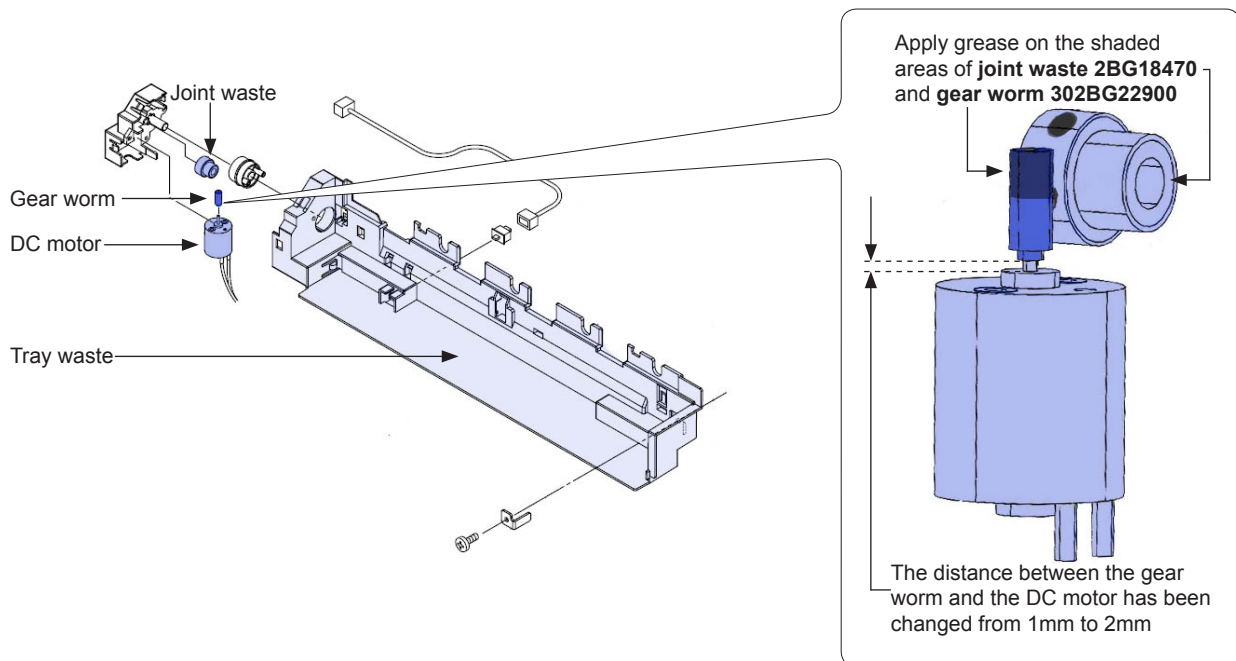


<b>SB Number:</b>	<b>SB 2BG-021</b>	<b>Creation Date: 14/01/2009</b>
<b>Subject:</b>	<b><i>Worn out edges of the worm gear</i></b>	
<b>Model:</b>	<b>KM-C2630D</b>	

<b>Phenomenon</b>	Drum unit lock or abnormal sound may occur due to a driving failure of the waste toner box.
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<b>Cause</b>	The edges of gear worm 5MVG115DB002 may get worn out over time. As a result the joint waste 2BG18470 is not driven.
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<b>Solution</b>	<p>The following changes have been made to enhance the driving between the gear worm and the joint waste:</p> <ol style="list-style-type: none"> <li>1. The material of the gear worm has been changed from POM to PBT.</li> <li>2. Apply grease to the gear worm and the joint waste.</li> <li>3. The position of the gear worm has been changed.</li> </ol>
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Parts	No.	Old Parts No.	New Parts No.	Description	Q'TY		Interchangeability		SP
					Old	New	Old	New	
	1	302BG93240 2BG93240	302BG93241 2BG93241	PARTS, WASTE TONER ASSY SP	1	1	X	O	O
	2	5MVG115DB002 2BM14540	302BG22900 2BG22900	+GEAR WORM	1	1	X	O	O

<b>Classification</b>	<input type="checkbox"/> Entire stock rework <input type="checkbox"/> In-field modification at next visit <input checked="" type="checkbox"/> In-field modification by case <input type="checkbox"/> No modification necessary
<b>Field measure</b>	When the above mentioned phenomenon occurs, please replace gear worm 5MVG115DB002 with 302BG22900.