

<b>SB Number:</b>	<b>SB 2DA-008</b>	<b>Creation Date:</b> 14/06/2006
<b>Subject:</b>	<b>Preventing Terminal from floating in Base Terminal</b>	
<b>Model:</b>	<b>KM-1650/2050/2550</b>	

**Phenomenon:**

When the separation and transfer terminals are not securely fixed to BASE TERMINAL TRANSFER, they might not successfully contact with their terminals (p/n: 2C91704\_/ C91709\_) and a leak might occur. Because of this it is possible that a lateral black line is printed on the copied image when using a gray original. To solve this problem the following changes have been made to securely fix the terminal.

**Measure:**

The flexible parts of the plate and the jagged edges have been added to increase the fixation of the plate. This is the section in the convex part of BASE TERMINAL (BT). The BT is located on the left side of the machine where it is attached to the machine. It has been pressed into the convex part of BT to attach it.

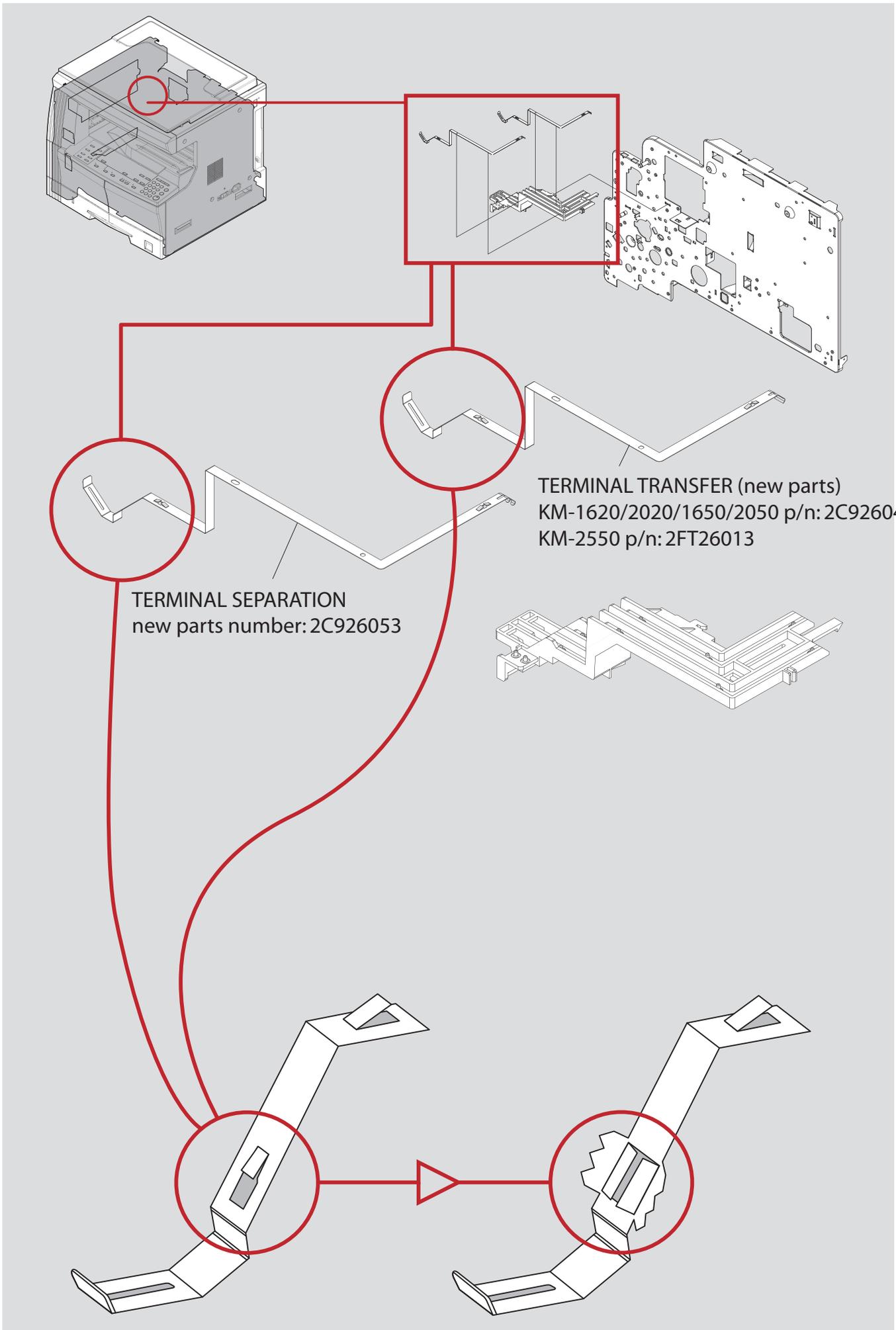
No.	Old parts number	New parts number	Description	Q'ty		Interchange ability		Remarks
				Old	New	Old	New	
1	2C926040	302C926043 2C926043	TERMINAL TRANSFER	1	1	○	○	KM-1620/2020/1650/2050
2	2FT26010	302FT26013 2FT26013	TERMINAL TRANSFER	1	1	○	○	KM-2550
3	2C926050	302C926053 2C926053	TERMINAL SEPARATION	1	1	○	○	

**Field Measure:**

If the problem arises, please replace parts 1-3 with the new parts.

**Affected machine serial numbers:**

KM-1620: H3187176 and higher  
 KM-2020: V3036611 and higher  
 KM-1650: K3050076 and higher  
 KM-2050: J3056673 and higher  
 KM-2550: A3031326 and higher



TERMINAL SEPARATION  
new parts number: 2C926053

TERMINAL TRANSFER (new parts)  
KM-1620/2020/1650/2050 p/n: 2C926043  
KM-2550 p/n: 2FT26013