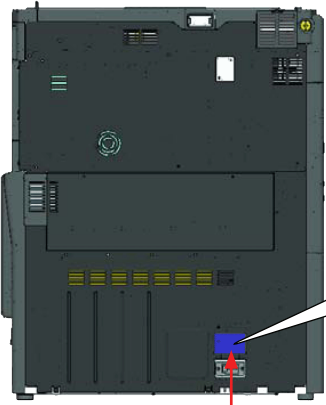




SB Number:	SB 2H7-006	Creation Date: 19/05/2009
Subject:	Connecting the cassette heater to ensure proper inside temperature	
Model:	TASKalfa250ci/300ci/400ci/500ci	

Contents of changes	<p>To ensure proper temperature inside the main body in different environments, it is recommended to connect the cassette heater.</p> <p>The benefits of the cassette heater are as follows:</p> <ol style="list-style-type: none"> 1. In environments with a high temperature/humidity, this will prevent condensation of the drum and charge roller. Prevent the paper from getting humid. 2. In low temperature environments, this will prevent temperature around the charge roller from getting too low.
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Setting up the cassette heater	<ol style="list-style-type: none"> 1. Remove the small cover at the bottom of the rear side of the main body. 2. Pull the heater cable out. 3. Connect the jumper cable (included in the machine box) to the heater cable. 4. Set the heater control with maintenance mode U327. <div style="text-align: center;">    </div> <div style="display: flex; justify-content: space-around; margin-top: 10px;"> Heater cable Jumper cable </div>
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Setting U327	<p>Setting the heater control using maintenance mode U327 (cassette heater ON/OFF setting) as follows:</p> <ol style="list-style-type: none"> 1. Mode1: control during the sleep mode only <ul style="list-style-type: none"> • In low temperature environments when starting up the machine. • In case the temperature inside the machine is 27 °C and higher and the humidity is 70% and higher. • Support against the condensation of the drum in case if the machine inside temperature is lower than machine outside temperature 2. Mode2: control during the sleep mode and stand-by mode <ul style="list-style-type: none"> • The inside temperature is less than 45 °C 3. OFF (setting to use when the heater cassette is not connected) 4. OPTION HEATER (only available when the optional paper feeder/deck is attached) <ul style="list-style-type: none"> • NONE: In case the optional paper feeder/deck is not connected • EXISTS: In case the optional paper feeder/deck is connected
Additional information	<p>Please note that maintenance mode U327 will initialize, after upgrading the engine firmware to 2H7_1000.004.001/2JV_1000.004.001 and higher. After this, maintenance mode U327 will go back back to the default setting, which is OFF. So it is necessary to set U327 after the firmware upgrade.</p>