

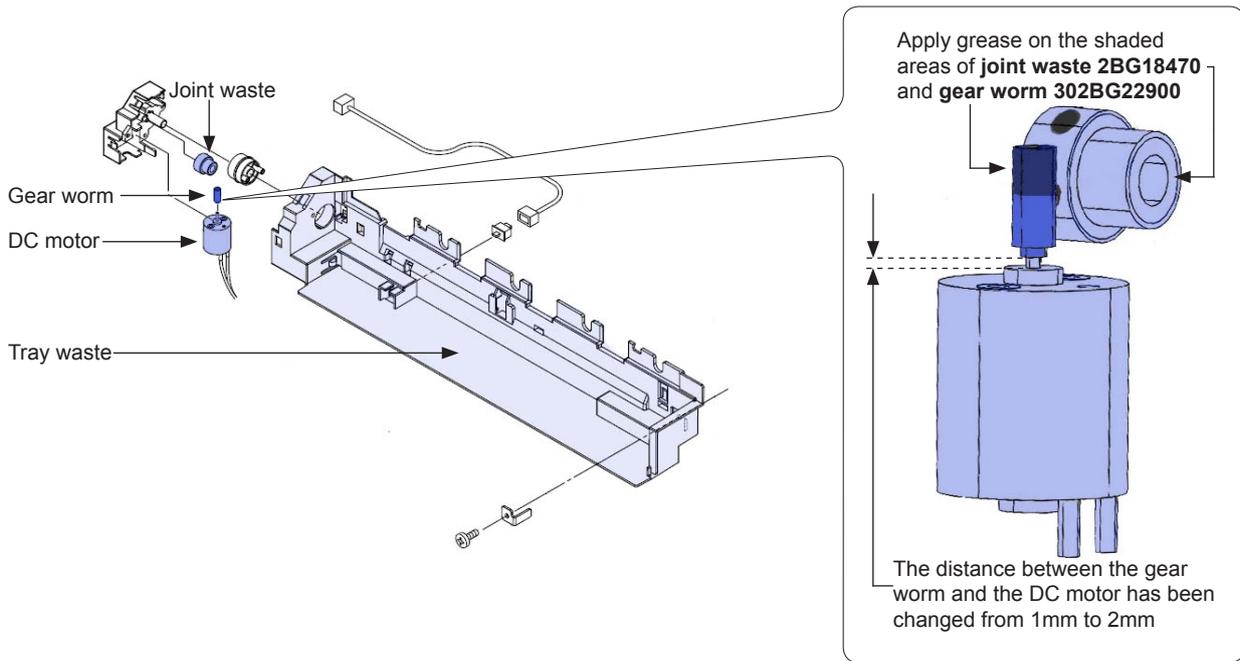
<b>SB Number:</b>	<b>SB 2BG-021</b>	<b>Creation Date:</b> 14/01/2009
<b>Subject:</b>	<b>Worn out edges of the worm gear</b>	
<b>Model:</b>	<b>KM-C2630D</b>	

**Phenomenon** Drum unit lock or abnormal sound may occur due to a driving failure of the waste toner box.

**Cause** The edges of gear worm 5MVG115DB002 may get worn out over time. As a result the joint waste 2BG18470 is not driven.

**Solution** The following changes have been made to enhance the driving between the gear worm and the joint waste:

1. The material of the gear worm has been changed from POM to PBT.
2. Apply grease to the gear worm and the joint waste.
3. The position of the gear worm has been changed.



Parts	No.	Old Parts No.	New Parts No.	Description	Q'TY		Interchangeability		SP
					Old	New	Old	New	
	1	302BG93240 2BG93240	302BG93241 2BG93241	PARTS, WASTE TONER ASSY SP	1	1	X	O	O
	2	5MVG115DB002 2BM14540	302BG22900 2BG22900	+GEAR WORM	1	1	X	O	O

<b>Classification</b>	<input type="checkbox"/> Entire stock rework <input type="checkbox"/> In-field modification at next visit <input checked="" type="checkbox"/> In-field modification by case <input type="checkbox"/> No modification necessary
<b>Field measure</b>	When the above mentioned phenomenon occurs, please replace gear worm 5MVG115DB002 with 302BG22900.