

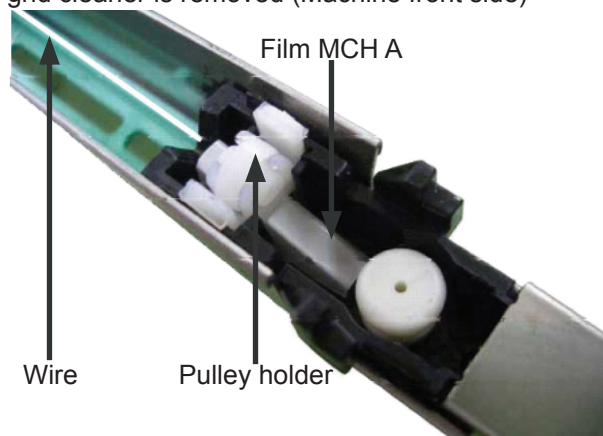
SB Number:	SB 2H0-003	Creation Date: 17/04/2008
Subject:	Add insulation film in the main charger (to prevent leakage)	
Model:	KM-2560/3060/2540/3040	

Phenomenon	Black spots appear on printouts.
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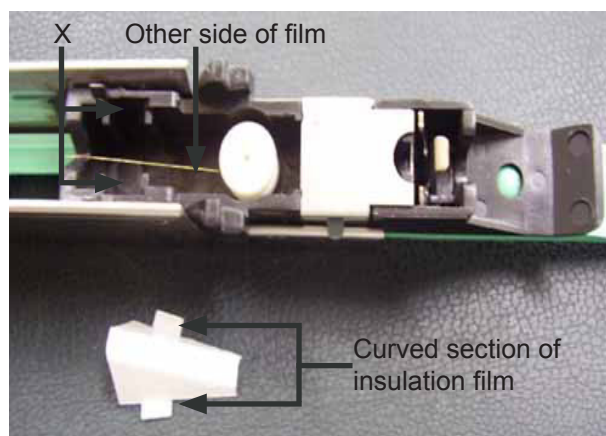
Cause	Charge leaks from the Main charger to the drum, creating small holes on the drum surface.
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Solution	Add insulation Film MCH A (302H011040) between the pulley holder and the wire in the Main charger.
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Main charger after the grid cleaner is removed (Machine front side)



Remove pulley holder and place insulation film here (Insert curved section of insulation film in X)



Affected serial numbers	Type	Serial number
	KM-2560	QAW7X01318 and higher
	KM-3060	QBA7X01061 and higher
	KM-2540	QAL7X00080 and higher
	KM-3040	QAO7Y00114 and higher

Parts	No.	Old Parts No.	New Parts No.	Description	Q'TY		Interchangeability		SP
					Old	New	Old	New	
	1	302H093010 2H093010	302H093011 2H093011	PARTS DK-670	1	1	X	O	O
	2	302H093310 2H093310	302H093311 2H093311	+PARTS MC-670	1	1	X	O	O
	3	-----	302H011040 2H011040	+FILM MCH A	-	1	-	O	-

Classification	<input type="checkbox"/> Entire stock rework	<input type="checkbox"/> In-field modification at next visit	<input checked="" type="checkbox"/> In-field modification by case	<input type="checkbox"/> No modification necessary
Field measure	When the above mentioned phenomenon occurs, add Film MCH A or replace the Main charger. Wait a minimum of 5 minutes to start using the machine, since it takes this long for the moisture to be cleared from the grid.			