

<b>SB Number:</b>	<b>SB 2H7-024</b>	<b>Creation Date: 19/11/2009</b>
<b>Subject:</b>	<b>The parts MFP drive has been changed to make the parts common with other models</b>	
<b>Model:</b>	<b>TASKalfa400ci/500ci</b>	

<b>Contents of changes</b>	<p>The parts MFP drive has been changed as follows, to make the parts common with other models:</p> <ol style="list-style-type: none"> <li>1. The <b>bushing 6</b> 3CY07080 has been changed to <b>bearing drive</b> 68822330.</li> <li>2. Due to the above mentioned change, the hole (<b>Y</b>) at the <b>holder MFP drive</b> 302H731831 has been changed from oval to round shape with projection.</li> <li>3. The <b>bush screw</b> 302H702590 has been changed to <b>bearing drive</b> 68822330.</li> <li>4. Due to the above mentioned change, the hole (<b>X</b>) at the <b>plate MFP drive</b> 302H731821 has been changed from oval to round shape.</li> <li>5. According to the above mentioned changes, the <b>bush screw</b> 302H702590 (6mm thickness) has been changed to <b>bearing drive</b> 68822330 (3mm thickness).</li> <li>6. To close the gap between the <b>gear Z21R BRS</b> 302H731870 and the <b>shaft BRD drive</b> 302KY31080, the <b>cut washer</b> 2BG22990 has been added.</li> </ol>
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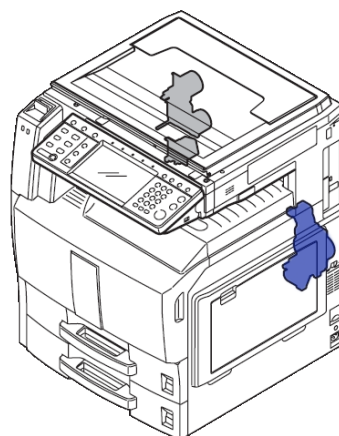
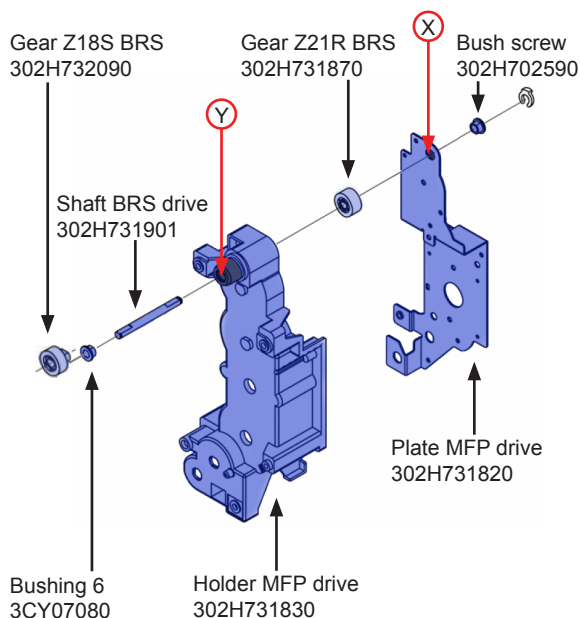
Parts	No.	Old Parts No.	New Parts No.	Description	Q'TY		Interchange-ability		SP
					Old	New	Old	New	
	1	302H731820 2H731820	302H731821 2H731821	PLATE MPF DRIVE	1	1	X	X	-
	2	302H731830 2H731830	302H731831 2H731831	HOLDER MPF DRIVE	1	1	X	X	-
	3	302H731901 2H731901	302KY31080 2KY31080	SHAFT BRS DRIVE	1	1	X	X	-
	4	-----	2BG22990	CUT WASHER 4	-	1	-	X	-
	5	-----	68822330	BEARING,DRIVE	-	2	-	X	-
	6	302H702590 2H702590	302H702590 2H702590	BUSH SCREW	3	2	O	-	-
	7	3CY07080	3CY07080	BUSHING 6	3	2	O	-	-

<b>Classification</b>	<input type="checkbox"/> Entire stock rework	<input type="checkbox"/> In-field modification at next visit	<input checked="" type="checkbox"/> In-field modification by case	<input type="checkbox"/> No modification necessary
<b>Field measure</b>	Please do not mix old with new parts, when replacing the parts at the parts MFP drive.			

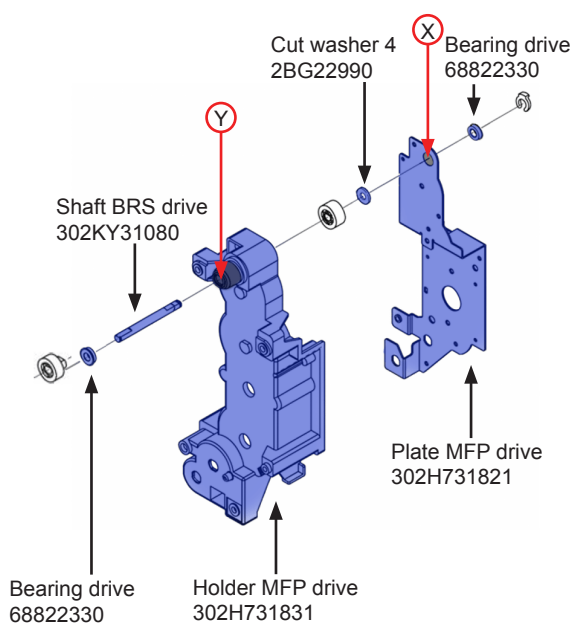
## Serial numbers of affected machines

Type	Serial number
TASKalfa400ci/500ci	Not available

**Old condition:** Parts MFP drive 302H793110



**New condition:** Parts MFP drive 302H793110



**New condition:** Cross section view of the shaft BRS drive, gear Z21R BRS, cut washer 4 and the bearing drive after assembly.

