

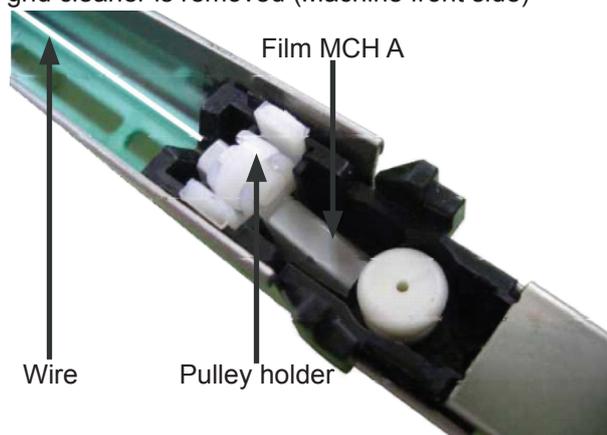
<b>SB Number:</b>	<b>SB 2FT-001</b>	<i>Creation Date: 17/04/2008</i>
<b>Subject:</b>	<b>Add insulation film in the main charger (to prevent leakage)</b>	
<b>Model:</b>	<b>KM-2550</b>	

<b>Phenomenon</b>	Black spots appear on printouts.
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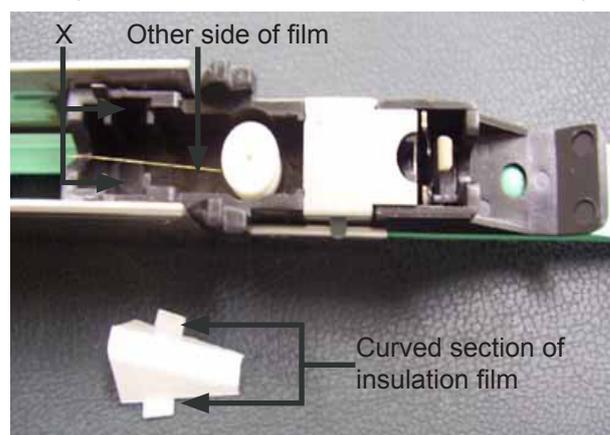
<b>Cause</b>	Charge leaks from the Main charger to the drum, creating small holes on the drum surface.
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<b>Solution</b>	Add insulation Film MCH A (302H011040) between the pulley holder and the wire in the Main charger.
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Main charger after the grid cleaner is removed (Machine front side)



Remove pulley holder and place insulation film here (Insert curved section of insulation film in X)



Parts	No.	Old Parts No.	New Parts No.	Description	Q'TY		Interchangeability		SP
					Old	New	Old	New	
	1	302FT93046 2FT93046	302FT93047 2FT93047	PARTS,DK-420,SP	1	1	X	O	O
	2	302FT93084 2FT93084	302FT93085 2FT93085	+PARTS,MC-420,SP	1	1	X	O	O
	3	-----	302H011040 2H011040	+FILM MCH A	-	1	-	O	-

<b>Classification</b>	<input type="checkbox"/> Entire stock rework	<input type="checkbox"/> In-field modification at next visit	<input checked="" type="checkbox"/> In-field modification by case	<input type="checkbox"/> No modification necessary
<b>Field measure</b>	When the above mentioned phenomenon occurs, add Film MCH A or replace the Main charger. Wait a minimum of 5 minutes to start using the machine, since it takes this long for the moisture to be cleared from the grid.			