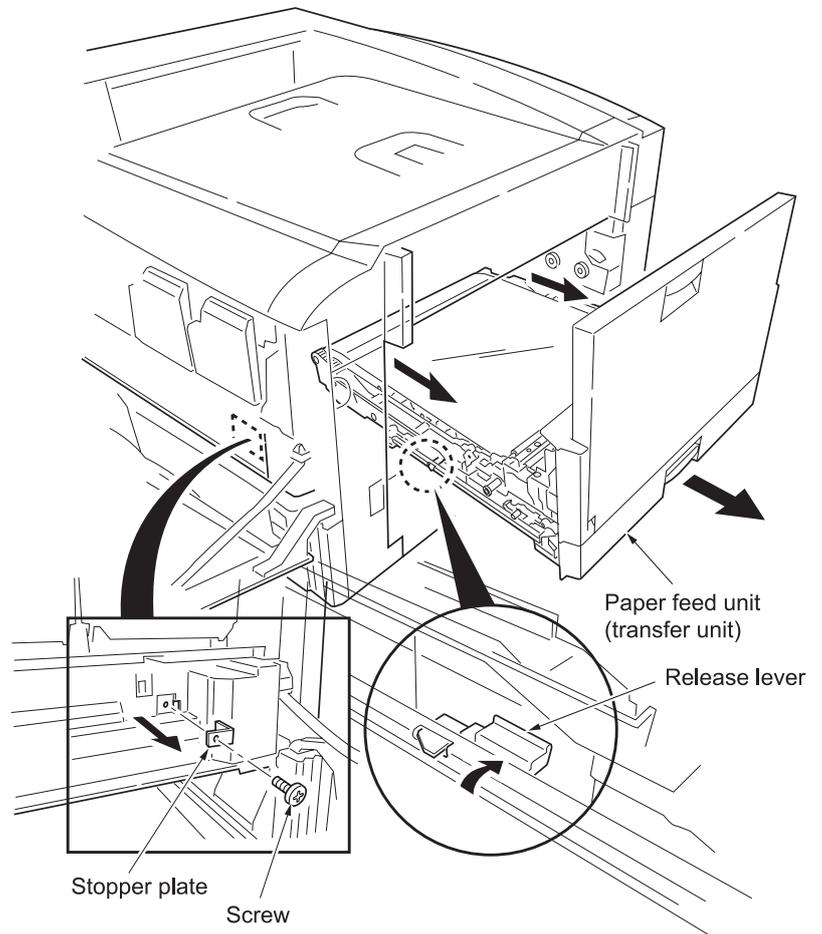
**Affected machine serial numbers:**  
From the production in February, 2006



## (1) Detaching and refitting the transfer unit

### <Procedure>

1. Open front cover and then remove the waste toner box.
2. Remove the one screw and then remove stopper plate.
3. Pull out the paper feed unit (transfer unit) until stops.
4. Press the release lever to unlock the paper feed unit and remove it.



5. Separate the paper feed unit and transfer unit.

