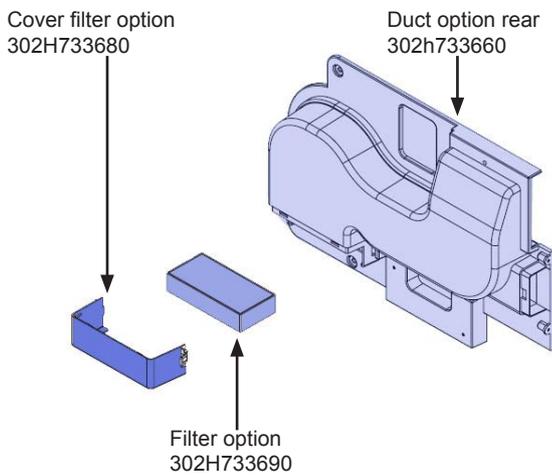


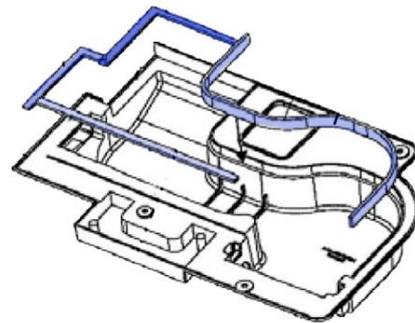
<b>SB Number:</b>	<b>SB 2H7-002</b>	<b>Creation Date:</b> 14/08/2009
<b>Subject:</b>	<b>Supplying the duct unit as a spare part to eliminate smell from the fuser unit</b>	
<b>Model:</b>	<b>TASKalfa250ci/300ci/400ci/500ci</b>	

<b>Contents of changes</b>	The duct unit has been set as a spare part, so this can be installed if the customer is bothered by smell, coming from the machine due to the exhaust heat from the fuser unit.
----------------------------	---

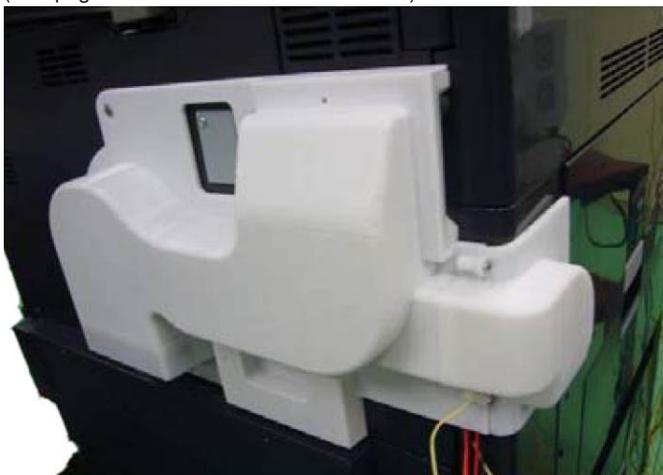
Parts duct option unit P 302h794590



Parts duct option unit Q 302H794600



Parts duct option unit after installation at the rear of the main body.  
(See page 3 for the installation instructions)

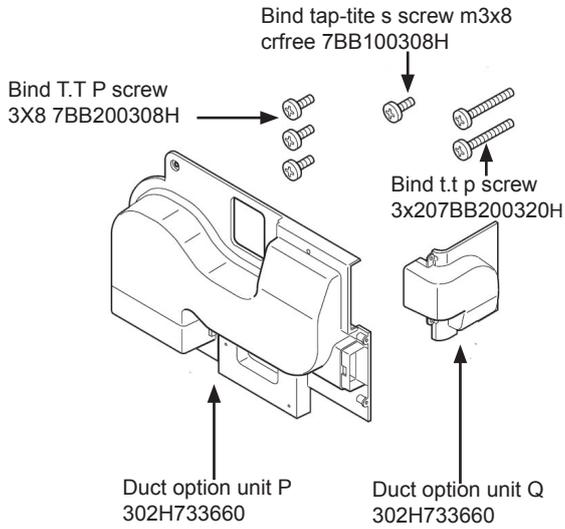


<b>Classification</b>	<input type="checkbox"/> Entire stock rework	<input type="checkbox"/> In-field modification at next visit	<input type="checkbox"/> In-field modification by case	<input checked="" type="checkbox"/> No modification necessary
<b>Field measure</b>	If the smell from the fuser unit becomes a problem, please install parts duct option unit.			

