

SB Number:	SB 2H7-022	Creation Date: 10/12/2009
Subject:	Sound from the primary transfer motor drive	
Model:	TASKalfa250ci/300ci	

Phenomenon	Vibration sound may arise from the primary transfer drive motor. (parts motor image 302JZ94130)
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Cause	This is due to tolerance between the primary transfer drive motor and the shaft.
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Solution	<p>The following changes have been made:</p> <ol style="list-style-type: none"> 1. The housing of the primary transfer drive motor has been changed from round metal plate type to square aluminium. (the same as used in the TASKalfa400ci/500ci) 2. Due to the above mentioned change, 2 screw holes have been added to the plate drive TC 302FZ31151 to fix the primary transfer drive motor.
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Parts	No.	Old Parts No.	New Parts No.	Description	Q'TY		Interchange-ability		SP
					Old	New	Old	New	
	1	-----	302JZ94150 2JZ94150	PARTS TRANSFER DRIVE UNIT SP	-	1	-	O	O
	2	302JZ94130 2JZ94130	302H794720 2H794720	+PARTS MOTOR IMAGE (primary transfer drive motor)	1	1	O	X	O
	3	302FZ31150 2FZ31150	302FZ31151 2FZ31151	+PLATE DRIVE TC	1	1	X	O	-
	4	7BB100306H BB046010	7BB000305H BB063450	+(+)BIND M SCREW 3X5	2	2	X	X	-

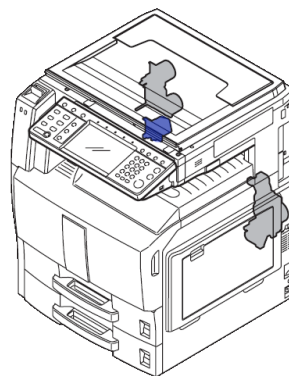
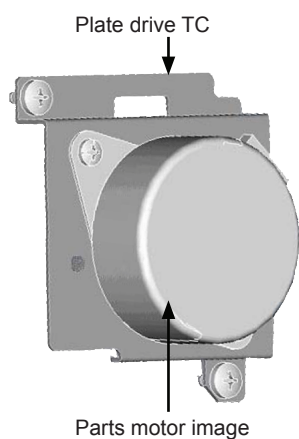
Classification	<input type="checkbox"/> Entire stock rework	<input type="checkbox"/> In-field modification at next visit	<input checked="" type="checkbox"/> In-field modification by case	<input type="checkbox"/> No modification necessary
Field measure	When the above mentioned phenomenon occurs, please replace the primary transfer drive motor and plate drive TC with the latest type.			

Serial numbers of affected machines

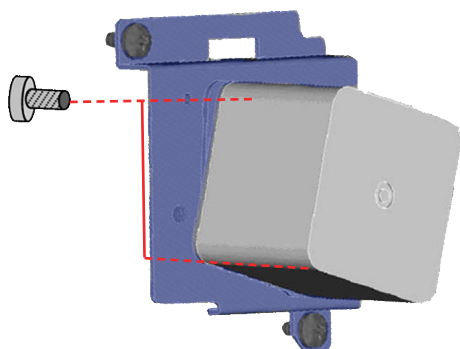
Type	Serial number
TASKalfa250ci	QJK9X09730
TASKalfa300ci	QJE9X02236

Machines produced after the above mentioned serial numbers, should not have the above mentioned phenomenon.

Old condition: Parts motor image 302JZ94130
and plate drive TC 302FZ31150



New condition: Parts motor image 302H794720
and plate drive TC 302FZ31151



View from the back of the plate drive TC:
2 screw holes have been added to fix the
parts motor image 302H794720

