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|-------------------|---|----------------------------------|
| SB Number: | SB 2H7-005 | Creation Date: 04/08/2009 |
| Subject: | The guide TC R and sheet transfer R have been changed to improve assembly at the factory | |
| Model: | TASKalfa250ci/300ci/400ci/500ci | |

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| Contents of changes | <p>To improve assembly at the factory the following parts have been changed:</p> <ol style="list-style-type: none"> 1. The shape of guide TC R has been changed. 2. The shape of sheet transfer R has been changed. |
|----------------------------|---|

| Parts | No. | Old Parts No. | New Parts No. | Description | Q'TY | | Interchangeability | | SP |
|-------|-----|------------------------|------------------------|----------------------|------|-----|--------------------|-----|----|
| | | | | | Old | New | Old | New | |
| | 1 | 302H794390 2H794390 | 302H794391 2H794391 | PARTS ID SENSOR UNIT | 1 | 1 | X | X | O |
| | | 302H702440 2H702440 | 302H702441 2H702441 | +GUIDE TC R | 1 | 1 | X | X | - |
| | | 302H702430 2H702430 | 302H702431 2H702431 | +SHEET TRANSFER R | 1 | 1 | X | X | - |

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| Classification | <input type="checkbox"/> Entire stock rework <input type="checkbox"/> In-field modification at next visit <input type="checkbox"/> In-field modification by case <input checked="" type="checkbox"/> No modification necessary |
| Field measure | When replacing the above mentioned parts, please be aware that old and new types can not be mixed. |

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| Affected serial numbers | Type | Serial number |
| | TASKalfa250ci/300ci/400ci/500ci | Not available |

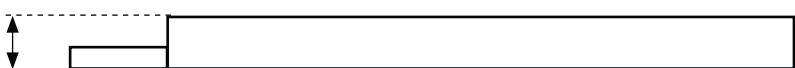
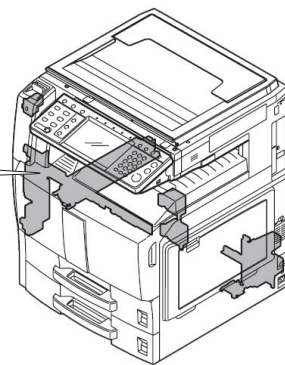
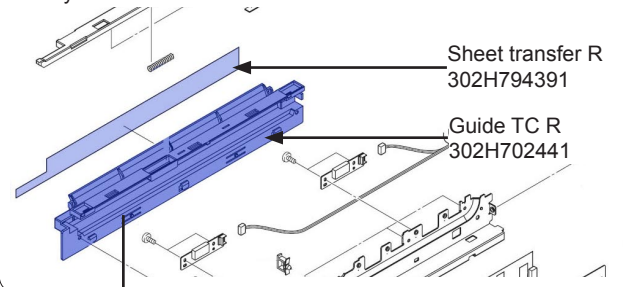
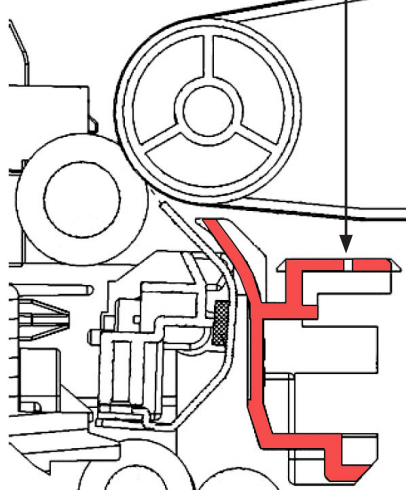
| | |
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| Specifications | <p>Sheet transfer R</p> <p>Old condition: 29mm New condition: 30.5mm</p>  |
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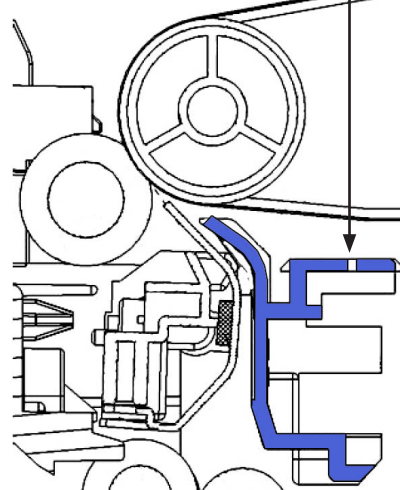
FIG. 27 Electrical Components 1; The guide TC R and sheet transfer R have been changed for assembly improvement at the factory



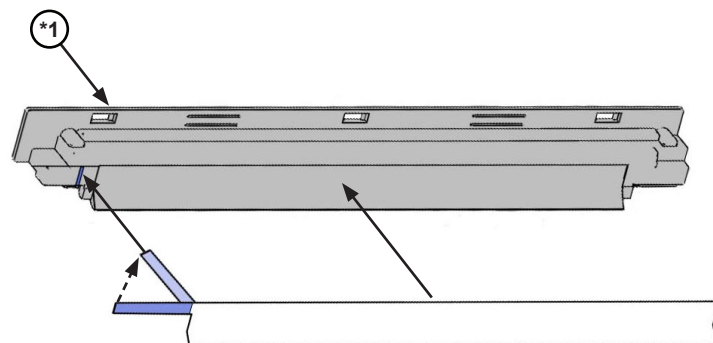
Old condition; Guide TC R 302H702440



New condition; Guide TC R 302H702441



Attach the sheet transfer R to the guide TC R as follows:



Fold the blue marked segment and attach it to the guide, while putting the blue marked piece through the hole in the guide.

*1: Attach it to the guide.