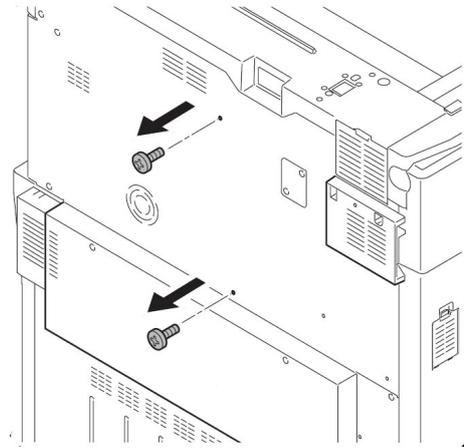
Parts	No.	Old Parts No.	New Parts No.	Description	Q'TY		Interchangeability		SP
					Old	New	Old	New	
	1	-----	302H794580 2H794580	PARTS DUCT OPTION UNIT		1	-	O	-
	2	-----	302H794590 2H794590	+PARTS DUCT OPTION UNIT P		1	-	O	-
	3	-----	302H733660 2H733660	++DUCT OPTION REAR	-	1	-	O	-
	4	-----	302H733680 2H733680	++COVER FILTER OPTION	-	1	-	O	-
	5	-----	302H733690 2H733690	++FILTER OPTION	-	1	-	O	-
	6	-----	302H733710 2H733710	++SEAL DUCT OPTION A	-	1	-	O	-
	7	-----	302H733720 2H733720	++SEAL DUCT OPTION B	-	1	-	O	-
	8	-----	302H733730 2H733730	++SEAL DUCT OPTION C	-	1	-	O	-
	9	-----	302H733740 2H733740	++SEAL DUCT OPTION D	-	1	-	O	-
	10	-----	302H794600 2H794600	+PARTS DUCT OPTION UNIT Q		1	-	O	-
	11	-----	302H733670 2H733670	++DUCT OPTION LEFT	-	1	-	O	-
	12	-----	302H733750 2H733750	++SEAL DUCT OPTION E	-	1	-	O	-
	13	-----	302H733760 2H733760	++SEAL DUCT OPTION F	-	1	-	O	-
	14	-----	7BB100308H BB045340	+BIND TAP-TITE S SCREW M3X8 CRFREE	-	1	-	O	-
	15	-----	7BB200308H BB105660	+BIND T.T P SCREW 3X8	-	3	-	O	-

## Parts duct option unit installation procedure

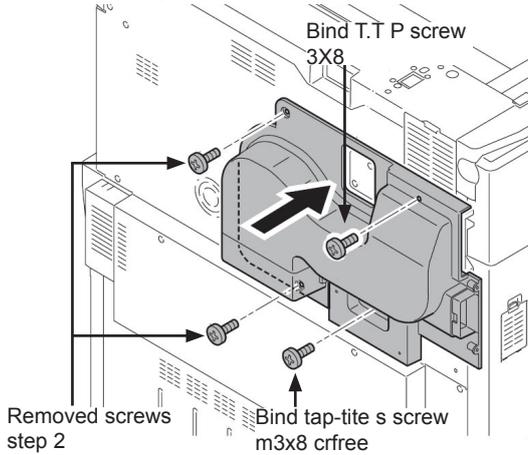
### 1. Parts duct option unit supplied parts



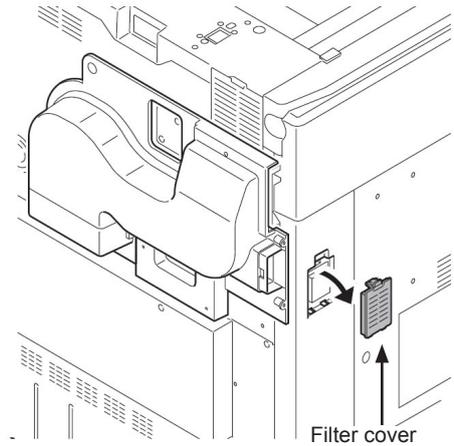
### 2. Remove the screws



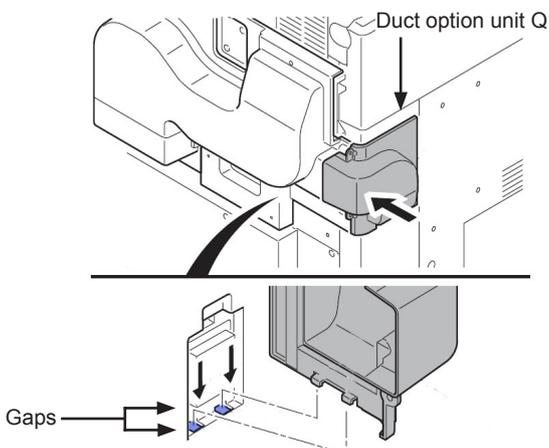
### 3. Attach the duct option unit P and fix it with the following screws: The 2 Screws removed in step 2, Bind T.T P screw 3X8 and Bind tap-tite s screw m3x8 crfree



### 4. Remove the filter cover



### 5. Fit the two hooks at the Duct option unit Q into the two gaps



### 6. Fix Duct option unit Q with the remaining 2 Bind T.T P screw 3X8

