

# KYOCERA Service Bulletin

<b>SB Number:</b>	<b>SB 2H7-005</b>	<b>Creation Date: 04/08/2009</b>
<b>Subject:</b>	<b>The guide TC R and sheet transfer R have been changed to improve assembly at the factory</b>	
<b>Model:</b>	<b>TASKalfa250ci/300ci/400ci/500ci</b>	

<b>Contents of changes</b>	<p>To improve assembly at the factory the following parts have been changed:</p> <ol style="list-style-type: none"> <li>1. The shape of guide TC R has been changed.</li> <li>2. The shape of sheet transfer R has been changed.</li> </ol>
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Parts	No.	Old Parts No.	New Parts No.	Description	Q'TY		Interchangeability		SP
					Old	New	Old	New	
	1	302H794390 2H794390	302H794391 2H794391	PARTS ID SENSOR UNIT	1	1	X	X	O
		302H702440 2H702440	302H702441 2H702441	+GUIDE TC R	1	1	X	X	-
		302H702430 2H702430	302H702431 2H702431	+SHEET TRANSFER R	1	1	X	X	-

<b>Classification</b>	<input type="checkbox"/> Entire stock rework	<input type="checkbox"/> In-field modification at next visit	<input type="checkbox"/> In-field modification by case	<input checked="" type="checkbox"/> No modification necessary
<b>Field measure</b>	When replacing the above mentioned parts, please be aware that old and new types can not be mixed.			

<b>Affected serial numbers</b>	<b>Type</b>	<b>Serial number</b>
	TASKalfa250ci/300ci/400ci/500ci	Not available

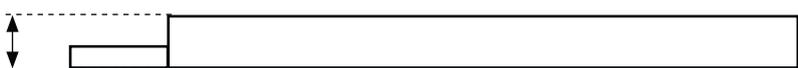
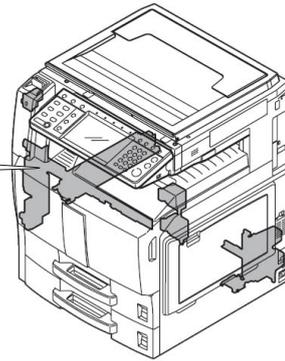
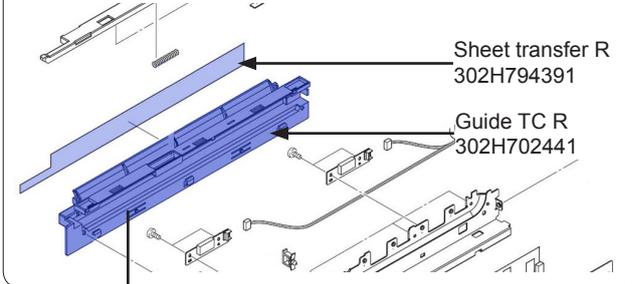
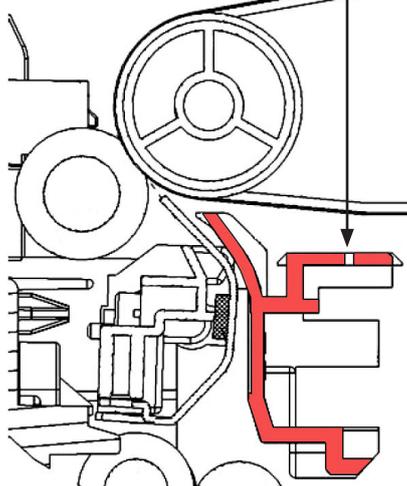
<b>Specifications</b>	<p>Sheet transfer R</p> <p>Old condition: 29mm New condition: 30.5mm</p> 
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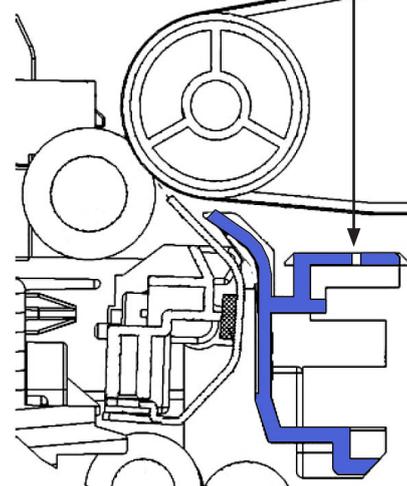
FIG. 27 Electrical Components 1; The guide TC R and sheet transfer R have been changed for assembly improvement at the factory



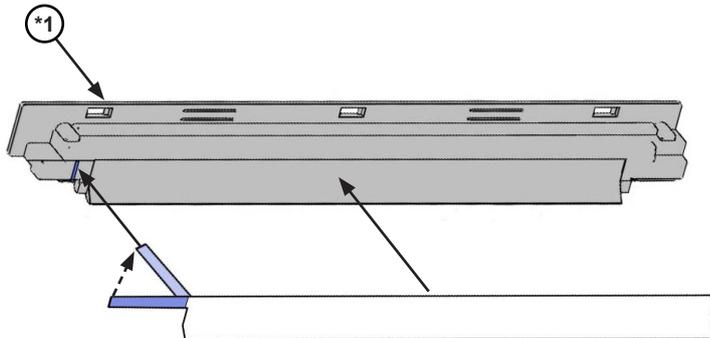
**Old condition; Guide TC R 302H702440**



**New condition; Guide TC R 302H702441**



Attach the sheet transfer R to the guide TC R as follows:



Fold the blue marked segment and attach it to the guide, while putting the blue marked piece through the hole in the guide.

\*1: Attach it to the guide.

