

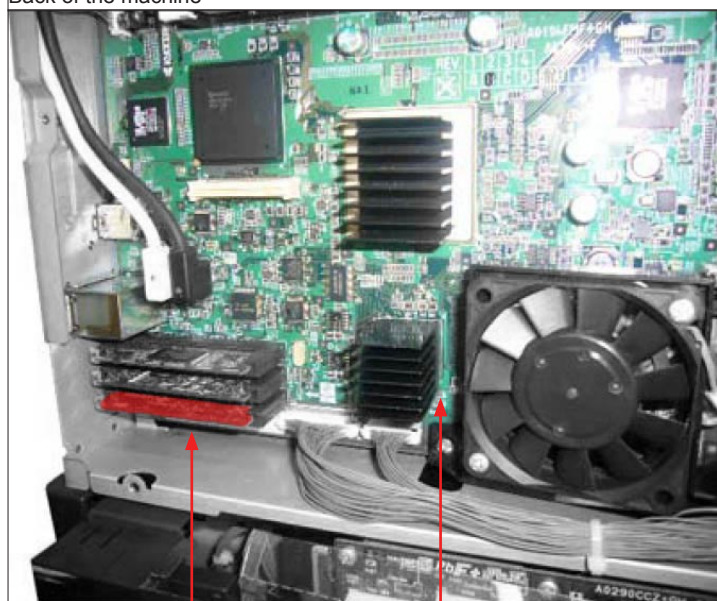
SB Number:	SB 2H7-030	Creation Date: 12/01/2010
Subject:	Clearing error code C0940	
Model:	TASKalfa250ci/300ci/400ci/500ci	

Phenomenon	The PWB IPS assy 302H794040 may be damaged or a connection failure may occur, after error code C0940 is indicated.
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Details	The function of the PWB IPS assy can also be implemented by upgrading the firmware to version 6.00 or later. Therefore this part has been discontinued and error code C0940 has been eliminated.
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Solution	1. Remove the PWB IPS assy from the main board. 2. Upgrade the firmware to version 6.00 or later.
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Back of the machine



Remove the **PWB IPS assy** from the **main board**

FIRMWARE		
MAIN FRAME	Fixed No.	V6.00
MAIN *1	2H7_2F00	006.043
MMI *1	2H7_7000	006.029
LANGUAGE BR(OPTION)	2H7_81BR	001.011
BROWSER	2H7_F000	001.013
ENGINE (for 400ci/500ci) *2 *3	2H7_1000	010.003
ENGINE (for 250ci/300ci) *2 *3	2JZ_1000	010.004
SCANNER	2H7_1200	002.001
MOTOR MAIN	2H7_1400	002.001
H VLT MAIN	2H7_1600	001.014
SLEEP MAIN	2H7_1800	001.009
FAX BOOT	3MB_5000	001.016
FAX APL*4	3MB_5100	002.001
FAX IPL	3MB_5200	001.016
SOLUTION (DBA)	J00_E000	001.042

Firmware notes	<p>*1. Upgrade the main and MMI firmware at the same time, to prevent error code CF000.</p> <p>*2. Please note that the default value of the cassette heater at maintenance mode U327 will be reset to "OFF", after upgrading to version 004.001 or later. See service bulletin 2H7-006 for further details.</p> <p>*3. Perform AC colour calibration at the maintenance mode U464 (set ID adjustment mode) after upgrading to version 006.009 or later.</p> <p>*4. Please upgrade the fax boot, fax APL and fax IPL firmware to version 001.016, before upgrading the fax APL firmware to version 002.001. This will not be necessary when upgrading to pack version 5.00 or later.</p>
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