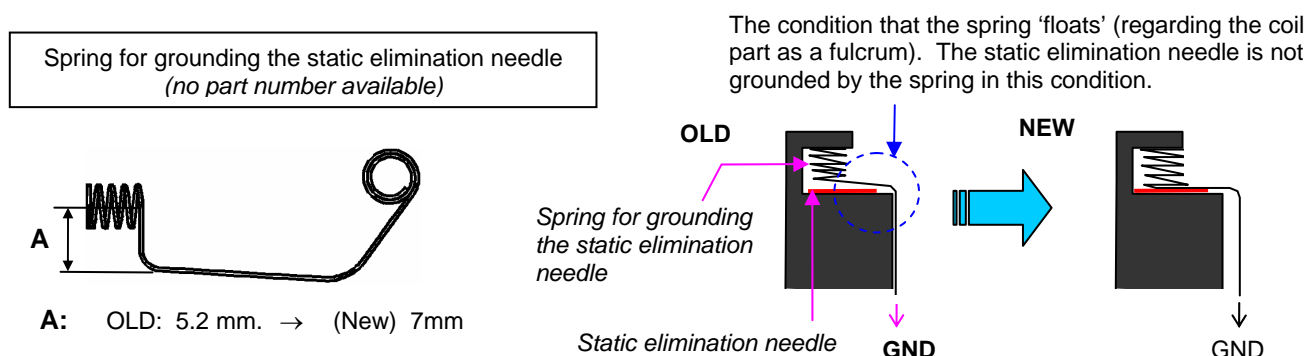


SB Number:	SB 2BG-008	Creation Date: 03/03/2005
Subject:	Change of transfer unit (noise, white line)	
Model:	KM-C2630/D	

Please be informed that the following changes have been implemented to the transfer unit of KM-C2630/C2630D.

CONTENTS OF CHANGES

- 1) *Bearing for transfer roller may be damaged when transfer unit drops.*
The material of the bearing has been changed for reinforcement.
Material of the shaft for transfer roller: **OLD: EW-02 → NEW: CH-10**
- 2) *Reinforcing the continuity for the spring that grounds the static elimination needle.*
When faulty electrical continuity occurs due to the floating of the spring that takes care of grounding, noise may occur and a white line might appear on the image. The dimensions of the spring coil ('A') have been changed to prevent the spring from 'floating'.
- 3) *Changing the shaft for adsorption roller*
Due to the variation of parts dimensions, there is the possibility that the internal diameter of the shaft gets in contact with the adsorption roller and an unusual noise may occur. The internal diameter of the shaft has been changed to improve the gap tolerance between the shaft and the adsorption roller.
Internal diameter of the shaft for adsorption roller: **OLD: Ø 5.03 → NEW: Ø 5.04**



Field Action

If the phenomenon arises, please replace the old with the new '**PARTS, TR-815**'.

Note:

The component parts of the transfer unit (= shaft for transfer roller / adsorption roller, spring for grounding & the static elimination needle) are not separately supplied for field service.

Parts Table

No.	Part No. OLD	Part No. NEW	Description	Q'ty		Interchange ability	
				Old	New		
1	2BG93081	302BG93082 2BG93082	PARTS,TR-815	1	1	X	O

Affected Machine Serial Numbers:

KM-C2630/C2630D: V3002285 and later